

THIS MANUAL IS PREPARED FOR MACHINE

SERIAL NO. SA41X _____

Model SA-41 FINISHER

Second Edition

HOW TO ORDER PARTS

To insure Accuracy and Promptness in Filling Your Order, the Following Must Be Given:

1. Your order number
2. Type and model number of machine for which Parts are being ordered
(If ordering for more than one machine, group the Parts for each machine and give the corresponding machine serial number.)
3. YOUR MACHINE SERIAL NUMBER (See illustration below)
4. Part Numbers
5. Description of Parts
6. Quantity of each item needed
7. Name of sub-assembly where part is to be used (For example:
Part of main transmission)
8. State whether to ship by freight, truck, UPS, parcel post, or air
9. Name and address of person or company to whom Parts are to be shipped
10. Name and address of person or company to whom invoice is to be sent
11. Shipments are collect unless otherwise specified.

To insure accuracy and promptness in filling your order, the Serial Number shown on the plate illustrated below, must be given when ordering Parts.



ASSEMBLIES & KITS -- INDENTURES

Assemblies and kits are shown with their component parts listed directly below them. The description of the component parts is **Indented**. All the indented parts will be furnished if the assembly or kit part number is called for. If individual part(s) of the assembly or kit is desired, order each by its part number.

IMPORTANT

As there are many variable parts listings contained in this manual, a check "✓" has been placed before the identifying number(s) that precedes each parts listing that applies to your machine. Follow only those listings which have been checked. The remaining listings do not apply to your particular machine.

The Serial Number Plate is located on the rear of the Tractor Unit at the left side of Finisher below the Operator's platform.

BUYING PARTS NOT MANUFACTURED BY BARBER-GREENE

There are many items purchased by Barber-Greene that, though they look like standard, market items, are manufactured to special tolerances, have special alloys, or special heat treating. Consequently, serious problems arise when these facts are not realized and such parts are substituted unknowingly.

Since we realize that in many cases it may be more convenient for you to buy stock supplier items direct, rather than through Barber-Greene, we have identified such items in the B/M Lists. However, in the event of unsatisfactory performance resulting from the use of supplier items not so identified, Barber-Greene cannot be responsible.

RECEIPT OF PARTS

Responsibility for breakage, loss, or damaged goods, ceases upon delivery of the merchandise to the transportation company from whom a receipt is received showing that the shipment was accepted by it in good condition. If any of the material listed on the bill of lading or express receipt is short, broken, or damaged, do not accept the shipment until the carrier's agent makes a notation of the shortage or damage on the expense bill. Notify the transportation company's agent at once and request an inspection. This is absolutely necessary. Unless this is done, the transportation company will not entertain a claim for loss or damage. If the agent does not make an inspection, then an affidavit should be made that he was notified (on a certain date) and failed to do so. This affidavit with other papers will properly support your claim.

PARTS TO BE RETURNED

Permission to return parts or equipment must be received before making shipment. When requesting permission, itemize the parts and show invoice numbers and date of original purchase. Transportation charges must be prepaid. Send request to your Barber-Greene distributor.

MANUFACTURER'S WARRANTY

Manufacturer warrants its products to Dealer as follows, and Dealer agrees to extend the same warranty and no other to each purchaser of Manufacturer's products at the time of sale and to notify each purchaser of these warranty provisions. Dealer shall hold Manufacturer harmless from any loss arising from failure to observe these conditions.

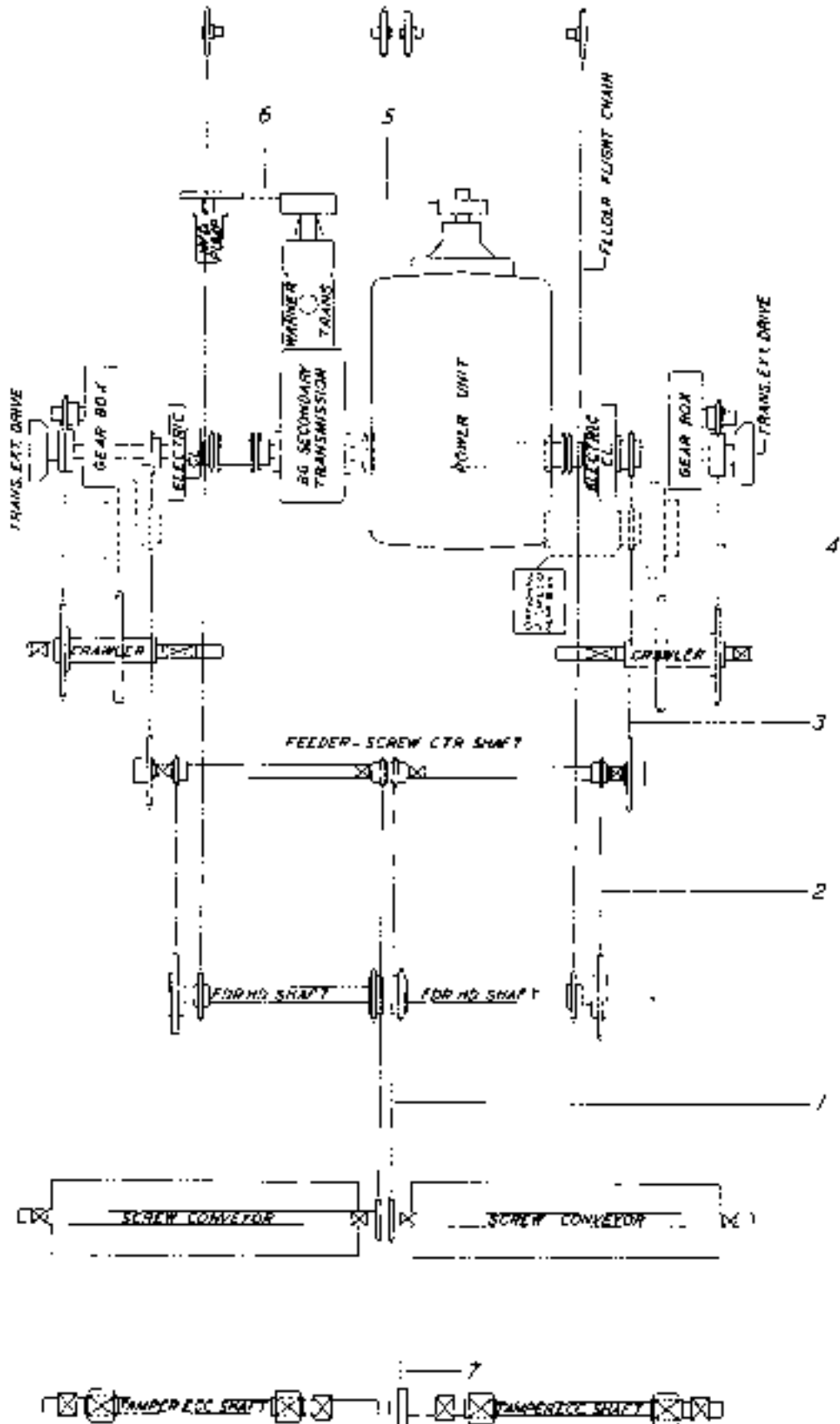
Manufacturer warrants that, commencing with the date of shipment to first end-user and for a period of 6 months thereafter or 1000 hours of operation, whichever occurs first, all machinery and parts manufactured by Manufacturer and any installation performed by Manufacturer to be free from defects in workmanship and material. If, within such warranty period, any machinery or parts shall be proved to Manufacturer's satisfaction to be defective, it shall be repaired, or at the Manufacturer's option, replaced, i.e. Dealer's warehouse, without charge. Manufacturer's obligation hereunder shall be confined to such repair or replacement.

No warranty shall apply to used machinery nor to machinery, parts or accessories which have been furnished, repaired or altered by others so as, in Manufacturer's judgment, to affect the same adversely or which shall have been subject to negligence, accident or improper care, installation, maintenance, storage or other than normal use or service, during or after shipment. With respect to machinery, parts or accessories to Manufacturer's products which are furnished, but not manufactured by Manufacturer, Manufacturer's warranty obligation shall in all respects conform and be limited to the warranty extended to Manufacturer by its supplier or, if none, to the warranties expressed herein.

No warranty shall apply to any portion of the Manufacturer's product adversely affected, in Manufacturer's judgment, by the use or installation on any product of the Manufacturer of any part, attachment or equipment not manufactured, sold or authorized by the Manufacturer.

Manufacturer further warrants that all services performed by it, including but not limited to advising services and services relating to installation or repair of machinery and parts thereof, will be performed in a good and workmanlike manner. Manufacturer's obligation and liability with respect to such warranty shall be limited to the amount received by it on account of such services or the amount reasonably allocable thereto.

The foregoing warranties are in lieu of all other warranties express or implied (except of title) including but not limited to any warranty of merchantability; and Manufacturer shall not be subject to any other obligations or liabilities whatsoever with respect to machinery, parts, accessories or services manufactured or furnished by it or any undertakings, acts or omissions relating thereto. Under no circumstances shall Manufacturer be liable for any consequential damages, expenses, losses or delays howsoever caused. There are no warranties which extend beyond the description on the face hereof.



(REF. NOS. SHOWN REFER TO BELTS & CHAINS LISTED ON PAGE A-10)

MODEL SA-41 CRAWLER FINISHER

TABLE OF CONTENTS

SECTION A - TRACTOR

ASSEMBLY	PART NO. or B/M SERIES	PAGE
<u>CRAWLER GROUP</u>		
Crawlers, Rollers & Treads (<i>Links</i>)	876-1285	A-34
Drive Unit	876-1235	A-27
Gear Box, Crawler Drive	A2, B2-53-2015A	A-29
Brake Assembly	A1-46-1411	A-30
Clutch Assembly	30K29	A-30
Clutch Release Assembly	30K69	A-30
Take-Up, Drive	876-150	A-29
<u>ELECTRICAL GROUP</u>		
Battery	876-185	A-9
Components, Electrical-Auto Sced Control (<i>Optional</i>) ..	876-1345	A-65.D.1
Components, Electrical-Single Speed Feeder	876-1345	A-64
Components, Electrical-2-Speed Feeder (<i>Optional</i>)	876-1345	A-67
Components, Electrical-Truck Hitch with Single Speed Feeder (<i>Optional</i>)	876-1345	A-65
Components, Electrical-Truck Hitch with 2-Speed Feeder (<i>Optional</i>)	876-1345	A-68
Starting Equipment	876-185	A-8
Switch, Master Disconnect	876-1360	A-9
<u>FEEDER GROUP</u>		
Chain, Drag Flight	876-1085	A-40
Clutch, Electric	11F59	A-32
Control, Automatic	876-190	A-48
Countershaft, Feeder & Screw	876-155	A-45
Gates	876-1330	A-46
Guards, Drag Chain	876-100	A-43
Pan, Drag Flight & Wear Bars	876-110	A-43
Piping, Grease	876-1275	A-79
Shaft, Foot	876-1160	A-40
Shaft, Head	876-1050	A-45
Take-Up, Countershaft Drive	876-1035	A-38
Take-Up, Drive Chain	876-120	A-45
<u>HYDRAULIC GROUP</u>		
Hitch, Truck	876-1320	A-80
Valve, Solenoid Bank	13P85	A-80
Valve, Lock	12X87	A-83
Valve, Solenoid	12X85	A-82
Hopper Lift (<i>Also see HOPPER, Page A-72</i>)	876-1320	A-53.O.1
Cylinder, Lift (<i>Early</i>)	31L79	A-59
Cylinder, Lift (<i>Later</i>)	13G92	A-60
Steering (<i>Also see STEERING CONTROL, Page A-76</i>)	876-1320	A-53.O.1
Cylinder, Hydraulic	13L64	A-57
Tank	876-1195	A-78

ASSEMBLY	PART NO. or B/M SERIES	PAGE
<u>HYDRAULIC GROUP (Continued)</u>		
Tractor Hydraulics (Except Sensed Drive)	876-1320	A-51
Valve, Solenoid Bank	12D58	A-51
Valve, Sol. Dump w/Relief Valve	12F29	A-54
Valve, 4-Way Sol. (Hopper Lift)	12F25	A-56
Valve, 4-Way Sol. (Sensed Lift)	31P63	A-56
Cylinder, Screed	A2-81-88A	A-57
Tractor Hydraulics with Manual Screed Control	876-1320	A-53.0.1
Pump, Double Hydraulic	13B07	A-62
<u>HOPPER, APRON & PUSH ROLLER GROUP</u>		
Apron (Feeder & Hopper)	876-1095	A-74
Axle, Oscillating	876-40	A-36
Extension, Hopper Apron - Truck Hitch (Optional)	876-1095	A-84
Frame, Push Roller	876-45	A-36
Hopper	876-55	A-72
Cylinder, Lift	31L79	A-60
Roller, Truck Push	876-50	A-36
<u>LEVERS & STEERING CONTROLS GROUP</u>		
Gauge, Steering	876-220	A-19
Lever, Shift - 2-Speed Feeders (Optional)	876-1255	A-38
Lever, Forward & Reverse	876-275	A-69
Lever, Master Clutch	876-175	A-7
Lever, Transmission Shift	876-1225	A-13
Steering Control & Linkage	876-1245	A-76
Cylinder, Hydraulic	13L64	A-57
<u>MISCELLANEOUS</u>		
Arm, Leveling	876-125	A-71
Hitch, Truck (Optional)	876-1995	A-27
Plates, Name	876-1090	A-79
Seat, Operator's	876-210	A-72
Support, Screed Travel	876-205	A-71
Tools & Spare Parts	876-215	A-69
<u>POWER GROUP</u>		
Battery	876-185	A-9
Belts, Drive	876-1065	A-10
Chains, Drive & Belts	876-160	A-10
Guard, P.T.O. & Pump V-Belt	876-1175	A-6
Power Unit (JMC Model 3-53)	876-475	A-1
Power Take-Off with Clutch	14P96	A-5
Power Unit (JHC Model UB-262)	876-1040	A-3
Power Take-Off with Clutch	14P96	A-5
Power Unit (JHC Model UC-263)	876-1040	A-3
Power Take-Off with Clutch	14P95	A-5

TABLE OF CONTENTS (Continued)

ASSEMBLY	PART NO. or B/M SERIES	PAGE
<u>POWER GROUP (Continued)</u>		
Power Unit (IHC Model UD-282)	876-1040	A-3
Power Take-Off with Clutch	14P95	A-5
Power Unit (IHC Model UD-312)	876-1040	A-3.0.2
Starting Equipment	876-185	A-8
<u>SCREW CONVEYOR GROUP</u>		
Screw Conveyor	876-65	A-48
Screw Conveyor with Ni-Hard Segments (Optional)	876-65	A-48
Support	876-70	A-48.0.1
Take-Up, Drive Chain	876-75	A-49
<u>TRANSMISSION GROUP</u>		
Accessories, Main Transmission	876-140	A-19
Extension Drive with Fixed Speed Feeder	876-1230	A-21
Extension Drive with 2-Speed Feeder (Optional)	876-1230	A-23
Gear Box, 2-Speed Feeder	A4-53-2020A	A-25
Transmissions, Main	A7-53-1572B	A-12
Transmission, Barber-Greene	B6-53-1572A	A-12
Transmission, 4-Speed	A3-53-1789A	A-16
VIBRATORY SCREED SECTION (See Section "5" if applicable)		
TAMPER SCREED SECTION (See Section "C" if applicable)		
AUTOMATIC SCREED CONTROL (See Section "D" if applicable)		
NUMERICAL PART NUMBER INDEX - FOR SECTIONS A,B,&C (See back of this manual)		

POWER UNIT

() B1-876-475B (Diesel)

REF.	PART NUMBER	QTY.	DESCRIPTION
	13T20	1	Power Unit, Diesel - G.M.C. Model 3-53
	31H96	1	Bearing, Pilot
	14P96	1	Power Take-Off with Clutch (See Page A-6)
	CB-876-1743	1	Bracket
	23E23	1	Coupling - 3 N.P.T.
	30X29	1	Cap, Main
	30N52	1	Hose Assembly - 1/2" x 4'-8"
	18A85	1	Switch, Ignition
	20A46	1	Wire, #10, Light Green x 4'-7"
	20D20	2	Terminal, #12-10 Wire
	20C44	1	Loom, 1/4" I.D. x 4'-0"
	27M56	1	Pin, Cotter - 1/8" x 5/8"
	27D45	1	Pin, Cotter - 1/16" x 1/2"
	FF-17-301	2	Rod, Threaded - 3/4" x 10-1/2"
	K-17-239	4	Shim - #16 Ga.
	F-876-1043	8	Bracket
	30V64	1	Bushing
	30X56	1	Sheave - 5 Groove
	CB-876-1177M	1	Support
	G-876-1043	1	Sill
	H-876-1043	1	Sill
	13P74	1	Alternator, 55 Amp. - 12 V.
	13P99	1	Pulley, 2 Groove
	A-46-212	1	Spring
	A-876-477M	2	Lever
	A-876-32M	1	Support, Oil Drain
	AA-876-478	1	Lever, Throttle
	E-876-478	1	Handle
	F-876-478	1	Retainer, Spring
	G-876-478	1	Stop
	H-876-478	1	Bushing, Pivot
	50G22	2	Knob
	23D13	1	Plug, 1/2"
	23C35	1	EL., 90°, St. x 1/2" N.P.T.F.
	23A20	1	Bushing, Reducer - 3/4" N.P.T. to 1/2" N.P.T.
	23E26	1	Conn., 1/2" N.P.S.M. x 1/2" N.P.S.F.
	27H06	4	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	4	1/2" Hex Nut
	26E67	4	1/2" External-Internal Lock Washer
	X-46-909	8	3/8" x 1-1/2" Hex Head Cap Screw 2A Threads
	27L78	22	3/8" Lock Washer
	27C35	2	5/16" x 1" Hex Head Cap Screw
	27C37	1	5/16" x 1-1/4" Hex Head Cap Screw
	27C87	3	5/16" Hex Nut
	27L77	3	5/16" Lock Washer
	27L54	1	5/16" Cut Washer
	27G49	2	3/8" x 3/4" Hex Head Cap Screw
	27G54	1	3/8" x 1" Hex Head Cap Screw
	27G57	12	3/8" x 1-1/4" Hex Head Cap Screw
	27D17	2	3/8" Jam Nut

REF.	PART NUMBER	QTY.	DESCRIPTION
	27L52	1	1/4" Cut Washer
	27H52	4	5/8" x 1-1/2" Hex Head Cap Screw
	27H71	2	5/8" x 3-3/4" Hex Head Cap Screw
	27H65	2	5/8" x 3" Hex Head Cap Screw
	27C98	8	5/8" Hex Nut
	50G03	4	5/8" External-Internal Lock Washer
	27L84	4	5/8" Lock Washer
	27L59	4	5/8" Cut Washer
	27D01	8	3/4" Hex Nut

POWER UNIT

- () G2-876-1040B (IRC UD-282)
- () H2-876-1040B (IRC UB-264)
- () H3-876-1040B (IRC UC-265)

REF.	PART NUMBER	QTY.	DESCRIPTION
------	-------------	------	-------------

() COMMON TO ALL

	30X56	1	Sheave, 5 Groove 5V Section
	30V64	1	Bushing
	27H88	2	3/4" x 1-3/4" Hex Head Cap Screw
	27D01	2	3/4" Hex Nut
	27L86	4	3/4" External Lock Washer
	27M06	4	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	4	1/2" Hex Nut
	26E67	4	1/2" External-Internal Lock Washer
	27H86	2	3/4" x 1-1/2" Hex Head Cap Screw
	27D01	2	3/4" Hex Nut
	FF-17-301	2	Rod - 3/4" x 10-1/2"
	27L87	8	3/4" Lock Washer
	27D01	8	3/4" Hex Nut
	27C35	2	5/16" x 1" Hex Head Cap Screw
	27C87	2	5/16" Hex Nut
	27L77	2	5/16" Lock Washer
	A-876-32W	1	Support, Oil Drain
	30P45	1	Hose Assembly - 1/2" x 42"
	23E26	1	Conn. - 1/2" N.P.S.M. x 1/2" N.P.T.F.
	31H96	1	Bearing, Pilot
	13P74	1	Alternator - 55 Amp, 12 V.
	X-46-909	8	3/8" x 1-1/2" Hex Head Cap Screw
	27G57	12	3/8" x 1-1/4" Hex Head Cap Screw
	27L78	20	3/8" Lock Washer
	23C45	1	Elbow, 90° St. - 1/2" N.P.T.F.

() G2-876-1040B ONLY

	10S74	1	Engine, Diesel - International Model UD-282
	14P95	1	Power Take-Off with Clutch (See Page A-5)
	14T73	1	Sheave, Alternator
	E-876-33L	1	Sill
	F-876-33	1	Sill

() H2-876-1040B ONLY

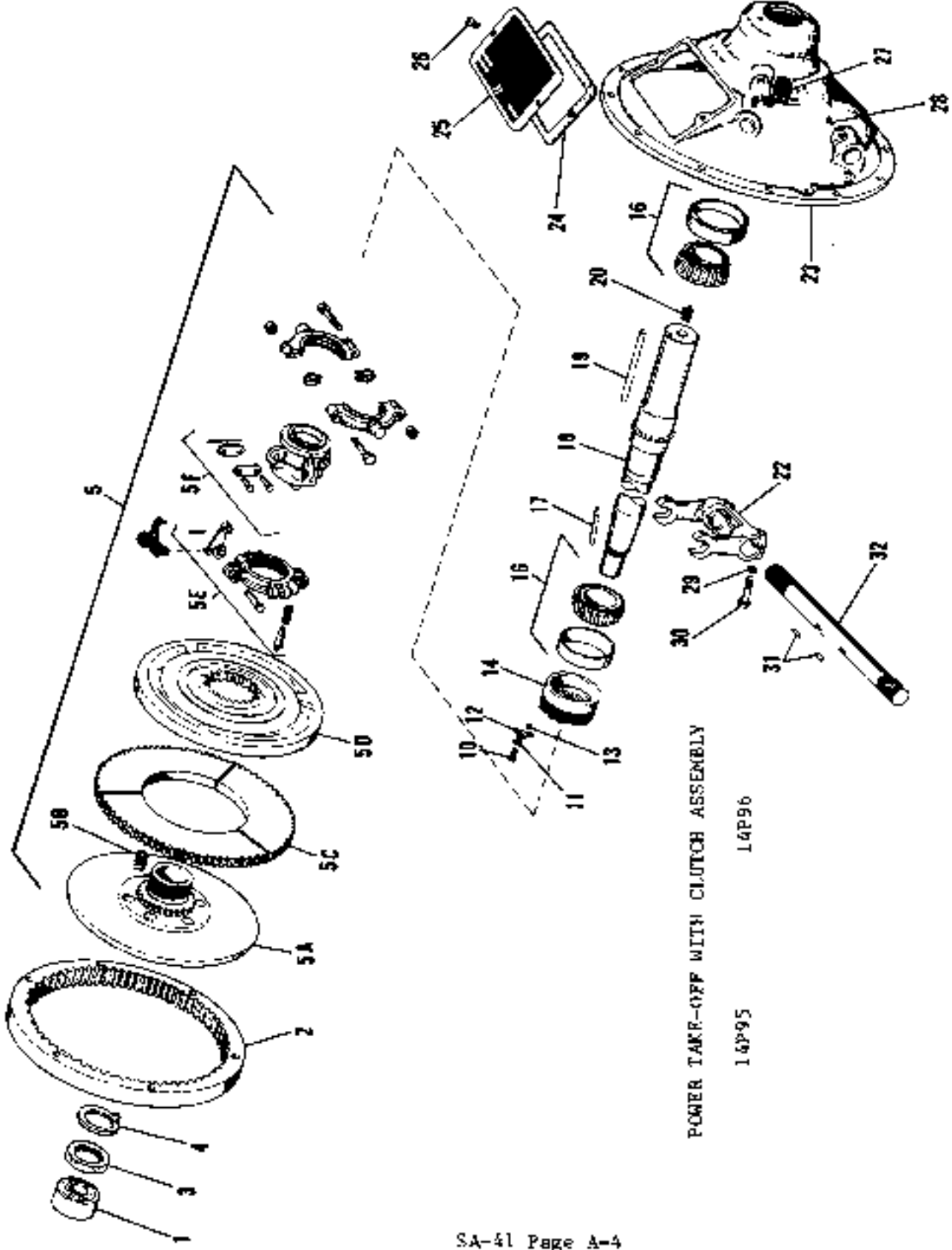
	10S75	1	Engine, Gasoline - International Model UB-264
	14P96	1	Power Take-Off with Clutch (See Page A-5)
	CB-876-1177W	1	Support
	27C99	1	1/2" x 3/4" Hex Head Cap Screw
	27L58	1	1/2" Cut Washer
	27L81	1	1/2" Lock Washer
	G-876-33L	1	Sill
	C-876-33	1	Sill

REP.	PART NUMBER	QTY.	DESCRIPTION
			() <u>H3-876-1040B ONLY</u>
	14Y50	1	Engine, Gasoline - International Model UC-263
	14P95	1	Power Take-Off with Clutch <i>(See Page A-5)</i>
	G-876-33L	1	Sill
	C-876-33	1	Sill
	14T73	1	Sheave, Alternator

POWER UNIT

() L-876-1040B (TRC UD-312)

REF.	PART NUMBER	QTY.	DESCRIPTION
	15M01	1	Engine, Diesel - International Model UD-312
	15M52	1 Set	V-Belts, Matched Set of 5
	30X56	1	Sheave, 5 Groove 5V Section - 8" O.D.
	30V64	1	Bushing
	DB-876-1043	1	Sill
	DA-876-1043	1	Sill
	27H11	4	1/2" x 2" Hex Head Cap Screw
	27C95	4	1/2" Hex Nut
	26E67	4	1/2" Internal-External Lock Washer
	27L58	8	1/2" Cut Washer
	27H56	4	5/8" x 1-3/4" Hex Head Cap Screw
	27C98	6	5/8" Hex Nut
	50G03	6	5/8" Internal-External Lock Washer
	27F82	2	3/8" x 1-1/2" Flat Head Cap Screw
	G-876-1042W	1	Support, Take-Up
	27H05	3	1/2" x 1-1/4" Hex Head Cap Screw
	27L81	3	1/2" Lock Washer
	27C95	3	1/2" Hex Nut
	H-876-23	1	Support, Block
	G-876-23	1	Block
	BB-17-301	1	Rod, Threaded - 3/4" x 9"
	CX-17-301	1	Rod, Threaded - 3/4" x 7-7/8"
	27D01	8	3/4" Hex Nut
	27L87	8	3/4" Lock Washer
	A-876-32W	1	Support, Oil Drain
	27C35	2	5/16" x 1" Hex Head Cap Screw
	27C87	2	5/16" Hex Nut
	27L77	2	5/16" Lock Washer
	30P45	1	Hose Assembly - 1/2" x 62"
	23B83	1	Elbow, 45° - 1/2" Fe. x 1/2" Fe. N.P.T.
	23A17	1	Bushing, Reducer - 3/8" x 1/2" N.P.T.
	23K59	1	Nipple - 3/8" N.P.T.F.
	23E26	1	Connector - 1/2" N.P.S.M. x 1/2" N.P.T.F.
	DC-876-1043	1	Platform
	27E05	3	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	3	1/2" Hex Nut
	27L81	3	1/2" Lock Washer
	13E73	1	Alternator - 55 Amp.
	15M66	1	Sheave, Alternator
	AA-876-1042W	1	Cover
	20K93	4	Clamp
	EA-876-1043	1	Panel
	26B80	8	#10-24 x 1/2" Self Tapping Screw
	26A01	1	1/4" Eye Bolt
	27C86	2	1/4" Hex Nut
	20K93	1	Gauge, Water Temperature
	13R47	1	Gauge, Ammeter
	20K88	1	Gauge, Oil Pressure
	12F74	1	Tachometer
	20G15	1	Switch, Ignition
	13M55	1	Switch, Starter Button



POWER TAKE-OFF WITH CLUTCH ASSEMBLY

14P95 14P96

POWER TAKE-OFF WITH CLUTCH
() 14P95 (From POWER UNIT) () 14P96

REF.	PART NUMBER	QTY.	DESCRIPTION
		()	COMMON TO BOTH - EXCEPT WHERE NOTED
1		1	Bearing, Pilot (Part of POWER UNIT)
2	TD-6187A	1	Ring, Driving
3	TD-1092A	1	Nut, Hub
4	TD-A1588	1	Washer, Lock
5	TD-X7876B	1	Clutch Assembly (Consisting of the following indented items):
5A	TD-6030	1	. Plate, Hub & Back
5B	TD-A1069	6	. Spring, Release
5C	TD-O-6314F	1	. Driving Plate Assembly
5D	TD-5752	1	. Plate, Floating
5E	TD-A209	1	. Adjusting Yoke Assembly (Including Adjusting Yoke, Finger Lever, Finger Pin, Cotter Pin, Finger Spring, Washer, Adjusting Lock Pin, Adjusting Lock Pin Spring)
5F	TD-S751	1	. Sliding Sleeve Assembly (Including Sliding Sleeve, Lever Link, Lever Link Pins, Washer, Cotter Pin, Collar, Ball Bearing, Ring Snap)
10	TD-M2001E	1	5/16" x 5/8" Hex Head Screw
11	TD-M2046L	1	5/16" Lock Washer
12	TD-1216	1	Lock, Bearing Retainer (For 14P96)
12	TD-A1983	1	Lock, Bearing Retainer (For 14P96)
13	TD-M2041AB	1	5/16" x 5/16" Oval Pt. Set Screw
14	TD-B2147	1	Retainer, Bearing
16	TD-M207	2	Bearing, Roller
17	TD-M2032Z	1	Key, Hub - 1/4" x 1/4" x 2-1/8"
18	TD-4879	1	Shaft, Clutch
19	TD-M2033BE	1	Key, 5/8" x 5/8" x 4-3/8"
20	TD-M287	1	Fitting, Hydraulic - 1/4" Ma.
22	TD-125A	1	Yoke, Throwout
23	TD-B255	1	Housing #3 SAE (For 14P96)
23	TD-BB79	1	Housing #4 SAE (For 14P96)
24	TD-A1111	1	Gasket (For 14P96)
24	TD-A1339	1	Gasket (For 14P96)
25	TD-2815	1	Plate, Inst. Cover (For 14P96)
25	TD-1065	1	Plate, Inst. Cover (For 14P96)
26	TD-M2023F	2	1/4" x 1/2" Button Hd. Screw
27	TD-M268	1	Fitting, Hydraulic 1/8" Ma.
28	TD-M503	2	Fitting, Hydraulic
29	TD-M2046S	2	3/8" x 1-1/2" Hex Head Screw
30	TD-M2002AG	2	3/8" Lock Washer
31	TD-M2022Z	2	Key, Woodruff
32	TD-11440	1	Shaft, Operating (For 14P95)
32	TD-1144T	1	Shaft, Operating (For 14P96)

P.T.O. & PUMP V-BELT GUARD

- () K-876-1175B (IHC UB-284)
- () K1-876-1175B (IHC UC-283)
- () J-876-1175B (IHC UD-282)
- () N-876-1175B (G.M.C. 3-53)
- () S-876-1175B (IHC UD-312)

REF.	PART NUMBER	QTY.	DESCRIPTION
------	-------------	------	-------------

() COMMON TO K & K1, J, N-876-1175B ONLY

27G99	4	1/2" x 3/4" Hex Head Cap Screw
27L81	4	1/2" Lock Washer
27L58	4	1/2" Cut Washer
C-876-1177W	1	Strip, Backing
27G99	2	1/2" x 3/4" Hex Head Cap Screw
27L81	2	1/2" Lock Washer
27L58	2	1/2" Cut Washer
CF-876-1178	1	Cover, Inspection
27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
27L81	2	1/2" Lock Washer
27L58	2	1/2" Cut Washer
27C95	2	1/2" Hex Nut

() K-876-1175B ONLY

CC-876-1177W	2	Support, Adj.
10F52	4	3/8" x 3/4" Thumb Screw
HA-876-1177W	1	Guard
DA-876-1177W	1	Cover, Battery
FG-876-1178	1	Plate, Cover
DC-876-1177W	1	Support, Battery

() K1-876-1175B ONLY

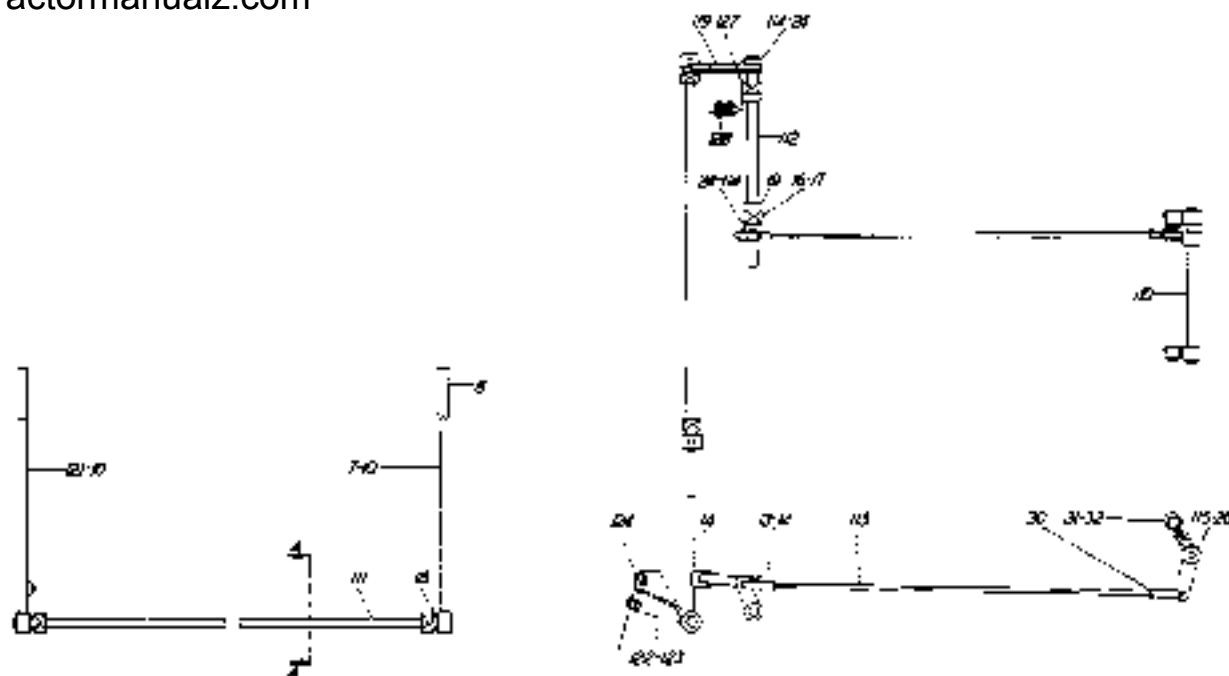
GC-876-1178	1	Cover, Bell Housing
CC-876-1177W	1	Support, Adj.
KA-876-1177W	1	Guard
10F52	1	3/8" x 3/4" Thumb Screw
LH-876-1178	1	Strap
27G57	3	3/8" x 1-1/4" Hex Head Cap Screw
LG-876-1178	1	Angle
27G61	1	3/8" x 1-1/2" Hex Head Cap Screw
27C90	4	3/8" Hex Nut
27L78	4	3/8" Lock Washer
27L56	1	3/8" Cut Washer

() J-876-1175B ONLY

CC-876-1177W	2	Support, Adj.
10F52	4	3/8" x 3/4" Thumb Screw
HA-876-1177W	1	Guard
DA-876-1177W	1	Cover, Battery
FG-876-1178	1	Plate, Cover
DB-876-1177W	1	Support, Battery

P.T.O. & PUMP V-BELT GUARD - (Continued)

REP.	PART NUMBER	QTY.	DESCRIPTION
			() <u>N-876-1175B ONLY</u>
	CC-876-1177W	2	Support, Adj.
	10F52	4	Screw, Thumb - 3/8" x 3/4"
	HA-876-1177W	1	Guard
	KC-876-1178	1	Support, Battery
	27G99	6	1/2" x 3/4" Hex Head Cap Screw
	27L81	6	1/2" Lock Washer
			() <u>S-876-1175B ONLY</u>
	LA-876-1177W	1	Guard
	27H04	9	1/2" x 1" Hex Head Cap Screw
	27C95	7	1/2" Hex Nut
	27L81	8	1/2" Lock Washer
	27L58	6	1/2" Cot Washer
	CF-876-1178	1	Cover, Inspection
	10F52	1	3/8" x 3/4" Thumb Screw
	NH-876-1178	2	Support



MASTER CLUTCH LEVERS

() D1-876-175B

() E1-876-175B

REF.	PART NUMBER	QTY.	DESCRIPTION
		()	COMMON TO BOTH EXCEPT WHERE NOTED
7	B-876-177W	1	Lever
8	50H94	2	Grip, Handle Bar
10	C-17-30	2	Key, 1/4" Sq. x 1-1/2"
13	50D80	2	Clevis, Rod End 1/2"-20 N.F. x 1/2" Pin Hole
14	50D91	4	Pin, Clevis - 1/2" x 1-23/64"
	26A44	2	1/2"-20 N.F. Jam Nut
16	30J18	4	Bearing, Clamshell
	27G57	8	3/8" x 1-1/4" Hex Head Cap Screw
	27C90	8	3/8" Hex Nut
	27L78	8	3/8" Lock Washer
	27L56	8	3/8" Cut Washer
18	CW-17-13	2	Spacer, 1" Pipe
19	W-3-951	1	Collar, 3/4"
24, 26, 32	C-17-30	5	Key, 1/4" Sq. x 1-1/2"
30	26A44	2	1/2"-20 N.F. Jam Nut
31	D1-876-177W	2	Link
110	C-876-107B	1	Shaft (For D1-876-175B Only)
110	H-876-107B	1	Shaft (For E1-876-175B Only)
111	AA-876-178	1	Shaft
112	AB-876-178	1	Shaft
113	AC-876-178	1	Rod
114	B-876-1077W	2	Link
115	AC-876-177W	1	Link
	W-3-951	1	Collar, 3/4"
119	AG-876-178	2	Link
121	AA-876-177W	1	Lever
122	AD-876-177WR	1	Bracket, Support (R.H.)
	AD-876-177WL	1	Bracket, Support (L.H.)
	27H05	4	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	4	1/2" Hex Nut
	27L81	4	1/2" Lock Washer
127	AH1-876-178	1	Support
	27H05	2	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer

STARTING EQUIPMENT

- () AA-876-185B (IHC UD-312)
- () G-876-185B (IHC UB-264)
- () H-876-185B (IHC UD-282)
- () L-876-185B (C.M.C. 3-53)

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>COMMON TO ALL</u>
	20H84	2	Terminal, Battery
	A-17-301	2	Rod, Threaded - 3/8" x 11"
	20C49	2	Lug, 2/0 Cable - Compression Type
			() <u>AA-876-185B ONLY</u>
*	20G87	1	Cable, Starter - #0 x 30" (Battery to Ground)
*	20G87	1	Cable, Starter - #0 x 46" (Battery to Starter)
	K-777-227	1	Hold Down, Battery
	G-777-227	1	Belting - 1/4"
	27M02	1	3/8" Internal-External Lock Washer
	27C90	2	3/8" Hex Nut
*	20A98	1	Conduit, Flexible - 1/2" x 30"
	20A67	2	3/8" Wing Nut
**	AD-876-187W	1	Harness, Wiring
			() <u>G-876-185B ONLY</u>
*	20G87	1	Cable, Starter - #0 x 13" (Battery to Ground)
*	20G87	1	Cable, Starter - #0 x 30" (Battery to Starter)
	O-46-277W	1	Cover, Battery
	A-876-188	1	Belting - 1/4"
	27M02	1	3/8" Internal-External Lock Washer
	27L78	2	3/8" Lock Washer
	27C90	2	3/8" Hex Nut
	27L56	4	3/8" Out Washer
*	20A98	1	Conduit, Flexible - 1/2" x 69"
	26A67	2	3/8" Wing Nut
**	AA-876-187W	1	Harness, Wiring (Starter to Solenoid & Switch)
			() <u>H-876-185B ONLY</u>
*	20G87	1	Cable, Starter - #0 x 13" (Battery to Ground)
*	20G87	1	Cable, Starter - #0 x 30" (Battery to Starter)
	K-777-227	1	Hold Down, Battery
	G-777-227	1	Belting - 1/4"
	27M02	1	3/8" Internal-External Lock Washer
	27L78	2	3/8" Lock Washer
	27C90	6	3/8" Hex Nut
	27L78	4	3/8" Lock Washer
	27L56	4	3/8" Out Washer
*	20A98	1	Conduit, Flexible - 1/2" x 16"
**	AB-876-187W	1	Harness, Wiring
**	13E58	1	Capacitor - 25V., 1000 Microfarad
			() <u>L-876-185B ONLY</u>
*	20G87	1	Cable, Starter - #0 x 8" (Battery to Ground)
*	20G87	1	Cable, Starter - #0 x 51" (Battery to Starter)
	K-777-227	1	Hold Down, Battery
	G-777-227	1	Belting - 1/4"

REF.	PART NUMBER	QTY.	DESCRIPTION
	27C90	6	3/8" Hex Nut
	27L78	4	3/8" Lock Washer
	27L56	4	3/8" Cut Washer
*	20A98	1	Conduit, Flexible - 1/2" x 48"
	A-876-187W	1	Box, Battery
	E-876-188	1	Cover
	F-876-188	2	Angle
	G-876-188	2	Hold Down
	27H04	4	1/2" x 1" Hex Head Cap Screw
	27C95	4	1/2" Hex Nut
	27L81	4	1/2" Lock Washer
**	AC-876-187W	1	Harness, Wiring (Starter to Solenoid & Switch)

- * - IMPORTANT - Be sure to specify length when ordering.
 ** - For Location of Wiring Harness and Capacitor, refer to Electrical Assembly A or B-876-1345B, Ref. No. 442, Page A-84 or A-87.

BATTERY

- () Y-876-185B (Wet)
 () Z-876-185B (Dry)

REF.	PART NUMBER	QTY.	DESCRIPTION
	11S35	1	() Y-876-185B ONLY Battery, Wet - 12 V.
	11S36	1	() Z-876-185B ONLY Battery, Dry - 12 V.

MASTER DISCONNECT SWITCH

- () C-876-1360B

REF.	PART NUMBER	QTY.	DESCRIPTION
	14Y84	1	Switch, Master Disconnect
*	20G87	1	Cable, Starter - #0 x 37" (Battery to Switch)
*	20G87	1	Cable, Starter - #0 x 10" (Switch to Starter)
	20C49	2	Log, Cable
	27L78	4	3/8" Lock Washer
	27M25	2	3/8" x 3/4" Hex Head Cap Screw
	27C90	2	3/8" Hex Nut
	E-876-1363	1	Plate, Mounting

- * - IMPORTANT - Be sure to specify length when ordering.

DRIVE CHAINS AND BELTS

(Shown on Page 4)

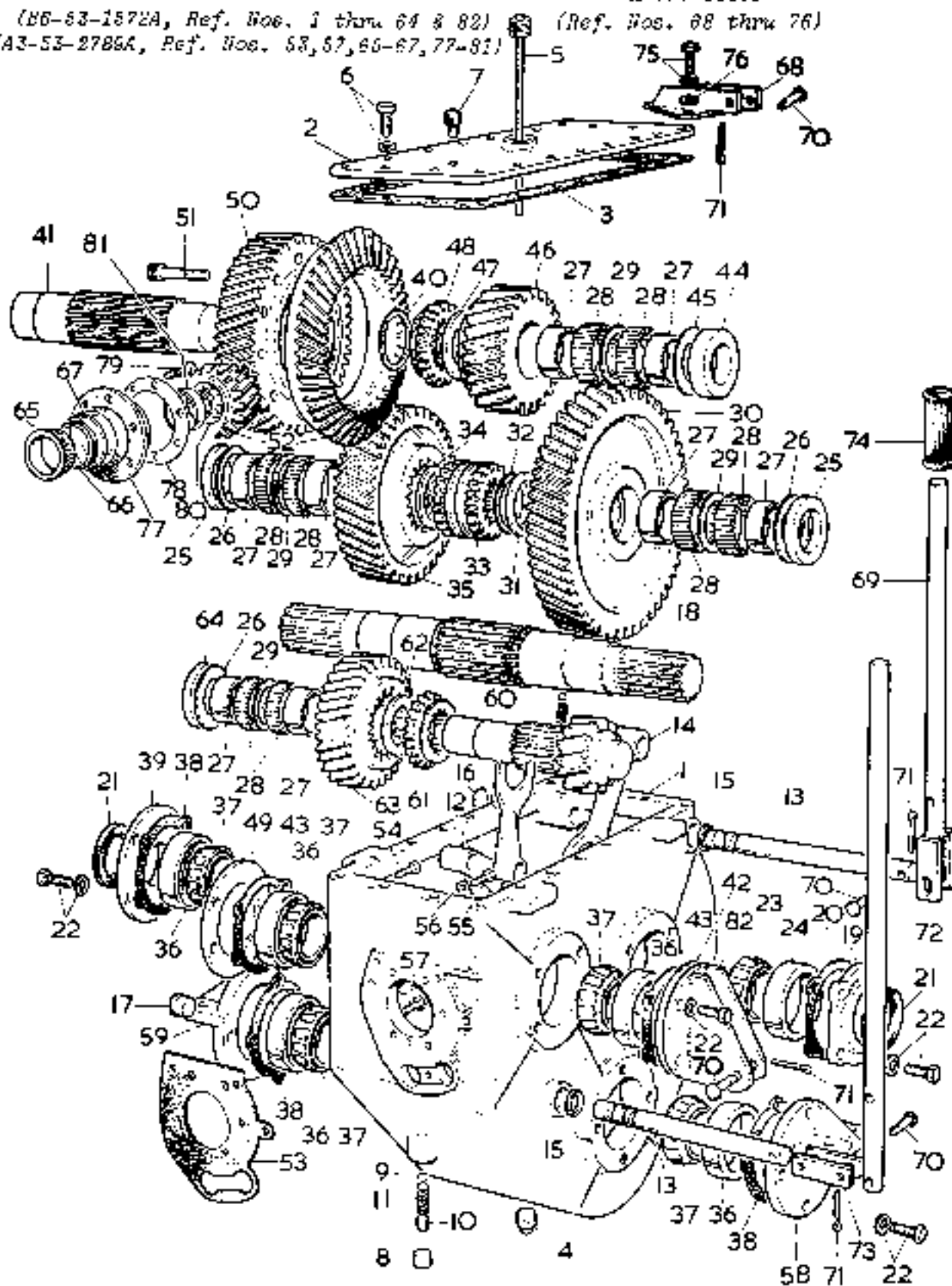
- () A1-876-160B (Screw Drive)
- () B-876-160B (Feeder Drive)
- () C-876-160B (Trans. To Inter. Shaft, Single Speed Feeder)
- () D-876-160B (Crawler Drive)
- () L-876-160B (Trans. To Inter. Shaft, 2-Speed Feeder-Optional)
- () M-876-160B (Power Unit To Trans.)
- () S-876-160B (Power Unit To Trans.)
- () G1-876-1065B (Trans. To Hyd. Pump)

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>A1-876-160B ONLY</u>
1	* 12N00	2	Chain, Riveted Roller - ASA #100 x 54 Links
	12N01	2	Link, Connecting
	12N03	2	Link, Offset
			() <u>B-876-160B ONLY</u>
2	* 12N00	2	Chain, Riveted Roller - ASA #100 x 50 Links
	12N01	2	Link, Connecting
			() <u>C-876-160B ONLY</u>
3	* 12N00	2	Chain, Riveted Roller - ASA #100 x 60 Links
	12N01	2	Link, Connecting
			() <u>D-876-160B ONLY</u>
4	* 10P94	2	Chain, Cottered Roller - ASA #140 x 56 Links
			() <u>L-876-160B ONLY</u>
3	* 12N00	2	Chain, Riveted Roller - ASA #100 x 46 Links
	12N01	2	Link, Connecting
	12N03	2	Link, Offset
			() <u>M-876-160B ONLY</u>
5	10B10	1 Set	V-Belts - 5V850 (Matched set of 5)
			() <u>S-876-160B ONLY</u>
5	15M52	1 Set	V-Belts - 5V950 (Matched set of 5)
			() <u>G1-876-1065B ONLY</u>
6	13Z56	1	V-Belt - 5V530

* - IMPORTANT - When ordering this chain, be sure to specify total links and strand sizes required.

MAIN TRANSMISSIONS ASSEMBLY - TRANSMISSION SHIFT LEVERS ASSEMBLY
A7-53-1572B A-876-1225B

(B6-53-1572A, Ref. Nos. 1 thru 64 & 82) (Ref. Nos. 68 thru 76)
(A3-53-2786A, Ref. Nos. 53, 57, 66-67, 77-81)



MAIN TRANSMISSIONS

() A7-53-1572B

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>A7-53-1572B ONLY</u>
	A6-53-1572A	1	Transmission, Barber-Greene (See Below)
	A3-53-1789A	1	Transmission, 4-Speed (See Page A-18)
			() <u>B6-53-1572A ONLY</u>
1	B-3-3722C	1	Housing, Transmission
2	A-53-1574W	1	Cover
3	Δ	1	Gasket
4	?3D08	1	Plug, 3/4" Magnetic Drain
5	A-17-480W	1	Stick, Dip
	D-46-296	1	Plate, #14 Ga. Bronze Repair
	26A76	1	#4 x 5/16" Drive Screw
6	27G44	20	5/16" x 3/4" Hex Head Cap Screw
6	27L77	20	5/16" Lock Washer
7	23E78	1	Filter, 3/8" Breather
8	23L41	1	Plug, 3/8" Pipe
9	50A07	2	Ball, Steel - 7/16"
10	27K38	2	1/2" x 5/8" Socket Set Screw
11	A-46-464	2	Spring
12	B-3-3716C	2	Fork, Shifter
13	A-53-1577	2	Rod, Shifter
14	B-3-3422C	1	Fork, Shifter
15	Δ	2	Seal, Oil
16	30B17	1	Plug, Expansion
17	23H39	1	Plug, 1/2"
18	A-53-1576	1	Shaft, Splined
19	B-3-3421C	1	Retainer, Bearing
20	Δ	2	Shim, .020"
20	Δ	1	Shim, .005"
20	Δ	2	Shim, .007"
21	Δ	2	Seal, Oil
22	27H06	24	1/2" x 1-1/2" Hex Head Cap Screw
22	27L81	24	1/2" Lock Washer
23	Δ	2	Cone & Roller, Bearing
24	Δ	2	Cup, Bearing
25	A-53-1578	2	Spacer
26	Δ	12	Shim, .005"
26	Δ	12	Shim, .007"
27	Δ	8	Bearing, Inner Race
28	Δ	8	Bearing, Needle
29	Δ	6	Shim, #20 Ga. Steel
30	A-18-920	1	Gear, 49 T. Helical
31	B-53-1578	1	Spacer
32	31A44	1	Ring, Retaining
33	A-18-889	1	Clutch, 24 T. Gear
34	C-53-1578	1	Spacer
35	A-18-886	1	Gear, 41 T. Helical
36	Δ	4	Cup, Bearing
37	Δ	4	Cone & Roller, Bearing
38	Δ	2	Shim, .020"

REF.	PART NUMBER	QTY.	DESCRIPTION
38	Δ	1	Shim, .005"
38	Δ	2	Shim, .007"
39	B-3-3421C	1	Retainer, Bearing
40	3LA40	1	Ring, Retaining
41	A-53-1575	1	Shaft, Splined
42	B-3-3878C	1	Cap, End
43	Δ	4	Shim, .020"
43	Δ	8	Shim, .005"
43	Δ	8	Shim, .007"
44	A-53-1701	1	Spacer
45	31879	2	Shim, #20 Ga. Steel
46	A-18-921	1	Gear, 22 T. Helical
47	D-53-1578	1	Spacer
48	B-18-908	1	Clutch, 24 T. Gear
	50M66	1	Hose, Hyd.-1/2" x 10" (From 4-Speed to Main Trans.)
	23M84	2	Connector, 1/2"
	23D33	1	Bushing, Reducer, 3/4" N.P.T.F. x 1/2" N.P.T.F.
	23C35	1	Elbow, 90°, Street, 1/2" N.P.T.F.
49	D-3-3741C	1	Cap, End
50	A-18-998	1	Gear, 48 T. Helical
51	H-46-909	10	5/8"-18N.F. x 1-1/4" Drilled Head Cap Screw
52	BC-18-469F	1	Gear Set, 17 T. & 51 T. Spiral Bevel
54	1DE10	1	3/8" x 1-1/4" Hex Head Cap Screw (Grade 1)
55	O-17-59	3	7/16" x 1-1/4" Hex Head Cap Screw
56	B-53-1574	1	Plate, Lock
58	3-3-3715C	1	Support, Transmission
59	B-3-3715C	1	Support, Transmission
60	A1-18-922	1	Shaft, 13 T. Helical Pinion
61	B-18-908	1	Clutch, 24 T. Gear
62	D-53-1578	1	Spacer
63	B-18-910	1	Gear, 37 T. Helical
64	A-53-1578	1	Spacer
82	A-876-1227W	1	Bracket
	14V54	12	Shim, .003"
	AF-53-1574	1	Plate, 3/16" Backing

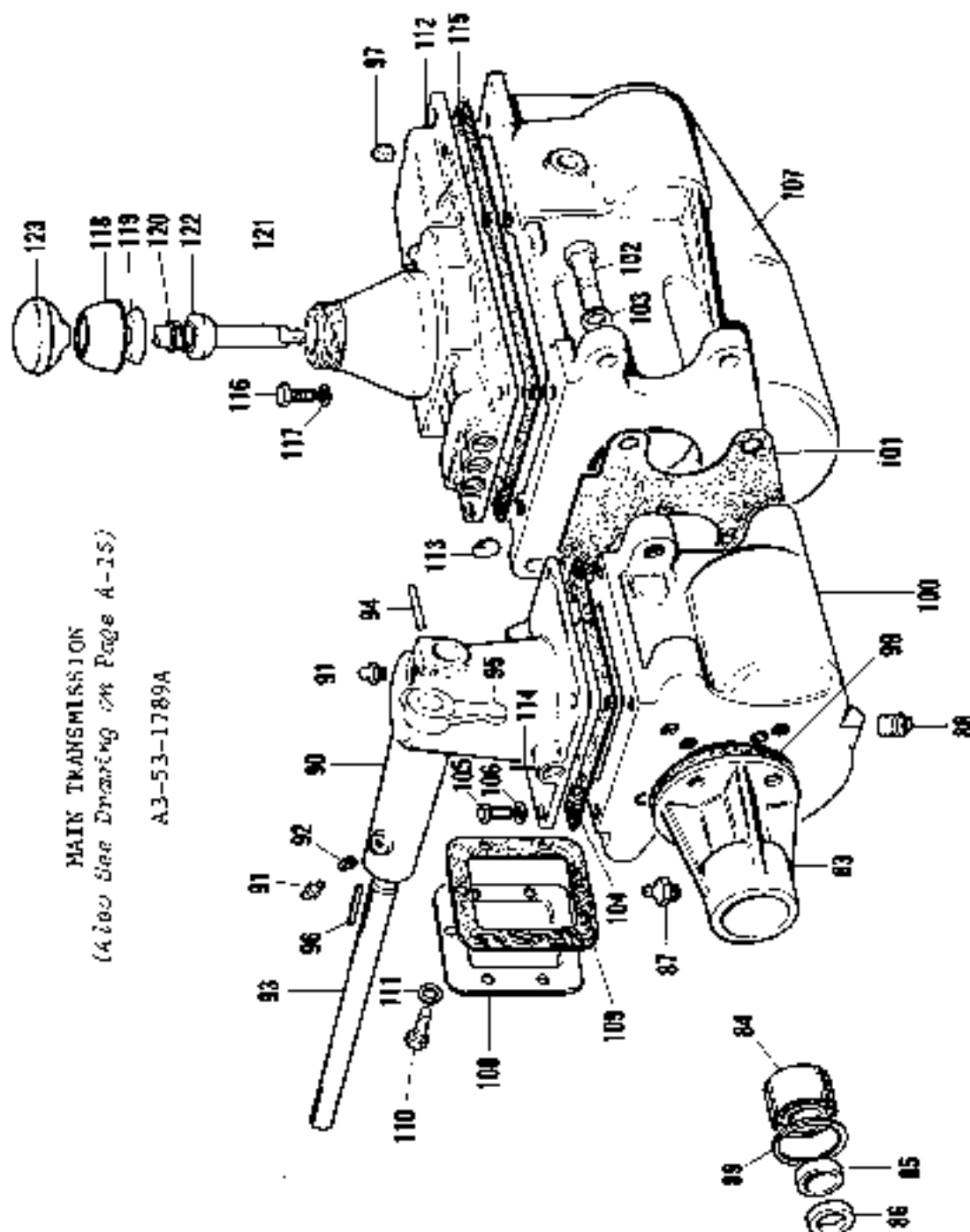
Δ - Refer to Rebuild Package No. 5 following "Miscellaneous" Divider.

TRANSMISSION SHIFT LEVERS

() A-876-1225B

(For Assembly, Refer to Page A-11)

REF.	PART NUMBER	QTY.	DESCRIPTION
68	B-876-1227W	1	Bracket
69	C-876-1227W	1	Lever
70	DE-17-23	5	Pin, Clevis - 3/8"
71	27D52	5	Pin, Cotter - 1/8" x 3/4"
72	E-876-1228	1	Lever
73	H-876-1228	2	Link
74	50M94	2	Grip, Handle Bar
75	27G35	3	5/16" x 1" Hex Head Cap Screw
	27L77	3	5/16" Lock Washer
76	27L56	1	3/8" Cut Washer

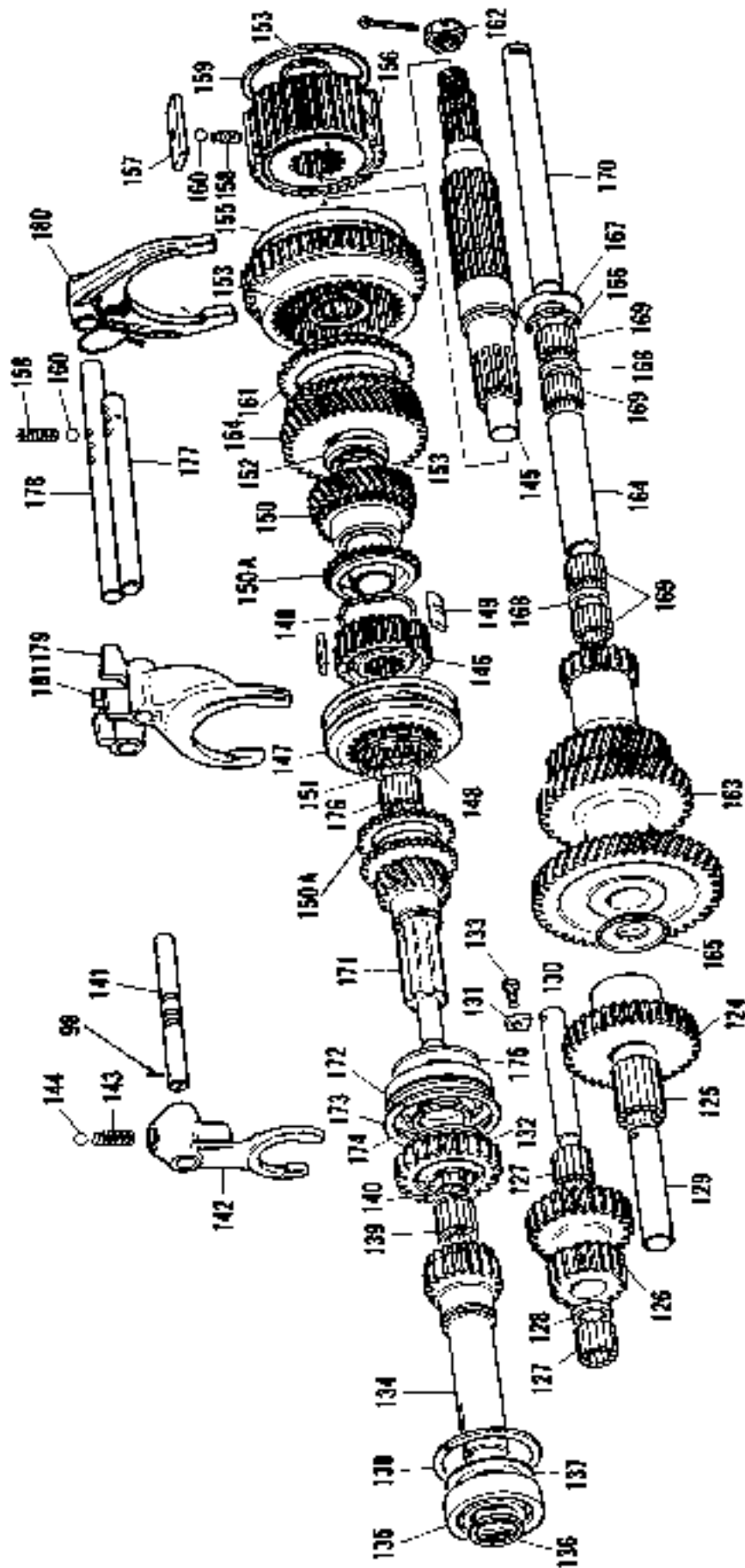


MAIN TRANSMISSION
(Also See Drawing on Page A-15)

A3-53-1789A

MAIN TRANSMISSION
(Also See Drawing on Page A-14)

A3-53-1789A



MAIN TRANSMISSION

() A3-53-1789A
(From Page A-12)

(Ref. Nos. 53, 57, 65-67, 77-81 illustrated on Page A-11.
For balance refer to illustrations on Pages A-14 & A-15)

REF.	PART NUMBER	QTY.	DESCRIPTION
	A-876-142W	1	Plate, Mounting
	12K71	1	Elbow, 90° - 1/4" Tube x 1/4" N.P.T.F.
	C-80-302W	1	Tube Assembly - 1/4"
	23L84	1	Elbow, 90° - 1/4" Tube x 1/8" N.P.T.F.
	S-876-143	1	Bracket
		1	Transmission, 4 Speed (See breakdown under F-53-1789S, Below)
		1	Transmission, Forward-Reverse (See breakdown under G-53-1789S, Page A-18)
	F-53-1789S	1	Repair Package, 4 Speed Transmission (See below)
	G-53-1789S	1	Repair Package, Forward-Reverse Transmission (See Page A-18)
			() <u>F-53-1789S ONLY</u>
	A-46-1675	1	Tag, Instruction
53	Δ	5	Shim, Aluminum - .020"
65	Δ	1	Cone & Rollers, Bearing
66	Consult Factory	1	Spacer
67	Δ	1	Cup, Bearing
77	B-53-2309	1	Retainer, Bearing
	C-53-2309	1	Sleeve
	Δ	2	Shim - .005"
78	Δ	2	Shim - .007"
	Δ	2	Shim - .020"
79	BC-17-59	4	3/8" x 1-1/2" Hex Head Cap Screw
80	Δ	1	Cone & Roller, Bearing
81	Δ	1	Cup, Bearing
	23F26	1	Vent, Air
97	23D09	1	Plug, 1/8"
98	10R10	1	Pin, Roll - 1/2" x 7/8"
	BA-17-105	1	Washer, Felt
	50F86	1	Boot, Rubber
101	Δ	1	Gasket
		1	Transmission, 4-Speed (Consisting of the following indented items):
107	BW-T98A-1K	1	. Case, Transmission
	BW-X775	2	. 3/8" x 9/16" Hex Head Bolt
	BW-444592	1	. Plug, Pipe - 3/4" (Optional)
	BW-444593	1	. Plug, Pipe - 3/4" (Optional)
	BW-444594	1	. Plug, Pipe - 3/4" (Optional)
	BW-14D798	1	. Elbow
108	BW-T53-160B	1	. Cover, Power Opening
109	Δ	1	. Gasket, Power Opening Cover

REF.	PART NUMBER	QTY.	DESCRIPTION
110	BW-179835	6	. 3/8" x 5/8" Hex Head Bolt
111	BW-114606	6	. 3/8" Lock Washer
	BW-T98-55N	1	. Pivot, Shifting Arm
	BW-T89B-108	1	. Seal, Oil - Shifting Arm Pivot
	BW-103565	1	. Pin, Taper
112	BW-T98-148	1	. Housing, Control
113	BW-103892	6	. Plug, Expansion
	BW-4572D	1	. Plug, Taper
114	BW-4499B	1	. Pin, Control Housing
	BW-T94-95	1	. Breather Assembly
	50C90	2	. Ball, Steel - 3/8"
115	Δ	1	. Gasket, Control Housing (Part of G-53-1789F, Page A-18)
116	BW-179838	6	. 3/8" x 7/8" Hex Head Bolt
117	BW-103321	6	. 3/8" Lock Washer
118	BW-4496L	1	. Cap, Control Housing
119	BW-4497H	1	. Washer, Control Lever Spring
120	BW-4498B	1	. Spring, Control Lever
121	BW-AC98-2U	1	. Lever, Control
122	BW-C8-2-1/2C	1	. Ball, Fulcrum
123	BW-C37J-50A	1	. Handball, Control Lever
145	BW-T18-2C	1	. Shaft, Main
	BW-1AT87D-2-1/2C	1	. Synchronizer Unit Assembly (Consisting of the following indented items):
146		1	. . Hub, Clutch - Second and High
147		1	. . Sleeve, Clutch - Second and High
148		3	. . Plate, Shifting
149	BW-4682AH	2	. . Spring, Synchronizer
150	BW-T18-11	1	. Gear, Main Shaft Third Speed
150A	BW-T87D-14	2	. Ring, Synchronizer Blocking
151	BW-4746	1	. Ring, Snap - Clutch Hub
152	BW-T98-63	1	. Washer, Thrust - Second Speed Gear
153	BW-4745D	3	. Ring, Snap - Main Shaft
154	BW-T18-31A	1	. Gear, Main Shaft Second Speed
	BW-2AT98-80	1	. 2nd Speed Synchronizer Assembly (Consisting of the following indented items):
155		1	. . Gear, Low and Second Speed
156		1	. . Hub, Clutch - Low and Second Speed
157		3	. . Plate, Shifting
158		3	. . Spring
159		1	. . Ring, Shift Plate Retaining
160		3	. . Ball, 3/8" Steel
161	BW-T98-83	1	. Ring, Synchronizer Blocking
162	BW-4775H	1	. Nut, Main Shaft
163	BW-T18-8	1	. Gear, Countershaft
164	BW-T98-28A	1	. Spacer, Countershaft Bearing
165	BW-T98-30	1	. Washer, Thrust - Countershaft Front
166	BW-T18-32	1	. Washer, Thrust - Countershaft Rear
167	BW-T98-33	1	. Washer, Thrust - Countershaft Rear
168	BW-T97-29	6	. Spacer, Bearing - Countershaft Gear
169	Δ	88	. Bearing, Roller
170	BW-T18-3	1	. Countershaft
	BW-T97-35	1	. Shaft, Reverse Idler
	BW-4501	1	. Plate, Lock - Idler and Countershaft

MAIN TRANSMISSION (Continued)

REF.	PART NUMBER	QTY.	DESCRIPTION
	27G49	1	. 3/8" x 3/4" Hex Head Bolt
	BW-114606	1	. 3/8" Lock Washer
171	BW-T18-16E	1	. Gear, Main Drive
172	Δ	1	. Bearing, Annular
173	BW-4745E	1	. Ring, Bearing Snap
174	BW-4816	As Req'd.	. Ring, Snap
	BW-4816A	As Req'd.	. Ring, Snap
	BW-4816B	As Req'd.	. Ring, Snap
	BW-4816C	As Req'd.	. Ring, Snap
175	11G30	1	. Baffle, Oil - Main Drive Gear
	BW-T97-29	1	. Spacer
176	Δ	22	. Bearing, Roller
	Δ	1	. Gasket, Retainer - Main Shaft Bearing
	BW-179839	4	. 3/8" x 1" Hex Head Bolt
	BW-179846	1	. 3/8" x 1-7/8" Hex Head Bolt
	BW-114606	5	. 3/8" Lock Washer
177	BW-T18-20	1	. Shift Rail - Third and Direct
178	BW-T18-21	1	. Shift Rail - Low and Second
179	BW-T98A-23A	1	. Shift Fork - Third and Direct
180	BW-T98A-24	1	. Shift Fork - First and Second
181	BW-T18-38	1	. Shift Rail End - First and Second
	BW-T87D-42A	2	. Spring, Poppet
	BW-T8-86	1	. Plunger, Interlock
	BW-273503	3	. Pin, Spring

() G-53-1789S ONLY

57	27H05	5	1/2" x 1-1/4" Hex Head Cap Screw
	27L81	5	1/2" Lock Washer
83	B-3-3493C	1	Retainer, Bearing
84	30E43	1	Bearing, Outer Ring & Roller
85	30E42	1	Bearing, Inner Ring
	27D56	1	Pin, Cotter - 1/8" x 2"
86	A-53-1600	1	Spacer
87	23C72	1	Fitting, Hyd. Lube - 1/4"
88	23D08	1	Plug, Magnetic Drain - 3/4"
89	31A33	1	Ring, Retaining
90	B-3-3494C	1	Housing, Control
91	23C60	2	Fitting, Hyd. Lube - 1/8"
92	23F26	1	Vent, Air
93	B-53-1577	1	Shaft, Shifter
94	50C63	1	Pin, Roll - 1/4" x 1-1/4"
95	A-3-3435W	1	Lever, Shift
96	CY-17-41	1	Key, 3/16" Sq. x 1-3/4"
99	Ω	1	Gasket, 1/16"
	14H89	1	Pin, Roll - 1/8" x 1" (Shear Proof)
101	∇	1	Gasket
115	13G83	1	Gasket, Control Housing

REF.	PART NUMBER	QTY.	DESCRIPTION
		1	Transmission, Forward-Reverse (Consisting of the following indented items):
			(Items):
100	BW-L2-1B	1	. Housing, Reverse
	BW-9409949	1	. Plug, Pipe - 3/4"
101	BW-L2-146D	1	. Gasket, Reverse Housing Rear
102	BW-179906	4	. 9/16" x 1-1/2" Hex Head Bolt
103	BW-112724	4	. 9/16" Lock Washer
104	U	1	. Gasket, Reverse Control Housing
105	27G49	4	. 3/8" x 3/4" Hex Head Bolt
106	27L78	4	. 3/8" Lock Washer
124	BW-L2-8	1	. Gear, Reverse Countershaft
125	U	1	. Bearing, Roller
	BW-L2-30	2	. Washer, Thrust - Reverse Countershaft Gear
126	BW-L2-10	1	. Gear, Reverse Idler
127	U	2	. Bearing, Roller
128	BW-L2-87	1	. Spacer, Bearing
	BW-L2-34	2	. Washer, Thrust - Reverse Gear
129	BW-L2-3	1	. Countershaft, Reverse
130	BW-L2-35	1	. Shaft, Reverse Idler
131	A-53-1784	2	. Plate, Lock, Idler & Countershaft
	BW-9409027	2	. 3/8" x 3/4" Hex Head Bolt
132	BW-T9A-11	1	. Gear, Main Shaft Reverse
	U	1	. Gasket, Retainer - Main Drive Gear Bearing
133	BW-179816	4	. 5/16" x 3/4" Hex Head Bolt
	BW-114605	4	. 5/16" Lock Washer
134	BW-L2-16L	1	. Gear, Main Drive
135	U	1	. Bearing, Single Row Annular
136	BW-4495	1	. Ring, Snap - Main Drive Gear
137	BW-T8-136	1	. Flinger, Oil
138	BW-T8-6-1/2	1	. Ring, Snap - Main Drive Gear
139	U	1	. Bearing, Roller
140	BW-T8-25	1	. Ring, Spacer - Main Shaft Pilot Bearing
141	BW-L2-2D	1	. Rail, Reverse Shift
142	BW-L2-23	1	. Fork, Reverse Shift
143	BW-T8B-42	1	. Spring, Poppet
144	50C9D	1	. Ball, 3/8" Steel

U Refer to Rebuild Package No. 3 following "Miscellaneous" Divider.

U Refer to Rebuild Package No. 7 following "Miscellaneous" Divider.

MAIN TRANSMISSION ACCESSORIES

() DL-876-140B

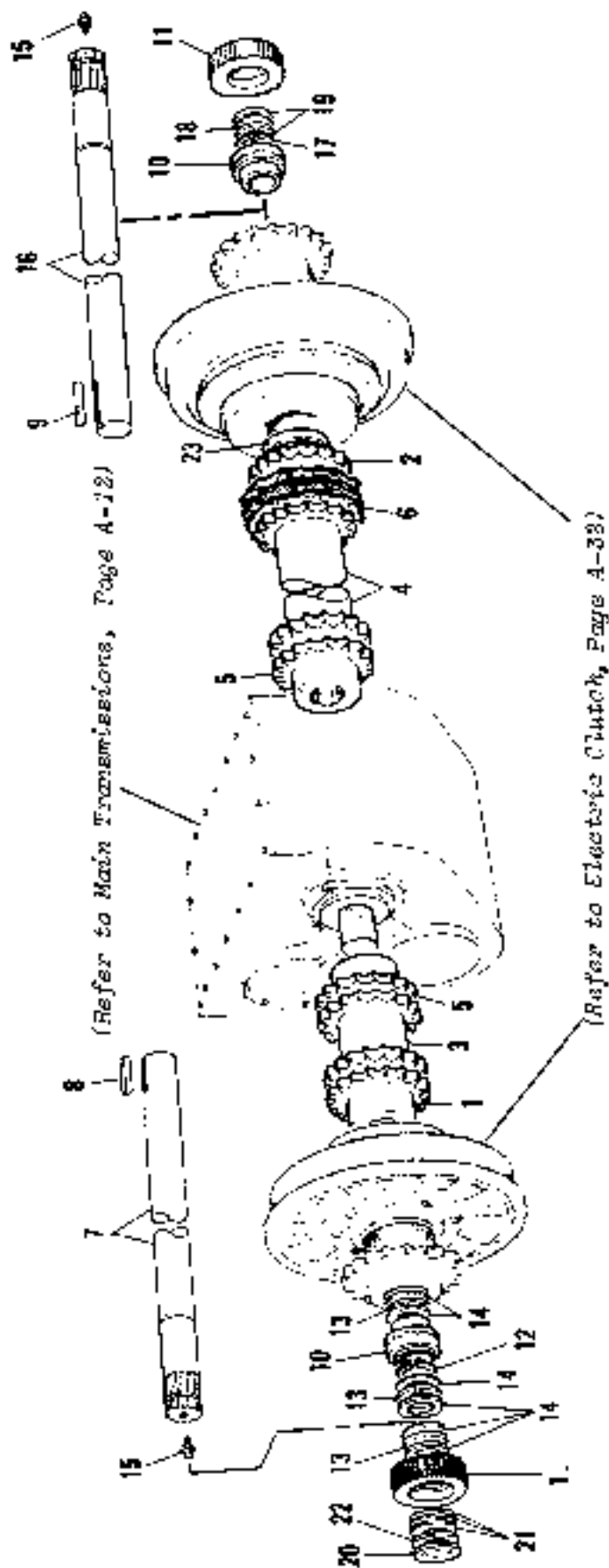
REF.	PART NUMBER	QTY.	DESCRIPTION
	30X60	1	Sheave, 6-Groove "5V" Section
	31M32	1	Bushing, Taper-Lock, 1-5/16"
	BB-17-32	1	Key, 3/8" Sq. x 1-3/4"
	27H11	6	1/2" x 2" Hex Head Cap Screw
	27C95	6	1/2" Hex Nut
	27L81	6	1/2" Lock Washer
	27L58	8	1/2" Cut Washer
	26B17	2	1/2" Bevel Washer
	B-876-143	2	Plate
	27H09	2	1/2" x 1-3/4" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	FR-17-24	3	1/2" x 3-1/2" Take-Up Bolt
	27D21	9	1/2" Jam Nut
	27L81	9	1/2" Lock Washer
	27L58	12	1/2" Cut Washer
	D-876-143	As Req'd.	Shim, #10 Ga.
	E-876-143	As Req'd.	Shim, #16 Ga.
	F-876-143	As Req'd.	Shim, #20 Ga.
	27H17	2	1/2" x 2-1/2" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27L58	2	1/2" Cut Washer
	27K45	2	1/2" x 2" Set Screw
	27D21	2	1/2" Jam Nut
	N-876-143	As Req'd.	Shim, 3/16"
	P-876-143	As Req'd.	Shim, #16 Ga.
	R-876-143	As Req'd.	Shim, #20 Ga.
	JA-876-1222W	1	Bracket
	27H09	2	1/2" x 1-3/4" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27G99	1	1/2" x 3/4" Hex Head Cap Screw
	27L81	1	1/2" Lock Washer

STEERING GAUGE

() A-876-220B

REF.	PART NUMBER	QTY.	DESCRIPTION
	B-876-222W	1	Guide, Outer
	G-876-222W	1	Rod
	D-876-223	1	Gauge
	26B14	3	Thumb Screw - 3/8" x 1-1/4"

TRANSMISSION EXTENSION DRIVE ASSEMBLY
(Fixed Speed)
A3-876-1230B



SOLID PARTS ARE LISTED ON
FACING PAGE. PHANTOM PARTS
ARE LISTED ON PRECEDING OR
SUCCEEDING PAGES.

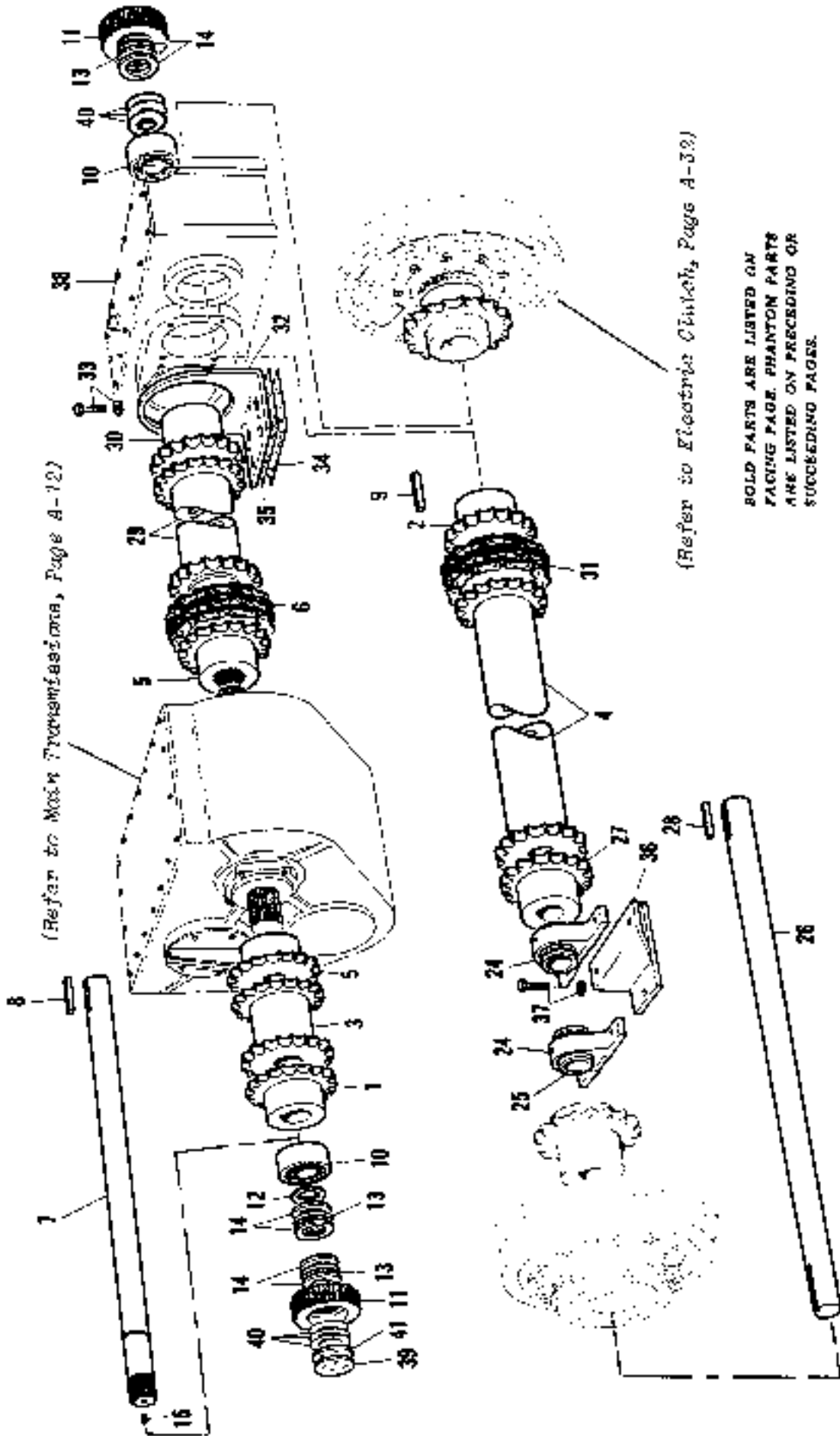
TRANSMISSION EXTENSION DRIVE

(Fixed Speed)

() A3-876-1230B

REF.	PART NUMBER	QTY.	DESCRIPTION
1	A-19-2261W	1	Coupling Half, 18 T.
2	A-19-1823W	1	Coupling Half, 18 T.
3	A-19-2095W	1	Shaft, Coupling Drive 18 T.
4	B-19-2095W	1	Shaft, Coupling Drive 18 T.
5	A-19-1824W	2	Coupling Half, 18 T.
6	12K00	4	Chain - ASA 80-2 x 18 Links
7	A-53-2445	1	Shaft, 1-3/4"
8	M-17-32	1	Key, 3/8" Sq. x 3"
9	G-17-32	1	Key, 3/8" Sq. x 2-1/2"
10	31J55	2	Bearing
11	A-53-2012	2	Hub, Splined
12	31A30	1	Ring, Retaining
13	30J51	3	Bearing, Needle Thrust
14	30J53	6	Bearing, Thrust Race
15	11L69	2	Fitting, Lube - 1/8" Male B.H.
16	A-53-2445	1	Shaft, 1-3/4"
17	31A30	1	Ring, Retainer
18	30J51	1	Bearing, Needle Thrust
19	30J53	2	Bearing, Thrust Race
20	A-53-2286	2	Cap
21	{ 31C23	As Req'd.	Shim (.020)
	{ 31C19	As Req'd.	Shim (.010)
	{ 31C18	As Req'd.	Shim (.005)
22	F-3-4317	2	Gasket
	Y-46-909	8	3/8" x 1-1/4" Hex Head Cap Screw (H.T.)
	T-53-1281	2	Cap
	XX-17-219	As Req'd.	Shim (.005)
	YY-17-219	As Req'd.	Shim (.030)
23	A-3-4372	1	Collar - 1-3/4" I.D. x 9/16"

* - When Ordering Chain, Always Specify Total Links & Strand Size Required.



(Refer to Main Transmission, Page A-12)

(Refer to Electric Clutch, Page A-32)

BOLD PARTS ARE LISTED ON
FACING PAGE. PHANTOM PARTS
ARE LISTED ON PRECEDING OR
SUCCEEDING PAGES.

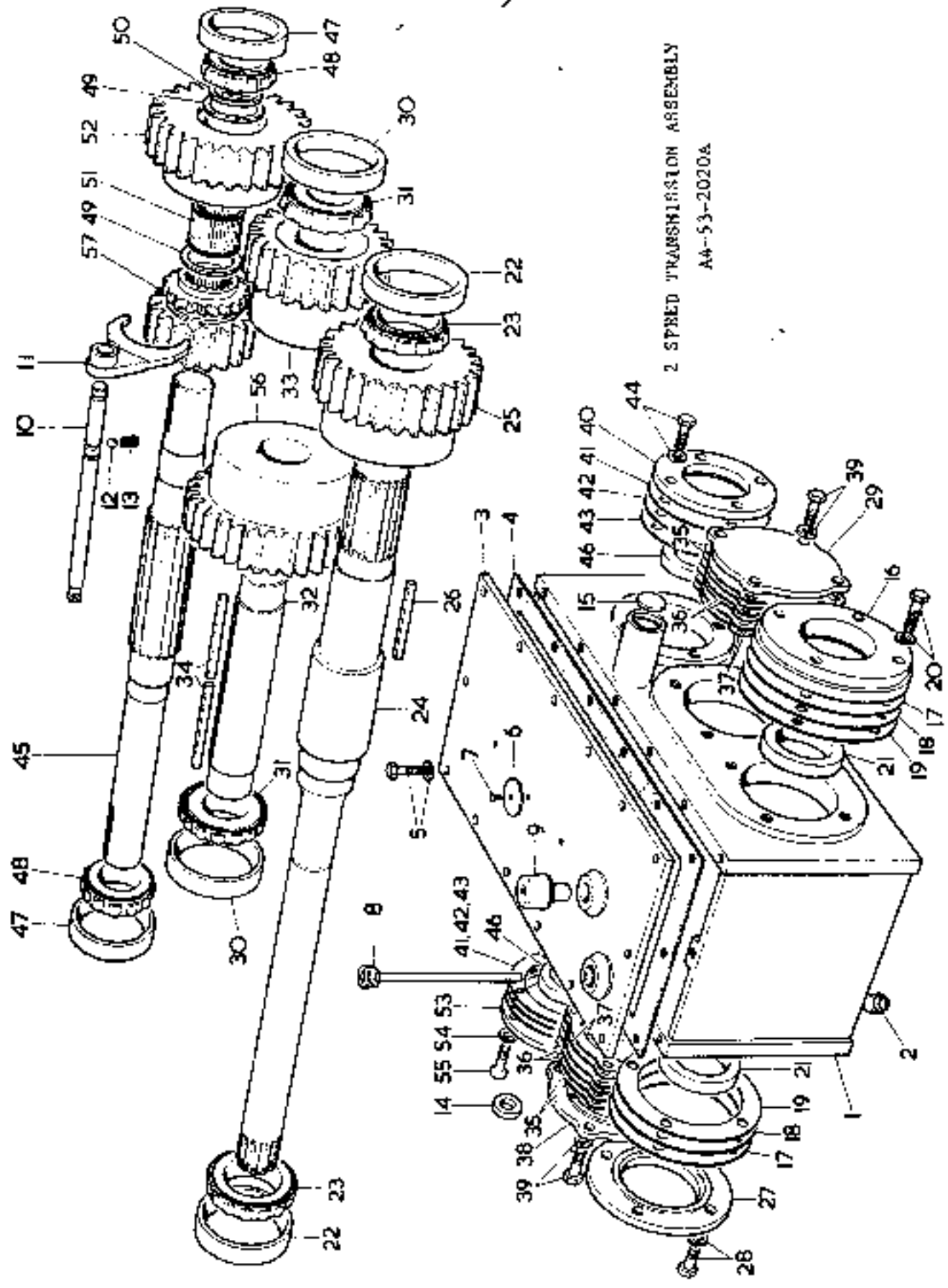
TRANSMISSION EXTENSION DRIVE ASSEMBLY
(Optional - 5th & 8th Speed Feeder)

B5-876-1230R

TRANSMISSION EXTENSION DRIVE
 (Optional - Std. 6-Speed Feeder)
 () B5-876-1230E

REF.	PART NUMBER	QTY.	DESCRIPTION
1	A-19-2261W	1	Coupling Half, 18 T.
2	A-19-1823W	1	Coupling Half, 18 T.
3	A-19-2095W	1	Shaft, Coupling Drive 18 T.
4	B-19-2095W	1	Shaft, Coupling Drive 18 T.
5	A-19-1824W	2	Coupling Half, 18 T.
6	12K00	4	Chain - ASA 80-2 x 18 Links
7	A-53-2445	1	Shaft, 1-3/4"
8	M-17-32	1	Key, 3/8" Sq. x 3"
9	G-17-32	1	Key, 3/8" Sq. x 2-1/2"
10	31J55	2	Bearing
11	A-53-2012	2	Hub, Splined
12	31A30	1	Ring, Retaining
13	30J51	3	Bearing, Needle Thrust
14	30J53	6	Bearing, Thrust Race
15	11L69	2	Fitting, Hyd. Lub. - 1/8" Male B.H.
24	31S73	2	Bearing
25	SA-2112	2	Insert, Bearing (For 31S73)
26	BI-53-2014	1	Shaft, 1-3/4"
27	A-19-1823W	1	Coupling Half, 18 T.
28	G-17-32	1	Key, 3/8" Sq. x 2-1/2"
29	C-19-2095W	1	Shaft, Coupling Drive 18 T.
30	A-19-2236W	1	Coupling Half, 18 T.
31	12K00	2	Chain - ASA 80-2 x 18 Links
32	A-876-1232W	1	Support, Trunnion
33	27H09	4	1/2" x 1-3/4" Hex Head Cap Screw
	27C95	4	1/2" Hex Nut
	27L81	4	1/2" Lock Washer
	27L58	4	1/2" Cut Washer
34	PT-17-109	As Req'd.	Shim - #16 Ga.
35	FG-17-109	As Req'd.	Shim - #20 Ga.
36	B-876-1232W	1	Support, Bearing
37	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
	27L81	2	1/2" Lock Washer
	27H11	2	1/2" x 2" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27L58	2	1/2" Cut Washer
	EU-17-139	As Req'd.	Shim - #20 Ga.
	EV-17-139	As Req'd.	Shim - #16 Ga.
38	A4-53-2020A	1	Gear Box, 2-Speed Feeder (See Page A-25)
39	A-53-2286	2	Cap
	31C23	As Req'd.	Shim (.020)
	31C19	As Req'd.	Shim (.010)
40	31C18	As Req'd.	Shim (.005)
	F-3-4317	2	Gasket
41	Y-46-909	12	3/8" x 1-1/4" Hex Head Cap Screw (N.T.)
	T-53-1281	3	Cap
	D-876-1063	2	Spacer
	X-17-219	4	Shim (.005)
	Y-17-219	4	Shim (.020)
	E-876-1233	2	Bracket
	27G19	2	1/4" x 1" Hex Head Cap Screw
	27J86	2	1/4" Hex Nut
	27L78	2	1/4" Lock Washer

• - When Ordering Be Sure to Specify Number of Links Required and Strand Sizes.



2 SPEED TRANSMISSION ASSEMBLY
AA-53-2020A

2 SPEED TRANSMISSION

() A4-53-2020A

(From Page A-53)

REF.	PART NUMBER	QTY.	DESCRIPTION
1	A-53-2022W	1	Housing, Gear
2	23D06	1	Plug, 1/2" Magnetic Drain
3	A-53-2024W	1	Cover
4	C-53-2024	1	Gasket, 1/16" Composition
5	27G34	14	5/16" x 7/8" Hex Head Cap Screw
5	27L77	14	5/16" Lock Washer
6	D-46-296	1	Plate, #14 Ga. Bronze Repair
7	26A76	1	#4 x 5/16" Drive Screw
8	G-17-480W	1	Stick, Dip
9	23H78	1	Filter, 3/8" Breather
10	B1-53-1951	1	Rod, Shifter
11	A-53-2025W	1	Fork, Shifter
12	50A07	1	Ball, 7/16" Dia. Steel
13	A-46-464	1	Spring, Compression
14	31M14	1	Seal, Oil
15	50B18	1	Plug, 1-3/8" Welch Type Exp.
16	A-53-2029	1	Retainer, Seal
17	31D13	2	Shim - .020"
18	31U14	2	Shim - .005"
19	31U15	2	Shim - .007"
20	27H09	4	1/2" x 1-3/4" Hex Head Cap Screw
20	27L81	4	1/2" Lock Washer
21	30Y22	2	Seal, Oil
22	30H58	2	Cup, Bearing
23	30G72	2	Cone & Roller, Bearing
24	A1-53-2212	1	Shaft, Splined
25	A-18-1047	1	Gear, 26 C. Spur
26	F#-17-41	1	Key - 5/8" x 3/8" x 4"
27	A1-53-2243W	1	Cap, Bearing End
28	26D36	4	1/2" x 1-1/4" Hex Socket Head Cap Screw
28	27L81	4	1/2" Lock Washer
29	B-3-3741C	1	Retainer, Bearing
30	30H58	2	Cup, Bearing
31	30H59	2	Cone & Roller, Bearing
32	A-53-2028	1	Shaft
33	B-18-1047	1	Gear, 23 T. Spur
34	BA-17-33	2	Key - 1/2" Sq. x 4-3/16"
35	31D13	4	Shim - .020"
36	31D14	4	Shim - .005"
37	31D15	4	Shim - .007"
38	B-3-3741C	1	Retainer, Bearing
39	27H05	8	1/2" x 1-1/4" Hex Head Cap Screw
39	27L81	8	1/2" Lock Washer
40	K-53-1808	1	Retainer, Seal
41	31D46	2	Shim - .020"
42	31D47	2	Shim - .007"
43	31D48	2	Shim - .005"
44	27G57	4	3/8" x 1-1/4" Hex Head Cap Screw

REF.	PART NUMBER	QTY.	DESCRIPTION
44	27L78	4	3/8" Lock Washer
45	B1-53-2028	1	Shaft, Splined
46	30T65	2	Seal, Oil
47	30G22	2	Cup, Bearing
48	30G79	2	Cone & Roller, Bearing
49	30F82	2	Race, Thrust
50	A-53-2049	1	Spacer
51	30J49	1	Bearing, Needle
52	A-18-1049	1	Gear, 26 T. Spur
53	B-53-1998	1	Retainer, Seal
54	26C30	4	Lock Washer - 82° Csk. Hd. (For 3/8" Screw)
55	26F62	4	3/8" x 1-1/4" Flat Head Socket Cap Screw
56	B-18-1030	1	Gear, 29 T. Spur
57	A-18-1048	1	Gear, 20 T. Spur

CRAWLER DRIVE UNITS

- () A2-876-1235B
- () B2-876-1235B

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>COMMON TO BOTH</u>
	A-3-3507	2	Spacer, 1-1/8"
	26E39	2	Shim, #18 Ga.
	26E40	2	Shim, #14 Ga.
	26E41	2	Shim, #10 Ga.
	26E42	2	Shim, 3/8"
	27H99	3	3/4" x 3-1/4" Hex Head Cap Screw
	27L87	3	3/4" Lock Washer
	BW-17-9	3	Washer, 3/16"
	27N09	3	1/2" x 1-3/4" Hex Head Cap Screw
	27L81	3	1/2" Lock Washer
	JK-17-9	2	Washer, 3/8"
			() <u>A2-876-1235B ONLY</u>
	A2-53-2015A	1	Gear Box, Crawler Drive (See Page A-28)
			() <u>B2-876-1235B ONLY</u>
	B2-53-2015A	1	Gear Box, Crawler Drive (See Page A-29)

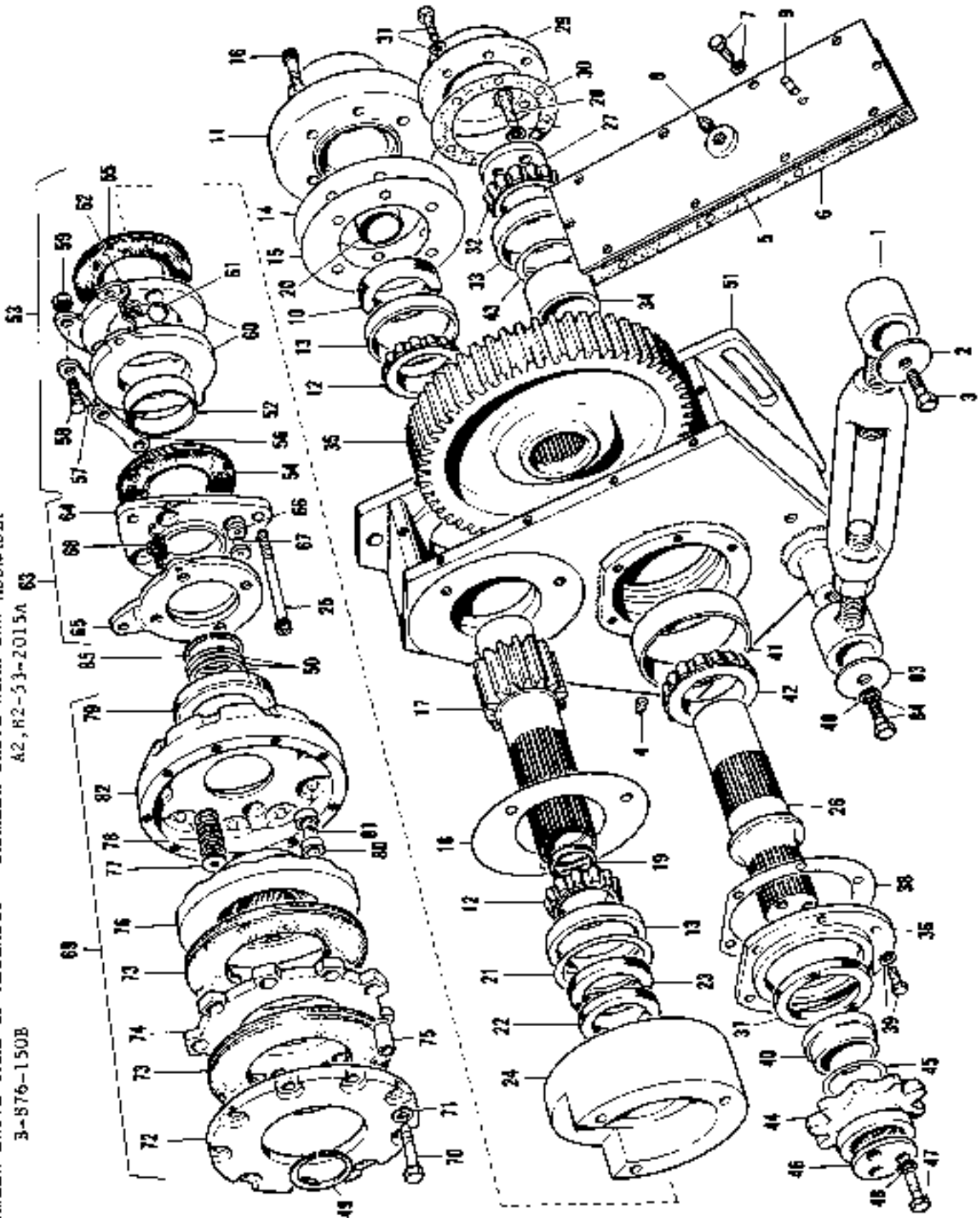
TRUCK HITCH

- () B-876-1995B

REF.	PART NUMBER	QTY.	DESCRIPTION
Δ	A-46-1837W	1	Hitch, Truck (See separate Loyalton Hitch Manual)
	A-876-1997W	2	Extension, Slide Bar
	D-876-1998	1	Plate, Bulkhead (Weld in assembly)
	F-876-1998	2	Shim - 14 Ga.
	G-876-1998	3	Shim - 20 Ga.

Δ - Consists in part of B-G Part No. 13P78 (Loyalton #400-87)

CRAWLER DRIVE TAKE-UP ASSEMBLY 3-876-150B
CRAWLER DRIVE GEAR BOX ASSEMBLY 42, R2-53-2015A 63



CRAWLER DRIVE TAKE-UP

() B-876-150B (2 - Req'd.)

REF.	PART NUMBER	QTY.	DESCRIPTION
1	A-46-1527W	1	1-1/4" Turnbuckle Assembly
2	QV-17-9	2	Washer, #12 Ga.
3	27G99	2	1/2" x 3/4" Hex Head Cap Screw

CRAWLER DRIVE GEAR BOX

() A2-53-2015A

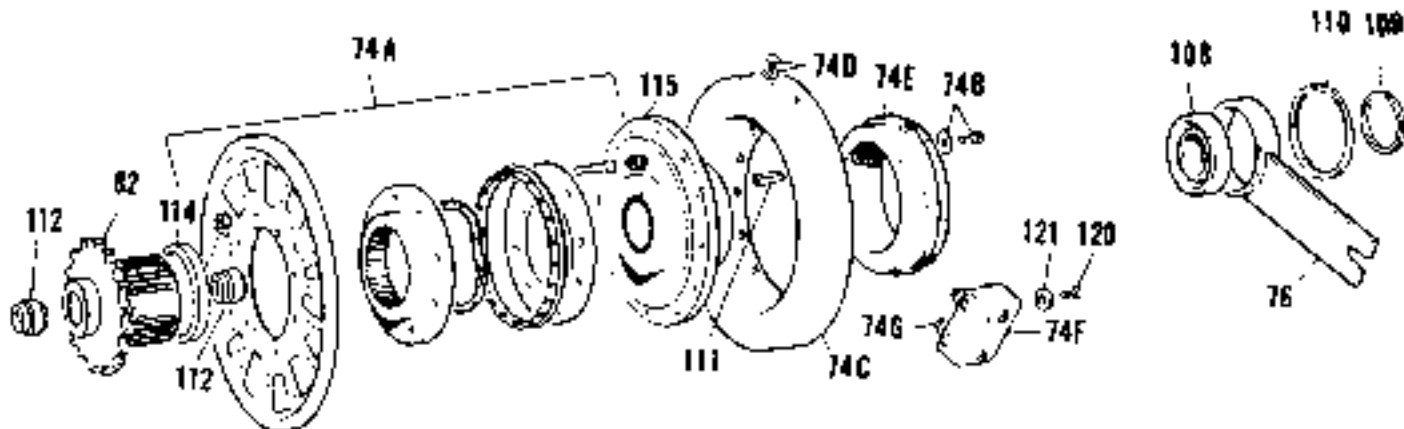
() B2-53-2015A

(From Page A-27)

REF.	PART NUMBER	QTY.	DESCRIPTION
			() COMMON TO BOTH
4	23D06	1	Plug, Drain 1/2" Magnetic
5	A-53-1589W	1	Cover
6	C-53-1589	1	Gasket, 1/16" Composition
7	27G32	10	5/16" x 3/4" Hex Head Cap Screw
7	27L77	10	5/16" Lock Washer
8	23D13	2	Plug, 1/2"
9	23F26	1	Vent, Air 1/8"
	D-46-296	1	Plate, Repair
	26A76	1	Ø4 x 5/16" Drive Screw (For D-46-296)
10	30E35	1	Seal, Oil
11	C-3-4115C	1	Retainer, Seal
12	30H41	2	Cone & Roller, Bearing
13	30H40	2	Cup, Bearing
14	31D24	1	Shim, .005"
15	31D22	1	Shim, .020"
16	26D36	6	1/2" x 1-1/2" Hex Socket Head Cap Screw
17	A2-18-891	1	Shaft, Spur Pinion
18	C-46-1302	2	Shim, .005"
	B-46-1302	2	Shim, .007"
	A-46-1302	9	Shim, .020"
19	30T53	1	Seal, Oil
20	A-8-207	2	Bushing, Bronze (For A2-18-891)
21	31B98	2	Shim, .005"
	31B99	2	Shim, .010"
	31C01	8	Shim, .020"
22	30T35	1	Seal, Oil
23	30T36	1	Seal, Oil
24	D-3-3495C	1	Housing
25	11A43	3	1/2" x 5-1/4" Counter-Bor Screw
26	A2-53-1552	1	Shaft, Spline
27	F-53-1282	1	Cap, End
28	C-46-909	3	1/2"-20N.F. x 1-1/2" Dr. Head Hex Head Cap Screw
29	B-3-3884C	1	Retainer, Bearing
30	BG-17-223	1	Gasket, 1/32" Composition
31	27G57	6	3/8" x 1-1/4" Hex Head Cap Screw
32	30G60	1	Cone & Rollers, Bearing

REF.	PART NUMBER	QTY.	DESCRIPTION
33	30G31	1	Cup, Bearing
34	A-53-1859	1	Spacer
35	A1-18-890	1	52 T. Gear, Spur
36	B-3-3883C	1	Retainer, Seal
37	30T18	1	Seal, Oil
38	31D31	1	Shim, .020"
39	27C54	6	3/8" x 1" Hex Head Cap Screw
39	27L78	6	3/8" Lock Washer
40	A-53-1868	1	Spacer
41	30H42	1	Cup, Bearing
42	30H43	1	Cone & Rollers, Bearing
43	31C48	1	Shim, .005"
	31C50	1	Shim, .007"
	31C47	5	Shim, .020"
44	B-19-1816	1	Sprocket, 9 T.
45	ZF-17-9	9	Washer, #16 Ga.
46	K-53-1282	1	Cap, End
47	A-46-909	3	1/2"-20 N.F.x 1" Dr.Head Hex Head Cap Screw
48	27L81	8	1/2" Lock Washer
49	31A40	1	Ring, Retaining
50	31C06	1	Shim, .005"
	31C07	1	Shim, .010"
	31C08	1	Shim, .020"
	EE-17-219	4	Shim, #26 Ga.
52	A-53-2114	1	Spacer
53	A1-46-1411	1	Brake Assem. (Consisting of the following indented items):
54	ASP-MA-56755	1	. Middle Disc Assembly
55	B1-46-1411	1	. Middle Disc Assembly
	ASP-AA-561	1	. Actuating Disc Assembly (Consisting of the following indented items):
56	ASP-BA-569	1	. . Link, Yoke
57	ASP-BP-568	1	. . Link, Plain
58	ASP-BP-53051	2	. . Stud
59	ASP-BP-7005	2	. . Nut, Light Jam
60	ASP-BP-567	2	. . Disc, Actuating
61	50F40	3	. . Ball, 7/8" Dia.
62	ASP-BP-4504	2	. . Spring, Extension
63	30K69	1	Clutch Release Assembly (Consisting of the following indented items):
64	ASP-CP-380	1	. Plate, Power Release Backing
65	ASP-CP-379	1	. Plate, Power Release
66	ASP-CP-404	8	. Insert - 1" x 25 ^o
67	50F41	4	. Ball - 5/8" Dia.
68	ASP-BP-4508	2	. Spring, Extension
69	30K29	1	B" x 5" Clutch Assembly (Consisting of the following indented items):
70	ASP-CP-398	9	. Bolt, Hex
71	ASP-CP-387	9	. 7/16" Medium Lock Washer
72	ASP-CP-382	1	. Cover
73	ASP-CP-150	2	. Middle Disc Assembly (Includes Linings, Middle & Blank Discs)
74	ASP-CP-403	1	. Disc, Intermediate
75	ASP-CP-397	9	. Spacer
76	ASP-CP-393	1	. Plate, Power

REF.	PART NUMBER	QTY.	DESCRIPTION
77	ASP-CP-386	24	. Seat, Spring
78	ASP-CP-110	12	. Spring, Compression
79	ASP-CP-250	1	. Bearing, Clutch Release
80	ASP-CP-402	6	. Insert
81	50F40	3	. Ball - 7/8" Dia.
82	ASP-CP-381	1	. Housing, Spring
83	ZG-17-9	1	Washer
84	27H04	1	1/2" x 1" Hex Head Cap Screw
85	50L86	1	Ring, Retaining
			() <u>A2-53-2015A ONLY</u>
51	A-53-2017WR	1	Housing, Gear (R.H.)
	A-876-482WR	1	Plate, Clutch & Brake Control (R.H.)
			() <u>B2-53-2015A ONLY</u>
	A-53-2017WL	1	Housing, Gear (L.H.)
	A-876-482WL	1	Plate, Clutch & Brake Control (L.H.)

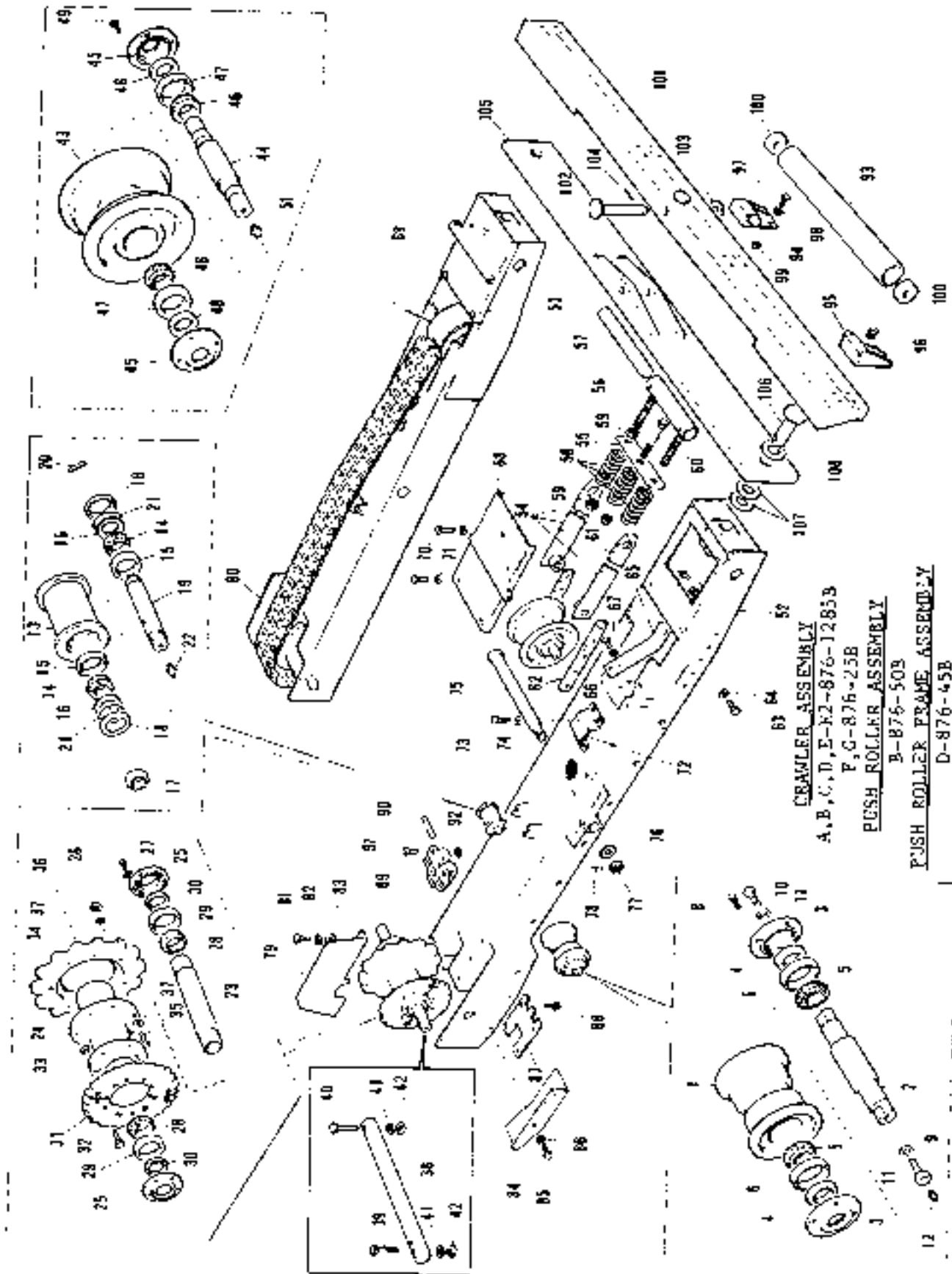


FEEDER ELECTRIC CLUTCH

() B3-876-105B (A-Req'd.)

REF.	PART NUMBER	QTY.	DESCRIPTION
	11F59	1	Clutch, Electric (Consists of the following indicated items):
74A	WN-5324-111-038	1	. Armature & Splined Adapter Assy. (Consists of the following indicated items):
		1	. . Armature
		1	. . Adapter, Splined Armature
	See footnote	1	. . Autogap Accessory (Consists of Spring Retainer Ring)
		8	. . Button Head Screw
		8	. . Lock Nut
		1	. . Plate, Retainer
74B	WN-5321-101-001	2	. Mounting Accessory
74C	WN-5304-631-014	1	. 6 V. Magnetizing Terminal Accessory (below)
74D	WN-5311-101-001	1	. . Terminal Accessory
74E	WN-5304-101-005	1	. Collector Ring & Mounting Accessory Assy.
74F	WN-5100-178-001	1	. Brush Holder-Complete (Consisting in part of the following indicated items):
		1	. . Brush (Set of 4)
74G	WN-176-0001S	1	Bracket, Brush Holder
76	A-3-4398W	1	Hub, Splined w/17T. Sprocket
82	A-19-2255W	1	Bearing
108	11L44	1	Ring, Retainer
109	31A39	1	Ring, Retainer
110	11L45	1	Key, 3/8" Sq. x 3-5/8"
111	S-17-32	1	Bearing
112	31J55	2	Collar
114	A-3-4401	1	Hub, Clutch
115	B1-3-4318C	1	#8-32 x 1/2" Round Head Machine Screw
120	27J84	4	#8 Lock Washer (Internal Tooth)
121	26C09	4	Plate
	A-3-4317	1	3/8" x 1-1/4" Hex Head Cap Screw
	27G57	2	3/8" Hex Nut
	27C90	2	3/8" Lock Washer
	27L78	2	3/8" Cut Washer
	27L56	2	#10-32 x 2" Fil. Head Machine Screw
	10E98	2	#10-32 Hex Nut
	27C82	2	

NOTE: Not sold separately—clutch manufacturer strongly recommends that neither the ARMATURE nor the SPLINED ARMATURE ADAPTER be furnished separately. Should either item be required, order the Armature & Splined Adapter Assembly, #WN-5324-111-038, Ref. 1174.



CRAWLER

- () A-876-1285B(Roller) 18 Req'd. () E2-876-1285B (Crawler)
 () B-876-1285B(Idle Roller) 2 Req'd. () F-876-25B(Drums Tread Set-19") 8 Req'd.
 () C-876-1285B(Drive Sprocket) 2 Req'd. () G-876-25B(Drums Tread Set-18") 8 Req'd.
 () D-876-1285B(Take-Up Roller) 2 Req'd.

REF.	PART NUMBER	QTY.	DESCRIPTION
------	-------------	------	-------------

() A-876-1285B ONLY

1	A-3-3573W	1	Roller
2	BB-876-1288	1	Shaft
3	B-3-3583C	2	Cap, End
4	30T26	2	Seal
5	30H01	2	Cone & Roller, Bearing
6	30G22	2	Cup, Bearing
8	11P74	8	3/8" x 7/8" County-Box Cap Screw
9	E-876-1288	1	3/4" x 1-1/2" Hex Head Cap Screw w/C. Bore
10	27H85	1	3/4"-16 N.F. x 1-1/2" Hex Head Cap Screw
11	27L87	2	3/4" Lock Washer
12	23C71	1	Fitting, 1/4" - 28 N.F. Hyd. Lub.

() B-876-1285B ONLY

	B-876-1285A	1	Repair Package (Consisting of the following indented items):
13	AA-876-1287W	1	. Roller
14	30G90	2	. Cone & Roller, Bearing
15	30G91	2	. Cup, Bearing
16	C-876-1288	2	. Spacer
17	E-14-748	1	. 1-1/4"-12 N.F. Lock Nut
18	BC-17-478	2	. Seal, Dust
19	B-876-1288	1	. Shaft
20	11L90	1	. Pin, Roll - 1/4" x 1-5/8"
21	11L91	2	. Seal, Oil
22	23C60	1	. Fitting, 1/8" Hyd. Lub.

() C-876-1285B ONLY

23	HA-876-28	1	Sleeve
24	B-3-4110C	1	Hub
25	B-3-4112C	2	Cap, End
26	26E24	12	1/2" x 1" Hex Head Cap Screw (S.P.)
27	27L81	12	1/2" Lock Washer
28	31T15	2	Cone & Roller, Bearing
29	31T16	2	Cup, Bearing
30	31T19	2	Seal
31	A-19-1963	1	Sprocket - 27 T.
32	A-17-489	10	3/4"-16 N.F. x 2-1/4" Hex Head Cap Screw(S.P.)
33	26D10	10	3/4"-16 N.F. Lock Nut
34	A1-19-1774	1	Sprocket - 14 T.
35	10D61	8	1/2"-20 N.F. x 2-1/2" Hex Head Cap Screw
36	10D62	8	1/2"-20 N.F. Hex Nut
37	10D63	16	1/2" Washer

CRAWLER - A,B,C,D,E2,F,G-876-1285B (Contd. from Page A-34)

REF.	PART NUMBER	QTY.	DESCRIPTION
() <u>D-876-1285B ONLY</u>			
43	A-3-4138W	1	Roller
44	DC-876-1288	1	Shaft
45	B-3-3583C	2	Cap, End
46	30H01	2	Cone & Roller, Bearing
47	30G22	2	Cup, Bearing
48	30T26	2	Seal
49	11F74	8	3/8" x 7/8" Counter-Bor Cap Screw
51	23C60	1	Fitting, 1/8" Hyd. Lub.
() <u>E2-876-1285B ONLY</u>			
38	DD-876-1288	2	Shaft, Pivot
39	27J03	2	3/4" x 3-3/4" Hex Head Cap Screw
40	27J07	2	3/4" x 4-1/2" Hex Head Cap Screw
41	27L87	4	3/4" Lock Washer
42	27D01	2	3/4" Hex Nut
52	A-876-1287WR	1	Frame, Crawler (R.H.)
53	A-876-1287WL	1	Frame, Crawler (L.H.)
54	EA-876-1287W	4	Bar, Take-Up
55	EE1-876-1287W	2	Seat, Spring
56	EG1-876-1287W	4	Bolt, Take-Up
57	CF-876-1288	2	Shaft, Cross
58	C-46-1581	6	Spring
59	26B88	4	1-1/2" Lock Nut - Hvy. Hex
60	11N72	2	1" x 12" Hex Head Machine Bolt (R.T.)
61	11M53	2	1" Lock Nut
62	CD-876-1288	4	Bar, Support
63	27H04	28	1/2" x 1" Hex Head Cap Screw
64	27L81	28	1/2" Lock Washer
65	CC-876-1288	2	Scraper
66	27H06	4	1/2" x 1-1/2" Hex Head Cap Screw
67	27L81	4	1/2" Lock Washer
68	AH-876-1287WR	1	Cover, Crawler Take-Up (R.H.)
69	AH-876-1287WL	1	Cover, Crawler Take-Up (L.H.)
70	27H05	8	1/2" x 1-1/4" Hex Head Cap Screw
71	27L81	8	1/2" Lock Washer
72	CE-876-1288	2	Slide, Track
73	27H06	8	1/2" x 1-1/2" Hex Head Cap Screw
74	27L81	8	1/2" Lock Washer
75	D-873-109	2	Pivot, Leveling Arm
76	EP-17-9	2	Washer - #10 Ga.
77	26C18	2	1-1/4"-12 N.F. Hex Slotted Nut
78	27M62	2	Pin, Cotter - 1/4" x 2-3/4"
79	AB-876-1288R	1	Shield (R.H.)
80	AB-876-1288L	1	Shield (L.H.)
81	27H05	4	1/2" x 1-1/4" Hex Head Cap Screw
82	27L81	4	1/2" Lock Washer
83	27L58	4	1/2" Cut Washer
84	AB-876-1287R	1	Guard (R.H.)
	AB-876-1287L	1	Guard (L.H.)
85	27H05	4	1/2" x 1-1/4" Hex Head Cap Screw
86	27L81	4	1/2" Lock Washer

REF.	PART NUMBER	QTY.	DESCRIPTION
87	DE-876-1288	2	Shoe
88	26E29	8	1/2" x 1-1/2" Hex Head Cap Screw (H.F.)
	27L02	4	Screw, Socket Set 1/4" x 1"
() <u>F-876-25B ONLY (10")</u>			
89	C-3-3256C	60	Link, Crawler - 10"
90	A-3-2663	60	Pin, Crawler Link
91	27G49	120	3/8"x3/4" Hex Head Cap Screw
92	27D37	120	3/8" Sq. Nut
} For Single Crawler Link Complete w/ Pins & Bolts, Order A-3-3256A			
() <u>G-876-25B ONLY (12")</u>			
89	B-3-3543C	60	Link, Crawler - 12"
90	A-3-2663	60	Pin, Crawler Link
91	27G49	120	3/8"x3/4" Hex Head Cap Screw
92	27D37	120	3/8" Sq. Nut
} For Single Crawler Link Complete w/ Pin & Bolts, Order A-3-3543A			

PUSH ROLLER, FRAME AND OSCILLATING AXLE

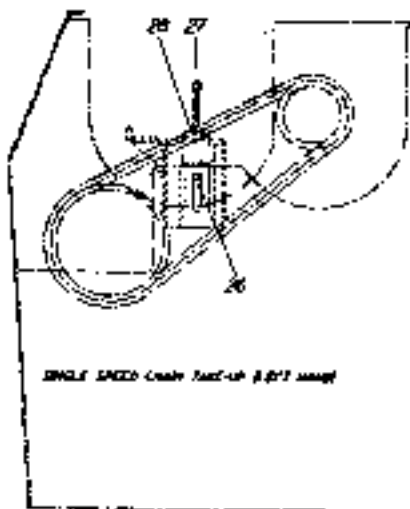
- () B-876-50B (Push Roller and Support - 2 Req'd.)
- () D-876-45B (Push Roller Frame)
- () B-876-40B (Oscillating Axle)

(For Assembly, refer to Page A-33)

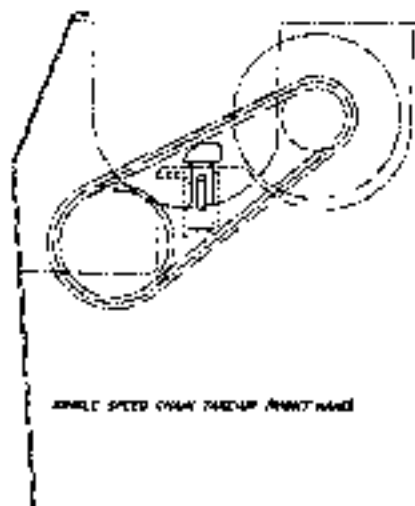
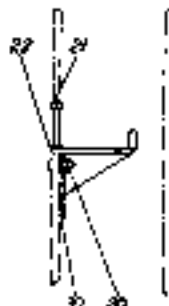
REF.	PART NUMBER	QTY.	DESCRIPTION
() <u>B-876-50B ONLY</u>			
93	AA-876-53	1	Roller, Push
94	AA-876-52WR	1	Support, Roller (R.H. When Viewed from Hopper End)
95	AA-876-52WL	1	Support, Roller (L.H. When Viewed from Hopper End)
96	23C60	2	Fitting, 1/8" Hyd. Lub.
97	27H09	8	1/2" x 1-3/4" Hex Head Cap Screw
98	27L81	8	1/2" Lock Washer
99	27C95	4	1/2" Hex Nut
100	50E77	2	Bushing Assembly
() <u>D-876-45B ONLY</u>			
101	AD-876-47W	1	Frame, Push Roller
102	AC-876-47W	1	Pin
103	QX-17-9	1	Washer - #12 Ga.
104	27D85	1	Pin, Cotter - 3/8" x 2-1/2"
() <u>B-876-40B ONLY</u>			
105	AA-876-42W	1	Axle, Oscillating
106	AB-876-42W	2	Pin
107	JN-17-9	4	Washer - #12 Ga.
108	OC-17-9	2	Washer - #16 Ga.

FEEDER COUNTERSHAFT DRIVE TAKE-UP ASSEMBLY

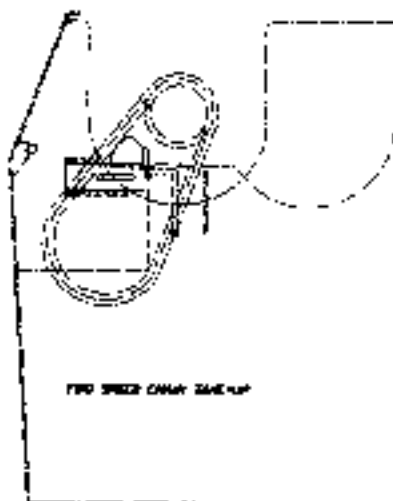
B, C1-876-1035B



SINGLE SPEED Chain Take-up 8 1/2" length



SINGLE SPEED CHAIN TAKE-UP FRONT VIEW



TWO SPEED CHAIN TAKE-UP

FEEDER COUNTERSHAFT DRIVE TAKE-UP

() B-876-1035B

() C1-876-1035B(2-Speed Feeder)

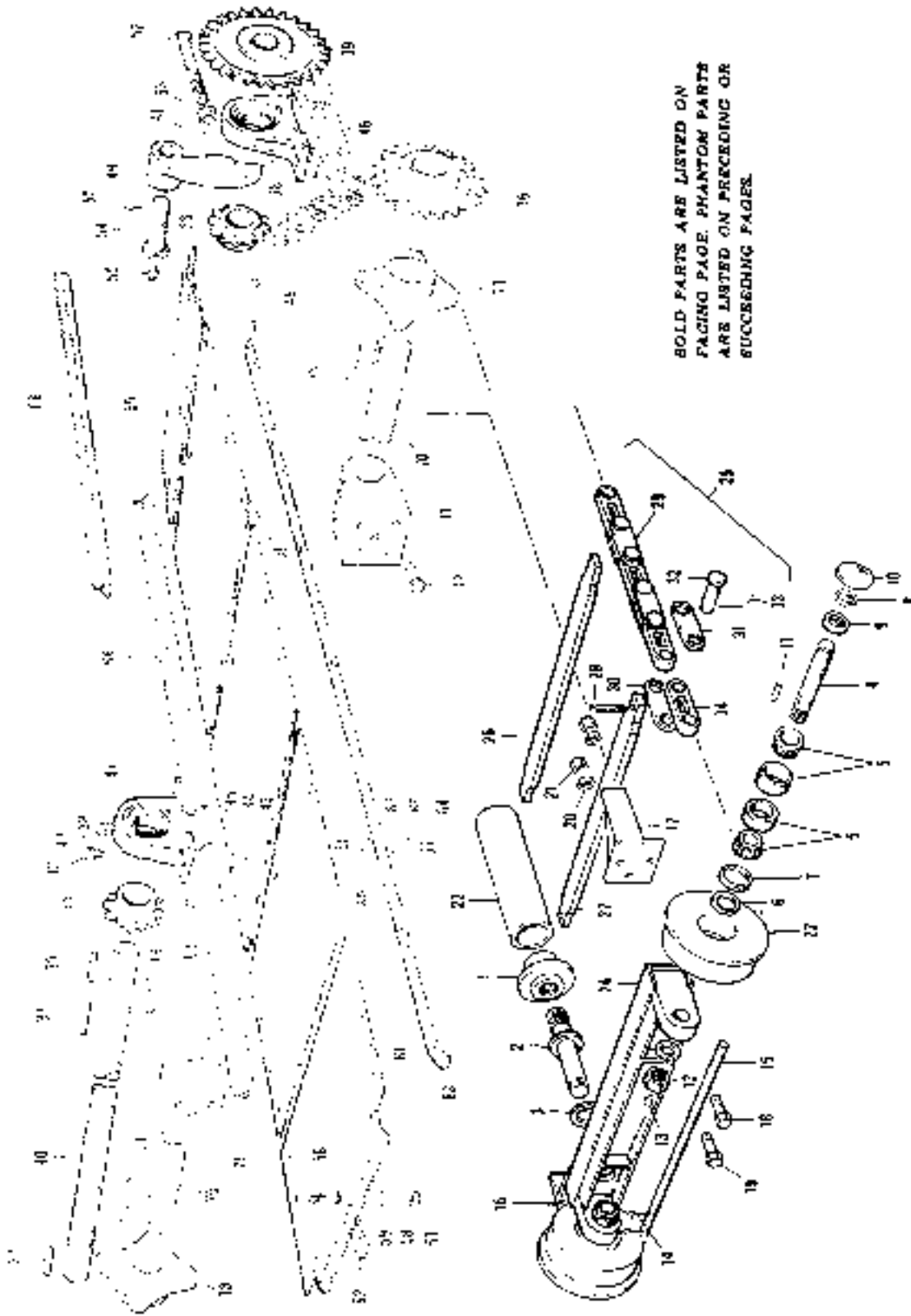
REF.	PART NUMBER	QTY.	DESCRIPTION
() B-876-1035B ONLY			
19	B-876-1037W	1	Take-Up
20	27A50	1	1/2" x 2" Carriage Bolt
	27C95	1	1/2" Hex Nut
	27L81	1	1/2" Lock Washer
21	27K52	1	1/2" x 5" Set Screw
22	27D21	1	1/2" Jam Nut
25	C-876-1037W	1	Take-Up
26	27A49	1	1/2" x 1-1/2" Carriage Bolt
	27C95	1	1/2" Hex Nut
	27L81	1	1/2" Lock Washer
27	27K52	1	1/2" x 5" Set Screw
28	27D21	1	1/2" Jam Nut
30	E-876-168	2	Shim, #16 Ga.
	F-876-168	4	Shim, #22 Ga.
() C1-876-1035B ONLY			
49	AB-876-1037WB	1	Take-Up (E, H, J)
50	27A53	1	1/2" x 3-1/4" Carriage Bolt
	27C95	1	1/2" Hex Nut
	27L81	1	1/2" Lock Washer
51	AD-876-1038	As Req'd.	Shim, #16 Ga.
52	AE-876-1038	As Req'd.	Shim, #22 Ga.
53	27K52	1	1/2" x 5" Set Screw
	27C95	1	1/2" Hex Nut
54	AJ-876-1038B	1	Spacer
	AB-876-1037WL	1	Take-Up (L, H, J)
	27A53	1	1/2" x 3-1/4" Carriage Bolt
	27C95	1	1/2" Hex Nut
	27L81	1	1/2" Lock Washer
	AD-876-1038	As Req'd.	Shim, #16 Ga.
	AE-876-1038	As Req'd.	Shim, #22 Ga.
	27K52	1	1/2" x 5" Set Screw
	27C95	1	1/2" Hex Nut
	AJ-876-1038L	1	Spacer

SHIFT LEVER (2-Speed Feeder)

() A1-876-1255B

REF.	PART NUMBER	QTY.	DESCRIPTION
	A-876-1257W	1	Lever
	DE-17-23	2	Rivet, 3/8" x 1-3/4" Button Head
	27D53	2	Pin, Cotter - 1/8" x 1"
	BI-876-1257W	1	Bracket, Pivot
	27G35	4	5/16" x 1" Hex Head Cap Screw
	27L77	4	5/16" Lock Washer
	50H94	1	Grip, Handle Bar
	A-46-1035	1	Plate, Instruction
	26A77	2	Screw, Drive - #10 x 3/8"

FEEDER FOOT SHAFT ASSEMBLY FEEDER FLIGHT CHAIN ASSEMBLY
G, H-876-1160B A-876-1085B



**BOLD PARTS ARE LISTED ON
FACING PAGE. PHANTOM PARTS
ARE LISTED ON PRECEDING OR
SUCCEEDING PAGES.**

FEEDER FOOT SHAFT

- () G-876-1160B (Assembled As Shown)
- () H-876-1160B (Assembled Opposite As Shown)

REF.	PART NUMBER	QTY.	DESCRIPTION
() COMMON TO BOTH EXCEPT WHERE NOTED			
1	B-876-1162W	2	Seat, Spg.
2	C-876-1162W	2	Screw, Adj.
3	27L64	2	1-1/4" Out Washer
4	AB-876-1163	1	Shaft
5	30H54	2	Bearing Assembly
6	AE-876-1163	2	Spacer
7	50R12	2	Ring, Nilos
8	50E81	2	Ring, Snap
9	AF-876-1163	2	Lock, Snap Ring
10	AJ-876-1163	2	Plug
11	YY-17-30	2	Key, 1/4" Sq. x 7/8"
12	K-14-748	2	1-1/4"-12 N.F. Hex Nut
13	23C66	2	Fitting, 1/8" - 90° Hyd. Lub.
14	27D55	2	Pin, Cotter - 1/8" x 1-1/2"
15	AG-876-1163	1	Rod, Adj.
16	BE-876-1162WR	1	Guide (R.H.) (For G-876-1160B Only)
17	BB-876-1162WL	1	Guide (L.H.) (For H-876-1160B Only)
18	26C37	4	1/2" x 1-3/4" Hex Head Cap Screw (H.T.)
19	26A03	2	1/2" x 3-1/2" Hex Head Cap Screw (H.T.)
20	27L81	6	1/2" Lock Washer
21	27C95	2	1/2" Hex Nut
22	A-3-4339	2	Roller
23	S-876-1163	2	Spacer
24	BA-876-1162WR	1	Support (R.H.) (For G-876-1160B Only)
	BA-876-1162WL	1	Support (L.H.) (For H-876-1160B Only)

FEEDER FLIGHT CHAIN

- () A-876-1085B

REF.	PART NUMBER	QTY.	DESCRIPTION
25	C-876-1086A	2	Chain, Cottered-30 Lks (Bundled) (See below)
25	E-879-170A	2	Chain, Cottered-74 Lks (Bundled) (See Next Page)
26	F-3-1085	26	Flight
27	R-3-1085	26	Flight (w/5/16" hole)
28	26C07	52	Pin, Cotter - 1/4" x 3/4" Sq. End (For Ref. #27)

NOTE: C-876-1086A CONSISTS OF THE FOLLOWING ITEMS: ORDER AS REQUIRED:

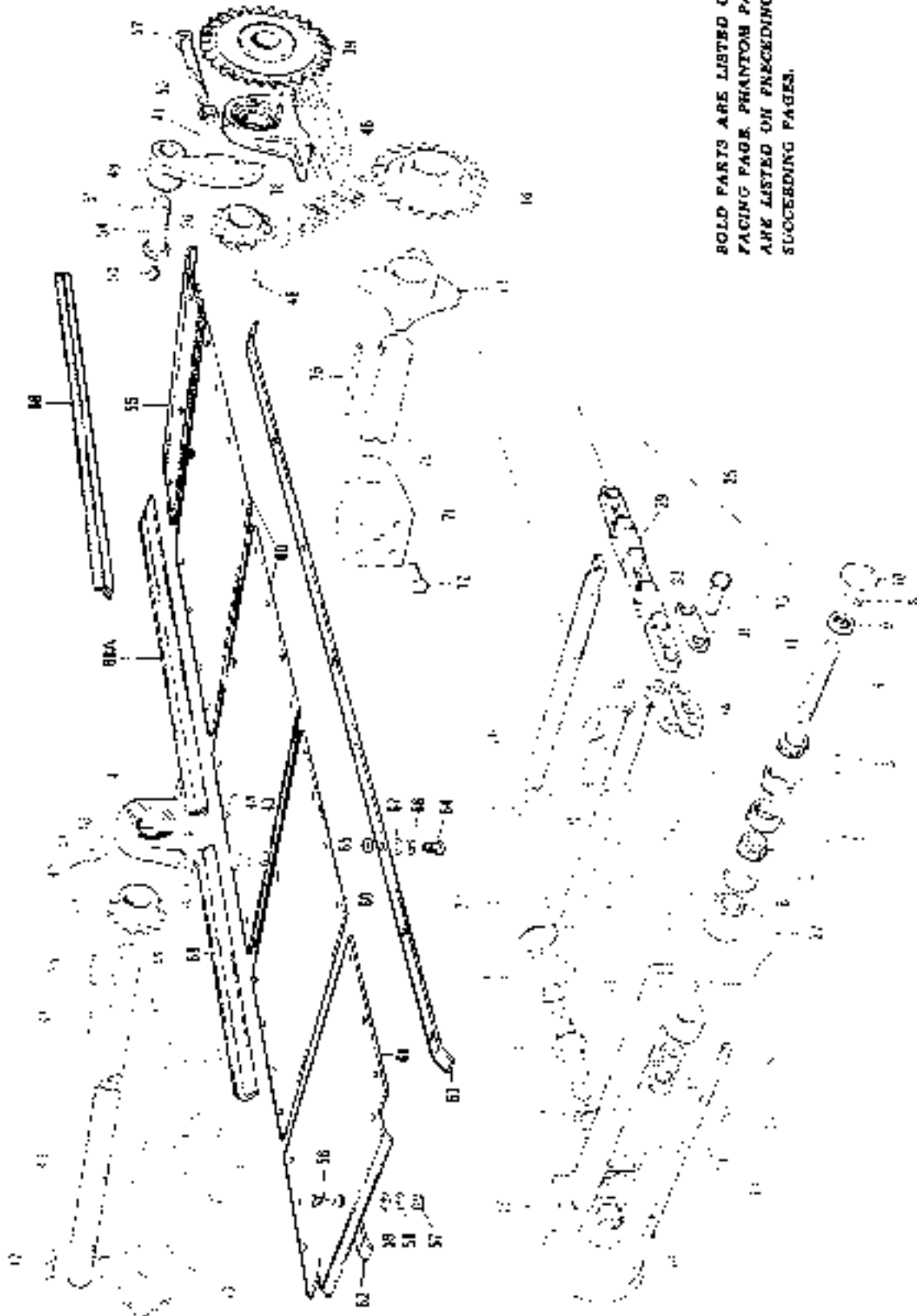
29	D-876-1086AR	1	Chain, Strand of Cottered (R.H.)	} Breakdown of E-879-1086AFL quantity shown incl. in each strand.
29	D-876-1086AL	1	Chain, Strand of Cottered (L.H.)	
30	K-6-21	15	Bar, Side	
31	J-6-21	15	Bar, Side	
32	L-6-21	29	Pin, Coupler	
33	D-6-21	29	Pin, Lock	
34	G-6-21	15	Link, Block	
	B-6-29	1	Pin, Coupler (Assembled In Chain)	
	D-6-21	1	Pin, Lock (Assembled In Chain)	

REF.	PART NUMBER	QTY.	DESCRIPTION
------	-------------	------	-------------

NOTE: E-879-170A CONSISTS OF THE FOLLOWING ITEMS: ORDER AS REQUIRED:

	F-879-170AR	1	Chain, Strand of Cottered (F.S.)	} Breakdown of F-879-170AR&L, Quantity shown incl. in each Strand.
29	F-879-170AL	1	Chain, Strand of Cottered (L.S.)	
30	K-6-21	37	Bar, Side	
31	J-6-21	37	Bar, Side	
32	L-6-21	73	Pin, Coupler	
33	D-6-21	73	Pin, Lock	
34	G-6-21	37	Link, Block	
	B-6-29	1	Pin, Coupler (Assembled In Chain)	
	D-6-21	1	Pin, Lock (Assembled In Chain)	

FEEDER DRAG PAMS & WEAR BARS ASSEMBLY FEEDER CHAIN GUARDS ASSEMBLY
C2, D-876-1108 D-876-100R



BOLD PARTS ARE LISTED ON
FACING PAGE. PHANTOM PARTS
ARE LISTED ON PRECEDING OR
SUCCEEDING PAGES.

FEEDER DRAG PANS & WEAR BARS

- () C2-876-110B (Drag Pans)
 () D-876-110B (Wear Bars)

REF.	PART NUMBER	QTY.	DESCRIPTION
() <u>C2-876-110B ONLY (2 Req'd.)</u>			
55	E-876-112W	1	Pan, Rear Drag
56	27F63	5	1/2" x 1-1/2" Flat Head Cap Screw
57	27C95	5	1/2" Hex Nut
58	27L81	5	1/2" Lock Washer
59	27L58	5	1/2" Cut Washer
	AC-876-113	2	Shim
60	F-876-112W	3	Pan, Intermediate Drag
56	27F63	21	1/2" x 1-1/2" Flat Head Cap Screw
57	27C95	21	1/2" Hex Nut
58	27L81	21	1/2" Lock Washer
59	27L58	21	1/2" Cut Washer
61	B0-876-113	1	Pan, Front Drag
56	27F63	9	1/2" x 1-1/2" Flat Head Cap Screw
57	27C95	9	1/2" Hex Nut
58	27L81	9	1/2" Lock Washer
59	27L58	9	1/2" Cut Washer
() <u>D-876-110B ONLY (2 Req'd.)</u>			
62	D-876-112WR	1	Bar, Wearing (R.S.)
63	D-876-112WL	1	Bar, Wearing (L.S.)
64	27F67	8	1/2" x 2" Flat Head Cap Screw
65	27C95	8	1/2" Hex Nut
66	27L81	8	1/2" Lock Washer
67	27L58	8	1/2" Cut Washer

FEEDER CHAIN GUARDS

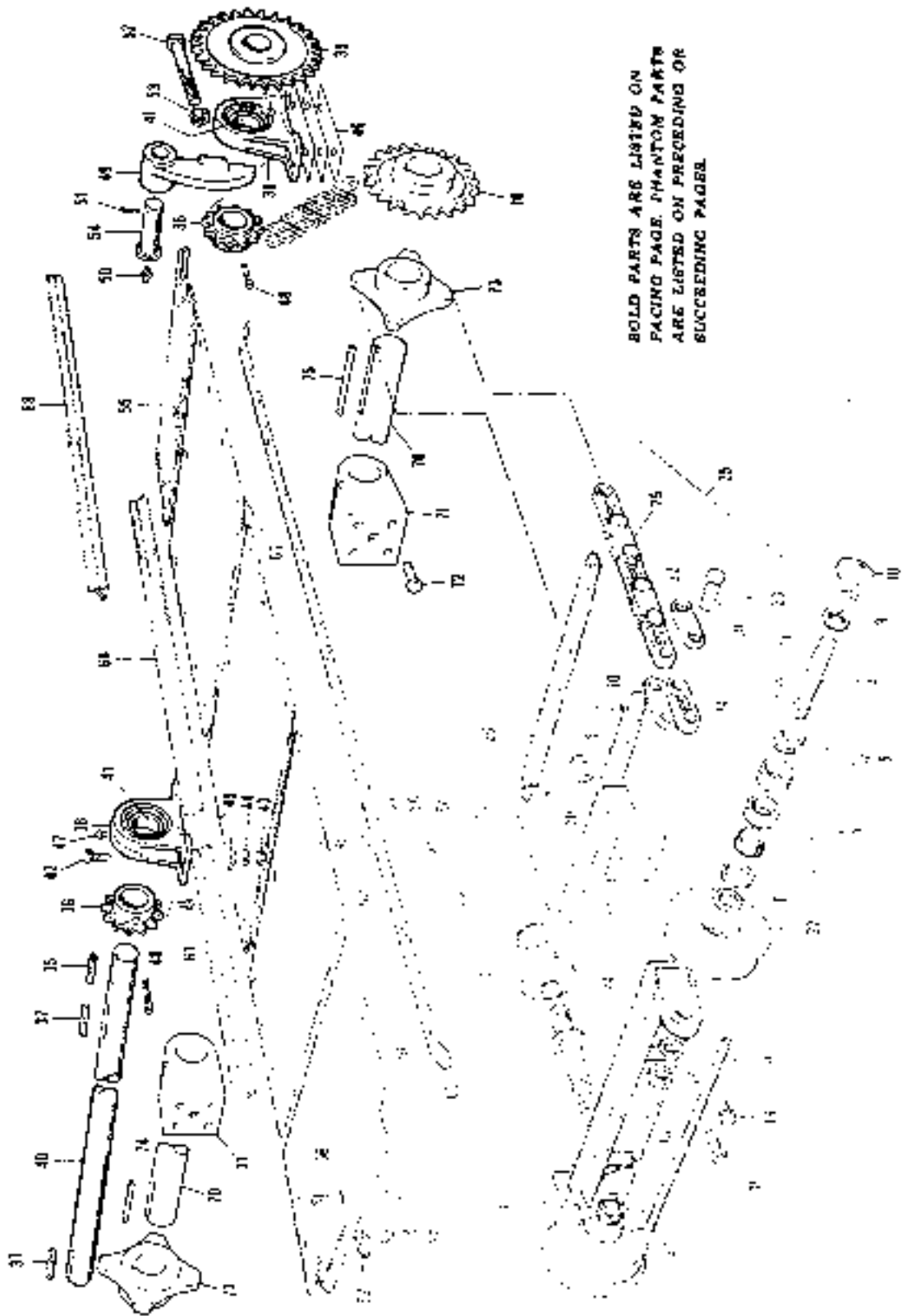
- () D-876-100B

REF.	PART NUMBER	QTY.	DESCRIPTION
68	CE-876-102WR	1	Guard, Outer Rear (R.S.)
	CE-876-102WL	1	Guard, Outer Rear (L.S.)
68A	CF-876-102WR	1	Guard, Inner Rear (R.S.)
	CF-876-102WL	1	Guard, Inner Rear (L.S.)
69	CB-876-102WR	1	Guard, Front (R.S.)
	CB-876-102WL	1	Guard, Front (L.S.)
	27H09	11	1/2" x 1-3/4" Hex Head Cap Screw
	27C95	11	1/2" Hex Nut
	27L81	11	1/2" Lock Washer
	27H04	12	1/2" x 1" Hex Head Cap Screw
	27C95	12	1/2" Hex Nut
	27L81	12	1/2" Lock Washer
	KD-17-9	34	1/2" Cut Washer

FEEDER & SCREW COUNTERSHAFT ASSEMBLY
C-876-155B

FEEDER DRIVE CHAIN TAKE-UP ASSEMBLY
B-876-120B

FEEDER HEAD SHAFT ASSEMBLY
J & J1, K & K1-876-1050B



**BOLD PARTS ARE LISTED ON
PRECING PAGE. PHANTOM PARTS
ARE LISTED ON PRECEDING OR
SUCCEEDING PAGES.**

FEEDER AND SCREW COUNTERSHAFT

() C-876-155B (2-Req'd.)

REF.	PART NUMBER	QTY.	DESCRIPTION
35	B-17-33	1	Key, 1/2" x 1/2" x 3"
36	A-19-2161W	2	Sprocket, 11 T.
37	Z2-17-33	2	Key, 1/2" x 1/2" x 2-3/8"
38	30F59	2	Bearing
39	F-19-601W	1	Sprocket, 29 T.
40	A-876-158	1	Shaft, 1-15/16" x 3'-5-1/2"
41	SA-3-115	2	Insert, Bearing (For 30F59)
42	27H62	4	5/8" x 2-1/2" Hex Head Cap Screw
43	27C98	4	5/8" Hex Nut
44	27L84	4	5/8" Lock Washer
45	27L59	4	5/8" Cot Washer
46	EP-17-139	As Req'd.	Shim, #20 Ga.
	EQ-17-139	As Req'd.	Shim, #16 Ga.
	ES-17-139	As Req'd.	Shim, #12 Ga.
47	23C60	2	Fitting, 1/8" Hyd. Lub.
48	27K41	4	1/2" x 2-1/4" Set Screw

FEEDER DRIVE CHAIN TAKE-UP

() B-876-120B

REF.	PART NUMBER	QTY.	DESCRIPTION
49	A-876-122WR	1	Take-Up (R.H.)
	A-876-122WL	1	Take-Up (L.H.)
50	23C60	2	Fitting, 1/8" Hyd. Lub.
51	27D64	2	Pin, Cotter - 3/16" x 1-1/2"
52	27K68	2	5/8" x 5-1/2" Set Screw
53	27D22	2	5/8" Jam Nut
54	C-876-122W	2	Pin

FEEDER HEAD SHAFT

() J-876-1050B (L.H.)

() JI-876-1050B (L.H.)

() K-876-1050B (R.H.)

() KI-876-1050B (R.H.)

(Right Hand Side Illustrated)

REF.	PART NUMBER	QTY.	DESCRIPTION
		()	COMMON TO J, K-876-1050B ONLY
	P-876-105DS	1	Repair Package (Consisting of the following indented items):
70	H-876-1053	1	. Shaft - 2-7/16" x 34-1/2"
71	B-13-345C	2	. Bearing (Consisting in part of the following indented items):
	D-8-121	1	. . Bushing, Graphite Bronze
72	CH-17-59	8	. 1/2" x 1-3/4" Hex Head Cap Screw (H.T. Drilled Head)
73	A-19-2230W	2	. Sprocket - 8 T. (Every other tooth omitted)
74	AW-17-64	1	. Key, 5/8" Sq. x 2-1/4"

REF.	PART NUMBER	QTY.	DESCRIPTION
75	AX-17-64	1	. Key, 5/8" Sq. x 5-7/8"
76	A-19-2356W	1	. Sprocket - 23 T.
			() <u>COMMON TO J1, K1-876-1050B ONLY</u>
	PL-876-1050S	1	Repair Package (Consisting of the following indented items):
70	H-876-1053	1	. Shaft - 2-7/16" x 34-1/2"
71	B1-13-345C	2	. Bearing (Consisting in part of the following indented item):
	D-8-121	1	. . Bushing, Graphite Bronze
72	12K22	8	. 5/8" x 1-3/4" Hex Head Cap Screw (Grade 8)
	27M04	8	. 5/8" Lock Washer
73	A-19-2393	2	. Sprocket - 8 T.
74	AW-17-64	1	. Key, 5/8" Sq. x 2-1/4"
75	AX-17-64	1	. Key, 5/8" Sq. x 5-7/8"
76	A-19-2356W	1	. Sprocket - 23 T.

FEEDER GATE

- () A-876-1330B
 () B-876-1330B (For Field Conversion)

REF.	PART NUMBER	QTY.	DESCRIPTION
() <u>A-876-1330B ONLY</u>			
	A-46-1765W	2	Screw, Jack (See Following Repair Kit)
	13R36	2	Kit, Repair (For A-46-1765W)
	27F62	4	1/2" x 1-1/4" Flat Head Cap Screw
	27C95	4	1/2" Hex Nut
	27L81	4	1/2" Lock Washer
	A-876-1332WR	1	Gate (R.H.)
	A-876-1332WL	1	Gate (L.H.)
	27G72	2	3/8" x 3" Hex Head Cap Screw
	27C90	2	3/8" Hex Nut
	27L78	2	3/8" Lock Washer
	KK-17-23	4	Rivet
	27D52	4	Pin, Cotter - 1/8" x 3/4"
	HZ-17-144	2	Rod - 3/8" x 1'-11"
() <u>B-876-1330B ONLY</u>			
	H-17-124	1	Nipple, Pipe - 1" x 5"
	23L52	2	Elbow, Street, 90°, 3/8" N.P.T.F.
	23L53	1	Elbow, 90°, Body - 3/8" Tube x 3/8" N.P.T.F.
	23R43	1	Elbow, Lg. 90°, Body, 3/8" Tube x 3/8" N.P.T.F.
	10C86	1	Hose Assembly - 3/8" x 1'-9-1/2"
	MA-876-1223R	2	Angle (R.H.)
	MA-876-1223L	2	Angle (L.H.)
	MB-876-1223R	2	Angle (R.H.)
	MB-876-1223L	2	Angle (L.H.)
	KK-17-23	4	Rivet
	27D52	4	Pin, Cotter - 1/8" x 3/4"
	FB-876-1023	1	Angle
	A-46-1765W	2	Screw, Jack (See Following Repair Kit)
	13R36	2	Kit, Repair (For A-46-1765W)
	27F62	4	1/2" x 1-1/4" Flat Head Cap Screw
	27C95	4	1/2" Hex Nut
	27L81	4	1/2" Lock Washer
	A-876-1332WR	1	Gate (R.H.)
	A-876-1332WL	1	Gate (L.H.)
	27G72	2	3/8" x 3" Hex Head Cap Screw
	27C90	2	3/8" Hex Nut
	27L78	2	3/8" Lock Washer
	KG-876-1223	1	Plate
	KE-876-1223	1	Plate
	HZ-17-144	2	Rod - 3/8" x 1'-11"

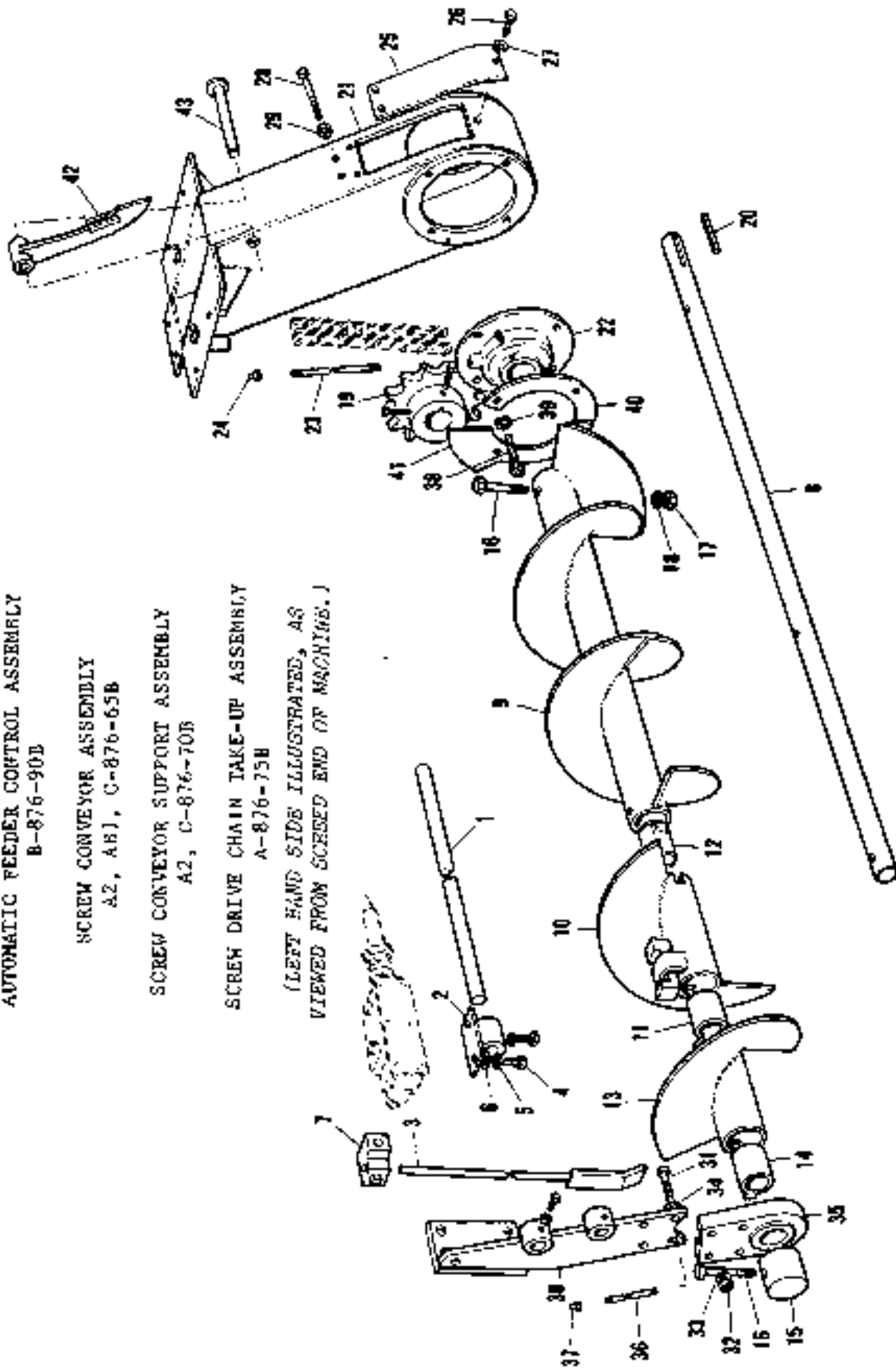
AUTOMATIC FEEDER CONTROL ASSEMBLY
B-876-90B

SCREW CONVEYOR ASSEMBLY
A2, A81, C-876-65B

SCREW CONVEYOR SUPPORT ASSEMBLY
A2, C-876-70B

SCREW DRIVE CHAIN TAKE-UP ASSEMBLY
A-876-75H

(LEFT HAND SIDE ILLUSTRATED, AS
VIEWED FROM SCREENED END OF MACHINES.)



AUTOMATIC FEEDER CONTROL
(For Switch & Cable, refer to Electrical Components, Page A-64 or A-67)

() B-876-190B

REF.	PART NUMBER	QTY.	DESCRIPTION
1	J-876-193	2	Support
2	AA-876-192W	2	Bracket
3	AB-876-192W	2	Paddle
4	27G15	4	1/4" x 3/4" Hex Head Cap Screw
5	27L76	4	1/4" Lock Washer
6	27L52	8	1/4" Cut Washer
7	10C94	2	Hub, Lever
	23C85	2	Fitting, 1/8" Hyd. Lub. Ext.

SCREEN CONVEYOR

- () A2-876-65B *(Stoodite)*
- () AB1-876-65B *(Ni-Hard Weld-On Segments-Optional)*
- () C-876-65B *(Ni-Hard Bolt-On Segments-Optional)*

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>COMMON TO ALL</u>
8	G-876-68	2	Shaft
11	H-3-1078C	2	Bushing
12	J-3-1078C	2	Bushing
14	K-3-1078C	2	Bushing
15	V-879-138W	2	Cap
16	27H71	6	5/8" x 3-3/4" Hex Head Cap Screw
17	27C98	6	5/8" Hex Nut
18	27L84	6	5/8" Lock Washer
19	A-19-2157W	2	Sprocket, 11 T.
20	Z-17-33	2	Key, 1/2" Sq. x 2-5/8"
			() <u>A2-876-65B ONLY</u>
9	* A-876-67W	1	Screw
	* BA-876-67W	1	Screw
10	* CA-876-67WR	1	Screw
	* CA-876-67WL	1	Screw
13	AA1-876-67WR	1	Screw
	AA1-876-67WL	1	Screw
			() <u>AB1-876-65B ONLY</u>
9	* EA-876-67W	1	Screw <i>(Consisting in part of the following indented items):</i>
	A-3-4176C	1	. Segment, Ni-Hard Weld-On
	AA-3-4176C	8	. Segment, Ni-Hard Weld-On
	* HA-876-67W	1	Screw <i>(Consisting in part of the following indented item):</i>
	A-3-4176C	10	. Segment, Ni-Hard Weld-On
10	* GA-876-67WR	1	Screw <i>(Consisting in part of the following indented items):</i>
	AA-3-4176C	2	. Segment, Ni-Hard Weld-On

REF.	PART NUMBER	QTY.	DESCRIPTION
	* GA-876-67WL	1	Screw (Consisting in part of the following indented item):
	A-3-4176C	2	. Segment, Ni-Hard Weld-On
13	FA1-876-67WR	1	Screw (Consisting in part of the following indented item):
	AA-3-4176C	2	. Segment, Ni-Hard Weld-On
	FA1-876-67WL	1	Screw (Consisting in part of the following indented item):
	A-3-4176C	2	. Segment, Ni-Hard Weld-On
			() C-876-65B ONLY
9	* KA-876-67W	1	Screw (Consisting in part of the following indented item):
	G-876-1773R	8	. Cover, Tube
	A-3-4556C	18	Segment, Ni-Hard - 12" O.D.
	AA-3-4556C	2	Segment, Ni-Hard - 14" O.D.
	* JA-876-67W	1	Screw (Consisting in part of the following indented item):
	G-876-1773L	8	. Cover, Tube
	AA-3-4556C	20	Segment, Ni-Hard - 12" O.D.
10	* MA-876-67WR	1	Screw
	A-3-4556C	5	Segment, Ni-Hard - 12" O.D.
	* MA-876-67WL	1	Screw
	AA-3-4556C	5	Segment, Ni-Hard - 12" O.D.
13	LA-876-67WR	1	Screw
	A-3-4556C	4	Segment, Ni-Hard - 12" O.D.
	LA-876-67WL	1	Screw
	AA-3-4556C	4	Segment, Ni-Hard - 12" O.D.
	27A48	52	1/2" x 1-1/2" Carriage Bolt
	27C95	52	1/2" Hex Nut
	27A47	6	1/2" x 1-1/4" Carriage Bolt
	26D21	6	1/2" Hex Jam Nut
	27L81	58	1/2" Lock Washer
	27L58	116	1/2" Cut Washer
	* - This screw consists in part of the following indented items which are available separately:		
	E-876-68	1	. Saddle
	K-876-68	1	. Key

SCREW CONVEYOR SUPPORT
(Illustrated on Page A-47)

- () A2-876-70B
() C-876-70B

REF.	PART NUMBER	QTY.	DESCRIPTION
			() COMMON TO BOTH
	27H06	6	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	6	1/2" Hex Nut
	27L81	6	1/2" Lock Washer
22	31J53	2	Bearing, Flange (Consisting in part of the following indented item):
	SA-SK-530A	1	. Insert, Bearing
23	K-876-73	2	Nipple, Pipe - 1/8" x 1'-0"

REF.	PART NUMBER	QTY.	DESCRIPTION
24	23C59	2	Fitting, 1/8" Hyd. Lub.
	27H14	8	1/2" x 2-1/4" Hex Head Cap Screw
	27L81	8	1/2" Lock Washer
25	J-876-73	1	Plate, Cover (Center Support)
26	27G99	1	1/2" x 3/4" Hex Head Cap Screw
27	27L81	1	1/2" Lock Washer
28	27H04	2	1/2" x 1" Hex Head Cap Screw
29	27L81	2	1/2" Lock Washer
30	BA-876-72WR	1	Hanger, Bearing (R.H.)
	BA-876-72WL	1	Hanger, Bearing (L.H.)
31	27H09	8	1/2" x 1-3/4" Hex Head Cap Screw
32	27C95	8	1/2" Hex Nut
33	27L81	8	1/2" Lock Washer
34	27L58	8	1/2" Cut Washer
35	31.152	2	Bearing, Flange (Consisting in part of the following indented items):
	SA-SK-53D	1	Insert, Bearing
36	C-17-177	2	Nipple, Pipe 1/8" x 7-1/2"
37	23C95	2	Fitting, 1/8" Hyd. Lub.
	B-876-72W	1	Support
38	26D36	8	1/2" x 1-1/2" Hex Socket Head Cap Screw
39	27L81	8	1/2" Lock Washer
40	AF-876-73	2	Plate, Wear
41	AG-876-73	2	Plate, Wear
	C-876-73	As Req'd.	Shim
	D-876-73	As Req'd.	Shim
	M-876-73	As Req'd.	Shim
			() <u>A2-876-70B ONLY</u>
21	AA-876-72W	1	Support, Screw - Center
			() <u>C-876-70B ONLY</u>
21	CA-876-72W	1	Support, Screw - Center
	CD-876-73	2	Block, Spacer
	27H09	8	1/2" x 1-3/4" Hex Head Cap Screw
	27C95	8	1/2" Hex Nut
	27L81	8	1/2" Lock Washer
	27L58	8	1/2" Cut Washer
	12N04	4	Link, Roller
	12N01	2	Link, Connecting
	12N03	2	Link, Offset

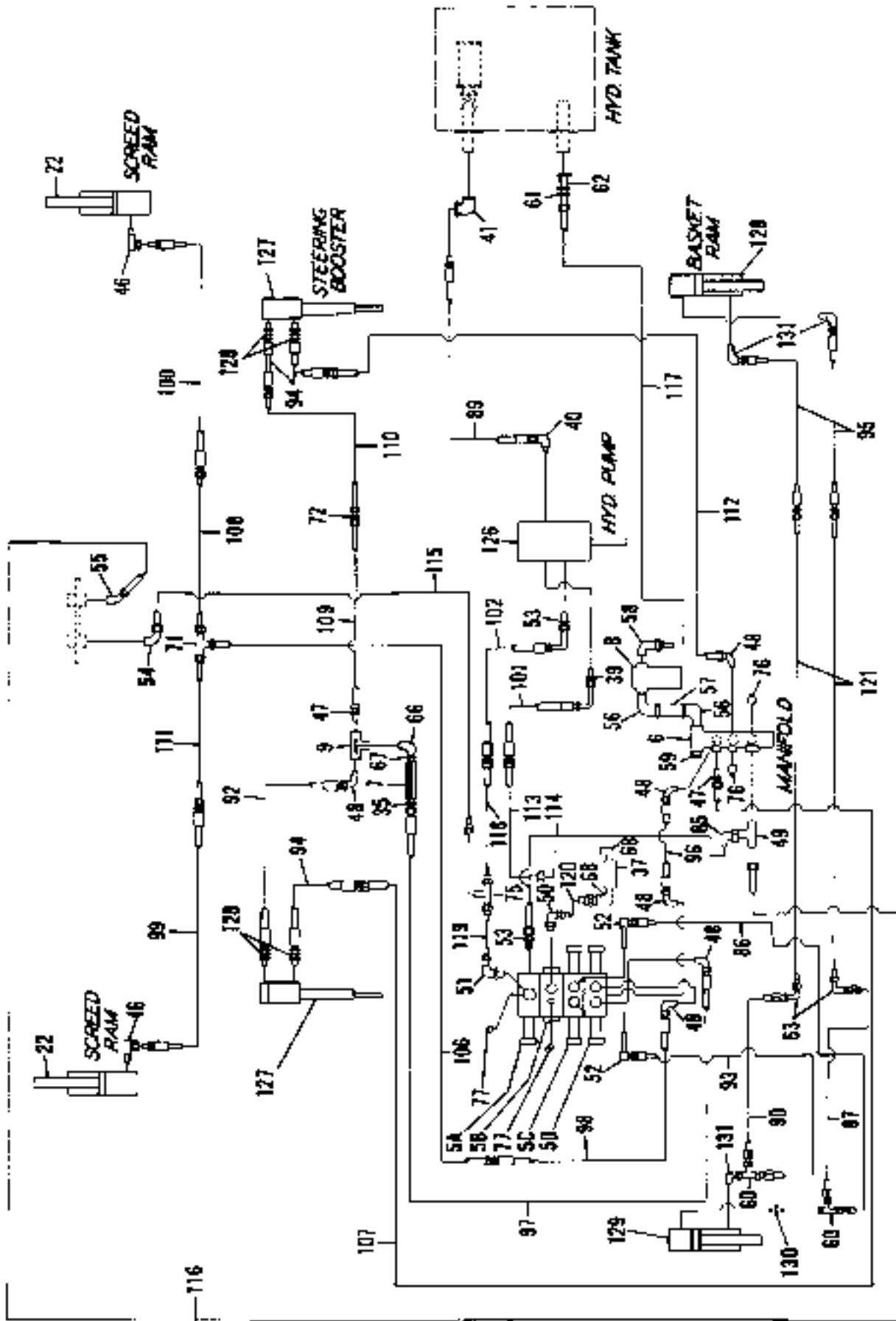
SCREW DRIVE CHAIN TAKE-UP

() A-876-75B

REF.	PART NUMBER	QTY.	DESCRIPTION
42	A-876-77WR	1	Take-Up (R.H.)
	A-876-77WL	1	Take-Up (L.H.)
43	B-876-77W	1	Pin
	23C60	1	Fitting, 1/8" Hyd. Lub.
	27D64	1	Pin, Cotter - 3/16" x 1-1/2"
	26E78	2	5/8" x 4-1/2" Full Dog Set Screw
	27D22	2	5/8" Jam Nut

TRACTOR HYDRAULICS ASSEMBLY

A3, L, C & G1, H & H1-876-1320B



TRACTOR HYDRAULICS

- () A3-876-1320B
- () E-876-1320B (Less Grade Control)
- () G & G1-876-1320B (Steering)
- () H-876-1320B (Hopper Lift)
- () H1-876-1320B (Hopper Lift)

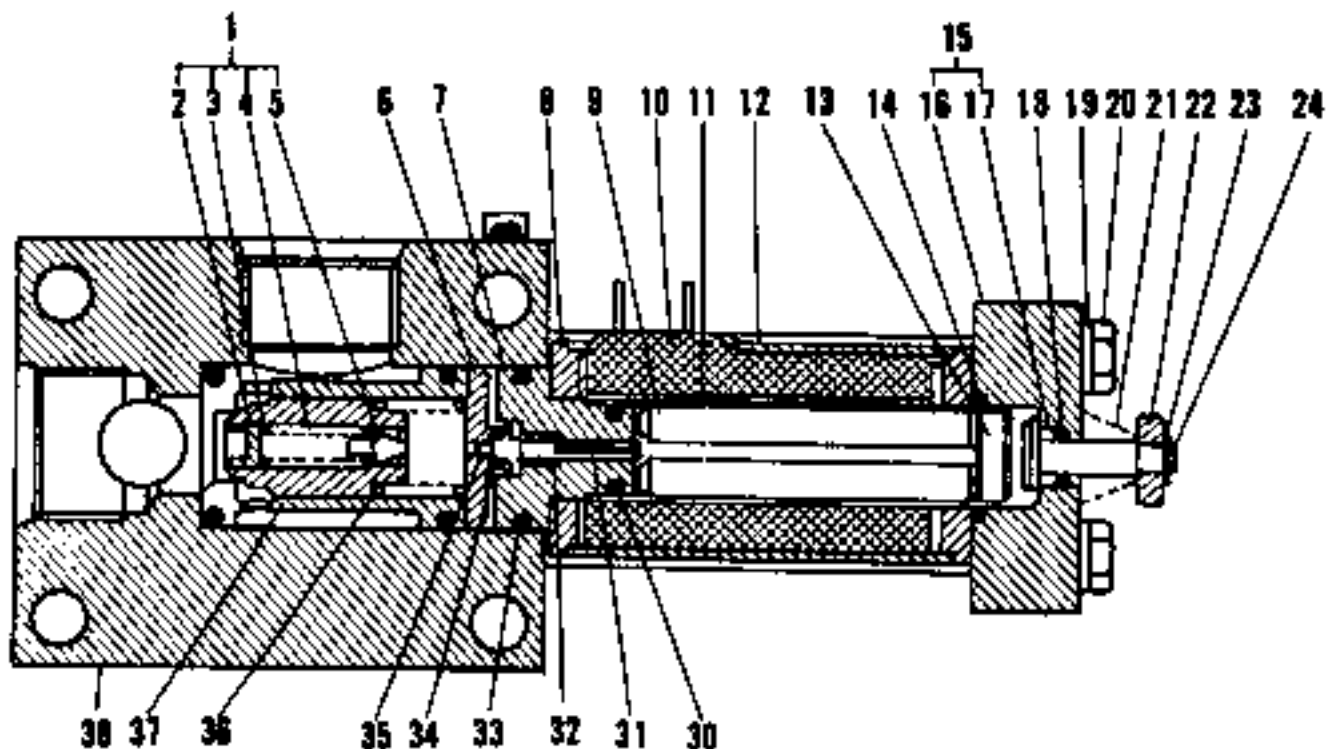
REF.	PART NUMBER	QTY.	DESCRIPTION	
			() A3-876-1320B ONLY	
	27F65	2	1/2" x 1-3/4" Flat Head Cap Screw } For 13867	
	27C95	2		1/2" Hex Nut
	27L81	2		1/2" Lock Washer
	A-876-1322W	1	Mount, Pump	
	27H88	1	3/4" x 1-3/4" Hex Head Cap Screw	
	27DQ1	1	3/4" Hex Nut	
	27L87	1	3/4" Lock Washer	
	27H09	1	1/2" x 1-3/4" Hex Head Cap Screw	
	27C95	1	1/2" Hex Nut	
	27L81	1	1/2" Lock Washer	
	27L58	1	1/2" Cut Washer	
	D-3-3887C	1	Sheave - 1 Groove, 5V Section	
	12D58	1	Solenoid Valve Bank Assembly (Consisting of the following indented items):	
5A	12F29	1	. Sol. Dump w/Relief Valve (See Page A-54)	
5B	12D60	1	. Valve, Relief (Consisting in part of the following indented items):	
	50F47	2	. . O-Ring	
	13K83	1	. . O-Ring	
	WC-1130601800	1	. . Valve Assembly	
	13K84	2	. . O-Ring	
	WC-111428	1	. . Washer	
	27L76	8	. . 1/4" Lock Washer	
	27M87	8	. . 1/4" x 7/8" Hex Head Cap Screw	
5C	12F25	1	. Valve, Solenoid-Hopper Lift (See Page A-56)	
5D	33P63	1	. Valve, Solenoid-Screed Lift (See Page A-56)	
	12D61	1	. Stacking Kit (Consisting in part of the following indented item):	
	WC-111443	7	. . O-Ring, Teflon	
6	B-3-4185C	1	Manifold, Hydraulic	
7	31N96	1	Valve, Check	
8	13X23	1	Filter, Hydraulic - 10 Micron (Consisting in part of the following indented item):	
	MA-451217-5110	1	. Element, Filter - 50 G.P.H.	
9	31N94	1	Divider, Flow	
	27G26	2	1/4" x 2-1/4" Hex Head Cap Screw	
	27C86	2	1/4" Hex Nut	
	27L76	2	1/4" Lock Washer	
	BA-876-1322W	1	Support, Pump	
	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw	
	27C95	2	1/2" Hex Nut	
	27L81	2	1/2" Lock Washer	
	CY-17-34	1	1/2" Bolt	
	27C95	2	1/2" Hex Nut	
	26B17	1	1/2" Bevel Washer	
	B-876-233	2	Pin	

REF.	PART NUMBER	QTY.	DESCRIPTION
	G-876-233	2	Plate, Locking
	27G50	2	3/8" x 7/8" Hex Head Cap Screw
	27C90	2	3/8" Hex Nut
	27L78	2	3/8" Lock Washer
22	A2-8t-88A	2	Cylinder, Hydraulic (See Page A-55)
	E-876-232W	2	Hood, Cylinder
	C-876-232W	2	Pin
	26B77	2	1/2" x 1-1/4" Flat Head Socket Cap Screw
	B-873-235	3	Clamp
	27H05	10	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	10	1/2" Hex Nut
	27t.81	10	1/2" Lock Washer
35	23A07	1	Str. Conn., 3/8" N.P.T.F. x 1/2" Tube
	12H55	2	7/16" x 1-3/4" Flat Head Socket Cap Screw
	27C93	2	7/16" Hex Nut
	27L80	2	7/16" Lock Washer
37	13C67	1	Filter, High Pressure (Consisting in part of the following indented item):
	WC-114420	1	- Element Kit
39	23H54	1	Conn., Str. - 3/4" - 16 N.F. Str. Thd. x 1/2" Tube
40	13D39	1	El., 90° - 1-5/8" - 12 N.F. Str. Thd. x 1-1/4" Tube
41	G-80-85	1	El., 90° - 1-1/4" N.P.T.F. x 1-1/4" N.P.T.F.
	15M77	2	U-Bolt with Hex Nuts - 5/16" x 2" Pipe
	27L54	4	5/16" Cut Washer
	27L77	4	5/16" Lock Washer
46	23L85	2	El., 90° - 3/8" Ma. N.P.T.F. x 3/8" Fe. N.P.S.M. w/1/16" Ori.
47	23P62	2	Conn., Str. - 3/8" Ma. N.P.T.F. x 3/8" Tube
48	23L53	5	El., 90° - 3/8" Ma. N.P.T.F. x 3/8" Tube
49	23F33	1	Tee, 3/4" N.P.T.F. x 3/4" Tube x 3/4" Tube
50	23P99	1	El., 90° - 3/4" - 16 N.F. Str. Thd. SO-Ring x 1/2" Tube
51	23H41	1	El., 90° - 1-1/16" Str. Thd. & O-Ring x 3/4" Tube
52	23R43	2	El., 90° Long - 3/8" N.P.T.F. x 3/8" Tube
53	23F98	2	Conn., Str. - 1-1/16" Str. Thd. & O-Ring x 3/4" Tube
54	23F29	2	El., 90° - 3/4" Ma. N.P.T.F. x 3/4" Tube
55	23G29	1	El., 45° - 3/4" Ma. N.P.T.F. x 3/4" Tube
56	AP-80-85	2	El., 90° - 1" Ma. N.P.T.F. x 1" Fe. N.P.T.
57	DH-80-80	1	Nipple, Pipe - 1" N.P.T. x 8"
58	23K04	1	El., 90° - 1" N.P.T.F. x 1" Tube
59	23F74	1	Plug, Pipe - 3/4"
60	23R39	2	Tee - 3/8" Fe. Tube x 3/8" Ma. Tube x 3/8" Ma. Tube
61	23N59	1	Conn., Str. - 1" N.P.T.F. x 1" Tube
62	RR-80-85	1	Coupling, Red. - 1-1/4" x 1"
63	13V12	2	El., 90° - 3/8" Tube Union
66	23L52	1	Elbow, 90° Street - 3/8" N.P.T.F.
67	23K59	1	Nipple - 3/8" N.P.T.F.
68	23L89	2	El., 90° - 1/2" N.P.T.F. x 1/2" Tube
70	23L78	1	El., 90° - 1/2" Tube x 1/2" Tube
71	12X40	1	Tee, 3/8" Tube x 3/8" Tube x 3/8" Tube
72	12P97	1	Union, Tube - 3/8" x 3/8"
74	23t.74	1	Conn., Str. - 1/2" N.P.T.F. x 1/2" Tube
75	23F63	1	Tee - 3/4" Tube x 3/4" Tube x 3/4" Tube
76	23D12	2	Plug - 3/8" N.P.T.
77	13J36	2	Plug - 1/4" Ma. N.P.T.F.

TRACTOR HYDRAULICS (Continued)

REF.	PART NUMBER	QTY.	DESCRIPTION
	C-876-1193	12	Clamp
	G-876-1193	3	Clamp
	E-876-1193	3	Clamp
	27J63	19	1/4" x 1" Hex Head Machine Screw
	27L76	19	1/4" Lock Washer
	27J64	3	1/4" x 1-1/4" Hex Head Machine Screw
	27C86	3	1/4" Hex Nut
	27L76	3	1/4" Lock Washer
85	10Z08	1	El., 90° - 3/4" Pa. Tube x 3/4" Ma. Tube
86	14A11	1	Hose Assembly - 3/8" x 23"
87	12W80	1	Hose Assembly - 1/4" x 28-1/2"
89	13D38	1	Hose Assembly - 1-1/4" x 54"
90	12G80	1	Hose Assembly - 1/4" x 24"
92	13V15	1	Hose Assembly - 3/8" x 21"
93	13V14	1	Hose Assembly - 3/8" x 19"
94	13V17	3	Hose Assembly - 3/8" x 22"
95	12G84	2	Hose Assembly - 1/4" x 17"
96	12G71	1	Hose Assembly - 3/8" x 32"
97	13V16	1	Hose Assembly - 1/2" x 55"
98	12G75	1	Hose Assembly - 3/8" x 48"
99	12G76	1	Hose Assembly - 3/8" x 40"
100	12G77	1	Hose Assembly - 3/8" x 50"
101	13V35	1	Hose Assembly - 1/2" x 28"
102	12G88	1	Hose Assembly - 3/4" x 23-1/2"
106	12G58	1	Tube Assembly - 3/8" O.D.
107	12G60	1	Tube Assembly - 3/8" O.D.
108	12G61	1	Tube Assembly - 3/8" O.D.
109	12G62	1	Tube Assembly - 3/8" O.D.
110	12G64	2	Tube Assembly - 3/8" O.D.
111	12G63	1	Tube Assembly - 3/8" O.D.
112	12G65	1	Tube Assembly - 3/8" O.D.
113	A-80-368W	1	Tube Assembly - 1/2" O.D.
114	B-80-369W	1	Tube Assembly - 3/4" O.D.
115	A-80-369W	1	Tube Assembly - 3/4" O.D.
116	12C53	1	Tube Assembly - 3/4" O.D.
117	C-80-379W	1	Tube Assembly - 1" O.D.
118	A-80-379W	1	Tube Assembly - 3/4" O.D.
119	C-80-367W	1	Tube Assembly - 3/4" O.D.
120	B-80-367W	1	Tube Assembly - 1/2" O.D.
121	A-80-367W	2	Tube Assembly - 3/8" O.D.
	F-876-1193	4	Bracket, Tube
	27G17	4	1/4" x 3/4" Hex Head Cap Screw
	27L76	4	1/4" Lock Washer
	JAL-876-1223L	1	Support (L.H.)
	JAL-876-1223R	1	Support (R.H.)
	JB1-876-1223	1	Support
	27G50	2	3/8" x 7/8" Hex Head Cap Screw
	27F46	4	3/8" x 7/8" Flat Head Cap Screw
	27C90	6	3/8" Hex Nut
	27L78	6	3/8" Lock Washer
	27L56	6	3/8" Cut Washer

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>E-876-1320B ONLY</u>
126	13807	1	Pump, Double Hydraulic (See Page A-58)
			() <u>COMMON TO C & G1-876-1320B ONLY</u>
127	13L64	2	Cylinder, Hydraulic-Steering (See Page A-67)
128	23R04	4	Body, Connector
			() <u>COMMON TO H & H1-876-1320B ONLY</u>
	NH-17-25	2	Pin - 3/4" x 3-1/4"
	A-876-1193	2	Pin - 3/4" x 11"
	27D64	4	Pin, Cotter - 3/16" x 1-1/2"
	D-876-232W	2	Bracket
	27H14	4	1/2" x 2-1/4" Hex Head Cap Screw
	27C95	4	1/2" Hex Nut
	27LB1	4	1/2" Lock Washer
130	23P62	1	Conn., Str.-3/8" Ma. N.P.T.F. x 3/8" Tube
131	23L59	3	El., 90° - 1/8" Ma. N.P.T.F. x 3/8" Tube
			() <u>H-876-1320B ONLY</u>
129	31L79	2	Cylinder, Hydraulic-Hopper (See Page A-59)
			() <u>H1-876-1320B ONLY</u>
129	13G92	2	Cylinder, Hydraulic-Hopper (See Page A-60)
	27L60	2	3/4" Cut Washer
	27D66	2	Pin, Cotter - 3/16" x 2"
	23D31	4	Bushing, Reducer - 1/2" to 3/8"



SOLENOID DUMP W/RELIEF VALVE

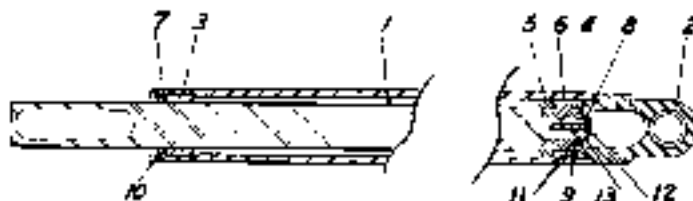
() 12F29

(From Page A-51)

REF.	PART NUMBER	QTY.	DESCRIPTION
1	WC-113429-1250	1	Valve Sub-Assembly (Consisting of the following indented items):
2		1	. Screw
3		1	. Spring
4		1	. Poppet
5		1	. Valve
6		1	Seat, Ball
7	WC-121143	1	Stop
8	WC-31611	2	Washer
9	WC-31111	1	Plunger
10	WC-31110-10	1	Coil - 10W.
11	WC-31612	1	Tube
12		1	Shell
13		1	Spacer
	WC-114417	1	Manual Release Assembly (Consisting of the following indented items):
14		3	. O-Ring
15-17		1	. Plate Assembly (Includes Bushing & Plate)
18		1	. O-Ring
21		1	. Spring
22		1	. Button
23		1	. E-Ring
24		1	. Pin

REF.	PART NUMBER	QTY.	DESCRIPTION
19	27L76	4	1/4" Lock Washer
20	27M92	4	1/4" x 4" Hex Head Cap Screw
	27N51	1	#6 Lock Washer
	27N28	1	#6-32 x 1/4" Round Head Machine Screw
		1	Clamp, Cable (Cinch #8585)
		1	Name Plate
		2	Drive Screw - Type "U" - #2 x 1/8"
30	13K87	1	O-Ring
31	WC-31504	1	Rod
32	WC-31512	1	Washer
33	WC-114886	3	O-Ring
34	WC-31513	1	Spring
35	50B27	1	Ball, Steel - 7/64"
36	WC-31411	1	Spring
37		1	Seat, Valve
38		1	Block
	50A06	1	Ball, Steel - 3/16"

NOTE: Only normally serviced items are listed.



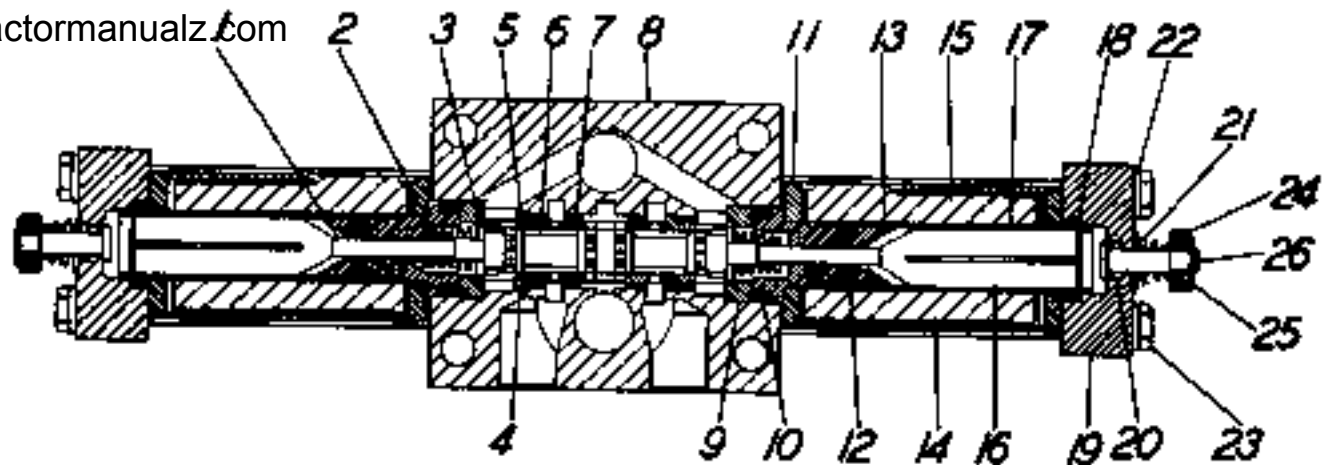
HYDRAULIC CYLINDER (SCREW)

() A2-81-88A

(From Page A-52)

REF.	PART NUMBER	QTY.	DESCRIPTION
1	C-81-251	1	Rod
2	C-81-430W	1	Cylinder, Outer
3	A-81-396	1	Box, Stuffing
5	A1-81-391	1	Retainer, Plain
8	D-81-348	1	Retainer, Plain
12	27G48	1	3/8"-24 N.F. x 3/4" Hex Head Cap Screw
13	26C97	1	3/8" External Tooth Lockwasher #3 screw size
	B-81-88S	1	Cylinder Repair Kit (consisting of the following indented items):
4		1	. Ring, Packing
6		1	. Packing Sec
7		1	. Wiper, Rod
9		1	. "O" Ring
10		1	. Ring, Internal Retaining
11		2	. Washer, Back-Up

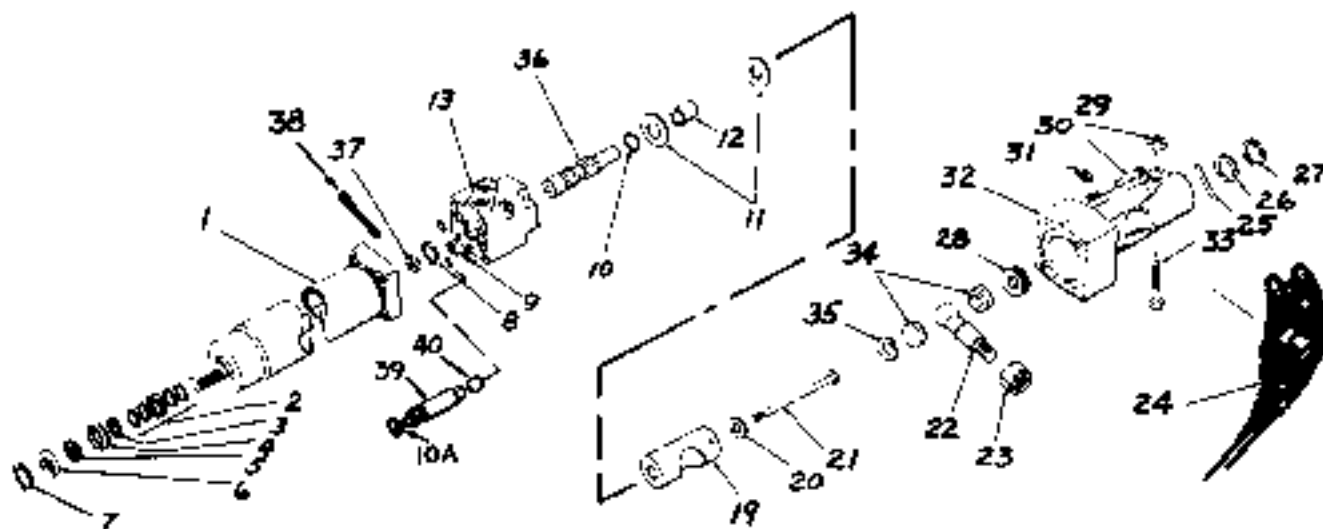
NOTE - Connecting Pins, C-876-232W, are part of TRACTOR HYDRAULICS, Page A-52.



4-WAY SOLENOID VALVES

() 31P63 (For Seed Lift)
 () 12F25 (Illustrated) (For Hopper or Basket Lift)
 (From Page A-51)

REF.	PART NUMBER	QTY.	DESCRIPTION
			() COMMON TO BOTH
1		2	Pin, Roll 5/32" x 1-5/8"
3	WC-111429	2	Ring
	WC-113037	1	Kit, O-Ring Packing Replacement (Consisting of the following indented items):
7		4	. O-Ring
10		2	. C-Ring
12		2	. O-Ring
19		2	. O-Ring
20		2	. O-Ring
		7	Drive Screw - Type "U" - #2 x 1/8"
		1	Name Plate
9	WC-111428	2	Washer
11	WC-31611	4	Washer
13	WC-111432	2	Stop
14	WC-31110-10	2	Coil - 10V.
15	WC-31108	2	Shell
16	WC-111430	2	Plunger
17	WC-31612	2	Tube
	WC-114417	2	Manual Release Assembly (Each Ass'y, consisting of the following indented items):
18		1	. O-Ring
19		1	. Plate Assembly (Includes Bushing & Plate)
20		1	. O-Ring
21		1	. Spring
24		1	. Button
25		1	. E-Ring
26		1	. Pin
22	27L76	8	1/4" Lock Washer
23	27H92	8	1/4" x 4" Hex Head Cap Screw
			() FOR 31P63 ONLY (Not Illustrated)
		1	Spring
		1	Spring
	WC-112086	1	Sleeve & Spool Sub-Assembly (Consisting of the following indented items):
		1	. Sleeve
		1	. Spool Assembly
	WC-112041	1	Block
			() FOR 12F25 ONLY (Illustrated)
1		1	Spring
4	WC-111442	1	Sleeve & Spool Sub-Assembly (Consisting of the following indented items):
5		1	. Sleeve
6		1	. Spool Assembly
8		1	Block



HYDRAULIC STEERING UNIT

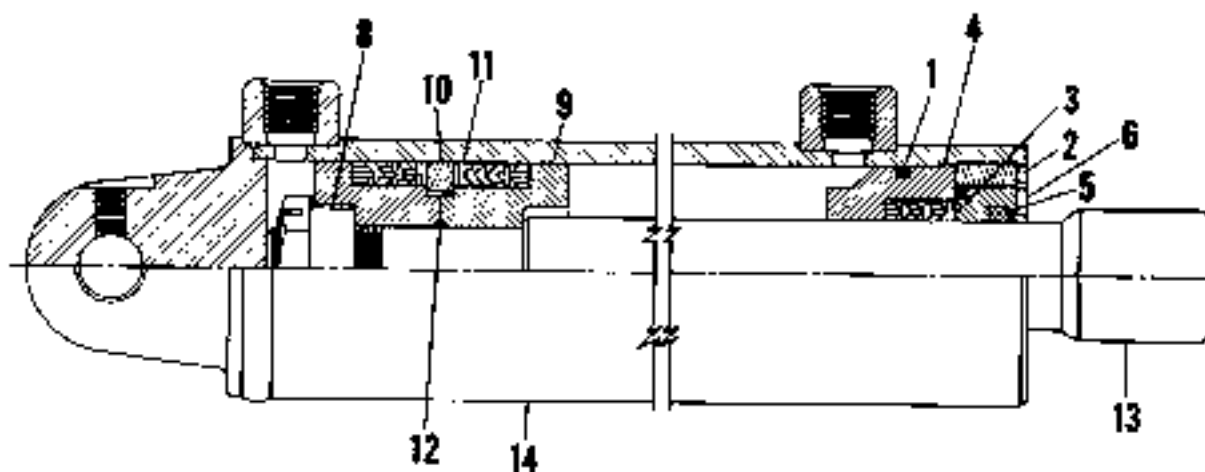
() 13L64

(From Pages A-53.0.1, A-77)

REF.	PART NUMBER	QTY.	DESCRIPTION
1	VC-936916	1	Cylinder Sub-Assembly (Consisting of the following indented item):
	VC-922626	1	. Kit, Seal (Consisting of the following indented items):
2		1	. . Seal
3		1	. . Washer
4		1	. . Retainer
5		1	. . Ring, Wiper
6		1	. . Scraper
7	VC-120507	1	Ring, Snap
	VC-922625	1	Kit, Seal (Consisting of the following indented items):
8		1	. O-Ring
9		3	. Seal
10		1	. O-Ring
10A	VC-154004	1	. O-Ring
11	VC-219236	2	Washer
12	VC-219242	1	Spacer
13	VC-222778	1	Body
19		1	Sleeve
20		1	Washer
21	VC-238894	1	Screw
22		1	Stud, Ball
23		1	Nut
24	VC-221589	1	Cover, Dust
	VC-922829	1	Kit, Repair (Consisting of the following indented items):
25		1	. Pin
26		1	. Washer
27		1	. Ring, Snap
28		1	. Plug

REF.	PART NUMBER	QTY.	DESCRIPTION
	VC-922940	1	Kit, Repair (Consisting of the following indented items):
29		1	. Nut
32		1	. Housing
33		1	. Screw
30		4	Bolt
31		1	Fitting
34	VC-219232	2	Seat
35	VC-219233	1	Spring
36	VC-219246	1	Spool
37		1	Nut
38		1	Pin, Cotter
39	VC-219245	1	Valve
40	50C91	1	Ball, 5/16" Steel

NOTE: Only normally serviced items are listed.



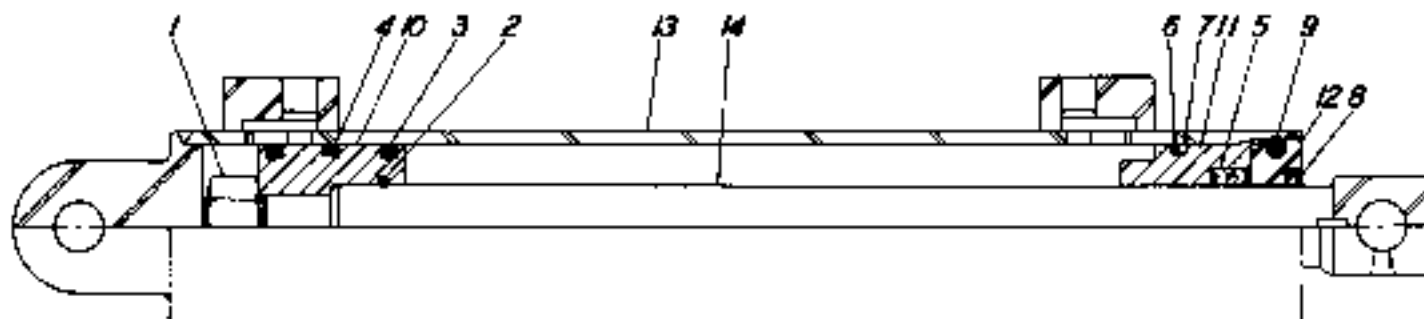
HYDRAULIC CYLINDER (HOPSK)

() 31L79

(From Pages A-55.0.1, A-70)

REF.	PART NUMBER	QTY.	DESCRIPTION
	UU-10447	1	Kit, Service (Consisting of the following indented items):
1		1	. O-Ring
3		1	. Packing, Chevron (Set)
5		1	. Ring, Wiper
11		2	. Packing, Chevron (Set)
12		1	. O-Ring
2	EU-563-A	1	Nut, Gland
4	EU-1274	1	Ring, Upper Guide
6	*	1	Nut, Packing
8	HU-1991	1	Nut, Rod
9	HU-1992	2	Ring, Lower Guide
10	HU-1993	1	Retainer, Packing
13	*	1	Rod, Plunger
14	*	1	Tube, Cylinder

* - These parts not serviced separately by Barber-Greene Co.



HYDRAULIC CYLINDER (HOOPER)

() 13G92

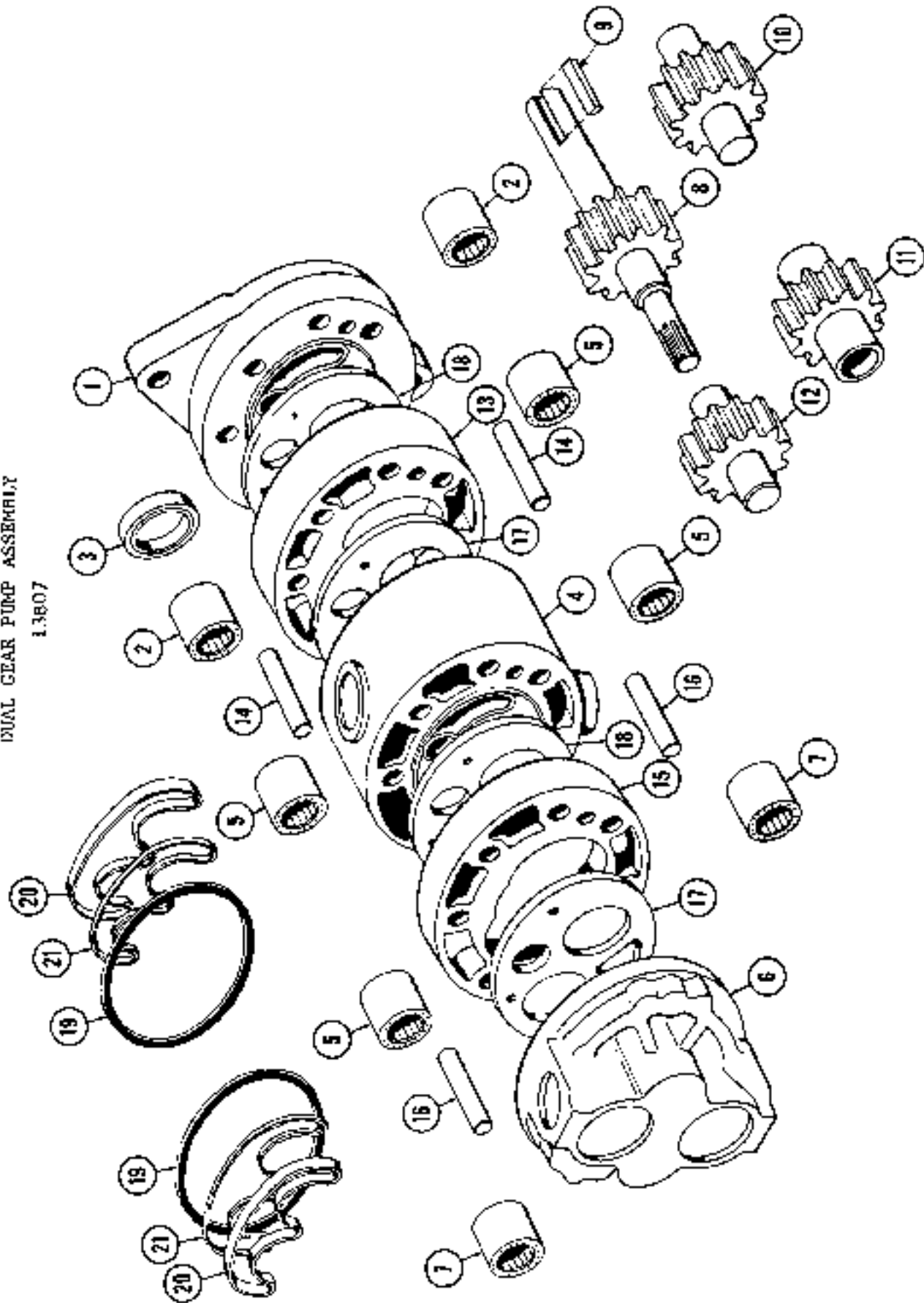
(From Page A-55.0.1)

REF.	PART NUMBER	QTY.	DESCRIPTION
1	*	1	Nut
	GHI-10184	1	Seal Kit (Consisting of the following indented items):
2	*	1	. O-Ring
3	*	2	. Ring
4	*	1	. T-Ring Set
5	*	1	. Vee Set
6	*	1	. O-Ring
7	*	1	. Back-Up
8	*	1	. Wiper
9	*	1	. Plug, Nylon
10	*	1	Piston
11	*	1	Bearing
12	*	1	Retainer
Δ 13	*	1	Tube Assembly
Δ 14	*	1	Rod Assembly

* - These parts not serviced separately by Barber-Greene.

Δ - These parts not economical to replace.

DUAL GEAR PUMP ASSEMBLY
1.3607



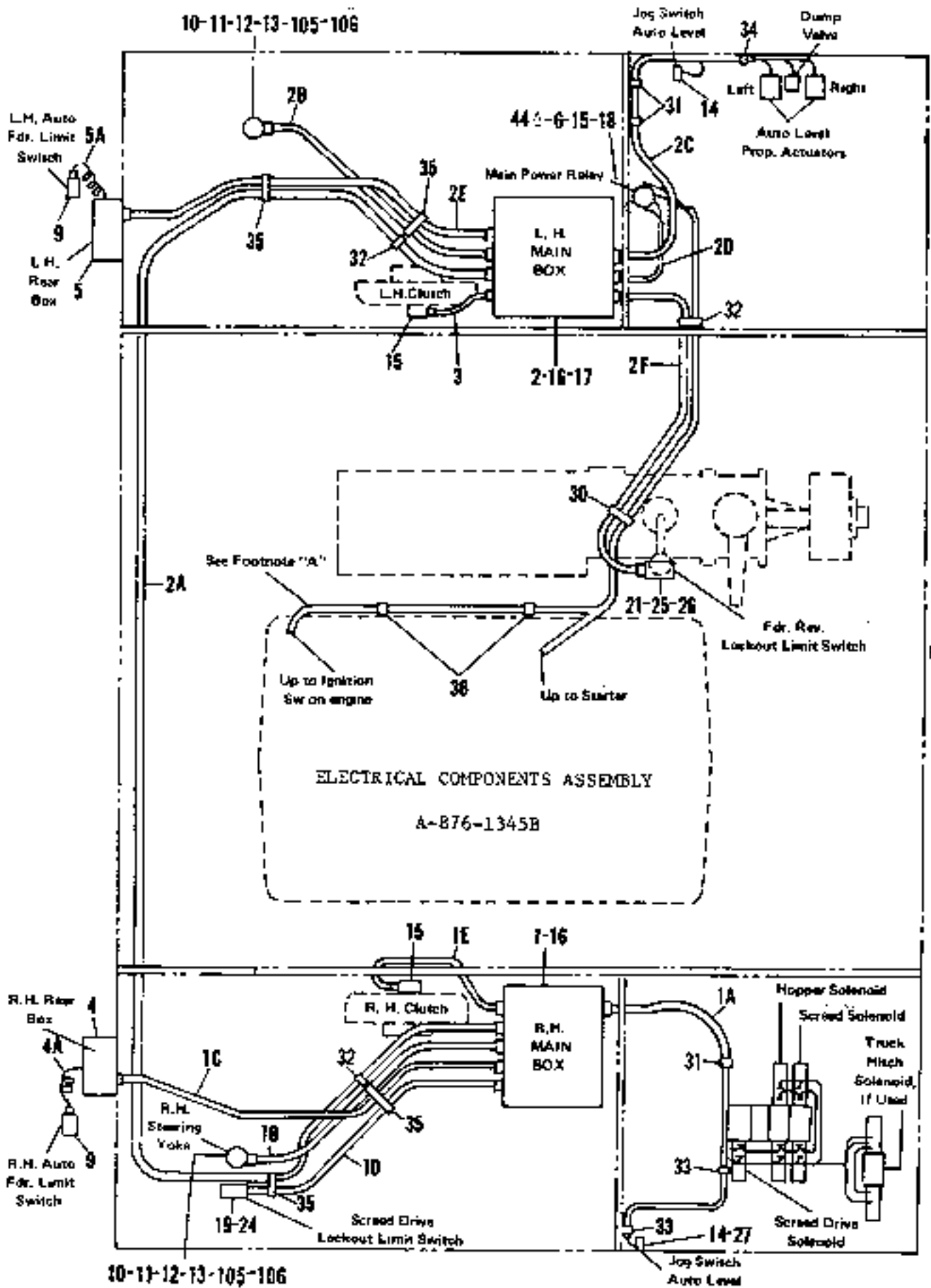
DUAL GEAR PUMP

() 13807

(From Page A-63.0.1)

REF.	PART NUMBER	QTY.	DESCRIPTION
	*	1	Body Assembly (Consisting of the following indented items):
1	*	1	. Body
2	*	2	. Bearing, Needle
3	*	1	. Seal, Oil
	*	1	Plate Assembly, Bearing (Consisting of the following indented items):
4	*	1	. Plate, Bearing
5	*	4	. Bearing, Needle
	*	1	Cover Assembly (Consisting of the following indented items):
6	*	1	. Cover
7	*	2	. Bearing, Needle
8	*	1	Drive Shaft and Gear Assembly
9	*	1	Key, Square (For WV-37761-74)
10	*	1	Idler Shaft and Gear Assembly
11	*	1	Gear Shaft, Idler
12	*	1	Gear, Drive
13	*	1	Plate, Gear
14	*	2	Pin, Dowel
15	*	1	Plate, Gear
16	*	2	Pin, Dowel
17	*	2	Plate, Wear
18	*	2	Plate, Wear
19	*	4	Seal, Retaining
20	*	4	Ring, Back-Up
21	*	4	Ring, Sealing
	*	2	Hex Head Socket Screw
	*	6	Hex Head Cap Screw

* - Pump Serial Number required for proper part number identification.



FRONT

ELECTRICAL COMPONENTS

- () A-876-1345B (Single Speed Feeder)
- () C-876-1345B (Truck Hitch)

REF.	PART NUMBER	QTY.	DESCRIPTION
			() A-876-1345B ONLY
•1	CA-876-1347W	1	Harness, Wiring (Consisting in part of the following indented items):
1A	A-876-1347	1	. Loom (To Solenoid Valve)
1B	C-876-1347	1	. Loom (To Yoke)
1C	AB-876-1347	1	. Loom (To Rear Box)
1D	AC-876-1347	1	. Loom (To Sensed Drive Lockout Limit Switch)
1E	AD-876-1347	1	. Loom (To Clutch)
	EA-876-1347	1	. Box (Consisting in part of the following indented items):
	13C69	22	. . Block, Terminal
	20F29	1	. . Block, Fuse
	13V34	1	. . Resistor - 12W.
•2	CB-876-1347W	1	Harness, Wiring (Consisting in part of the following indented items):
2A	B-876-1347	1	. Loom (To R.H. Main Box)
2B	D-876-1347	1	. Loom (To Yoke)
2C	E-876-1347	1	. Loom (To Actuators)
2D	K-876-1347	1	. Loom (To Relay)
2E	AA-876-1347	1	. Loom (To Rear Box)
2F	AF-876-1347	1	. Loom (To Feeder Lockout Limit Switch)
	BB-876-1347	1	. Box (Consisting in part of the following indented items):
	13C69	26	. . Block, Terminal
	13A03	3	. . Breaker, Circuit - 10 Amp.
	13A04	1	. . Breaker, Circuit - 15 Amp.
	13A05	1	. . Breaker, Circuit - 30 Amp.
	13A06	1	. . Breaker, Circuit - 40 Amp.
	20F29	1	. . Block, Fuse
	13P41	1	. . Switch, Toggle
	20A05	1	. . Block, Fuse
	13V34	1	. . Resistor - 12W.
•3	EF-876-1317W	1	Harness, Wiring (Consisting in part of the following indented item):
	AE-876-1317	1	. Loom (To Clutch)
•4	EA-876-1317W	1	Harness, Wiring (Consisting in part of the following indented items):
4A	AZ-876-1317	1	. Receptacle, Auto Level w/Wires & Terminals
	AM-876-1317	1	. Loom (To Auto. Pdn. Limit Switch)
	BA-876-1317	1	. Box (R.H. Rear)
•5	EB-876-1317W	1	Harness, Wiring (Consisting in part of the following indented items):
	AY-876-1317	1	. Receptacle, Feeder w/Wires & Terminals
5A	AL-876-1317	1	. Loom (To Auto. Pdn. Limit Switch)
	BB-876-1317	1	. Box (L.H. Rear)
6	ED-876-1317W	1	Wire
9	13C95	2	Switch, Maintained Contact (Auto. Pdn.)
10	20P56	4	Switch, Toggle (Feeder)
11	20S99	2	Switch, Toggle (Sensed)
12	20P55	2	Switch, Toggle (Hopper)
13	20P60	2	Switch, Toggle (Trapper)

REF.	PART NUMBER	QTY.	DESCRIPTION
14			(Part of D-876-1345B, Page A-65, 0, 1)
15	11F13	3	Diode
16	20K98	2	Fuse - 10 Amp.
17			(Part of D-876-1345B, Page A-65, 0, 1)
18	20T19	1	Solenoid (Main Power Relay)
19	E-876-1253	1	Support, Switch
	27G56	4	3/8" x 1-1/8" Hex Head Cap Screw
	27C90	4	3/8" Hex Nut
	27L78	4	3/8" Lock Washer
	27L56	4	3/8" Cut Washer
21	E-876-238	1	Support, Switch
	27G21	16	1/4" x 1-1/4" Hex Head Cap Screw
	27C86	16	1/4" Hex Nut
	27L76	16	1/4" Lock Washer
	27L52	16	1/4" Cut Washer
	27G14	11	1/4" x 1/2" Hex Head Cap Screw
	27C86	11	1/4" Hex Nut
	27L76	11	1/4" Lock Washer
	27L52	11	1/4" Cut Washer
24	20K53	1	Switch, Momentary Contact (Incl. Roller Arm) (Screen Drive Lockout Limit Switch) (Consisting of the following indented items):
	MQ-BA2R-708-P7	1	- Insert, Switch
	20K62	1	- Actuator Assembly, Roller
25	20C21	1	Switch, Momentary Contact (Fdr. Rev. Lockout Limit Switch) (Consisting of the following indented item):
	MQ-BT2R-A7	1	- Insert, Switch
26	20K62	1	Actuator, Switch
27			(Part of D-876-1345B, Page A-65, 0, 1)
30	13K56	1	Clamp, Harness
31	20K36	3	Clamp, Harness
32	20K37	3	Clamp, Harness
33	20K34	2	Clamp, Harness
34	20K35	1	Clamp, Harness
35	20K38	4	Clamp, Harness
36	H-878-172	2	Clamp, Harness
	27G17	10	1/4" x 3/4" Hex Head Cap Screw
	27C86	10	1/4" Hex Nut
	27L76	10	1/4" Lock Washer
	27L52	10	1/4" Cut Washer
	27J52	4	1/4" x 3/4" Round Head Machine Screw
	27L76	4	1/4" Lock Washer
	27L52	4	1/4" Cut Washer
44A	Refer to Footnote A		() C-876-1345B ONLY
105	CC-876-1347W	2	Wire
106	20P55	2	Switch, Toggle

• - All connecting hardware & box, where applicable, included in Wiring Harness.

Note A - This wiring harness listed in Starting Equipment on Page A-8.

- Ref. 44A refers to Capacitor in Starting Equipment on Page A-8.

AUTO SCREED CONTROL ELECTRICAL COMPONENTS
(Illustrated on Pages A-63 & A-66)

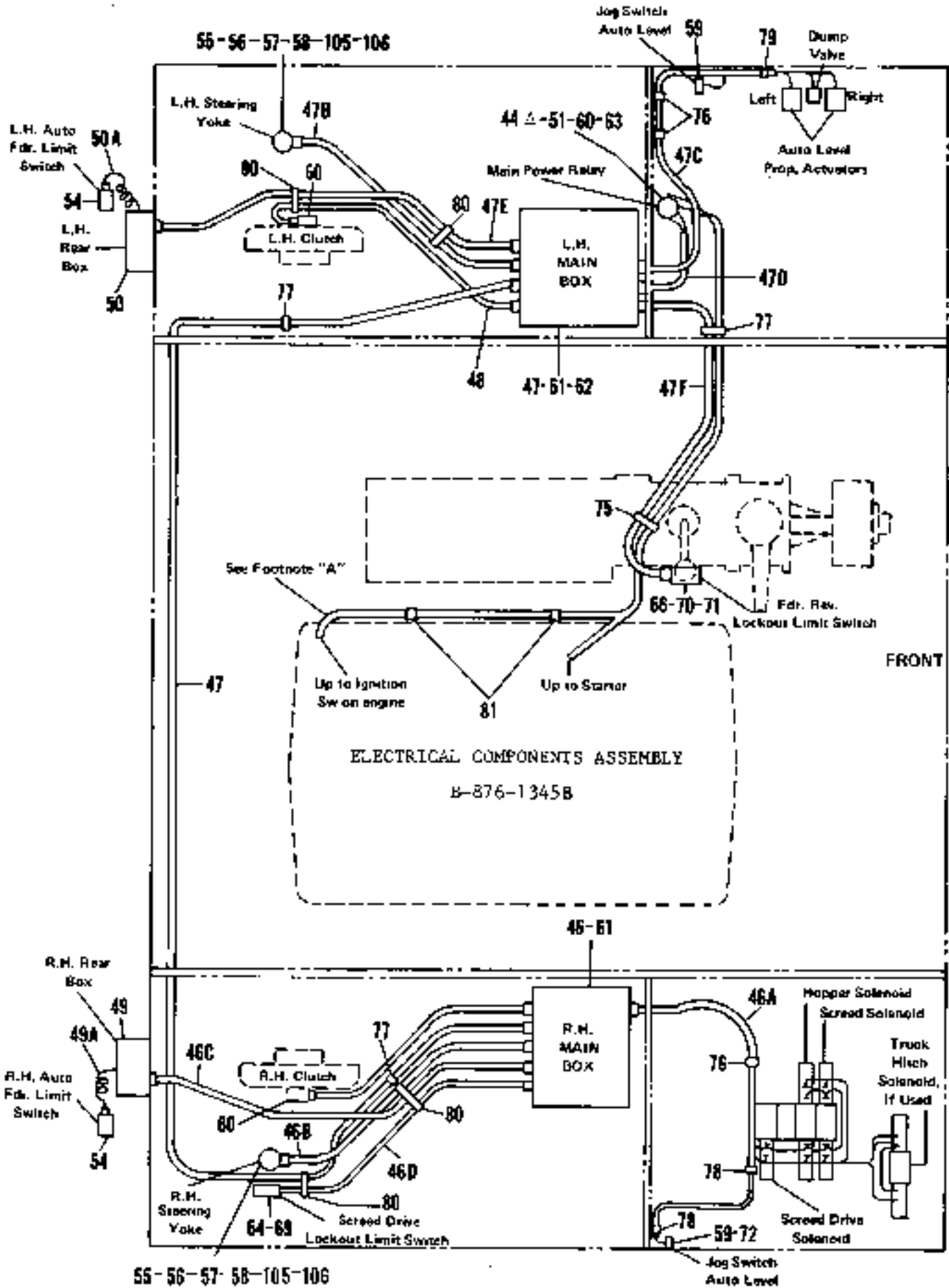
() D-876-1345#

REF.	PART NUMBER	QTY.	DESCRIPTION
*	13025	2	Switch, Toggle
**	20B79	2	Fuse - 6 Amp.
***	YP-876-1023	1	Bracket, Switch
	27G21	1	1/4" Hex Head Cap Screw
	27C86	1	1/4" Hex Nut
	27L76	1	1/4" Lock Washer
	27L52	1	1/4" Cut Washer

* Shown as Ref. 14 on Page A-63 and Ref. 59 on Page A-66.

** Shown as Ref. 17 on Page A-63 and Ref. 62 on Page A-66.

*** Shown as Ref. 27 on Page A-63 and Ref. 72 on Page A-66.



ELECTRICAL COMPONENTS

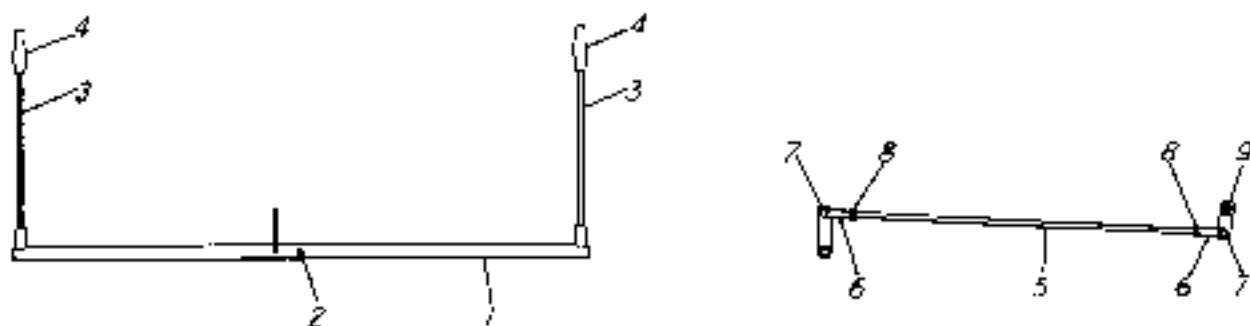
- () B-876-1345B (Two Speed Feeder)
- () C-876-1345B (Truck Hitch)

REF.	PART NUMBER	QTY.	DESCRIPTION
() <u>B-876-1345B ONLY</u>			
44A	Refer to Footnote A		
•46	CA-876-1347W	1	Harness, Wiring (Consisting in part of the following indented items):
46A	A-876-1347	1	. Loom (To Solenoid Valves)
46B	C-876-1347	1	. Loom (To Yoke)
46C	AB-876-1347	1	. Loom (To Rear Box)
46D	AC-876-1347	1	. Loom (To Screen Drive Lockout Limit Switch)
46E	AD-876-1347	1	. Loom (To Clutch)
	3A-876-1347	1	. Box (Consisting in part of the following indented items):
	13C69	22	. . Block, Terminal
	20F29	1	. . Block, Fuse
	13V34	1	. . Resistor - 12W.
•47	CB-876-1347W	1	Harness, Wiring (Consisting in part of the following indented items):
47A	B-876-1347	1	. Loom (To R.R. Main Box)
47B	D-876-1347	1	. Loom (To Yoke)
47C	E-876-1347	1	. Loom (To Actuators)
47D	K-876-1347	1	. Loom (To Relay)
47E	AA-876-1347	1	. Loom (To Rear Box)
47F	AF-876-1347	1	. Loom (To Feeder Lockout Limit Switch)
	BB-876-1347	1	. Box (Consisting in part of the following indented items):
	13C69	26	. . Block, Terminal
	13A03	3	. . Breaker, Circuit - 10 Amp.
	13A04	1	. . Breaker, Circuit - 15 Amp.
	13A05	1	. . Breaker, Circuit - 30 Amp.
	13A06	1	. . Breaker, Circuit - 40 Amp.
	20F29	1	. . Block, Fuse
	13P41	1	. . Switch, Toggle
	20A05	1	. . Block, Fuse
	13V34	1	. . Resistor - 12W.
•48	EX-876-1317W	1	Harness, Wiring (Consisting in part of the following indented item):
	AT-876-1317	1	. Loom (To Clutch)
•49	FA-876-1317W	1	Harness, Wiring (Consisting in part of the following indented items):
	AZ-876-1317	1	. Receptacle, AutoLevel w/Wires & Terminals
49A	AY-876-1317	1	. Loom (To Auto. Fdr. Limit Switch)
	3A-876-1317	1	. Box (R.R. Rear)
•50	E3-876-1317W	1	Harness, Wiring (Consisting in part of the following indented items):
	AY-876-1317	1	. Receptacle, Feeder w/Wires & Terminals
50A	AL-876-1317	1	. Loom (To Auto. Fdr. Limit Switch)
	BB-876-1317	1	. Box (L.R. Rear)
51	ED-876-1317W	1	Wire
54	10C95	2	Switch, Maintained Contact (Auto. Fdr.)
55	20P56	4	Switch, Toggle (Feeder)
56	20S99	2	Switch, Toggle (Screen)
57	20P55	2	Switch, Toggle (Hopper)
58	20P60	2	Switch, Toggle (Tramper)
59			(Part of D-876-1345B, Page A-85.0.1)
1/75			SA-41 Page A-67 (Contd. on next page)

REF.	PART NUMBER	QTY.	DESCRIPTION
60	11F13	3	Diode
61	20K9E	2	Fuse - 10 Amp.
62			(Part of D-876-1345B, Page A-65.0.1)
63	20T19	1	Solenoid
64	B-876-1253	1	Support, Switch
	27C56	4	3/8" x 1-1/8" Hex Head Cap Screw
	27C90	4	3/8" Hex Nut
	27L78	4	3/8" Lock Washer
	27L56	4	3/8" Cut Washer
66	E-876-238	1	Support, Switch
	27G21	17	1/4" x 1-1/4" Hex Head Cap Screw
	27C86	17	1/4" Hex Nut
	27L76	17	1/4" Lock Washer
	27L52	17	1/4" Cut Washer
	27G14	11	1/4" x 1/2" Hex Head Cap Screw
	27C86	11	1/4" Hex Nut
	27L76	11	1/4" Lock Washer
	27L52	11	1/4" Cut Washer
69	20K53	1	Switch, Momentary Contact (Incl. Roller Arm) (Dereed Drive Lockout Limit Switch) (Consisting of the following indented items):
	MQ-BA2R-708-P7	1	. Insert, Switch
	20K62	1	. Actuator Assembly, Roller
70	20C21	1	Switch, Momentary Contact (Eur. Rev. Lockout Limit Switch) (Consisting of the following indented item):
	MQ-BT2R-A7	1	. Insert, Switch
71	20K62	1	Actuator, Switch
72			(Part of D-876-1345B, Page A-65.0.1)
75	13K56	1	Clamp, Harness
76	20K36	3	Clamp, Harness
77	20K37	3	Clamp, Harness
78	20K34	2	Clamp, Harness
79	20K35	1	Clamp, Harness
80	20K38	4	Clamp, Harness
81	H-876-172	2	Clamp, Harness
	27G17	10	1/4" x 3/4" Hex Head Cap Screw
	27C86	10	1/4" Hex Nut
	27L76	10	1/4" Lock Washer
	27L52	10	1/4" Cut Washer
	27J52	4	1/4" x 3/4" Round Head Machine Screw
	27L76	4	1/4" Lock Washer
	27L52	4	1/4" Cut Washer
			() C-876-1345B ONLY
105	CC-876-1347W	2	Wire
106	20P55	2	Switch, Toggle

• - All connecting hardware & box, where applicable, included in Wiring Harness.

Note A - This Wiring Harness listed in Starting Equipment on Page A-8,
- Ref. 446 refers to Capacitor in Starting Equipment on Page A-8.



FORWARD AND REVERSE LEVERS

() B-876-275B

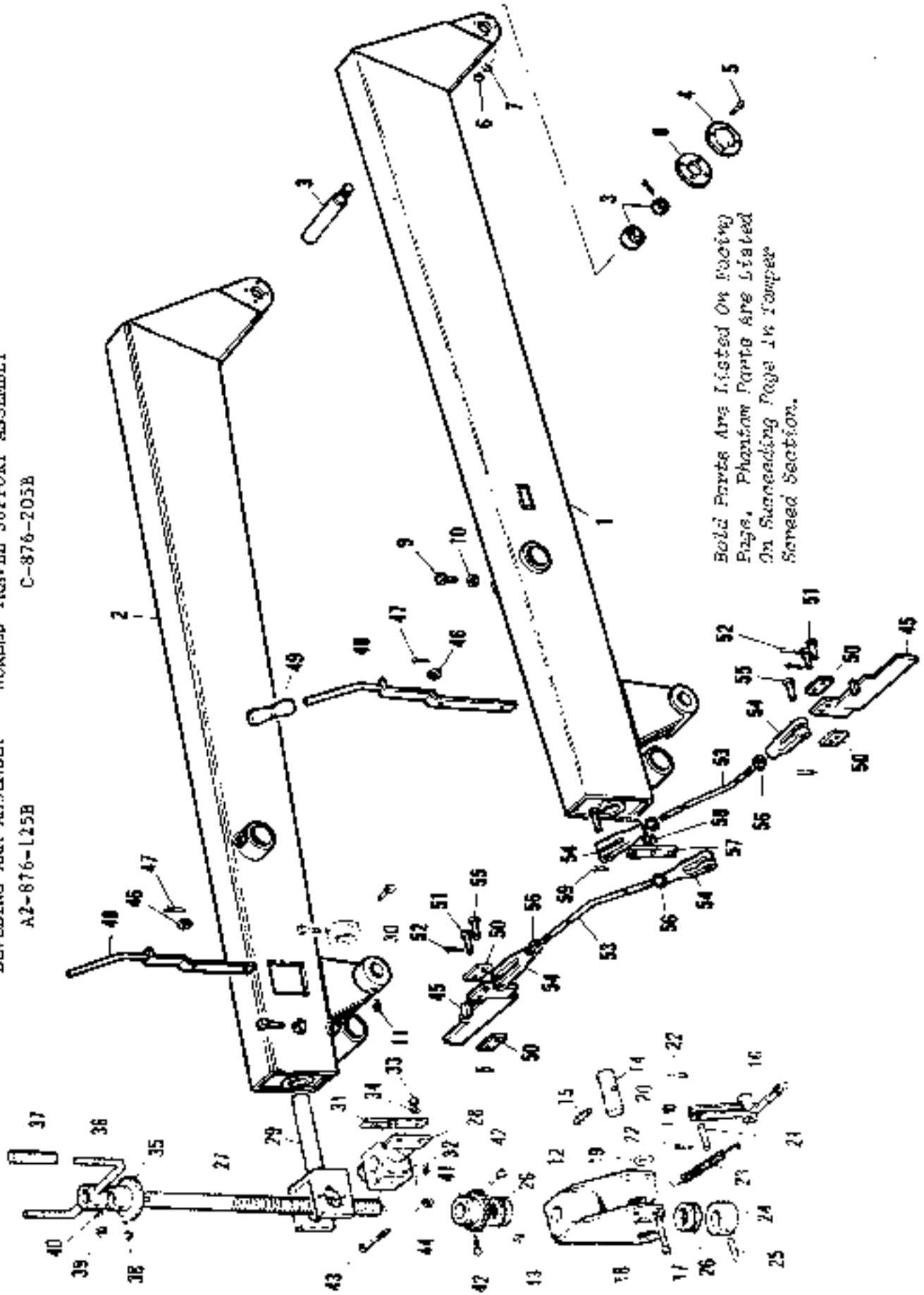
REF.	PART NUMBER	QTY.	DESCRIPTION
1	C-876-277W	1	Link
2	23C66	1	Fitting, 1/8" Hyd. Lub.
3	C-876-278	2	Lever
	27D73	2	Pin, Cotter - 1/4" x 2"
4	50H94	2	Grip, Handle Bar
5	A-876-1083	1	Rod, Connecting
6	50D80	2	Clevis, Rod End
7	50D91	2	Pin, Clevis - 1/4" x 1-37/64"
8	27D20	4	1/2"-20 U.N.F. Hex Jam Nut
9	B-876-277W	1	Link
	AZ-17-41	1	Key, 3/16" Sq. x 1-1/2"
	MH-17-9	1	Washer, 10 Ga.

TOOLS & SPARE PARTS

() A1-876-215B

REF.	PART NUMBER	QTY.	DESCRIPTION
<u>TOOLS</u>			
	A-3-4370	1	Wrench, Crawler Take-Up
	A-3-3791	1	Wrench, Quik-Lok
	11C73	1	Gun, Lubrication
	11C72	1	Hose, Lubrication Gun - 14"
<u>SPARE PARTS</u>			
	H-6-21	2	Link, Block
	J-6-21	2	Bar, Side
	K-6-21	2	Bar, Side
	B-6-29	4	Pin, Coupler
	D-6-21	2	Pin, Lock
	10D36	1	Spray Can - Green Enamel
	27H39	3	1/2" x 7-1/2" Hex Head Cap Screw
	27K80	1	3/4" x 3" Set Screw

LEVELING ARM ASSEMBLY A2-876-125B
SCREED TRAVEL SUPPORT ASSEMBLY C-876-205B



LEVELING ARM

() A2-876-125B

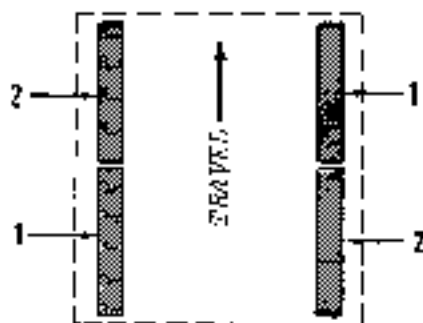
REF.	PART NUMBER	QTY.	DESCRIPTION
1	A2-876-127WR	1	Arm, Leveling (R.H.)
2	A2-876-127WL	1	Arm, Leveling (L.H.)
3	50E77	2	Bushing Assembly
4	B-3-1015C	2	Cap
5	27G70	8	3/8" x 2-1/2" Hex Head Cap Screw
6	27C90	8	3/8" Hex Nut
7	27L78	8	3/8" Lock Washer
8	B-878-103	2	Spacer
9	26A80	4	1/2" x 2" Square Head Set Screw
10	27D21	4	1/2" Jam Nut
11	23C72	2	Lub. Fitting, 1/4" Hyd.

NOTE - Connecting Pins, C-873-232W, are part of TRACTOR HYDRAULICS,
Page A-52.

SCREED TRAVEL SUPPORT

() C-876-205B

REF.	PART NUMBER	QTY.	DESCRIPTION
45	D-876-207W	2	Support, Travel
46	OY-17-9	2	Washer, 3/16"
47	27D54	2	Pin, Cotter - 1/8" x 1-1/4"
48	E-876-207W	2	Lever, Shift
49	50H94	2	Grip, Handle Bar
50	E-876-208	4	Link
51	50D91	4	Pin - 1/2" x 1-9/16"
52	27D53	4	Pin, Cotter - 1/8" x 1"
53	K-17-234	2	Rod, Threaded - 3/4" x 2'-11-1/4"
54	B-3-149	4	End, Rod Yoke
55	50D92	4	Pin, Clevis - 1/2" x 1-63/64"
56	27D25	4	3/4" Jam Nut
57	C-878-138	1	Arm, Crank
58	27L58	1	1/2" Cut Washer
59	27M57	1	Pin, Cotter - 1/8" x 7/8"



(Screed End)

HOPPER

() C2-876-55B

() C3-876-55B

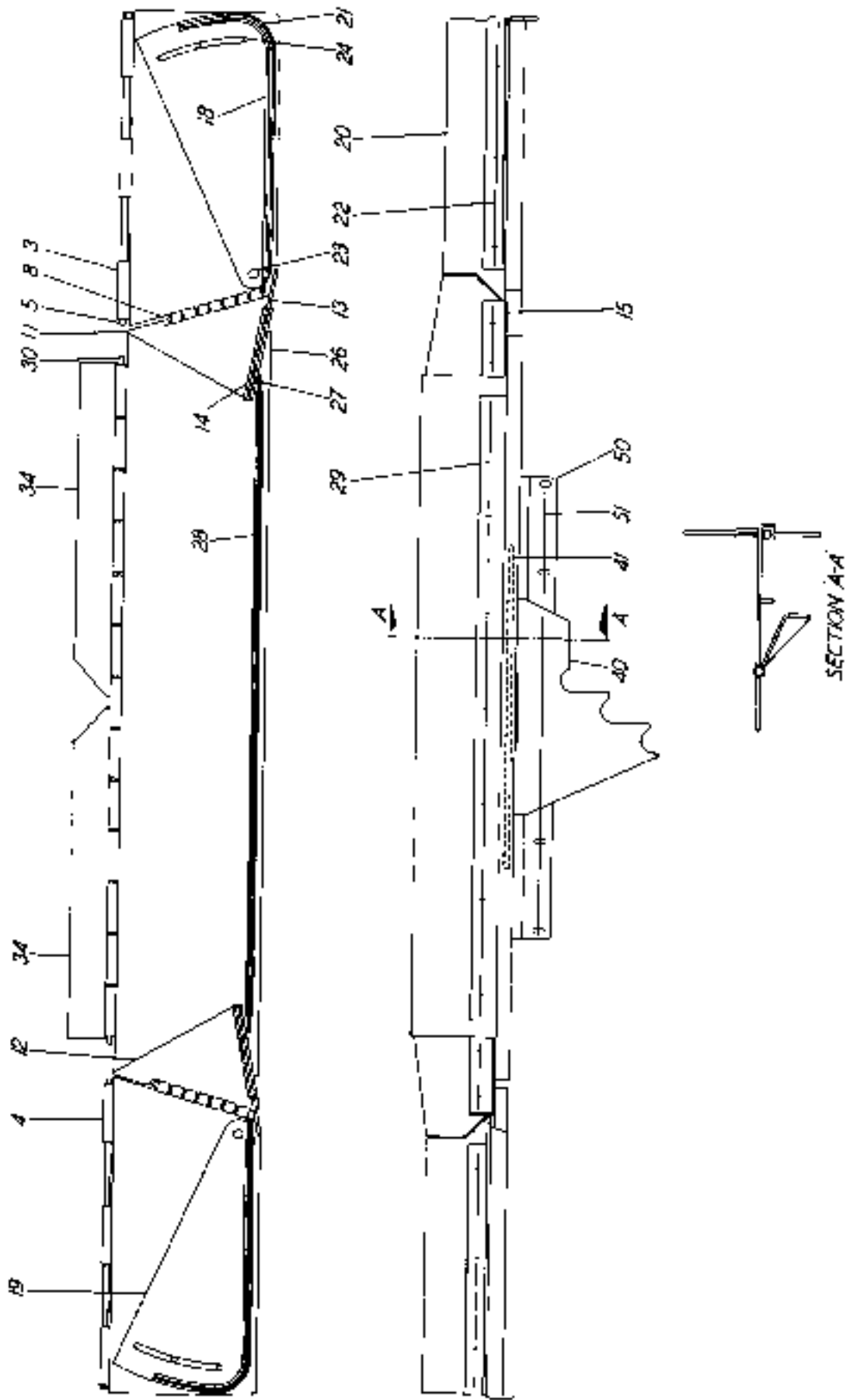
REF.	PART NUMBER	QTY.	DESCRIPTION
			() COMMON TO BOTH
	BA-876-57WR	1	Hopper (R.H.)
	BA-876-57WL	1	Hopper (L.H.)
	29C60	8	Fitting, 1/8" Hyd. Lub.
	27G46	2	3/8" x 1/2" Hex Head Cap Screw
	27D37	2	3/8" Square Nut
	DA-876-58	2	Door, Shovel Access
1	AC1-876-57WR	2	Hinge (R.H.)
2	AC1-876-57WL	2	Hinge (L.H.)
	27H05	16	1/2" x 1-1/4" Hex Head Cap Screw
	27L81	16	1/2" Lock Washer
	27L58	24	1/2" Cut Washer
	SC-17-9	4	Washer
	OT-17-9	4	Washer
	26C37	8	1/2" x 1-3/4" Hex Head Cap Screw (H.T.)
	10D63	8	Washer (H.T.)
	27L58	8	1/2" Cut Washer
			() C2-876-55B ONLY
	23L53	3	Elbow, 90° - 3/8" Ma. N.P.T.F. x 3/8" Tube
	23P62	1	Conn., Str. - 3/8" Ma. N.P.T.F. x 3/8" Tube
	27D64	4	Pin, Cotter - 3/16" x 1-1/2"
	27H14	4	1/2" x 2-1/4" Hex Head Cap Screw
	31L79	2	Cylinder, Hydraulic-Hopper (See Page A-59)
	NH-17-25	2	Pin - 3/4" x 3-1/4"
	D-876-232W	2	Bracket
	A-876-1193	2	Pin - 3/4" x 11"

OPERATOR'S SEAT

() A-876-210B

REF.	PART NUMBER	QTY.	DESCRIPTION
	10V06	1	Operator's Seat Complete (Consisting in part of the following indented items):
	SEA-1130-A-BU-B	1	. Cushion, Back Rest
	SEA-1130-A-BU-C	1	. Cushion, Seat
	A-876-212W	1	Support, Seat
	AA-17-23	2	Pin, Clevis - 5/8" x 3-3/4"
	50H35	2	Pin, Retaining

APRON ASSEMBLY
(Feeder & Hopper)
B-876-1095B

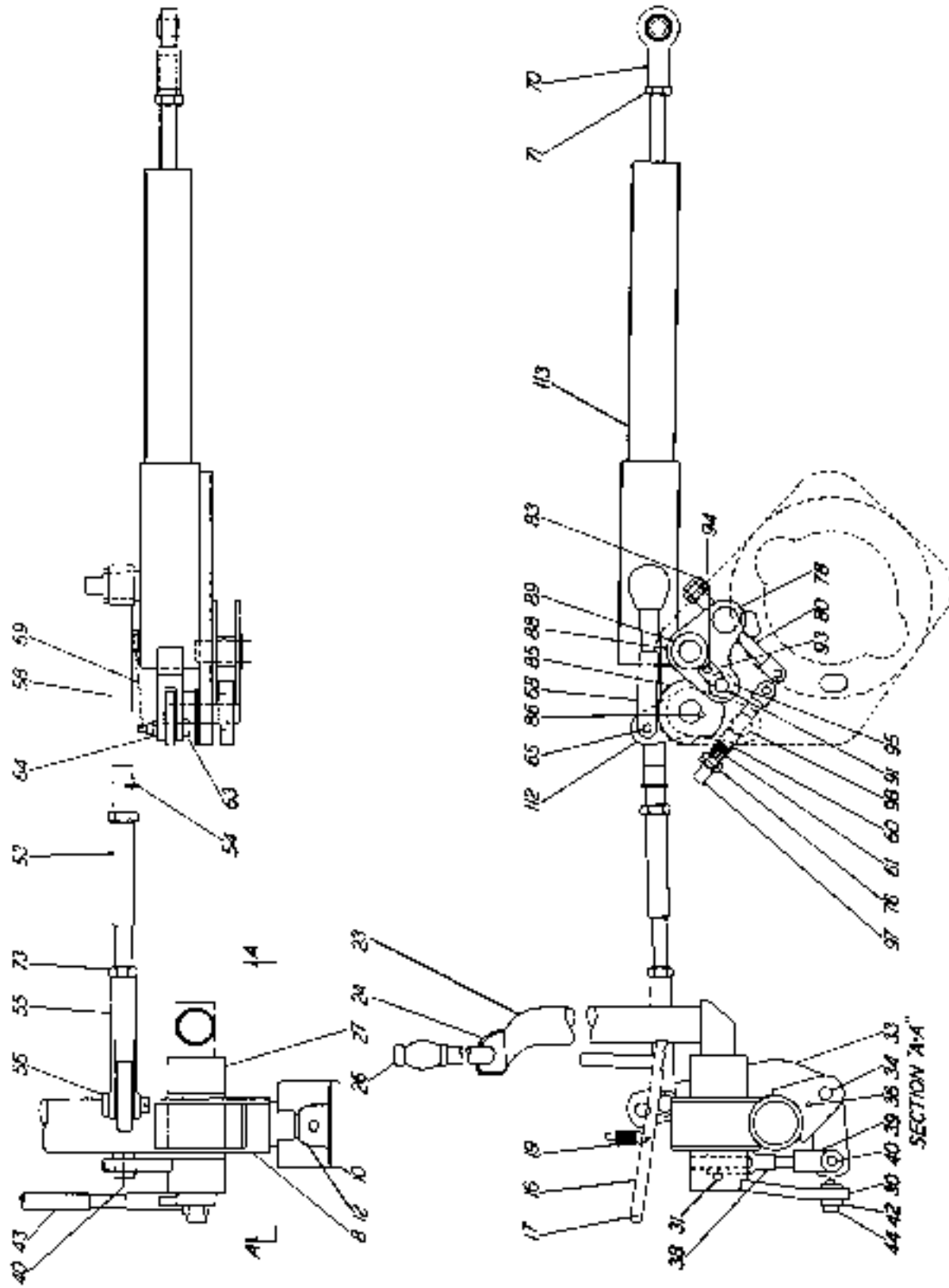


APRON
(Feeder & Hopper)

() B-876-1095B

REF.	PART NUMBER	QTY.	DESCRIPTION
3	B-876-1097WR	1	Apron (R.H.)
4	B-876-1097WL	1	Apron (L.H.)
5	BC-876-1098	2	Pin
	BL-17-25	2	Pin, Clevis
8	27D53	8	Pin, Cotter - 1/8" x 1"
9	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27L58	2	1/2" Cut Washer
11	D-876-1097WR	1	Plate, Deflector (R.H.)
12	D-876-1097WL	1	Plate, Deflector (L.H.)
13	AF-876-1098	2	Shield, Rubber
14	AE-876-1098	2	Support
15	27A32	4	5/16" x 1-1/4" Carriage Bolt
	27C87	4	5/16" Hex Nut
	27L77	4	5/16" Lock Washer
18	AA-876-1097WR	1	Plate, Deflector (R.H.)
19	AA-876-1097WL	1	Plate, Deflector (L.H.)
20	AA-876-1098	2	Shield, Rubber
21	AB-876-1098	2	Support
22	27A32	10	5/16" x 1-1/4" Carriage Bolt
	27C87	10	5/16" Hex Nut
	27L77	10	5/16" Lock Washer
	27L54	10	5/16" Cut Washer
23	27F48	2	3/8" x 1-1/4" Flat Head Cap Screw
	27C90	2	3/8" Hex Nut
	27L78	2	3/8" Lock Washer
24	27G61	4	3/8" x 1-1/2" Hex Head Cap Screw
	27C90	4	3/8" Hex Nut
	27L78	4	3/8" Lock Washer
	27L56	4	3/8" Cut Washer
26	A-876-1097W	1	Apron
30	BD-876-1098	1	Pin
	27D53	2	Pin, Cotter - 1/8" x 1"
34	C-876-1097WR	1	Apron (R.H.)
34	C-876-1097WL	1	Apron (L.H.)
40	AC-876-1097W	1	Plate, Support
41	BB-876-1098	1	Pin
	27D53	2	Pin, Cotter - 1/8" x 1"
50	CA-876-1097W	1	Bracket
51	27H05	6	1/2" x 1-1/4" Hex Head Cap Screw
	27L81	6	1/2" Lock Washer
	27L58	6	1/2" Cut Washer

STEERING CONTROL & LINKAGE ASSEMBLY
A, B, C1 & C2-876-1245D



STEERING CONTROL & LINKAGE

- () A-876-1245B
- () B-876-1245B
- () C1-876-1245B
- () C2-876-1245B

REF.	PART NUMBER	QTY.	DESCRIPTION
------	-------------	------	-------------

() A-876-1245B ONLY

8	A-876-1247W	1	Tube, Steering
10	D-876-1248	2	Support
	27M06	4	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	4	1/2" Hex Nut
	27L81	4	1/2" Lock Washer
	27L58	4	1/2" Cut Washer
12	31J64	2	Bearing, Flange
	27G19	4	1/4" x 1" Hex Head Cap Screw
	27G86	4	1/4" Hex Nut
	27I76	4	1/4" Lock Washer
16	AB-876-132W	2	Ratchet
17	WW-17-23	2	Rivet, Button Head - 3/8" x 1-5/8"
	27D53	2	Pin, Cotter - 1/8" x 1"
19	A-46-474	2	Spring, Extension
	27D55	2	Pin, Cotter - 1/8" x 1-1/2"
23	AA-876-132W	2	Lever, Control
24	BF-876-133	2	Cover, Switch
	27J94	16	φ10-24 x 3/8" Round Head Machine Screw
	27L78	16	3/8" Lock Washer
26	50H94	4	Grip, Handle Bar
27	A-3-343?	2	1-1/2" Collar
	AB-876-1247WR	1	Lever (R.H.)
30	AB-876-1247WL	1	Lever (L.H.)
31	50G72	2	Pin, Roll - 3/8" x 2-1/2"
33	BD-876-482W	2	Lever
34	AE-876-482W	2	Pin
	27D54	2	Pin, Cotter - 1/8" x 1-1/4"
36	50K79	?	Pin, Roll - 3/16" x 3/4"
38	50D80	2	Clevis, 1/2"-20N.F. Rod End w/1/2" Pin Hole
39	A-46-1546	2	Clevis, 1/2"-20N.F. Rod End w/1/2" Pin Hole
40	50D91	4	Pin, Clevis, 1/2" x 1-23/64"
	50M81	1	Clevis, 1/2"-20N.F.L.H. Rod End w/1/2" Pin Hole
	27D21	2	1/2" Jam Nut
43	AC-876-1247W	2	Rod
44	VJ-17-25	2	Pin, Clevis - 1/2" x 2"
	27D53	4	Pin, Cotter - 1/8" x 1"

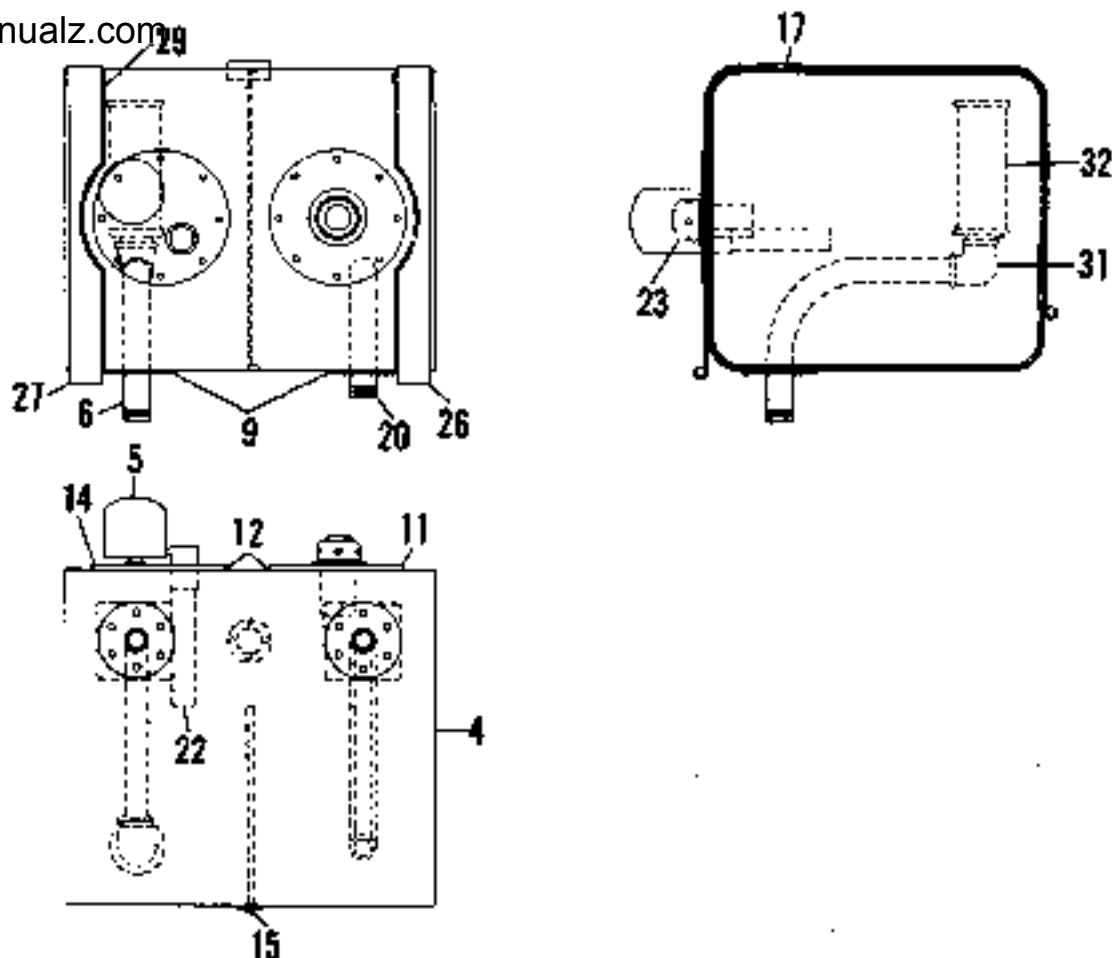
() COMMON TO B, C1 & C2-876-1245B

53	AA-876-1247W	1	Rod
54	50B08	1	Pin, Spring Type Retaining
55	50D82	1	Clevis, 5/8"-18N.F. Rod End w/5/8" Pin Hole
56	50D94	1	Pin, Clevis - 5/8" x 1-39/64"
58	BG-876-482W	1	Rod, Control
60	B-3-3449	1	Collar, 3/4"

REF.	PART NUMBER	QTY.	DESCRIPTION
61	A-46-1764	2	Spring, Compression
	A-3-4399	2	Seat, Spring
63	A-17-483	1	Pin, Yoke - 1/2" x 2-1/9"
64	27C95	1	1/2" Hex Nut
	27L81	1	1/2" Lock Washer
65	50M79	1	Bushing Assembly
	E-876-483	1	Spacer
68	B-876-483	1	End, Rod
69	A-46-1845	1	Spring, Extension
70	50K34	1	Clevis, 3/4"-16 N.F. Rod End w/3/4" Pin Hole
71	27D24	1	3/4"-16 N.F. Jam Nut
	27J10	1	3/4" x 5" Hex Head Cap Screw
	27D01	1	3/4" Hex Nut
	27L87	1	3/4" Lock Washer
	27D23	2	5/8"-18 N.F. Jam Nut
	27D16	1	3/8"-24 N.F. Jam Nut
76	27C89	1	3/8"-24 N.F. Hex Nut
78	50D89	2	Pin, Clevis - 3/8" x 1-1/16"
80	CD-876-482W	1	Rod, Take-Up
	FL-17-27	1	Pin, 1" x 1-1/4"
	B-3-3449	1	Collar, 3/4"
83	27C89	2	3/8"-24 N.F. Hex Nut
85	D-876-482W	1	Cam
86	MP-17-30	1	Key, 1/4" Sq. x 1-3/16"
88	AH-876-482W	1	Lever, Clutch
89	EL-17-9	1	Washer, #12 Ga.
	27D55	1	Pin, Cotter - 1/8" x 1-1/2"
91	A-876-483	1	Pin
	23C71	2	Fitting, 1/4" Hyd. Lub.-28 Taper Thd.
93	D-876-483	1	Bar, Lock
94	27C14	1	1/4" x 1/2" Hex Head Cap Screw
	27L76	1	1/4" Lock Washer
95	30E44	1	Bearing, Needle Roller
97	CE-876-482W	1	Rod, Take-Up
98	FL-17-27	1	Pin, 1" x 1-1/4"
			() <u>B-876-1245B ONLY</u>
112	AA-876-482WR	1	Lever, Brake (R.H.)
			() <u>C1-876-1245B ONLY</u>
	AA-876-482WL	1	Lever, Brake (L.H.)
113	13L64	2	Steering Unit, Hydraulic (See Page A-57)
	23R04	4	Str. Conn., 3/4" - 16 N.F. Scr. Thd. & O-Ring x 3/8" Tube
			() <u>C2-876-1245B ONLY</u>
	AA-876-482WL	1	Lever, Brake (L.H.)

113 *

* - For Hydraulic Steering Unit, See Tractor Hydraulics, Page A-51.



HYDRAULIC TANK
() A1-876-1195B

REF.	PART NUMBER	QTY.	DESCRIPTION
4	A-876-1197W	1	Tank, Hydraulic
5	13S35	1	Breather, Air Filter
6	J-80-280W	1	Manifold, Suction
	27G49	12	3/8" x 3/4" Hex Head Cap Screw
	50J17	12	Washer-3/8" I.D. x 7/8" O.D. x .064 Thk.
9	BL-17-223	2	Gasket, Composition
11	D-876-1153	1	Plate, Cover
12	BK-17-223	2	Gasket, Composition
	27G17	16	1/4" x 3/4" Hex Head Cap Screw
	27L76	16	1/4" Lock Washer
14	K-876-1153W	1	Plate, Cover
15	23D06	1	Plug, 1/2" N.P.T. Magnetic Drain
17	10C81	1	Gauge, Oil Level
	27L47	4	#8-32 x 1/2" Hex Head Cap Screw
20	K-80-280W	1	Manifold, Return
22	BC-80-80	1	Nipple, 3/8" K.P.T. x 8"
23	13V11	1	Cap, Oil Filler
	26D23	6	#10 x 1/2" Cap Screw
26	AA-876-1197WL	1	Strap (L.H.)
27	AA-876-1197WR	1	Strap (R.H.)
	27G68	4	3/8" x 2-1/4" Hex Head Cap Screw
	27C90	4	3/8" Hex Nut
	27L78	4	3/8" Lock Washer
29	50F54	2	Webbing, Canvas - 6'-3"
	E-876-1148	2	Spacer, Wood
31	TS-80-85	1	Elbow, Reducing- 1-1/2"N.P.T. x 1-1/4"N.P.T.
32	31L98	1	Filter, Sump Type - 100 Mesh

TRACTOR UNIT NAME PLATES

() C-876-1090B

REF.	PART NUMBER	QTY.	DESCRIPTION
	A-46-58	1	Plate, Machine Number
	26A77	10	#10 x 3/8" Drive Screw
	A-46-1997	1	Plate, Patent Pending
	A-46-967	1	Decal, Fuel
	A-46-1204	1	Decal, Hydraulic Tank Instruction
	14DB9	1	Decal, Polarity
	MA-4512175110	1	Element, Filter
	A-46-1403	2	Plate, Steering Control Switch
	A-46-1993	2	Plate, Pinch Point Area
	3-46-1993	2	Plate, Stand Clear Hoppet Wings
	C-46-1993	1	Plate, Do Not Stand in Hopper
	D-46-1993	2	Plate, Material Discharge Area
	E-46-1993	2	Plate, No Smoking
	A-46-1998	1	Tag, Filter Notice
	A-46-1624	2	Plate, Name (SA-41)
	A-46-1270	1	Plate, Instruction (Speeds)
	A-46-1813	1	Chart, Lubrication
	A-46-103B	2	Plate, Fwd. & Rev. Inst. (Direction)
	A-46-1724	2	Plate, Instruction (Master Cyl.)
	B-46-1623	3	Plate, Name (Barber-Greene)
	A-46-1625	3	Plate, Name (E/G Diamond)
	26A77	8	#10 x 3/8" Drive Screw

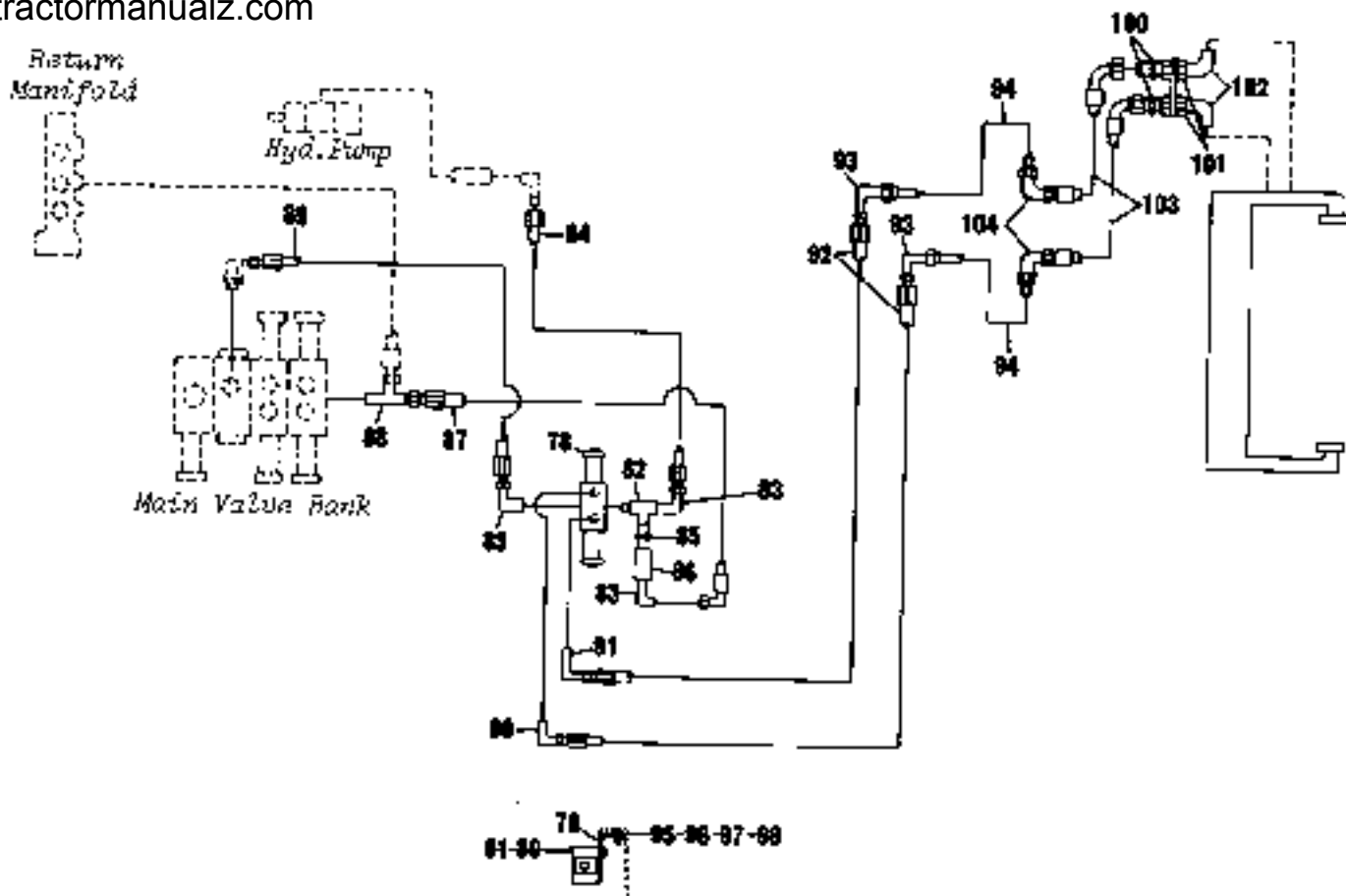
GREASE PIPING

() C-876-1275B

() D-876-1275B

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>COMMON TO BOTH</u>
	23N19	4	Connector, Bulkhead, 1-5/16"
	UU-17-9	4	Washer
	23C59	4	Fitting, 1/8" Hyd. Lub.
	23G40	8	Nut, 1/4" Tube
			() <u>C-876-1275B ONLY</u>
	23F08	4	Elbow, Connector, 1/4" Tube x 1/8" W.P.T.F.
*	50P03	4	Tubing, Copper, 1/4" x 1'-6"
			() <u>D-876-1275B ONLY</u>
	J-17-43	4	Nipple, Pipe, 1/4" x 4"
	23M16	4	Connector, 45°, 1/4" Tube x 1/4" N.P.T.
*	50P03	2	Tube, Copper, 1/4" x 5'-4"
*	50P03	2	Tube, Copper, 1/4" x 3'-10"
	50D24	4	Grommet, 7/8" I.D.
	11T75	4	Clamp
	26B89	4	1/4" x 1/2" Self Tapping Screw

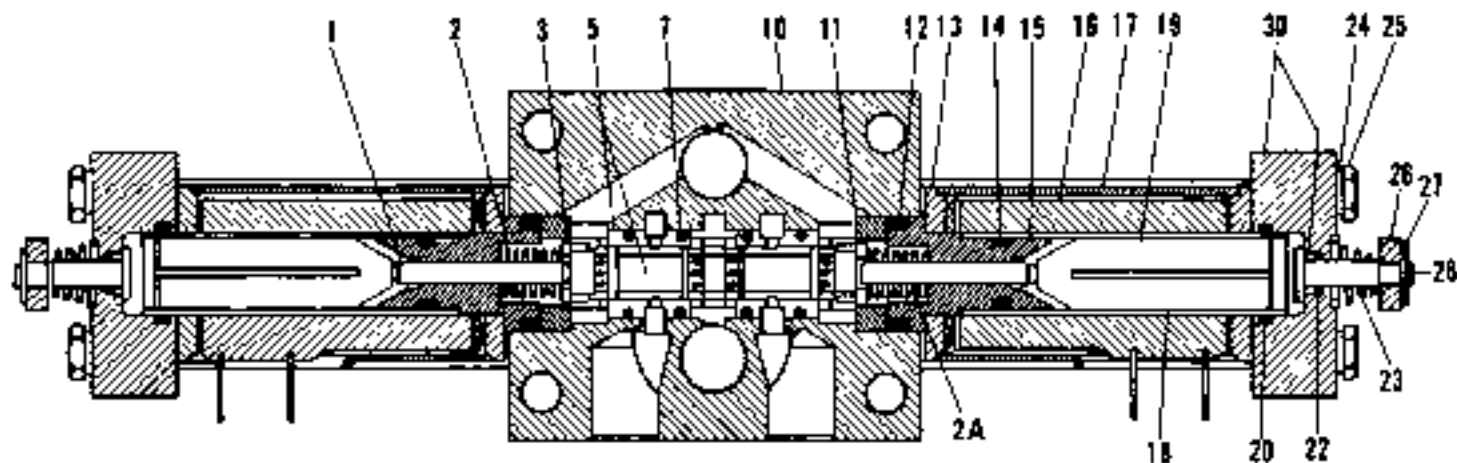
* - IMPORTANT - Be sure to specify length when ordering.



TRUCK HITCH HYDRAULICS
() P-876-1320B

REF.	PART NUMBER	QTY.	DESCRIPTION
	D-876-1323	4	Bracket
78	13P85	1	Valve Bank, Solenoid (Consisting of the following indented items):
	12X85	1	. Valve, Solenoid (See Page A-88)
	12X87	1	. Valve, Lock (See Page A-83)
	13R02	1	. Kit, Stacking
79	A-876-1323	1	Bracket, Valve Mounting
80	27G44	2	5/16" x 2-3/4" Hex Head Cap Screw
81	27C87	2	5/16" Hex Nut
	27L77	2	5/16" Lock Washer
82	23J60	1	Tee, Service - 3/8" N.P.T.F.
83	23C71	3	Elbow, 90° - 1/2" Tube x 3/8" N.P.T.F.
84	13V54	1	Hose Assembly - 1/2" x 18-1/4"
85	23K59	1	Nipple - 3/8" N.P.T.F.
86	12V44	1	Valve, Relief - 2000 P.S.I.
87	13V53	1	Hose Assembly - 1/2" x 17"
88	23L71	1	Tee, 1/2" Tube x 3/8" N.P.T.F. x 1/2" Tube
89	13V55	1	Hose Assembly - 1/2" x 28"
90	23L53	1	Elbow, 90° - 3/8" Tube x 3/8" N.P.T.F.
91	23R43	1	Elbow, 90° - Extra Long, 3/8" Tube x 3/8" N.P.T.F.
92	12G71	2	Hose Assembly - 3/8" x 32"
93	13V12	2	Elbow, 90° - 3/8" Tube x 3/8" Tube
94	A-80-367K	2	Tube Assembly - 3/8"
95	27P48	2	3/8" Flat Head Cap Screw
96	27L78	2	3/8" Lock Washer
97	27L56	2	3/8" Cut Washer
98	27C90	2	3/8" Hex Nut

REF.	PART NUMBER	QTY.	DESCRIPTION
100	23A06	2	Str. Conn., 3/8" Tube x 1/4" N.P.T.F.
101	11M91	2	Terminal Bolt Assembly
102	13R65	2	90° Elbow, 5/16" Tube x 1/4" N.P.T.F.
103	14C53	2	Hydraulic Hose Assembly - 1/4" x 105"
104	13V12	2	Union, Tube - 90° x 3/8"
	15M51	1	Reducer, Tube - 1/2" Fe. Tube x 3/8" Ma. Tube



SOLENOID VALVE

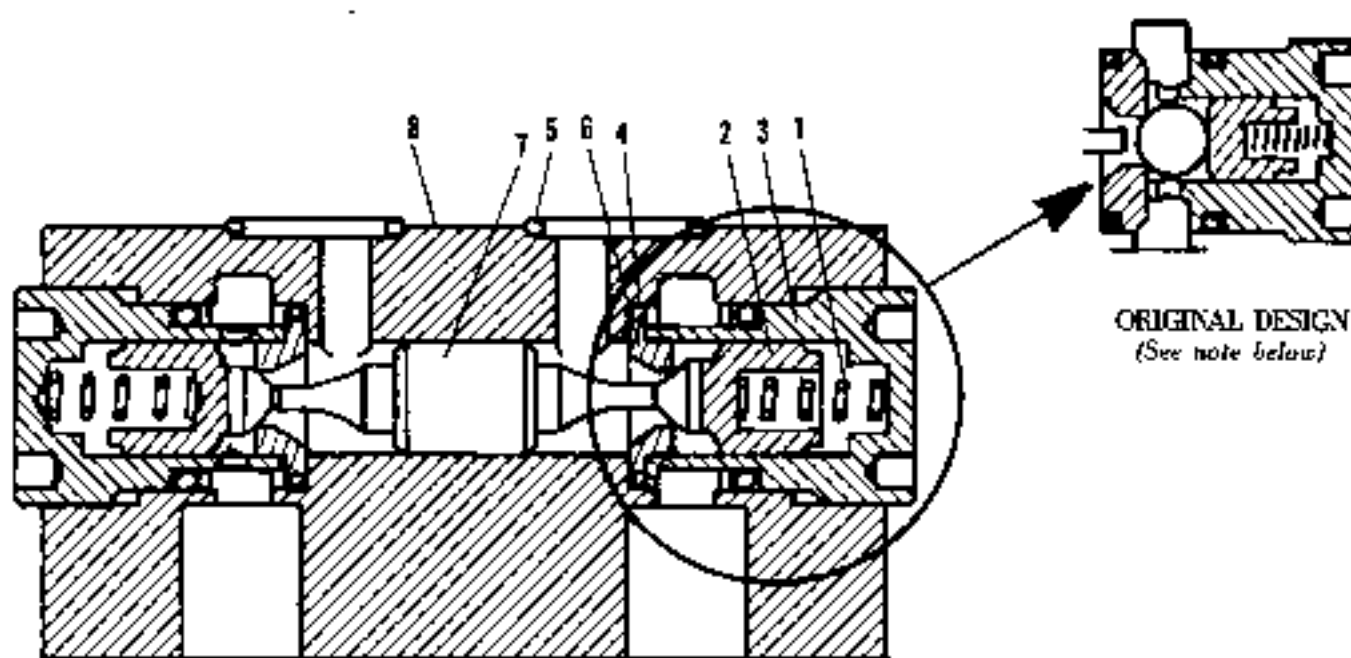
() 12X85

(Part of 12X85, from Page A-80)

REF.	PART NUMBER	QTY.	DESCRIPTION
1		2	Pin, Roll
2		2	Spring
3	WC-111429	2	Ring
5	WC-111442	1	Sleeve & Spool Assembly
7	13K84	4	O-Ring, Packing
10	*	1	Block (For 12X85)
11	WC-111428	2	Washer
12	50E47	2	O-Ring, Packing
13	WC-31611	4	Washer
14	50E78	2	O-Ring, Packing
15	WC-111432	2	Stop
16	WC-31110-10	2	Coil - 10V.
17	WC-31108	2	Shell
18	WC-111430	2	Plunger
19	WC-31612	2	Tube
	WC-114417	1	Manual Release Assembly (Consisting of the following indented items):
20	50G94	2	. O-Ring, Packing
22	13K81	2	. O-Ring, Packing
23	*	2	. Spring
26	*	2	. Button
27	*	2	. E-Ring
28	*	2	. Pin
30	*	2	. Plate Assembly (Incl. Flats & Bushing)
24		8	1/4" Med. Lock Washer
25	*	8	Hex Head Cap Screw

* - These parts are not serviced separately by Barber-Greene Co.

NOTE: Only normally serviced items are listed.



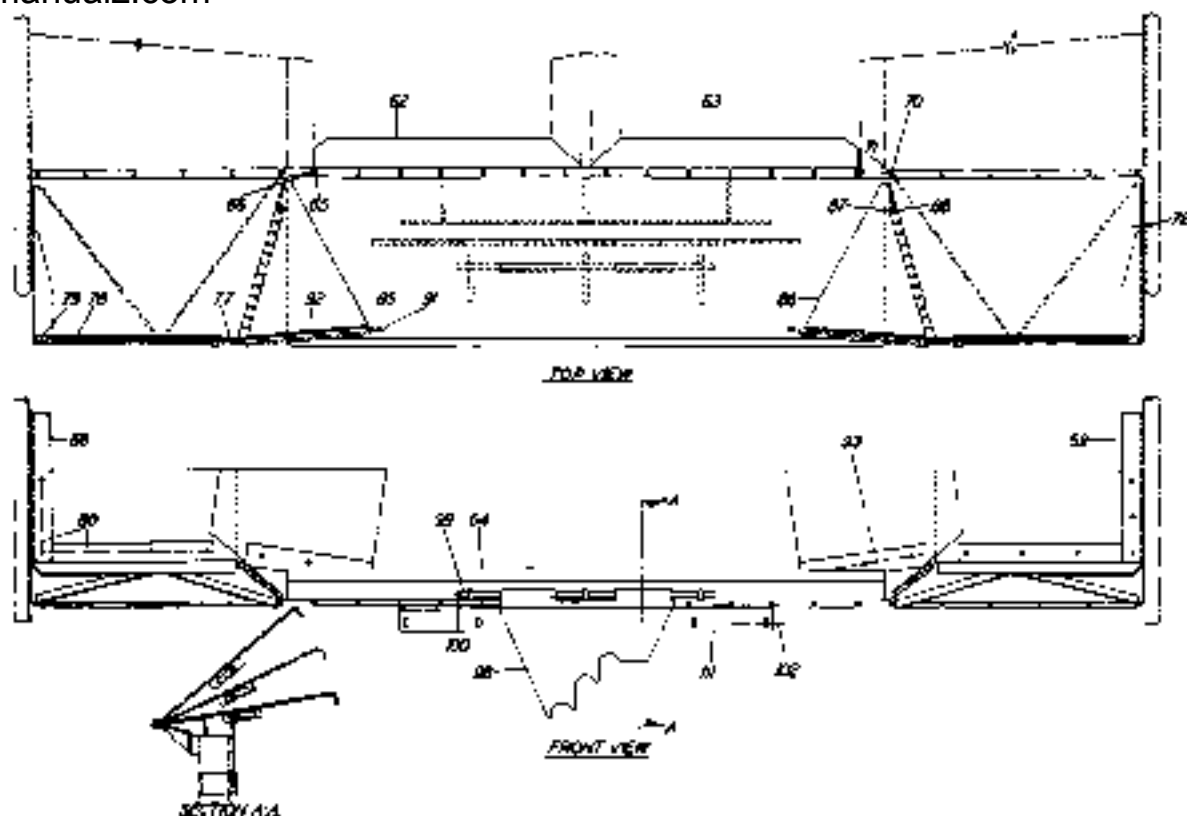
LOCK VALVE

() 12X87

(Part of 12PR8, from Page A-80)

REF.	PART NUMBER	QTY.	DESCRIPTION
1	WC-114200	2	Spring
2	WC-114199	2	Poppet
3	WC-114197	2	Plug
4	50G93	4	"O" Ring
5	50G93	2	"O" Ring
6	WC-114198	2	Seat
7	WC-110491	1	Piston
8	WC-113940	1	Block

NOTE: To update original design order #WC-114475 Poppet Kit (2 kits req'd. per valve). Kit consists of (1 ea. Spring, Poppet, Plug, Seat, 2 ea. "O" Ring).



HOPPER APRON EXTENSION

(For Layton Truck Hitch)

- () D-876-1095B
- () E-876-1095B (Field Conversion)

REF.	PART NUMBER	QTY.	DESCRIPTION
() <u>D-876-1095B ONLY</u>			
62	C-876-1097WR	1	Apron
63	C-876-1097WL	1	Apron
64	CB-876-1097W	1	Apron
65	BD-876-1098	1	Pin
66	27D53	2	Pin, Cotter - 1/8" x 1"
68	DA-876-1097WR	1	Apron
69	DA-876-1097WL	1	Apron
70	BC-876-1098	2	Pin
71	27D53	4	Pin, Cotter - 1/8" x 1"
72	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27L58	2	1/2" Cut Washer
77	EC-876-1098	2	Shield, Rubber
78	FC-876-1098	2	Support
79	EG-876-1098	2	Support
80	27A32	12	Bolt, Carriage - 5/16" x 1-1/4"
	27C87	12	5/16" Hex Nut
	27L77	12	5/16" Lock Washer
	27L54	12	5/16" Cut Washer

REF.	PART NUMBER	QTY.	DESCRIPTION
85	DB-876-1097WR	1	Plate, Deflector
86	DB-876-1097WL	1	Plate, Deflector
87	XZ-17-25	2	Pin
88	27D53	4	Pin, Cotter - 1/8" x 1"
91	ED-876-1098	2	Shield, Rubber
92	EF-876-1098	2	Support
93	27A32	6	Bolt, Carriage - 5/16" x 1-1/4"
	27C87	6	5/16" Hex Nut
	27L77	6	5/16" Lock Washer
	27L54	6	5/16" Cut Washer
98	EA-876-1097W	1	Plate, Support
99	BB-876-1098	1	Pin
100	27D53	2	Pin, Cotter - 1/8" x 1"
102	27H05	6	1/2" x 1-1/4" Hex Head Cap Screw
	27L81	6	1/2" Lock Washer
	27L58	6	1/2" Cut Washer
111	CA-876-1097W	1	Bracket

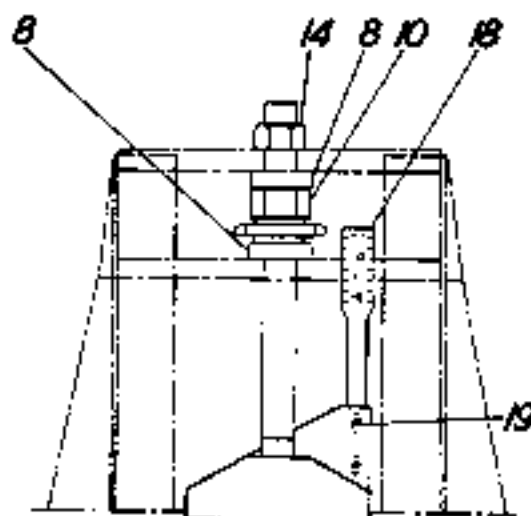
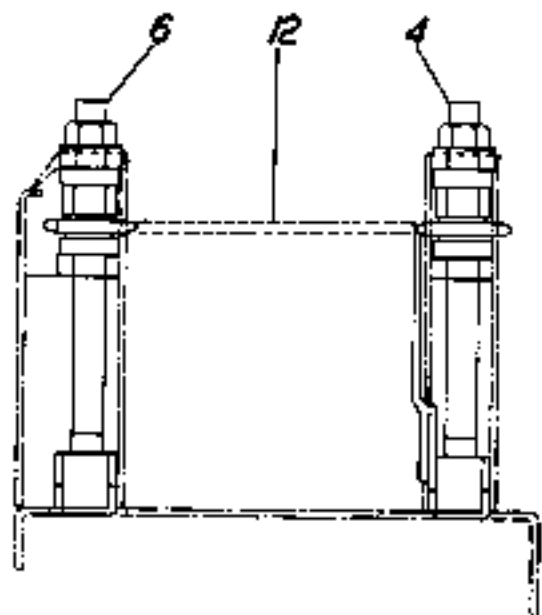
() E-876-1095H ONLY

CB-876-1097W	1	Apron
27D53	2	Pin, Cotter - 1/8" x 1"
DA-876-1097WR	1	Apron
DA-876-1097WL	1	Apron
27D53	4	Pin, Cotter - 1/8" x 1"
EC-876-1098	2	Shield, Rubber
FC-876-1098	2	Support
EG-876-1098	2	Support
27A32	4	Bolt, Carriage - 5/16" x 1-1/4"
27C87	4	5/16" Hex Nut
27L77	4	5/16" Lock Washer
27L54	4	5/16" Cut Washer
DB-876-1097WR	1	Plate, Deflector
DB-876-1097WL	1	Plate, Deflector
XZ-17-25	2	Pin
27D53	4	Pin, Cotter - 1/8" x 1"
ED-876-1098	2	Shield, Rubber
EF-876-1098	2	Support
EA-876-1097W	1	Plate, Support
27D53	2	Pin, Cotter - 1/8" x 1"

SECTION B - VIBRATORY SCREED

TABLE OF CONTENTS

ASSEMBLY	PART NO.orB/M SERIES	PAGE
Burner Equipment	876-420	B-9
Crown Control	876-825	B-2
Cut-Off Shoe	876-495	B-3
Deflector	876-820	B-5
Electrical Components	876-1315	B-4
End Plates	876-490	B-21
End Plates, Hinged & Angles <i>(Optional)</i>	876-345	B-20
Extension, Moldboard-Schneider & Simpson <i>(Optional)</i>	876-2485	B-33
Extension, Pre-Strike Off <i>(Optional)</i>	876-870	B-31
Extension, Pre-Strike Off-Schneider & Simpson Hydraulic Variable <i>(Optional)</i>	876-2485	B-34
Extension, Screed - 6" <i>(Optional)</i>	876-890	B-27
Extension, Screed - 12" <i>(Optional)</i>	876-890	B-28
Extension, Screed - 24" <i>(Optional)</i>	876-890	B-29
Extension, Screed - Schneider & Simpson Rapid Hitch <i>(Op- tional)</i>	876-2485	B-33
Extension, Screw Conveyor <i>(Optional)</i>	876-365	B-31
Extension, Screw Conveyor-Ni-Hard <i>(Optional)</i>	876-365	B-31.0.1
Frame, Main	876-810	B-6
Hydraulics	876-885	B-22
Motor	11S31	B-26
Valve, Counterbalance	30B67	B-25
Valve, Flow Control	31P60	B-24
Pre-Strike Off	876-870	B-7
Screed Plate	876-845	B-12
Thickness Control	876-840	B-14
Tools & Spare Parts	876-875	B-3
Transverse Level Indicator <i>(Optional)</i>	873-296	B-31.0.1
Vibrator	876-850	B-16
Gear Box, Auxiliary	A-53-1989A	B-18
Gear Box, Main	C-53-1989A	B-18



CROWN CONTROL

() A-376-825B

REF.	PART NUMBER	QTY.	DESCRIPTION
4	A-876-827W	1	Adjustment, Crown
6	B-876-827W	1	Adjustment, Crown
8	31,110	4	Bearing, Thrust
10	D-19-788W	2	Sprocket, Nut
12	12J0C	1	Chain, Strand ASA-50 x 48 Links
14	26E95	2	1-1/2" Hvy. Hex Nut
18	A-J-1981C	1	Indicator, Crown
	27G38	2	5/16" x 1-1/2" Hex Head Cap Screw
	27C87	2	5/16" Hex Nut
	27L77	2	5/16" Lock Washer
	27L54	2	5/16" Cut Washer
	YG-17-9	2	Shim

- **IMPORTANT** - When Ordering This Chain, be Sure To Specify Total Links & Strand Sizes Required.

SCREEN NAME PLATES

() B-876-775B

REF.	PART NUMBER	QTY.	DESCRIPTION
	AJ-46-954	2	Plate, Thickness Control Instruction
	27M51	2	1/4" x 3/8" Round Head Stove Bolt
	27C86	2	1/4" Hex Nut
	27L76	2	1/4" Lock Washer
	D-46-296	1	Plate, Repair (For Sced Unit)
	26A76	1	#4 x 5/16" Drive Screw
	A-46-1541	1	Plate, Instruction (Sced Heating Equip.)
	26A77	2	#10 x 3/8" Drive Screw
	A-46-1536	1	Decal, O/Heat Warning
	A-46-58	1	Plate, Machine Number
	26A77	2	#10 x 3/8" Drive Screw

CUT-OFF SHOE

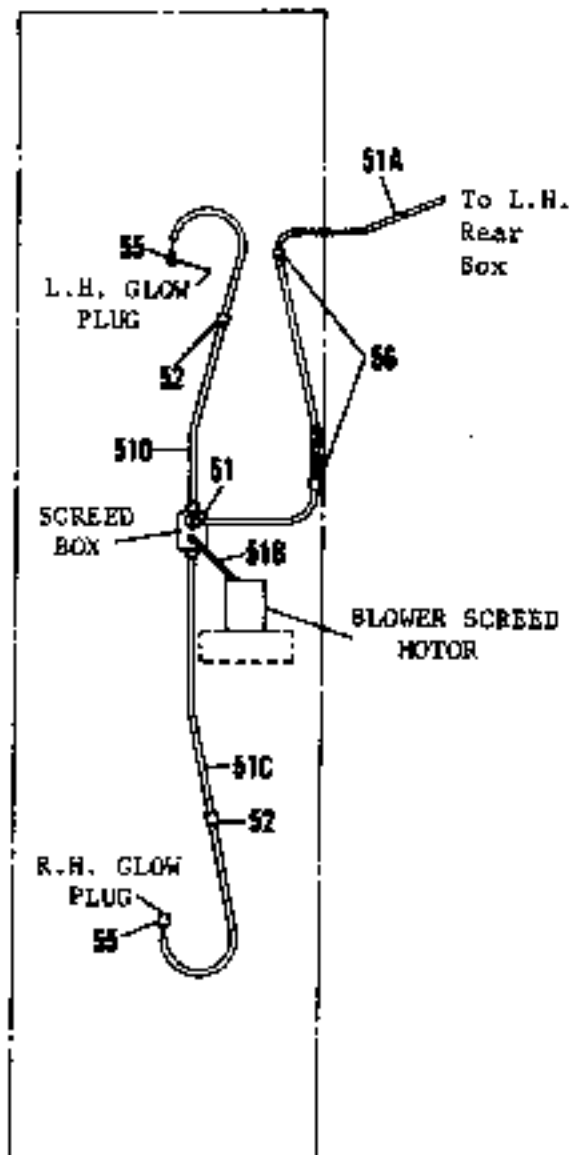
() A-876-495B

REF.	PART NUMBER	QTY.	DESCRIPTION
	A-876-497W	1	Shoe, Cut-Off 1'-0"
	F-876-498	1	Plate, Extension
	27F62	2	1/2" x 1-1/4" Flat Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27L58	2	1/2" Cut Washer
	11D02	1	Chain, Coil - 2'-6"
	27F48	1	3/8" x 1-1/4" Flat Head Cap Screw
	27C90	1	3/8" Hex Nut
	27L78	1	3/8" Lock Washer
	27L56	1	3/8" Cut Washer
	B-876-497W	1	Shoe, Cut-Off 2'-0"
	F-876-498	1	Plate, Extension
	27F62	2	1/2" x 1-1/4" Flat Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27L58	2	1/2" Cut Washer
	11D02	1	Chain, Coil 2'-6"
	27F48	1	3/8" x 1-1/4" Flat Head Cap Screw
	27C90	1	3/8" Hex Nut
	27L78	1	3/8" Lock Washer
	27L56	1	3/8" Cut Washer

TOOLS & SPARE PARTS

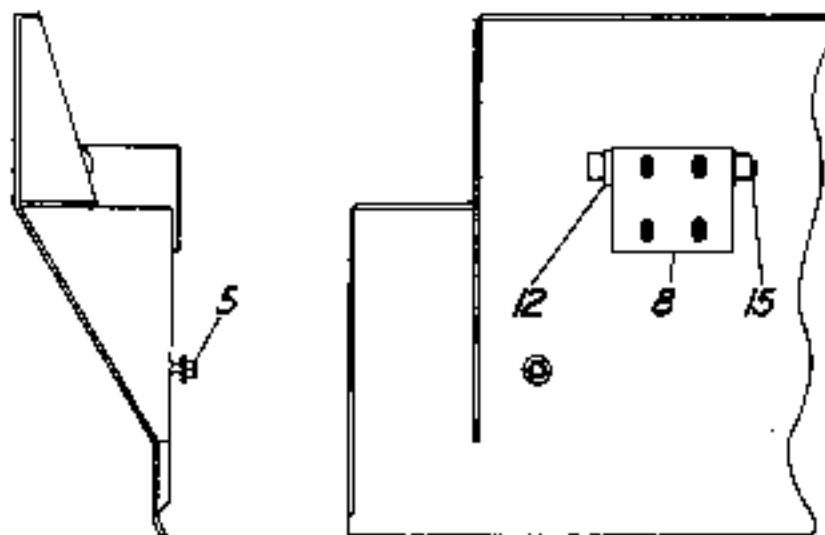
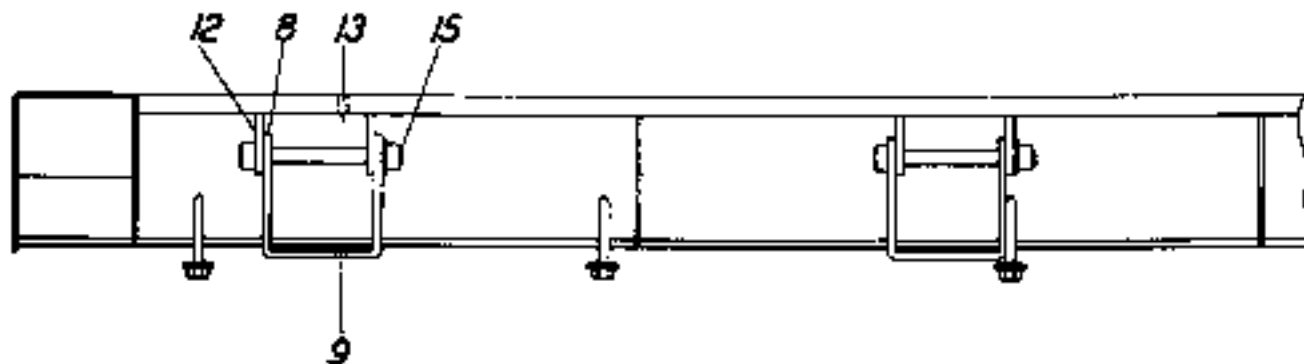
() A-876-875B

REF.	PART NUMBER	QTY.	DESCRIPTION
	A-46-1266	1	Wrench, Crown Control
	J-46-219W	1	Wrench, 1-1/4" x 12 Point Socket
	B-80-80	1	Nipple - 1/8" x 1-1/2"
	A-46-1491B	1	Hose Assembly, Spray
	DF-80-85	1	Coupling, 1/8" N.P.T.
	23K28	1	Conn., Body Only, 1/4" Tube x 1/8" Ma. N.P.T.F.
	A-53-1938	2	Weight, Ecc. (Med.)
	B-53-1938	18	Weight, Ecc. (Lgn.)



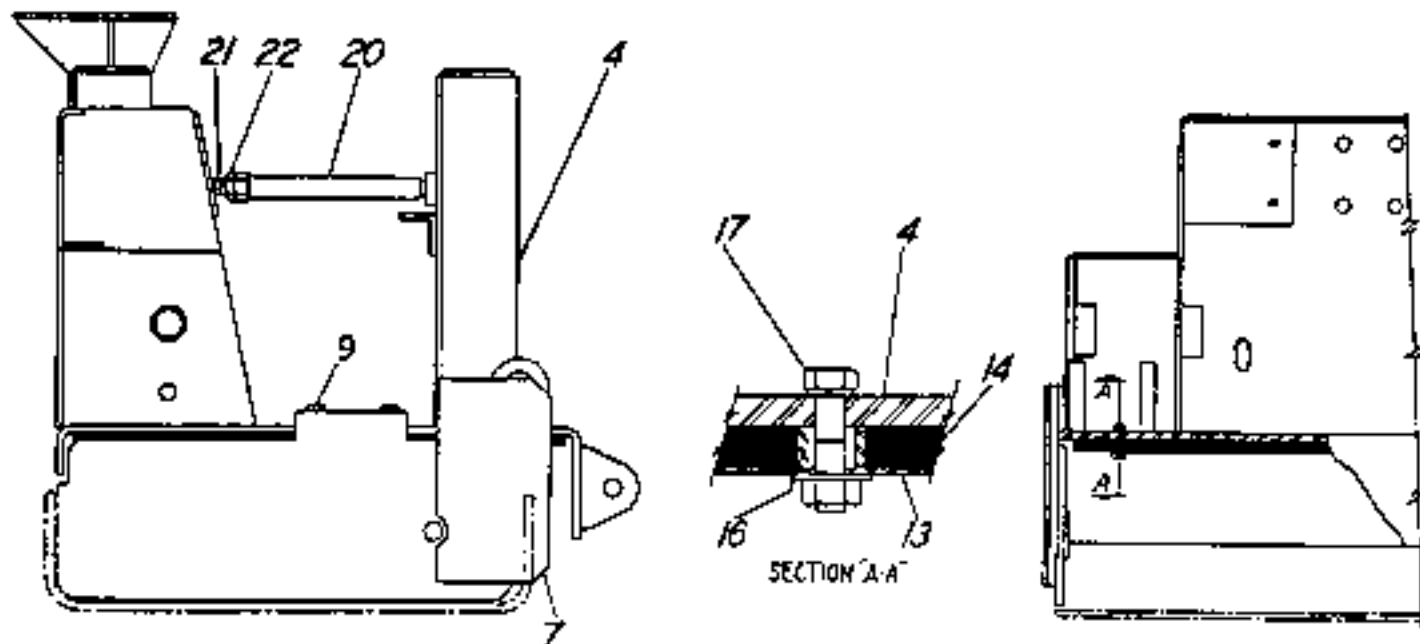
ELECTRICAL COMPONENTS
() B-876-1315B

REF.	PART NUMBER	QTY.	DESCRIPTION
51	DB-876-1317W	1	Harness, Wiring (Consisting in part of the following indented items):
51A	AG-876-1317	1	. Loom (To L.H. Rear Box)
51B	AH-876-1317	1	. Loom (To Blower)
51C	AJ-876-1317	1	. Loom (To R.H. Glow Plug)
51D	AK-876-1317	1	. Loom (To L.H. Glow Plug)
52	20K33	2	Clamp, Harness
	27G17	2	1/4" x 3/4" Hex Head Cap Screw
	27C86	2	1/4" Hex Nut
	27L76	2	1/4" Lock Washer
	27L52	2	1/4" Cut Washer
	27G17	3	1/4" x 1/4" Hex Head Cap Screw
	27L76	3	1/4" Lock Washer
55	20T45	2	Plug, Glow - 12V. - 30 amp.
56	20K36	2	Clamp, Harness
	27G14	2	1/4" x 1/2" Hex Head Cap Screw
	27C86	2	1/4" Hex Nut
	27L76	2	1/4" Lock Washer
	27L52	2	1/4" Cut Washer
	13A07	1	Tube, Shrink) For
	13A96	1	Loom, Vinyl - 1/2" x 3") Part #51B



DEFLECTOR
() A-876-820B

REF.	PART NUMBER	QTY.	DESCRIPTION
	A-876-822W	1	Deflector
5	27C95	6	1/2" Hex Nut
	27L58	6	1/2" Cut Washer
	27L81	6	1/2" Lock Washer
8	AE-876-823	4	Bracket
	27H09	16	1/2" x 1-3/4" Hex Head Cap Screw
	27C95	16	1/2" Hex Nut
	27L81	16	1/2" Lock Washer
	27L58	32	1/2" Cut Washer
12	BN-876-258	4	Bracket
13	27H06	8	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	8	1/2" Hex Nut
	27L81	8	1/2" Lock Washer
	27L58	16	1/2" Cut Washer
15	27B40	4	3/4" x 7" Machine Bolt
	27DQ1	4	3/4" Hex Nut
	27L57	4	3/4" Lock Washer

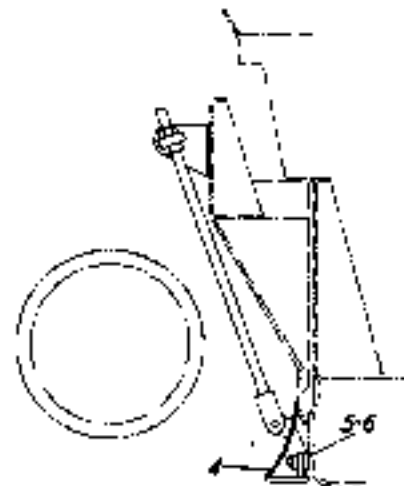
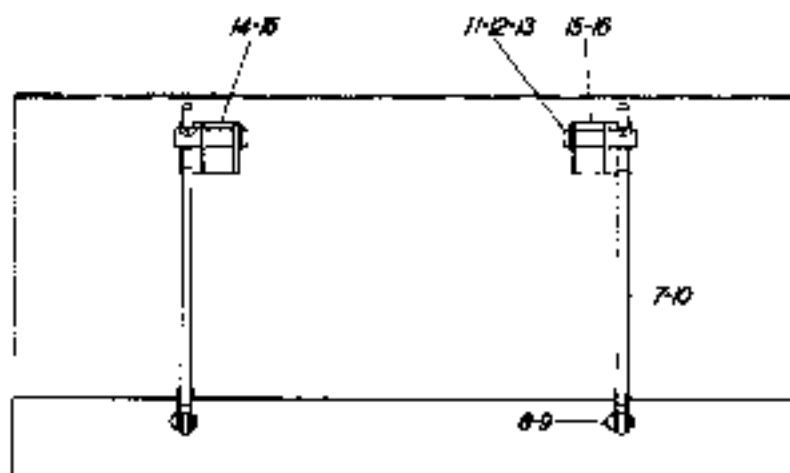


MAIN FRAME

() A1-876-810B

() A2-876-810B

REF.	PART NUMBER	QTY.	DESCRIPTION
			() COMMON TO BOTH
9	27H06	4	1/2" x 1-1/2" Hex Head Cap Screw
	27L81	4	1/2" Lock Washer
14	EB1-876-813	2	Insulation
16	AO-17-11	29	Pipe, Std. - 1/2" x 5/8"
17	27G64	17	3/8" x 1-3/4" Hex Head Cap Screw
	27G67	4	3/8" x 2" Hex Head Cap Screw
	27C90	25	3/8" Hex Nut
	27L78	29	3/8" Lock Washer
	27L56	17	3/8" Cot Washer
20	BA-876-812W	1	Spacer, Compression
21	BB-876-812W	1	Screw, Compression
22	27D25	1	3/4" Jam Nut
	CA-876-242W	2	Pin, Pivot
	AJ-17-9	2	Washer, #10 Ga.
	SC-17-9	12	Washer, #16 Ga.
	27K41	4	1/2" x 1" Set Screw
	27H05	2	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
			() A1-876-810B ONLY
4	A1-876-812W	1	Frame, Main
	CA-876-812WR	1	Plate, End Cover (R.H.)
	CA-876-812WL	1	Plate, End Cover (L.H.)
13	EA1-876-813	2	Cover
	ED-876-813	2	Insulation
			() A2-876-810B ONLY
4	A2-876-812W	1	Frame, Main
	CA1-876-812WR	1	Plate, End Cover (R.H.)
	CA1-876-812WL	1	Plate, End Cover (L.H.)
13	EA2-876-813	2	Cover
	ED1-876-813	2	Insulation



PRE-STRIKE OFF

() A-876-870B .

REF.	PART NUMBER	QTY.	DESCRIPTION
4	A-876-872W	2	Pre-Strike Off
5	P-876-873	6	Guide
6	27H06	6	1/2" x 1-1/2" Hex Head Cap Screw
	27L81	6	1/2" Lock Washer
7	G-876-872W	4	Rod, Hanger
8	LL-17-23	4	Rivet, Button Head - 3/4" x 1-1/2"
9	27D63	4	Pin, Cotter - 3/16" x 1-1/4"
10	27D01	8	1/4" Hex Nut
11	F-876-872W	4	Pin, Hanger
12	CZ-17-9	4	Washer, 1/4" Th.
13	27D65	4	Pin, Cotter - 3/16" x 1-3/4"
14	E-876-872WR	2	Bracket, Hanger (F.S.)
15	E-876-872WL	2	Bracket, Hanger (L.S.)
16	27H06	8	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	8	1/2" Hex Nut
	27L81	8	1/2" Lock Washer
	27L58	8	1/2" Cut Washer

SCREENED BURNER EQUIPMENT

() B2-876-4208

REF.	PART NUMBER	QTY.	DESCRIPTION
1	B-3-3704C	1	Housing, Blower
2	27L03	3	5/16" x 3/8" Soc. Head Set Screw
3	B-3-3766C	1	Support, Pump
4	27M50	3	5/16" x 5/8" Stove Bolt
5	27L77	3	5/16" Lock Washer
6	16B43	1	Motor, D.C., 1/5 H.P., 200 R.P.M., 12 V.
7	11378	1	Coupling
8	50L82	1	Impeller
9	31R56	1	Pump, Fuel (Consisting in part of the following indented items):
	SU-111302	1	. Strainer - 6 G.P.H.
	SU-110441	1	. Gasket, Cover
10	CA-876-422W	1	Tee
11	27G32	6	5/16" x 3/4" Hex Head Cap Screw
12	27L77	6	5/16" Lock Washer
13	CC-876-423	2	Handle
	27G61	2	3/8" x 1-1/2" Hex Head Cap Screw
	27C90	2	3/8" Hex Nut
	27L78	2	3/8" Lock Washer
14	E-876-423	2	Gate
15	26B78	4	Self-Tapping Screw - 6-32 x 1/2"
16	A-46-1C18	2	Spring
17	27L56	2	3/8" Cut Washer
18	27D52	2	Pin, Cotter 1/8" x 3/4"
19	AD-876-423	2	Hose - 4" I.D. x 1'9-1/2"
20	23A67	4	Clamp, Hose
21	26F71	2	Screw, Thumb
22	BF-876-422W	2	Tube, Blast
23	27G54	6	3/8" x 1" Hex Head Cap Screw
24	27C90	6	3/8" Hex Nut
25	27L78	6	3/8" Lock Washer
26	AB-876-422W	2	Chamber, Combustion
27	CCI-876-292W	2	Deflector
28	27C90	8	3/8" Hex Nut
29	27L78	8	3/8" Lock Washer
30	27L56	8	3/8" Cut Washer
31	27G68	4	3/8" x 2-1/4" Hex Head Cap Screw
32	27L78	4	3/8" Lock Washer

NOZZLE ASSEMBLY

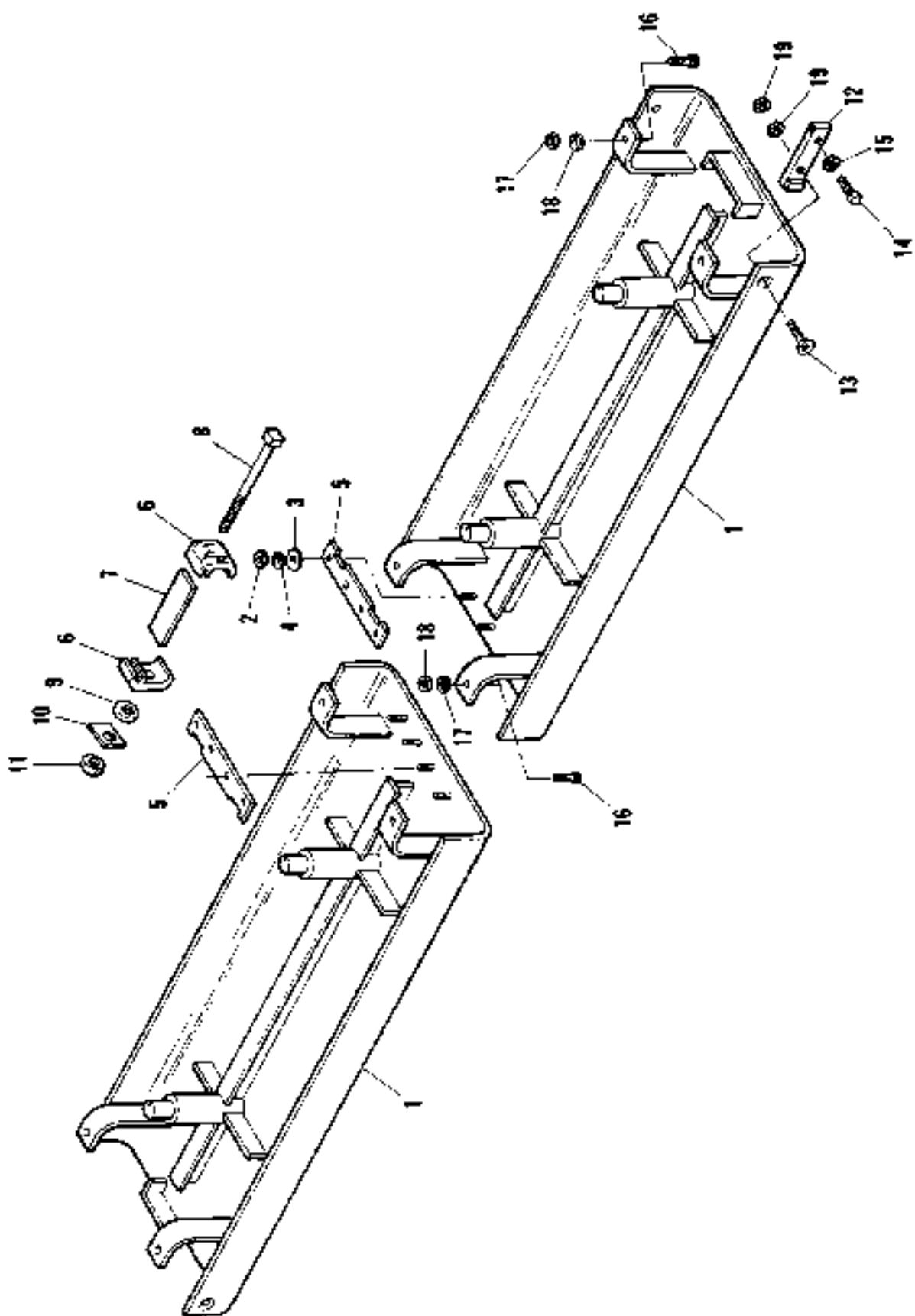
33	BD-876-422W	2	Pipe
34	27G49	4	3/8" x 3/4" Hex Head Cap Screw
35	27L78	4	3/8" Lock Washer
36	27L56	4	3/8" Cut Washer
37	23G58	2	Adaptor, Nozzle -1/8"N.P.T.Fc. x 9/16"-24 N.F.
38	13W70	2	Nozzle, Oil Burner - 75 G.P.H.

REF.	PART NUMBER	QTY.	DESCRIPTION
<u>SUCTION LINE - FUEL TANK TO FUEL PUMP</u>			
39	23B92	1	90° Elbow - 1/4" N.P.T.F.
40	29B08	1	Hose Assembly - 1/4" x 1'-4"
41	23C18	1	90° Elbow x 1/4" Tube x 1/4" Male N.P.T.F.
42	50F31	1	Filter, Fuel
43	V-80-80	1	Nipple, Pipe - 1/4" x 7/8"
	50D24	1	Grommet - (7/8" I.D. for 1-1/4" Hole in 1/4" Panel)

44	A-17-472W	1	1/8" Cross
45	27C90	1	3/8" Hex Nut
46	23D09	1	Plug, Pipe - 1/8"
<u>PRESSURE LINE - FUEL PUMP TO CROSS</u>			
47	23F08	1	Elbow Body only, 1/4" Tube x 1/8" Ma. N.P.T.F.
48	29B02	1	Hose Assembly - 1/4" x 2'-1"
49	23G91	1	Conn., 1/4" N.P.T.F. x 1/8" N.P.T.F.
<u>R.H. BURNER LINE - CROSS TO R.H. COMB. CHAMBER</u>			
50	50N28	1	Valve
51	RB-80-85	1	Coupling, Red. - 1/4" x 1/8"
52	29B09	1	Hose Assembly - L.P. - 1/4" x 3' - 0"
53	23A03	1	Connector, 1/4" Tube x 1/4" N.P.T.F.
54	A-80-80	1	Nipple, Pipe - 1/8" x 3/4"
55	FP-80-85	1	Bushing, Red. - 1/4" x 1/8"
<u>L.H. BURNER LINE - CROSS TO L.H. COMB. CHAMBER</u>			
56	50N28	1	Valve
	TB-80-85	1	Elbow, Red. - 1/4" x 1/8"
57	29B01	1	Hose Assembly - L.P. - 1/4" x 3' - 10"
58	23A03	1	Connector, 1/4" Tube x 1/4" N.P.T.F.
59	A-80-80	1	Nipple, Pipe - 1/8" x 3/4"
60	FP-80-85	1	Bushing, Red. - 1/4" x 1/8"
<u>SPRAY LINE</u>			
61	23J52	1	Elbow, St. 90° - 1/8" N.P.T.F.
62	50N28	1	Valve
63	23C16	1	Elbow, 45° - 1/8" N.P.T.F.
64	A-80-80	2	Nipple, Pipe - 1/8" x 3/4"
65	FP-80-85	2	Bushing, Red. - 1/4" x 1/8"
* * * * *			
66	AA1-876-423	2	Sheeting, Asbestos
67	AB1-876-423	2	Plate, Cover
68	23H16	4	Clamp

SCREENED PLATE ASSEMBLY

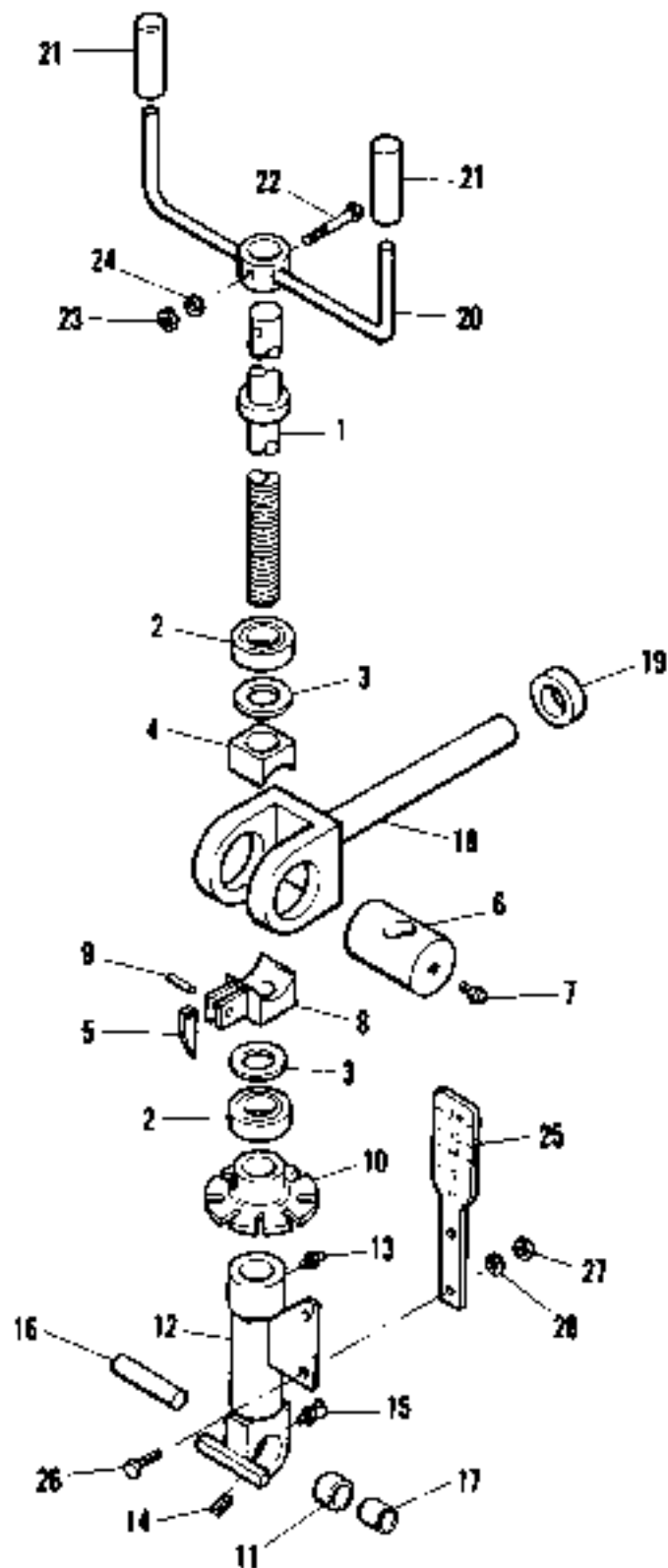
A 6 A1 & A2-H76-845B



SCREED PLATE

- () A&A1-876-845B
- () A2-876-845B

REF.	PART NUMBER	QTY.	DESCRIPTION
() <u>COMMON TO ALL</u>			
2	26E07	8	5/8"-18 N.F. Thick Hex Nut
3	27L59	8	5/8" Cut Washer
4	27L84	8	5/8" Lock Washer
5	AA-876-847W	2	Plate, Tie
6	A-3-3351	4	Plate, Clamp
7	G-879-149	2	Plate, Keeper
8	B-46-247	2	1-1/4" x 9" Sq. Head Machine Bolt
9	A-3-3362	2	Collar
10	K-879-149	2	Nut, Lock
11	10D57	2	1-1/4" Hex Nut
12	AB-876-847W	4	Hold Down
13	26F66	4	1/2" x 2-1/4" Flat Head Socket Cap Screw
14	27K35	8	3/8" x 2" Square Head Set Screw
15	27D17	8	3/8" Jam Nut
16	26F21	4	3/4" x 2" Hex Head Cap Screw
17	27D01	8	3/4" Hex Nut
18	27L87	8	3/4" Lock Washer
19	27D21	8	1/2" Jam Nut
() <u>A&A1-876-845B ONLY</u>			
1	B-876-847W	2	Plate, Screed - w/Studs
() <u>A2-876-845B ONLY</u>			
1	B1-876-847W	2	Plate, Screed - w/Studs

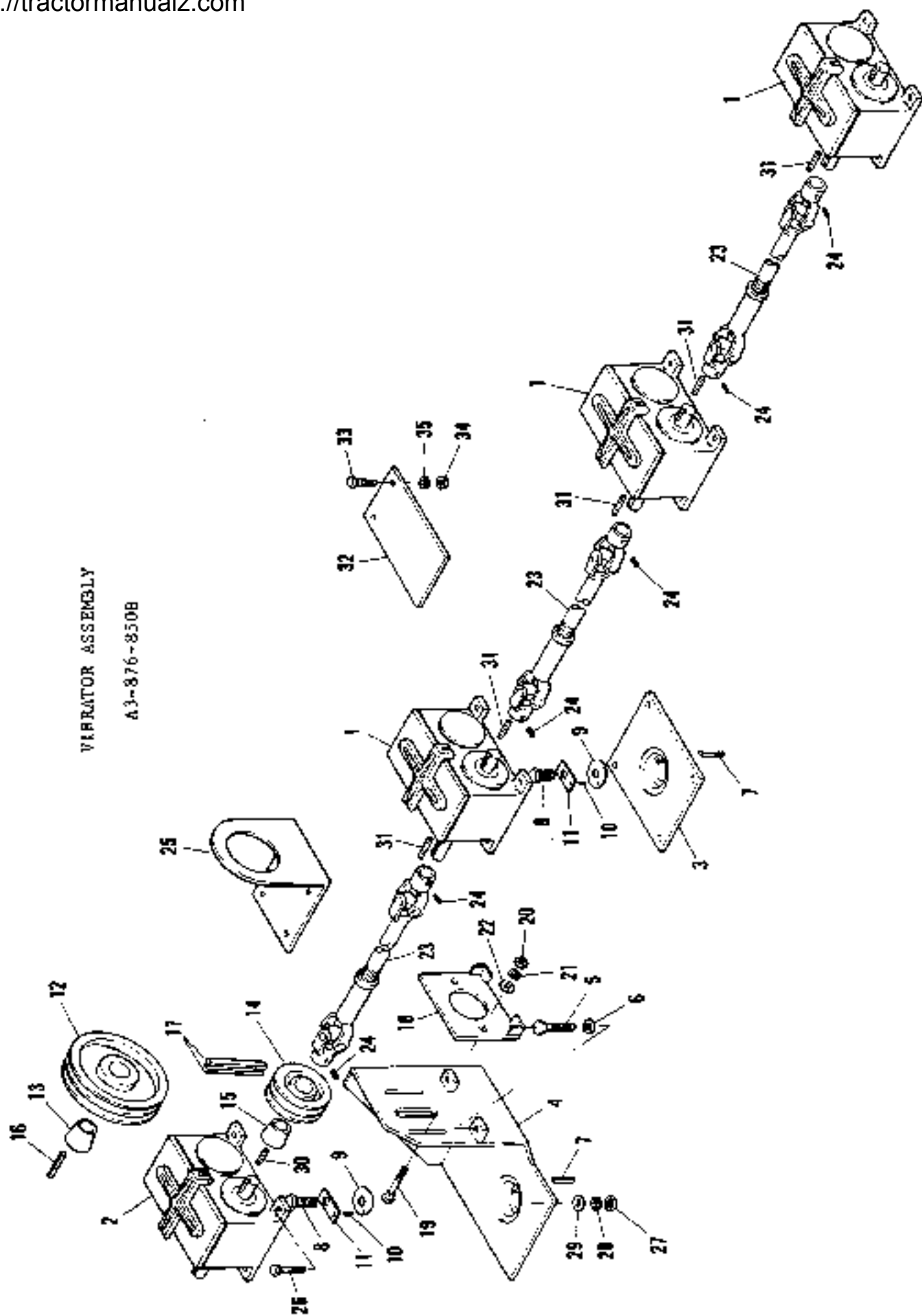


THICKNESS CONTROL ASSEMBLY
A1-8/6-840B

THICKNESS CONTROL

() A1-876-840B

REF.	PART NUMBER	QTY.	DESCRIPTION
1	A-876-842W	2	Shaft, Screw
2	31J35	4	Bearing, Thrust
3	OT-17-9	4	3/16" Washer
4	A-3-3978C	2	Spacer
5	B-876-843	2	Stop
6	C-876-843	2	Shaft, Yoke
7	23C60	2	Fitting, 1/8" Hyd.
8	B-3-3979C	2	Spacer
9	50B11	2	Pin, Roll - 1/4" x 3/4"
10	B-3-3982C	2	Indicator
11	50F42	2	Bushing
12	C-876-842WL	1	Body - L.S.
	C-876-842WR	1	Body - R.S.
13	23C60	2	Fitting, 1/8" Hyd.
14	26F65	2	3/8"-16 x 3/8" Cone Pt. Set Screw
15	23C64	2	Fitting, 1/8" x 45° Hyd.
16	M-876-843	2	Pin
17	L-876-843	2	Sleeve
18	D-879-71W	2	Yoke
19	V-3-93B	2	Collar
20	B1-876-272W	2	Control, Hand
21	50H94	4	Grip
22	27C72	2	3/8" x 3" Hex Head Cap Screw
23	27C90	2	3/8" Hex Nut
24	27L78	2	3/8" Lock Washer
25	B-3-3733C	2	Gauge
26	27C19	4	1/4" x 1" Hex Head Cap Screw
27	27C86	4	1/4" Hex Nut
28	27L76	4	1/4" Lock Washer



VIBRATOR ASSEMBLY

A3-876-850B

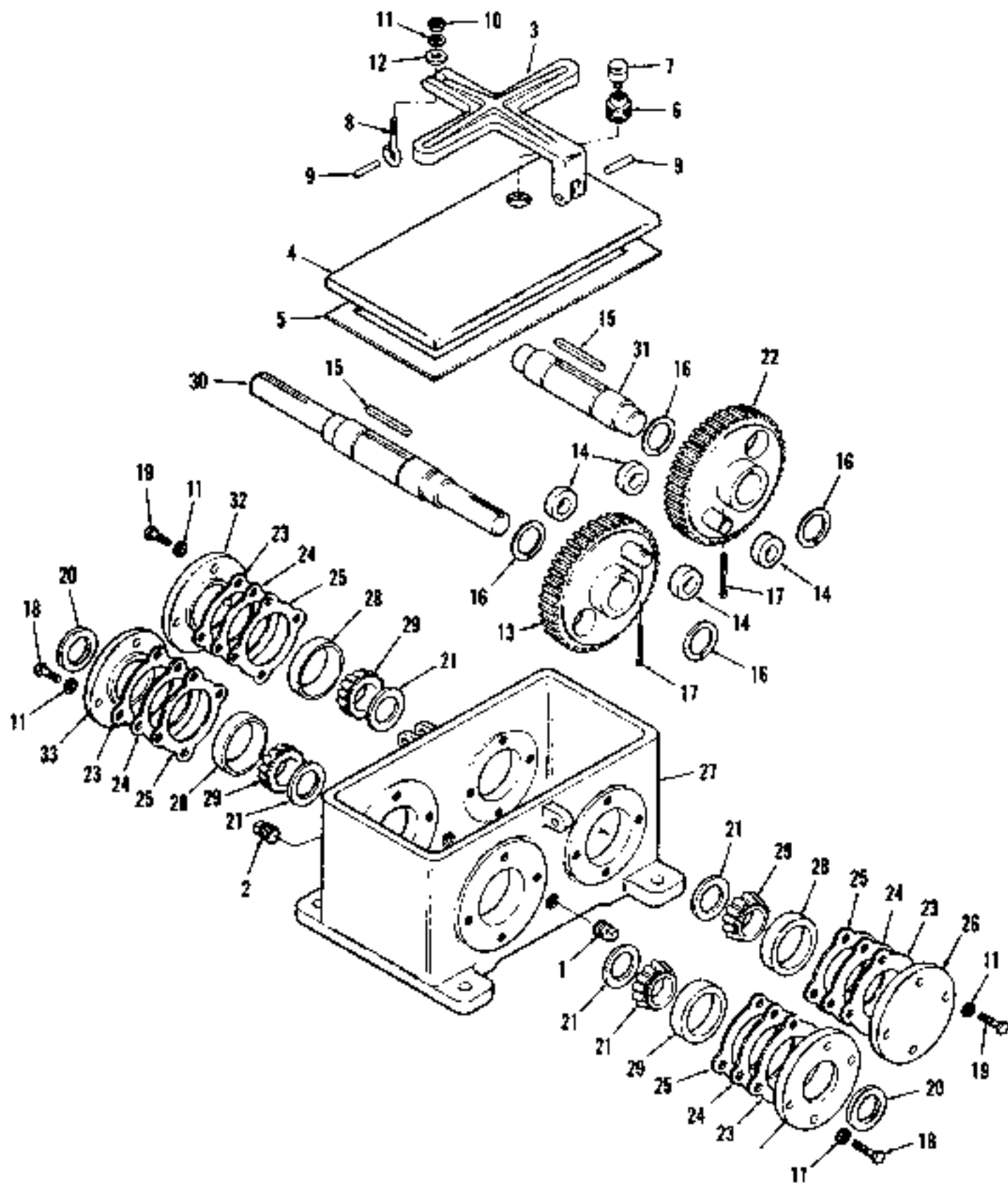
VIBRATOR

() A3-876-8503

REF.	PART NUMBER	QTY.	DESCRIPTION
1	A-53-1989A	3	Vibrator (See Page B-18)
2	C-53-1989A	1	Vibrator Drive (See Pages B-18 & B-19)
3	A1-876-852W	3	Mount, Vibrator
4	B1-876-852W	1	Mount, Vibrator
5	27K47	2	1/2" x 3" Set Screw
6	27D21	2	1/2" Jam Nut
7	BE-17-33	4	Key - 1/2" Sq. x 1-3/4"
8	13M23	4	1 - 14 N.F. x 1-1/2" Hex Head Cap Screw
9	D-876-853	4	Washer
10	50E79	4	Pin, Roll - 3/16" x 3/4"
11	AE-876-2423	4	Washer
12	31M50	1	Sheave, 2-Groove - 3V Section
13	30V31	1	Bushing - 3/4" Bore (For 31M50)
14	31M55	1	Sheave, 2-Groove - 3V Section
15	31M33	1	Bushing - 1" Bore (For 31M55)
16	YY-17-30	1	Key - 1/4" Sq. x 7/8"
17	31E32	1 Set	V-Belt (2 per set)
18	C-876-267W	1	Bracket
19	27A38	2	3/8" x 1-3/4" Carriage Bolt
20	27C90	2	3/8" Hex Nut
21	27L78	2	3/8" Lock Washer
22	27L56	2	3/8" Cut Washer
23	31N83	3	Universal Slip Joint Assembly - 20" Compressed Length (Consisting in part of the following indented item):
	BB-CPL6N-8	2	. Center Parts Kit (2 per Assembly)
24	26G19	6	3/8" x 3/8" Soc. Head Set Screw
25	AF-876-853	2	Guard, Shaft
26	26C54	16	1/2" x 2" H.T. Hex Head Cap Screw
27	27C95	16	1/2" Hex Nut
28	27L81	16	1/2" Lock Washer
29	27L58	16	1/2" Cut Washer
30	Z-17-30	1	Key - 1/4" Sq. x 2-7/8"
31	B-17-30	7	Key - 1/4" Sq. x 1-3/8"
32	AC-876-853	2	Guard
33	27G57	4	3/8" x 1-1/4" Hex Head Cap Screw
34	27C90	4	3/8" Hex Nut
35	27L78	4	3/8" Lock Washer

VIBRATOR GEAR BOX ASSEMBLY

A,C-53-1989A



VIBRATOR GEAR BOX.

() A-53-1989A

() C-53-1989A

(From Page B-16)

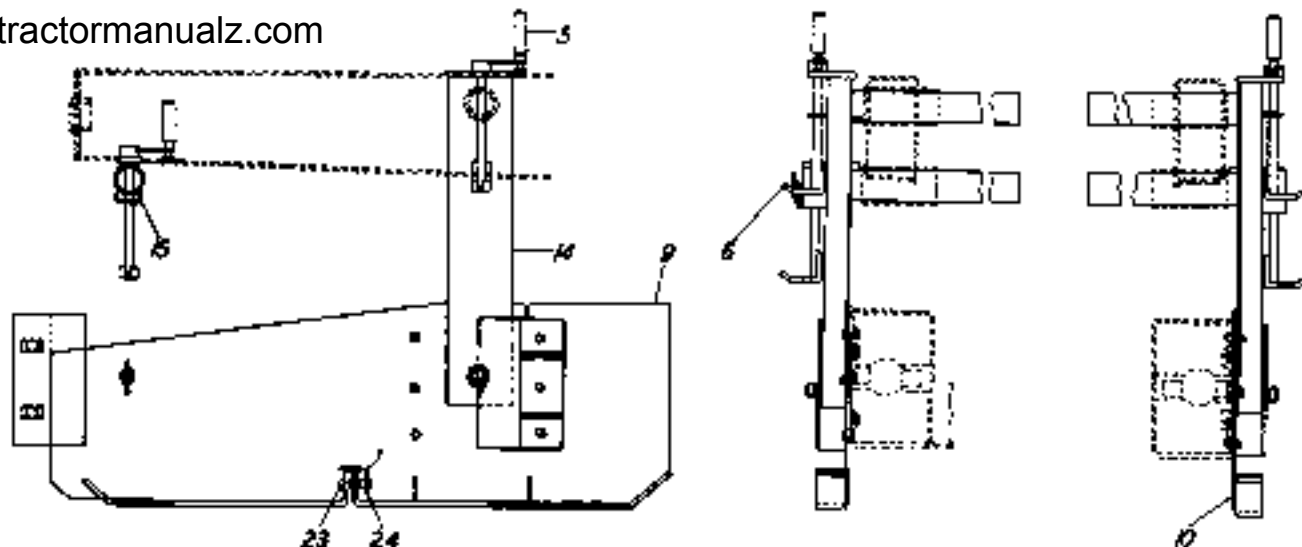
REF.	PART NUMBER	QTY.	DESCRIPTION
() <u>COMMON TO BOTH</u>			
1	23D13	1	1/2" Plug
2	23D06	1	Plug, Drain, 1/2" Magnetic
3	B-3-3974C	1	Clamp
4	A-53-1935M	1	Cover
5	B-53-1935	1	Gasket
6	H-17-197	1	3/4" Plug (Tapped)
7	23F26	1	Vent, Air - 1/8"
	D-46-296	1	Plate, Repair
	26A76	1	#4 Drive Screw x 5/16"
8	N-17-206	1	Bolt, Eye - 3/8"
9	50D05	2	Pin, Roll - 3/9" x 1"
10	27C90	1	3/8" Hex Nut
11	27L78	17	3/8" Lock Washer
12	27L56	1	3/8" Cut Washer
13	A-18-1005W	1	Gear, Spur - 54 T.
14	A-53-1938	4	Spacer
15	U-17-30	2	Key - 1/4" Sq. x 1-3/4"
16	31A19	4	Ring, Retaining
17	12T45	4	Pin, Cotter - 1/8" x 1-1/4"
18	27G54	8	3/8" x 1" Hex Head Cap Screw
19	27G49	8	3/8" x 3/4" Hex Head Cap Screw
20	30T58	2	Seal, Oil
21	50P47	4	Race, Bearing Thrust
22	B-18-1005W	1	Gear, Spur - 54 T.
23	31C87	3	Shim (.005")
24	31C86	3	Shim (.007")
25	31C85	3	Shim (.050")
26	A-53-2314	1	Cap, End
() <u>A-53-1989A ONLY</u>			
23	31C87	1	Shim (.005")
24	31C86	1	Shim (.007")
25	31C85	1	Shim (.007")
27	B-3-4069C	1	Housing, Gear
28	30H52	4	Cup, Bearing
29	30E53	4	Cone & Roller, Bearing
30	B-53-1991	1	Shaft
31	B-53-1932	1	Shaft
32	F-53-1809	1	Cap, End
33	H-53-1808	2	Retainer, Seal

REF.	PART NUMBER	QTY.	DESCRIPTION
() C-53-1989A ONLY			
23	31D58	1	Shim (.059")
24	31D59	1	Shim (.067")
25	31D60	1	Shim (.005")
27	C-3-4069C	1	Housing, Gear
28	10S02	1	Cup, Bearing
28	30H52	3	Cup, Bearing
29	10R99	1	Cone & Roller, Bearing
29	30H53	1	Cone & Roller, Bearing
30	A1-53-1991	1	Shaft
31	B-53-1932	1	Shaft
32	F-53-1809	1	Cap, End
33	F-53-1808	1	Retainer, Seal
33	H-53-1808	1	Retainer, Seal

HINGED END PLATES & ANGLES

- () A-876-345B
- () B-876-345B (For 1-1/2" Mat)
- () C-876-345B (For 2" Mat)
- () D-876-345B (For 2-1/2" Mat)
- () E-876-345B (For 3" Mat)

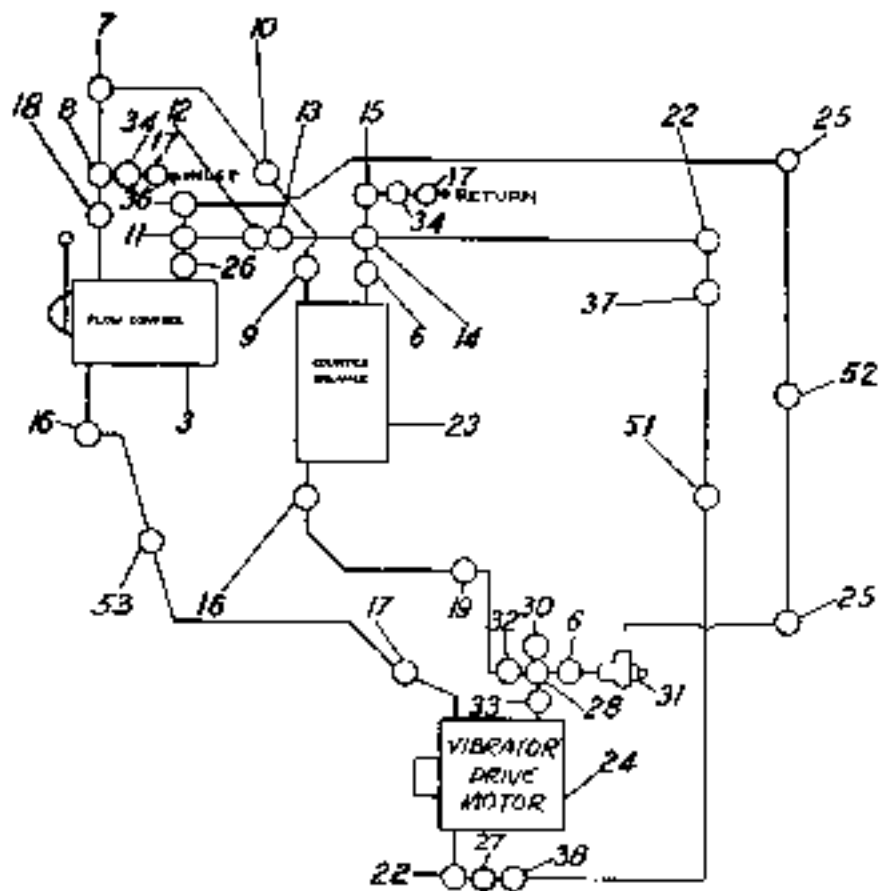
REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>A-876-345B ONLY</u>
	A-876-347WR	1	Plate, Hinged End - (H.H.)
	A-876-347WL	1	Plate, Hinged End - (L.H.)
	K-876-348	2	Pin
	27D52	4	Pin, Cotter - 1/8" x 3/4"
	KK-17-23	3	Rivet, 3/8" x 1-1/4" Button Head
	27D52	4	Pin, Cotter - 1/8" x 3/4"
			() <u>B-876-345B ONLY</u>
	B-876-347W	2	Angle, End Plate
	P-879-242	4	Link, Adj.
	KK-17-23	4	Rivet, 3/8" x 1-1/4" Button Head
	27D52	4	Pin, Cotter - 1/8" x 3/4"
			() <u>C-876-345B ONLY</u>
	C-876-347W	2	Angle, End Plate
	Q-879-242	4	Link, Adj.
	KK-17-23	4	Rivet, 3/8" x 1-1/4" Button Head
	27D52	4	Pin, Cotter - 1/8" x 3/4"
			() <u>D-876-345B ONLY</u>
	D-876-347W	2	Angle, End Plate
	S-879-242	4	Link, Adj.
	KK-17-23	4	Rivet, 3/8" x 1-1/4" Button Head
	27D52	4	Pin, Cotter - 1/8" x 3/4"
			() <u>E-876-345B ONLY</u>
	E-876-347W	2	Angle, End Plate
	T-879-242	4	Link, Adj.
	KK-17-23	4	Rivet, 3/8" x 1-1/4" Button Head
	27D52	5	Pin, Cotter - 1/8" x 3/4"



END PLATES

- () B-876-490B (For 15'-0" Screed Width)
- () D-876-490B (Basic 10'-0" Screed)
- () H-876-490B (For 15'-0" Screed Width)

REF.	PART NUMBER	QTY.	DESCRIPTION
			() COMMON TO ALL
5	D-3-378BC	4	Crank, Chain Hook
6	B-878-166W	4	Hook, Chain
9	A-876-492WR	1	Plate, End (R.H.)
10	A-876-492WL	1	Plate, End (L.H.)
	27H05	6	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	6	1/2" Hex Nut
	27L81	6	1/2" Lock Washer
15	AB-876-297W	2	Support, Rear End Plate
23	Q-17-23	2	Pin, Clevis - 1/2" x 1-3/4"
24	50B07	2	Pin, Retaining
			() B&D-876-490B ONLY
14	AE-876-297WR	1	Support, End Plate (R.H.)
	AE-876-297WL	1	Support, End Plate (L.H.)
			() B-876-490B ONLY
	C-876-332W	2	Guide
	A-3-3717	4	T-Nut
	27H06	4	1/2" x 1-1/2" Hex Head Cap Screw
	27L81	4	1/2" Lock Washer
	BA-876-297W	2	Extension, Rear End Plate Support
	27H74	2	5/8" x 4-1/4" Hex Head Cap Screw
	27C98	2	3/8" Hex Nut
	27L84	2	5/8" Lock Washer
	27L59	4	5/8" Cut Washer
			() H-876-490B ONLY
	AF-876-297WR	1	Support (R.H.)
	AF-876-297WL	1	Support (L.H.)
	BC-876-297W	2	Extension, Rear End Plate Support
	ED-876-297W	2	Extension, Front End Plate Support
	27H74	2	5/8" x 4-1/4" Hex Head Cap Screw
	27C98	2	3/8" Hex Nut
	27L84	2	5/8" Lock Washer
	27L59	4	5/8" Cut Washer
	27H21	2	1/2" x 3" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer

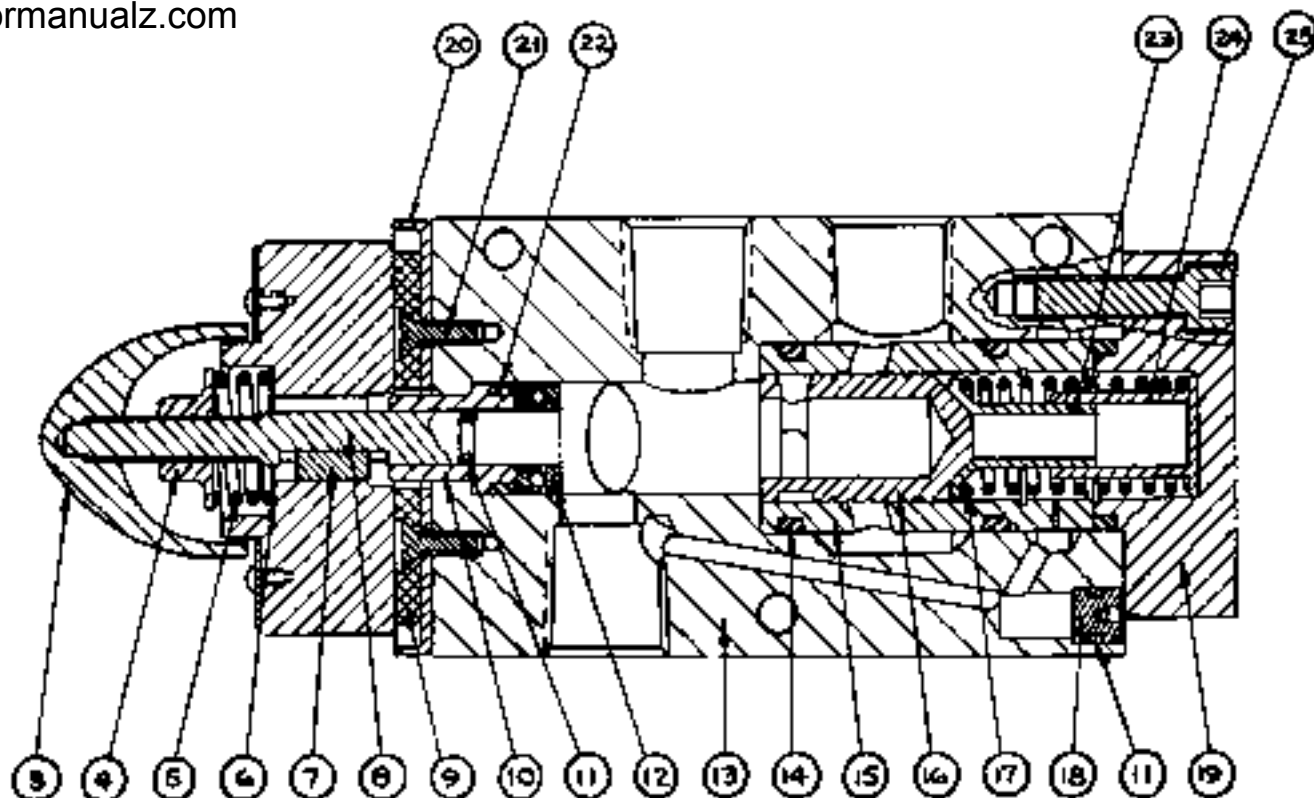


SCREED HYDRAULICS

() A1-376-885B

REF.	PART NUMBER	QTY.	DESCRIPTION
3	31P60	1	Valve, Flow Control (See Page B-24)
	W-17-18	3	Spacer, Pipe - 1/4" x 3/4"
	27M91	3	1/4" x 3-1/4" Hex Head Cap Screw
	27C86	3	1/4" Hex Nut
	27L76	3	1/4" Lock Washer
	27L52	3	1/4" Cut Washer
6	B-80-287	2	Conn., Reducing 1/2" Ma. N.P.T.F. x 3/4" Fe. N.P.T.F.
7	23C26	1	Elbow, 90°, 1/4" Tube x 3/4" N.P.T.F.
8	A-80-88	1	Elbow, 90°, 3/4" Ma. N.P.T.F. x 3/4" Fe. N.P.S.M.
9	23B05	1	Conn., 1/4" Tube x 1/4" N.P.T.F.
10	H-80-1W	1	1/4" Tube x 6-7/16"
11	23D57	1	Tee, 1/2" N.P.T.F.
12	23C86	1	Nipple, pipe - 1/2" N.P.T.F.
13	23A20	1	Bushing, Red., 1/2" Fe. x 3/4" Ma. N.P.T.F.
14	BN-80-88	1	Tee, Service - 3/4" N.P.T.F. w/1/4" Tapped Hole
15	23E29	1	Elbow, 90°, 3/4" Ma. x 3/4" Fe. N.P.T.F.
16	23K63	2	Elbow, 90°, 1/2" x 3/4" N.P.T.F. x 3/4" Fe. N.P.T.F.
17	23J74	3	Elbow, 45°, 3/4" Ma. N.P.T.F. x 3/4" Fe. N.P.T.F.
18	23H87	1	Conn., Reducing 1/2" x 3/4" N.P.T.F. x 3/4" Fe. N.P.T.F.
19	30N70	1	Hose - 3/4" x 2'-5"
22	23J91	2	Elbow, 90°, Str., 1/4" N.P.T.F.

REF.	PART NUMBER	QTY.	DESCRIPTION
23	30B67	1	Valve, Counterbalance (See Page E-25)
24	11S31	1	Motor, Hydraulic (See Page E-26)
25	23E27	2	Elbow, 90 ^D , 1/2" Ma. N.P.T.F. x 1/2" Fe. N.P.S.M.
26	23C86	1	Nipple, 1/2" N.P.T.F.
27	23A02	1	Bushing, Red. - 1/4" x 3/8" N.P.T.
28	BT-80-88	1	Tee, Service, 3/4" N.P.T.F. w/1/4" Tapped Hole
30	23D11	1	1/4" N.P.T. Plug
31	31P23	1	Valve, Pilot Operated Relief
32	23E28	1	Conn., 3/4" Ma. N.P.T.F. x 3/4" Fe. N.P.S.M.
33	23C87	1	Nipple, Pipe - 3/4" N.P.T.F.
34	30N67	2	Hose - 3/4" x 4'-0"
36	23C35	1	El., 90 ^D , Str., 1/2" N.P.T.F.
37	23M83	1	Conn., 3/4" I.D. Hose x 1/4" Ma. N.P.T.F.
38	23M84	1	Conn., 3/8" I.D. Hose x 3/8" Ma. N.P.T.F.
51	50F77	1	Hose - 3/8" x 3'-2"
52	30N56	1	Hose, 1/2" I.D. x 3'-6"
53	30N68	1	Hose, 3/4" I.D. x 3'-2"



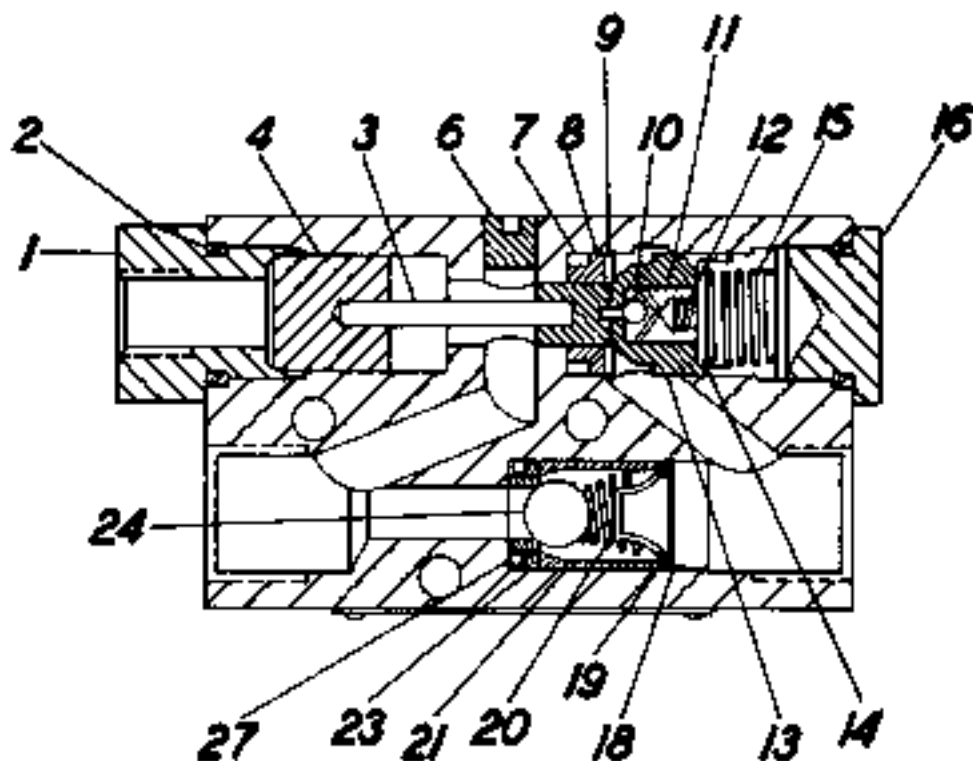
FLOW CONTROL VALVE

() 31P60

(From Page 8-22)

REF.	PART NUMBER	QTY.	DESCRIPTION
		1	Handle Sub-Assembly
	WC-111097	1	ball, Plastic
3	WC-110237	1	Cap
4	WC-111291	1	Nut, Flange w/Lock
5	WC-110148	1	Spring
6	WC-110146	1	Washer
7	WC-110147	1	Key
8		1	Controller
9	WC-110144	1	Disc, Friction
10	WC-110282	1	Bushing
11	13K81	2	O-Ring
12	WC-111095	1	Bearing, Thrust
13		1	Block
14	WC-114889	3	O-Ring
15	WC-110279	1	Sleeve
16		1	Piston
17	WC-19211	1	Spring
18		1	Plug
19		1	Cap
20		1	Cover Sub-Assembly
21	27J54	4	#8-32 x 1/2" Flat Head Machine Screw
22	WC-114870	1	O-Ring
23	WC-110622	1	Piston
24		1	Plug
25	26A72	4	5/16" x 1" Socket Head Cap Screw

NOTE: Only normally serviced items are listed.



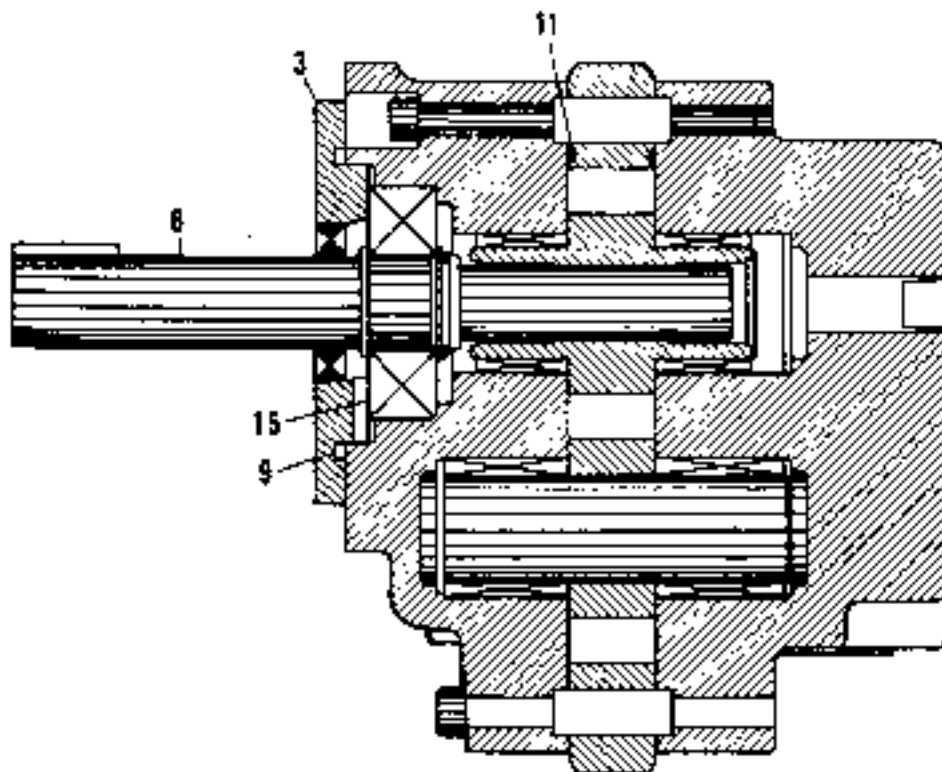
COUNTERBALANCE VALVE

() 30B67

(From Page B-23)

REF.	PART NUMBER	QTY.	DESCRIPTION
1		1	Plug
2	50G94	2	Packing
		1	Roll Pin & Piston Sub-Assembly (Consists of the following indented items):
3		1	. Pin, Roll
4		1	. Piston
6		1	Plug, 1/8" Socket Head Pipe
7	WC-114870	1	Packing
8	WC-66006	1	Seat
9	WC-5000-77	1	Ring, Retaining
10		1	Ball, 5/32" Dia. Steel - Grade 1
11	WC-110873	1	Guide
12		1	Spring
13	WC-111547	1	Poppet
14	WC-110870	1	Washer
15	WC-31411	1	Spring
16		1	Plug
18	WC-5000-68	1	Ring, Retaining
19	WC-110874	1	Stop
20	WC-110876	1	Spring
21	WC-111213	1	Stop
22	WC-114869	1	Packing
23	WC-110877	1	Seat
24		1	Ball, 13/32" Dia. Steel - Grade 1

NOTE: Only normally serviced items are listed.



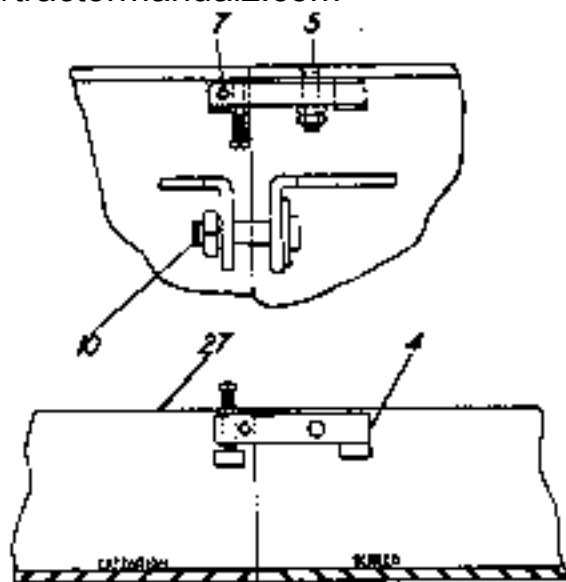
HYDRAULIC MOTOR-GEAR TYPE

() 11S31

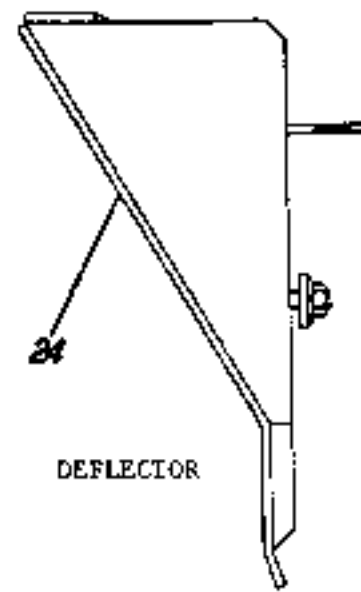
(From Page B-23)

REF.	PART NUMBER	QTY.	DESCRIPTION
3	* 13F95	1	Seal Plate Assembly
6	*	1	Shaft, Drive
9	*	1	O-Ring
11	*	2	O-Ring
15	*	1	Bearing, Ball

* - Motor Serial Number required for proper part number identification.



SCREED PLATE



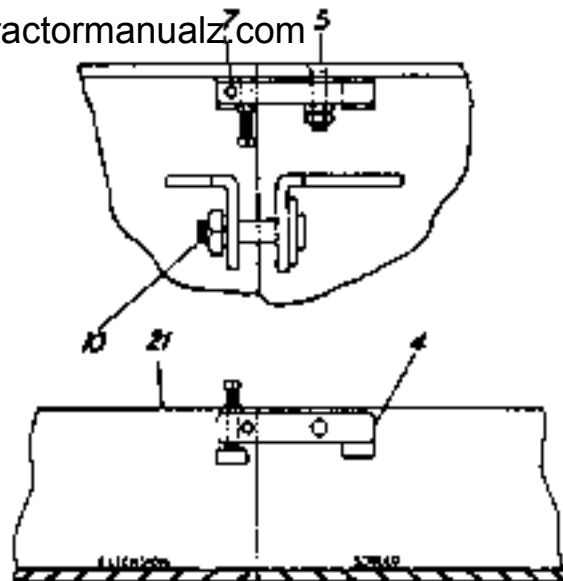
DEFLECTOR

6" SCREED EXTENSION (OPTIONAL)

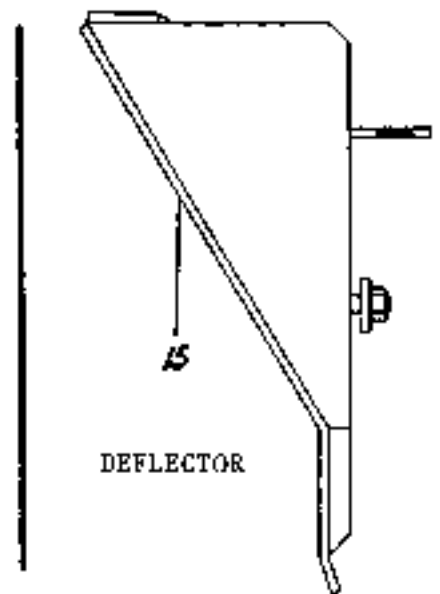
() A-876-890A

(Formerly A1-876-890F)

REF.	PART NUMBER	QTY.	DESCRIPTION
27	AB1-876-857W	1	Extension, Screed Plate - 6"
4	AB-876-847W	2	Hold Down
5	26F66	2	1/2" x 2-1/4" Flat Head Socket Cap Screw
	27D21	4	1/2" Jam Nut
7	27K35	4	3/8" x 2" Square Head Set Screw
	27C90	2	3/8" Hex Nut
	27D17	4	3/8" Jam Nut
10	27M36	2	3/4" x 3" Machine Bolt
	27D01	4	3/4" Hex Nut
	27L87	4	3/4" Lock Washer
	27L60	2	3/4" Cut Washer
	BA-876-862W	1	Extension, Main Frame
	AO-17-11	2	Pipe, Std. - 1/2" x 5/8"
	27C64	2	3/8" x 1-3/4" Hex Head Cap Screw
	27C90	2	3/8" Hex Nut
	27L78	2	3/8" Lock Washer
	27L56	2	3/8" Cut Washer
	27M35	2	3/4" x 2" Machine Bolt
	CC-876-863	1	Cover, Slot
	JK-17-9	2	Washer - 3/8" Thick
	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
	27H05	2	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	4	1/2" Lock Washer
	27L58	6	1/2" Cut Washer
	27D21	2	1/2" Hex Half Nut
24	C-876-867W	1	Extension, Deflector
	AE-876-863	1	Cover
	AF-876-863	1	Insulation



SCREED PLATE



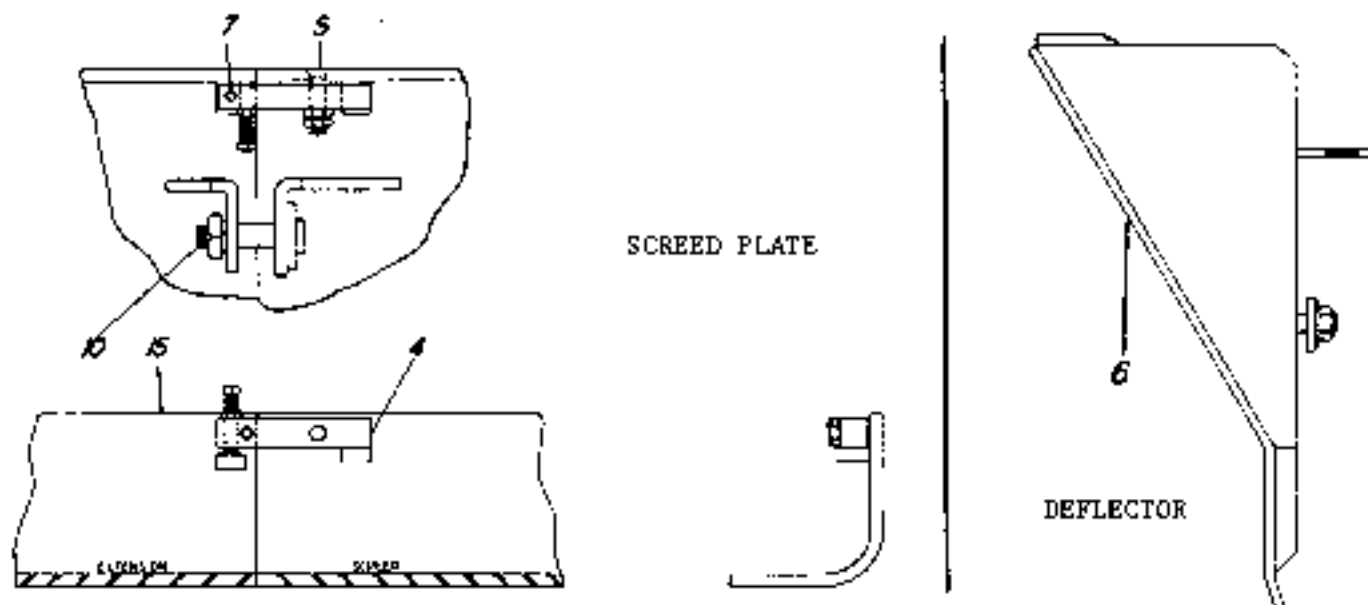
DEFLECTOR

1'-0" SCREED EXTENSION (OPTIONAL)

() B-876-890A

(Formerly B1-876-890F)

REF.	PART NUMBER	QTY.	DESCRIPTION
21	AA1-876-857W	1	Extension, Screed Plate - 1'-0"
4	AB-876-847W	2	Hold Down
5	26F66	2	1/2" x 2-1/4" Flat Head Socket Cap Screw
	27D21	4	1/2" Jam Nut
7	27K35	4	3/8" x 2" Square Head Set Screw
	27C90	4	3/8" Hex Nut
	27D17	4	3/8" Jam Nut
10	27M36	2	3/4" x 3" Machine Bolt
	27D01	4	3/4" Hex Nut
	27L87	4	3/4" Lock Washer
	27L60	2	3/4" Cut Washer
	AA-876-862W	1	Extension, Main Frame
	AG-17-11	4	Pipe, Std. - 1/2" x 5/8"
	27G64	4	3/8" x 1-3/4" Hex Head Cap Screw
	27C90	4	3/8" Hex Nut
	27L7B	4	3/8" Lock Washer
	27L56	4	3/8" Cut Washer
	27M35	2	3/4" x 2" Machine Bolt
	DC-876-869	1	Cover, Slot
	.1K-17-9	2	Washer - 3/8" Thick
	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
	27H05	2	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	4	1/2" Lock Washer
	27L3B	8	1/2" Cut Washer
	27D21	4	1/2" Hex Half Nut
15	B-876-867W	1	Extension, Deflector
	AC-876-863	1	Cover
	AD-876-863	1	Insulation



SCREED PLATE

DEFLECTOR

2'-0" SCREED EXTENSION (OPTIONAL)

() C-876-890A

(Formerly C2-876-800F)

REF.	PART NUMBER	QTY.	DESCRIPTION
15	A1-876-857W	1	Extension, Screed Plate - 2'-0"
4	AB-876-847W	2	Hold Down
5	26F66	2	1/2" x 2-1/4" Flat Head Socket Cap Screw
	27D21	4	1/2" Jam Nut
7	27K35	4	3/8" x 2" Square Head Set Screw
	27C90	4	3/8" Hex Nut
	27D17	4	3/8" Jam Nut
10	27M36	2	3/4" x 3" Machine Bolt
	27D01	4	3/4" Hex Nut
	27L87	4	3/4" Lock Washer
	27L60	2	3/4" Cut Washer
	A-876-862W	1	Extension, Main Frame
	A0-17-11	4	Pipe, Std. - 1/2" x 5/8"
	27C64	4	3/8" x 1-3/4" Hex Head Cap Screw
	27C90	4	3/8" Hex Nut
	27L78	4	3/8" Lock Washer
	27L56	4	3/8" Cut Washer
	27M35	2	3/4" x 2" Machine Bolt
	CC-876-863	1	Cover, Slot
	JK-17-9	2	Washer - 3/8" Thick
	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
	27H05	3	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	3	1/2" Hex Nut
	27L81	5	1/2" Lock Washer
	27L58	9	1/2" Cut Washer
	27D21	4	1/2" Hex Half Nut
6	A-876-867W	1	Extension, Deflector
	C-876-863	1	Cover
	AA-876-863	1	Insulation

2'-0" SCREED EXTENSION (Continued)

REF.	PART NUMBER	QTY.	DESCRIPTION
	31MS2	1	Universal Joint Slip Assembly - 17" Compressed Length (Consisting in part of the following indented items):
	BB-CPL6N-H	2	. Kit, Center Parts
	26G19	2	3/8" x 3/8" Socket Head Set Screw
	AE-876-853	1	Guard, End
	A-53-1989A	1	Vibrator (See Page E-13)
	A1-876-852W	1	Mount, Vibrator
	26C54	4	1/2" x 2" Hex Head Cap Screw (H.F.)
	BE-17-33	1	Key, 1/2" Sq. x 1-3/4"
	27N19	1	1"-14 N.F. x 1-3/4" Hex Head Cap Screw
	D-876-853	1	Washer
	27M05	1	1" Lock Washer
	50E79	1	Pin, Roll - 3/16" x 3/4"
	AD-876-853	1	Guard
	27K47	1	1/2" x 3" Set Screw
	27D21	1	1/2" Jam Nut
	8-17-30	2	Key - 1/4" Sq. x 1-3/8"
	B-53-1938	4	Weight, Eccentric - Large
	27C95	4	1/2" Hex Nut
	27L81	4	1/2" Lock Washer
	27L58	4	1/2" Cot Washer

PRE-STRIKE OFF EXTENSION

- () B-876-870B (2'-0")
- () C-876-870B (2'-6")
- () D-876-870B (6")

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>B-876-870B ONLY</u>
	B-876-872WR	1	Extension, Pre-Strike Off (P.S.)
	B-876-872WL	1	Extension, Pre-Strike Off (L.S.)
	P-876-873	4	Guide
	27H06	4	1/2" x 1-1/2" Hex Head Cap Screw
	27L81	4	1/2" Lock Washer
	27H25	2	1/2" x 3-3/4" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27L58	2	1/2" Cut Washer
			() <u>C-876-870B ONLY</u>
	C-876-872WR	1	Extension, Pre-Strike Off (P.S.)
	C-876-872WL	1	Extension, Pre-Strike Off (L.S.)
	P-876-873	2	Guide
	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
	27L81	2	1/2" Lock Washer
	27H25	2	1/2" x 3-3/4" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27L58	2	1/2" Cut Washer
			() <u>D-876-870B ONLY</u>
	D-876-872WR	1	Extension, Pre-Strike Off (P.S.)
	D-876-872WL	1	Extension, Pre-Strike Off (L.S.)
	27B13	2	1/2" x 7-1/2" Machine Bolt
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27L58	2	1/2" Cut Washer

12" STOODITE SCREW CONVEYOR EXTENSION (OPTIONAL)
 (For *Hi-Hard* Screw Conveyor, See Next Page)

- () B-876-365R

REF.	PART NUMBER	QTY.	DESCRIPTION
	AA-876-367WR	1	Extension, Screw - Left Hand Side of Machine
	AA-876-367WL	1	Extension, Screw - Right Hand Side of Machine
	27H71	2	5/8" x 3-3/4" Hex Head Cap Screw
	27C98	2	5/8" Hex Nut
	27L84	2	5/8" Lock Washer

12" SCREW CONVEYOR EXTENSION WITH NI-HARD BOLT-ON SEGMENTS
(OPTIONAL)

() D-876-365B

REF.	PART NUMBER	QTY.	DESCRIPTION
	EA-876-367WR	1	Extension, Screw - Left Hand Side of Machine (Consisting in part of the following indented item):
	G-876-1773L	4	. Cover, Tube
	A-3-4556C	6	Segment, Ni-Hard
	EA-876-367WL	1	Extension, Screw - Right Hand Side of Machine (Consisting in part of the following indented item):
	G-876-1773R	4	. Cover, Tube
	AA-3-4556C	6	Segment, Ni-Hard
	27A48	12	1/2" x 1-1/2" Carriage Bolt
	27C95	12	1/2" Hex Nut
	27L81	12	1/2" Lock Washer
	27L58	24	1/2" Cut Washer
	27H71	2	5/8" x 3-3/4" Hex Head Cap Screw
	27C98	2	5/8" Hex Nut
	27L84	2	5/8" Lock Washer

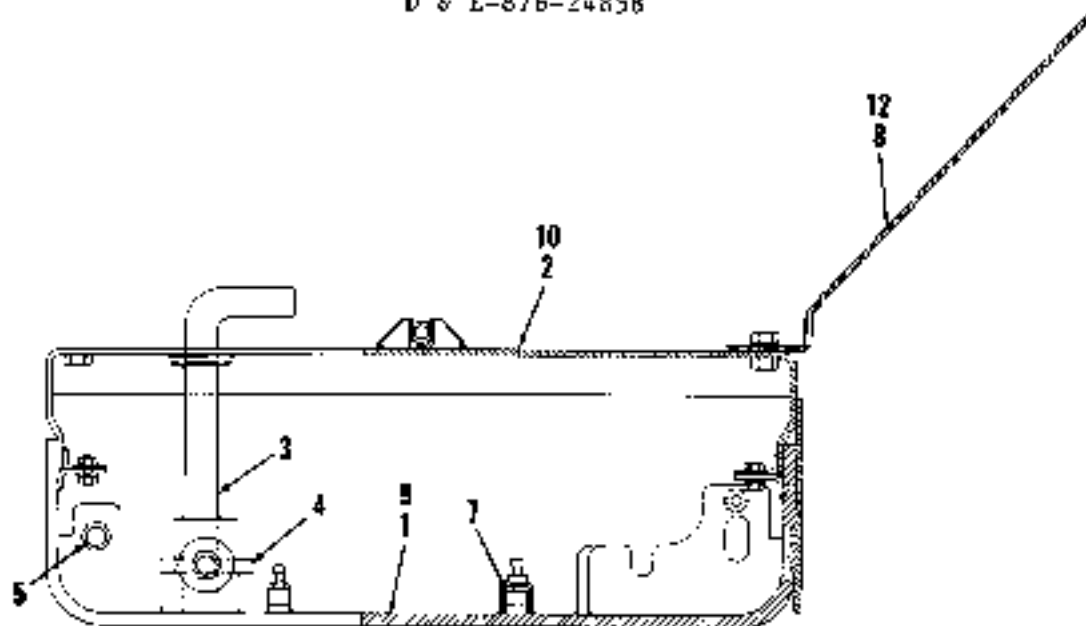
TRANSVERSE LEVEL INDICATOR

() A-873-296B

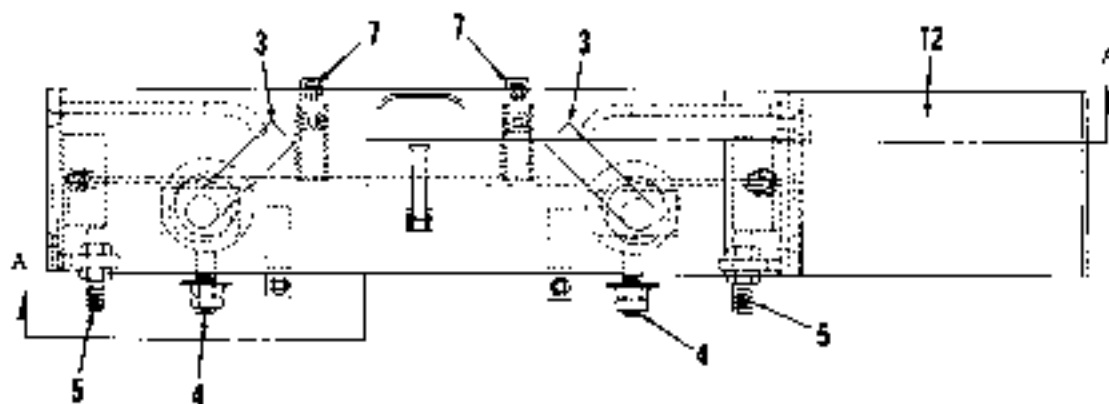
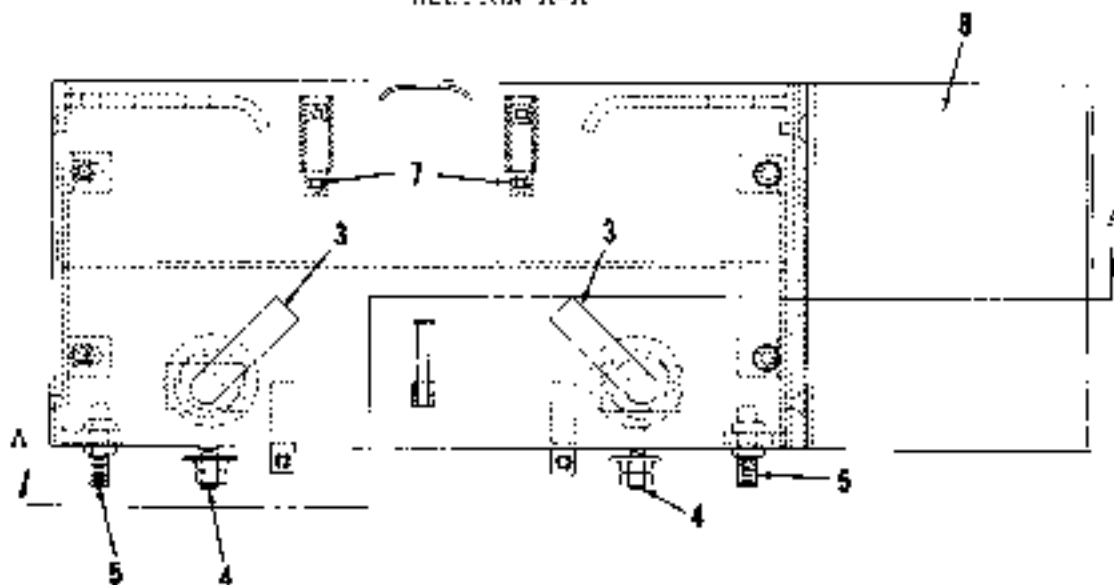
REF.	PART NUMBER	QTY.	DESCRIPTION
	A-873-296A	1	Indicator, Transverse Level (Consisting of the following indented items):
	50J4I	1	. Indicator, Level
	A-873-298	1	. Flashing - 1'-0" x 2-1/2"
	B-873-298	1	. Flashing - 1'-0" x 2-1/2", 2 Holes 7/16", 2 Holes 5/16"
	27J64	2	. 1/4" x 1-1/4" Round Head Machine Bolt
	27C86	2	. 1/4" Hex Nut
	27L76	2	. 1/4" Lock Washer
	27L52	2	. 1/4" Cut Washer
	27L58	2	. 1/2" Cut Washer
	27G61	2	. 3/8" x 1-1/2" Hex Head Cap Screw
	27C90	2	. 3/8" Hex Nut
	27L78	2	. 3/8" Lock Washer
	27L56	4	. 3/8" Cut Washer
	12V68	2	. 5/16"-24 N.F. x 1-1/8" Self Tap Hex Head Screw
	27L54	2	. 5/16" Cut Washer

SCREED EXTENSIONS ASSEMBLY

D & E-876-2485B



SECTION A-A



RAPID HITCH SCREED EXTENSIONS
(Schneider & Simpson)

- () D-876-2485B (12")
- () E-876-2485B (6")
- () J-876-2485B (Screed Heater End Plates)
- () K-876-2485B (Wrench)
- () L-876-2485B (Adj. Hardware)
- () M-876-2485B (Mounting Hardware for Field Conv.)
- () T-876-2485B (Moldboard Extension Kit)

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>D-876-2485B ONLY</u>
	14P51	1	Extension - 12" (Consisting of the following indented items):
1	14P51C1	1	. Plate, Screed - 12" Ext. w/Adj. Blocks
2	14P51C2	1	. Cover, Screed
3	14P51C3	1 Pair	. Cam & Lever Unit
4	14P51C4	2	. Bolt, Eye w/Washer Faced Nut & Lock Nut
5	14P51C5	2	. Stud, Alignment w/Lock Nut
7	14P51C7	2	. Block, Adj. w/Set Screw & Lock Nut
8	14P51C8	1	. Moldboard
			() <u>E-876-2485B ONLY</u>
	14P52	1	Extension - 6" (Consisting of the following indented items):
3	14P51C3	1 Pair	. Cam & Lever Unit
4	14P51C4	2	. Bolt, Eye w/Washer Faced Nut & Lock Nut
5	14P51C5	2	. Stud, Alignment w/Lock Nuts
7	14P51C7	2	. Block, Adj. w/Set Screw & Lock Nuts
9	14P52C1	1	. Plate, Screed 6" Ext. w/Adj. Block
10	14P52C2	1	. Cover, Screed
12	14P52C8	1	. Moldboard
			() <u>J-876-2485B ONLY</u>
	14P70	2	Plates, Screed Heater End Cover (I-HH, I-LH)
			() <u>K-876-2485B ONLY</u>
	A-876-2487	1	Wrench
			() <u>L-876-2485B ONLY</u>
	AG-876-848	4	Block, Adj.
	12Y67	4	3/8" x 1-3/4" Set Screw
	27C90	4	3/8" Hex Nut
			() <u>M-876-2485B ONLY</u>
	C-876-847W	4	Yoke
	27K32	4	3/8" x 1-1/4" Set Screw
	27C90	4	3/8" Hex Nut
	FH-876-813	2	Eye
	AH-876-848	4	Block, Thrust
			() <u>T-876-2485B ONLY</u>
	15C90	1	Moldboard Extension Kit

HYDRAULIC VARIABLE STRIKE OFF
(Schneider & Simpson)

- () G-876-2485B
- () G1-876-2485B

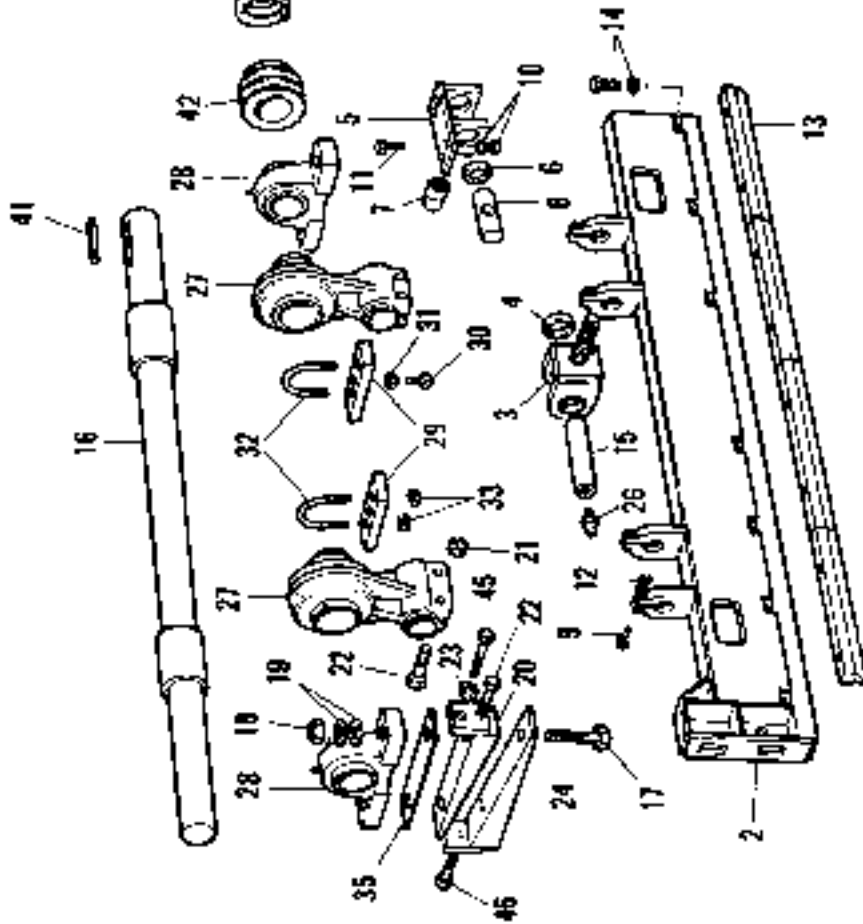
REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>G-876-2485B ONLY</u>
	14P65	1	Strike Off, Hydraulic Variable - 24"
	14P78	1	Hydraulic Control Package
			() <u>G1-876-2485B ONLY</u>
	14P65	1	Strike Off, Hydraulic Variable - 24"
	15F99	1	Hydraulic Control Package

SECTION C - TAMPER SCREED

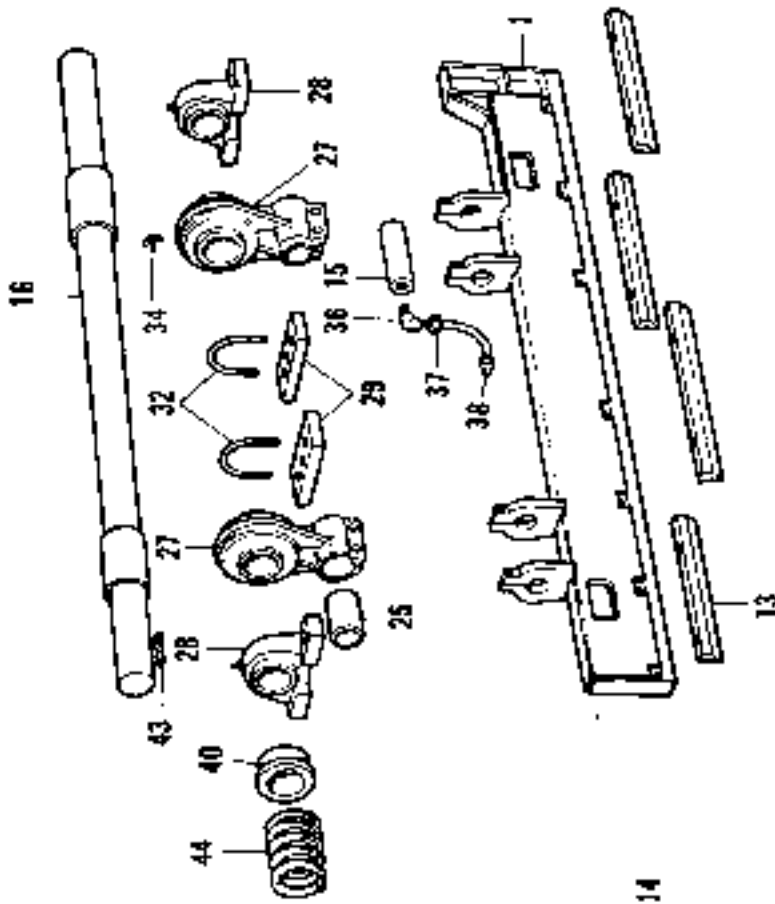
TABLE OF CONTENTS

ASSEMBLY	PART NO. OR N/M	SERIES	PAGE
Agitator <i>(Optional)</i>	876-390		C-33
Motor	31V85		C-36
Speed Reduction Unit	31D93		C-37
Valve, Flow Regulator	31P45		C-38
Burner Equipment	876-420		C-17
Crown Control & Indicator	876-260		C-13
Cut-Off Shoe	876-495		C-21
Deflector Plate	876-255		C-6
Eccentric Shaft	876-250		C-3
Electrical Components	876-1315		C-19
End Plates	876-490		C-20
End Plates, Hinged & Angles <i>(Optional)</i>	876-345		C-22
Extension, Agitator <i>(Optional)</i>	876-390		C-30
Extension, Pre-Strike Off <i>(Optional)</i>	876-505		C-31
Extension, Screed - 6" R.H. <i>(Optional)</i>	876-780		C-23
Extension, Screed - 6" L.H. <i>(Optional)</i>	876-780		C-24
Extension, Screed - 12" <i>(Optional)</i>	876-780		C-27
Extension, Screed - 24" <i>(Optional)</i>	876-780		C-28
Extension, Screw Conveyor <i>(Optional)</i>	876-365		C-29
Extension, Screw Conveyor-Ni-Hard <i>(Optional)</i>	876-365		C-29
Heating Chamber	876-330		C-13
Hydraulics	876-300		C-10
Motor	11K31		C-11
Name Plates	876-775		C-31
Screed Plates	876-325		C-15
Tamper Drive & Support	876-265		C-7
Tamper Frame & Bars	876-245		C-3
Thickness Control	876-270		C-9
Tools & Spare Parts	876-215		C-21
Transverse Level Indicator <i>(Optional)</i>	873-296		C-22

TAMPER FRAME & BARS ASSEMBLY
A1, B2-876-245B



ECCENTRIC SHAFT ASSEMBLY
A, B-876-250B



TAMPER FRAME AND BARS

- () A1-876-245B (Tamper Frame)
 () B2-876-245B (Premium Tamper Bars)

REF.	PART NUMBER	QTY.	DESCRIPTION
() <u>A1-876-245B ONLY</u>			
1	BA-876-247WL	1	Frame, Tamper (L.H.)
2	BA-876-247WR	1	Frame, Tamper (R.H.)
3	AC-876-247W	4	Yoke with Bushing
4	A-8-204	8	Bushing Only (For AC-876-247W Only)
	26E47	8	3/4" Lock Nut
5	AD-876-247W	4	Support with Bushing
6	A-8-205	8	Bushing Only (For AD-876-247W Only)
7	B-3-2196	4	Collar, 3/4"
8	AH-876-248	4	Pin
9	27H17	8	1/2" x 2-1/2" Hex Head Cap Screw
10	27C95	16	1/2" Hex Nut
10	27L81	16	1/2" Lock Washer
11	27H09	16	1/2" x 1-3/4" Hex Head Cap Screw
12	27C95	8	1/2" Hex Nut
12	27L81	8	1/2" Lock Washer
	ZW-17-9	8	Washer, #24
() <u>B2-876-245B ONLY</u>			
13	U1-3-3515C	8	Bar, Premium Tamper
14	26E85	16	1/2" x 2-1/2" Hex Head Cap Screw
14	27D38	16	1/2" Square Nut
	11E32	16	1/2" External Lock Washer

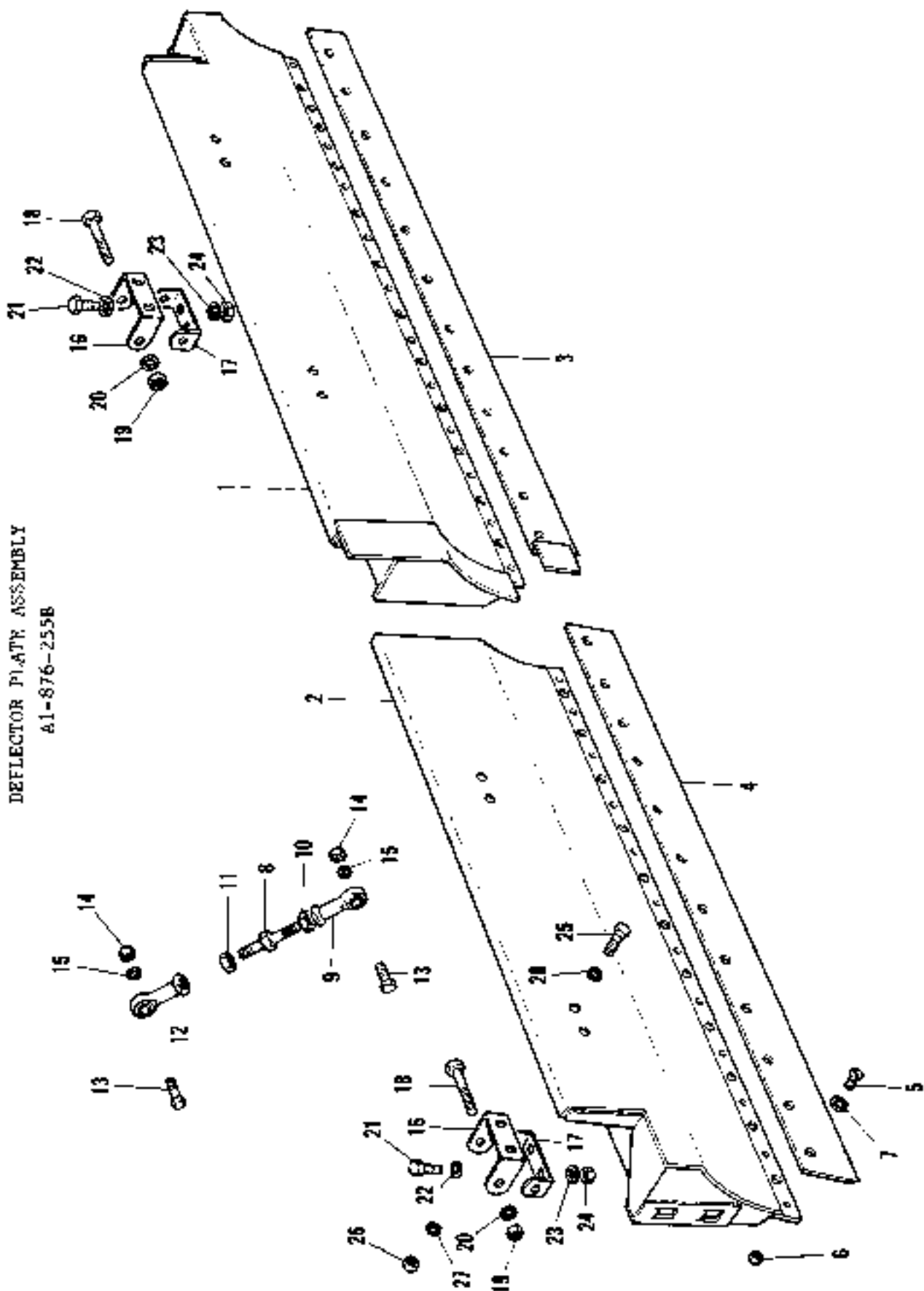
ECCENTRIC SHAFT

- () A-876-250B (Right Side)
 () B-876-250B (Left Side)

REF.	PART NUMBER	QTY.	DESCRIPTION
() <u>COMMON TO BOTH</u>			
15	F-876-248	2	Shaft - 1-11/16" x 7"
16	D-879-133W	1	Shaft, Eccentric
17	27J07	4	3/4" x 4-1/2" Hex Head Cap Screw
18	26A16	4	3/4" Anco Lock Nut
19	27L60	2	3/4" Cut Washer
	KP-17-9	6	3/4" Cut Washer
	BO-17-9	4	Washer, #20 Ga.
20	A-3-3488W	2	Block, Wedge
21	10S69	4	1/2" Lock Nut (Long Lock)
22	27H25	4	1/2" x 3-3/4" Hex Head Cap Screw
23	27D21	6	1/2" Jam Nut
24	A-3-3489W	2	Block, Wedge
25	F2-3-1085	2	Bushing
26	23C66	1	Fitting, 1/8" x 90° Hyd. Lub.

REF.	PART NUMBER	QTY.	DESCRIPTION
27	31K39	2	Arm, Eccentric & 2-15/16" Brg.
	SA-SK-534	2	Insert, Bearing Only (For 31K39)
28	31J43	2	Bearing, 2-3/16"
	SA-SK-532	2	Insert, Bearing Only (For 31J43)
29	A-876-253	2	Counterweight
30	27K31	2	3/8" x 1" Set Screw
31	27D17	2	3/8" Jam Nut
32	AW-3-1126	2	3/8" U-Bolt
33	27C90	8	3/8" Hex Nut
34	23C75	1	Fitting, 1/4" x 67-1/2" Hyd. Lub.
35	TT-17-139	4	Shim, 16 Ga.
36	23F08	1	Elbow, 90°, 1/4" Tube x 1/8" N.P.T.F.
37	50K92	1	Hose Assy., Hyd. - 1/4" x 10"
38	23F06	1	Conn., 1/4" Tube x 1/8" N.P.T.F.
39	23C60	1	Fitting, 1/8" Hyd. Lub.
			() <u>A-876-250B ONLY</u>
40	F-3-1088C	1	Hub
41	J-17-32	1	Key - 3/8" Sq. x 2-3/4"
	27K50	1	1/2" x 4" Set Screw
	27K46	1	1/2" x 2-1/2" Set Screw
	27K45	2	1/2" x 2" Set Screw
	27K47	2	1/2" x 3" Set Screw
			() <u>B-876-250B ONLY</u>
42	B-3-3513C	1	Sheave, 2-Groove
43	E-17-32	1	Key, 3/8" Sq. x 2-1/4"
44	A-46-322	1	Spring
45	27K50	2	1/2" x 4" Set Screw
	27K47	2	1/2" x 3" Set Screw
46	27K45	1	1/2" x 2" Set Screw
	27K44	1	1/2" x 1-3/4" Set Screw

DEFLECTOR PLATE ASSEMBLY
A1-876-255B

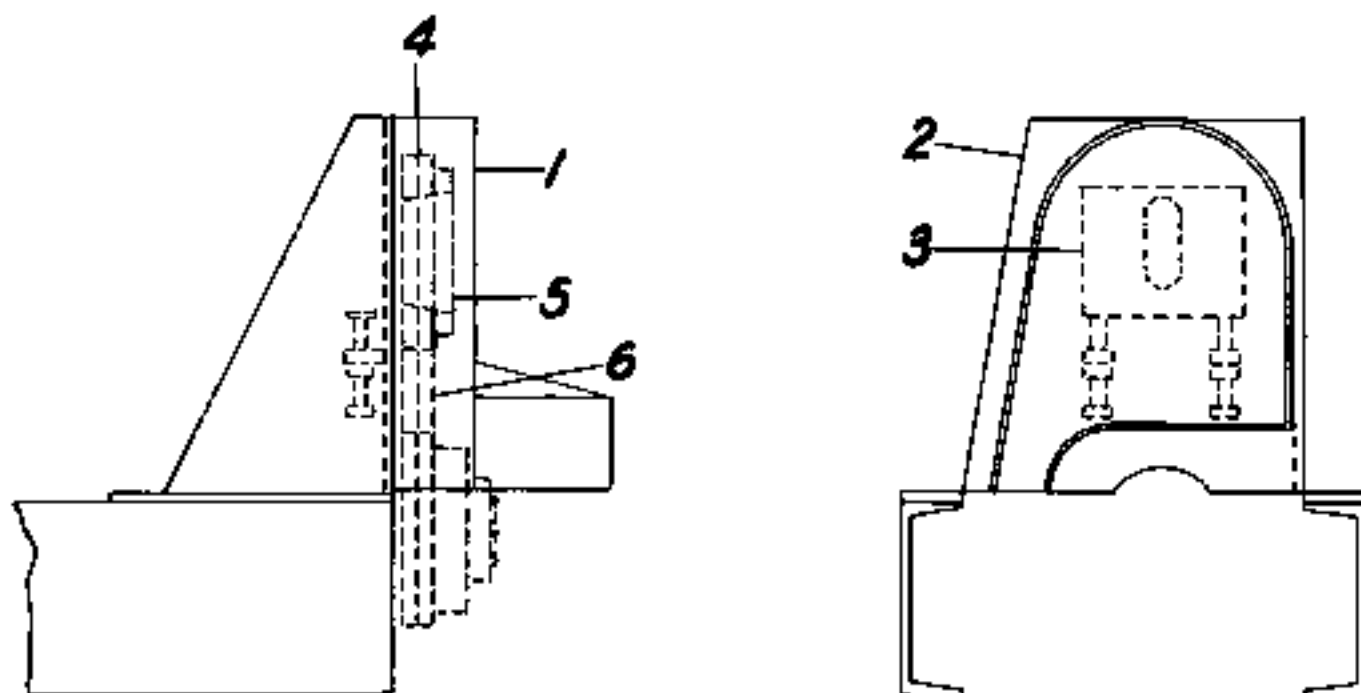


DEFLECTOR PLATE

() AL-876-255B

REF.	PART NUMBER	QTY.	DESCRIPTION
1	AA-876-257WL	1	Plate, Deflector (L.S.)
2	AA-876-257WR	1	Plate, Deflector (R.S.)
3	J-3-1111W	1	Blade, Deflector
4	B-3-1111	1	Blade, Deflector
5	27E62	24	1/2" x 1-1/4" Flat Head Cap Screw
6	27D21	24	1/2" Jam Nut
7	26E02	24	1/2" Shakeproof Lock Washer
8	BA-876-257W	4	Bolt, Take-Up
• 9	50K34	4	Bearing, Rod End
10	27D25	4	3/4"-16 N.F. Jam Nut
11	26E91	4	3/4"-16 N.F. Jam Nut (L.R.)
• 12	50K33	4	Bearing, Rod End
13	27H93	8	3/4" x 2-1/2" Hex Head Cap Screw
14	27D01	8	3/4" Hex Nut
15	27L87	8	3/4" Lock Washer
16	BN-876-258	4	Bracket
17	BA-876-258	4	Bracket
18	27B40	4	3/4" x 7" Machine Bolt
19	27D01	4	3/4" Hex Nut
20	27L87	4	3/4" Lock Washer
21	27H06	8	1/2" x 1-1/2" Hex Head Cap Screw
22	27C95	8	1/2" Hex Nut
23	27L81	8	1/2" Lock Washer
24	27L58	16	1/2" Cut Washer
25	27H09	8	1/2" x 1-3/4" Hex Head Cap Screw
26	27C95	8	1/2" Hex Nut
27	27L81	8	1/2" Lock Washer
28	27L58	16	1/2" Cut Washer

- - Rod End Bearing inserts not available per manufacturer due to cising operation and replacemant cost involved.



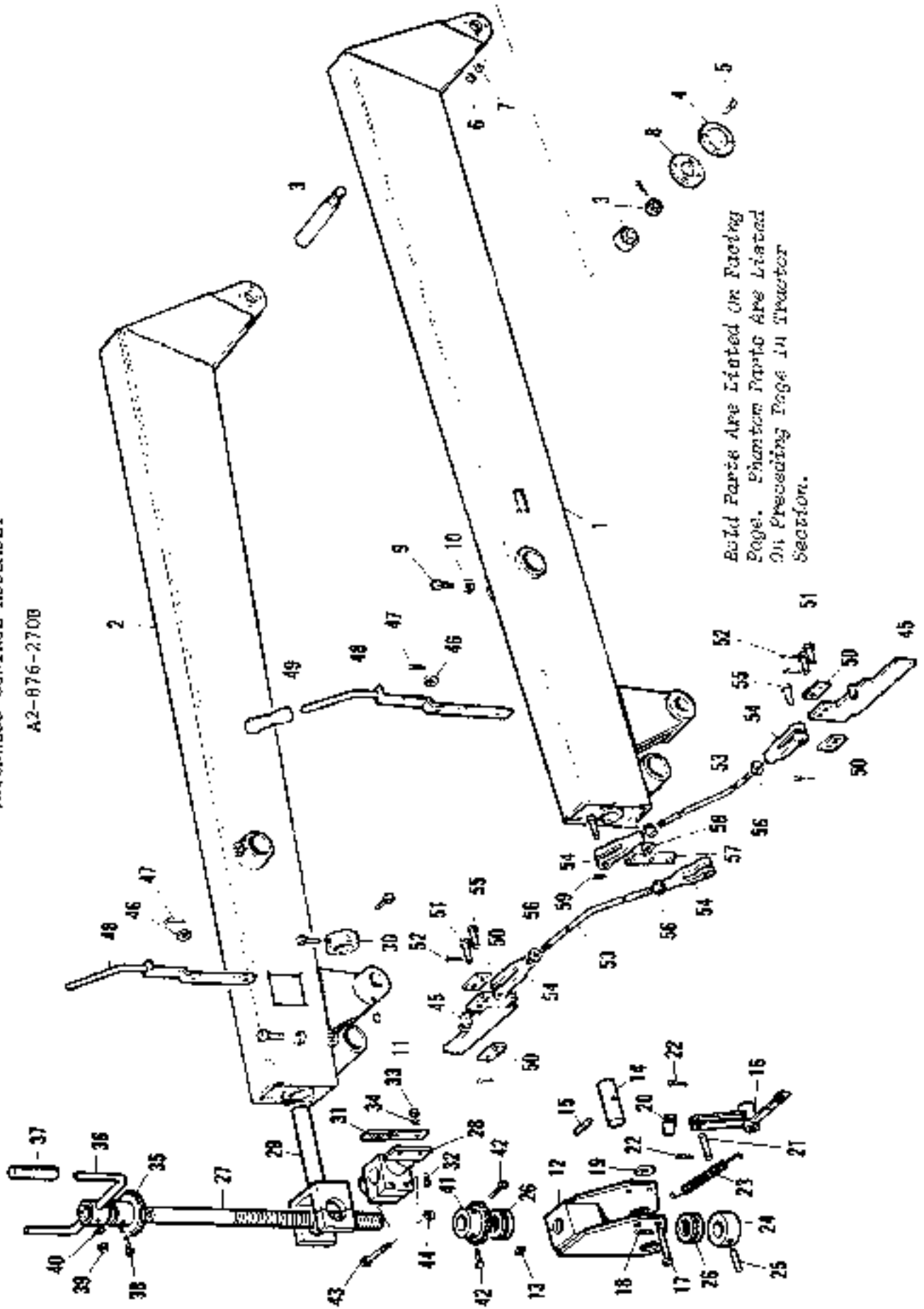
TAMPER DRIVE & SUPPORT

() A-876-263E

REF.	PART NUMBER	QTY.	DESCRIPTION
1	B-876-267W	1	Guard
2	A-876-267W	1	Support, Motor
	27H09	4	1/2" x 1-3/4" Hex Head Cap Screw
	27C95	4	1/2" Hex Nut
	27L81	4	1/2" Lock Washer
	27L58	4	1/2" Cut Washer
	27G49	4	3/8" x 3/4" Hex Head Cap Screw
	27L78	4	3/8" Lock Washer
	27K47	2	1/2" x 3" Set Screw
	27D21	2	1/2" Jam Nut
3	C-876-267	1	Bracket, Motor
	27A38	2	3/8" x 1-3/4" Carriage Bolt
	27C90	2	3/8" Hex Nut
	27L78	2	3/8" Lock Washer
	27L56	2	3/8" Cut Washer
4	31M53	1	Sheave, 2-Groove "3" Sect.
5	30V05	1	Bushing - 3/4" Bore
6	31H32	1 Set	V-Belt, Matched (Set of 2)

THICKNESS CONTROL ASSEMBLY

A2-876-270B

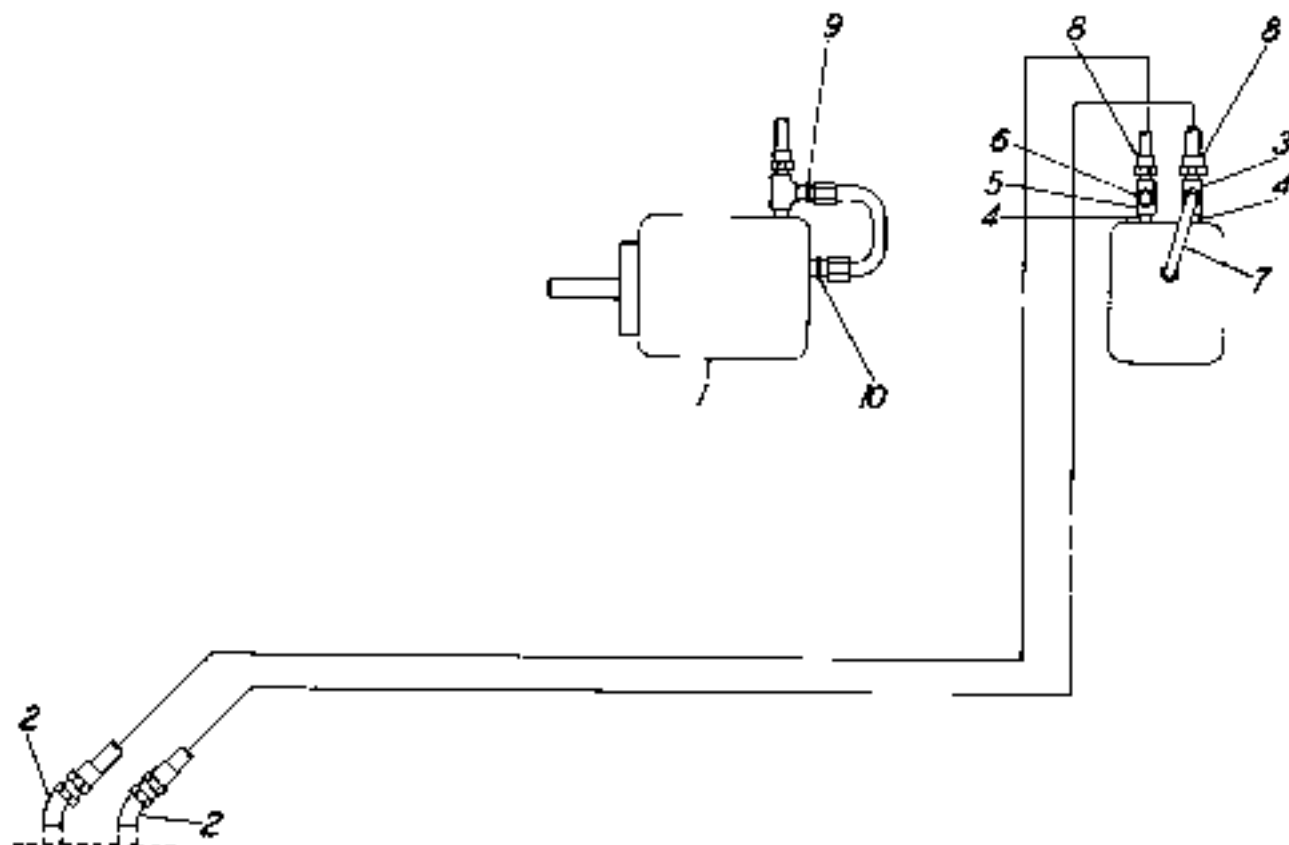


Build Parts Are Listed On Facing Page. Phantom Parts Are Listed On Preceding Page in Tractor Section.

THICKNESS CONTROL

() A2-876-2706

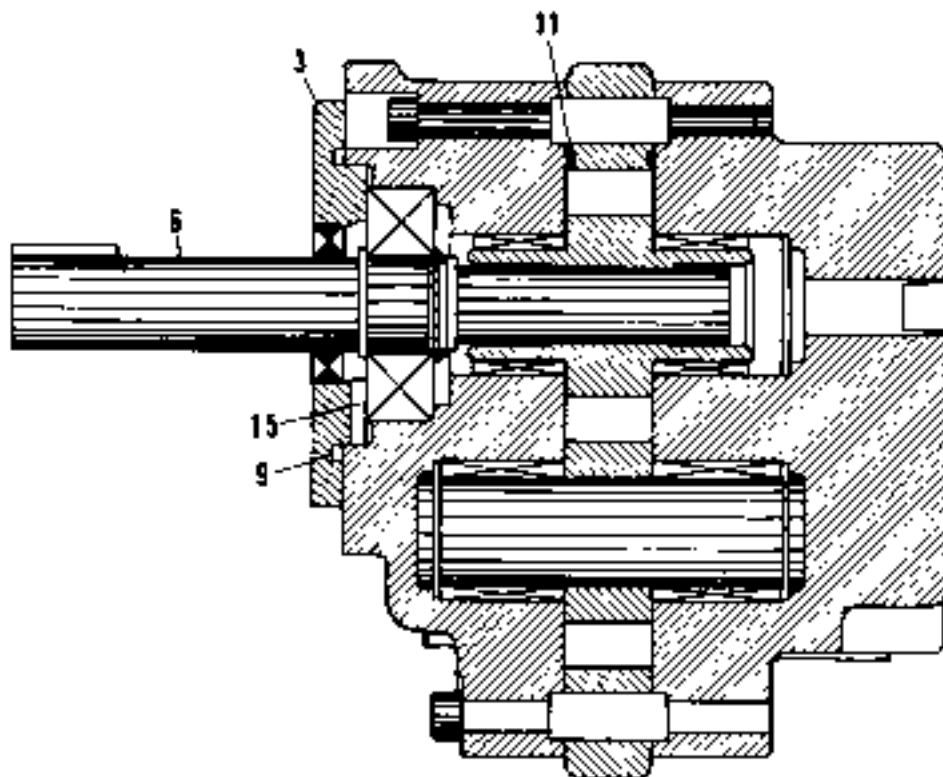
REF.	PART NUMBER	QTY.	DESCRIPTION
12	A-876-272WR	1	Yoke (R.H.)
	A-876-272WL	1	Yoke (L.H.)
13	23C60	2	Fitting, 1/8" Hyd. Lub.
14	D-879-152	2	Shaft
15	H-879-74	2	Shaft
16	C-876-272WR	1	Pedal (R.H.)
	C-876-272WL	1	Pedal (L.H.)
17	GV-17-23	2	Rivet, 1/2" x 4-1/2" Button Head
18	27D53	4	Pin, Cotter, 1/8" x 1"
19	27L58	2	1/2" Cut Washer
20	F-876-273	2	Lock
21	OD-17-25	2	Pin, Clevis - 3/8" x 1-13/16"
22	27D53	4	Pin, Cotter - 1/8" x 1"
23	D-46-190	2	Spring
24	A-3-3498	2	Collar
25	UG-17-26	2	Pin, Clevis - 3/8" x 3-1/8"
26	31J35	4	Bearing, Thrust Ball
27	AL-876-273	2	Shaft - 1-1/2" x 2'-4"
28	AD-876-272W	2	Pivot
29	AB-876-272W	2	Yoke
30	V-3-938	2	Collar
31	B-3-3733C	2	Gauge
32	27C47	4	1/4" x 1" Round Head Stove Bolt
33	27C86	4	1/4" Hex Nut
34	27L76	4	1/4" Lock Washer
35	C-3-3731C	2	Dial
36	B1-876-272W	2	Control, Hand
37	50H94	4	Grip
38	27G72	2	3/8" x 3" Hex Head Cap Screw
39	27C90	2	3/8" Hex Nut
40	27L78	2	3/8" Lock Washer
41	AA1-876-272W	2	Stop (Inst. Collar w/Bet Screws)
42	27K31	4	3/8" x 1" Set Screw
43	13N96	4	1/2" x 3-1/4" Hex Head Cap Screw (Grade 5)
44	10S69	4	1/2" Hex Nut (Buglock)



SCREED HYDRAULIC

() A1-876-300B

REF.	PART NUMBER	QTY.	DESCRIPTION
1	11S31	1	Motor, Hydraulic - Webster (See Page C-11)
2	23J74	2	EL., 45°, 3/4" Fe. N.P.S.M. x 3/4" Ma. N.P.T.F.
3	KX-80-85	1	Tee, Red. 3/4" N.P.T. x 3/4" N.P.T. x 3/8" N.P.T.
4	CC-80-80	2	Nipple, Pipe, 1/4" N.P.T. x 1-3/8"
5	23D58	1	Tee, Pipe, 3/4" N.P.T.F.
	23F42	1	Bushing, Red. 3/4" N.P.T.F. x 1/4" N.P.T.F.
6	23D11	1	Plug, 1/4" N.P.T.
7	E-80-50W	1	Tube Assembly - 3/8" O.D.
8	30N67	2	Hose Assembly, H.P. 3/4" I.D. x 4'-0"
9	23P62	1	Connector, 3/8" Tube x 3/8" N.P.T.F.
10	23A06	1	Connector, 3/8" Tube x 1/4" N.P.T.F.



HYDRAULIC MOTOR-GEAR TYPE

() 11S31

(From Page C-10)

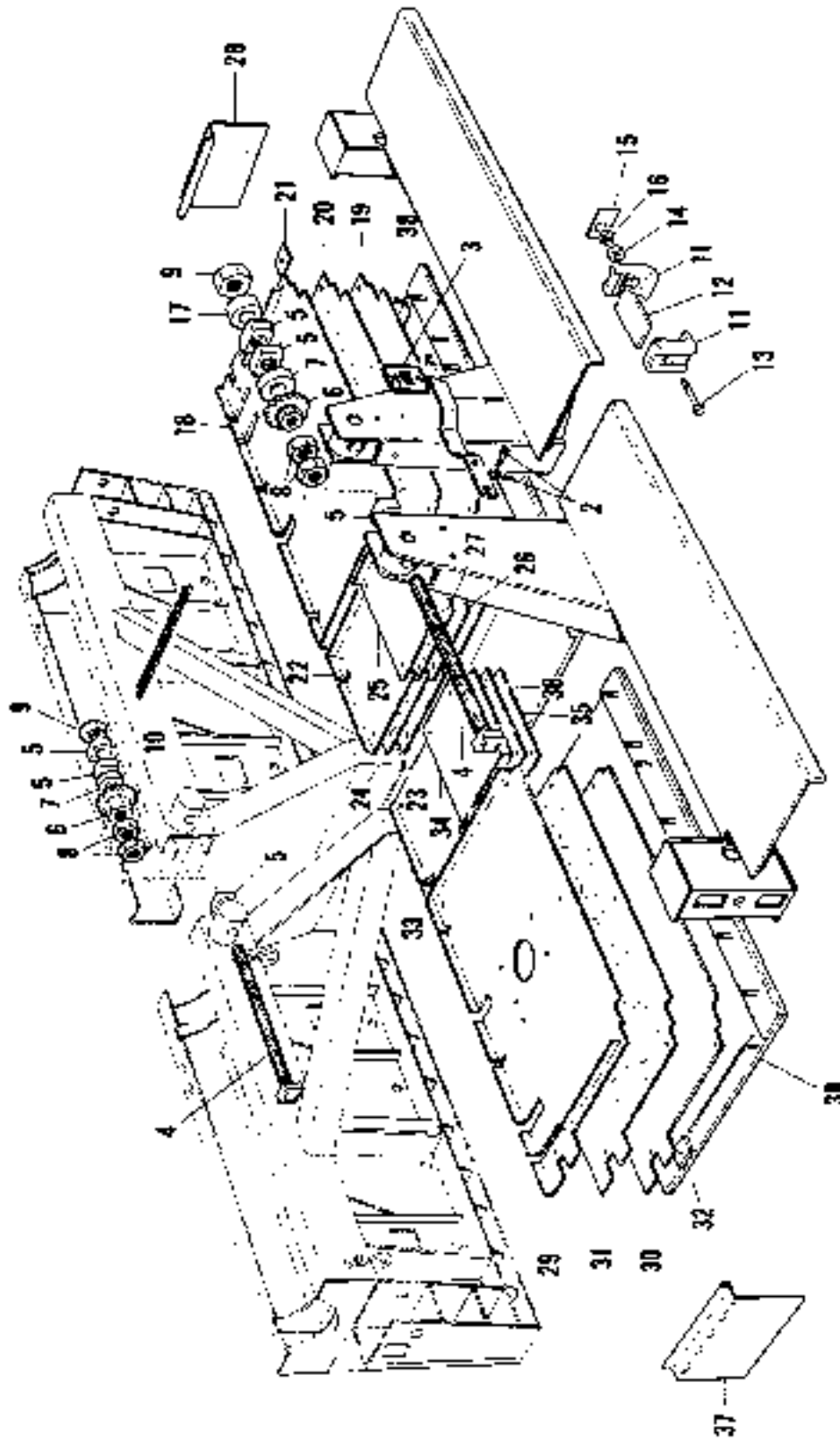
REF.	PART NUMBER	QTY.	DESCRIPTION
3 *		1	Seal Plate Assembly
6 *		1	Shaft, Drive
9 *		1	O-Ring
11 *		2	O-Ring
15 *		1	Bearing, Ball

* - Motor Serial Number required for proper part number identification.

CROWN CONTROL & INDICATOR
ASSEMBLY
A,B-876-260B

SCREENED PLATES
ASSEMBLY
H-876-325B

SCREENED HEATING CHAMBER
ASSEMBLY
A1-876-330B



CROWN CONTROL AND INDICATOR

- () A-876-260B (Crown Indicator)
- () B-876-260B (Crown Control)

REF.	PART NUMBER	QTY.	DESCRIPTION
() <u>A-876-260B ONLY</u>			
1	A-876-263	1	Indicator
2	27H05	2	1/2" x 1-1/4" Hex Head Cap Screw
2	27C95	2	1/2" Hex Nut
2	27L81	2	1/2" Lock Washer
3	(For Part No. Refer to Name Plates, Page C-31)		
() <u>B-876-260B ONLY</u>			
4	A-876-262W	2	Screw
5	A-18-1125F	6	Block, Spacer
6	D-19-788W	2	Sprocket, 12 T.
7	31J10	2	Bearing, Thrust
8	26F02	4	1-1/2" Heavy Hex Jam Nut
9	26E95	2	1-1/2" Heavy Hex Nut
• 10	12J00	1	Chain, ASA #80 Riveted x 36 Links Long
	12J02	1	Link, Offset (For ASA #80 Riveted Chain)
11	A-3-3351	4	Plate, Clamp
12	G-879-149	2	Bar, Keeper
13	B-46-247	2	1-1/4" x 9" Square Head Machine Bolt
14	A-3-3362	2	Collar
15	K-879-149	2	Lock, Nut
16	10D57	2	1-1/4" Hex Nut
17	A-3-3497	1	Collar - 1"

• - When Ordering Be Sure to Specify Number of Links Required.

SCREEN HEATING CHAMBER

- () A1-876-330B

REF.	PART NUMBER	QTY.	DESCRIPTION
	B-876-330PR	1	Complete Scream Heater Assembly (For Entire Engine Side of Machine) (Consisting of the following indented items):
	C-876-330AR	1	• Heater Cover Plate Sub-Assy. (R.H.) (Consisting of the following indented items):
18	A1-876-332WR	1	• • Plate, Heater Cover (R.H.)
19	AA-876-333R	1	• • Cover, Heat (R.H.)
20	BA-876-333	1	• • Insulator, Asbestos (For Heat Cover)
21	BE-876-333	1	• • Clamp, 3" x 2"
	27C56	1	• • 3/8" x 1-1/8" Hex Head Cap Screw
	27C90	1	• • 3/8" Hex Nut
	27L78	1	• • 3/8" Lock Washer
	27G49	7	• • 3/8" x 3/4" Hex Head Cap Screw
	27C90	7	• • 3/8" Hex Nut
	27L78	7	• • 3/8" Lock Washer
	27G99	3	• • 1/2" x 3/4" Hex Head Cap Screw
	27L81	3	• • 1/2" Lock Washer
	KD-17-9	7	• • 1/2" Washer

REF.	PART NUMBER	QTY.	DESCRIPTION
	D-876-330AR	1	. Heater Cover Plate Sub-Assy. (R.H.) (Consisting of the following indented items):
22	CA-876-333R	1	. . Plate, Heater Cover (R.H.)
23	E-876-332WR	1	. . Cover, Heat (R.H.)
24	CC-876-333	1	. . Insulator, Asbestos (For Heat Cover)
	27G99	1	. . 1/2" x 3/4" Hex Head Cap Screw
	27L81	1	. . 1/2" Lock Washer
	KD-17-9	3	. . 1/2" Washer
	27H04	4	. . 1/2" x 1" Hex Head Cap Screw
	27L81	4	. . 1/2" Lock Washer
	27C95	2	. . 1/2" Hex Nut
	27G49	4	. . 3/8" x 3/4" Hex Head Cap Screw
	27C90	4	. . 3/8" Hex Nut
	27L78	4	. . 3/8" Lock Washer
	E-876-330AR	1	. Heater Cover Plate Sub-Assy. (R.H.) (Consisting of the following indented items):
25	CB-876-333R	1	. . Plate, Heater Cover (R.H.)
26	CF-876-333	1	. . Cover, Heat
27	CD-876-333	1	. . Insulator, Asbestos (For Heat Cover)
	27H04	2	. . 1/2" x 1" Hex Head Cap Screw
	27C95	2	. . 1/2" Hex Nut
	27L81	2	. . 1/2" Lock Washer
	27L58	2	. . 1/2" Cut Washer
	27G49	4	. . 5/8" x 3/4" Hex Head Cap Screw
	27C90	4	. . 3/8" Hex Nut
	27L78	4	. . 3/8" Lock Washer
	KD-17-9	2	. . 1/2" Washer
28	BF-876-333R	1	. Cover, End (R.H.)

	B-876-330PL	1	Complete Sreed Heater Assembly (For Entire Side Opposite Engine Side of Machine) (Consisting of the following indented items):
	C-876-330AL	1	. Heater Cover Plate Sub-Assy. (L.H.) (Consisting of the following indented items):
29	AI-876-332WL	1	. . Plate, Heater Cover (L.H.)
30	AA-876-333L	1	. . Cover, Heat (L.H.)
31	BA-876-333	1	. . Insulator, Asbestos (For Heat Cover)
32	BE-876-333	1	. . Clamp, 3" x 2"
	27G56	1	. . 3/3" x 1-1/8" Hex Head Cap Screw
	27C90	1	. . 3/8" Hex Nut
	27L78	1	. . 3/8" Lock Washer
	27G49	7	. . 3/8" x 3/4" Hex Head Cap Screw
	27C90	7	. . 3/8" Hex Nut
	27L78	7	. . 3/8" Lock Washer
	27G99	3	. . 1/2" x 3/4" Hex Head Cap Screw
	27L81	3	. . 1/2" Lock Washer
	KD-17-9	7	. . 1/2" Cut Washer
	D-876-330AL	1	. Heater Cover Plate Sub-Assy. (L.H.) (Consisting of the following indented items):
33	CA-876-333L	1	. . Plate, Heater Cover (L.H.)
	E-876-332WL	1	. . Cover, Heat (L.H.)
	CC-876-333	1	. . Insulator, Asbestos (For Heat Cover)

SCREED HEATING CHAMBER (A1-876-3305) (Contd. from Page C-14)

REF.	PART NUMBER	QTY.	DESCRIPTION
	27G99	1	. . 1/2" x 3/4" Hex Head Cap Screw
	27L81	1	. . 1/2" Lock Washer
	KD-17-9	3	. . 1/2" Washer
	27H04	4	. . 1/2" x 1" Hex Head Cap Screw
	27L81	4	. . 1/2" Lock Washer
	27G49	4	. . 3/8" x 3/4" Hex Head Cap Screw
	27C90	4	. . 3/8" Hex Nut
	27L78	4	. . 3/8" Lock Washer
	27C95	2	. . 1/2" Hex Nut
	E-876-330AL	1	. Heater Cover Plate Sub-Assy. (L.H.) (Consist- ing of the following indented items):
34	CB-876-333L	1	. . Plate, Heater Cover (L.H.)
35	CF-876-333	1	. . Cover, Heat
36	CD-876-333	1	. . Insulator, Asbestos (For Heat Cover)
	27H04	2	. . 1/2" x 1" Hex Head Cap Screw
	27C95	2	. . 1/2" Hex Nut
	27L81	2	. . 1/2" Lock Washer
	27L58	2	. . 1/2" Cut Washer
	27G49	4	. . 3/8" x 3/4" Hex Head Cap Screw
	27C90	4	. . 3/8" Hex Nut
	27L78	4	. . 3/8" Lock Washer
	KD-17-9	2	. . 1/2" Washer
37	BE-876-333L	1	. Cover, End (E.H.)

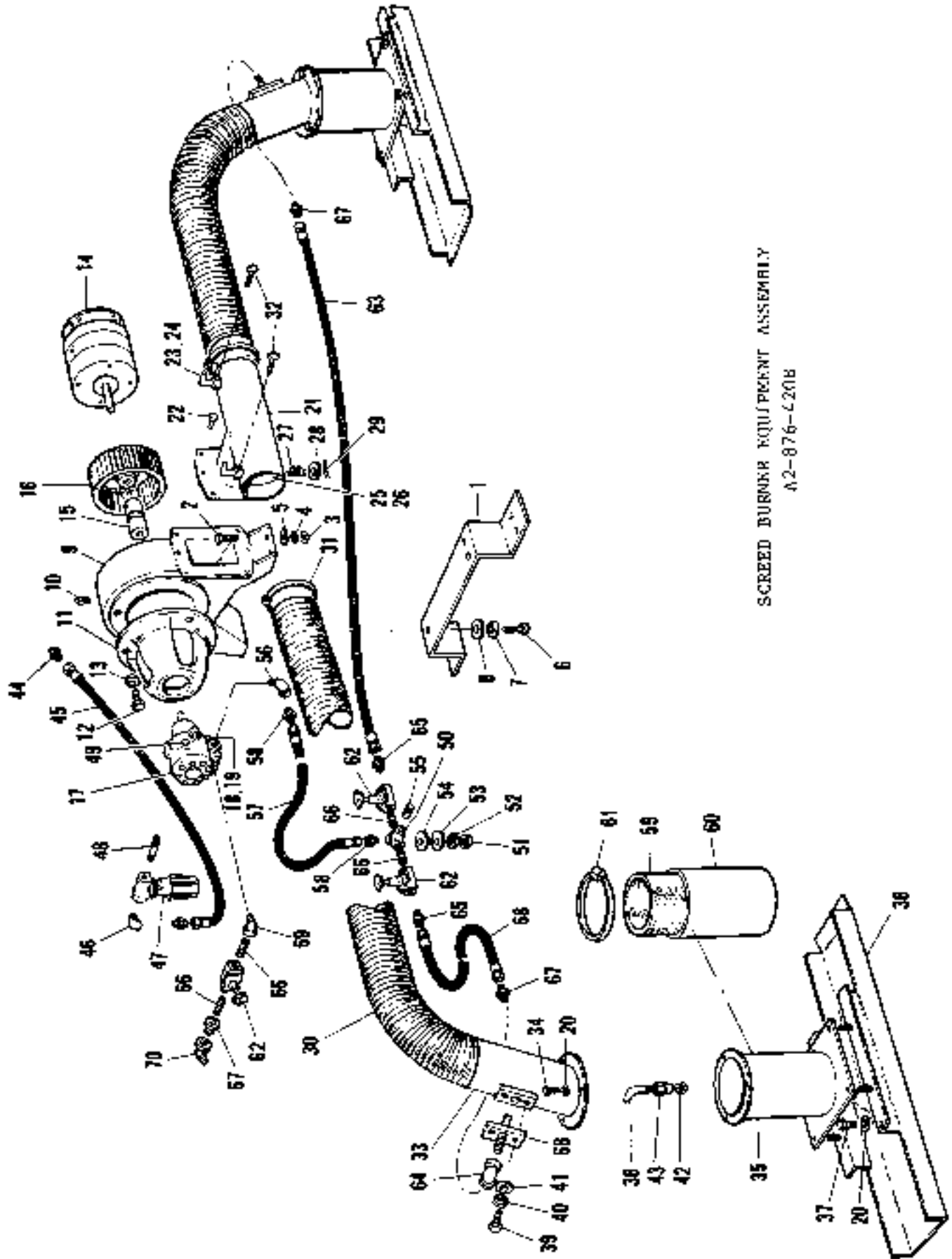
SCREED PLATES

() B-876-325B

REF.	PART NUMBER	QTY.	DESCRIPTION
38	B-876-326P	1 Set	Screed Repair Package (Consists of 1 R.H. & 1 L.H. Stud/Studs)

(THE FOLLOWING ITEMS ARE INCLUDED IN SCREED REPAIR PACKAGE BUT MAY BE ORDERED SEPARATELY - QUANTITY SHOWN PER SCREED REPAIR PACKAGE)

10S69	52	1/2" Self-Locking Nut "Buglock"
27L58	80	1/2" Cut Washer
B-17-148	8	Stud, 1/2" x 2-1/8"
K-17-172	24	Stud, 1/2" x 4-1/2"
L-17-172	6	Stud, 1/2" x 1-7/8"
M-17-172	16	Stud, 1/2" x 2-3/4"
N-17-172	4	Stud, 1/2" x 2-1/4"



SCREED BURNER EQUIPMENT ASSEMBLY
A2-876-220B

SCREED BURNER EQUIPMENT

() A2-876-420B

REF.	PART NUMBER	QTY.	DESCRIPTION
1	EA-876-293	1	Support, Blower Housing
2	27HG6	3	1/2" x 1-1/2" Hex Head Cap Screw
3	27C95	3	1/2" Hex Nut
4	27L81	3	1/2" Lock Washer
5	27L58	3	1/2" Cut Washer
6	27H49	1	5/8" x 1" Hex Head Cap Screw
7	27L84	1	5/8" Lock Washer
8	27L59	1	5/8" Cut Washer
9	B-3-3704C	1	Housing, Blower
10	27L03	3	5/16" x 3/8" Socket Head Set Screw
11	B-3-3766C	1	Support, Pump
12	27M50	3	5/16" x 5/8" Stove Bolt
13	27L77	15	5/16" Lock Washer
14	16B43	1	Motor - 1/5 H.P., 12 V.
15	11B78	1	Coupling
16	50L82	1	Impeller
17	31R56	1	Pump, Fuel
18	27G61	2	3/8" x 1-1/2" Hex Head Cap Screw
19	27C90	16	3/8" Hex Nut
20	27L78	18	3/8" Lock Washer
21	CA-876-422W	1	Tee
22	27G32	12	5/16" x 3/4" Hex Head Cap Screw
23	CC-876-423	2	Handle
24	AC-17-356	1	Shim
25	E-876-423	2	Gate
26	26B78	4	Screw, Self-Tapping 6-32 x 1/2"
27	A-46-1018	2	Spring
28	27L56	2	3/8" Cut Washer
29	27D52	2	Pin, Cotter - 1/8" x 3/4"
30	AF-876-423	2	Hose - 4" I.D. x 2'-3"
31	23A67	4	Clamp, Hose
32	26E71	2	Screw, Thumb
33	BF-876-422W	2	Tube, Blast
34	27G54	6	3/8" x 1" Hex Head Cap Screw
35	AB-876-422W	2	Chamber, Combustion
36	A-876-292W	2	Deflector
37	27G54	2	3/8" x 1" Hex Head Cap Screw

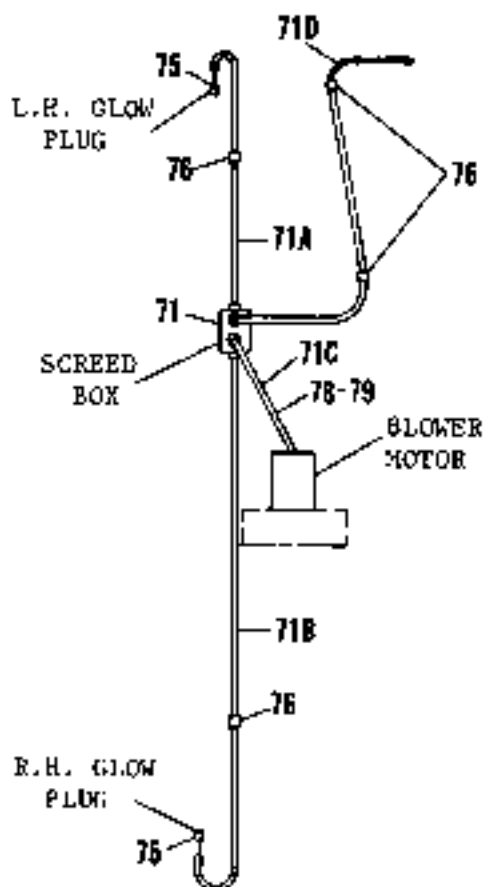
NOZZLE ASSEMBLY

38	BD-876-422W	2	Pipe
39	27G49	4	3/8" x 3/4" Hex Head Cap Screw
40	27L78	4	3/8" Lock Washer
41	27L56	4	3/8" Cut Washer
42	23G58	2	Adapter, Nozzle - 1/8" Fe.M.P.T. x 9/16"-24 N.F.
43	13N70	2	Nozzle, Oil Burner

REF.	PART NUMBER	QTY.	DESCRIPTION
<u>SUCTION LINE - FUEL TANK TO FUEL PUMP</u>			
44	23M16	1	Connector, Body Only, 1/4" Tube x 1/4" Fe. N.P.T.F.
45	50K92	1	Hose Assembly, Hyd. - 1/4" x 10"
46	23C18	1	Elbow, 90°, x 1/4" Tube x 1/4" Ma. N.P.T.F.
47	50F31	1	Filter, Fuel
48	V-80-80	1	Nipple, Pipe - 1/4" x 7/8"
49	23D11	1	Plug, 1/4" Pipe

50	A-17-472W	1	Cross, 1/8"
51	27C90	2	3/8" Hex Nut
52	27L56	1	3/8" Cut Washer
53	27L78	1	3/8" Lock Washer
54	26B16	1	3/8" Bevel Washer
55	23D09	1	Plug, 1/8" Pipe
<u>PRESSURE LINE - FUEL PUMP TO CROSS</u>			
56	23F03	1	Elbow, Body Only, 1/4" Tube x 1/8" Ma. N.P.T.F.
57	50K92	1	Hose Assembly, Hyd. - 1/4" x 10"
58	23F06	1	Connector, 1/4" Tube x 1/4" Ma. N.P.T.F.

59	AA1-876-423	2	Sheeting, Asbestos
60	AB1-876-423	2	Plate, Cover
61	23H16	4	Clamp
	27K16	4	1/4" x 1/2" Drilled Head Set Screw
<u>R.H. BURNER LINE - CROSS TO R.H. COMBUSTION CHAMBER</u>			
62	50N28	1	Valve
63	29B09	1	Hose Assembly, Hyd. 1/4" x 1'-0"
64	RB-80-85	1	Coupling, Reducing, 1/4" x 1/8"
65	23A03	1	Connector, 1/4" Tube x 1/4" N.P.T.F.
66	A-80-80	1	Nipple, Pipe 1/8" x 3/4"
67	FP-80-85	1	Bushing, Reducer, 1/4" x 1/8"
<u>L.H. BURNER LINE - CROSS TO L.H. COMBUSTION CHAMBER</u>			
62	50N28	1	Valve
64	RB-80-85	1	Coupling, Reducing, 1/4" x 1/8"
65	23A03	1	Connector, 1/4" Tube x 1/4" N.P.T.F.
66	A-80-80	1	Nipple, Pipe 1/8" x 3/4"
67	FP-80-85	1	Bushing, Reducer 1/4" x 1/8"
68	29A98	1	Hose Assembly, Hyd. 1/4" x 5'-8"
<u>SPRAY LINE</u>			
62	50N28	1	Valve
66	A-80-80	2	Nipple, Pipe 1/8" x 3/4"
67	FP-80-85	2	Bushing, Reducer 1/4" x 1/8"
69	23J52	1	Elbow, Street, 90°, 1/8" N.P.T.F.
70	23C16	1	Elbow, 45°, 1/8" N.P.T.F.

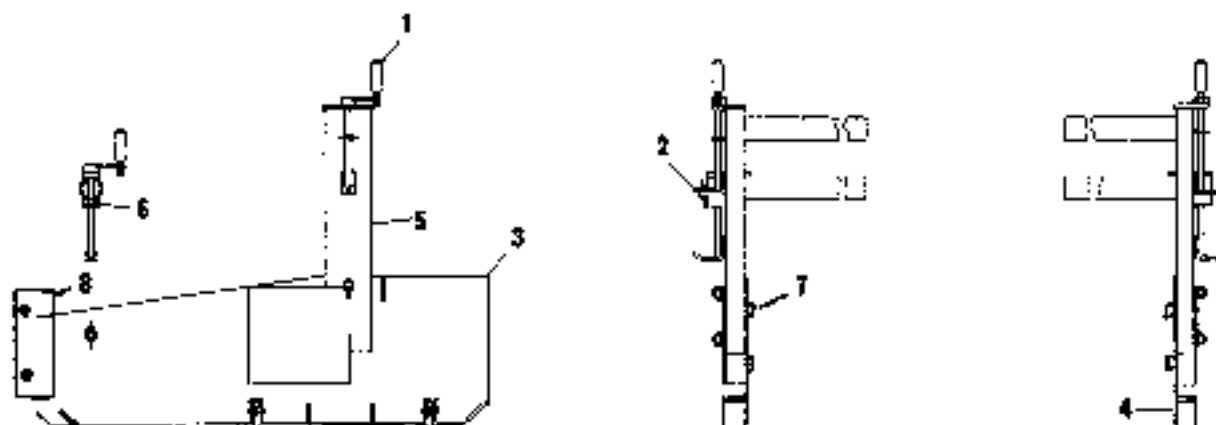


ELECTRICAL COMPONENTS

() C-876-1315B

REF.	PART NUMBER	QTY.	DESCRIPTION
71	GA-876-1317W	1	Harness, Wiring (Consisting in part of the following indented items):
71A	FA-876-1317	1	. Loom (To L.H. Glow Plug)
71B	FB-876-1317	1	. Loom (To R.H. Glow Plug)
71C	FC-876-1317	1	. Loom (To Blower)
71D	FD-876-1317	1	. Loom (To L.H. Rear Box)
	27C17	2	1/4" x 3/4" Hex Head Cap Screw
	27C86	2	1/4" Hex Nut
	27L76	2	1/4" Lock Washer
	27L52	2	1/4" Cut Washer
	27G17	3	1/4" x 3/4" Hex Head Cap Screw
	27L76	3	1/4" Lock Washer
75	20T43	2	Plug, Glow - 12 V. - 30 Amp.
76	20K36	4	Clamp, Harness
	27G14	2	1/4" x 1/2" Hex Head Cap Screw
	27C86	2	1/4" Hex Nut
	27L76	2	1/4" Lock Washer
	27L52	2	1/4" Cut Washer
78	13&07	1	Tube, Shrink
79	13A96	1	Loom, Vinyl - 1/2" x 3"

• - All connecting hardware & loom included in Wiring Harness.
SA-41 Page C-19



END PLATE

() A-876-490B

REF.	PART NUMBER	QTY.	DESCRIPTION
1	D-3-3788C	4	Crank, Chain Hook
2	B-878-166W	4	Hook, Chain
3	A-876-492WR	1	Plate, End (R.H.)
4	A-876-492WL	1	Plate, End (L.H.)
	Q-17-23	2	Pin, Clevis - 1/2" x 1-3/4"
	50B07	2	Pin, Retaining
	27H05	6	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	6	1/2" Hex Nut
	27L81	6	1/2" Lock Washer
5	AE-876-297WR	1	Support, End Plate (R.H.)
	AE-876-297WL	1	Support, End Plate (L.H.)
6	AB-876-297W	2	Support, Rear End Plate
7	A-3-3717	4	"T" Nut
	27H06	4	1/2" x 1-1/2" Hex Head Cap Screw
	27L81	4	1/2" Lock Washer
8	C-876-332W	2	Guide

TOOLS & SPARE PARTS

() F-876-215B

REF.	PART NUMBER	QTY.	DESCRIPTION
	A-46-322	1	Spring, Tamper Eccentric
	A-46-1266	1	Wrench, Crown Control
	J-46-219W	1	Wrench, Socket - 2" x 12 Point
	B-80-80	1	Nipple - 1/8" x 1-1/2"
	DF-80-85	1	Coupling - 1/8" N.P.T.
	Z3N28	1	Conn., Body - 1/4" to 1/8" Ma.N.P.T.F.
	A-46-1491E	1	Spray Hose Assembly (Consisting of the following indented items):
	50P22	1	. Extension Set, Spray (Incl. 18" Ext. Tube w/Detachable Nozzle)
	50P23	1	. Valve, Spray Control
	50K95	1	. Hose, Oil Proof - 3/8" x 20'-0"
	23A60	2	. Clamp, Hose

CUT-OFF SHOE

() A-876-495B

REF.	PART NUMBER	QTY.	DESCRIPTION
	A-876-497W	1	Shoe, 1'-0" Cut Off
	F-876-498	1	Plate, Extension
	27F62	2	1/2" x 1-1/4" Flat Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27L58	2	1/2" Cut Washer
	11D02	1	Chain, Coil - 2'-6" Lg.
	27F48	1	3/8" x 1-1/4" Flat Head Cap Screw
	27C90	1	3/8" Hex Nut
	27L78	1	3/8" Lock Washer
	27L56	1	3/8" Cut Washer
	B-876-497W	1	Shoe, 2'-0" Cut Off
	F-876-498	1	Plate, Extension
	27F62	2	1/2" x 1-1/4" Flat Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
	27L58	2	1/2" Cut Washer
	11D02	1	Chain, Coil - 2'-6" Lg.
	27F48	1	3/8" x 1-1/4" Flat Head Cap Screw
	27C90	1	3/8" Hex Nut
	27L78	1	3/8" Lock Washer
	27L56	1	3/8" Cut Washer

TRANSVERSE LEVEL INDICATOR

() A-873-296B

REF.	PART NUMBER	QTY.	DESCRIPTION
	50J41	1	Indicator, Level
	A-873-298	1	Flashing, 1'-0" x 2-1/2"
	B-873-298	1	Flashing, 1'-0" x 2-1/2" w/(2)7/16" Holes & (2) 5/16" Holes
	27J64	2	1/4" x 1-1/4" Round Head Machine Bolt
	27C86	2	1/4" Hex Nut
	27L76	2	1/4" Lock Washer
	27L52	2	1/4" Cut Washer
	27L58	2	1/2" Cut Washer
	27G61	2	3/8" x 1-1/2" Hex Head Cap Screw
	27C90	2	3/8" Hex Nut
	27L78	2	3/8" Lock Washer
	27L56	4	3/8" Cut Washer

HINGED END PLATES & ANGLES

- () A-876-345B
- () B-876-345B (For 1-1/2" Mat)
- () C-876-345B (For 2" Mat)
- () D-876-345B (For 2-1/2" Mat)
- () E-876-345B (For 3" Mat)

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>A-876-345B ONLY</u>
	A-876-347WR	1	Plate, Hinged End - (R.H.)
	A-876-347WL	1	Plate, Hinged End - (L.H.)
	K-876-348	2	Pin
	27D52	4	Pin, Cotter - 1/8" x 3/4"
	KK-17-23	3	Rivet, 3/8" x 1-1/4" Button Head
	27D52	4	Pin, Cotter - 1/8" x 3/4"
			() <u>B-876-345B ONLY</u>
	B-876-347W	2	Angle, End Plate
	P-879-242	4	Link, Adjct.
	KK-17-23	4	Rivet, 3/8" x 1-1/4" Button Head
	27D52	4	Pin, Cotter - 1/8" x 3/4"
			() <u>C-876-345B ONLY</u>
	C-876-347W	2	Angle, End Plate
	Q-879-242	4	Link, Adjct.
	KK-17-23	4	Rivet, 3/8" x 1-1/4" Button Head
	27D52	4	Pin, Cotter - 1/8" x 3/4"
			() <u>D-876-345B ONLY</u>
	D-876-347W	2	Angle, End Plate
	S-879-242	4	Link, Adjct.
	KK-17-23	4	Rivet, 3/8" x 1-1/4" Button Head
	27D52	4	Pin, Cotter - 1/8" x 3/4"
			() <u>E-876-345B ONLY</u>
	E-876-347W	2	Angle, End Plate
	T-879-242	4	Link, Adjct.
	KK-17-23	4	Rivet, 3/8" x 1-1/4" Button Head
	27D52	5	Pin, Cotter - 1/8" x 3/4"

6" RIGHT HAND SCREED EXTENSION

() A2-876-780B

REF.	PART NUMBER	QTY.	DESCRIPTION
	A2-876-780A	1	Screed Extension Assembly - 6" R.H. (Consisting of the following detailed items):
	A-876-352WR	1	. Extension, Frame
	B-3-3749C	1	. Block, Tie
	27H11	1	. 1/2" x 2" Hex Head Cap Screw
	27C95	1	. 1/2" Hex Nut
	27L81	1	. 1/2" Lock Washer
	26A80	1	. 1/2" x 2" Set Screw
	27D21	1	. 1/2" Jam Nut
	B1-3-3515C	1	. Bar, Premium Tamper - 6"
	26E85	1	. 1/2" x 2-1/2" Hex Head Cap Screw
	27D38	1	. 1/2" Square Lock Nut
	11E32	1	. 1/2" External Tooth Lock Washer
	A1-876-357WR	1	. Extension, Deflector
	C-3-1513	1	. Blade, Deflector - 6"
	26F05	2	. 1/2" x 1" Round Head Machine Screw
	27L81	4	. 1/2" Lock Washer
	27H11	1	. 1/2" x 2" Hex Head Cap Screw
	27C95	1	. 1/2" Hex Nut
	27L81	1	. 1/2" Lock Washer
	26A80	1	. 1/2" x 2" Set Screw
	27D21	1	. 1/2" Jam Nut
	27L81	1	. 1/2" Lock Washer
	B-3-3749C	1	. Block, Tie
	AA-876-313	1	. Rod, Tie - 3/4" Rd. x 20-7/8"
	AB-876-313	1	. Rod, Tie - 3/4" Rd. x 8-1/2"
	50C58	1	. Turnbuckle - 3/4"
	27D25	1	. 3/4" Jam Nut
	BB1-876-362W	1	. Extension, Screed Plate - 6"
	27L81	4	. 1/2" Lock Washer
	27L58	4	. 1/2" Cut Washer
	H-876-363	2	. Slide
	BA1-876-362W	1	. Cover, Heat
	E-876-363	1	. Insulator, Asbestos
	D-876-363	1	. Plate, Cover
	27C49	4	. 3/8" x 3/4" Hex Head Cap Screw
	27C90	4	. 3/8" Hex Nut
	27L78	4	. 3/8" Lock Washer
	B-3-3749C	2	. Block, Tie
	27H11	2	. 1/2" x 2" Hex Head Cap Screw
	27C95	2	. 1/2" Hex Nut
	27L81	2	. 1/2" Lock Washer
	27L58	2	. 1/2" Cut Washer
	26A80	2	. 1/2" x 2" Set Screw
	27D21	2	. 1/2" Jam Nut
	AA-876-362WR	1	. Extension, Rear Screed (R.H.)
	27F46	2	. 3/8" x 7/8" Flat Head Cap Screw
	27C90	2	. 3/8" Hex Nut
	27L78	2	. 3/8" Lock Washer
	A-876-362WR	1	. Extension, Screed
	27F46	2	. 3/8" x 7/8" Flat Head Cap Screw
	27C90	2	. 3/8" Hex Nut
	27L78	2	. 3/8" Lock Washer

REF.	PART NUMBER	QTY.	DESCRIPTION
	B-3-3748C	4	. Block, Extension Clamp Pivot
	A-3-3747	8	. Hook, Extension Clamp
	L-17-27	8	. Pin - 5/8" x 1-7/8"
	27D56	8	. Pin, Cotter -1/8" x 2"
	A-17-458W	4	. Bolt, Take-Up
	27D28	4	. 1" Finished Hex Jam Nut

6" LEFT HAND SCREED EXTENSION

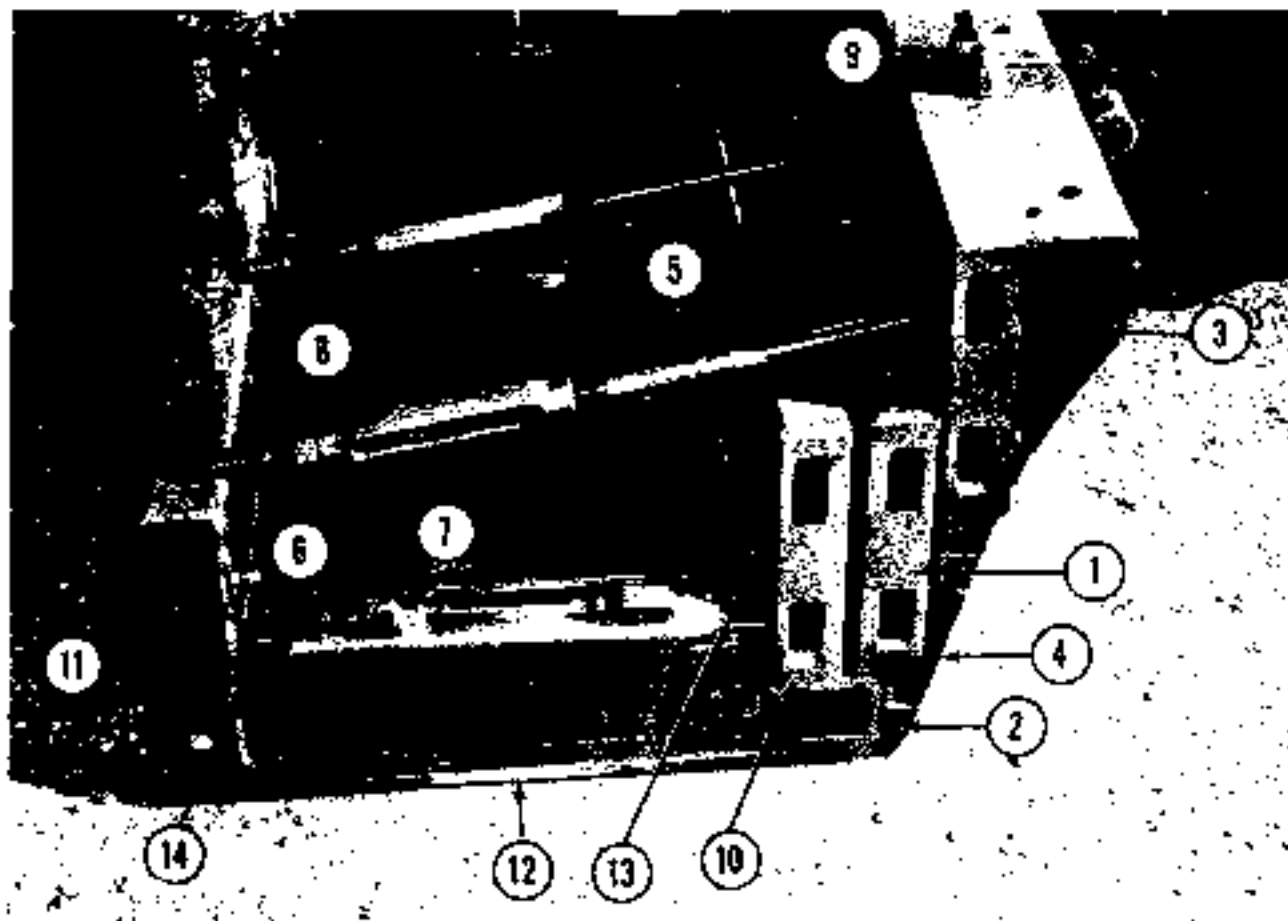
() B2-876-780B

REF.	PART NUMBER	QTY.	DESCRIPTION
	B2-876-780A	1	Screeed Extension Assembly - 6" L.H. (Consisting of the following indented items):
	A-876-352WL	1	. Extension, Frame
	B-3-3749C	1	. Block, Tie
	27H11	1	. 1/2" x 2" Hex Head Cap Screw
	27C95	1	. 1/2" Hex Nut
	27L81	1	. 1/2" Lock Washer
	26A80	1	. 1/2" x 2" Set Screw
	27D21	1	. 1/2" Jam Nut
	B1-3-3515C	1	. Bar, Premium Tamper - 6"
	26E85	1	. 1/2" x 2-1/2" Hex Head Cap Screw
	27D38	1	. 1/2" Square Lock Nut
	11F32	1	. 1/2" External Tooth Lock Washer
	A1-876-3576L	1	. Extension, Deflector
	C-3-1513	1	. Blade, Deflector - 6"
	26FC5	2	. 1/2" x 1" Round Head Machine Screw
	27L81	2	. 1/2" Lock Washer
	B-3-3749C	1	. Block, Tie
	27H11	1	. 1/2" x 2" Hex Head Cap Screw
	27C95	1	. 1/2" Hex Nut
	27L81	1	. 1/2" Lock Washer
	26A80	1	. 1/2" x 2" Set Screw
	27D21	1	. 1/2" Jam Nut
	27L81	1	. 1/2" Lock Washer
	AA-876-313	1	. Rod, Tie - 3/4" Rd. x 20-7/8"
	AB-876-313	1	. Rod, Tie - 3/4" Rd. x 8-1/2"
	50C58	1	. Turnbuckle - 3/4"
	27D25	1	. 3/4" Jam Nut
	BB-876-362W	1	. Extension, Screeed Plate - 6"
	27L81	4	. 1/2" Lock Washer
	27L58	4	. 1/2" Cut Washer
	H-876-363	2	. Slide
	BA1-876-362W	1	. Cover, Heat
	F-876-363	1	. Insulator, Asbestos
	I-876-363	1	. Plate, Cover
	27G49	4	. 3/8" x 3/4" Hex Head Cap Screw
	27C90	4	. 3/8" Hex Nut
	27I78	4	. 3/8" Lock Washer

SCREED EXTENSION (Continued)			
REF.	PART NUMBER	QTY.	DESCRIPTION
	B-3-3749C	2	. Block, Tie
	27H11	2	. 1/2" x 2" Hex Head Cap Screw
	27C95	2	. 1/2" Hex Nut
	27L81	2	. 1/2" Lock Washer
	27L58	2	. 1/2" Cut Washer
	26A80	2	. 1/2" x 2" Set Screw
	27D21	2	. 1/2" Jam Nut
	A-876-362WL	1	. Extension, Screed
	27F46	2	. 3/8" x 7/8" Flat Head Cap Screw
	27C90	2	. 3/8" Hex Nut
	27L78	2	. 3/8" Lock Washer
	AA-876-362WL	1	. Extension, Rear Screed
	27F46	2	. 3/8" x 7/8" Flat Head Cap Screw
	27C90	2	. 3/8" Hex Nut
	27L78	2	. 3/8" Lock Washer
	B-3-3748C	4	. Block, Extension Clamp Pivot
	A-3-3747	8	. Hook, Extension Clamp
	L-17-27	8	. Pin - 5/8" x 1-7/8"
	27D56	8	. Pin, Cotter - 1/8" x 2"
	A-17-458W	4	. Bolt, Take-Up
	27D28	4	. 1" Finished Hex Jam Nut

SCREED EXTENSION ASSEMBLY
(24" Extension illustrated)

C2, D2-876-7808



12" SCREED EXTENSION

() C2-876-780B

REF.	PART NUMBER	QTY.	DESCRIPTION
	C2-876-780A	1	Screed Extension Assembly - 12" (Consisting of the following indented items):
1	A-876-307W	1	. Extension, Frame
9	B-3-3749C	1	. Block, Tie
	26A80	1	. 1/2" x 2" Set Screw
	27D21	1	. 1/2" Jam Nut
	27H11	1	. 1/2" x 2" Hex Head Cap Screw
	27C95	1	. 1/2" Hex Nut
	27L81	1	. 1/2" Lock Washer
2	C1-3-3515C	1	. Extension, Premium Tamper Bar
	26E85	2	. 1/2" x 2-1/2" Hex Head Cap Screw
	27D38	2	. 1/2" Square Lock Nut
	11E32	2	. 1/2" External Tooth Lock Washer
3	A1-876-312W	1	. Extension, Deflector
4	A-3-3581	1	. Blade, Deflector
	27F62	1	. 1/2" x 1-1/4" Flat Head Cap Screw
	27D21	1	. 1/2" Jam Nut
	27L81	1	. 1/2" Lock Washer
	26P05	2	. 1/2" x 1" Round Head Machine Screw
	27L81	2	. 1/2" Lock Washer
5	AA-876-313	1	. Rod, Tie - Long
6	AB-876-313	1	. Rod, Tie - Short
7	50C58	1	. Turnbuckle Body - 3/4"
8	27D25	1	. 3/4" Jam Nut
9	3-3-3749C	1	. Block, Tie
	26A80	1	. 1/2" x 2" Set Screw
	27D21	1	. 1/2" Jam Nut
	27H11	1	. 1/2" x 2" Hex Head Cap Screw
	27C95	1	. 1/2" Hex Nut
	27L81	1	. 1/2" Lock Washer
10	A-876-317W	1	. Extension, Frame
	27F46	2	. 3/8" x 7/8" Flat Head Cap Screw
	27C90	2	. 3/8" Hex Nut
	27L78	2	. 3/8" Lock Washer
11	AA-876-317W	1	. Extension, Rear Screed
	27F46	2	. 3/8" x 7/8" Flat Head Cap Screw
	27C90	2	. 3/8" Hex Nut
	27L78	2	. 3/8" Lock Washer
12	BB1-876-317W	1	. Extension, Screed Plate
	27L58	4	. 1/2" Lock Washer
	27L81	4	. 1/2" Cut Washer
13	H-876-318	2	. Slide
14	BAL-876-317W	1	. Cover, Heat
	AA-876-318	1	. Insulator, Asbestos
	F-876-318	1	. Plate, Cover
	27G49	4	. 3/8" x 3/4" Hex Head Cap Screw
	27C90	4	. 3/8" Hex Nut
	27L78	4	. 3/8" Lock Washer
9	B-3-3749C	2	. Block Tie
	26A80	2	. 1/2" x 2" Set Screw
	27D21	2	. 1/2" Jam Nut

REF.	PART NUMBER	QTY.	DESCRIPTION
	27H11	2	. 1/2" x 2" Hex Head Cap Screw
	27C95	2	. 1/2" Hex Nut
	27L81	2	. 1/2" Lock Washer
	27L58	2	. 1/2" Out Washer

24" SCREED EXTENSION
(Illustrated on Page C-36)

() D2-876-780B

REF.	PART NUMBER	QTY.	DESCRIPTION
	D2-876-780A	1	Screed Extension Assembly - 24" (Consisting of the following indented items):
1	A-876-382W	1	. Extension, Frame
9	B-3-3749C	1	. Block, Tie
	26A80	1	. 1/2" x 2" Set Screw
	27D21	1	. 1/2" Jam Nut
	27H11	1	. 1/2" x 2" Hex Head Cap Screw
	27C95	1	. 1/2" Hex Nut
	27L81	1	. 1/2" Lock Washer
2	C1-3-3515C	2	. Extension, Premium Taper Bar
	26E35	4	. 1/2" x 2-1/2" Hex Head Cap Screw
	27D38	4	. 1/2" Square Lock Nut
	11E32	4	. 1/2" External Tooth Lock Washer
3	A1-876-372W	1	. Extension, Deflector
4	B-3-3295	1	. Blade, Deflector
	27F62	3	. 1/2" x 1-1/4" Flat Head Cap Screw
	27L81	3	. 1/2" Lock Washer
	26F05	2	. 1/2" x 1" Round Head Machine Screw
	27L81	2	. 1/2" Lock Washer
5	AA-876-313	1	. Rod, Tie - Long
6	AB-876-313	1	. Rod, Tie - Short
7	50C58	1	. Turnbuckle Body - 3/4"
8	27D25	4	. 3/4" Jam Nut
9	B-3-3749C	1	. Block, Tie
	26A80	1	. 1/2" x 2" Set Screw
	27D21	1	. 1/2" Jam Nut
	27H11	1	. 1/2" x 2" Hex Head Cap Screw
	27C95	1	. 1/2" Hex Nut
	27L81	1	. 1/2" Lock Washer
10	A-876-377W	1	. Extension, Screed Frame - Front
11	AA-876-377W	1	. Extension, Screed Frame - Rear
	27F46	8	. 3/8" x 7/8" Flat Head Cap Screw
	27C90	8	. 3/8" Hex Nut
	27L78	8	. 3/8" Lock Washer
12	CA1-876-377W	1	. Extension, Screed Plate
	27L81	10	. 1/2" Lock Washer
	27L58	10	. 1/2" Out Washer
13	H-876-378	2	. Slide
14	BAL-876-377W	1	. Cover, Heat
	G-876-378	1	. Insulator, Asbestos
	F-876-378	1	. Plate, Cover

REF.	PART NUMBER	QTY.	DESCRIPTION
	27G49	6	. 3/8" x 3/4" Hex Head Cap Screw
	27C90	6	. 3/8" Hex Nut
	27L78	6	. 3/8" Lock Washer
9	B-3-3749C	2	. Block, Tie
	26A80	2	. 1/2" x 2" Set Screw
	27D21	2	. 1/2" Jam Nut
	27H11	2	. 1/2" x 2" Hex Head Cap Screw
	27C95	2	. 1/2" Hex Nut
	27L81	2	. 1/2" Lock Washer
	27L58	2	. 1/2" Cut Washer

12" STODOLITE SCREW CONVEYOR EXTENSION (OPTIONAL)
(For Ni-Hard Screw Conveyor, See Below)

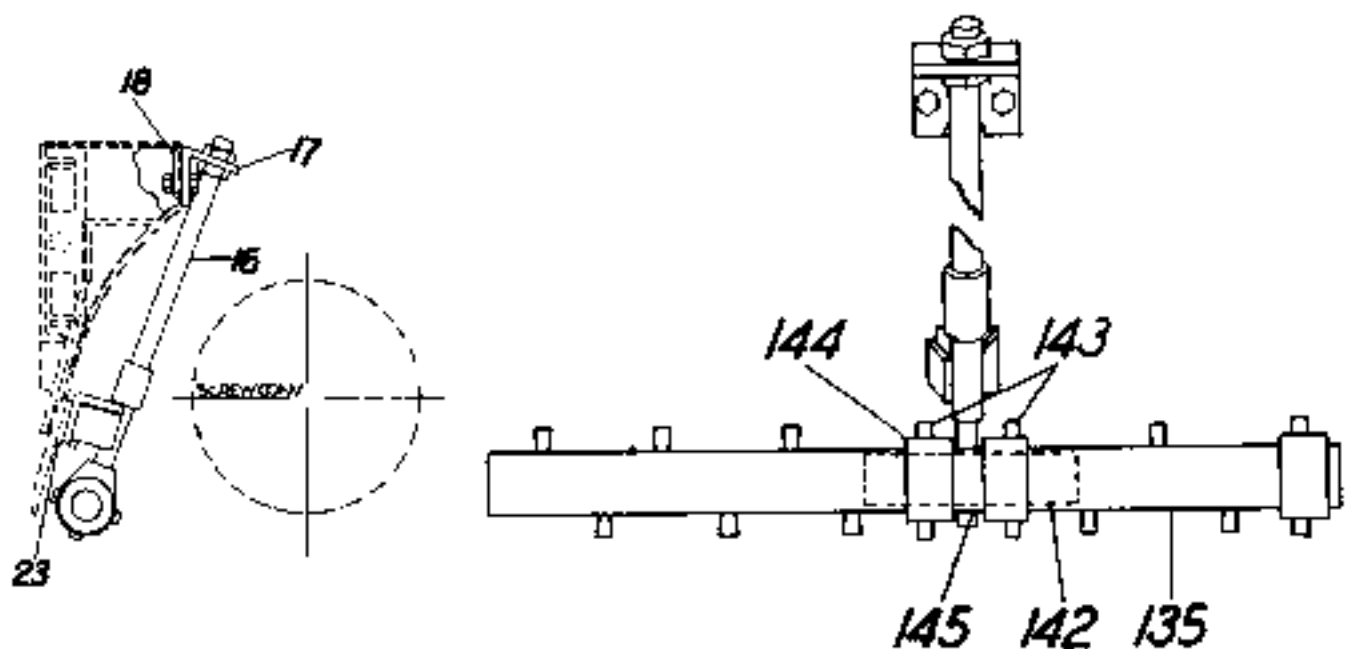
() B-876-365B

REF.	PART NUMBER	QTY.	DESCRIPTION
	AA-876-367WR	1	Extension, Screw - Left Hand Side of Machine
	AA-876-367WL	1	Extension, Screw - Right Hand Side of Machine
	27H71	2	5/8" x 3-3/4" Hex Head Cap Screw
	27C98	2	5/8" Hex Nut
	27L84	2	5/8" Lock Washer

12" SCREW CONVEYOR EXTENSION WITH NI-HARD BOLT-ON SEGMENTS
(OPTIONAL)

() D-876-365B

REF.	PART NUMBER	QTY.	DESCRIPTION
	EA-876-367WR	1	Extension, Screw - Left Hand Side of Machine(<i>Consisting in part of the following indented item:</i>)
	G-876-1773L	4	. Cover, Tube
	A-3-4556C	6	Segment, Ni-Hard
	EA-876-367WL	1	Extension, Screw - Right Hand Side of Machine(<i>Consisting in part of the following indented item:</i>)
	G-876-1773R	4	. Cover, Tube
	AA-3-4556C	6	Segment, Ni-Hard
	27A48	12	1/2" x 1-1/2" Carriage Bolt
	27C95	12	1/2" Hex Nut
	27L81	12	1/2" Lock Washer
	27L58	24	1/2" Cut Washer
	27H71	2	5/8" x 3-3/4" Hex Head Cap Screw
	27C98	2	5/8" Hex Nut
	27L84	2	5/8" Lock Washer



12" AGITATOR EXTENSION (OPTIONAL)

() C1-876-390B

REF.	PART NUMBER	QTY.	DESCRIPTION
16	D-876-392W	1	Bolt, Hanger
17	AK-876-393	1	Bracket
18	AL-876-393	1	Shim
	27D05	2	1" Hex Nut
	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L51	2	1/2" Lock Washer
23	V-879-207	1	Nut
135	BC-876-392W	1	Shaft
142	AE-876-393	1	Shaft
143	W-879-205	2	Pin
144	F-17-116	2	Spacer - 1-9/16"
	50L95	2	Hose Assembly, Hyd. - 3/4" x 14"
145	A-879-206W	1	Bearing
	27D63	4	Pin, Cotter - 3/16" x 1-1/4"
	27H11	1	1/2" x 2" Hex Head Cap Screw
	27L81	1	1/2" Lock Washer
	27L58	4	1/2" Cut Washer

PRE-STRIKE OFF EXTENSION

- () A-876-505B (24")
- () B-876-505B (18")
- () C-876-505B (6")

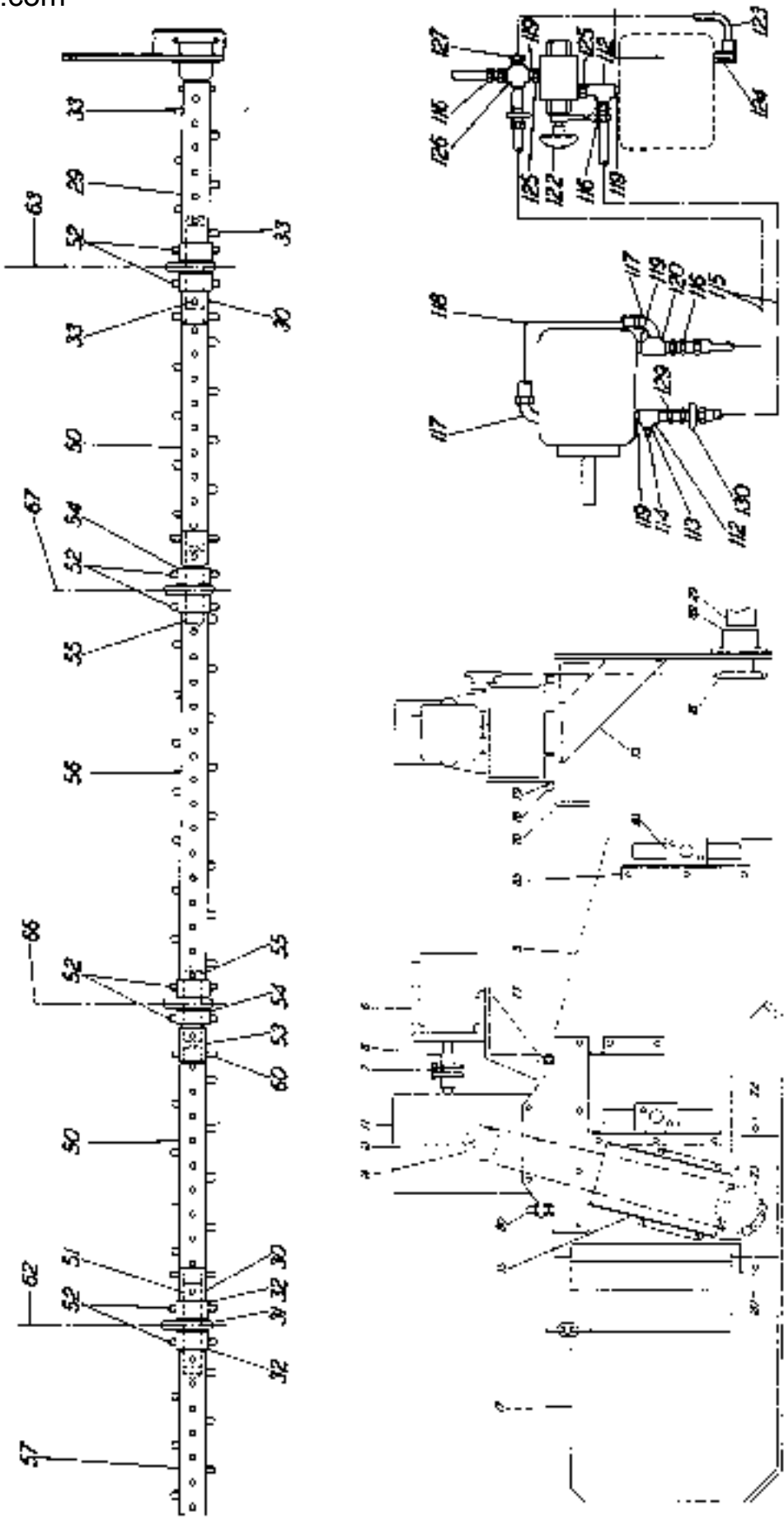
REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>COMMON TO ALL</u>
	27L81	2	1/2" Lock Washer
	YT-17-9	2	Washer - 1/4"
	26B54	2	1/2" x 2-1/2" Flat Point Set Screw
	10Y45	2	1/2" Studloc
	C-876-502W	2	Door
	26C91	2	5/16" Self-Tap Screw
	27154	2	5/16" Cut Washer
			() <u>A-876-505B ONLY</u>
	A-876-507W	1	Pre-Strike Off - 24"
	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
			() <u>B-876-505B ONLY</u>
	B-876-507W	1	Pre-Strike Off - 12"
	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
			() <u>C-876-505B ONLY</u>
	C-876-507W	1	Pre-Strike Off - 6"
	27H17	2	1/2" x 2-1/2" Hex Head Cap Screw

TAMPING SCREED NAME PLATES

- () A-876-775B

REF.	PART NUMBER	QTY.	DESCRIPTION
	A1-46-954	2	Plate, Instruction (<i>Thickness Control</i>)
	27M51	2	1/4" x 3/8" Round Head Stove Bolt
	27C86	2	1/4" Hex Nut
	27L76	2	1/4" Lock Washer
	A-46-1562	1	Plate, Pat. (<i>Quik-Lok Extension</i>)
	26A77	2	#10 x 3/8" Drive Screw
	A-46-1209	1	Gauge, Crown
	26A77	2	#10 x 3/8" Drive Screw
	A-46-1536	1	Decal, Overheat Warning
	A-46-58	1	Plate, Machine Number
	26A77	2	#10 x 3/8" Drive Screw

AGITATOR ASSEMBLY
A3 & E1-876-390B



AGITATOR (OPTIONAL)

() A3-876-390B

() B1-876-390B

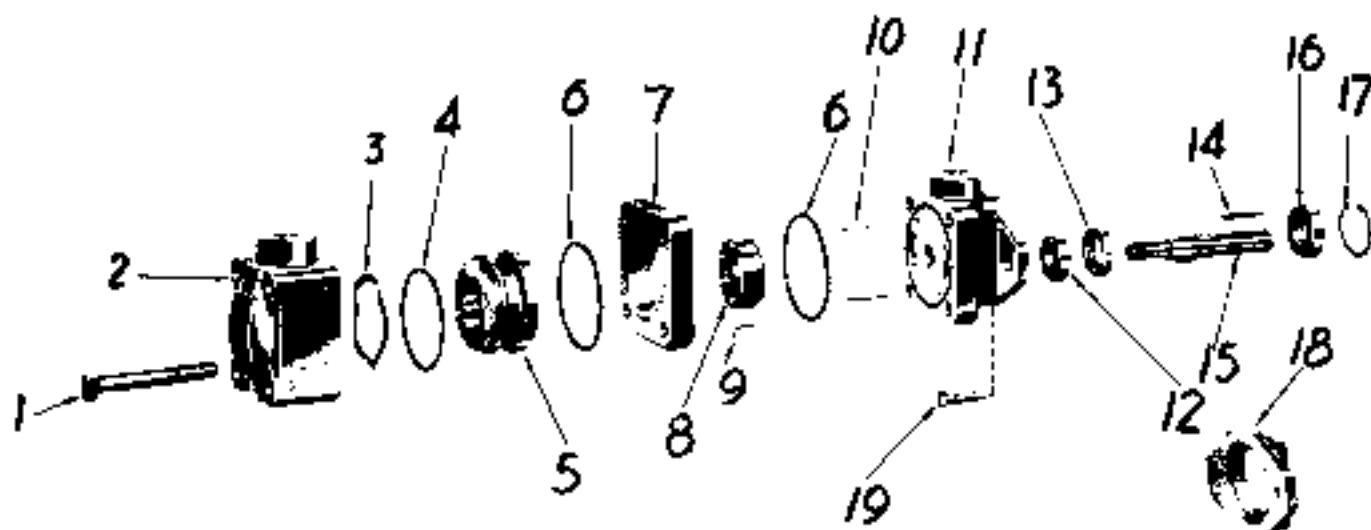
REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>A3-876-390B ONLY</u>
5	A2-876-393	1	Plate, Support
6	31V85	1	Motor, Hydraulic (See Page C-36)
7	30K97	1	Coupling, Flexible
8	BE-17-41	2	Key, 3/16" Sq. x 1"
	27G57	4	3/8" x 1-1/4" Hex Head Cap Screw
	27C90	4	3/8" Hex Nut
	27L78	4	3/8" Lock Washer
	27L56	4	3/8" Cut Washer
	WU-17-139	4	Shim, 20 Ga. - 2" x 3-1/2"
11	31D93	1	Reducer, Speed (See Page C-37)
	27G57	4	3/8" x 1-1/4" Hex Head Cap Screw
	27C90	4	3/8" Hex Nut
	27L78	4	3/8" Lock Washer
	27L56	4	3/8" Cut Washer
13	C-17-30	1	Key, 1/4" Sq. x 1-3/4"
14	A-19-2004	1	Sprocket, 10 T.
15	DC1-876-393	1	Guard, Drive
	27G14	4	1/4" x 1/2" Hex Head Cap Screw
	27L76	4	1/4" Lock Washer
17	AA2-876-392WR	1	Plate, Side (S.H.)
18	A1-19-2005W	1	Sprocket, 14 T.
20	DA1-876-392WR	1	Guard, Drive (S.H.)
	DA1-876-392WL	1	Guard, Drive (L.H.)
22	27F62	1	1/2" x 1-1/4" Flat Head Cap Screw
	27C95	1	1/2" Hex Nut
	27L81	1	1/2" Lock Washer
	27L58	1	1/2" Cut Washer
* 23	12C00	1	Chain - ASA #60 x 64 Links
	12C01	1	Link, Connecting
	27H05	1	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	1	1/2" Hex Nut
	27L81	1	1/2" Lock Washer
	27L58	1	1/2" Cut Washer
29	BE1-876-392W	1	Shaft
30	AF-876-393	2	Coupling
31	A-879-206W	4	Bearing
32	F-17-116	6	Spacer, 1-9/16"
33	B-17-163	3	Pin, #9 Taper
	AA2-876-392WL	1	Plate, Side (L.H.)
	B-876-392W	4	Bolt, Hanger
	S-879-207W	4	Nut
	T-879-207W	4	Jam Nut
	AH-876-393	4	Pivot
	V-879-207	4	Nut
	31K76	1	Bracket, Foot Mounted
	27C57	2	3/8" x 1-1/4" Hex Head Cap Screw
	27L78	2	3/8" Lock Washer
	C-3-935	4	Collar

REF.	PART NUMBER	QTY.	DESCRIPTION
50	D1-879-204W	2	Shaft
51	AE-876-393	2	Shaft
52	G-879-205	9	Pin
53	F-879-206	2	Coupling
54	E-879-206	2	Seal, Bearing
55	K-879-205W	2	Shaft
56	B-879-204W	1	Shaft
57	BE-876-392W	1	Shaft
	27D63	24	Pin, Cotter - 3/16" x 1-1/4"
60	H-879-205	5	Pin
62	C-876-392WR	1	Bracket (R.H.)
63	C-876-392WL	1	Bracket (L.H.)
	27H06	8	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	8	1/2" Hex Nut
	27L81	8	1/2" Lock Washer
	23C60	1	Fitting, 1/8" Hyd. Lub.
66	E-876-392WR	1	Bracket (R.H.)
67	E-876-392WL	1	Bracket (L.H.)
	27H21	4	1/2" x 3" Hex Head Cap Screw
	27C95	4	1/2" Hex Nut
	27L81	4	1/2" Lock Washer
70	CA-876-392W	1	Support
	27G51	4	3/8"-24 N.F. x 7/8" Hex Head Cap Screw
	27L78	4	3/8" Lock Washer
73	CB-876-393	1	Brace
	27G48	2	3/8"-24 N.F. x 3/4" Hex Head Cap Screw
	27L78	2	3/8" Lock Washer
	27G54	2	3/8" x 1" Hex Head Cap Screw
	27C90	2	3/8" Hex Nut
	27L78	2	3/8" Lock Washer
77	CB-876-392W	1	Plate, Base
78	UX-17-25	1	Pin, Clevis - 1/2" x 8-1/2"
79	27D62	2	Pin, Cotter - 3/16" x 1"
80	GA-17-24	2	1/2" x 2-1/4" Hex Head Cap Screw
	27D21	6	1/2" Jam Nut
83	CD-876-393	2	Block
	27G53	4	3/8"-24 N.F. x 1" Hex Head Cap Screw
	27L78	4	3/8" Lock Washer
85	CC-876-393	2	Rib
	27G48	6	3/8"-24 N.F. x 3/4" Hex Head Cap Screw
	27L78	6	3/8" Lock Washer
89	A-3-4222W	1	Support, Bearing
	27H06	2	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	2	1/2" Hex Nut
	27L81	2	1/2" Lock Washer
			() <u>B1-876-390B ONLY</u>
112	23H47	2	Tee, Service, 3/4" N.P.T.
113	23F42	1	Bushing, Reducing, 3/4" N.P.T. to 1/4" N.P.T.
114	23D11	1	Plug, 1/4" N.P.T.
115	30N76	2	Hose Assembly, H.P. 3/4" I.D. x 8'-3"
116	23E28	4	Conn., 3/4" N.P.S.M. x 3/4" Ma. N.P.T.
117	23C21	2	Elbow Body, 90°, 1/2" O.D. Tube x 3/8" Ma. N.P.T.

AGITATOR (Continued)

REF.	PART NUMBER	QTY.	DESCRIPTION
118	C-80-3W	1	Tube Assembly - 1/2" O.D.
119	CC-80-80	4	Nipple - 3/4" x 1-3/8"
120	KH-80-85	1	Tee, Red. - 3/4" NPT x 3/4" NPT x 3/8" NPT
122	31P45	1	Valve, Flow Regulator (See Page C-28)
123	50H75	1	Hose Assembly - 3/8" x 33"
124	23J95	1	El., 90°, 3/8" K.P.S.M. x 1/4" N.P.T.F.
125	23H86	2	Conn., Red., 3/4" N.P.T. x 1/2" N.P.T.
126	23F18	1	Cross, 3/4" N.P.T.
127	23D32	1	Bushing, Reducing - 3/4" N.P.T. to 3/8" N.P.T.
	23E25	1	Elbow, 90°, 3/8" K.P.S.M. x 3/8" N.P.T.F.
129	23G08	2	Coupling, Self-Sealing, Ma.Half 3/4" N.P.T.F.
130	23G09	2	Coupling, Self-Sealing, Fe.Half 3/4" N.P.T.F.

* - **IMPORTANT** - When ordering this chain, be sure to specify total links and strand sizes required.



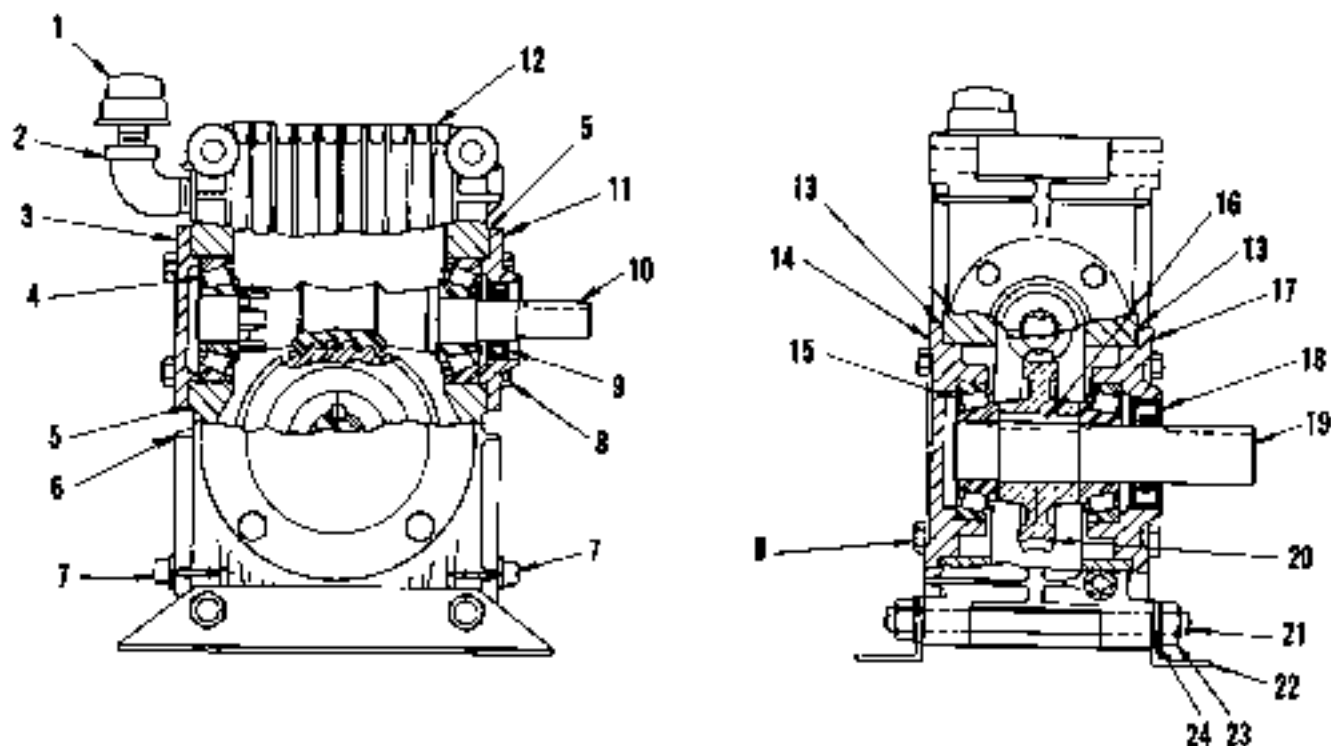
HYDRAULIC MOTOR

() 31V85

(From Page C-33)

REF.	PART NUMBER	QTY.	DESCRIPTION
1		4	Screw
2		1	Cover
3	VC-141792	1	Washer, Wave
4,6,13	VC-922832	1	Kit, Seal
5	VC-168450	1	Sub-Assembly, Pressure Plate (Consisting of the following indented items):
		2	. Check, Ball
		2	. Plug
		2	. Seat
		2	. Pin
7-9	VC-922835	1	Kit, Cartridge (Consists of Ring, Rotor Sub-Assembly & Valve Kit)
10	VC-2478	2	Pin
11	VC-168417	1	Body
12	VC-1703	1	Bearing
14	VC-5881	1	Key
15	VC-116644	1	Shaft
16	VC-98574	1	Bearing
17	VC-109975	1	Ring, Snap

NOTE: Only normally assembled items are listed.



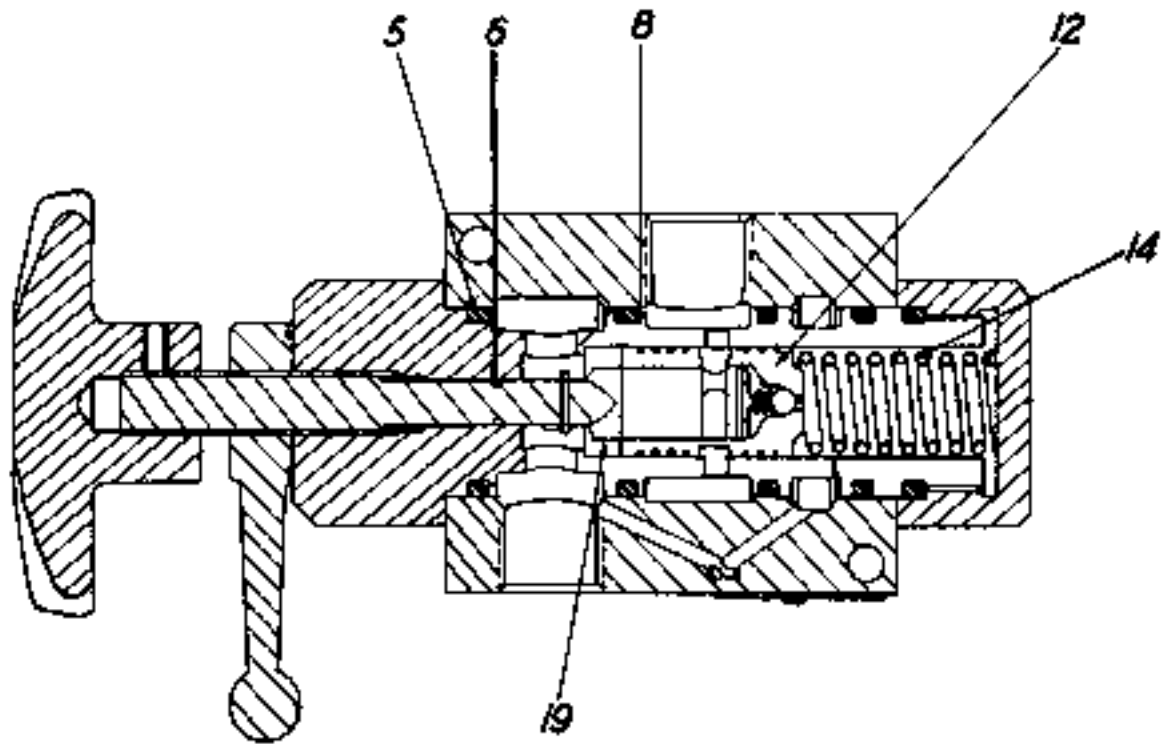
SPEED REDUCTION UNIT

() 31D93

(From Page C-53)

REP.	PART NUMBER	QTY.	DESCRIPTION
1	MT-170002	1	Cap, Breather
2	MT-125022	1	Elbow (For Breather)
3	MT-72500C-53	1	Cap, Worm Bearing (Closed)
Δ4	MT-323092/256	2	Bearing, Worm
Δ5	MT-72500C-58	2	Shim Set, Worm Bearing Cap
6	MT-120029	1	Plug, Oil Level
7	MT-120003	4	Plug, Drain
8	MT-116330	24	Bolt, Hex Head Flange (Worm & Gear Retainers)
Δ9	MT-087W168	1	Oil Seal, Worm
10	MT-72520C-200)	1 Set	Worm, Cone)
20	MT-72520C-300)		Gear, Cone) <i>Furnished as Matched Set</i>
11	MT-72500C-52	1	Cap, Worm Bearing (Open)
12	MT-72500C-51	1	Housing
13	MT-72500-60	2	Shim Set, Gear Bearing Carrier
14	MT-72500-55	1	Carrier, Gear Bearing (Closed)
Δ15	MT-302820/875	2	Bearing, Gear
16	MT-025K171	1	Key, Cone Gear
17	MT-72500C-54	1	Carrier, Gear Bearing (Open)
Δ18	MT-125W225	1	Oil Seal, Gearshaft
19	MT-72500-56	1	Gearshaft
21	MT-72500-62	2	Stud, Foot Bracket
22	MT-72500-61	2	Bracket, Foot
23	MT-112004	4	Stud Nut, Foot Bracket
24	MT-113711	4	Stud Washer, Foot Bracket

Δ - Manufacturer recommends furnishing these when replacing "Matched gearsets".



FLOW REGULATOR VALVE

() 31P45

(From Page C-34)

REF.	PART NUMBER	QTY.	DESCRIPTION
5	WC-114892	5	O-Ring Packing
6	13K81	1	O-Ring Packing
8	WC-110911	1	Plug and Piston Sub-Assembly (Consisting in part of the following indented item):
12		1	. Piston Sub-Assembly
14		1	Spring
19		1	Orifice

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in that particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as on alternate pages.

Part Number	Page Number	Part Number	Page Number
B 3 149	A 21	O 3 3782C	B 21
G 3 145	C 33		C 20
V 3 138	E 14	4 3 3791	A 69
	C 9	B 3 3878C	C 13
W 3 1451	E 7	B 3 3883C	A 30
H 3 1018C	A 71	B 3 3884C	A 29
H 3 1078C	A 48	O 3 3887C	A 51
J 3 1078C	A 48	B 3 3974C	B 15
K 3 1079C	A 48	A 3 3978C	B 14
F2 3 1085	C 3	G 3 3979C	B 14
P 3 1085	A 40	A 3 3981C	B 2
R 3 1085	A 40	B 3 3982C	B 14
F 3 1388C	C 4	B 3 4069C	B 18
B 3 1111	C 6	C 3 4069C	B 19
J 3 1113W	C 6	B 3 4119C	A 34
LM 3 1125	C 4	C 3 4112C	A 34
C 3 1513	C 23	C 3 4115C	A 29
	C 24	A 3 4138W	A 35
B 3 2136	C 3	A 3 4175C	A 48
A 3 2653	A 36		A 48, U, J
C 3 3256C	A 36	4A 3 4176C	A 48
G 3 3235	C 28		A 48, D, J
A 3 3351	B 12	B 3 4185C	A 51
	C 13	A 3 4222W	C 34
A 3 3362	B 12	A 3 4317	A 32
	C 13	F 3 4317	A 21
G 3 3421C	A 12		A 23
	A 13	6L 3 4318C	A 37
W 3 3422C	A 12	A 3 4339	A 40
A 3 3432	A 75	A 3 4370	A 69
B 3 3435W	A 18	A 3 4372	A 21
B 3 3449	A 76	A 3 4398W	A 32
	A 77	A 3 4399	A 77
A 3 3488B	C 3	A 3 4401	A 32
C 3 3489W	C 3	AA 3 4555C	A 48, D, J
B 3 3493C	A 18	A 3 4555C	A 48, D, J
B 3 3494C	A 18		B 31, D, J
O 3 3495C	A 29		C 29
A 3 3497	C 13	AA 3 4556C	A 48, D, J
J 3 3498	C 9		B 31, D, J
K 3 3507	A 27		C 29
B 3 3513C	C 4	O 6 21	A 40
BL 3 3515C	C 23		A 41
	C 24		A 69
CL 3 3515C	C 27	G 6 21	A 40
	C 28		A 41
DL 3 3515C	C 3	H 6 21	A 69
B 3 3543C	A 36	J b 71	A 40
A 3 3573W	A 34		A 41
A 3 3581	C 27		A 69
B 3 3583C	A 34	K 6 21	A 40
	A 35		A 41
B 3 3704C	B 9		A 69
	C 17	L 6 21	A 40
B 3 3715C	A 13		A 41
B 3 3716C	A 12	H 6 24	A 40
A 3 3717	B 21		A 41
	C 20		A 69
B 3 3722C	A 12	C 8 121	A 45
C 3 3731C	C 9		A 45, D, J
B 3 3733C	B 14	A 8 204	C 3
	I 9	A 8 205	C 3
B 3 3741L	A 25	A 8 207	A 24
D 3 3741C	A 13	B 13 3456	A 45
A 3 3747	C 24	BB 13 3456	A 45, D, J
	C 25	L 14 748	A 34
A 3 3748C	C 24		A 40
	C 25	AJ 17 9	B 6
B 3 3749C	C 23	AC 17 9	C 3
	C 24	BW 17 9	A 27
	C 25	CZ 17 9	A 7
	C 27	EF 17 9	A 35
	C 29	EL 17 9	A 77
	C 29	JR 17 9	A 27
B 3 3766C	B 9		B 27
	C 17		B 28
			B 29

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the last page on which the part is listed in that particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
JN 17 9	A 36	ZC 17 93	A 45
KD 17 9	A 43	ZJ 17 41	A 69
	C 13	BE 17 41	C 13
	C 14	CY 17 41	A 18
	C 15	FR 17 41	A 25
KF 17 9	C 3	J 17 43	A 79
MM 17 9	B 69	D 17 59	A 17
CC 17 9	A 36	RC 17 59	A 16
DT 17 9	A 72	CM 17 59	A 45
	B 14	AM 17 64	A 45
QY 17 9	A 71		A 45, D, I
QV 17 9	A 29	AA 17 64	A 45, D, I
QF 17 9	A 36	BA 17 105	A 16
SC 17 4	A 72	FT 17 109	A 23
	B 6	FV 17 109	A 23
UU 17 9	A 75	F 17 116	C 30
VG 17 9	B 2		C 33
YI 17 9	C 31		A 46
ZF 17 9	A 30	EP 17 139	A 45
ZG 17 9	A 31	ED 17 139	A 45
ZM 17 9	C 3	ES 17 139	A 45
ND 17 11	B 6	EU 17 139	A 23
	B 27	EV 17 139	A 23
	B 28	TT 17 139	C 4
	B 29	WJ 17 139	C 33
	B 31	HZ 17 144	A 46
CW 17 13	A 7	B 17 148	C 15
W 17 18	B 22	B 17 163	C 33
O 17 23	B 21	C 17 172	C 15
	C 20	L 17 172	C 15
AA 17 23	A 72	M 17 172	C 15
DE 17 23	A 13	N 17 172	C 35
	A 30	C 17 177	A 49
UV 17 23	C 9	H 17 197	B 16
KA 17 23	A 46	Y 17 206	B 18
	B 20	CI 17 219	A 30
	C 22	KE 17 219	A 71
	B 7		A 23
LL 17 23	A 76	YV 17 219	A 21
MA 17 23	A 51		A 23
CY 17 24	A 19	9C 17 223	A 29
FR 17 24	C 34	9K 17 223	A 78
GA 17 24	A 74	9L 17 223	A 78
BL 17 25	A 93, D, I	K 17 234	A 71
HM 17 25	A 72	K 17 239	A 1
	L 9	A 17 301	A 8
OJ 17 25	F 14	BB 17 301	A 3, D, I
VJ 17 25	A 76	CA 17 301	B 3, D, I
XZ 17 25	A 85	FF 17 301	B 1
UG 17 26	C 9		A 3
L 17 27	C 24	AC 17 356	C 17
	C 25	A 17 459W	C 24
FL 17 27	A 77		C 25
S 17 30	B 16	A 17 472W	B 10
	B 30		C 16
C 17 30	A 7	BC 17 478	A 34
U 17 30	B 18	A 17 480W	A 12
	C 33	G 17 480W	A 25
Z 17 30	B 16	J 17 483	A 77
MM 17 30	A 77	A 17 489	A 34
YI 17 30	A 40	EC 18 489P	A 13
	B 16	A 18 586	A 12
I 17 32	L 4	A 18 889	A 12
G 17 32	A 21	A 18 890	C 30
	A 23	A 18 891	A 29
J 17 32	C 4	B 18 908	A 13
M 17 32	A 21	B 18 910	A 13
	A 23	A 18 920	A 12
S 17 32	A 32	A 18 921	A 13
38 17 32	A 19	OJ 18 922	A 13
8 17 33	A 45	A 18 998	A 13
Z 17 33	A 48	A 18 1005W	B 18
RA 17 33	A 75	B 18 1005W	B 18
SE 17 33	B 16	B 18 1030	A 26
	B 30	A 18 1047	A 25
		B 18 1047	A 25

NUMERICAL INDEX

BARRER GARMENT AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in that particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as un-revised pages

Part Number	Page Number	Part Number	Page Number
A 16 1048	A 26	A 46 1527W	A 29
A 18 1049	A 26	A 46 1536	B 3
A 18 1125F	C 13	A 46 1541	C 31
F 19 1001W	A 45	A 46 1546	B 3
D 19 1885W	B 7	A 46 1562	A 76
	C 13	A 46 1562	C 31
A1 19 1774	A 34	C 46 1581	A 35
B 19 1816	A 30	B 46 1623	A 79
A 19 1823W	A 21	A 46 1624	A 79
	A 23	A 46 1625	A 79
A 19 1824W	A 21	A 46 1675	A 16
	A 23	A 46 1724	A 79
A 19 1963	A 34	A 46 1754	A 77
A 19 2004	C 33	A 46 1755W	A 46
A1 19 2005W	C 33	A 46 1813	A 79
A 19 2049W	A 21	A 46 1837W	A 27
	A 23	A 46 1845	A 77
B 19 2095W	A 21	T 53 1293	A 21
	A 23		A 23
C 19 2095W	A 23	F 53 1297	A 29
A 19 2157W	A 44	K 53 1292	A 30
A 19 2161W	A 45	A2 53 1352	A 79
A 19 2230W	A 45	B6 53 1572A	A 12
A 19 2236W	A 21	A 53 1574W	A 12
A 19 2255W	A 12	L 53 1574	A 12
A 19 2261W	A 21	E 53 1574	A 13
	A 23	A 53 1575	A 13
A 19 2356W	A 45, O.I	A 53 1576	A 12
A 19 2353	A 45, O.I	A 53 1577	A 12
A 46 58	A 79	U 53 1577	A 18
	B 3	A 53 1578	A 17
	C 31		A 13
D 46 193	C 9	B 53 1578	A 12
A 46 212	A 1	L 53 1576	A 12
J 46 214W	B 3	C 53 1578	A 13
	C 21	A 53 1589W	A 29
B 46 247	B 12	C 53 1589	A 29
	C 13	B 53 1590	A 16
D 46 277W	A 8	A 53 1600	A 18
D 46 296	A 12	A 53 1701	A 13
	A 25	A 53 1784	A 18, O.I
	A 29	A3 53 1789A	A 12
	B 3	F 53 1789S	A 16
	B 18	G 53 1789S	A 16
A 46 322	C 4	A 53 1791	A 16
	C 21	H 53 1808	B 18
A 46 464	A 12		D 19
	A 25	K 53 1808	A 25
A 46 474	A 76	P 53 1808	B 19
A 46 850	A 79	F 53 1809	B 18
A 46 909	A 30		A 19
C 46 909	A 29	A 53 1859	A 30
H 46 909	A 13	Z 53 1868	A 30
X 46 909	A 1	B 53 1932	B 16
	A 3		B 19
Y 46 909	A 21	Z 53 1935W	B 18
	A 23	G 53 1935	B 18
A1 46 954	B 3	A 53 1938	B 3
	C 31		B 18
A 46 967	A 79	B 53 1938	B 3
A 46 1018	B 9		S 30
	C 12	B1 53 1951	A 25
A 46 1035	A 38	A 53 1959A	B 16
A 46 1038	A 79		B 30
A 46 1204	A 79	C 53 1989A	B 16
A 46 1209	C 31	A3 53 1991	B 14
A 46 1266	B 3	B 53 1991	A 18
	C 21	B 53 1998	A 26
A 46 1270	A 79	A 53 2012	A 21
A 46 1302	A 29		A 23
B 46 1302	A 29	B1 53 2014	A 23
C 46 1302	A 29	A2 53 2015A	A 27
A 46 1403	A 79	B2 53 2015A	A 27
A1 46 1411	A 30	A 53 2017W	A 31
B1 46 1411	A 30		A 31
A 46 1491B	B 3	A 53 2017W	A 31
	C 21		

NUMERICAL INDEX

BARKER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the page on which the part is listed in that particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
64 53 2020A	A 23	A 873 298	B 31.0.1
A 53 2022M	A 25	L 22	L 22
A 53 2024M	A 25	B 873 298	B 31.0.1
C 53 2024	A 25	C 22	C 22
A 53 2025M	A 25	G 876 23	A 3.0.2
A 53 202M	A 25	H 876 23	A 3.0.2
64 53 2026	A 26	HA 876 28	A 34
A 53 2029	A 25	A 876 32M	A 3
A 53 2049	A 26		A 3
A 53 2114	A 30		A 3.0.2
AJ 53 2212	A 25	C 876 33	A 3
AJ 53 2243M	A 25		A 3.0.1
A 53 2286	A 21	L 876 33 L	A 3
	A 23	F 876 33	A 3
A 53 2290	A 16	G 876 33 L	A 3
H 53 2290	A 16		A 3+0.1
C 53 2290	A 16	6A 876 42M	A 36
H 53 2307	A 16	6B 876 42M	A 36
C 53 2308	A 16	6C 876 47M	A 36
A 53 2314	B 18	6D 876 47M	A 36
A 53 2445	A 21	4A 876 52ML	A 36
	A 23	4A 876 52WR	A 36
H 80 1M	H 22	6A 876 53	A 36
C 80 3M	C 35	ACL 876 57ML	A 72
B 80 50M	C 10	ACL 876 57WR	A 72
A 80 80	B 10	6A 876 57ML	A 72
	C 18	6A 876 57WR	A 72
B 80 80	B 3	6A 876 58	A 72
	C 21	A 876 67M	A 48
Y 80 80	B 10	6A 876 67ML	A 48
	C 18	6A 876 67WR	A 48
MC 80 80	A 78	6A 876 67M	A 48
CC 80 80	C 10	CA 876 67ML	A 48
	C 35	CA 876 67WR	A 48
DH 80 80	A 52	EA 876 67M	A 48
G 80 85	A 52	FAL 876 67ML	A 48.0.1
AP 80 85	A 52	FAL 876 67WR	A 48.0.1
DF 80 85	H 3	GA 876 67ML	A 48.0.1
	C 21	GA 876 67WR	A 48
FP 80 85	B 10	HA 876 67M	A 48
	C 18	JA 876 67M	A 48.0.1
KM 80 85	C 10	KA 876 67M	A 48.0.1
	C 35	LA 876 67ML	A 48.0.1
RB 80 85	B 10	LA 876 67WR	A 48.0.1
	C 18	PA 876 67ML	A 48.0.1
KR 80 85	A 52	PA 876 67WR	A 48.0.1
TB 80 85	B 10	C 876 68	A 48
TS 80 85	A 78	E 876 72M	A 49
A 80 88	B 22	6A 876 72M	A 49
YM 80 88	B 22	6A 876 72ML	A 49
BT 80 88	B 23	6A 876 72WR	A 49
J 80 280M	A 78	CL 876 72M	A 49
K 80 280M	A 78	C 876 73	A 49
S 80 287	B 22	D 876 73	A 49
C 80 302M	A 15	J 876 73	A 49
A 80 367M	A 53	K 876 73	A 48.0.1
	A 80	M 876 73	A 49
B 80 367M	A 53	6F 876 73	A 49
C 80 367M	A 53	6G 876 73	A 49
A 80 368M	A 53	6G 876 73	A 49
A 80 369M	A 53	CD 876 73	A 49
A 80 379M	A 53	B 876 77ML	A 49
C 80 379M	A 53	A 876 77WR	A 49
A2 81 36A	A 52	B 876 77M	A 49
B 81 385	A 55	CB 876 102ML	A 43
L 81 251	A 55	CT 876 102WR	A 43
C 81 348	A 55	CE 876 102ML	A 43
41 81 391	A 55	CE 876 102WR	A 43
A 81 356	B 56	CF 876 102ML	A 43
C 81 430M	A 55	CF 876 102WR	A 43
S 777 227	A 4	O 876 112ML	A 43
K 777 227	B 8	D 876 112WR	A 43
D 873 109	A 35	E 876 112M	A 43
B 873 215	A 52	F 876 112A	A 43
B 873 286A	B 31.0.1	AC 876 113	A 43
		BD 876 113	A 43
		A 876 122ME	A 45

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in this particular assembly. The same part may be in other assemblies as we have indicated by showing additional copies as well as on reverse pages.

Part Number	Page Number	Part Number	Page Number
A 876 122WA	A 45	C 876 267W	B 16
C 876 122W	A 45	A 876 272WL	C 4
AZ 876 127WL	A 71	A 876 272WR	C 9
AZ 876 127WR	A 71	B) 876 272W	B 14
AA 876 132W	A 76		C 9
AB 876 132W	A 76	C 876 272WL	C 9
AF 876 133	A 76	C 876 272WR	C 9
A 876 142W	A 16	AA1 876 272W	C 9
B 876 143	A 19	AB 876 272W	C 9
D 876 143	A 19	AC 876 272W	C 9
E 876 143	A 19	AI 876 273	C 9
F 876 143	A 19	F 876 273	C 9
N 876 143	A 19	B 876 277W	A 69
P 876 143	A 19	C 876 277W	A 69
R 876 143	A 19	C 876 278	A 69
S 876 143	A 16	A 876 292W	C 17
T 876 156	A 45	CC) 876 292W	B 9
E 876 1A3	A 38	EA 876 293	C 17
F 876 168	A 38	AR 876 297W	B 21
B 876 177W	A 7		C 20
U) 876 177W	A 7	AE 876 297WL	A 21
AA 876 177W	A 7		C 20
AC 876 177W	A 7	AF 876 297WR	B 21
AD 876 177WL	A 7		C 20
AD 876 177WR	A 7	AF 876 297WL	B 21
AA 876 178	A 7	AF 876 297WR	B 21
AB 876 178	A 7	EA 876 297W	B 21
AC 876 178	A 7	BC 876 297W	B 21
AG 876 178	A 7	BD 876 297W	B 21
AHL 876 178	A 7	A 876 307W	C 27
A 876 187W	A 9	AI 876 312W	C 27
EA 876 187W	A 9	AA 876 313	C 23
AB 876 187W	A 9		C 24
AC 876 187W	A 9		C 27
AD 876 187W	A 9		C 28
A 876 188	A 9	AB 876 313	C 23
E 876 188	A 9		C 24
F 876 188	A 9		C 27
G 876 188	A 9		C 28
4A 876 192W	A 48	A 876 317W	C 27
AB 876 192W	A 48	AA 876 317W	C 27
J 876 193	A 48	BA) 876 317W	C 27
O 876 207W	A 71	BB1 876 317W	C 27
E 876 207W	A 71	F 876 318	C 27
E 876 208	A 71	H 876 318	C 27
A 876 212W	A 72	AA 876 318	C 27
B 876 222W	A 19	R 876 326P	C 15
G 876 222W	A 19	B 876 330PL	C 14
D 876 223	A 19	R 876 330PR	C 13
C 876 232W	A 52	C 876 330SL	C 14
D 876 232W	A 53, 7-1	C 876 330SR	C 15
	A 72	D 876 330SL	C 14
E 876 232W	A 52	C 876 330SR	C 14
B 876 233	A 51	E 876 330SL	C 15
G 876 233	A 52	E 876 330SR	C 14
F 876 233	A 65	E 876 330SR	C 14
	A 68	AI 876 332WL	C 14
	B 6	AI 876 332WR	C 13
CA 876 242W	C 3	C 876 332W	H 21
CC 876 247W	C 3		C 20
CD 876 247W	C 3	L 876 332WL	C 14
CE 876 247WL	C 3	E 876 332WR	C 14
CA 876 247WR	C 3	AA 876 333 L	C 14
F 876 248	C 3	AA 876 333 R	C 13
4H 876 248	C 3	AA 876 333	C 13
A 876 253	C 4		C 14
AA 876 257WL	C 6	BE 876 333	C 13
4A 876 257WR	C 6		C 14
BA 876 257W	C 6	BF 876 333 L	C 15
CA 876 259	C 6	BF 876 333 R	C 14
4N 876 259	B 5	CA 876 333 L	C 14
	C 6	CA 876 333 R	C 14
A 876 262W	C 13	CR 876 333 L	C 15
A 876 263	C 13	CB 876 333 R	C 14
L 876 267W	C 7	CC 876 333	C 14
B 876 267W	C 7	CC 876 333	C 14
C 876 267	C 7		C 15

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in that particular assembly. The same part may be in other assemblies, as we have indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
CF 876 333	C 14	DCJ 876 343	C 33
A 876 3474L	C 15	DB 876 422M	B 9
A 876 3474R	B 20		C 17
B 876 347M	C 22	DD 876 422M	B 9
C 876 347H	B 20	DE 876 422M	C 17
D 876 347M	C 22	DA 876 422M	B 9
E 876 347M	B 20		C 17
X 876 348	C 22	E 876 423	B 9
A 876 352ML	C 24	AA1 876 423	C 17
A 876 352MR	C 23		B 10
AL 876 357ML	C 24	AB1 876 423	C 10
AL 876 357MR	C 23		B 10
A 876 362ML	C 25	AD 876 423	C 10
A 876 362MR	C 23	AF 876 423	B 9
AA 876 362ML	C 23	CC 875 423	C 17
AA 876 362MR	C 23		B 9
BA 876 362M	C 24		C 17
BSL 876 362M	C 24	A 876 477M	A 1
C 876 363	C 23	E 876 478	A 1
	C 24	F 876 478	A 1
F 876 363	C 23	G 876 478	A 1
	C 24	H 876 478	A 1
H 876 363	C 23	AA 876 478	A 1
	C 24	A 876 482ML	A 31
AA 876 367ML	B 31	A 876 482MR	A 31
	C 25	D 876 482M	A 77
AA 876 367MR	B 31	AA 876 482ML	A 77
BA 876 367ML	B 31, D, L	AA 876 482MR	A 77
	C 29	AE 876 482M	A 76
BA 876 367MR	B 31, D, L	AM 876 482M	A 77
	C 29	BD 876 482M	A 76
AI 876 377M	C 28	BS 876 482M	A 76
A 876 377M	C 28	CD 876 482M	A 77
AA 876 377M	C 28	CE 876 482M	A 77
BA 876 377M	C 28	A 876 483	A 77
CA 876 377M	C 28	B 876 483	A 77
F 876 378	C 28	D 876 483	A 77
G 876 378	C 28	E 876 483	A 77
H 876 378	C 28	A 876 492ML	B 21
A 876 382M	C 28		C 20
B 876 392M	C 33	A 875 492MR	B 21
C 876 392ML	C 34		C 20
D 876 392MR	C 34	A 876 497M	B 3
E 875 392M	C 30		C 21
E 875 392ML	C 34	B 876 497M	B 3
E 876 392MR	C 34		C 21
AA2 876 392ML	C 33	F 876 498	B 3
AA2 875 392MR	C 33		C 21
BCJ 876 392M	C 33	C 876 502M	C 31
BF 876 392M	C 34	A 876 507M	C 31
CG 876 392M	C 30	B 876 507M	C 31
CA 875 392M	C 34	C 876 507M	C 31
CB 875 392M	C 34	K2 876 760A	C 23
DAJ 876 392ML	C 33	K2 876 760B	C 24
DAJ 875 392MR	C 33	C2 876 760A	C 27
J2 875 393	C 33	L2 876 760B	C 28
JE 875 393	C 30	BL 876 812M	B 6
	C 34	BA 876 812M	B 6
AF 875 393	C 33	BU 876 812M	B 6
AM 876 393	C 33	CA 876 812ML	B 6
AK 875 393	C 30	CA 876 812MR	B 6
AL 875 393	C 30	CAJ 876 812M	B 6
CB 875 393	C 34	CL 876 812M	B 6
CC 876 393	C 34	CL 875 812M	B 6
CD 876 393	C 34	ED 876 812M	B 6
		FM 876 812M	B 33
		A 876 822M	B 5
		AG 876 823	B 5
		A 876 827M	B 2
		B 876 827M	B 2
		A 876 842M	B 14
		C 876 842ML	B 14
		C 876 842MR	B 14
		B 876 843	B 14
		C 876 843	B 14

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in that particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
L 876 843	B 14	J 876 1063	A 23
M 876 843	B 14	K 876 1077W	A 7
CJ 876 843	B 6	L 876 1078	A 7
B 876 847W	B 12	M 876 1078	A 7
BL 876 847W	B 12	A 876 1083	A 69
C 876 847W	B 33	L 876 1088B	A 40
AA 876 847W	B 12	J 876 1088A	A 40
AG 876 847W	B 12	J 876 1088A2	A 40
	B 27	K 876 1097W	A 74
	B 28	B 876 1097W1	A 74
	B 29	B 876 1097W2	A 74
AG 876 848	B 33	C 876 1097W3	A 74
AH 876 848	B 33		A 84
AI 876 852W	B 16	C 876 1097W2	A 74
	B 30		A 84
B1 876 852W	B 16	J 876 1097W4	A 74
D 876 853	B 16	D 876 1097W2	A 74
	B 30	AA 876 1097W1	A 74
AC 876 853	B 16	AA 876 1097W2	A 74
AD 876 853	B 30	AC 876 1097W	A 74
AE 876 853	B 30	CA 876 1097W	A 74
AF 876 853	B 15		A 83
AI 876 857W	B 29	CA 876 1097W	A 84
AJ1 876 857W	B 29		A 85
AB1 876 857W	B 27	CA 876 1097W1	A 84
A 876 862W	B 29		A 85
AA 876 862W	B 28	DA 876 1097WR	A 84
BA 876 862W	B 27		A 85
C 876 863	B 29	DA 876 1097W1	A 85
AA 876 863	B 27	DB 876 1097WR	A 85
AF 876 863	B 28	EA 876 1097W	A 85
AD 876 863	B 28	AA 876 1098	A 74
AE 876 863	B 27	AB 876 1098	A 74
AF 876 863	B 27	AC 876 1098	A 74
CC 876 863	B 27	BE 876 1098	A 74
	B 28		A 85
	B 29	BC 876 1098	A 74
A 876 867W	B 29		A 84
B 876 867W	B 28	BD 876 1098	A 74
C 876 867W	B 27		A 84
A 876 872W	B 7	FC 876 1098	A 84
B 876 872W1	B 31		A 85
B 876 872W2	B 31	ED 876 1098	A 85
C 876 872W1	B 31	EF 876 1098	A 85
C 876 872W2	B 31	CG 876 1098	A 84
D 876 872W1	B 31		A 85
D 876 872W2	B 31	FL 876 1098	A 84
E 876 872W1	B 7		A 85
E 876 872W2	B 7	L 876 1148	A 78
F 876 872W	B 7	D 876 1153	A 78
G 876 872W	B 7	K 876 1153W	A 78
P 876 873	B 7	H 876 1162W	A 40
	B 31	I 876 1162W	A 40
FR 876 1023	A 44	J 876 1162W	A 40
YP 876 1023	A 45, D. 1	BA 876 1162W1	A 40
B 876 1037W	A 39	BA 876 1162WR	A 40
C 876 1037W	A 39	BB 876 1162W1	A 40
AB 876 1037W1	A 38	BB 876 1162WR	A 40
AB 876 1037WR	A 38	S 876 1163	A 40
AD 876 1038	A 38	AB 876 1163	A 40
AE 876 1038	A 38	AE 876 1163	A 40
AJ 876 1038 L	A 38	AF 876 1163	A 40
AJ 876 1038 R	A 38	AG 876 1163	A 40
C 876 1042W	A 3, D. 2	AJ 876 1163	A 40
AA 876 1042W	A 3, D. 2	C 876 1177W	A 6
F 876 1043	A 1	CB 876 1177W	A 1
G 876 1043	A 1		A 3
H 876 1043	A 1	CC 876 1177W	A 6
DA 876 1043	A 3, D. 2		A 6, D. 1
DB 876 1043	A 3, D. 2	DA 876 1177W	A 6
DC 876 1043	A 3, D. 2	DB 876 1177W	A 6
FA 876 1043	A 3, D. 2	DC 876 1177W	A 6
P 876 1050S	A 45	DD 876 1177W	A 6
PL 876 1050S	A 45, D. 1	HA 876 1177W	A 6
I 876 1053	A 45		A 6, D. 1
	A 45, D. 1	KA 876 1177W	A 6
		LA 876 1177W	A 6, D. 1

BARBER-CREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shows the first page on which the part is listed in that particular assembly. The same part may be in other assemblies or we have indicated by showing additional pages as well as omitted pages.

Part Number	Page Number	Part Number	Page Number
CF 876 1178	4 6	GM 876 1317	4 64
	4 6-0+1		4 67
FD 576 1178	4 6	BI 876 1317	4 67
GC 876 1178	4 6	BY 876 1317	4 64
HC 876 1178	4 6-0+1		4 67
LD 976 1178	4 6	BZ 876 1317	4 64
LH 876 1178	4 6		4 67
NH 576 1178	4 6-0+1	CA 876 1317	4 64
576 1193	4 53-0+1		4 67
	4 72	CB 876 1317	4 64
C 876 1193	4 53		4 67
E 876 1193	4 53	DB 876 1317M	4 6
F 876 1193	4 53	EA 876 1317M	4 64
G 876 1193	4 53		4 67
876 1197M	4 78	EB 876 1317M	4 64
JA 876 1197M	4 78		4 67
KA 876 1197M	4 78	ED 876 1317M	4 64
LA 876 1222M	4 19		4 67
JAL 876 1223 L	4 53	EE 876 1317M	4 64
JAJ 876 1223 R	4 53	EG 876 1317M	4 67
JEL 876 1223	4 53	EA 876 1317	4 19
KE 876 1223	4 46	FA 876 1317	4 19
KD 876 1223	4 46	FB 876 1317	4 19
KA 876 1223 L	4 46	FC 876 1317	4 19
MA 876 1223 R	4 46	FU 876 1317	4 19
MB 876 1223 R	4 46	GA 876 1317M	4 19
MC 876 1223 L	4 46	876 1322M	4 51
MA 876 1223 R	4 46	GA 876 1322M	4 51
876 1227M	4 13	876 1323	4 40
B 876 1227M	4 13	D 876 1323	4 60
C 876 1227M	4 13	J 876 1332M	4 46
E 876 1228	4 13	L 876 1332M	4 46
H 876 1228	4 13	A 876 1347	4 64
A 876 1232M	4 23		4 67
B 876 1232M	4 23	B 876 1347	4 64
F 876 1233	4 23		4 67
876 1247M	4 76	C 876 1347	4 64
JA 876 1247M	4 76		4 67
KB 876 1247M	4 76	D 876 1347	4 64
AB 876 1247M	4 76		4 67
AB 876 1247M	4 76	E 876 1347	4 64
AC 876 1247M	4 76		4 67
D 876 1248	4 76	K 876 1347	4 64
B 876 1253	4 65		4 67
	4 68	AA 876 1347	4 64
A 876 1257M	4 38		4 67
B1 876 1257M	4 38	AB 876 1347	4 64
B 876 1285A	4 34		4 67
A 876 1287M	4 35	AC 876 1347	4 64
A 876 1287M	4 35		4 67
AB 876 1287M	4 34	AD 876 1347	4 64
AB 876 1297 L	4 35		4 67
AB 876 1287 R	4 35	AE 876 1347	4 64
AB 876 1287M	4 35		4 67
AM 876 1287M	4 35	BA 876 1347	4 64
BA 876 1287M	4 35		4 67
BE1 876 1287M	4 35	BB 876 1347	4 64
BE1 876 1287M	4 35		4 67
B 876 1288	4 34	CA 876 1347M	4 64
C 876 1288	4 34		4 67
E 876 1288	4 34	CB 876 1347M	4 64
AB 876 1288 L	4 35		4 67
AB 876 1288 R	4 35	CC 876 1347M	4 64
CC 876 1288	4 35		4 67
CD 876 1288	4 35	E 876 1363	4 9
CE 876 1288	4 35	CB 876 1763	4 1
CF 876 1288	4 35	D 876 1773 L	4 48-0+1
DO 876 1288	4 36		4 31-0+1
DL 876 1288	4 35		4 29
DJ 876 1288	4 35	G 876 1773 R	4 48-0+1
DE 876 1317	4 64		4 31-0+1
DC 876 1317	4 4		4 29
DM 876 1317	4 4		4 27
DJ 876 1317	4 4	876 1997M	4 27
AK 876 1317	4 4	U 876 1998	4 27
AL 876 1317	4 64	F 876 1998	4 27
	4 67	J 876 1998	4 27
		AL 876 2423	4 16

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shows the first page on which the part is listed in that particular assembly. The same part may be in other assemblies as we have endeavored by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
A 576 2457	D 33	11E 32	C 3
R 878 103	A 71		C 23
C 878 138	A 71		C 24
D 878 166W	B 21		L 27
	C 20		L 28
M 878 172	A 65	11F 13	A 65
	A 68		A 68
U 879 71W	B 14	11F 39	A 32
H 879 74	C 9	11G 30	A 18
O 879 175W	C 3	11L 44	A 32
Y 879 138W	A 48	11L 45	A 32
G 879 149	B 12	11L 69	A 21
	C 13		A 23
K 879 149	B 12	11L 90	A 34
	C 13	11L 91	A 34
D 879 152	C 9	11M 53	A 35
E 879 170A	A 40	11M 91	A 81
F 879 17CAL	A 41	11N 72	A 35
F 879 17CAR	A 41	11P 74	A 34
B 879 204W	C 34		A 35
DI 879 204W	C 34	11S 31	B 23
A 879 205	C 30		C 10
	C 34	11S 35	A 9
M 879 205	C 34	11S 36	A 19
K 879 205W	C 34	11T 75	A 19
B 879 206W	C 30	120 58	A 51
	C 33	120 60	A 51
E 879 206	C 34	120 61	A 51
F 879 206	C 34	120 70	A 14
S 879 207W	C 33	120 71	A 16
F 879 207W	C 33	120 72	A 16
V 879 207	C 33	120 73	A 16
	C 33	12F 25	A 51
P 879 242	B 20	12F 29	A 51
	C 22	12F 71	A 3, G, J
O 879 242	B 20	12F 97	A 52
	C 22	12G 00	C 33
S 879 242	B 20	12G 01	C 33
	C 22	12G 53	A 53
T 879 242	B 20	12G 58	A 53
	C 22	12G 60	A 53
108 10	A 10	12G 61	A 53
10C 81	B 76	12G 62	A 53
10C 86	A 46	12G 63	A 53
10C 94	A 46	12G 64	A 53
10C 95	A 64	12G 65	A 53
	A 67	12G 71	A 53
10D 36	A 69		A 80
10D 57	B 12	12G 75	A 53
	C 13	12G 76	A 53
10D 61	A 74	12G 77	A 53
10D 62	A 74	12G 80	A 53
10D 63	A 74	12G 84	A 53
	A 72	12G 88	A 53
10E 98	A 32	12H 55	A 52
10F 52	A 6	12J 50	B 7
	A 6, G, J		C 13
10F 94	A 10	12J 82	C 13
10A 10	A 16	12K 50	A 21
10R 39	B 19		A 23
10S 82	B 19	12K 22	A 45, G, J
10S 89	C 3	12K 71	A 16
	C 9	12M 00	A 10
	C 13	12N 01	A 10
10S 74	A 3		A 47
10S 75	A 3	12N 03	A 10
10V 06	B 72		A 49
10Y 45	C 11	12N 04	A 49
10Z 08	A 73	12T 45	B 18
11A 45	A 28	12V 44	A 30
11B 38	A 4	12V 68	B 31, G, J
	C 17	12W 80	A 53
11C 72	A 64	12X 40	A 52
11C 73	A 63	12K 55	A 80
11O 02	A 3	12K 67	A 80
	C 28	12V 67	B 33

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in that particular assembly. The same part may be in other assemblies or we have indicated by showing additional pages or well as on revised pages.

Part Number	Page Number	Part Number	Page Number
130 03	A 64	14P 51 C 3	B 33
13A 04	A 6T	14P 51 C 4	B 33
134 05	a 64	14P 51 C 5	B 33
	a 67	14P 51 C 7	B 33
134 06	a 64	14P 51 C 8	B 33
	a 67	14P 52	B 33
134 07	a 64	14P 52 L 1	B 33
	a 67	14P 52 L 2	B 33
	B 4	14P 52 C R	B 33
13A 96	C 19	14P 65	B 33
	H 4	14P 70	B 33
	C 19	14P 78	B 33
13B 07	A 53.0.1	14P 95	A 1
13C 67	A 52		A 3.0.1
13C 69	A 64	14P 96	A 1
	A 67		A 3
13D 25	A 65.0.1	14P 73	A 3
13D 38	A 49		A 3.0.1
13D 39	A 52	14Y 50	A 3.0.1
13E 58	A B	14Y 64	A 3
13E 73	A 3.0.2	15C 90	B 34
13G 83	a 1T	15P 94	B 34
	A 1R	15P 01	A 3.0.2
13J 52	A 53.0.1	15P 51	A 41
13J 56	A 52	15M 52	A 3.0.2
13K 56	A 55		A 10
	a 6c	15P 66	A 3.0.2
13K 81	a 62	14M 77	C 52
	B 74	16B 43	B 1
	C 16		C 17
13K 83	A 51	184 80	B 1
13K 84	A 51	230 05	A 64
	A 82		A 67
13K 87	A 59	204 46	A 1
13L 64	A 53.0.1	230 67	A 8
	A 77	204 98	A 8
13M 23	B 16		A 9
13M 55	A 3.0.2	208 79	A 65.0.1
13N 70	B 9	20C 21	A 65
	C 17		A 68
13Y 96	C 8	20C 44	A 1
13P 41	A 64	20C 49	B 8
	A 67		A 9
13P 74	a 1	20D 20	A 1
	A 3	20F 29	A 64
13P 85	a 90		a 67
13P 99	a 1	20G 13	A 3.0.2
13Q 02	a 80	20C 87	A 8
13R 36	a 46		A 9
13R 47	A 3.0.2	20H 54	A 0
13H 85	A 51	20K 33	A 3.0.2
13S 35	A 78		B 4
13T 20	A 1	20K 34	A 65
13V 11	A 7F		A 68
13V 12	A 52	20L 35	A 65
	a 80		A 60
	A 81	20K 36	A 65
13V 14	A 53		A 68
13V 15	A 53		B 4
13V 16	A 53		C 19
13V 17	A 53	20K 17	A 69
13V 18	A 64		A 68
	A 67	20K 36	A 65
13V 19	A 53		A 68
13V 53	A 80	20K 53	A 65
13V 54	A 80		A 68
13V 55	A 80	20K 62	A 65
13V 23	a 51		A 68
13Z 55	a 70	20K 86	A 3.0.2
14A 13	A 53	20K 93	A 3.0.2
14C 53	a 81	20K 98	A 65
14D 89	A 79		A 68
14H 89	A 18	20P 55	A 64
14P 51	H 33		A 65
14P 51 C 1	B 33		A 67
14P 51 C 2	B 33		A 68

NUMERICAL INDEX

BARBER-CREME AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in that particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as we revised pages.

Part Number	Page Number	Part Number	Page Number
20P 56	A 64	23D 13	A 1
20P 60	A 67		A 29
	A 64		B 18
20S 95	A 67	23D 31	A 53, D, 1
	A 64	23D 32	C 35
20T 19	A 67	23D 33	A 13
	A 65	23D 37	B 22
20T 45	A 68	23D 58	C 10
	B 4	23E 25	C 35
23A 02	C 19	23E 26	A 1
23A 03	B 23		A 3
	B 10		A 3, D, 2
23A 06	C 18	23E 27	B 23
	A 81	23E 28	B 23
	C 10		C 34
23A 07	A 50	23E 29	B 22
23A 17	A 3, D, 2	23E 06	C 4
23A 20	A 1		C 18
	B 22	23E 08	A 79
23A 60	C 21		H 10
23A 61	B 4		C 4
	C 17		C 18
23B 05	B 22	23E 10	C 35
23B 23	B 1	23E 26	A 16
23B 83	B 3, D, 2		A 18
23B 92	B 10		A 29
23C 16	B 10		B 18
	C 18	23E 29	A 57
23C 19	B 10	23E 33	A 52
	C 18	23E 42	L 10
23C 21	A 80		C 34
	C 34	23E 63	A 52
23C 26	B 22	23E 74	A 52
23C 35	A 1	23E 98	A 52
	A 13	23E 08	C 35
	B 23	23E 09	C 35
23C 45	A 3	23E 29	A 52
23C 59	A 49	23E 40	A 79
	A 79	23E 58	B 7
23C 60	A 18		C 17
	A 34	23E 91	B 10
	A 35	23H 16	B 10
	A 36		C 18
	A 45	23H 39	A 12
	A 49	23H 41	A 52
	A 70	23H 47	C 34
	H 14	23H 54	A 52
	C 4	23H 78	A 12
	L 9		A 25
	C 34	23H 86	C 35
23C 64	P 14	23H 87	B 22
23C 66	A 40	23J 52	B 10
	A 59		C 18
	C 3	23J 60	A 80
23C 71	A 34	23J 74	B 22
	A 77		C 10
23C 72	A 18		B 22
	A 78	23J 93	C 35
23C 75	C 4	23K 04	A 52
23C 85	A 45	23K 59	L 3, C, 2
23C 86	B 23		A 52
23C 87	B 23		B 80
23D 06	A 25	23K 43	B 22
	A 29	23L 43	A 12
	A 16	23L 50	A 46
	B 18		A 52
23D 08	A 12	23L 53	A 46
	A 18		A 52
23D 09	A 16		A 53, C, 1
	B 10		A 72
	C 18		A 80
23D 11	B 23	23L 71	B 80
	C 10	23L 74	A 52
	C 18	23L 76	A 52
	C 34	23L 84	A 16
23D 12	A 52	23L 85	A 52

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in that particular assembly. The same part may be in other assemblies, as we have indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page number
23L B3	4 52	26F 41	A 27
23M 16	A 79	26E 42	A 27
	C 36	26C 47	C 3
23M 83	B 23	26E 67	B 1
23M 84	B 23		A 3
23M 19	A 79		A 49
23M 20	H 3	26E 78	A 3, D, 2
	C 21	26E 85	C 3
23M 59	A 52		C 23
23M 84	A 13		C 24
23P 62	A 52		C 27
	A 53, D, 1		C 28
	A 72	26E 91	C 6
	C 10	26E 95	B 2
23P 59	A 52		C 13
23R 04	A 53, U, 1	26F 07	C 13
	A 77	26F 05	C 23
23R 39	A 52		C 24
23R 43	A 46		C 27
	A 52		C 28
	A 80	26F 21	B 12
26A 01	A 3, D, 2	26F 62	A 26
26A 03	A 40	26F 65	B 14
26A 15	C 3	26F 66	B 12
26A 44	A 7		B 27
26A 67	A 8		B 28
26A 72	B 24		B 24
26A 75	A 12	26F 71	B 9
	A 25		C 17
	A 29	26G 19	B 16
	B 3		B 30
	D 17	27A 32	A 74
26A 77	A 38		A 84
	A 79		A 85
	D 3	27A 38	B 16
	C 31		C 7
26A 83	A 71	27A 47	A 48, O, 1
	C 23	27A 48	A 48, O, 1
	L 24		B 31, O, 1
	L 25		C 29
	L 27	27A 49	A 38
	L 28	27A 50	A 36
	C 29	27A 53	A 38
26B 14	A 19	27B 13	B 31
26B 16	C 18	27B 40	B 5
26B 17	A 19		C 6
	A 51	27C 47	C 9
26B 54	C 31	27C 82	A 32
26B 77	A 52	27C 86	A 3, O, 2
26B 78	D 9		A 23
	C 17		A 51
26B 80	A 3, O, 2		A 53
26B 88	A 35		A 65
26B 89	A 74		A 69, U, 1
26C 17	A 40		A 68
26C 19	A 32		A 76
26C 15	A 35		B 3
26C 30	A 26		B 4
26C 37	A 40		B 14
	A 72		B 22
26C 54	B 16		B 31, O, 1
	B 30		C 9
26C 91	C 31		C 19
26C 97	A 55		C 22
26D 10	A 34		C 31
26D 21	A 48, D, 1	27C 87	A 1
26D 23	A 78		A 3
26D 36	A 25		A 3, O, 2
	A 29		A 74
	A 49		A 80
26E 02	C 6		A 84
26E 17	B 12		A 85
26E 24	A 34		B 2
26E 29	A 36	27C 89	A 11
26E 39	A 27		
26E 40	A 27		

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part as listed is the particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Fan Number	Page Number
27C 90	A 6		B 30
	A 7		B 31
	A 8		B 31.0.1
	A 9		C 3
	A 32		C 6
	A 45		C 7
	A 52		C 13
	A 53		C 14
	A 65		C 15
	A 69		C 17
	A 71		C 20
	A 74		C 21
	A 78		C 23
	A 80		C 24
	B 3		C 25
	B 6		C 27
	B 9		C 28
	B 10		C 29
	B 14		C 30
	B 16		C 33
	B 18		C 34
	B 21	27C 98	A 2
	B 28		A 3.0.2
	B 29		A 45
	B 31.0.1		A 48
	B 33		B 21
	C 4		B 31
	C 7		B 31.0.1
	C 9	27D 01	C 24
	C 13		A 2
	C 14		A 3
	C 15		A 3.C.2
	C 17		A 35
	C 18		A 51
	C 21		A 72
	C 22		B 5
	C 23		B 7
	C 24		B 12
	C 25		B 27
	C 27		B 28
	C 28		B 29
	C 29		C 6
	C 33	27D 05	C 30
	C 34	27D 16	A 77
27C 93	B 52	27D 17	A 1
27C 95	A 1		B 12
	A 3		B 27
	A 3.C.2		B 28
	A 5		B 29
	A 7.0.1		C 6
	A 7	27D 20	A 69
	A 9	27D 21	A 19
	A 19		A 35
	A 23		A 71
	A 36		A 76
	A 38		B 12
	A 43		B 16
	A 43		B 27
	A 46		B 28
	A 48.0.1		B 29
	A 49		B 30
	A 54		C 3
	A 57		C 6
	A 53.0.1		C 7
	A 74		C 23
	A 76		C 24
	A 72		C 25
	A 84		C 27
	B 3		C 28
	B 5		C 29
	B 6		C 34
	B 7	27D 22	A 45
	B 12		A 49
	B 21	27D 23	A 77
	B 27	27D 24	A 77
	B 28		
	B 29		

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in that particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as on related pages.

Part Number	Page Number	Part Number	Page Number
270 25	A 71 B 6 C 6 C 23 C 24 C 27 C 28	270 17	A 53 A 65 A 68 A 70 B 4 C 13
270 26	C 24 C 25	270 19	A 23 A 76 B 14
270 37	A 16 A 72	270 21	A 65 A 65.0.1
270 38	C 1 C 21 C 25 C 27 C 28	270 26	A 68 A 51
270 45	A 1	270 32	A 29 B 9 C 17
270 52	A 13 A 46 B 9 B 20 C 17 C 22	270 34	A 25
270 53	A 38 A 71 A 74 A 74 A 84 A 85 C 9	270 35	A 1 A 3 A 3.0.2 A 13 A 38 B 1 B 2 A 12 B 80 A 72 A 55 C 34
270 54	A 71 B 76	270 37	A 1 A 18.0.1
270 55	A 40 A 76 A 77	270 38	A 36 A 78
270 56	A 18 C 24 C 25	270 44	B 9 B 10 C 7 C 13 C 14 C 15 C 17 C 23 C 24 C 27 C 29
270 62	C 24	270 46	A 57
270 63	D 7 C 30 L 34	270 48	A 53 C 34 C 34 A 1 A 30 B 9 B 18 C 17 C 34 C 34
270 64	A 43 A 44 A 53.0.1 A 72 B 7	270 49	A 65 A 68 C 13 C 34 A 1 A 3 A 6 A 7 A 25 A 90 A 37 B 16 C 33 A 13 A 6 A 74 B 9 B 31.0.1 C 17 C 22
270 65	B 7	270 50	A 57
270 66	A 53.0.1	270 51	A 53
270 73	A 69	270 53	C 34
270 85	A 36	270 54	C 34 A 1 A 30 B 9 B 18 C 17 C 34 C 34
270 86	A 53 C 23 C 25 C 27 C 28	270 56	A 65 A 68 C 13 C 34
270 87	C 21 C 24	270 57	A 1 A 3 A 6 A 7 A 25 A 90 A 37 B 16 C 33 A 13 A 6 A 74 B 9 B 31.0.1 C 17 C 22
270 88	A 74 A 80 B 5 C 21	270 58	A 65
270 89	A 46 B 3 C 6 C 21 C 27 C 28 C 33	270 61	A 68 A 77 B 6 C 13 C 33 A 48
270 93	A 43		
270 95	A 51		
270 97	A 43		
270 98	A 3.0.2		
270 104	B 65 A 68 A 77 B 6 C 13 C 33 A 48		
270 119	A 48		

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in this particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
275 64	B 6	27H 11	A 51
	B 27		B 5
	B 28		C 3
	B 29		C 6
275 67	B 6	27H 14	C 7
27G 66	A 78		A 3-C, 2
27E 70	B 9		A 19
	A 71		A 23
27E 72	A 46	27H 17	C 23
27G 89	B 14		C 24
	C 9		C 25
	A 3		C 27
	A 6	C 28	
27H 04	A 6.0.1	27H 21	C 29
	A 19		C 30
	A 27	A 49	
	A 49	A 53.0.1	
	L 13	A 72	
	C 14	A 19	
	C 15	C 3	
	A 6.0.1	C 31	
	A 9	B 21	
	B 31	C 34	
A 35	B 31		
A 43	C 3		
A 49	A 69		
C 14	L 17		
C 15	A 2		
27H 05	A 3.0.1	27H 39	A 3.0.2
	A 7	27H 49	A 45
	A 14	27H 52	E 2
	A 25	27H 56	A 2
	A 35	27H 62	A 48
	A 52	27H 65	B 31
	A 72	27H 71	B 31.0.1
	A 74		L 29
	A 85	27H 74	R 21
	B 6	27H 85	A 34
	B 21	27H 86	A 3
	B 27	27H 88	A 3
	B 28		A 31
	B 29	27H 93	C 6
C 13	27H 99	A 27	
C 20	27J 03	A 35	
C 33	27J 07	A 35	
27H 06	A 1	27J 10	C 1
	A 3		A 77
	A 6	27J 52	A 65
	A 12		A 68
	A 23	27J 54	B 24
	A 35	27J 63	A 53
	A 44.0.1	27J 64	A 53
	A 51		B 31.0.1
	A 74		C 22
	A 76	27J 84	A 32
	A 84	27J 94	A 76
	B 6	27K 15	C 18
	B 6	27M 31	C 4
	B 7		C 9
	B 21	27M 32	B 33
	B 27	27K 35	B 12
	B 28		B 27
	B 29		B 28
B 31		B 29	
C 6	27K 38	A 12	
C 17	27K 41	B 6	
C 20	27K 44	C 4	
C 30	27K 45	A 19	
C 31		C 4	
C 34	27K 60	C 4	
27H 09	A 19	27K 67	B 14
	A 23		B 10
	A 25		C 4
	A 27		C 7
	A 35	27K 50	C 4
	A 43	27K 52	A 36
A 49	27K 66	A 45	

NUMERICAL INDEX

BARBER GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in that particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
274 80	A 69		C 9
274 82	A 36		C 14
274 83	B 9		C 15
	C 17		C 21
274 47	A 78		C 21
274 52	A 2		C 22
	A 48		C 23
	A 65		C 24
	A 65.0.1		C 25
	A 68		C 27
	B 4		C 28
	B 22		C 29
	B 31.0.1		C 30
	C 19		C 33
	L 22	274 59	A 2
274 54	A 1		A 45
	A 52		B 12
	A 74		B 21
	A 84		C 19
	A 85	274 60	A 53.0.1
	B 2		B 27
	B 31.0.1		B 28
	C 31		B 29
274 56	A 5		C 3
	A 7	274 64	A 40
	A 8	274 76	A 23
	A 9		A 48
	A 13		A 51
	A 12		A 53
	A 51		A 55
	A 65		A 56
	A 68		A 65
	A 74		B 65.0.1
	A 80		A 68
	B 3		A 76
	H 6		A 77
	B 9		A 78
	B 16		B 3
	B 18		B 4
	B 27		B 14
	B 28		B 22
	B 29		B 31.0.1
	B 31.0.1		C 9
	C 7		C 19
	C 17		C 22
	C 18		C 31
	C 21		C 33
	C 22	274 77	A 1
	C 33		A 3
274 58	A 3		A 3.0.2
	A 3.0.2		A 12
	A 6		A 17
	A 6.0.1		A 25
	A 13		A 29
	A 23		A 38
	A 35		A 52
	A 43		A 74
	A 48.0.1		A 80
	A 49		A 84
	A 51		A 85
	A 71		B 7
	A 72		B 9
	A 74		C 17
	A 76	274 78	A 1
	A 84		A 3
	A 85		A 6
	B 3		A 7
	H 5		A 8
	B 7		A 9
	B 16		A 18.0.1
	B 27		A 25
	B 30		A 30
	B 31		A 37
	H 31.0.1		A 46
	C 6		A 52
	C 7		A 53

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shows the first page on which the part is listed in that particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as revised pages.

Part Number	Page Number	Part Number	Page Number
A 65		B 31-3.1	
A 68		C 3	
A 71		C 6	
A 74		C 7	
A 76		L 13	
A 78		C 14	
A 80		C 15	
B 3		C 17	
B 6		C 20	
B 9		C 21	
B 14		C 23	
B 16		C 24	
B 18		C 25	
B 27		C 27	
B 29		C 28	
B 31-0.1		C 29	
C 7		C 30	
C 9		C 31	
C 13		C 33	
C 14		C 34	
C 15		A 2	27L 64
C 17		A 45	
C 18		A 48	
C 21		B 12	
C 22		B 21	
C 23		B 31	
C 24		B 31-3.1	
C 25		C 17	
C 27		C 29	
C 28		A 3	27L 60
C 29		A 3	27L 87
C 33		A 3-0.2	
C 34		A 27	
A 57		A 34	
A 3		A 35	
A 3-0.2		A 51	
A 6		A 77	
A 6-0.1		B 5	
A 7		B 12	
A 9		B 27	
A 12		B 28	
A 18		B 29	
A 19		C 6	
A 23		A 8	
A 25		A 45-0.1	
A 27		B 30	
A 30		A 9	27M 02
A 34		B 27	27M 04
A 35		B 28	27M 05
A 36		B 29	D17M 25
A 38		B 27	27M 35
A 40		B 28	
A 43		B 29	
A 46		B 27	27M 36
A 48-0.1		B 28	
A 47		B 29	
A 51		C 9	27M 30
A 52		C 17	
A 53-0.1		B 3	27M 51
A 72		C 31	
A 74		A 1	27M 38
A 76		A 71	27M 57
A 77		A 35	27M 62
A 84		A 51	27M 87
A 85		B 22	27M 91
B 3		B 55	27M 92
B 5		A 56	
B 6		B 30	27M 19
B 7		A 57	27M 28
B 14		B 45	27M 41
B 21		A 55	27M 51
B 27		B 10	294 98
B 28		B 10	298 01
B 31		B 10	298 02
		B 10	298 08
		B 10	298 09
		C 18	
		B 23	309 67
		A 18	306 42

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in that particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
306 43	A 18	318 75	A 12
306 44	A 17	318 79	A 12
306 49	A 45		A 13
306 22	A 26	318 98	A 29
	A 34	318 99	A 29
	A 35	31C 01	A 29
306 31	A 30	31C 04	A 30
306 60	A 29	31C 07	A 30
306 72	A 25	31C 08	A 30
306 79	A 26	31C 18	A 21
306 90	A 34		A 23
306 91	A 34	31C 19	A 21
30H 01	A 34		A 23
	A 35	31C 23	A 21
30H 40	A 29		A 23
30H 41	A 29	31C 47	A 30
30H 42	A 30	31C 48	A 30
30H 43	A 30	31C 50	A 30
30H 52	B 18	31C 85	B 18
	B 19	31C 86	B 18
30H 53	B 18	31C 87	B 18
	B 19	31D 13	A 12
30H 54	A 40		A 13
30H 58	A 12		A 25
	A 25	31D 14	A 12
30H 59	A 25		A 13
30J 60	A 12		A 25
30J 10	A 7	31D 15	A 12
30J 41	A 12		A 13
30J 43	A 12		A 25
30J 49	A 26		A 24
30J 51	A 21	31D 22	A 29
	A 23	31D 24	A 29
30J 53	A 21	31D 31	A 30
	A 23	31D 46	A 25
30K 29	A 30	31D 47	A 25
30K 69	A 30	31D 48	A 25
30K 97	C 33	31D 58	B 19
30M 29	A 1	31D 59	B 19
30N 52	A 1	31D 60	B 19
30N 56	B 23	31D 63	C 33
30N 67	B 23	31D 64	B 16
	C 10		C 7
30N 68	B 23	31H 36	A 1
30N 70	B 22		A 3
30N 76	C 34	31J 10	B 2
30P 45	A 3		C 13
	A 3, D, 2	31J 35	B 14
30S 14	A 12		C 9
30T 18	A 30	31J 43	C 4
30T 22	A 25	31J 52	A 49
30T 26	A 34	31J 53	A 48, C, 1
	A 35	31J 55	A 21
30T 35	A 24		A 23
30T 36	A 24		A 32
30T 53	A 29	31J 64	A 76
30T 58	B 16	31K 39	C 4
30T 65	A 26	31K 75	C 33
30V 05	C 7	31L 19	A 53, C, 1
30V 31	B 16		A 72
30V 64	A 1	31L 38	A 79
	A 1	31M 14	A 12
	A 1, D, 2		A 25
30X 56	A 1	31M 32	A 14
	A 1	31M 33	B 16
	A 1	31M 50	B 16
	A 1, C, 2	31M 53	C 7
30Y 60	A 19	31M 54	B 16
31A 19	U 10	31M 62	B 30
31A 30	A 21	31M 63	B 16
	A 23	31M 94	A 51
31A 33	A 18	31M 96	A 51
31A 39	A 32	31P 23	B 23
31A 40	A 18	31P 45	C 34
	A 30	31P 63	A 22
31A 44	A 12	31P 63	A 51
31B 74	A 12	31R 56	H 9

NUMERICAL INDEX

BARBER-GREIFER AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in this particular assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
	C 17		C 22
315 7J	A 23	50K 3J	C 6
317 15	A 34	50K 3K	A 77
317 16	A 34		C 6
317 19	A 34	50K 92	C 4
31V 83	C 33		C 18
50A 26	A 55	50L 82	B 9
50A 87	A 12		C 17
	A 25	50L 86	A 31
50B 07	B 21	50L 98	C 30
	C 20	50M 66	A 13
50B 08	A 76	50M 70	A 77
50B 11	B 14	50M 81	B 76
50B 17	A 12	50Y 28	B 10
50B 18	A 25		C 16
50B 27	A 55	50h 95	C 21
50C 58	C 23	50P 03	A 79
	C 24	50P 22	C 21
	C 27	50P 23	C 21
	C 28	50P 47	A 18
50C 53	A 18	50R 17	A 40
50C 90	A 17	4SP 4A56J	A 30
	A 16-0.1	4SP 4A569	A 30
50C 91	A 58	4SP 6P4504	A 30
50D 05	B 18	4SP 6P4508	A 30
50D 24	A 79	4SP 6P5305L	A 30
	B 10	4SP 6P567	A 30
50D 80	A 7	4SP 6P568	A 30
	A 59	4SP 6P7005	A 30
	A 76	4SP CP110	A 31
50D 82	A 76	4SP CP150	A 30
50D 89	A 77	4SP CP250	A 31
50D 91	A 7	4SP CP179	A 30
	A 59	4SP CP380	A 30
	A 71	4SP CP381	A 31
	A 76	4SP CP342	A 30
50D 92	A 71	4SP CP386	A 31
50D 94	A 76	4SP CP387	A 30
50E 77	A 36	4SP CP393	A 30
	A 71	4SP CP397	A 30
50E 78	A 82	4SP CP398	A 30
50E 79	A 76	4SP CP402	A 31
	B 16	4SP CP423	A 30
	B 30	4SP CP404	A 30
50E 81	A 40	4SP 4A54T55	A 30
50F 31	B 10	60 CPL8M6	B 16
	C 18		B 30
50F 40	A 30	BW 4C382U	A 17
	A 31	BW 8239AM	A 18-0.1
50F 41	A 30	BW 8338AMG5	A 18
50F 42	B 14	BW C37J506	A 17
50F 47	A 51	BW C8212C	A 17
	A 82	BW L21M	A 18-0.1
50F 54	A 78	BW L21P	A 18-0.1
50F 77	B 23	BW L21L5	A 18-0.1
50F 82	A 26	BW L2146C	A 16
50F 86	A 16		A 18
50G 03	A 2		A 18-0.1
	A 3-0.2	BW L216L	A 18-0.1
50G 22	A 1	BW L220	A 18-0.1
50G 72	A 76	BW L223	A 18-0.1
50G 93	A 83	BW L23	A 18-0.1
50G 94	A 82	BW L230	A 19
	B 25		A 18-0.1
50H 35	A 72	BW L234	A 18-0.1
50H 75	C 35	BW L235	A 18-0.1
50H 94	A 7	BW L28	A 18-0.1
	A 13	BW L287	A 18-0.1
	A 38	BW T1811	A 17
	A 69	BW T1815E	A 18
	A 71	BW T182C	A 17
	A 76	BW T182D	A 18
	B 14	BW T1821	A 18
	C 9	BW T183	A 17
50J 17	A 78	BW T18314	A 17
50J 41	B 31-0.1	BW T1832	A 17

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

Note: The page number shown is the first page on which the part is listed in that section or assembly. The same part may be in other assemblies as we have indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
BU 11038	A 18	HU 553A	A 59
BU 11888	A 17	MA 45121251211	A 51
BU 153140R	A 16	MQ 042R708P3	A 65
BU 18842	A 18, C, 1		A 68
BU 18136	A 18, C, 1		A 66
BU 1825	A 18, C, 1	MQ BF2RA7	A 68
BU 18617Z	A 18, C, 1		A 68
BU 187014	A 17	MT 025K171	C 37
BU 187042A	A 18	ME 387M16N	C 37
BU 1886	A 18	MT 112004	C 37
BU 189810R	A 17	MT 113711	C 37
BU 19411	A 18, C, 1	MT 11A330	C 37
BU 19145	A 18, C, 1	MT 120003	C 37
BU 19150	A 16	MT 120029	C 37
BU 19495	A 17	MT 129K225	C 37
BU 197166	A 18	MT 125022	C 37
BU 19720	A 18	MT 170002	C 37
BU 19735	A 17	MT 307823879	C 37
BU 19841A	A 16	MT 323092256	C 37
BU 1984736	A 18	MT 72500C51	C 37
BU 198424	A 18	M1 72500C52	C 37
BU 1981451/2C	A 18	MT 72500C53	C 37
BU 198148	A 17	M1 72500C54	C 37
BU 198284	A 17	MT 72500C56	C 37
BU 19830	A 17	MT 7250055	C 37
BU 19833	A 17	MT 7250056	L 37
BU 19855N	A 17	MT 7250060	C 37
BU 19853	A 17	MT 7250061	C 37
BU 19883	A 17	MT 7250062	C 37
BU 1775	A 16	MT 72520C200	C 37
BU 1A1870212C	A 17	M1 72520C300	L 37
BU 103373	A 17	SA 5K530	A 49
BU 103565	A 17	SA 5K530A	A 49, C, 1
BU 103892	A 17	SA 5K532	C 4
BU 112724	A 18, C, 1	SA 5K534	C 4
BU 114605	A 18, C, 1	SA 2111	A 23
BU 114606	A 17	SA 3115	A 45
	A 16	SEA 1130A8GR	A 72
	A 16	SEA 1130A8CC	A 72
BU 140798	A 16	SU 110441	B 9
BU 179816	A 18, C, 1	SU 111302	B 9
BU 179819	A 17	TD A1069	A 5
BU 179838	A 17	TD A1111	A 5
BU 179839	A 18	TD A1339	A 5
BU 179846	A 18	TD A1588	A 5
BU 179906	A 18, C, 1	TD A1983	A 5
BU 241988B	A 17	TD A209	A 5
BU 273503	A 18	TD B2147	A 5
BU 444592	A 16	TD H2001E	A 5
BU 444593	A 16	TD M2002AG	A 5
BU 444594	A 16	TD 420227	A 5
BU 4495	A 18, C, 1	TD H2023F	A 5
BU 4495L	A 17	TD 420327	A 5
BU 4497H	A 17	TD 420330C	A 5
BU 4498B	A 17	TD 420414H	A 5
BU 4499R	A 17	TD 42046L	A 5
BU 4501	A 17	TD 420465	A 5
BU 45720	A 17	TD 4207	A 5
BU 4682AH	A 17	TD 4268	A 5
BU 4745D	A 17	TD 4287	A 5
BU 4745F	A 18	TD 4503	A 5
BU 4746	A 17	TD 06314F	A 5
BU 4775M	A 17	TD 5751	A 5
BU 4816	A 18	TD 1787AR	A 5
BU 4816A	A 18	TD 10928	A 5
BU 4816B	A 18	TD 11441	A 5
BU 4816C	A 18	TD 11443	A 5
BU 49196	A 18, C, 1	TD 1216	A 5
BU 4919C	A 18, C, 1	TD 1254	A 5
BU 9409027	A 18, C, 1	TD 1963	A 5
BU 9409149	A 18, C, 1	TD 2015	A 5
CB1 30134	A 60	TD 4679	A 5
HU 10447	A 59	TD 5752	A 5
HU 1274	A 59	TD 6030	A 5
HU 1941	A 59	TD 61874	A 5
HU 1992	A 59	TD 8255	A 5
HU 1943	A 59	TD 4874	A 5

NUMERICAL INDEX

BARBER-GREENE AND SLOPPIERS' PART NUMBERS

Note: The page number shows the first page on which the part is listed in that particular assembly. The same part may be in other assemblies or we have indicated by showing additional copies as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
WC 109975	C 3A	WC 114199	A 83
WC 118644	C 36	WC 114200	A 83
WC 120507	A 57	WC 114417	A 54
WC 141792	C 36		A 56
WC 154004	A 57		A 82
WC 168417	C 36	WC 114420	A 92
WC 166450	C 3A	WC 114869	B 25
WC 1703	C 36	WC 114870	B 24
WC 1864	A 58		B 25
WC 219232	A 58		A 55
WC 219233	A 58	WC 114886	B 24
WC 219234	A 57	WC 114889	C 38
WC 219236	A 57	WC 19211	B 24
WC 219242	A 57	WC 11108	A 56
WC 219243	A 57		A 82
WC 219245	A 58	WC 311101C	A 54
WC 219246	A 58		A 56
WC 221589	A 57		A 92
WC 222778	A 57	WC 31111	A 54
WC 223451	A 57	WC 31111L	A 55
WC 224567	A 58		B 25
WC 238894	A 57	WC 31504	A 55
WC 2478	C 36	WC 31512	A 55
WC 284309	A 57	WC 31513	A 55
WC 3X211701	A 58	WC 31611	A 54
WC 3X236827	A 58		A 56
WC 5881	C 36		A 82
WC 922625	A 57	WC 31612	A 54
WC 922626	A 57		A 56
WC 922829	A 57		A 82
WC 922832	C 36		B 25
WC 922833	C 36	WC 500068	B 25
WC 922940	A 58	WC 500077	B 25
WC 936916	A 57	WC 66006	B 25
WC 98974	C 36	WC 176000	A 32
WC 110144	B 24	WC 5303178001	A 32
WC 110146	B 24	WC 5304101005	A 32
WC 110147	B 24	WC 5304631014	A 32
WC 110148	B 24	WC 5311101031	A 32
WC 110237	B 24	WC 5321101031	A 32
WC 110279	B 24	WC 5324111038	A 32
WC 110282	B 24		
WC 110491	A 83		
WC 110622	B 24		
WC 110870	B 25		
WC 110873	B 25		
WC 110874	B 25		
WC 110876	B 25		
WC 110877	B 25		
WC 110911	C 38		
WC 111095	B 24		
WC 111097	B 24		
WC 111143	A 54		
WC 111213	B 25		
WC 111291	B 24		
WC 111428	A 51		
	A 56		
	A 82		
WC 111429	A 56		
	A 82		
WC 111430	A 56		
	A 82		
WC 111432	A 56		
	A 82		
WC 111442	A 56		
	A 82		
WC 111443	A 51		
WC 111547	B 25		
WC 112041	A 56		
WC 112086	A 56		
WC 113037	A 56		
WC 1130601800	A 51		
WC 1134291250	A 54		
WC 113940	A 83		
WC 114197	A 83		
WC 114198	A 83		

NUMERICAL INDEX

BARBER-GREENE AND SUPPLIERS' PART NUMBERS

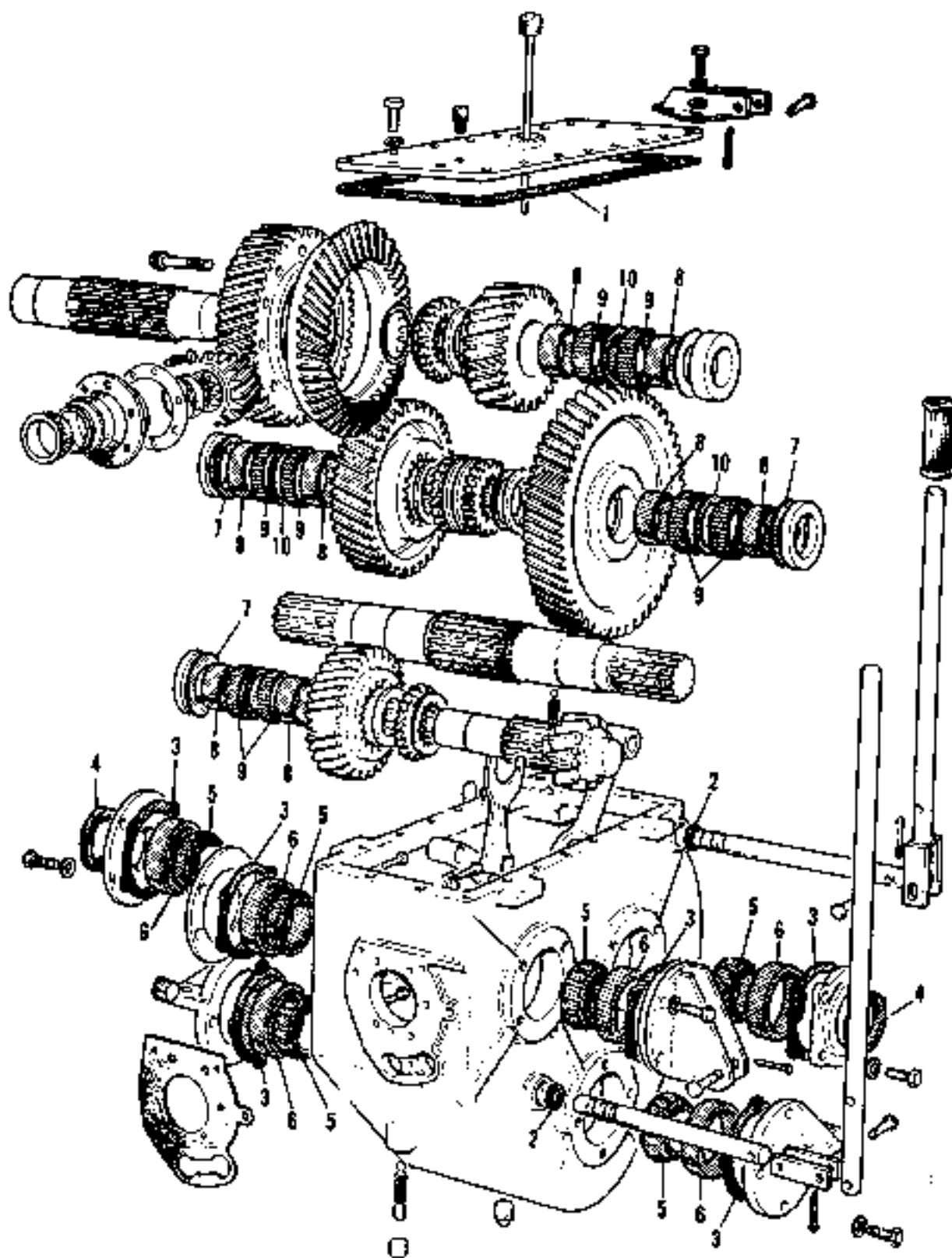
Note: The page number shown is the first page on which the part is listed in that particular assembly. The same part may be in other assemblies as well as indicated by showing additional pages as well as on revised pages.

Part Number	Page Number	Part Number	Page Number
-------------	-------------	-------------	-------------



B-C SECONDARY TRANSMISSION

B6-53-1572A



REBUILD PACKAGE NO. 5
(For B-G Secondary Transmission - B6-S4-1578A)

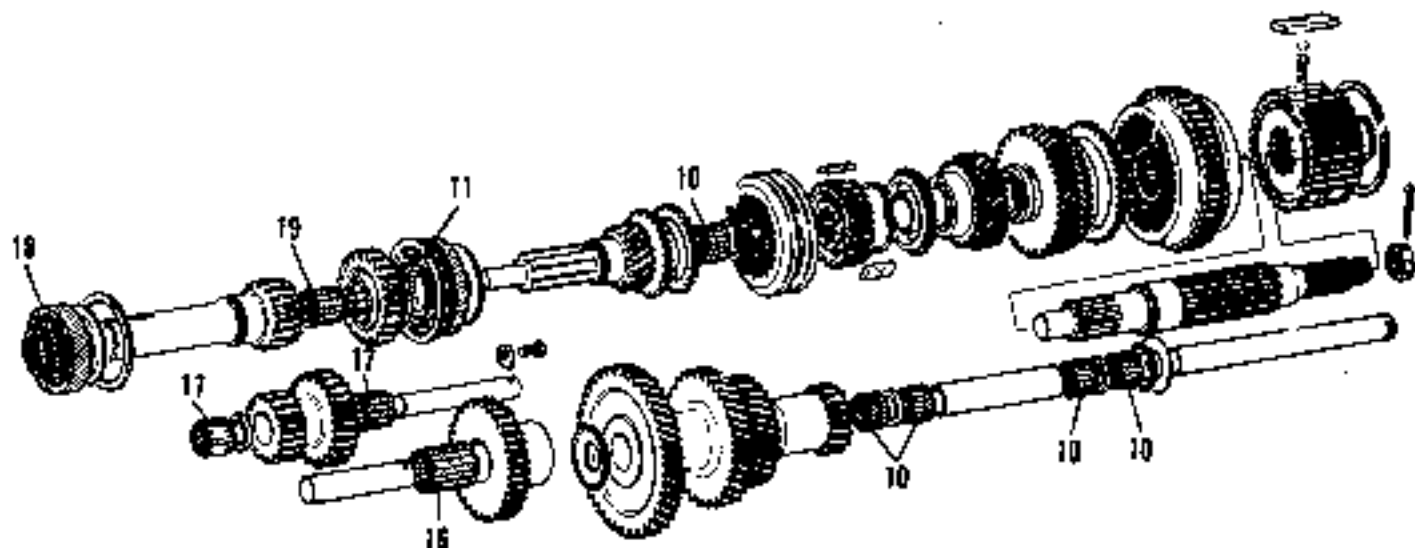
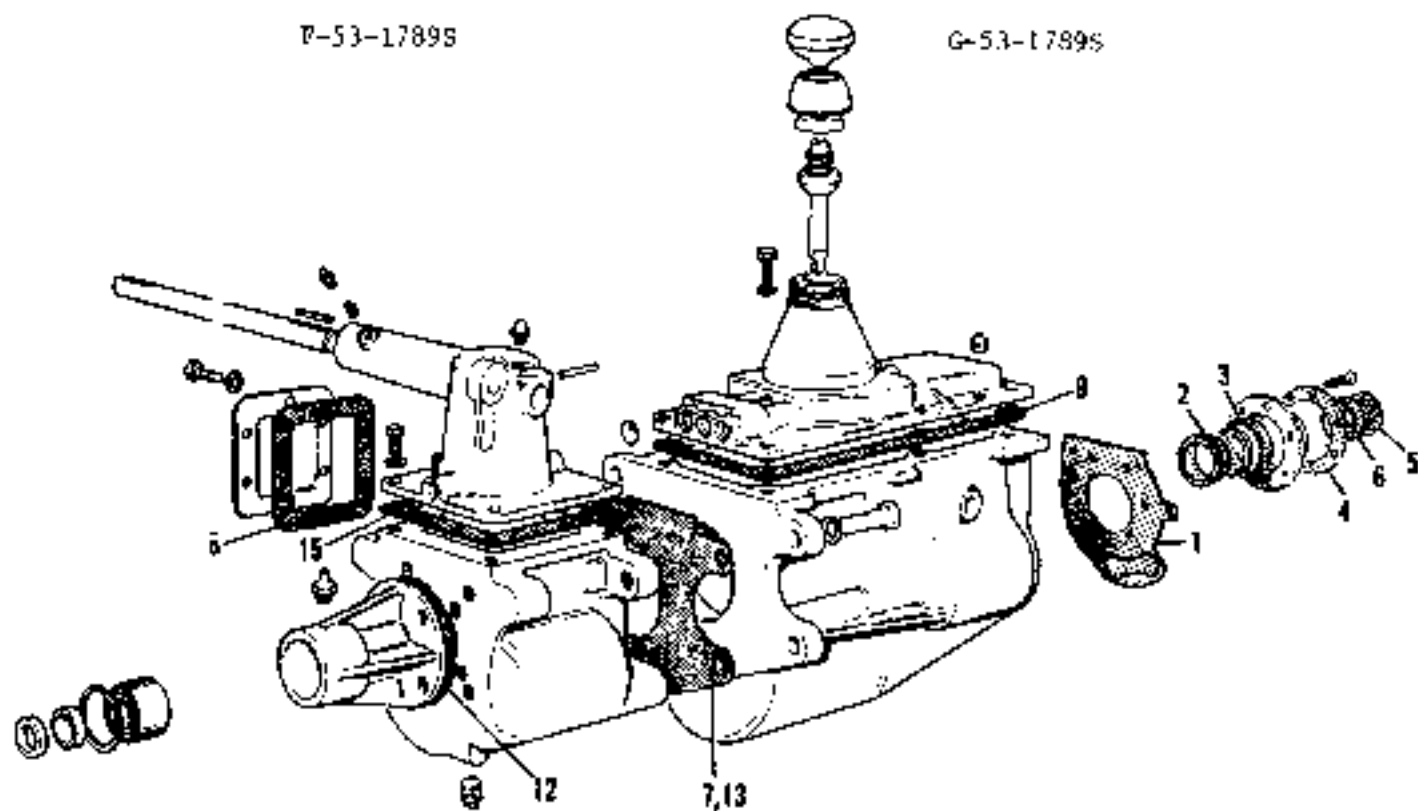
REF.	PART NUMBER	QTY.	DESCRIPTION
	AH-876-2795S		Rebuild Package No. 5 (Consisting of the following indented items):
1	C-53-1574	1	. Gasket
2	31M14	2	. Seal, Oil
3	31M13	4	. Shim, .020"
3	31M14	2	. Shim, .005"
3	31M15	4	. Shim, .007"
4	30862	2	. Seal, Oil
5	30H60	6	. Cone & Roller, Bearing
6	30H58	6	. Cup, Bearing
7	31B74	12	. Shim, .005"
7	31B75	12	. Shim, .007"
8	30F42	8	. Bearing, Inner Race
9	30F41	8	. Bearing, Needle
10	31B79	6	. Shim, #20 Ga. Steel

MAIN TRANSMISSION 4-SPEED SECTION

F-53-1789S

MAIN TRANSMISSION FORWARD-REVERSE SECTION

G-53-1789S



REBUILD PACKAGE NO. 6
(Main Transmission-4 Speed Section - F-52-17525)

REF.	PART NUMBER	QTY.	DESCRIPTION
	AJ-876-2795S		Rebuild Package No. 6 (Consisting of the following indented items):
1	B-53-1590	5	. Shim
2	12D71	1	. Cone & Roller, Bearing
3	12D70	1	. Cup, Bearing
4	A-53-2290	2	. Shim, .005"
4	B-53-2290	2	. Shim, .007"
4	C-53-2290	2	. Shim, .020"
5	12D73	1	. Cone & Roller, Bearing
6	12D72	1	. Cup, Bearing
7	BW-L2146D	1	. Gasket
8	TW-T9150	1	. Gasket
9	13G53	1	. Gasket
10	BW-T97166	110	. Bearing, Roller
11	BW-B308AMGS	1	. Bearing, Annular
	BW-T981451/2C	1	. Gasket, Retainer - Main Drive Gear (Not Shown)
	13K87	1	. O-Ring, Shifting Arm Pivot (Not Shown)

REBUILD PACKAGE NO. 7
(Main Transmission Forward-Reverse Section - G-53-17885)

REF.	PART NUMBER	QTY.	DESCRIPTION
	AK-876-2795S		Rebuild Package No. 7 (Consisting of the following indented items):
12	A-53-1791	1	. Gasket
13	BW-L2146D	1	. Gasket
15	BW-L2115	1	. Gasket
16	BW-4919C	1	. Bearing, Roller
17	BW-4919B	2	. Bearing, Roller
	BW-T9145	1	. Gasket, Retainer - Main Drive Gear Bearing (Not Shown)
18	30D91	1	. Bearing, Single Row Annular
19	BW-4919B	1	. Bearing Roller

