



940

MUSTANG SKID STEER LOADER

PARTS MANUAL

Prior to serial #5476803

PART #000-34884

Revised January 1994

Revised September 2008

MUSTANG[®]
Mustang Manufacturing Company, Inc.
A GEHL Company

USE ONLY GENUINE *MUSTANG* REPAIR PARTS

If service and repairs are needed, see your *MUSTANG* dealer and always insist on GENUINE *MUSTANG* Parts, in order to receive the highest in quality and service. When ordering parts from your *MUSTANG* dealer or writing for further information, please include the following:

OWNER'S NAME _____

ADDRESS _____

DEALER _____

ADDRESS _____

MODEL NUMBER _____

MACHINE SERIAL NUMBER _____

ENGINE SERIAL NUMBER _____

NOTE
HOW TO READ A SERIAL NO.
96 0340 0
REMOVE SERIAL NO. REMOVE

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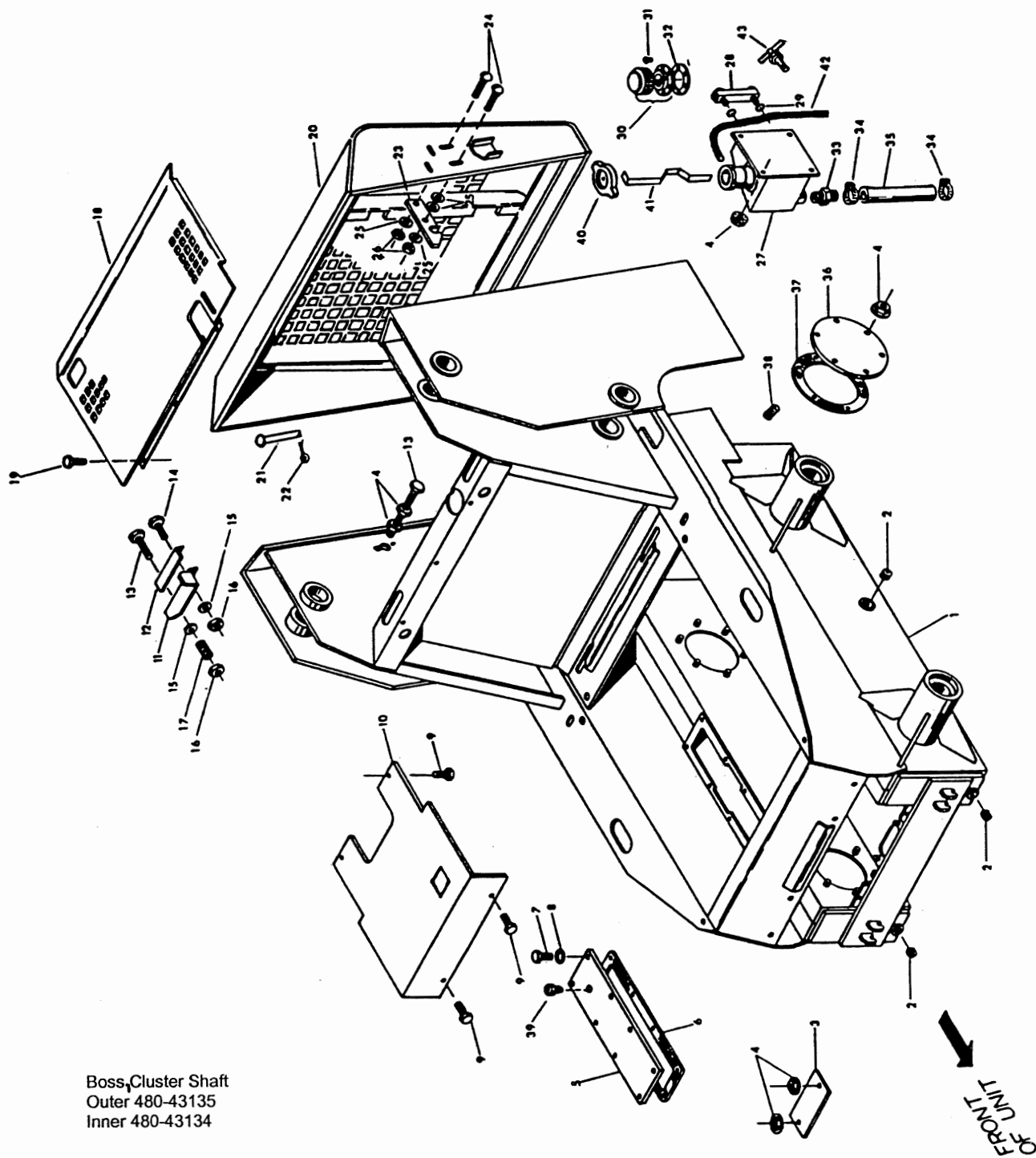
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MAIN FRAME (PRIOR TO SERIAL #9405758)



Boss, Cluster Shaft
Outer 480-43135
Inner 480-43134

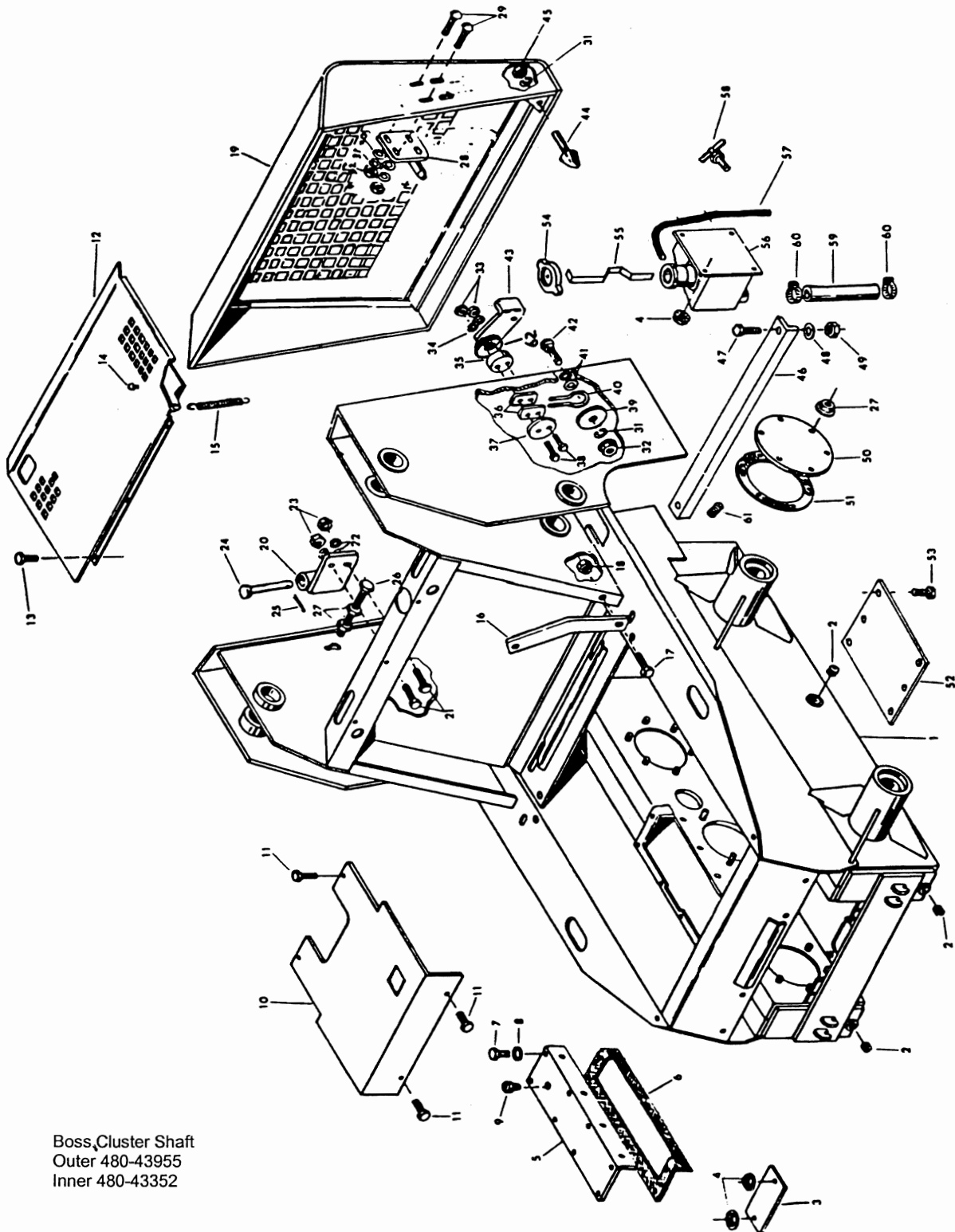
MAIN FRAME (PRIOR TO SERIAL #9405758)

REF	QTY	PART NO.	DESCRIPTION	START SERIAL NO.	PRIOR TO SERIAL NO
1	1	120-32835	Main Frame Weldment	8403255	8403244
2	4	230-32501	Plug ¾ NPT		
3	1	330-33445	Cover, Floorboard, Cleanout		
4	34	210-19434	Nut Hex Whizlock 3/8 - 16 NC		
5	2	330-33440	Cover, Chain Case		
6	2	130-32196	Gasket, Chain Case		
7	16	310-18909	Screw, Cap 5/16 - 18 NC x 1		
8	16	400-18912	Washer Lock 5/16		
9	4	310-19475	Screw Cap Whizlock 3/8 - 16 NC x ¾		
10	1	330-33444	Floor Plate		
		330-33460	Floor Plate		
11	1	330-33331	Door, Fuel Access		
12	1	160-32693	Plate, Friction		
13	3	310-11778	Screw, Cap 3/8 - 16 NC x 2		
14	1	310-19536	Screw, Cap 3/8 - 16 NC x 1		
15	2	400-18916	Washer, Flat 3/8		
16	2	210-11247	Nut, Hex Centerlock 3/8 - 16 NC		
17	1	380-19508	Spring, Compression		
18	1	330-33362	Top Door Weldment		
19	3	310-32485	Screw, Cap, Self Tapping 5/16 - 18 NC x ¾		
20	1	330-33449	Rear Door Weldment		
21	2	220-32536	Pin, Clevis ½ Diameter x 4½		
22	2	220-20554	Pin, Cotter 5/32 Diameter x 1		
23	1	420-34491	Catch, Door		
24	2	030-31517	Bolt, Carriage ½ - 13 NC x 1½		
25	4	400-10093	Washer, Flat ¾		
6	2	210-19530	Nut, Lock Wide Flange ¾ - 13 NC		
27	1	420-34890*	Hydraulic Oil Tank Weldment	9404586	9404576
28	1	090-32360	Sight Gauge		
29	2	350-17647	O-Ring		
30	1	230-28737	Filler Breather		
31	6	310-32322	Screw, No. 10 - 32 NF x ½		
32	1	130-32113	Gasket		
33	1	230-32560	Beaded Insert 1¼ NPT to 1½ Hose		
34	2	420-18139	Clamp, Hose		
35	1	170-34114	Hose, Tank to Reservoir		
5	4	330-33441	Cover, Axle Sprocket Access		
7	4	130-32197	Gasket, Axle Sprocket Access		
38	2	230-32387	Plug 1 NPT		
39	2	230-24034	Pressure Relief Valve		
40	1	420-34775	Pressure Cap		
41	1	420-34925	Dipstick		
42	1	420-34933	Hose		
43	1	230-21978	Drain Cock ¾ NPT		
		420-34926	Filler Neck Weldment (Used on converted oil tanks) (NOT SHOWN)		

* If a new header tank is ordered for units that do not have a dipstick, the following items must also be ordered,
420-26183, 420-34925, 420-34933, 230-21978.

NOTE: If you wish to add a dipstick to units prior to Serial No. 9404576, order kit No. 190-32693.

MAIN FRAME **(STARTING SERIAL #9405759)**

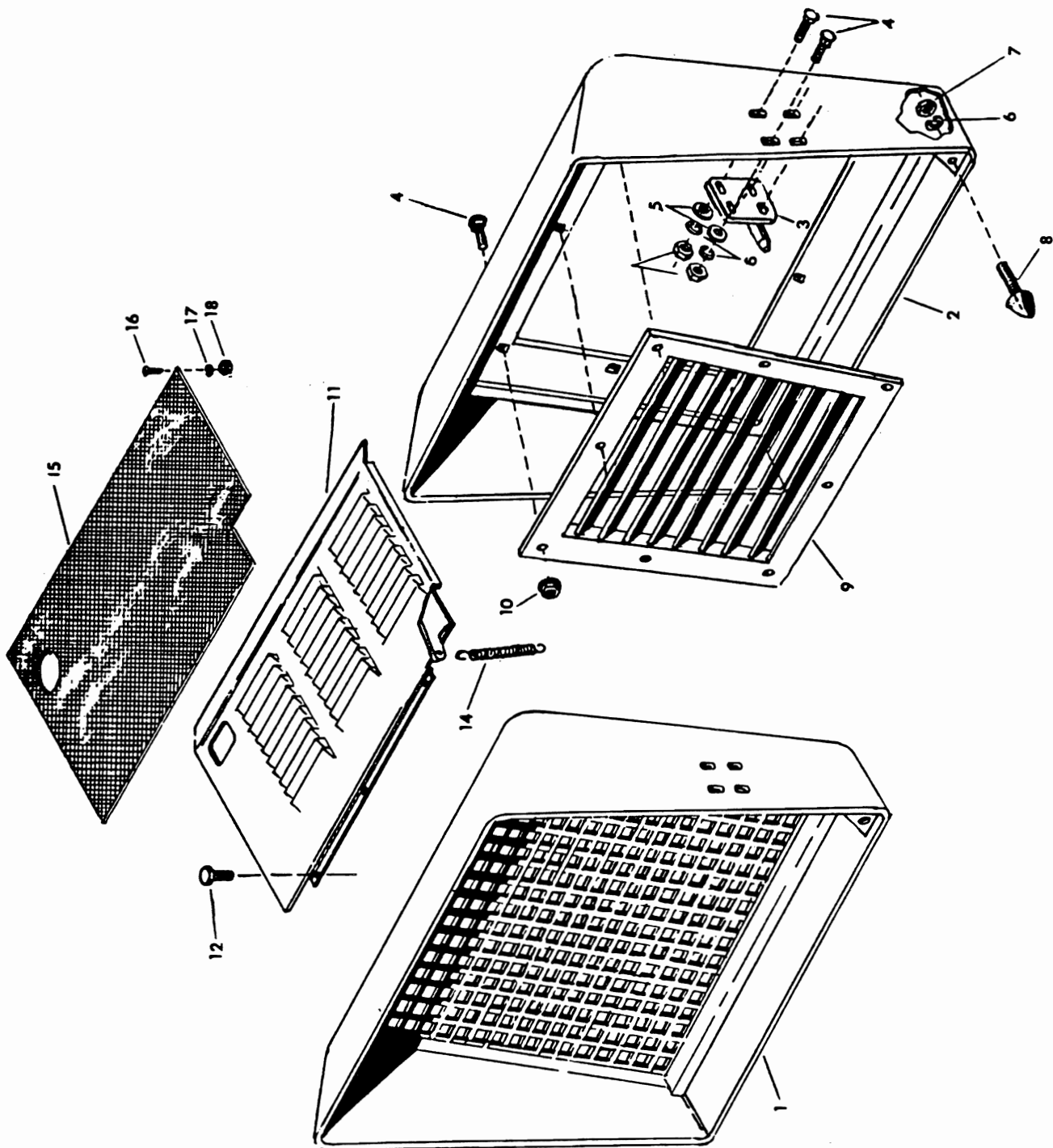


Boss, Cluster Shaft
 Outer 480-43955
 Inner 480-43352

MAIN FRAME (STARTING SERIAL #9405759)

REF	QTY	PART NUMBER	DESCRIPTION	START SERIAL #	PRIOR- SERIAL #
1	1	120-32842	Main Frame Weldment	0420003 1425008	0420002
2	4	230-32501	Plug, 3/4 NPT		
3	1	330-33445	Cover, Floorboard, Cleanout		
4	6	210-19434	Nut Hex Whizlock 3/8 - 16NC		
5	1	330-33475	Chain Case Cover Weldment L.H.		
	1	330-33476	Chain Case Cover Weldment R.H.		
6	2	130-32200	Gasket, Chain Case Cover		
7	20	310-20247	Screw Cap 5/16 - 18NC x 3/4		
8	20	400-10799	Washer Flat 1/4		
9	2	230-32577	Breather		
10	1	330-33470	Floor Plate		
		330-33518	Floor Plate T-Bar		
		330-33525	Floor Plate Twin Lever		
11	4	310-19475	Screw Cap Whizlock 3/8 - 16NC x 3/4		
12	1	330-33467	Top Door Weldment		
13	4	310-32485	Screw Cap, Self Tapping 5/16 - 18NC x 3/4		
14	1	420-33048	Bumper		
15	1	380-32296	Spring		
16	1	390-32720	Hook		
17	1	310-19474	Screw Cap Whizlock 5/16 - 18NC x 1		
18	1	210-10176	Nut Hex Center Lock 5/16 - 18NC		
19	1	330-33468	Rear Door Weldment		
20	2	040-33476	Rear Door Hinge Weldment		
21	4	030-31910	Bolt Carriage 1/2 - 13NC x 1 1/4		
22	4	400-20677	Washer Lock 1/2		
23	4	210-20678	Nut Hex 1/2 - 13NC		
24	2	220-32612	Pin, Clevis 1/2 Dia x 4 1/2		
25	2	220-20554	Pin, Cotter 5/32 Dia x 1		
26	2	310-11778	Screw Cap, 3/8 - 16NC x 2		
27	28	210-19434	Nut Hex, Whizlock 3/8 - 16NC		
28	1	220-32589	Catch Pin Weldment		
29	4	030-20318	Bolt Carriage 3/8 - 16NC x 1		
30	10	400-18916	Washer Flat 3/8		
31	7	400-18917	Washer Lock 3/8		
32	5	210-18915	Nut Hex 3/8 - 16NC		
33	2	210-10017	Nut Hex 1/4 - 20NC		
34	1	400-10019	Washer Lock 1/4		
35	1	400-32487	Spacer, Washer		
36	2	160-32753	Plate, Cam		
37	1	400-32488	Retainer, Washer		
38	2	310-31601	Screw Cap 1/4 - 20NC x 1 3/4		
39	1	480-22876	Disc		
40	1	380-32387	Spring		
41	2	400-32480	Washer, Special		
42	1	030-11870	Bolt Carriage 3/8 - 16NC x 1 1/2		
43	1	090-32373	Lever, Rear Door Latch		
44	2	420-13731	Bumper, Rubber		
45	2	210-11128	Nut Hex, 3/8 - 24NF		
46	1	330-33469	Counter Weight Weldment		
47	2	310-10237	Screw Cap 1/2 - 13NC x 2 1/2		
48	2	400-20676	Washer Flat 1/2		
49	2	210-20693	Nut Hex Center Lock 1/2 - 13NC		
50	4	330-33441	Cover, Axle Sprocket Access		
51	4	130-32197	Gasket		
52	1	330-33472	Cover, Lower Floor Plate		
53	6	310-19476	Screw Cap Whizlock 3/8 - 16NC x 1		
54	1	420-34775	Pressure Cap		
55	1	420-34925	Dipstick		
56	1	420-34890	Hydraulic Oil Tank Weldment Replaced by 420-35408, 420-35312 & 2 Each Items 63 & 64		
		420-35408	Hydraulic Oil Tank Weldment		
57	1	420-34933	Hose, Fill Neck Drain		
58	1	230-21978	Drain Cock 1/4 NPT		
59	1	170-34114	Hose		
60	2	420-18139	Clamp		
61	2	230-32387	Plug 1 NPT		
62	1	400-32486	Washer, Spacer Handle		
63	2	090-32398	Sight Gauge		
64	2	350-32530	O-Ring		

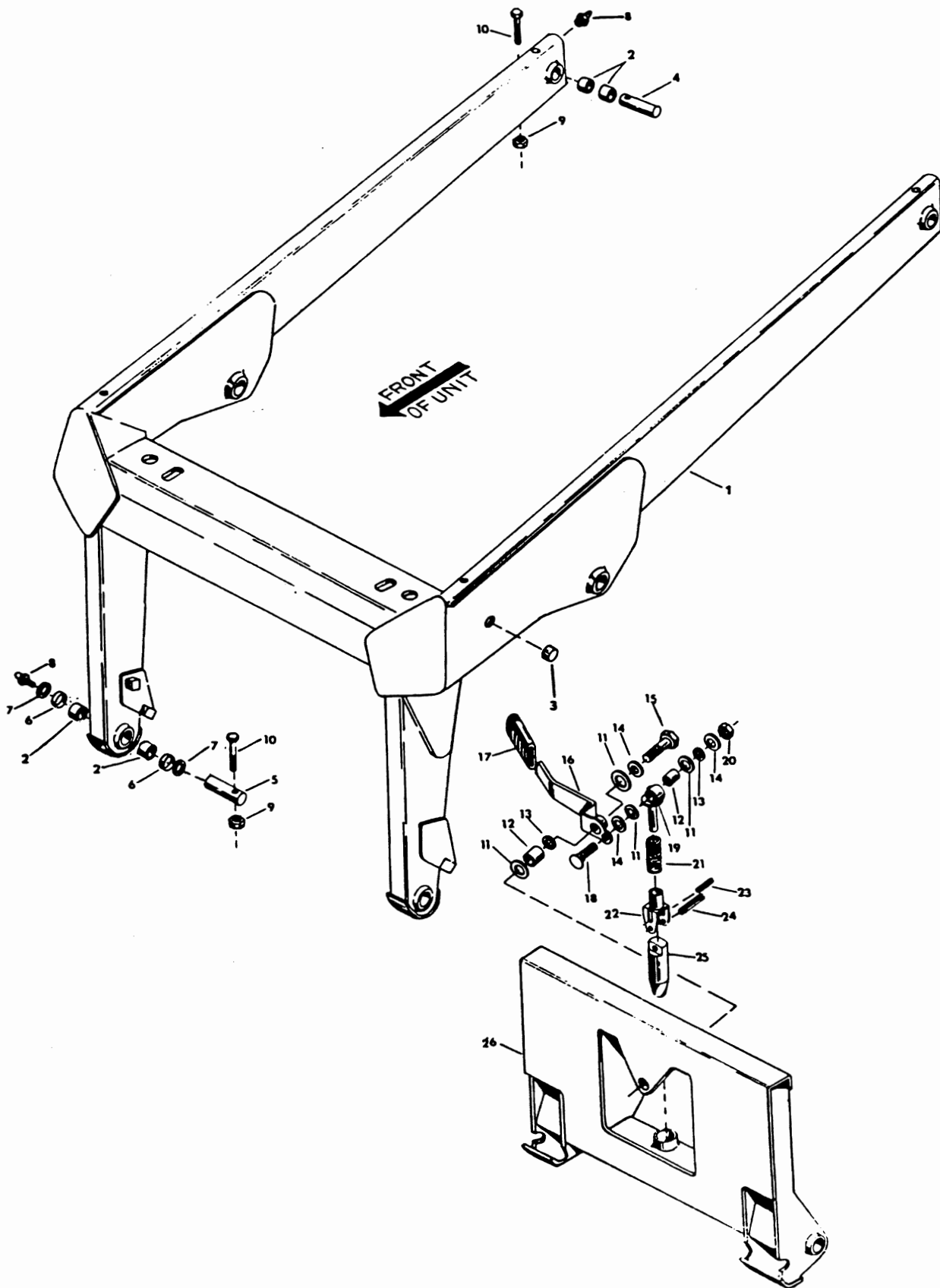
REAR & TOP DOOR (STARTING SERIAL #9405759)



REAR & TOP DOOR **(STARTING SERIAL #9405759)**

REF	QTY	PART NUMBER	DESCRIPTION	START SERIAL#	PRIOR- SERIAL#
1	1	330-33468	Rear Door Weldment	9408171	9408161
2	1	330-33477	Rear Door Weldment		
3	1	220-32589	Catch Pin Weldment		
4	12	030-20318	Bolt Carriage 3/8-16NC x 1		
5	4	400-18916	Washer Flat 3/8		
6	4	400-18917	Washer Lock 3/8		
7	4	210-18915	Nut Hex 3/8 - 16 NC		
8	2	420-13731	Bumper, Rubber		
9	1	330-33493	Grill Weldment		
10	8	210-19434	Nut Hex Whizlock 3/8-16NC		
11	1	330-33467	Top Door Weldment		
12	4	310-32485	Screw Cap, Self-Tapping 5/16 - 18 NC x 3/4		
13	1	420-33048	Bumper	9408171	
14	1	380-32296	Spring		
15	1	330-33497	Screen, Top Door (Optional)		
16	12	310-11457	Screw Machine 1/4-20NC x 1/2		
17	12	400-10019	Washer Lock 1/4		
18	12	210-10017	Nut Hex 1/4 - 20 NC		

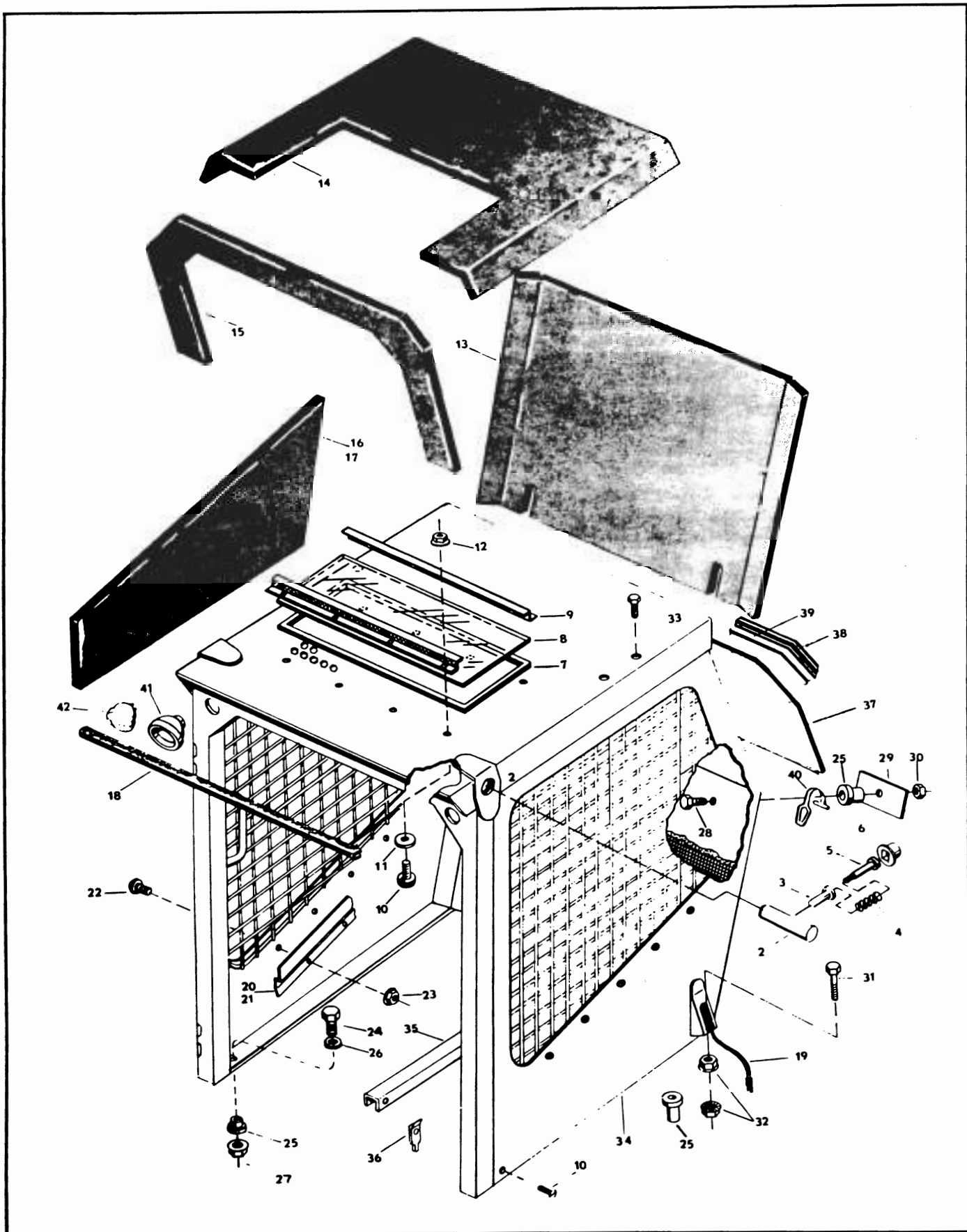
LIFT ARM AND FAST-A-TACH



LIFT ARM AND FAST-A-TACH

REF	QTY	PART NUMBER	DESCRIPTION
1	1	120-32826	Lift Arm Weldment
2	8	045-31420	Bushing, Oilite
3	2	420-34575	Plug, Hole
4	2	220-32532	Pin, Pivot (Lift Arm)
5	2	220-32397	Pin, Pivot (Fast-A-Tach)
6	4	335-32203	Seal, Pin
7	A/R	400-32412	Washer, Shim
8	4	420-18351	Zerk, Straight 1/8 NPT
9	4	210-11247	Nut, Hex, Center Lock 3/8 - 16NC
10	4	310-19539	Cap Screw 3/8 - 16NC x 2 1/2
	1	190-32679	F-A-T Latch Kit, Consists of Items 11-25
11	4	350-32502	Quad Ring
12	2	045-31440	Bushing, Oilite
13	A/R	400-21033	Washer, Shim
14	3	400-10610	Washer, Flat 7/16
15	1	310-11009	Cap Screw 1/2 - 13NC x 2
16	1	090-32352	Handle
17	1	420-18757	Handle Grip
18	1	030-19670	Bolt Carriage 1/2 - 13NC x 2 1/4
19	1	200-32586	Link Rod Weldment
20	1	210-20693	Nut, hex, Center Lock 1/2 - 13NC
21	1	380-32382	Spring
22	1	200-32587	Clevis Weldment
23	1	220-11086	Pin, Spring 1/4 Diameter x 1 1/2
24	1	220-19075	Pin, Spring 3/8 Diameter x 2
25	1	220-32586	Pin, Latch
26	1	120-32791	Fast-A-Tach Weldment

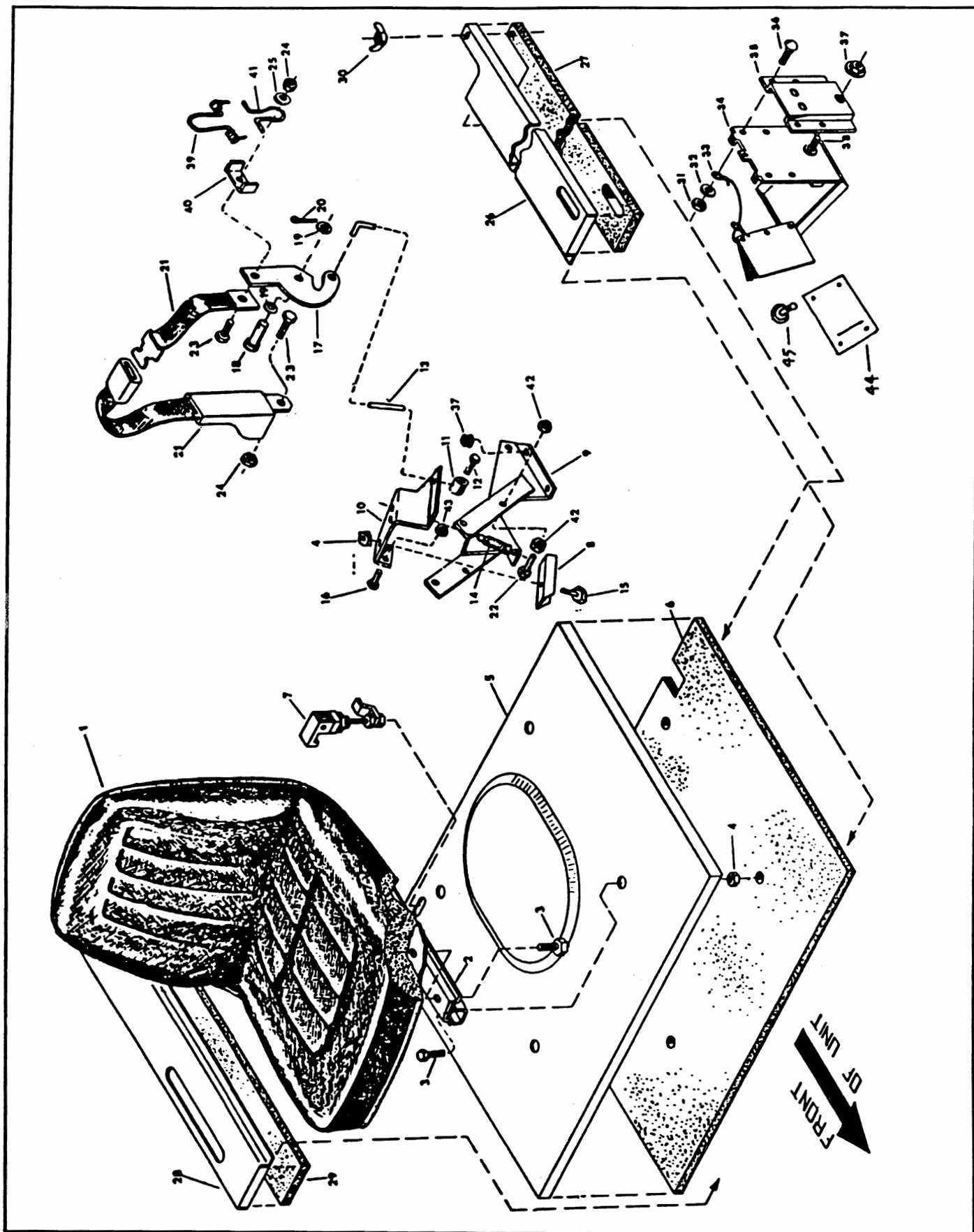
R.O.P.S. — F.O.P.S.



R.O.P.S. — F.O.P.S.

REF	QTY	PART NUMBER	DESCRIPTION	START SERIAL #	PRIOR- SERIAL #
1	1	190-32663	R.O.P.S. & F.O.P.S. Replacement Kit Consists of Items 2 - 34		
2	2	220-32583	Pin, Lift Arm Lock		
3	2	420-34470	Knob		
4	2	380-32358	Spring		
5	2	030-31911	Screw, Shoulder 3/8 - 16NC x 5 7/16		
6	2	420-34597	Cover Knob		
7	1	420-34792	Gasket, Top Window		
8	1	420-34791	Window, Top		
9	2	390-32717	Clip, Window		
10	10	310-21736	Screw, Machine & Truss Head 10 - 24NC x 1/2		
11	8	400-32471	Washer, Seal		
12	8	210-32030	Nut, Hex, Whizlock 10 - 24NC		
13	1	420-34476	Foam, Rear, Lower		
14	1	420-34474	Foam, Pad, Roof		
15	1	420-34475	Foam, Rear, Upper		
16	1	420-34478	Foam, Right Side		4463044
		420-35411	Foam, Right Side, Front	4463044	
		420-35412	Foam Right Side, Rear	4463044	
17	1	420-34477	Foam, Left Side		
18	1	420-34472	Edging, Strip		
19	1	420-34487	Wire Harness, Rear Lamp		
20	1	330-33417	Cover, Screen R.H.		
21	1	330-33418	Cover, Screen L.H.		
22	10	310-11457	Screw, Machine, Truss Head 1/4 - 20NC x 1/2		
23	10	210-19469	Nut, Hex, Whizlock 1/4 - 20NC		
24	2	310-10237	Cap Screw 1/2 - 13NC x 2 1/2 Grade 5		
25	6	420-30823	Rubber Mount		
26	2	400-30803	Washer, Special		
27	2	210-19532	Nut, Flanged, Centerlock 1/2 - 13NC		
28	2	310-13111	Cap Screw 1/2 - 13NC x 2 1/4, ROPS Mount Grade 5		
29	2	390-32718	Plate, Clamp		
30	2	210-20693	Nut, Hex, Centerlock 1/2 - 13NC		
31	2	310-11155	Cap Screw 5/8 - 11NC x 2 1/2 Grade 5		
32	4	210-20571	Nut, Hex, Whizlock 5/8 - 11NC		
33	4	310-11796	Cap Screw 1/2 - 13NC x 3/4		
34	1	Not Serviced	R.O.P.S. - F.O.P.S. Weldment (See Kit)		
35	1	330-33313	Shield, Harness		
36	2	210-32054	Nut, Timmerman 10-24		
37	1	420-34473	Rear Window		
38	1	420-34481	Seal, Rear Window		
39	1	420-34482	Locking Strip, Seal		
40	1	420-34483	Tab, Window Release		
41	3	420-34471	Bezel, Light		
42	3	420-33993	Lamp, Clear, Sealed Beam 4411-1		

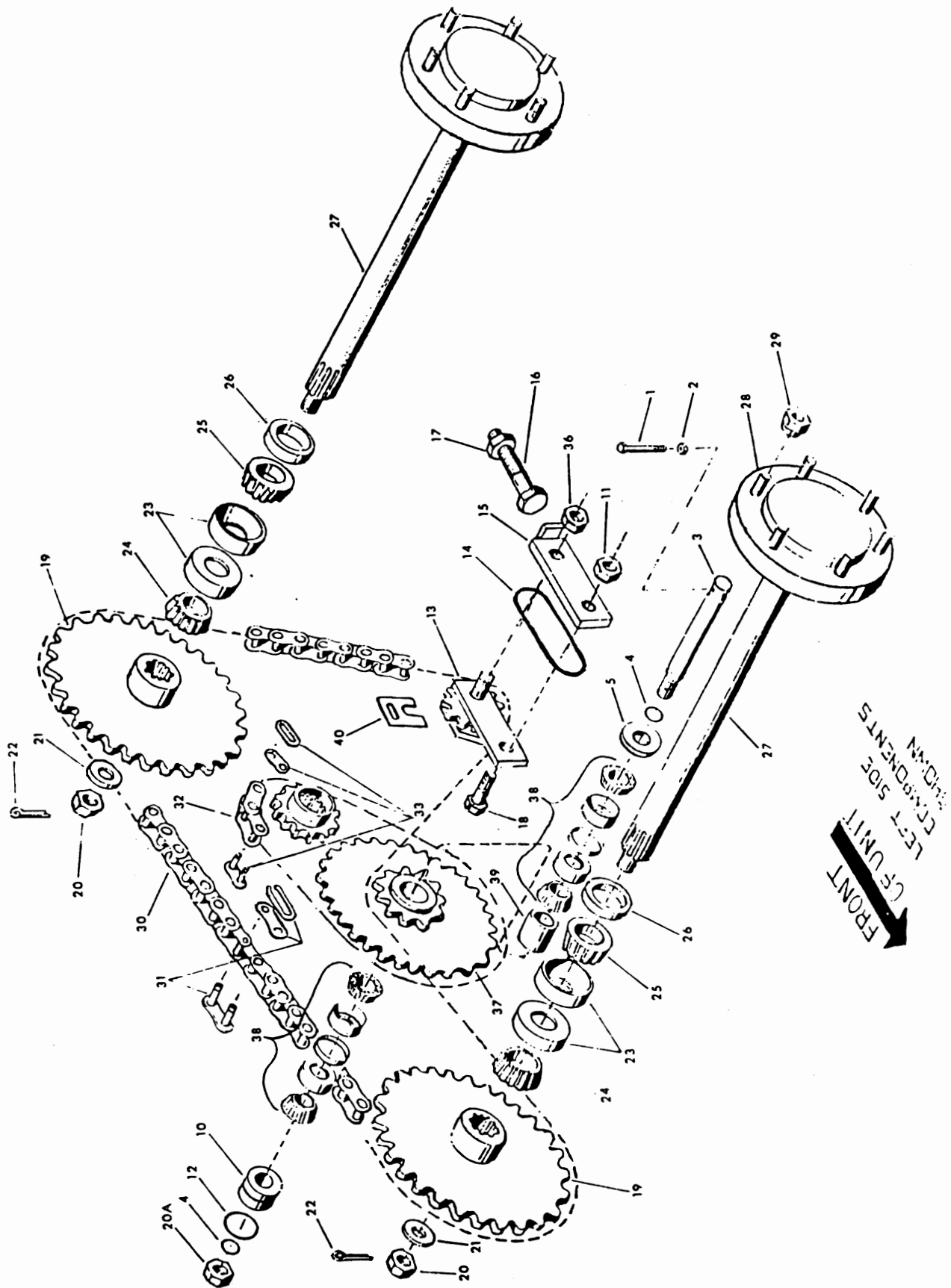
SEAT & SEATBELT LOCKOUT



SEAT & SEATBELT LOCKOUT

REF	QTY	PART NUMBER	DESCRIPTION	START SERIAL #	PRIOR- SERIAL #
1	1	420-34489	Seat, Standard		
	1	420-35742	Seat, Suspension		
2	1	420-33407	Seat Adjusting Slide Set		
3	8	310-10621	Screw, Cap, 5/16 - 18NC x 1/2		
4	10	210-19470	Nut, Hex, Whizlock 5/16 - 18NC		
5	1	120-32838	Seat Plate Weldment		
6	1	420-34783	Foam, Seat Plate	3450502	3450492
		420-35380	Foam, Seat Plate		
7	1	420-32853	Latch		
8	2	390-32671	Catch, Spool		1424997
9	1	040-33453	Control Valve Mtg Bracket Weldment		8403244
	1	040-33471	Control Valve Mtg Bracket Weldment	8403255	1424997
10	1	040-33469	Bracket Spool Catch Weldment		8403244
	1	040-33472	Bracket Spool Catch Weldment	8403255	1424997
11	1	200-32594	Stop, Spool Lock		1424997
12	1	310-10313	Screw, Set 1/4 - 20NC x 3/8		1424997
13	1	290-32505	Rod, Spool Lock		1424997
	1	290-32528	Spool Catch Rod Weldment	1425008	
	1	400-18911	Washer Flat 5/16	1425008	
	1	220-10095	Pin, Cotter 3/32 dia x 1	1425008	
14	1	380-32385	Spring		
15	4	030-25523	Bolt Carriage 5/16 - 18NC x 5/8		1424997
16	2	030-31827	Shoulder Screw 5/16 - 18NC		1424997
17	1	200-32523	Pivot Seat Belt		4463044
	1	200-32643	Pivot Seat Belt	4463044	
18	1	220-21516	Pin, Clevis 1/2 dia x 1 3/8		
19	2	400-19727	Washer 1/2 I.D.		
20	1	220-10065	Pin, Cotter 1/8 dia x 1		
21	1	420-34737	Seat Belt Assembly		4463044
	1	420-35413	Seat Belt Assembly	4463044	
21	1	420-35416	Seat Belt, For Suspension Seat	4463044	
22	1	310-11115	Screw, Cap 1/4 - 20NC x 1 1/4		1424997
23	2	310-11147	Screw, Cap 7/16 - 20NF x 1		
24	2	210-32091	Nut, Center Lock 7/16 - 20NF		
25	1	400-10610	Washer, Flat 7/16		
26	1	330-33412	Panel Control L.H.		1424997
		330-33508	Panel Control L.H.	1425008	
27	1	420-34781	Foam, Control Panel L.H.		1424997
		420-34983	Foam, Control Panel L.H.	1425008	3450492
		420-35381	Foam, Control Panel L.H.	3450502	
28	1	330-33413	Panel, Control R.H.		
29	1	420-34782	Foam, Control Panel R.H.		3450492
		420-35382	Foam, Control Panel R.H.	3450502	
30	2	210-13241	Nut, Wing 1/4 - 20NC		
31	4	210-19469	Nut Hex Whizlock 1/4 - 20NC		0419002
32	4	400-10799	Washer Flat 1/4		0419002
33	1	050-29352	Tether, Manual		
34	1	420-34837	Manual Holder		0419002
35	1	040-33449	Bracket, Manual Holder		0419002
36	4	030-31848	Bolt Carriage 1/4 - 20NC x 5/8		0419002
37	7	210-19434	Nut, Hex, Whizlock 3/8 - 16NC		
38	3	030-21664	Bolt Carriage 3/8 - 16NC x 3/4		0419002
39	1	380-32383	Spring, Torsion		4463044
40	1	390-32725	Retainer		4463044
41	1	390-32726	Arbor		4463044
42	2	210-10017	Nut, Hex 1/4 - 20NC		1424997
43	2	210-10176	Nut, Hex, Centerlock 5/16 - 18NC		1424997
44	1	420-34972	Book Holder	0419012	4463044
44	1	420-35410	Box, Manual Holder	4463044	
		030-31848	Bolt Carriage 1/4 - 20NC x 5/8	4463044	
		210-32147	Nut Special 1/4 - 20NC	4463044	
45	8	420-34980	Rivet Half, Plastic	0419012	4463044

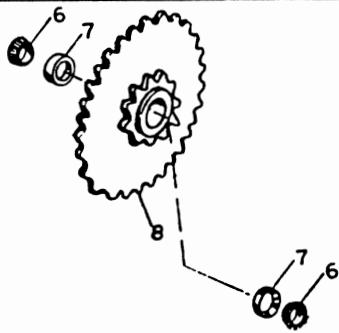
AXLE DRIVE



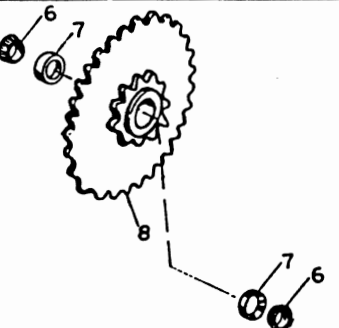
AXLE DRIVE

REF	QTY	PART NUMBER	DESCRIPTION	START SERIAL #	PRIOR- SERIAL #
1	2	310-32420	Screw Cap 5/16 - 18NC x 2 1/2	3444547	3444547
		310-32593	Screw Cap 3/8 - 16NC x 2 1/2		
2	2	210-10176	Nut Hex, Centerlock 5/16 - 18NC	3444547	3444547
		210-11247	Nut Hex, Centerlock 3/8 - 16NC		
3	2	320-32635	Shaft, Cluster 7.70 Long	9405759 3444547 3453956	9405758
		320-32642	Shaft, Cluster 8.75 Long		3444547
		320-32653	Shaft, Cluster 8.82 Long		3453956
		320-32661	Shaft, Cluster 8.82 Long		
4	4	350-32240	O-Ring, 13/16 I.D.		
5	A/R	400-32478	Washer, Shim 18GA		
	A/R	400-32477	Washer, Shim 14GA		
	A/R	400-32504	Washer, Shim 16GA		
6	4	See Pg 17A	Bearing cone		142809N
7	4	See Pg 17A	Bearing Cup		142809N
8	2	See Pg 17A	Cluster Sprocket Weldment		
9	2	See Pg 17B	Shim, 10GA Thick		
10	2	045-31441	Sleeve, Bearing Clamp		
11	4	210-32115	Nut Hex 1 - 14NS Grade 8		
12	2	350-32506	O-Ring 1 13/16 O.D.		
13	2	See Pg 17B	Idler Arm Assembly		
14	2	350-32484	O-Ring		
15	2	240-32051	Idler Arm Weldment, Outside		
16	4	310-20073	Screw Cap Special 5/8 - 11NC x 3		
17	4	210-10753	Nut Hex Jam 5/8 - 11NC		
18	2	310-32567	Screw, Cap 1 - 14NS x 3		
19	4	370-32036	Axle Sprocket Weldment 80-36		
20	4	210-21159	Nut, Hex, Slotted 7/8 - 14NF		
20A	2	210-32145	Nut Hex Nylon Insert 7/8 - 14NF		
21	4	400-32491	Washer, Special	3453956	
22	4	220-21482	Pin, Cotter 5/32 dia x 1 1/2		
23	8	010-20742	Bearing Cup		
24	4	010-20741	Bearing Cone		
25	4	010-20741	Bearing Cone		
26	4	335-20740	Seal		
27	4	320-32636	Axle and Lug Bolt Assembly		
28	24	030-20745	Lug Bolt		
29	24	210-20746	Lug Nut		
30	2	080-32234	Roller Chain Assembly w/Connector 80 HK		
31	2	080-32180	Connecting Link #80 HK		
32	1	080-32253	Roller Chain Assembly w/Connector L.H. 60 HK		9405758
		080-32253	Roller Chain Assembly w/Connector R.H. 60 HK	9405759	
	1	080-32254	Roller Chain Assembly w/Connector R.H. 60 HK	9405759	9405758
		080-32254	Roller Chain Assembly w/Connector L.H. 60 HK		
33	2	080-32252	Connecting Link #60HK	9405759	
34	2	See Pg 17B	Shim		
35	2	See Pg 17B	Shim		
36	2	210-10781	Nut, Hex Jam 1 - 14NS		
37	2	See Pg 17A	Cluster Sprocket Weldment		
38	2	See Pg 17A	Bearing Set (Match Set, Do Not Interchange)		
39	2	See Pg 17A	Spacer		
40	1	See Pg 17B	Shim Kit		

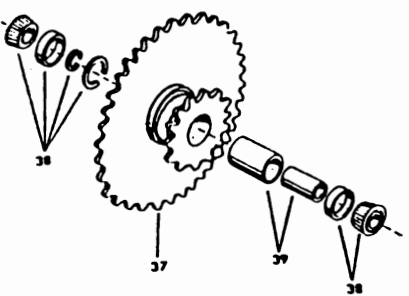
CLUSTER SPROCKET ENDING SERIAL #9405758

REF	QTY	PART NUMBER	DESCRIPTION	
6	4	010-15455	Bearing Cone	
7	4	010-15456	Bearing Cup	
8	2	370-32149	Sprocket Weldment 60-45, 80-12 Replaced by Kit 190-32742	

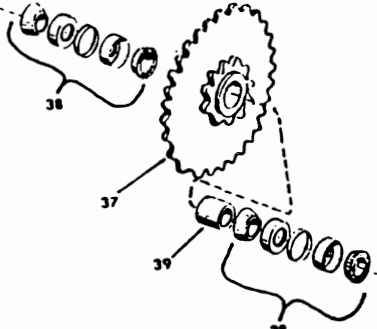
STARTING SERIAL #9405759, ENDING SERIAL #142809N
NOT SERVICED — Must Order Replacement Parts Shown at
Starting Serial #3453956, Reference Service Bulletin 940-20

REF	QTY	PART NUMBER	DESCRIPTION	
6	4	010-15455	Bearing Cone	
7	4	010-15456	Bearing Cup	
8	2	370-32156	Cluster Sprocket Weldment 60-45, 80-12	

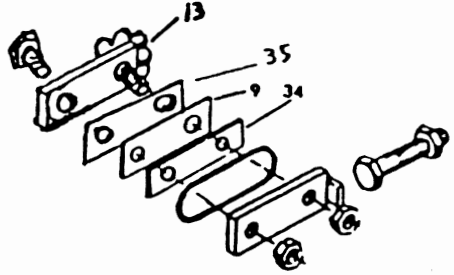
STARTING SERIAL #142810N, ENDING SERIAL #3453956
If ordering components for this design, please update your loader
per cluster sprocket changes starting serial #3453956

REF	QTY	PART NUMBER	DESCRIPTION	
37	2	370-32169	Cluster Sprocket Weldment	
38	2	010-32387	Bearing Set (Matched Set, Do Not Interchange)	
39	2	Not Serviced	Spacer Set, Reference Service Bulletin #940-20	

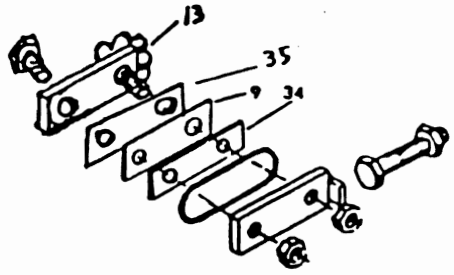
STARTING SERIAL #3453956

REF	QTY	PART NUMBER	DESCRIPTION	
37	2	370-32169	Cluster Sprocket Weldment	
38	4	010-32387	Bearing Set (Matched Set, Do Not Interchange)	
39	2	360-32585	Spacer	

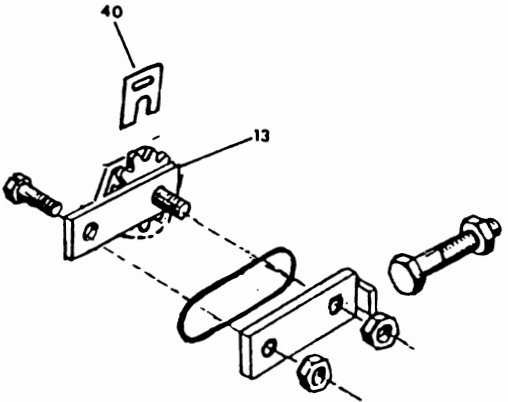
IDLER ARM ENDING SERIAL #9405758

REF	QTY	PART NUMBER	DESCRIPTION	
9	A/R	360-32549	Shim, 10GA Thick	
13	2	240-32055	Idler Arm Assembly	
34	A/R	360-32553	Shim 16GA Thick	
		360-32573	Shim 12GA	
35	A/R	360-32574	Shim 14GA	
		360-32555	Shim .229 Thick	

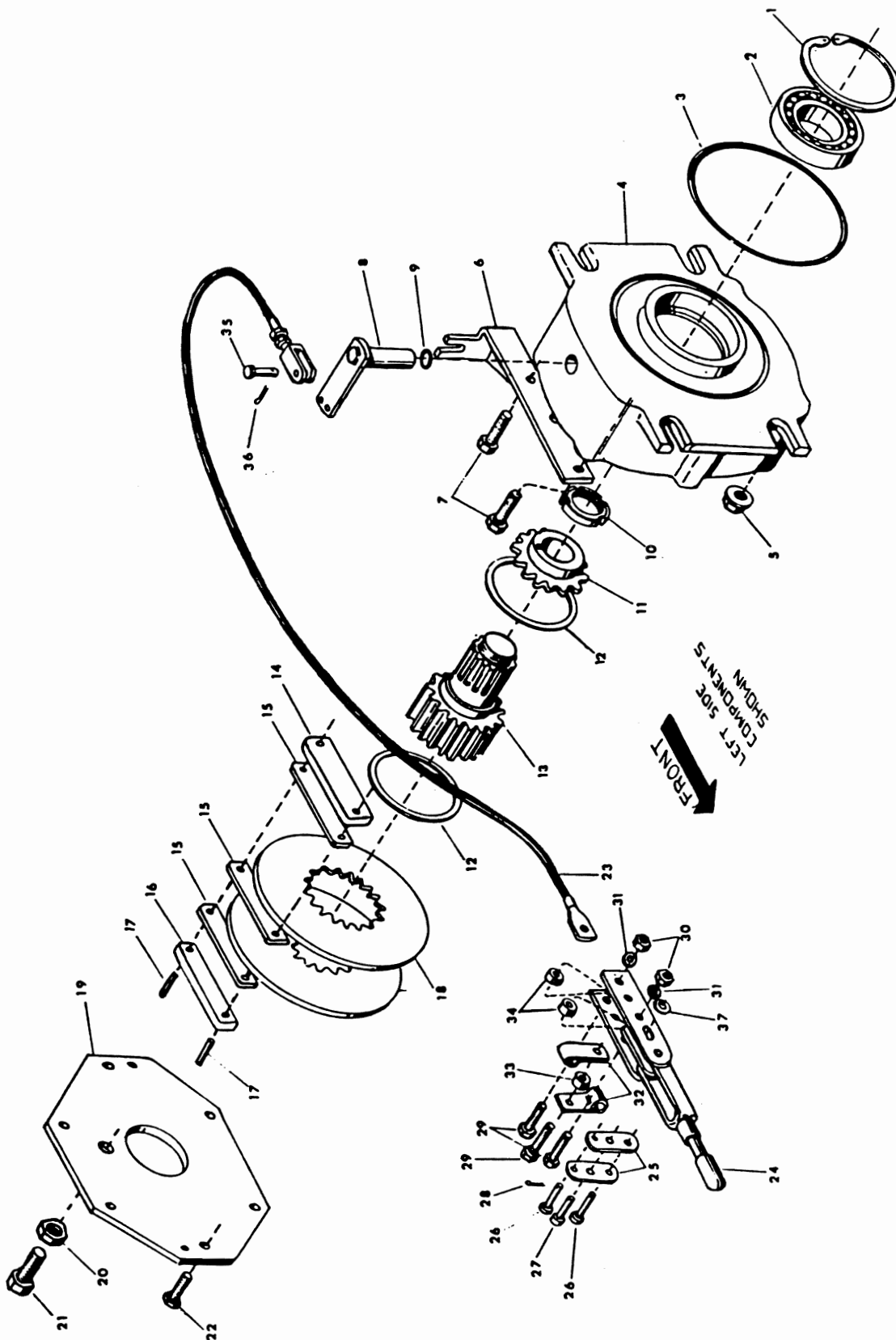
STARTING SERIAL #9405759, ENDING SERIAL #4457990 NOT SERVICED — Must Order Replacement Parts Shown at Starting Serial #445800N, Reference Service Bulletin 940-21

REF	QTY	PART NUMBER	DESCRIPTION	
9	A/R	360-32549	Shim 10GA Thick	
13	2	240-32080	Idler Arm Assembly	
34	A/R	360-32553	Shim 16GA Thick	
	A/R	360-32573	Shim 12GA Thick	
35	A/R	360-32574	Shim 14GA Thick	
	A/R	360-32555	Shim .229 Thick	

STARTING SERIAL #445800N

REF	QTY	PART NUMBER	DESCRIPTION	
13	2	240-32095	Idler Arm Assembly	
40	1	190-32805	Shim Kit Idler Sprocket Consist of : (1) 360-32587 16GA (2) 360-32588 18GA (3) 360-32589 20GA	

BRAKES (PRIOR TO SERIAL #9405758)



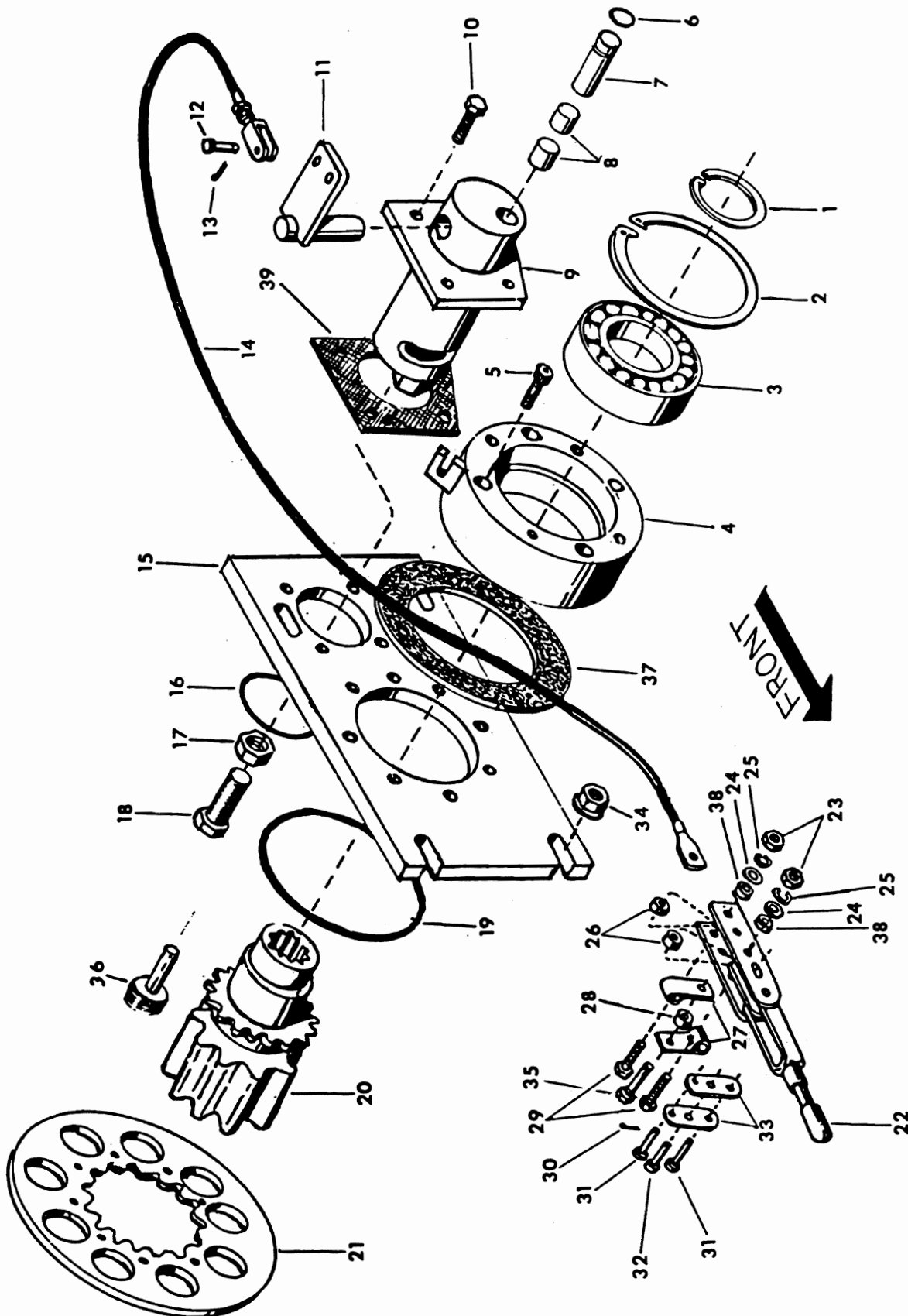
BRAKES

(PRIOR TO SERIAL #9405758)

REF	QTY	PART NO.	DESCRIPTION
1	2	350-32505	Snap Ring
2	2	010-32405	Bearing Ball
3	2	350-32484	O-Ring 6 I.D.
4	2	160-32734	Brake Housing
5	4	210-32113	Nut Hex Flanged ½ - 13 NC
6	1	040-33455	Brake Cable Anchor Bracket Weldment L.H.
		040-33456 *	Brake Cable Anchor Bracket Weldment R.H.
7	4	310-19477	Screw Cap Whizlock 3/8 - 16 NC x 1¼
8	2	090-32361	Brake Cam Weldment
9	2	350-32229	O-Ring 1 I.D.
10	2	210-32130	Nut Special
11	2	370-32148	Sprocket Motor 60 - C - 14
12	4	350-32306	Snap Ring
13	2	320-32634	Input Drive Shaft
14	2	200-32591	Bar, Thin
15	6	160-32736	Pad, Brake
16	2	200-32590	Bar, Thick
17	4	220-21457	Pin Roll, ¼ Diameter x 2¼
18	4	160-32737	Disc, Brake
19	2	160-32735	Brake Housing Cover Weldment
20	2	210-10753	Nut Hex Jam 5/8 - 11 NC
21	2	310-32438	Screw Cap, Special 5/8 - 11 NC x 2
22	8	310-19476	Screw Cap Whizlock 3/8 - 16 NC x 1
23	1	050-29354	Brake Cable Assembly Long 63"
	1	050-29353	Brake Cable Assembly Short 55"
24	1	090-32359	Lever, Brake, includes items 25, 26, 27, 28, 32, 33, 34 & 37
25	4	Not Serviced	Link, comes with item 24
26	4	Not Serviced	Pin Clevis, comes with item 24
27	2	Not Serviced	Pin Clevis, comes with item 24
28	6	220-19836	Pin, Cotter, 1/16 Diameter x ¾
29	6	310-19593	Screw, Cap 5/16 - 18 NC x 1¼
30	6	210-18910	Nut Hex 5/16 - 18 NC
31	8	400-18912	Washer Lock 5/16
32	4	Not Serviced	Clip, comes with item 24
33	2	Not Serviced	Spacer, comes with item 24
34	4	Not Serviced	Spacer, comes with item 24
35	2	220-11823	Pin Clevis 3/8 Diameter x 1 1/16
36	2	220-10095	Pin, Cotter, 3/32 Diameter x 1
37	2	400-18911	Washer, Flat 5/16

* Please check before ordering, some units use two left hand brackets.

BRAKES (STARTING SERIAL #9405759)

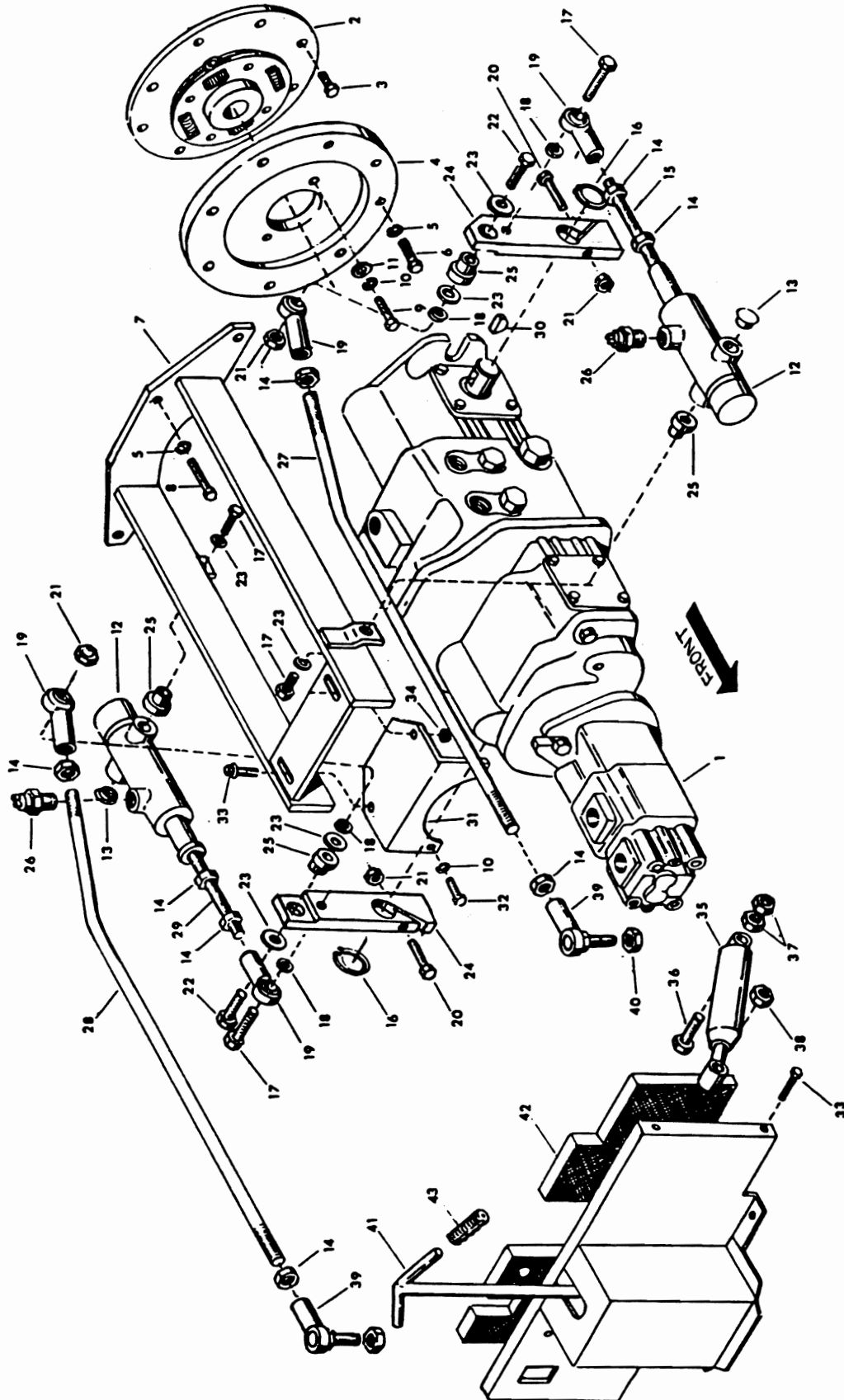


BRAKES

(STARTING SERIAL #9405759)

REF	QTY	PART NUMBER	DESCRIPTION
1	2	350-32511	Snap Ring
2	2	350-32505	Snap Ring
3	2	010-32405	Bearing Ball
4	2	160-32751	Motor Mount Weldment
5	8	310-32566	Screw Cap Socket Head 1/2-13NC x 1 1/4
6	2	350-32240	O-Ring
7	2	200-32598	Follower, Brake Cam
8	4	090-32310	Puck, Brake
9	2	090-32370	Brake Caliper Weldment
10	8	310-19475	Screw Cap Whizlock 3/8-16NC x 3/4
11	1	090-32369	Brake Cam Weldment
12	2	220-11823	Pin, Clevis 3/8 dia x 1 1/16
13	2	220-10095	Pin, Cotter 3/32 dia x 1
14	1	050-29354	Brake Cable Assembly R.H.
	1	050-29353	Brake Cable Assembly L.H.
15	2	040-33475	Motor and Brake Mount Weldment
16	2	335-11589	O-Ring
17	2	210-14888	Nut Hex Jam 3/4-10NC
18	2	310-20171	Screw Cap 3/4-10NC x 1 1/2
19	2	350-32484	O-Ring
20	2	370-32158	Sprocket, Motor 60-C-14
21	2	160-32750	Brake Disc Assembly
22	1	090-32359	Lever, Brake
23	3	210-18910	Nut Hex 5/16-18NC
24	2	400-18911	Washer Flat 5/16
25	3	400-18912	Washer Lock 5/16
26	2	Not Serviced	Spacer, Comes with item 22
27	2	Not Serviced	Clip, comes with item 22
28	1	Not Serviced	Spacer, comes with item 22
29	3	310-28049	Screw Cap 5/16-18NC x 2 1/4
30	3	220-19836	Pin, Cotter 1/16 dia x 3/4
31	2	Not Serviced	Pin, Clevis, comes with item 22
32	1	Not Serviced	Pin, Clevis, comes with item 22
33	2	Not Serviced	Link, comes with item 22
34	4	210-32113	Nut Hex Flanged 1/2-13NC
35	1	310-19593	Screw Cap 5/16-18NC x 1 3/4
36	2	230-32579	Plug, Brake Disc Retainer
37	2	130-32205	Gasket
38	2	360-13871	Spacer
39	2	130-32207	Gasket

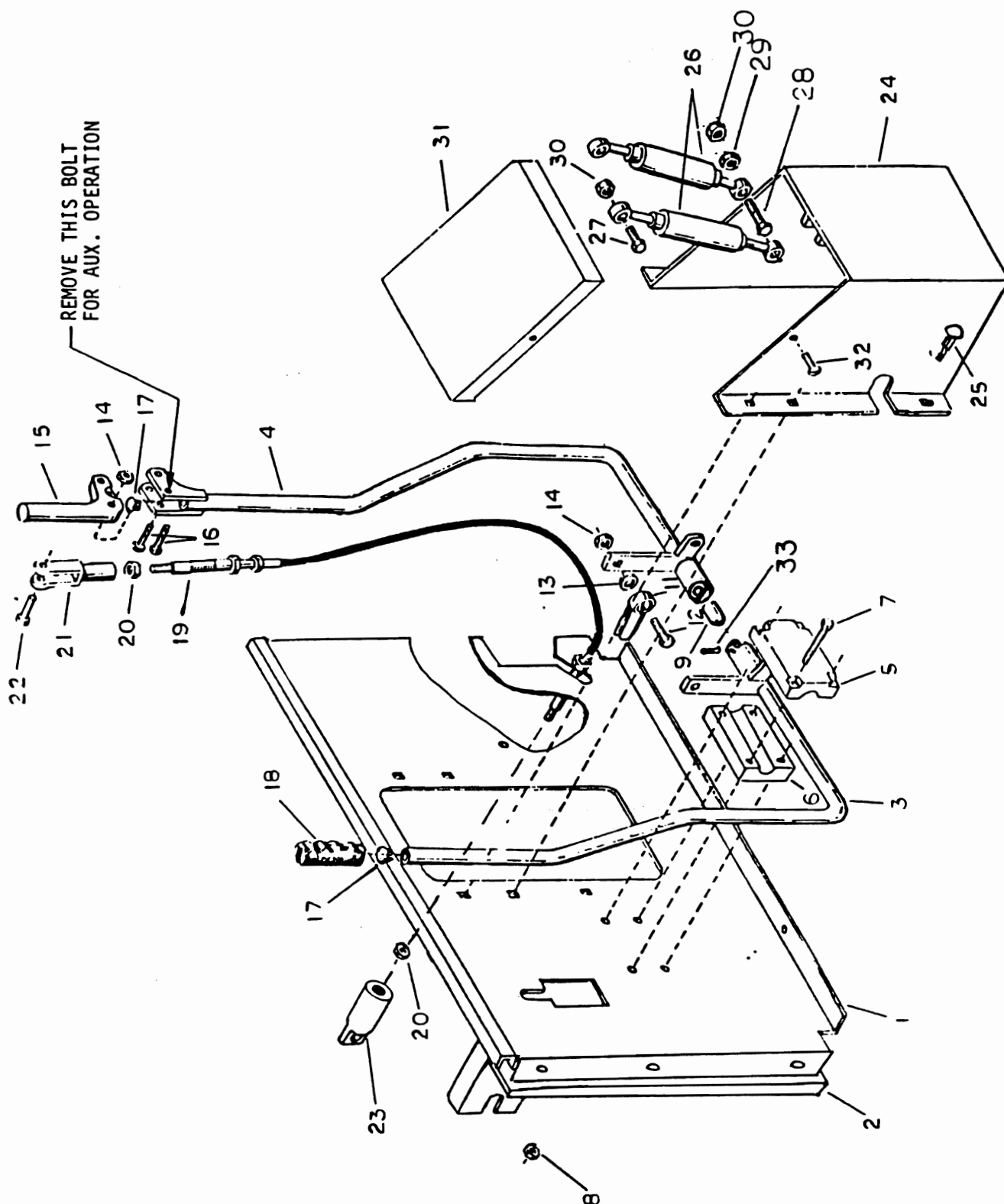
STEERING CONTROLS



STEERING CONTROLS

REF	QTY	PART NUMBER	DESCRIPTION	START SERIAL #	PRIOR- SERIAL #
1	1	170-34152	Hydrostatic Pump Assembly	8403255 4461943	8403244
1	1	170-34112	Hydrostatic Pump Assembly		4461943
		170-34455	Hydrostatic Pump Assembly		
2	1	250-32577	Flexible Drive Plate		
3	8	310-32470	Screw Cap M8 - 1.25 x 12		
4	1	160-32740	Pump Mounting Plate		
5	8	400-10548	Washer, Lock 7/16		
6	4	310-32478	Screw Cap M10 - 1.50 x 25		
7	1	120-32837	Hydro Mount Weldment		
8	4	310-32469	Screw Cap M10 - 1.50 x 40		
9	2	310-19543	Screw Cap 1/2 - 13NC x 1 1/2		
10	2	400-20677	Washer, Lock 1/2	0420003	
11	2	400-20676	Washer, Flat 1/2		
12	2	See Breakdown	Neutral Start & Centering Assembly		
13	2	420-33492	Caplug		
14	8	210-11128	Nut Hex 3/8 - 24NF		
15	1	290-32234	Rod, Neutral Centering		
16	2	350-21286	Snap Ring		
17	4	310-26422	Screw Cap 3/8 - 16NC x 1 1/4		
18	2	400-13676	Washer Special 3/8 I.D.		
19	4	200-32245	Rod End, Female		
20	2	310-20812	Screw Cap 3/8 - 16NC x 2 1/4		
21	4	210-11247	Nut Hex, Center Lock 3/8 - 16NC		
22	2	310-11778	Screw Cap 3/8 - 16NC x 2		
23	6	400-20715	Washer Flat 1 1/4 O.D.		
24	2	240-32070	Arm, Pump		0420002
		240-32079	Arm, Pump		
25	4	420-33388	Rubber Mount		
26	2	090-32040	Neutral Switch		
27	1	290-32504	Steering Rod Weldment L.H.		0420002
28	1	290-32508	Steering Rod Weldment R.H.		0420002
29	1	290-32376	Rod, Neutral Centering		
30	2	180-17865	Key Woodruff 1/4 x 3/4		
31	1	040-33458	Bracket, Pump Mount Front		
32	2	310-25580	Screw Cap 1/2 - 13NC x 1		
33	6	310-19476	Screw Cap Whizlock 3/8 - 16NC x 1		
34	6	210-19434	Nut Hex Whizlock 3/8 - 16NC		
35	1	170-32923	Shock Absorber		0420002
36	1	310-25558	Screw Cap 7/16 - 14NC x 2 1/4		0420002
37	2	210-10935	Nut Hex 7/16 - 14NC		0420002
38	1	210-18718	Nut Hex Center Lock 7/16 - 14NC		0420002
39	2	200-32396	Rod End Female with Stud		
40	2	210-15190	Nut Hex Center Lock 3/8 - 24NF		
41	1	090-32363	T-Stick Weldment	9405759	9405758
		090-32372	T-Stick Weldment		0420002
42	1	420-34905	Foam, Kick Plate	9405759	9405758
		420-34929	Foam, Kick Plate		0420002
43	2	420-32359	Grip, Handle		

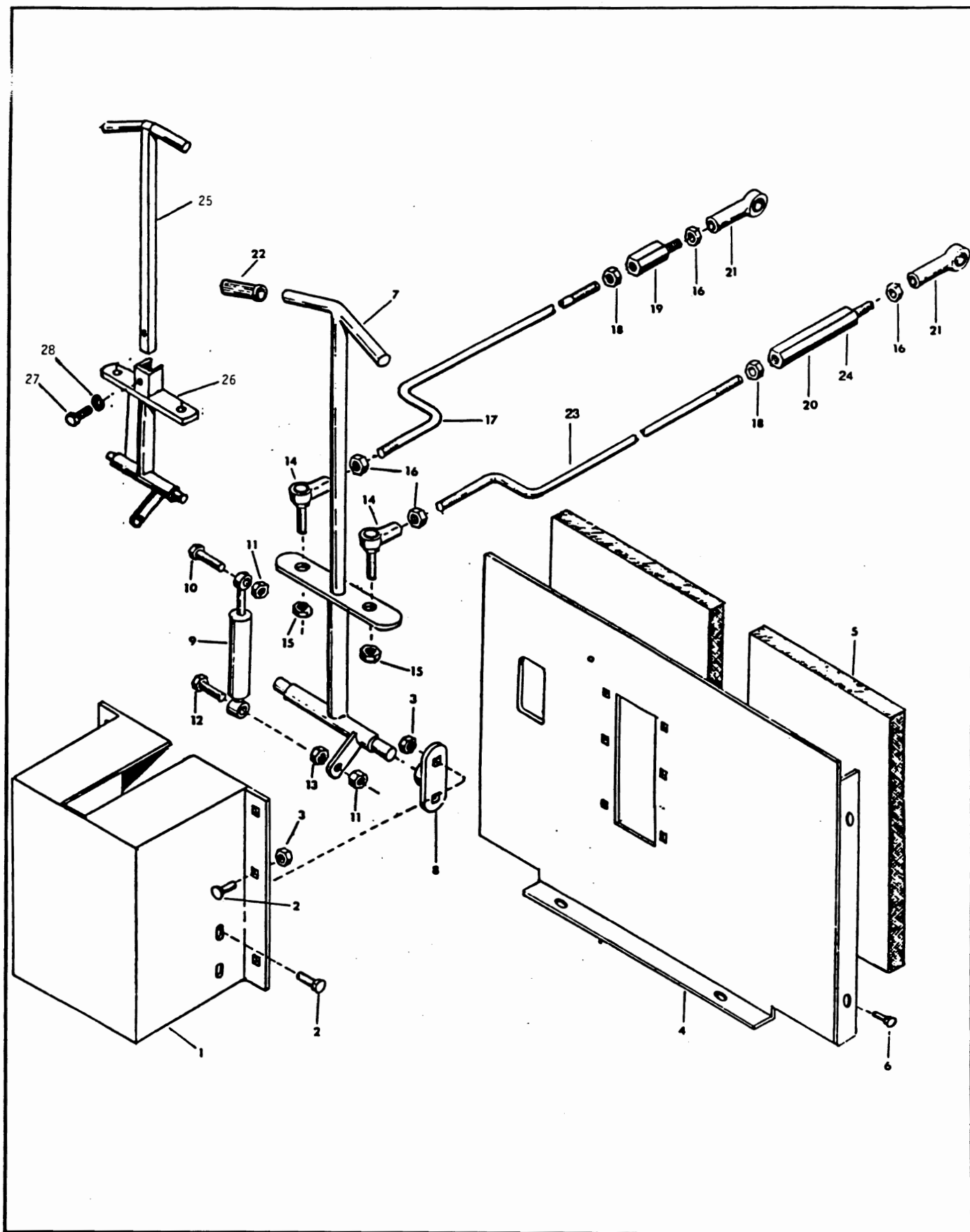
TWIN LEVER STEERING



TWIN LEVER STEERING

REF	QTY	PART NUMBER	DESCRIPTION	START SERIAL #	PRIOR- SERIAL #
1	1	330-33522	Kick Plate Weldment		
2	1	420-35379	Acoustic Foam		
3	1	090-32399	Twin Steering Lever Weldment R.H.		
4	1	090-32400	Twin Steering Lever Weldment L.H.		
5	2	040-33501	Mounting Block, Outer		
6	2	040-33500	Mounting Block, Inner		
7	8	310-28049	Screw Cap 5/16 - 18NC x 2 1/4		
	8	400-18911	Washer, Flat 5/16		
	8	400-18912	Washer, Lock 5/16		
8	8	210-18910	Nut Hex 5/16 - 18NC		
9	1	045-31342	Bushing, Oilite		
11	2	200-32245	Rod End, Female		
12	2	310-23127	Screw Cap 3/8 - 16NC x 1 1/2		
13	2	400-13676	Washer, Special		
14	4	210-11247	Nut Hex Center Lock 3/8 - 16NC		
15	1	090-32393	Handle, Auxiliary Control		
16	2	310-19538	Screw Cap 3/8 - 16NC x 1 3/4		
17	2	420-34575	Plug		
18	2	420-35219	Grip		
19	1	090-32395	Cable, Auxiliary Control		
20	2	210-10684	Nut Hex #10 - 32NF		
21	1	200-32287	Yoke		
22	1	220-16148	Pin, Clevis 1/4 Dia x 3/4		
23	1	200-32620	End, Cable, Mounts to Valve		
24	1	330-33526	Twin Lever Wrapper Weldment		
25	6	030-18655	Bolt Carriage 5/16 - 18NC x 3/4		
	6	210-19470	Nut Hex Whizlock 5/16 - 18NC		
26	2	170-32923	Shock Absorber		
27	2	310-13979	Screw Cap 7/16 - 14NC x 1 3/4		
28	2	310-25558	Screw Cap 7/16 - 14NC x 2 1/4		
29	2	210-10935	Nut Hex 7/16 - 14NC		
30	4	210-18718	Nut Hex Centerlock 7/16 - 14NC		
31	1	330-33521	Cover, Wrapper		
32	2	310-19614	Screw, Self Tapping 1/4 - 20NC x 1/2		
33	2	310-32583	Set Screw Allen Head 1/4 - 20NC x 3/4		
	1	420-35065	Decal, Steering Controls, (Not Shown)		

T-STICK (STARTING SERIAL #0420003)



T-STICK (STARTING SERIAL #0420003)

REF	QTY	PART NUMBER	DESCRIPTION	START SERIAL #	PRIOR- SERIAL #
1	1	330-33514	T-Stick Wrapper Weldment		
2	10	030-18655	Bolt Carriage 5/16-18NC x 3/4		
3	10	210-19470	Nut Hex Whizlock 5.16-18NC		
4	1	330-33513	Kick Plate Weldment		1424997
		330-33517	Kick Plate Weldment	1425008	
5	1	420-34929	Foam, Kick Plate		1424997
		420-35025	Foam, Kick Plate	1425008	3450492
		420-35379	Foam, Kick Plate	3450502	
6	4	310-19476	Screw Cap Whizlock 3/8-16NC x 1		
7	1	090-32386	T-Stick Weldment		2441862
8	2	200-32614	T-Stick Pivot Weldment		
9	1	170-32923	Shock Absorber		
10	1	310-13979	Screw Cap 7/16-14NC x 1 3/4		
11	2	210-18718	Nut Hex Centerlock 7/16-14NC		
12	1	310-25558	Screw Cap 7/16-14NC x 2 1/4		
13	1	210-10935	Nut Hex 7/16-14NC		
14	2	200-32396	Rod End Female with Stud		
15	2	210-15190	Nut Hex Centerlock 3/8-24NF		
16	4	210-11128	Nut Hex 3/8-24NF		
17	2	290-32522	Steering Rod Weldment	1434506	1434365
	1	290-32522	Steering Rod Weldment } Used on Dual Lever Also		
18	2	210-32134	Nut Hex 3/8-24NF L.H. Thread		
19	1	200-32615	Turnbuckle, Short		
20	1	200-32616	Turnbuckle, Long		1434365
21	2	200-32245	Rod End, Female		
22	2	420-35348	Grip, Handle		
23	1	290-32530	Steering Rod Used on Dual Lever Also	1434506	
24	1	200-32615	Turnbuckle, Short	1434506	
25	1	090-32427	T-Stick Handle Weldment	2441862	
26	1	090-32409	T-Stick Support Weldment	2441862	
27	1	310-18800	Screw Cap 3/8-24 NF x 1 1/4	2441862	
28	1	400-18917	Washer Lock 3/8	2441862	

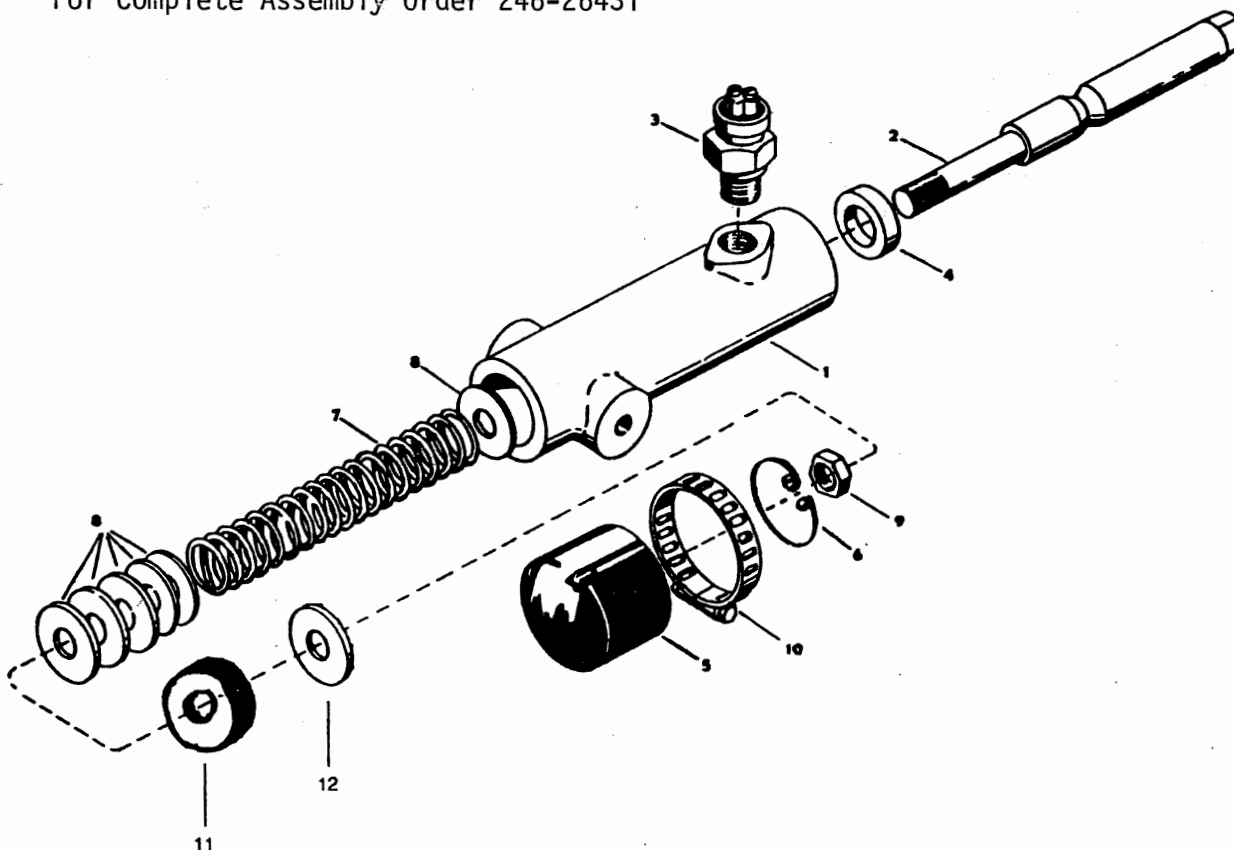
NEUTRAL CENTERING DEVICE

REF	QTY.	PART NUMBER	DESCRIPTION	START SERIAL#	PRIOR-SERIAL#
1	1	160-32386	Centering Housing		
2	1	290-32322	Rod		
3	1	090-32040	Neutral Switch		
4	1	335-32187	Seal, Wiper Rod		
5	1	420-33451	Dust Cap		
6	1	350-32523	Snap Ring		
7	1	380-32366	Spring		9405758
	1	380-32390	Spring (See Note)	9405759	
8	6	400-18916	Washer, Flat 3/8 (2 used with Item 11)		
9	1	210-32112	Lock Nut 3/8 - 24NF		
10	1	420-18138	Hose Clamp		
11	1	360-13871	Spacer	9405759	0416699
12	1	400-32496	Washer - Special		

NOTE: Use Special Washer (item 12), between Nut (item 9) and Spring, in place of Item 8.

NOTE: When installing new spring, remove item 11 and use 2 of item 8 (one on each end of spring).

For Complete Assembly Order 246-26431



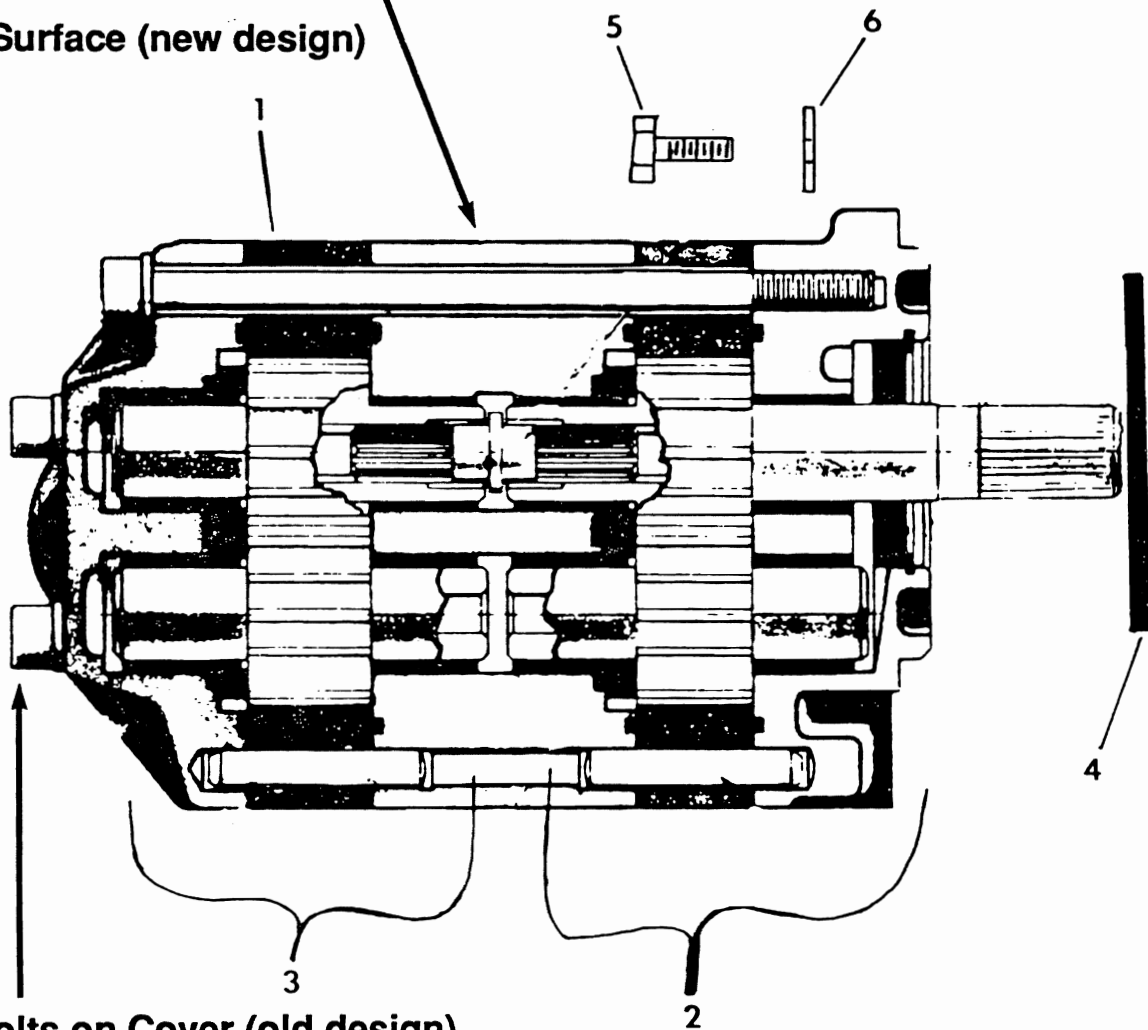
DOUBLE GEAR PUMP

REF	QTY	PART NUMBER	DESCRIPTION	START SERIAL #	END SERIAL #
1	1	170-34149	Double Gear Pump		8403255
	1	170-34142	Double Gear Pump, Old Design Replaced by 170-34458	8403255	4461943
	1	170-34458	Double Gear Pump, New Design (See Note)	4461943	
		190-32811	Seal Kit, New Design	4461943	
2	1	190-32687	Seal Kit, Front Section, Old Design		4461943
3	1	190-32688	Seal Kit, Rear Section, Old Design		4461943
4	1	350-32499	O-Ring (not included with item 1)		
5	2	310-32465	Screw Cap 3/8 - 16NC x 1		
6	2	400-13676	Washer Flat, 3/8 I.D.		

NOTE: When ordering new seal kits, check to see if you have an old or new design gear pump.

Raised Ports (old design)

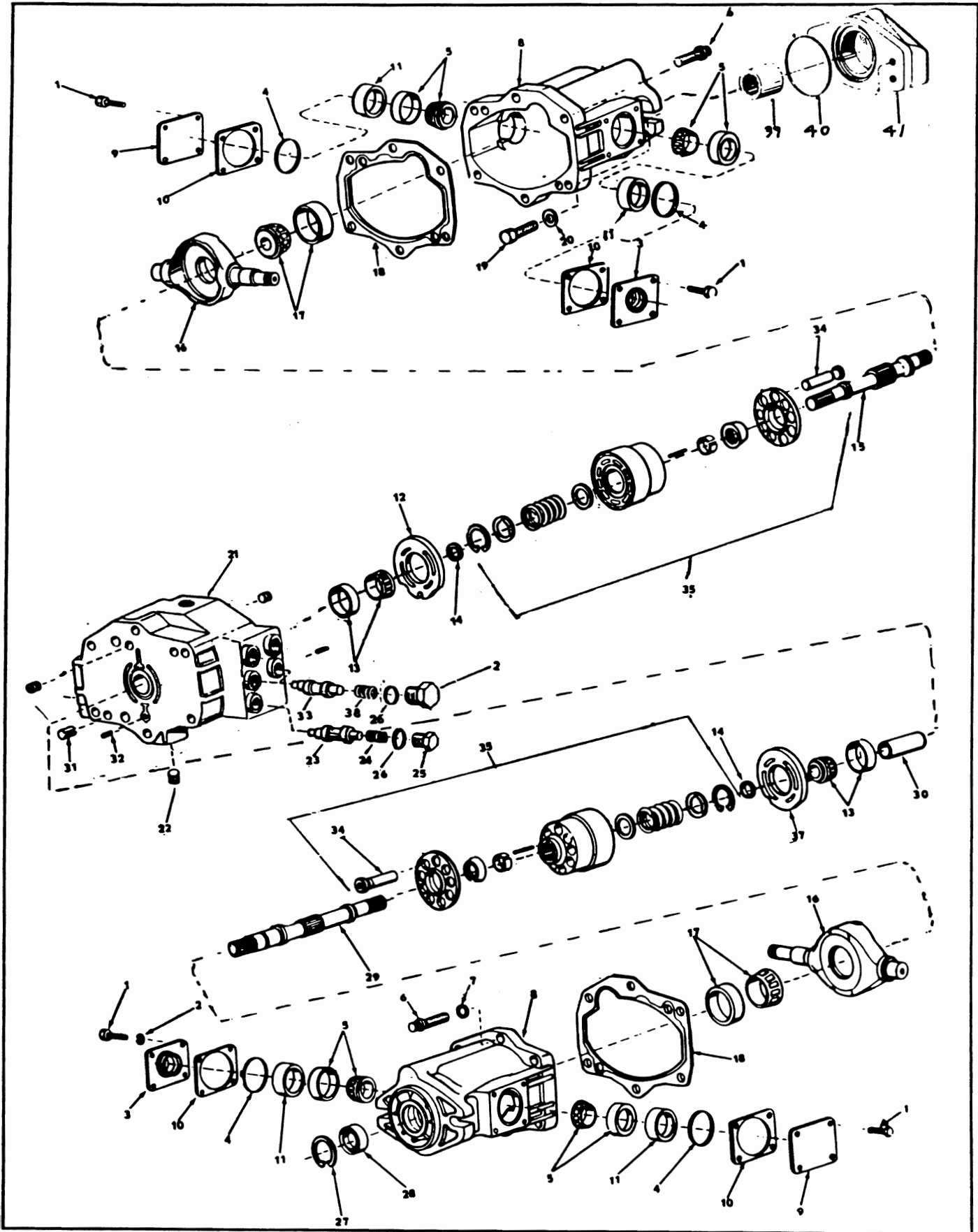
Flat Surface (new design)



(8) Bolts on Cover (old design)

(4) Bolts on Cover (new design)

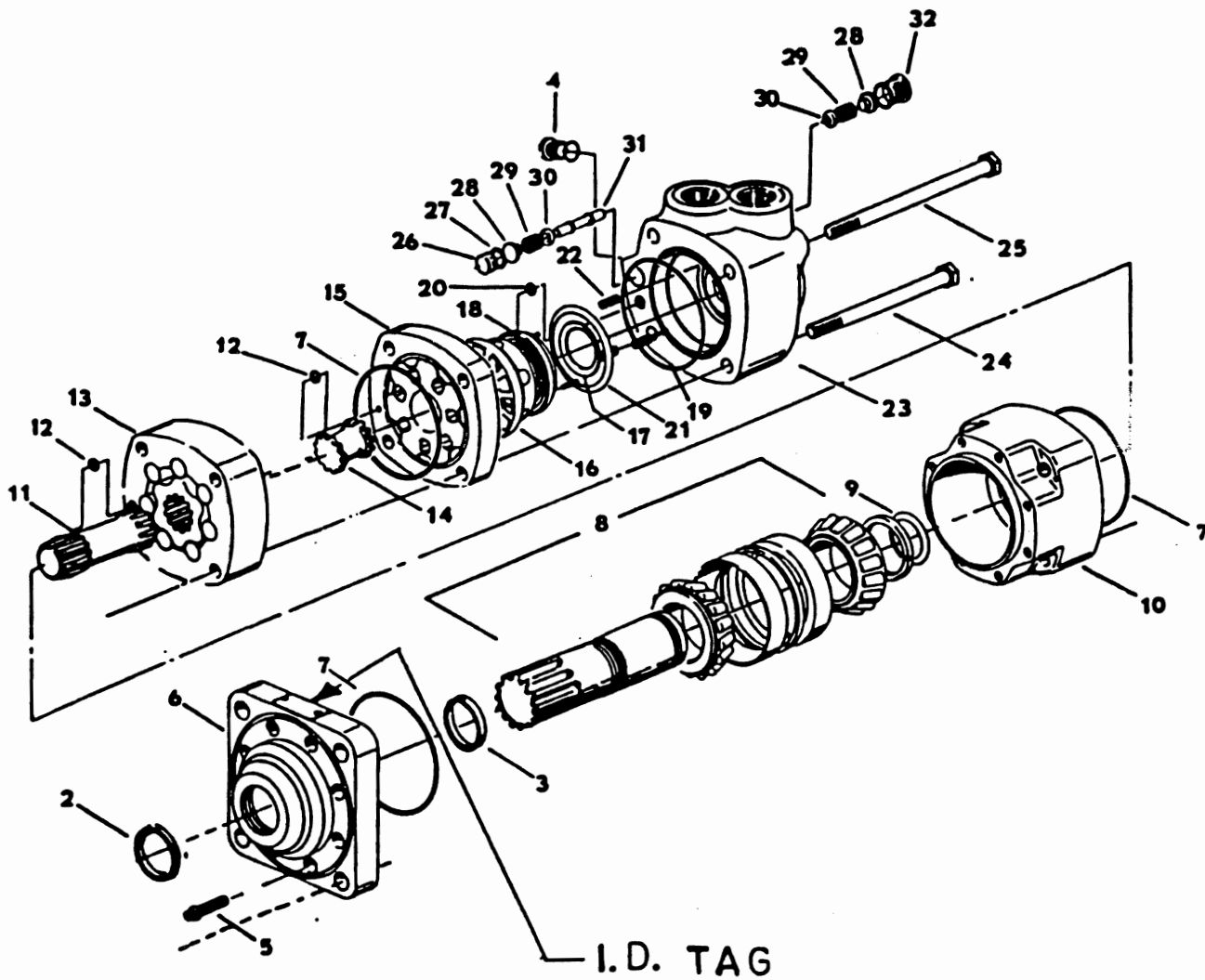
HYDROSTATIC UNIT



HYDROSTATIC UNIT

REF	QTY	PART NUMBER	DESCRIPTION	START SERIAL #	END SERIAL #
	1	170-34152	Hydro Assembly w/Double Gear Pump		8403244
	1	170-34112	Hydro Assembly w/Double Gear Pump	8403255	4461933
		170-34455	Hydro Assembly w/Double Gear Pump	4461943	
1	16	310-12069	Hex Head Screw, 1/4 - 20NC x 1/2		
2	4	230-32530	Plug		
3	2	160-32397	Pintle Cover with Seal		
4	4	350-32372	O-Ring		
5	4	010-32311	Bearing, Cone and Cup		
6	12	310-32417	Screw		
8	2	160-32399	Housing		
9	2	160-32398	Cover		
10	4	190-32463	Shim Kit		
11	4	360-32423	Pintle Bearing Spacer		
12	1	160-32689	Wafer Plate		
13	2	010-32312	Bearing, Cone and Cup		
14	2	190-32464	Bearing Spacer Kit		
15	1	320-32640	Intermediate Shaft		
16	2	250-32383	Yoke		
17	2	010-32313	Bearing, Cone and Cup		
18	2	130-32155	Gasket		
19	2	310-21382	Hex Head Screw		
20	2	400-10093	Washer		
21	1	160-32401	Valve Block		
22	3	230-27193	Plug		
23	1	170-33022	Poppet		
24	1	380-32384	Spring (color coded)		
25	1	230-32546	Plug		
26	5	350-32288	O-Ring		
27	1	350-32373	Retaining Ring		
28	1	335-32190	Seal Shaft		
29	1	320-32425	Shaft		
30	1	100-32117	Coupling		
31	4	220-32470	Pin		
32	2	220-32405	Pin, Dowel		
33	4	170-34085	Replenishing Check and Relief Valve (4500 psi)		
34	1	190-32468	Piston and Shoe Kit (9 pistons)		
35	1	190-32466	Rotating Group Kit		
36	1	190-32465	Seal Kit (consists of items 4, 18 and 26)		
37	1	160-32690	Wafer Plate		
38	4	380-32317	Spring		
39	1	100-32144	Coupling, Gear Pump		
40	1	335-32227	O-Ring		
41	1	170-34084	Gear Pump Adapter		

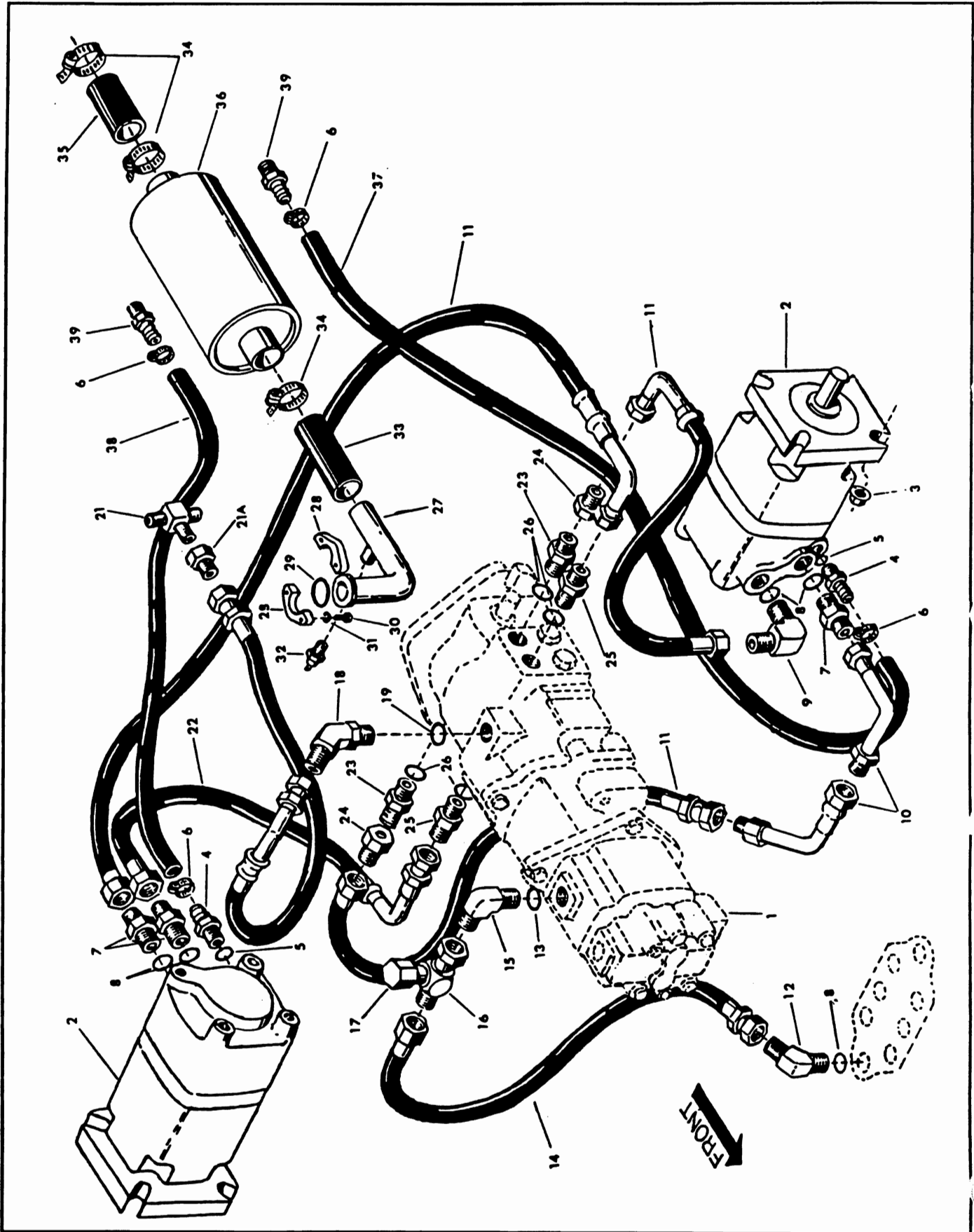
HYDRAULIC MOTORS



HYDRAULIC MOTORS

REF	QTY	PART NUMBER	DESCRIPTION
	1	250-32586	Motor Complete I.D. Dash -006, Replaces 250-32576, Dash -004
1	1	190-32733	Seal Repair Kit Motor I.D. Dash -004
		190-32603	Seal Repair Kit Motor I.D. Dash -006
2	1	See Kit	Dust Seal
3	1	See Kit	Shaft Seal
4	1	230-32513	Plug Assembly
5	8	310-32526	Screw Cap Motor I.D. Dash -004
	8	310-32597	Screw Cap Motor I.D. Dash -006
6	1	160-32743	Retainer Front Motor I.D. Dash -004
	1	160-32804	Retainer Front Motor I.D. Dash -006
7		See Kit	Seal
8	1	320-32641	Shaft Assembly Consists of Shaft, Bearing, Spacer and Retaining Ring, Motor I.D. Dash -004
	1	320-32657	Shaft Assembly Consists of Shaft, Bearing, Spacer and Retaining Ring, Motor I.D. Dash -006
9	1	See Kit	Seal, Shaft Face
10	1	160-32744	Housing, Bearing, Motor I.D. Dash -004
	1	160-32803	Housing, Bearing, Motor I.D. Dash -006
11	1	320-32606	Drive, Main
12	2	See Kit	Seal
13	1	140-32243	Gerotor Assembly, Consists of Ring, Star and Roller
14	1	320-32596	Drive, Valve
15	1	160-32667	Plate Valve
16	1	170-33892	Valve
17	1	See Kit	Seal Inner
18	1	170-33891	Balancing Ring Assembly, Consists of Ring and Dowel Pins
19	1	See Kit	Seal
20	1	See Kit	Seal
21	1	See Kit	Seal Outer
22	2	380-32325	Spring, Compression
23	1	160-32672	Valve Housing
24	3	310-32543	Bolt 5 1/4" Long
25	1	310-32527	Bolt 5 1/2" Long
26	1	230-32512	Plug
27	1	350-32443	Seal, Included in Seal Kit Also
28	2	360-32521	Sleeve, Dash Pot
29	2	380-32343	Spring
30	2	170-33655	Poppet
31	1	170-33654	Piston
32	1	230-32477	Plug Assembly

HYDROSTATIC PLUMBING (PRIOR TO SERIAL #9405758)



HYDROSTATIC PLUMBING (PRIOR TO SERIAL #9405758)

REF	QTY	PART NO.	DESCRIPTION
1	1	170-34112	Hydrostatic Pump Assembly
2	2	250-32586	Hydraulic Motor Assembly
3	8	210-32113	Nut Hex Flanged ½ - 13 NC
4	2	230-32506	Beaded Insert 9/16 SAE to 3/8 Hose Orificed
5	2	350-32422	O-Ring 9/16
6	4	420-21748	Clamp, Hose
7	3	230-18125	Straight Connector 1 1/16 JIC to 7/8 SAE
8	5	350-32424	O-Ring 7/8
9	1	230-29393	Adjustable Elbow 90 Degrees 1 1/16 JIC to 7/8 SAE
10	2	230-32556	Elbow 90 Degrees 1 1/16 JIC male to 1 1/16 JIC Swivel female
11	3	170-34115	Hydraulic Hose and Tube Assembly
12	1	230-32212	Adjustable Elbow 45 Degrees 7/8 SAE to 7/8 JIC
13	1	350-32423	O-Ring ¾
14	1	170-34121	Hydraulic Hose and Tube Assembly
15	1	230-32219	Adjustable Elbow 90 Degrees ¾ SAE to 7/8 JIC
16	1	230-32255	Swivel Female Run Tee 7/8 JIC
17	1	230-20610	Cap Nut 7/8 JIC
18	1	230-32192	Adjustable Elbow 45 Degrees 1 1/16 SAE to 1 1/16 JIC
	1	230-32561	Straight Connector 1 1/16 SAE to ¾ JIC, Used Starting with Serial No. 8402003
19	1	350-27267	O-Ring 1 1/16
20	1	170-34116	Hydraulic Hose and Tube Assembly
		170-34123	Hydraulic Hose and Tube Assembly, Used Starting with Serial No. 8402003
21	1	230-32272	Male Run Tee 1 1/16 JIC to ¾ NPT
21A	1	230-32568	Adaptor Straight 1 1/16 JIC to 7/8 JIC, Used Starting with Serial No. 8402003
22	1	170-32952	Hydraulic Hose and Tube Assembly
23	2	230-32189	Straight Connector 1 5/16 SAE to 1 5/16 JIC
24	2	230-32557	Flare Swivel Reducer 1 1/16 JIC to 1 5/16 JIC
25	2	230-32354	Straight Connector 1 5/16 SAE to 1 1/16 JIC
26	4	350-32426	O-Ring 1 5/16
27	1	170-34120	Suction Tube Assembly
28	2	230-32558	Split Flange Half 1½
29	1	350-21132	O-Ring 1½
30	4	310-11496	Screw Cap 7/16 - 14 NC x 1½
31	4	400-10548	Washer Lock 7/16
32	1	090-32164	Temperature Switch
33	1	170-33857	Hose Suction
34	4	420-18139	Clamp, Hose 2½
35	1	170-34119	Hose Suction
36	1	170-34025	Strainer, Inline
37	1	420-33341	Hose, Case Drain
38	1	170-33504	Hose, Case Drain
39	2	420-34594	Tube Case Drain

HYDROSTATIC PLUMBING (START SERIAL #9405759 - END SERIAL #1424997)

