



Fig. 1 Engine Body Assy(Y385 T-1)

Fig. NO.	Ser No.	Fig./Ser. No.	Part No.	Name of Part	Qty.
1	1	F1S1	Y485-01005	Cylinder head bolt	8
1	2	F1S2	Y480G-01006	Cylinder head bolt washer	8
1	3	F1S3	Y385-01002	Cylinder head gasket	1
1	4	F1S4	Y485-01003	Cylinder sleeve	3
1	5	F1S5	GB5783-86	Bolt M8×25	6
1	6	F1S6	GB848-85	Washer 8-140HV	49
1	7	F1S7	Y380-01013	Side cover(II)	1
1	8	F1S8	Y380-01014	Side cover(II) gasket	1
1	9	F1S9	Y480G-01012	Side cover(I)	1
1	10	F1S10	Y480G-01023	Side cover(I) gasket	1
1	11	F1S11	Y385-01111	Engine body	1
1	12	F1S12	Y380T-01009	Flywheel housing gasket	1
1	13	F1S13	Y480G-01100	Locating sleeve	2
1	14	F1S14	Y480G-01103	Bowl-shaped plug piece	3
1	15	F1S15	Y380T-01600	Dipstick sleeve weldment	1
1	16	F1S16	Y385T-1-01400	Oil level dipstick	1
1	17	F1S17	Y485-01015	Main bearing halfshell(upper)	4
1	18	F1S18	Y485-01016	Main bearing halfshell(lower)	4
1	19	F1S19	Y485-01007	Upper thrust piece of crankshaft	2
1	20	F1S20	Y485-01008	Lower thrust piece of crankshaft	2
1	21	F1S21	Y485-01113	Rear main bearing cap	1
1	22	F1S22	Y480G-01114	Main bearing bolt washer	8
1	23	F1S23	Y480G-01115	Main bearing cap bolt	8

1	24	F1S24	GB119-86	pin B10×20	2
1	25	F1S25	Y380-01021	Connecting pipe for oil pressure sensor	1
1	26	F1S26	Y480G-01500	Sensor for oil gauge	1
1	27	F1S27	Y480G-01300	Water drain cock	1
1	28	F1S28	Y480G-01101	Plug piece	1
1	29	F1S29	Y485-01109	Bowl-shaped plug piece	2
1	30	F1S30	Y480G-01106a	Stopper(II)	3
1	31	F1S31	Y480G-01107	Bowl-shaped plug piece	1
1	32	F1S32	Y480G-01004	Oil filter gasket	1
1	33	F1S33	GB5782-86	Bolt M10×45	1
1	34	F1S34	GB5783-86	Bolt M8×20	14
1	35	F1S35	GB848-85	Washer 8-140HV	14
1	36	F1S36	Y480G-01017	Stand bar	2
1	37	F1S37	GB5783-86	Bolt M8×20	29
1	38	F1S38	Y485-01112	Main bearing cap	3
1	39	F1S39	Y480G-01105b	Stopper(I)	2
1	40	F1S40	GB119-86	Pin B8×20	1
1	41	F1S41	GB5782-86	Bolt M8×55	4
1	42	F1S42	GB5782-86	Bolt M8×60	8
1	43	F1S43	Y480G-01109	Bowl-shaped plug piece	2
1	44	F1S44	Y480G-2-01024	Front camshaft bush	1
1	45	F1S45	Y480G-2-01025	Middle camshaft bush	1
1	46	F1S46	Y480G-2-01026	Rear camshaft bush	1
1	47	F1S47	Y480G-01104	Bowl-shaped plug piece	3
1	48	F1S48	GB827-86	Rivet 2×5	4
1	49	F1S49	Y385-01020a	Name plate	1
1	50	F1S50	GB62-88	Butterfly nut M6	1
1	51	F1S51	GB/T848-6-140HV	Washer 6-140HV	1
1	52	F1S52	Y480G-01201	Respirator cover	1
1	53	F1S53	Y480G-01203	Filter gauze	1
1	54	F1S54	Y480G-01202	Respirator partition	1
1	55	F1S55	Y480G-01210	Respirator weldment	1
1	56	F1S56	Y480G-01011	Respirator gasket	1
1	57	F1S57	Y480G-01703	Oil drain plug	1
1	58	F1S58	Y480G-01704	Washer	1
1	59	F1S59	Y380T-01018	Oil sump gasket	1
1	60	F1S60	Y385T-1-01701	Oil sump	1
1	61	F1S61	Y385T-1-01010	Flywheel housing	1
1	62	F1S62	GB/T67-M6×12	Screw M6×12	2
1	63	F1S63	GB/T97.1-6-140HV	Washer 6-140HV	2
1	64	F1S64	Y480G-01019	Cover plate	1
1	65	F1S65	GB/T5783-M8×55	Bolt M8×55	2
1	66	F1S66	HG4-692-67	Cased rubber oil seal PG80×100×12	1
1	67	F1S67	Y385T-1-01028	Rubber plug	1
1	68	F1S68	Y385T-1-01027	Oil filter extension	1
1	69	F1S69	Y385T-1-01029	Gasket for oil sump cover	1