

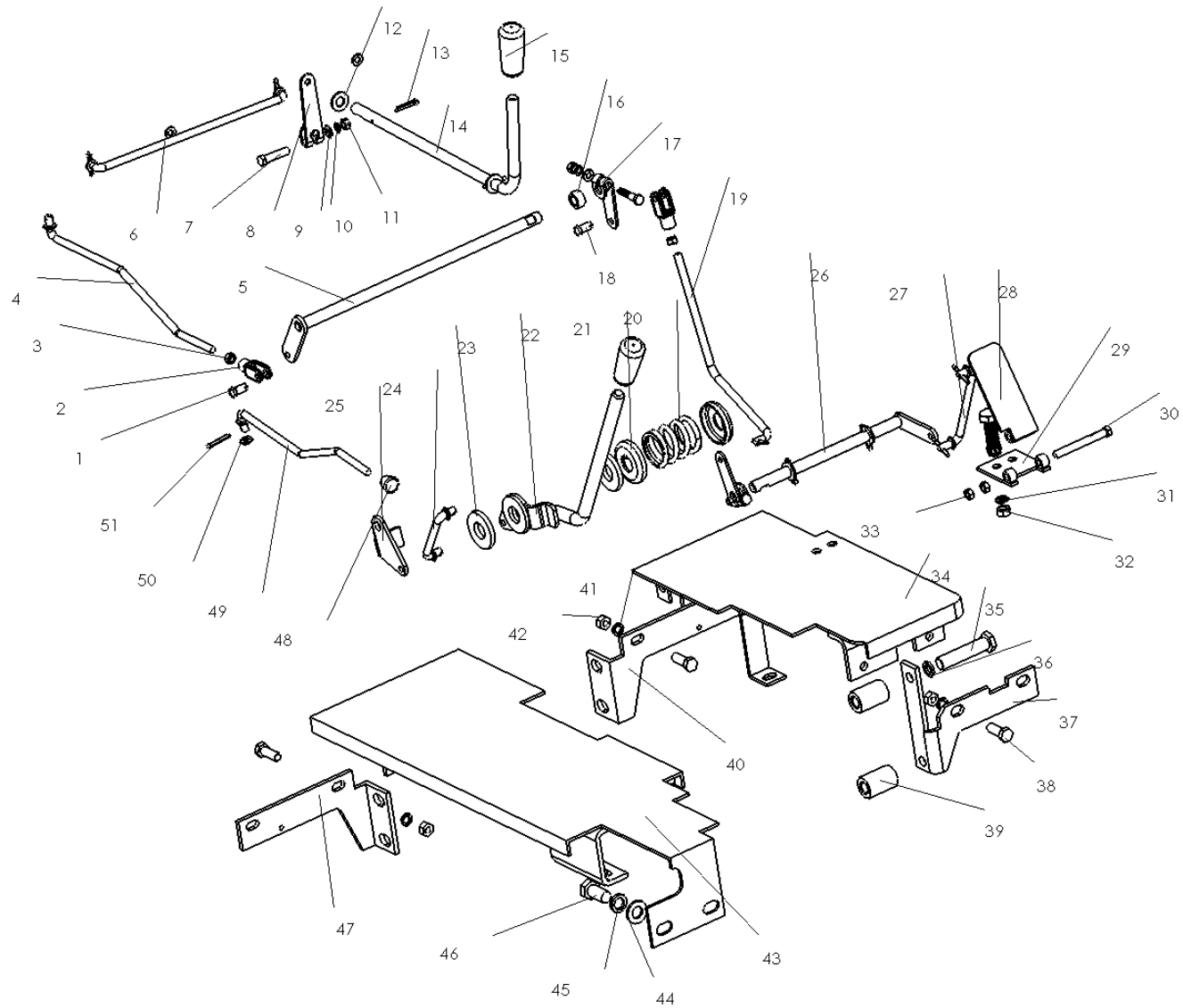
DONG FENG

Tractor Parts Manual

ZB25



1 油门操纵机构总成 Throttle Control Mechanism



1 油门操纵机构总成 Throttle Control Mechanism

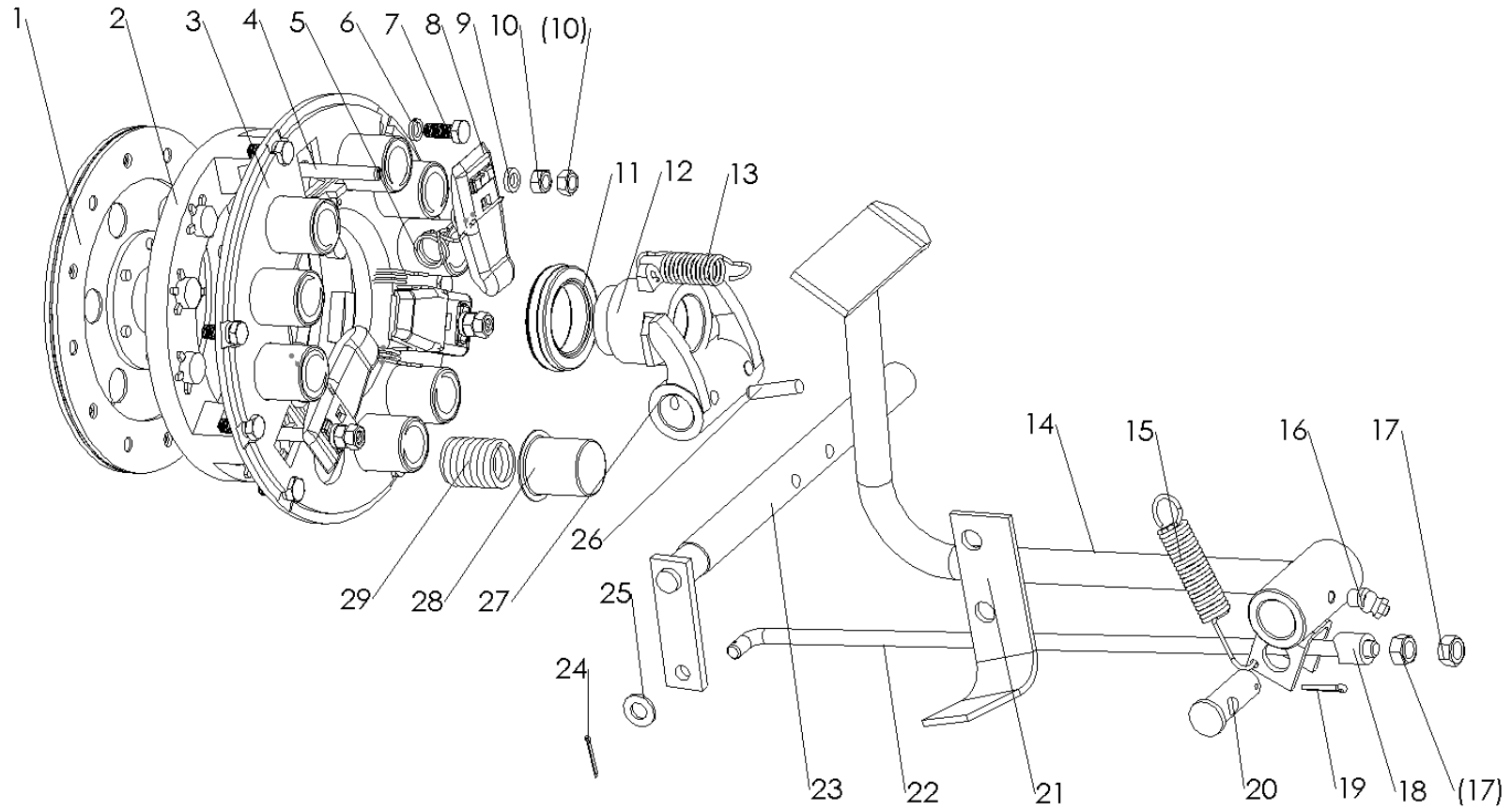
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB882-86	销轴B6×22	Clevis pin with head B6×22	2	
2	200.20.101	连接叉	Rod clevis	2	
3	GB6180-86	螺母 M6	Hex. castle nut M6	7	
4	200.20.020	油门拉杆焊合件	Throttle pull-rod	1	
5	200.20.017	过桥焊合件	Transition weldment	1	
6	200.20.027-1	减压拉杆焊合件	Pull-rod, decompressor	1	
7	GB5782-86	螺栓M6×30	Hex. Head bolt M6×30	3	
8	200.20.134	减压摇臂	Rocker arm, decompressor	1	
9	GB97.1-85	垫圈 6-140HV	Plain washer 6-140HV	19	
10	GB93-87	垫圈6	Spring lock washer 6	2	
11	GB93-87	垫圈6	Spring lock washer 6	3	
12	GB91-86	销 2.5×20	Split pin 2.5×20	4	
13	200.20.134	减压摇臂	Rocker arm, decompressor	1	
14	200.55.149	塑料把	Plastic handle	1	
15	200.20.105	隔套	Spacer sleeve	1	
16	200.20.104	摇臂	Roker am	2	
17	200.20.103	脚油门拉杆	Pull rod, throttle	1	
18	200.20.109	手油门弹簧	spring,hand throttle	1	
19	200.20.108	手油门弹簧座	springseat,hand throttle	1	
20	200.20.024	手油门杆焊合件	Link rod, hand throttle	1	
21	200.20.110	摩擦片	Friction disc	2	
22	200.20.016	手油门连杆焊合件	Link rod, hand throttle	1	
23	200.20.102	手油门摇臂	Rocker arm, hand throttle	1	
24	200.20.021	踏板轴焊合件	Pedal axes weldment	1	
25	200.20.012	踏板拉杆焊合件	Pull-rod, pedal axes	1	
26	200.20.022	脚踏板焊合件	Pedal weldment	1	

1 油门操纵机构总成 Throttle Control Mechanism

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
27	200.20.023	铰链板焊合件	General-board weldment	1	
28	GB5782-86	螺栓M6×65	Hex. Head bolt M6×65	1	
29	GB93-87	垫圈8	Spring lock washer 8	6	
30	GB6170-86	螺母 M8	Hex. nut M8	9	
31	GB5783-86	螺栓M8×20	Hex. Head bolt M8×20	1	
32	GB5783-86	螺栓M8×30	Hex. Head bolt M8×30	1	
33	300A.20.019	右底板焊合件	Right foot rest plate	1	
34	GB5782-86	螺栓M10×60	Hex. Head bolt M10×60	2	
35	GB93-87	垫圈 10	Spring lock washer 10	2	
36	200.20.113-1	后支架	Rear support bracket	1	
37	GB5783-86	螺栓M8×30	Hex. Head bolt M8×30	7	
38	200.20.114	垫套	Bush	2	
	200.20.114A	垫套	Bush	2	
39	200.20.111-1	前支架	Front support bracket	2	
40	300A.20.017	左底板焊合件	Left foot rest plate	1	
41	GB97.1-85	垫圈 12-140HV	Plain washer 12-140HV	2	
42	GB93-87	垫圈12	Spring lock washer 12	6	
43	GB5783-86	螺栓M12×25	Hex. Head bolt M12×25	6	
44	GB4141.13-84	把手 M5×16	Knob M5×16	1	
45	200.20.019	熄火拉杆焊合件	Stop control lever, engine	1	
46	GB97.1-85	垫圈 5-140HV	Plain washer 5-140HV	1	
47	GB91-86	销 2×16	Split pin 2×16	9	

2 离合器总成 Clutch



2 离合器总成 Clutch

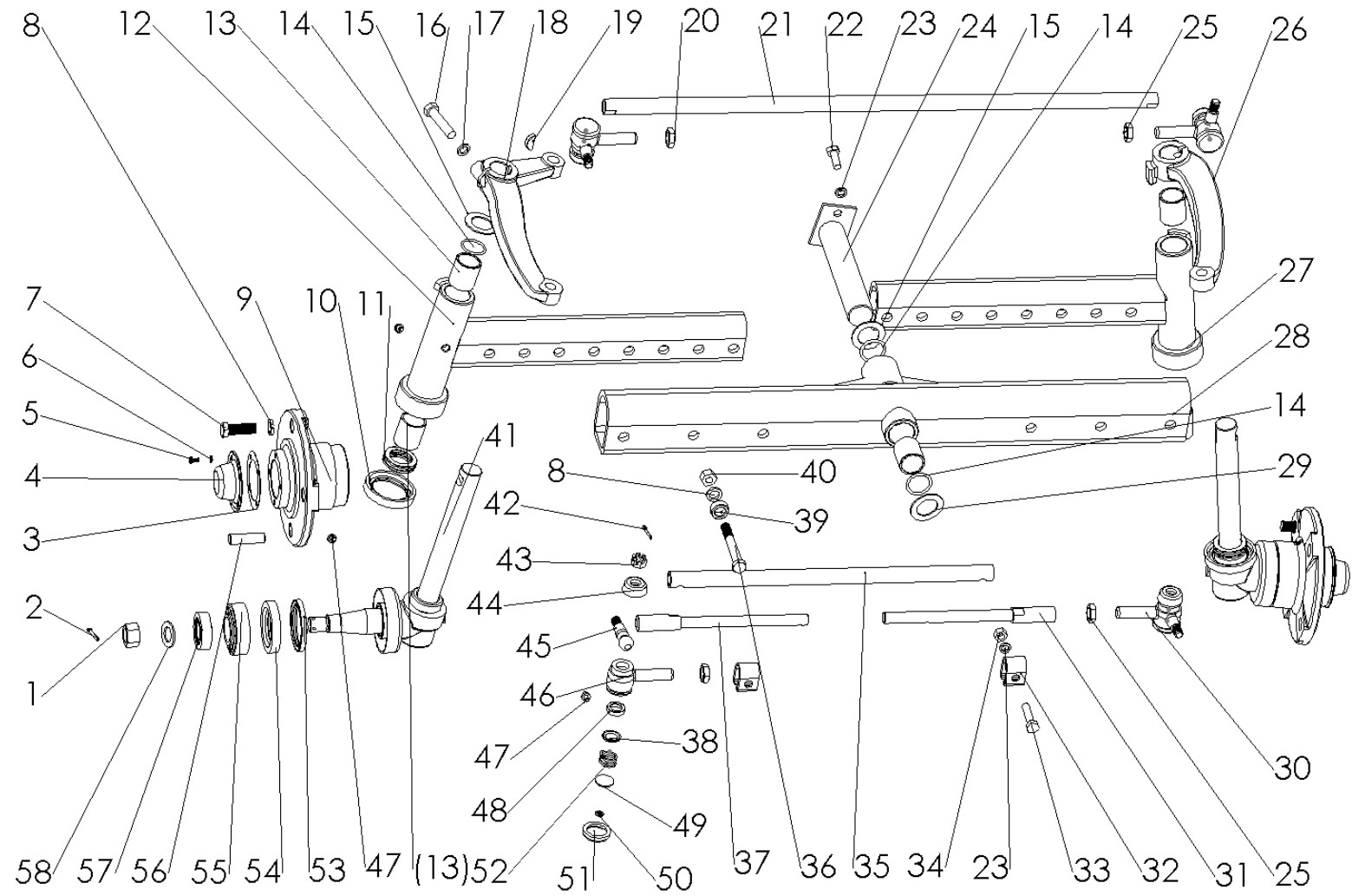
序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	200.21.012	从动盘总成 Driven plate	1	
2	200.21.101-1	离合器压盘 Pressure plate	1	
3	200.21.102	离合器盖 Clutch cover	1	
4	200.21.107-1	调整螺杆 Adjusting bolt	3	
5	200.21.113	扭簧 Wring spring	3	
6	GB93-87	垫圈 8 Spring lock washer 8	6	
7	GB5783-86	螺栓 M8×20 Hex. head bolt M8×20	6	
8	200.21.114-1	分离杆 Release lever	3	
9	200.21.108-1	调整螺栓垫片 Adjusting shim	3	
10	GB6170-86	螺母 M8 Hex. nut M8	6	
11		滚动轴承 688908 Release bearing 688908	1	
12	200.21.115	分离轴承座 Release bearing seat	1	
13	200.21.116	回位弹簧 Return spring	1	
14	200.21.015	离合器踏杆总成 Clutch cover	2	
15	200.21.127	外回位弹簧 Return spring	1	
16	GB1153-86	油杯 M10×1 Angle grease nipple M10×1	1	
17	GB6170-86	螺母 M10 Hex. nut M10	2	
18	200.21.126	调整套 Ajusting sleeve	1	
19	GB91-86	销 3.2×26 Split pin 3.2×26	1	
20	200.21.128	拉杆销 Pull-rod pin	1	
21	200.21.125	限位板 Pedal stop	1	
22	200.21.120	拉杆 Pull rod	1	
23	200.21.014	分离轴摇臂焊合件 Release pull rod	1	
	200.21.014A	分离轴摇臂焊合件 Release pull rod	1	

2 离合器总成 Clutch

续表

序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
24	GB91-86	销 2×16 Split pin 2×16	1	
25	GB97.1-85	垫圈 10-140HV Plain washer 10-140HV	1	
26	GB879-86	销 3×35 Slotted spring pin 8×40	2	
27	200.21.119	分离拨叉 Release fork	1	
28	200.21.118	弹簧罩 Spring cover	9	
29	200.21.117	压盘弹簧 Platen spring	9	

3 前轴总成 Front Axle



3 前轴总成 Front Axle

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6180-86	螺母M20	Hex.nut M20	2	
2	GB91-86	销4x30	Split 4x30	2	
3	200.31.135	密封垫圈	Seal washer	2	
4	200.31.124	前轮轮毂盖	Cover of front-wheel hub	2	
5	GB818-85	螺钉M5×10	Slotted pan head screwM5×10	8	
6	GB93-87	垫圈5	Spring lock washer 5	8	
7	GB5782-86	螺栓M14×30	Hex.head.boltM14×30	6	
8	GB93-87	垫圈14	Spring lock washer 14	14	
9	200.31B.123	前轮轮毂	Front-wheel hub	2	
10	HG4--692-67	油封SD45x62x12	Oil seal SD45x62x12	2	
11	GB301-84	轴承8106	Thrust ball bearing 8106	2	
12	200.31B.021-1	左立轴套管焊合件	Left telescopic beam assy	1	machanical steering
	250-2.31.021	左立轴套管焊合件	Left telescopic beam assy	1	hydraulic steering
13	200.31.114-2	主销衬套	Kingpin bush	6	
14	GB3452.1-82	O型圈30x2.65	O-ring seal 30x2.65	4	
15	200.31.126	防尘圈	dustproof ring	4	
16	GB5782-86	螺栓M12x1.5x55	Hex.head.boltM12x1.5x55	2	
17	GB93-87	垫圈12	Spring lock washer 12	2	
18	300.31.108	左梯形臂	Left steering arm	1	
19	GB1099-79	键8x28	Key 8x28	2	
20	GB6173-86	螺母M16x1.5(左)	Hex.nut M16x1.5(left)	2	
21	200.31B.118-1	纵拉杆	Steering drag link	1	machanical steering
22	GB5783-86	螺栓M10x30	Hex.head.boltM12x30	1	
23	GB93-87	垫圈10	Spring lock washer 10	3	
24	300.31.018	摇摆轴焊合件	Pendulum shaft	1	machanical steering
	300.31.018A	摇摆轴焊合件	Pendulum shaft	1	hydraulic steering

3 前轴总成 Front Axle

续表

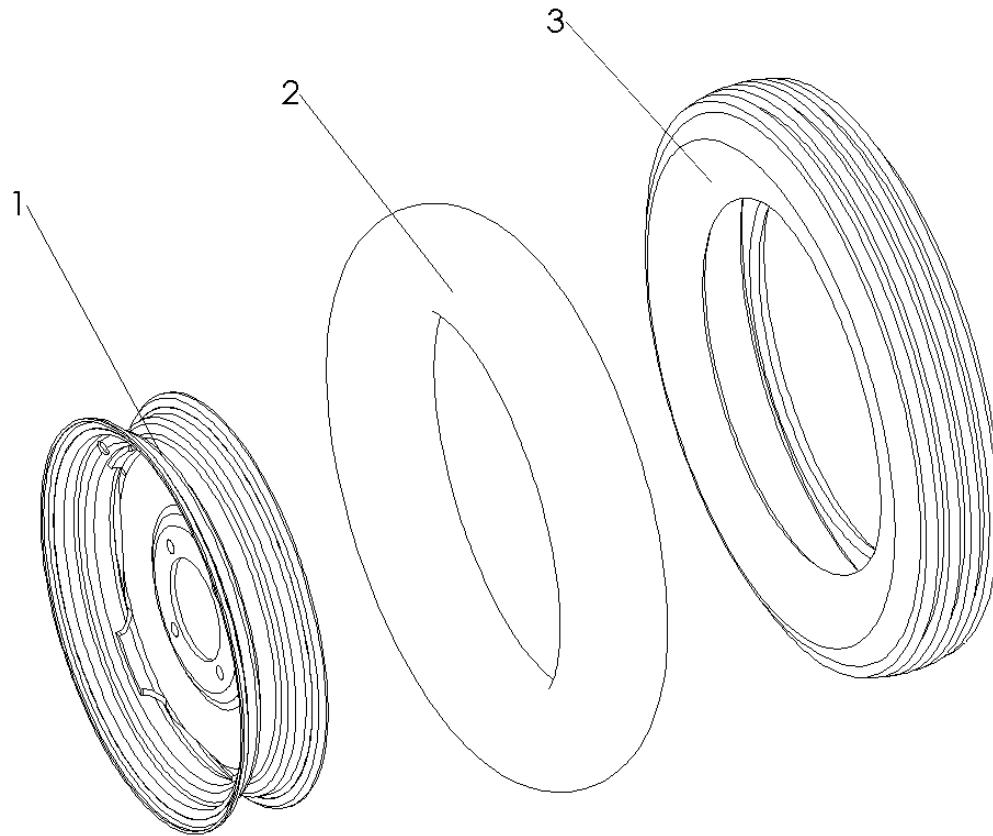
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	GB6173-86	螺母M16x1.5(右)	Hex.nut M16x1.5(right)	2	
26	300.31.106	右梯形臂	Right steering arm	1	
27	200.31B.022-1	右立轴套管焊合件	Right telescopic beam	1	machanical steering
	250-2.31.022	右立轴套管焊合件	Right telescopic beam	1	hydraulic steering
28	200.31B.020-1	前轴焊合件	Front Axle	1	machanical steering
	250-2.31.020	前轴焊合件	Front Axle	1	hydraulic steering
29	200.31.160	调整垫片	Adjust shim	1组	
30	200.31.128	拉杆接头(右)	Pull rod joint (right)	2	
31	200.31B.024	伸缩杆焊合件(右)	Extend link (right)	1	
32	200.31B.132	横拉杆夹头	cross clamp	2	
33	GB5782-86	螺栓M10x45	Hex.head.boltM10x45	2	
34	GB6170-86	螺母M10	Hex.nut M10	2	
35	200.31B.131-2	横拉杆	Steering tie rod	1	
36	GB5782-86	螺栓M14x90	Hex.head.boltM14x90	4	
37	200.31B.023	伸缩杆焊合件(左)	Extend link (right)	1	
38	200.31.131	上球座	Up ball seat	4	
39	200.31B.134	压紧套	securing pad	4	
40	GB6170-86	螺母M14	Hex.nut M14	4	
41	200.31.014	转向节组合件	Steering knuckle assy	2	
42	GB91-86	销3.2x50	Split 3.2x50	4	
43	GB6181-86	螺母M12	Hex.slotted nut M12	4	
44	200.31.134-1	防尘罩	Dust boot	4	
45	200.31.127-1	球头销	Ball stud	4	
46	200.31.129	拉杆接头(左)	Pull rod joint (left)	2	
47	GB1152-79	油杯M10x1	Grease nipple M10x1	9	
48	200. 31. 130	下球座	Lower ball seat	4	

3 前轴总成 Front Axle

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
49	200.31.133	弹簧盖	Spring cover	4	
50	GB893.1-86	挡圈26	Circlip for hole 26	4	
51	200.31.138	罩盖	Cover	4	
52	200.31.132	弹簧	Spring	4	
53	HG4--692-67	油封W50x72x12	Oil seal W50x72x7	2	
54	HG4--692-67	油封PD50x72x12	Oil sealPD50x72x12	2	
55	GB297-84	轴承7507	Bearing 7507	2	
56	200.31.161	螺柱	Stud	4	
57	GB297-84	轴承7205	Bearing 7205	2	
58	GB97.2-85	垫圈20-140HV	Plain washer20-140HV	2	

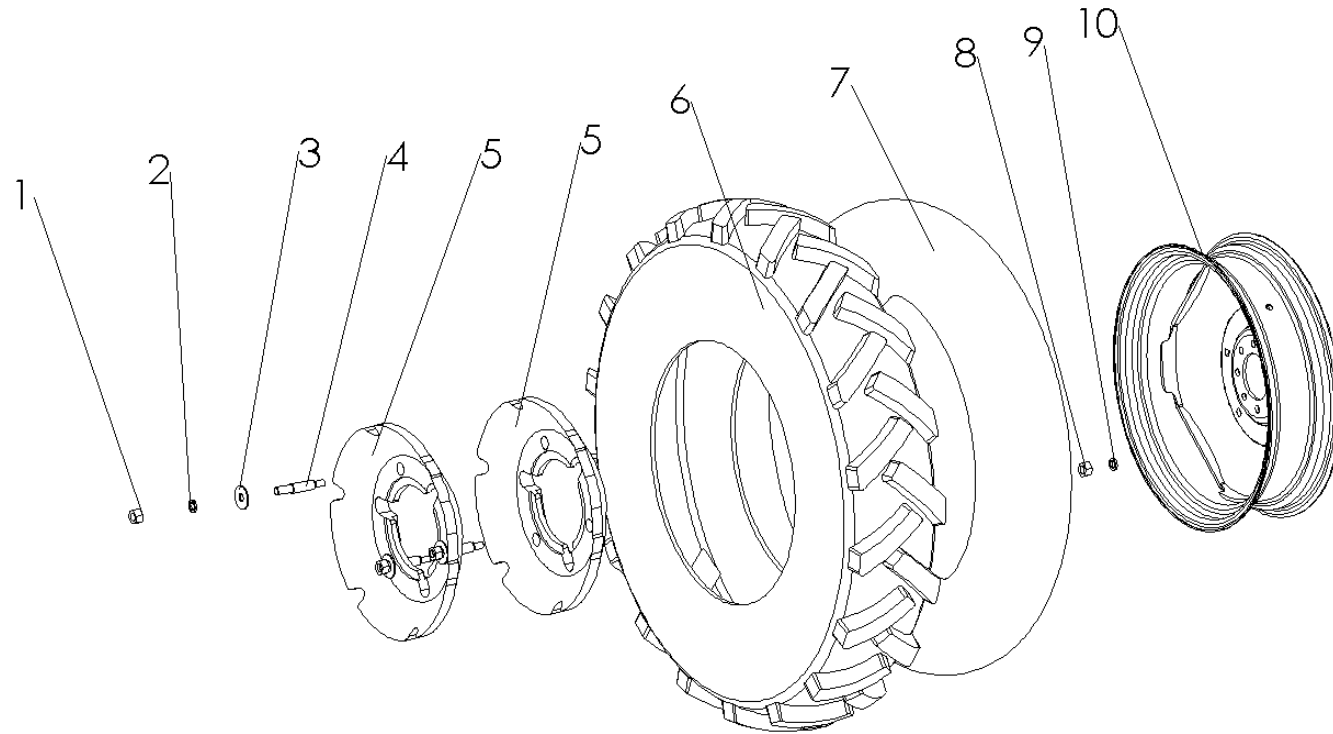
4 导向轮总成 Directive Wheel



4 导向轮总成 Directive Wheel

序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	200.32.011	导向轮轮辋组合件 Front wheel rim	1	
2	GB1192-82	导向轮内胎 4.00-16 Tube 4.00-16	1	
3	GB1192-82	导向轮外胎 4.00-16 Tire 4.00-16	1	

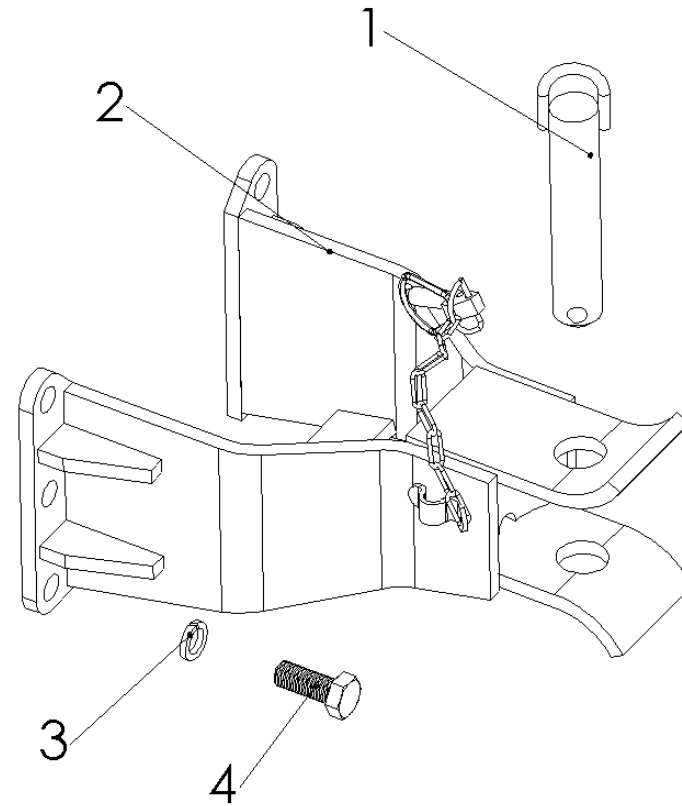
5 驱动轮总成 Drive wheel



5 驱动轮总成 Drive Wheel

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6171-86	螺母M16	Fine thread Hex. nut M16	2×3	用户选购 (Optional while placing order)
2	GB93-87	垫圈 16	Spring lock washer 16	2×3	用户选购 (Optional while placing order)
3	GB96-85	垫圈 16	Large plain washer 16	2×3	用户选购 (Optional while placing order)
4	200.34.104-2	配重螺栓	Ballast bolt	2×3	用户选购 (Optional while placing order)
5	200.34.103-2	后配重	Rear wheel ballast	2×2	用户选购 (Optional while placing order)
6	GB2979-91	外胎 8.3-24	Tire 8.3-24	1×2	
	GB2979-91	外胎 9.5-24	Tire 9.5-24	1×2	
7	GB2979-91	内胎 8.3-24	Tube 8.3-24	1×2	
	GB2979-91	内胎 9.5-24	Tube 9.5-24	1×2	
8	GB93-87	垫圈 14	Spring lock washer 14	2×6	用户选购 (Optional while placing order)
9	GB6170-86	螺母M14	Fine thread hex. nut M14	2×6	用户选购 (Optional while placing order)
10	200.34.011B-2	轮辋总成	Driving wheel rim	1×2	可调式 (Adjustable)

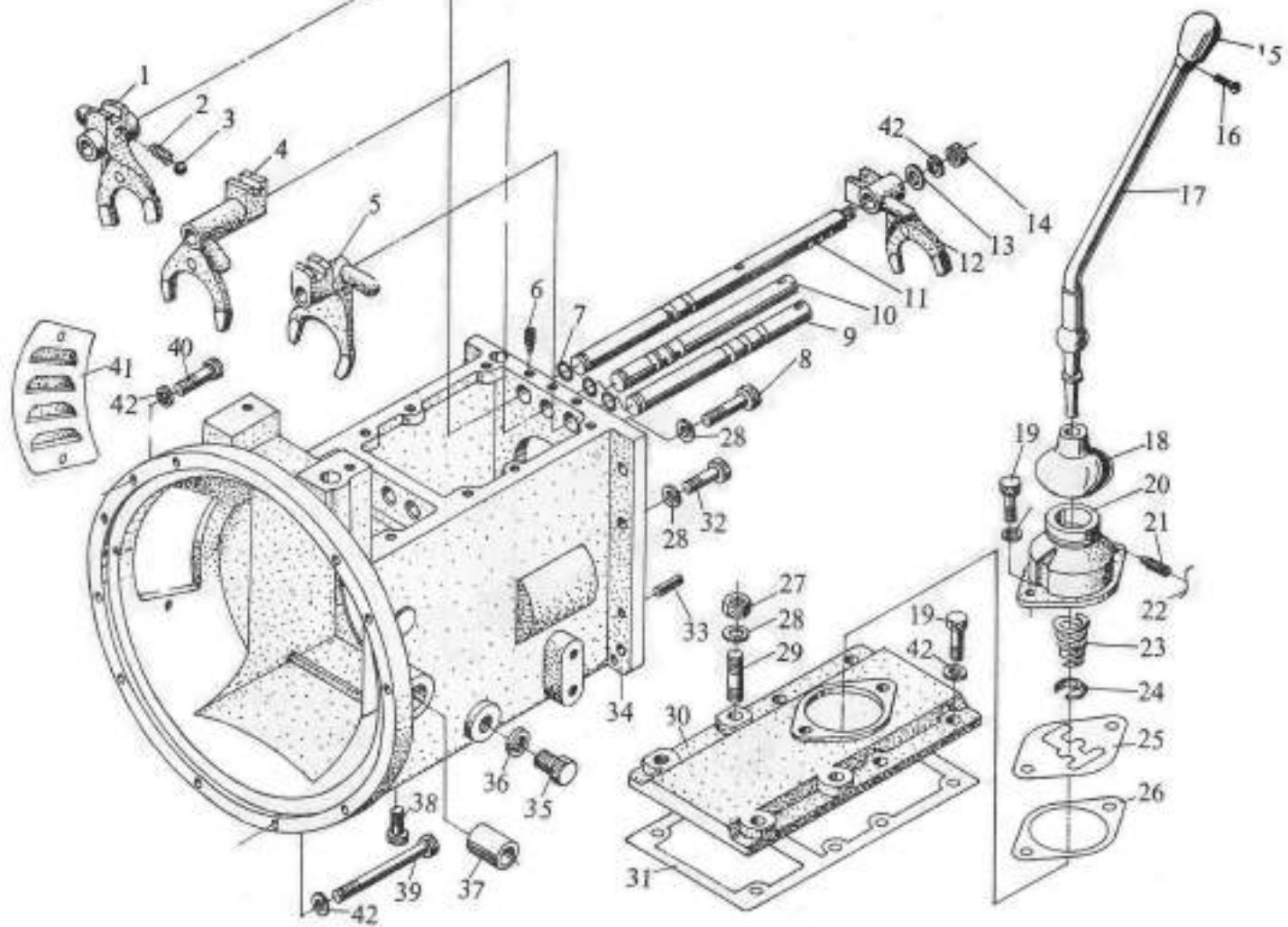
6 牵引装置总成 Drawbar



6 牵引装置总成 Drawbar

序号 Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.35.012-1	插销焊合件	Hitch pin	1	
2	200.35.0111	牵引架焊合件	Drawbar frame	1	
3	GB93-87	垫圈 16	Spring lock washer 16	6	
4	GB5783-86	螺栓 M16×40	Hex. head bolt M16×40	6	

7 变速箱总成 (A) Gearbox (B)



7 变速箱总成 (A) Gearbox(A)

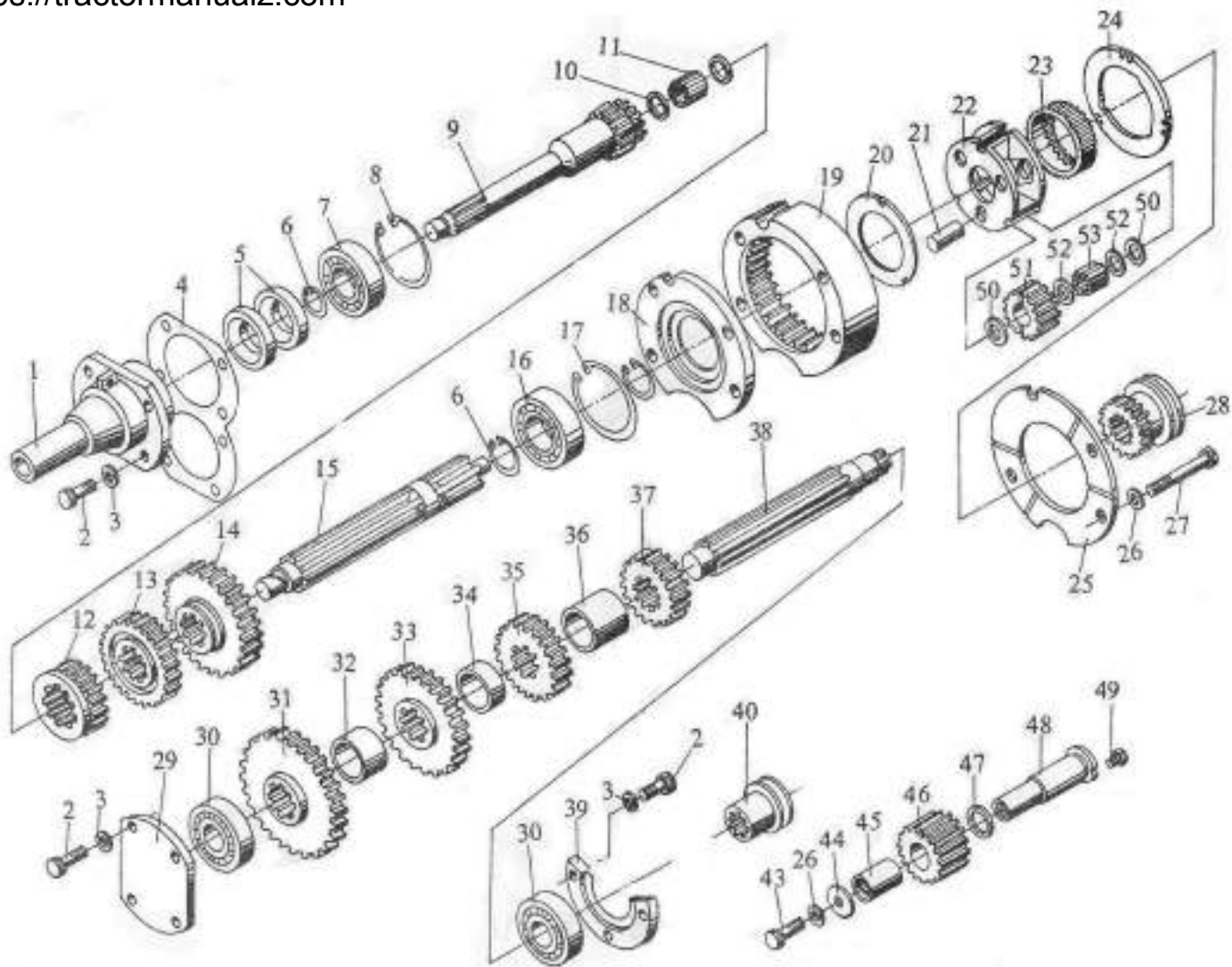
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.37.126	右拨叉	Right shifting fork	1	
2	200.37.127-1	拨叉定位弹簧	Positioning spring	4	
3	GB308-84	钢球 9.5	Steel ball 9.5	4	
4	200.27.124	中拨叉	Middle shifting fork	1	
5	300.37.130	左拨叉	Left shifting fork	1	
6	300.37.155	定位螺钉	positioning screw	3	
7	GB3452.1-92	O型密封圈 10×2.65	O-ring seal 10.6×2.65	3	
8	GB5783-86	螺栓 M10×35	Hex. head bolt M10×35	9	
9	200.37.121-1	左拨叉轴	Shaft ,left shifting fork	1	
10	200.37.123-1	中拨叉轴	Shaft ,middle shifting fork	1	
11	200.37.125-1	右拨叉轴	Shaft ,right shifting fork	1	
12	200.37.211	高低档拨叉	Shift fork , Hi- low speed range	1	
13	GB97.1-85	垫圈 10	Plain washer 10	1	
14	GB6170-86	螺母 M10	Hex. nut M10	1	
15	200.37.014-1	换档杆手柄总成	Shift lever handle assembly	1	
16	GB867-86	铆钉 2×20	Rivet 2×20	1	
17	200.37.150-1A-1	换档杆	Shift lever	1	
18	200.37.153	防尘罩	Dust boot	1	
19	GB5783-86	螺栓 M10	Hex. head bolt M10×20	2	
20	200.37.132-1	换档杆座	Shift lever seat	1	
21	GB75-85	螺钉 M8×12	Set screw with dog point M8×12	2	
22	GB343-82	冷拉钢丝1.4×160	Cold drawn steel wire 1.4×160	1	
23	300.37.112	变速杆弹簧	Shifting lever spring	1	
24	300.37.113	变速杆弹簧挡圈	Spring stop,shift lever	1	

7 变速箱总成 (A) Gearbox(A)

续表:

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	200.37.133	换档杆限位框	Gear shifting gate	1	
26	200.37.134	换档座衬垫	Gasket,shift lever seat	2	
27	GB6170-86	螺母 M12	Hex. nut M12	4	
28	GB93-87	垫圈 12	Spring lock washer 12	4	
29	GB898-88	螺柱 AM12×45	Bolt AM12×45	4	
30	200.37.139	变速箱盖	Gearbox cover	1	
31	200.37.138	变速箱盖衬垫	Paper gasket , gearbox cover	1	
32	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	9	
33	GB119-86	销 B8×22	Pin B8×22	2	
34	200.37.101-2	变速箱壳体	Gearbox housing	1	
35	GB30-76	螺栓 M16×1.5×25	Hex. head bolt M16×1.5×25	1	
36	12.37.149	组合密封圈	Combined seal washer	1	
37	200.37.141	离合器轴衬套	Clutch shaft bush	1	
38	GB5783-86	螺栓 M10×20	Hex. head bolt M10×20	7	
39	GB5782-86	螺栓 M10×115	Hex. head bolt M10×115	2	380/385
40	GB5783-86	螺栓 M10×40	Hex. head bolt M10×40	10	
41	200.37.128	离合器观察孔盖	Clutch observe hole cover	1	
42	GB93-87	垫圈 10	Spring lock washer 10	17	

8 变速箱总成 (B) Gearbox (B)



8 变速箱总成 (B) Gearbox(B)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.37.103-1	一轴前轴承盖	Front bearing cover , shaft I	1	
2	GB5783-86	螺栓 M10×20	Hex. head bolt M10×20	9	
3	GB93-87	垫圈 10	Spring lock washer 10	30	
4	200.37.104	前轴承衬垫	Bearing cover gasket	1	
5	HG4-692-67	油封 PD35×62×12	Oil seal PD35×62×12	2	
6	GB894.1-86	挡圈 35	Circlip for shaft 35	3	
7	GB276-89	滚动轴承307	Snap ring ball bearing 307	1	
8	GB894.1-86	挡圈 80	Circlip for shaft 80	1	
9	200.37.102-2	一轴常啮合齿轮	Constant-mesh gear , shaft I	1	
10	200.37.105	滚针止推圈	Thrust washer ,roller	2	
11	GB309-89	滚针 2.5×19.8	Needle roller 2.5×19.8	28	
12	200.37.136-2	二轴三四档齿轮	3rd&4th speed , shaft II	1	
13	200.37.135-1	第二轴二档齿轮	2nd speed , shaft II	1	
14	200.37.130-1	第二轴一档齿轮	1st speed , shaft II	1	
15	200.37.137	二轴	shaft II	1	
16	GB277-89	滚动轴承50307	Snap ring ball bearing 50307	1	
17	GB305-89	止动环 80	Snap ring 80	1	
18	200.37.120	第二轴后轴承盖	Rear bearing cover , Shaft II	1	
19	200.37.208	齿圈	Ring gear	1	
20	200.37.201	行星架前垫片	Front shim , planet carrier	2	
21	200.37.202	行星齿轮轴	Planet gear shaft	3	
22	200.37.209	行星齿轮架	Planet carrier	1	
23	200.37.210	行星轮架花键圈	Splined ring , planet carrier	1	

8 变速箱总成 (B) Gearbox(B)

续表:

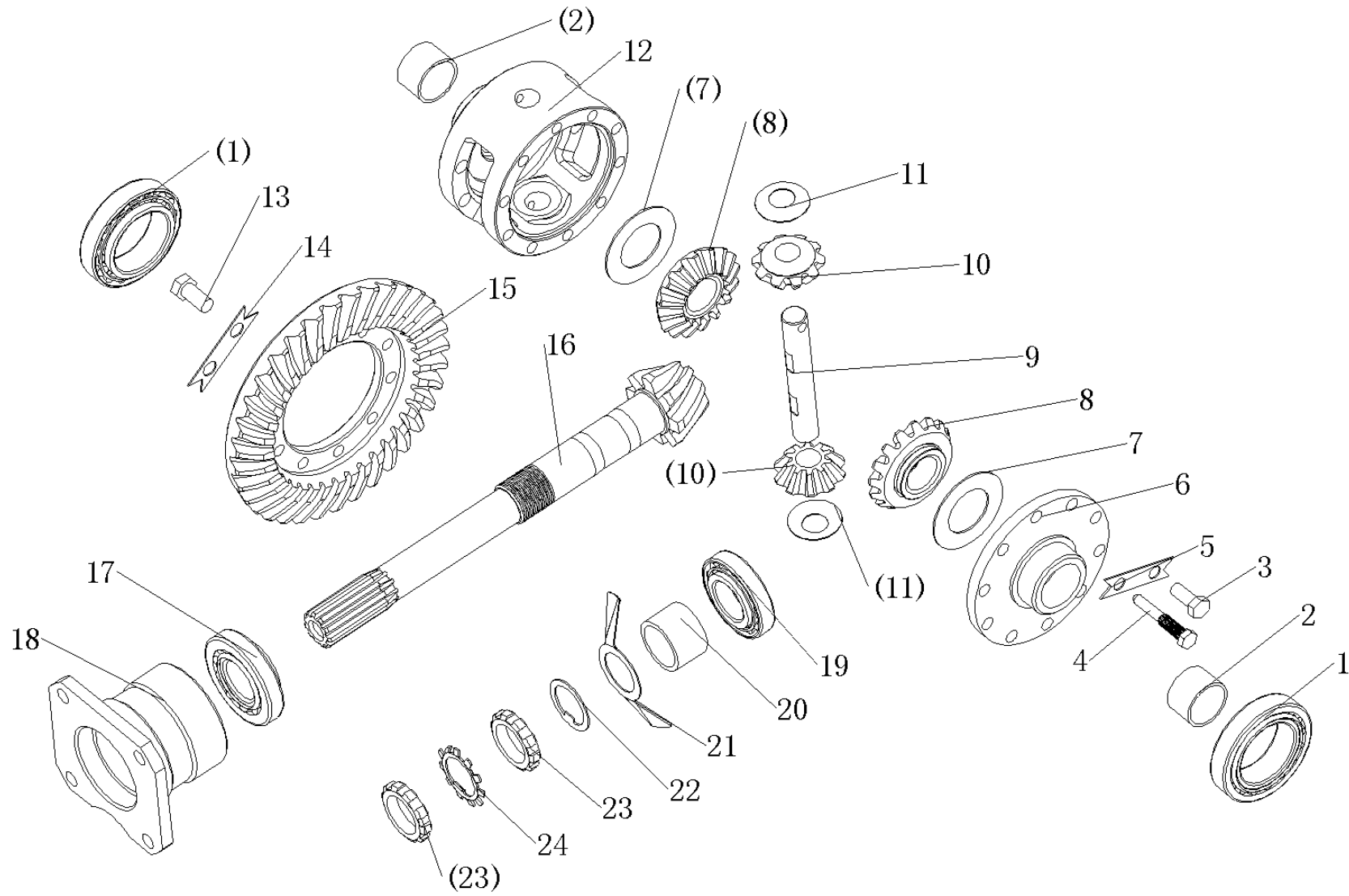
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
24	200.37.205	行星架后垫片	Rear shim , planet carrier	1	
25	200.37.206	行星轮架后盖	Rear cover , planet carrier	1	
26	GB93-87	垫圈 12	Spring lock washer 12	5	
27	GB5782-86	螺栓 M12×70	Hex. head bolt M12×70	4	
28	200.37.212	接合齿套	Sliding gear	1	
29	200.37.106	中间轴前轴承盖	Front bearing cover , counter-shaft	1	
30	GB276-89	滚动轴承 306	Snap ring ball bearing 306	2	
31	200.37.108-2	中间轴常啮合齿轮	Constant-mesh gaer , counter-shaft	1	
32	200.37.109	中间轴前隔套	Front spacer sleeve , counter--shaft	1	
33	200.37.110-1	中间轴三档齿轮	3rd speed gear, counter-shaft	1	
34	200.37.112	中间轴中间隔套	Middle spacer sleeve, counter-shaft	1	
35	200.37.113-1	中间轴二档齿轮	2nd speed gear, counter-shaft	1	
36	200.37.115	中间轴后隔套	Rear spacer sleeve, counter-shaft	1	
37	200.37.117-1	中间轴一档齿轮	1st speed gear I gear , counter-shaft	1	
38	200.37.023	中间轴组合件	Counter-shaft	1	
39	200.37.118-1	中间轴后轴承盖	Rear bearing cover , counter-shaft	1	
40	200.37.214	输出轴接合套	Splined sleeve	1	
	200.37.214A	输出轴接合套	Splined sleeve	1	Two speed 540/730rpm
43	GB5783-86	螺栓 M12×30	Hex. head bolt M12×30	1	
44	200.37.111	倒档齿轮挡圈	Retaining ring , reverse gear	2	
45	200.37.146	倒档齿轮衬套	Bush , reverse gear	1	
46	200.37.145-1	倒档齿轮	Reverse gear	1	
47	200.37.114	倒档齿轮止推垫	Thrust ring , reverse gear	1	

8 变速箱总成 (B) Gearbox(B)

续表:

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
48	200.37.116	倒档轴	Reverse gear shaft	1	
49	GB65-85	螺钉 M6×8	Cheese head screw M6×8	1	
50	200.37.204	行星齿轮垫片	Shim ,Planet gear	6	
51	200.37.207	行星齿轮	Planet gear	3	
52	200.37.203	行星齿轮滚针隔圈	Needle bearing retainer	6	
53	GB309-84	滚针 3×19.8	Needle roller 3×19.8	66	

9 后桥总成 (A) Rear Axle(A)



9 后桥总成 (A) Rear Axle(A)

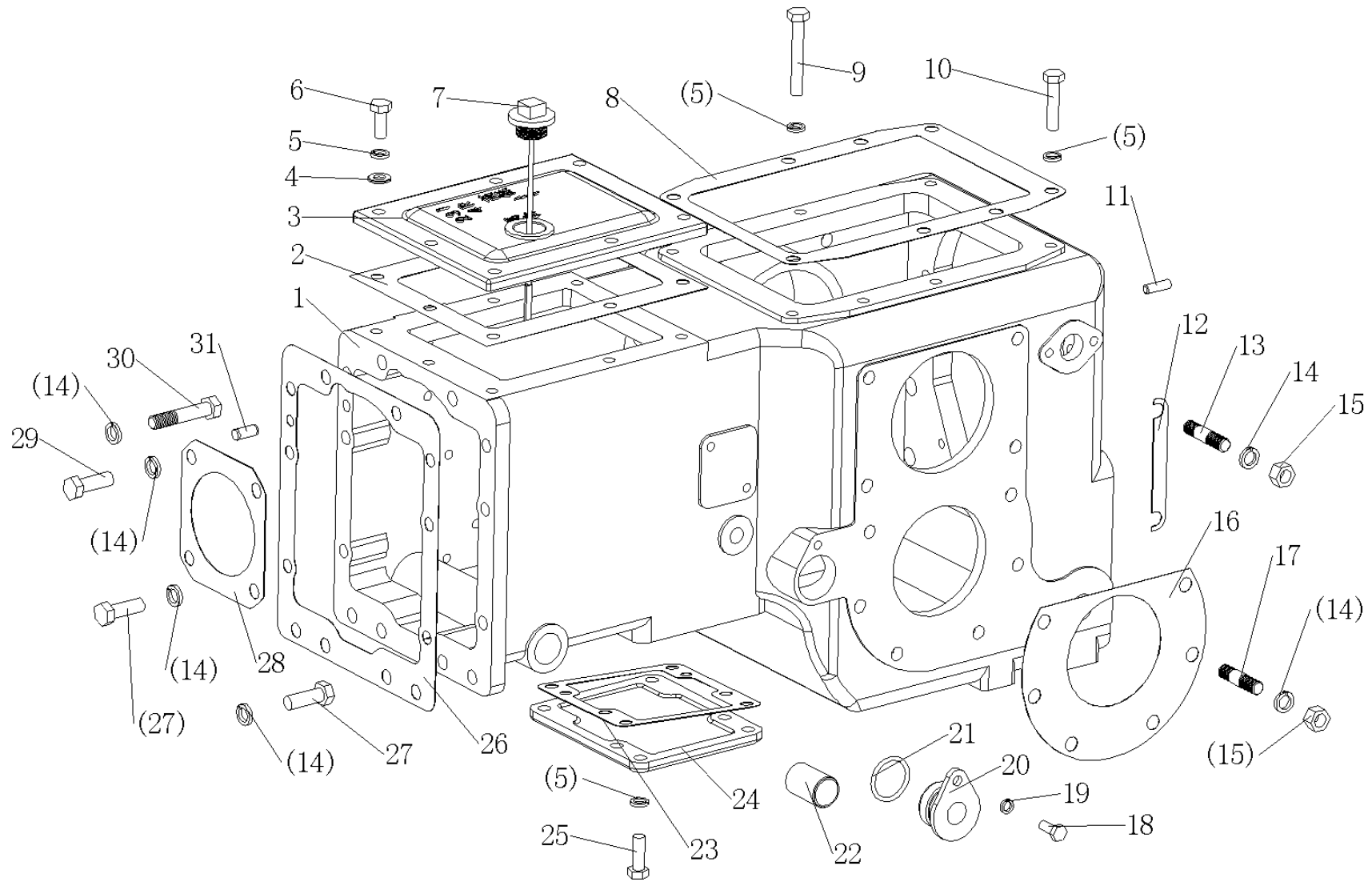
序号 Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB297-84	轴承 2007111	Tapered roller bearing 2007111	2	
2	200.38.124	衬套	Bush	2	
3	GB5783-86	螺栓 M10×25	Hex. head bolt M10X25	9	
4	200.38.126	行星轴固定螺钉	Fixing bolt, planet gear shaft	1	
5	200.38.125	锁紧垫片	Lock piece	5	
6	200.38.117	差速器盖	Differential case cover	1	
7	200.38.123	半轴齿轮垫片	Shim halfshaft gear	2	
8	200.38.120	半轴齿轮	Half shaft gear	2	
9	200.38.121	行星轴	Planet gear shaft	1	
10	200.38.119A	行星齿轮	Planet gear	2	
11	200.38.122A	行星齿轮垫片	Planet gear shim	2	
12	200.38.116A	差速器壳	Differential case	1	
13	GB5786-87	螺栓 M12×1.5X25	Fine thread hex. head bolt M12×1.5×25	4	
14	200.38.149	锁紧垫片	Lock piece	5	
15	250.38.118A	主传动被动齿轮	Spiral crown gear	1	
16	250.38.127A	主传动主动圆锥齿轮	Shank-type spiral bevel pinion	1	
17	GB297-84	轴承 27307	Tapered roller bearing 27307	1	
18	250.38.128A	主动齿轮轴承座	Bearing seat spiral bevel pinion	1	
19	GB297-84	轴承 7507	Tapered roller bearing 7507	1	
20	200.38.133	短隔套	Short spacer sleeve	1	(only for 2WD)
21	200.38.145	甩油片	Oil slinger	1	(only for 2WD)
22	200.38.134	锁片	Lock piece	1	

9 后桥总成 (A) Rear Axle(A)

续表

序号 Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
23	200.38.130	锁紧螺母	Lock nut	2	
24	200.38.131	止退垫片	Lock washer	1	

10 后桥总成(B) Rear Axle(B)



10 后桥总成 (B) Rear Axle (B)

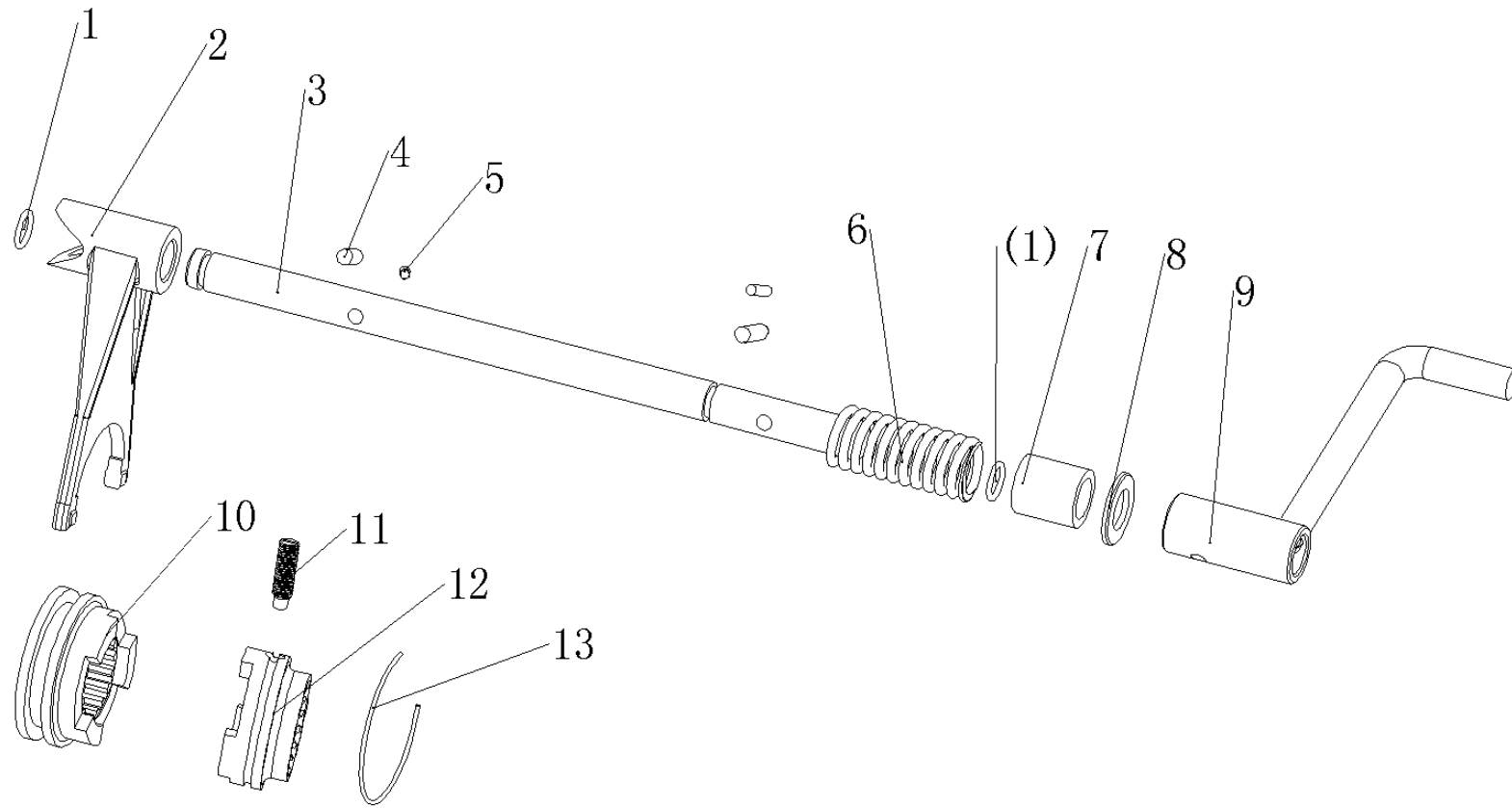
序号 Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	250D·38·101	后桥壳体	Rear axle case	1	For 2WD
	254D·38·101	后桥壳体	Rear axle case	1	For 4WD
2	200.38.103	上盖板纸垫	Paper gasket upper cover	1	
3	200.38.135-3	上盖板	Upper cover	1	
4	GB97.2-85	垫圈 10	Plain washer 10	7	
5	GB93-87	垫圈 10	Spring lock washer 10	21	
6	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	7	
7	200.38.014	油尺总成	Dipstick	1	
8	200.38-105	提升器壳纸垫	Paper gasket lift housing	1	
9	GB5783-86	螺栓 M10×70	Hex. head bolt M10×70	1	
10	GB5783-86	螺栓 M10×45	Hex. head bolt M10×45	7	
11	GB119-86	销 B8×26	Parallel pin B8×26	2	
12	200.38-109	主传动被动齿轮调整垫片	Adjusting shims, spiral crown gear	4组 four sets	
13	GB898-88	螺柱 AM12×38	Double end stud AM12×38	8	
14	GB93-87	垫圈 12	Spring lock washer 12	36	
15	GB6170-86	螺母 M12	Hex. nut M12	20	
16	200.38-107	半轴套管与后桥联接纸垫	Paper gasket	1	
17	GB898-88	螺柱 AM12×35	Stud AM12×35	12	
18	GB5783-86	螺栓 M8×20	Hex. head bolt M8×25	1	
19	GB93-87	垫圈 8	Spring lock washer 8	1	
20	200.38-160	端盖	End cover	1	
21	GB3452.1-82	O形圈 33.5×3.55	O-ring seal 33.5×3.35	1	
22	200.38.144	衬套	Bush	2	
23	300.38.109	小盖板纸垫	Paper gasket small cover ,plate	1	

10 后桥总成 (B) Rear Axle (B)

续表

序号 Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
24	300.38.108	小盖板	Small cover plate	1	only for 2WD
25	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	6	
26	200.38.102	变速箱与后桥联接纸垫	Paper gasket	1	
27	GB5783-86	螺栓 M12×35	Hex. head bolt M12×35	10	
28	200.38.104	主传动主动齿轮调整垫片	Adjusting shims, spiral bevel pinion	1组 one set	
29	GB5786-86	螺栓 M12×1.5×35	Hex. head bolt M12×1.5×35	4	
30	GB5782-86	螺栓 M12×60	Hex. head bolt M12×60	2	
31	GB119-86	销 B8×16	Parallel pin B8×16	2	

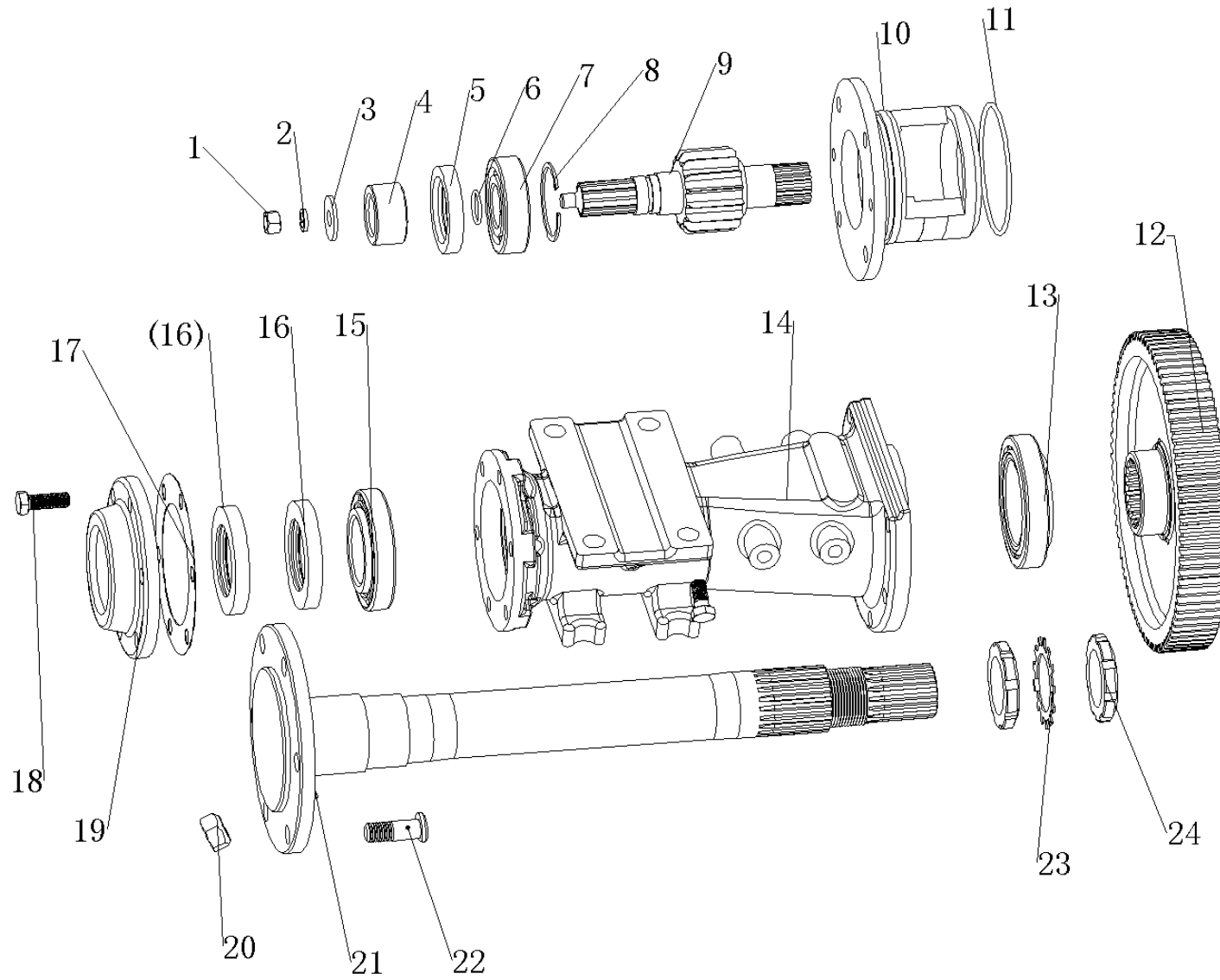
11 差速锁总成 Differential Lock



11 差速锁总成 Differential Lock

序号 Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB3452.1-82	O型密封圈15×2.65	O-ring seal 15X2.65	2	
2	200.38.152	拨叉	Shifting fork	1	
3	250D.38.153	拨叉轴	Fork shaft	1	
4	GB879-86	销8×35	Slotted spring pin 8x35	2	
5	GB879-86	销5×35	Slotted spring pin 5x35	2	
6	200.38.151	弹簧	Spring	1	
7	280.38.150	轴套	Sleeve	1	
8	GB97.2-85	垫圈20	Chamfered plain washer 20-140HV	1	
9	200.38.022	脚踏操纵杆	Foot control lever	1	
10	280.38.155	啮合套	Splieing sleeve	1	
11	GB75-85	螺钉M10×20	Sef crewwithdog point M10×20	2	
12	280.38.154	连接套	Joint sleeve	1	
13	GB3081-82	热镀锌钢丝 I -1.40×260	Galvanized steel wire I -1. 40×260	1	

12 最终传动总成 Final Transmission

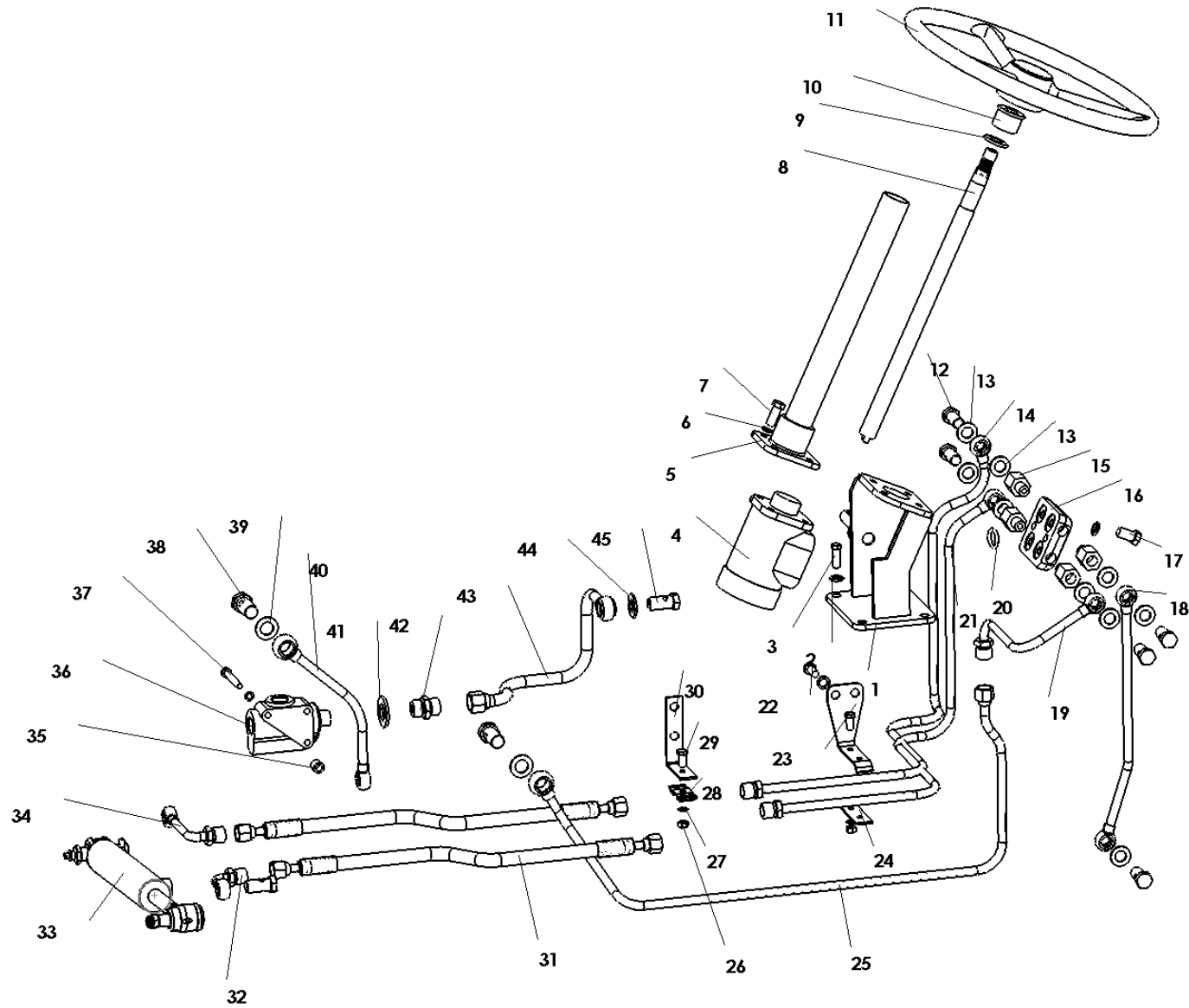


12 最终传动总成(Final Transmission)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6170-86	螺母M12	Hex. nut M12	1	
2	GB93-87	垫圈 12	Spring lock washer 12	7	
3	GB96-85	垫圈 12	lock washer 12	1	
4	200.39.106	压套	Spacer sleeve	1	
5	HG4-692-67	油封 PD50×70×12	Oil seal SD60×90×12	1	
6	GB3452.1-82	O形圈 26.5×2.65	O-ring seal 26.5×2.65	1	
7	GB277-89	轴承 307	Ball bearing 307	1	
8	GB893.1-86	挡圈80	Circlip for hole 80	1	
9	200.39.105-1	主动齿轮	Drive gear	1	
10	200.39.107	轴承座	Bearing seat	1	
11	GB3452.1-82	O形圈 103×3.55	O-ring seal 103×3.55	1	
12	250D.39.101-1	被动齿轮	Driven gear	1	
13	GB297-84	轴承 2007114	Tapered roller bearing 2007114	1	
14	280.39.103	半轴套管	Half shaft housing	1	
15	GB297-84	轴承 7211	Tapered roller bearing 7211	1	
16	HG4-692-67	油封 SD60×90×12	Oil seal SD60×90×12	2	
17	200.39.110	纸垫	Paper gasket	1	
18	GB5783-86	螺栓 M12×35	Hex. head bolt M12×35	6	
19	200.39.102	轴承盖	Bearing cover	1	
20	300.39.101	后轮毂螺母	Rear hub nut	6	
21	280.39.101	半轴	Half shaft	1	
22	300.39.102	后轮毂螺栓	Rear hub bolt	6	
23	300.39.115	锁紧垫片	Locking washer	1	
24	300.39.114	锁紧螺母	Lock nut	2	

13.1 液压转向系统总成(两轮驱动)

Full Hydraulic Power Steering (for 2 Wheel Drive)



13.1 液压转向系统总成（两轮驱动） Full Hydraulic Power Steering Gear (For 2 Wheel Drive)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	254-1.40.022	转向器支架焊合件	Bracket weldment	1	
2	GB5783-83	螺栓 M12×30	Hex. head bolt M12×30	4	
3	GB93-87	垫圈 12	Spring lock washer 12	8	
4	BZZ1-E80	转向器总成	Full hydraulic steering gear	1	
5	254-1.40.028	转向管柱焊合件	Steering column weldment	1	
6	GB93-87	垫圈 10	Spring lock washer 10	4	
7	GB5783-83	螺栓 M10×30	Hex. head bolt M10×30	4	
8	254-1.40.102	转向轴	Steering shaft	1	
9	304.40.147	挡板	Pad	1	
10	304.40.112	橡胶轴承	Rubber sleeve	1	
11	300.40.012	方向盘总成	Steering wheel assy	1	
12	250D.40.150	铰接螺栓 M16×1.5	Hollow bolt M16×1.5	8	
13	JB982-1977	组合密封垫圈 16	Washer 16	20	
14	250-2.40.015	转向油缸油管焊合件（一）	Steering cylinder pipe(one)	1	
15	254-1.40.111	接管	Connector	4	
16	254-1.40.101	转向器阀块	redirector valve block	1	
17	GB5786-86	螺栓 M12×1.25×40	Hex. head bolt M12×1.25×40	2	
18	254-1.40.017	转向器回油管焊合件	Oil return pipe assy	1	
19	254-1.40.025	转向器进油管前段焊合件	Oil delivery pipe weldment	1	
20	GB3542.1-82	O形圈22.4×2.65	O-ring seal 22.4×2.65	4	
21	250-2.40.016	转向油缸油管焊合件（二）	Steering cylinder pipe (two)	1	
22	GB5783-83	螺栓 M12×25	Hex. head bolt M 12×25	2	
23	254-1.40.132	固定夹压板	Pressure plate of fixed clip	1	
24	254-1.40.134	固定底压板	Base plate of fixed clip	1	

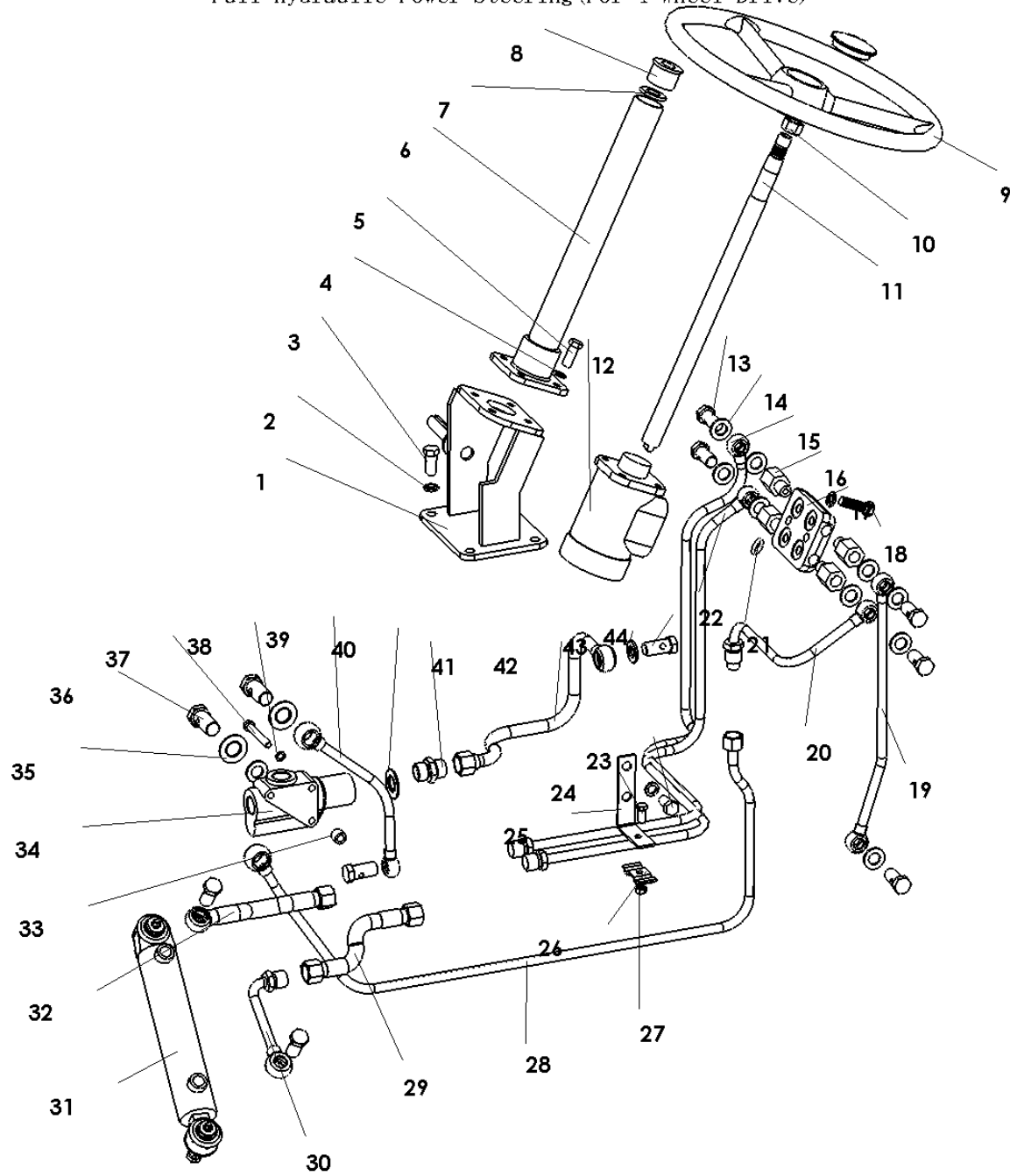
13.1 液压转向系统总成（两轮驱动） Full Hydraulic Power Steering Gear（For 2 Wheel Drive）

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	250-2.40.018	转向器进油管后段焊合件	Oil delivery pipe weldment	1	
26	GB6170-86	螺母 M8	Hex. nut M8	1	
27	GB93-87	垫圈 8	Spring lock washer 8	5	
28	304.40A.104	固定夹压板	Pressure plate of fixed clip	1	
29	GB5783-83	螺栓 M8×25	Hex. head bolt M 8×25	1	
30	250-2.40.101	油管固定夹	vitta fixed clip	1	
31	304.30A.017	软管总成	Hose assy	2	
32	254-1.40.012	转向油缸引伸油管焊合(二)	Extended pipe (two)	1	
33	250D.40.015	油缸拉杆总成	Steering cylinder assy	1	
34	254-1.40.011	转向油缸引伸油管焊合(一)	Extended pipe(one)	1	
35	354.40A.111	隔套	Pad	3	
36	FLD-D6	单路稳定分流阀	Distributary valve assy	1	
37	GB5782-86	螺栓 M8×65	Hex. head bolt M6×85	3	
38	254D.40.165	铰接螺栓 M20×1.5	Hollow bolt M20×1.5	2	
39	JB982-1977	组合密封垫圈 20	Washer 20	4	
40	254-1.40.011	分流阀回油管合件	Distributary valve assy outlet pipe	1	
41	JB982-1977	组合密封垫圈 24	Washer 24	1	
42	304.40A.103	接头	connector	1	
43	250-2.40.013	分流阀进油管总成	Distributary valve assy inlet pipe	1	
44	250D.58.118	铰接螺栓 M18×1.5	Hollow bolt M18×1.5	1	
45	JB982-1977	组合密封垫圈 18	Washer 18	2	

13.2 液压转向系统总成(四轮驱动)

Full Hydraulic Power Steering (For 4 Wheel Drive)



13.2 液压转向系统总成(四轮驱动) Full Hydraulic Power Steering Gear(For 4 Wheel Drive)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	254-1.40.022	转向器支架焊合件	Bracket weldment	1	
2	GB5783-83	螺栓 M12×30	Hex. head bolt M12×30	4	
3	GB93-87	垫圈 12	Spring lock washer12	8	
4	GB93-87	垫圈 10	Spring lock washer 10	4	
5	GB5783-83	螺栓 M10×30	Hex. head bolt M10×30	4	
6	254-1.40.028	转向管柱焊合件	Steering column weldment	1	
7	304.40.147	挡板	Pad	1	
8	304.40.112	橡胶轴承	Rubber sleeve	1	
9	300.40.012	方向盘总成	Steering wheel assy	1	
10	GB6171-86	螺母16×1.5	Hex. nut M16×1.5	1	
11	254-1.40.102	转向轴	Steering shaft	1	
12	BZZ1-E80	转向器总成	Full hydraulic steering gear	1	
13	250D.40.150	铰接螺栓 M16×1.5	Hollow bolt M16×1.5	8	
14	JB982-1977	组合密封垫圈 16	Washer 16	20	
15	250-2.40.015	转向油缸油管焊合件 (一)	Steering cylinder pipe(1)	1	
16	254-1.40.111	接管	Connector	4	
17	254-1.40.101	转向器阀块	redirector valve block	1	
18	GB5786-86	螺栓 M12×1.25×40	Hex. head bolt M12×1.25×40	2	
19	254-1.40.017	转向器回油管焊合件	Oil return pipe assy	1	
20	254-1.40.025	转向器进油管前段焊合件	Oil delivery pipe weldment	1	
21	GB3542.1-82	O形圈22.4×2.65	O-ring seal 22.4×2.65	4	
22	250-2.40.016	转向油缸油管焊合件 (二)	Steering cylinder pipe(2)	1	
23	GB5783-83	螺栓 M12×25	Hex. head bolt M 12×25	2	
24	GB5783-83	螺栓 M8×25	Hex. head bolt M 8×25	1	

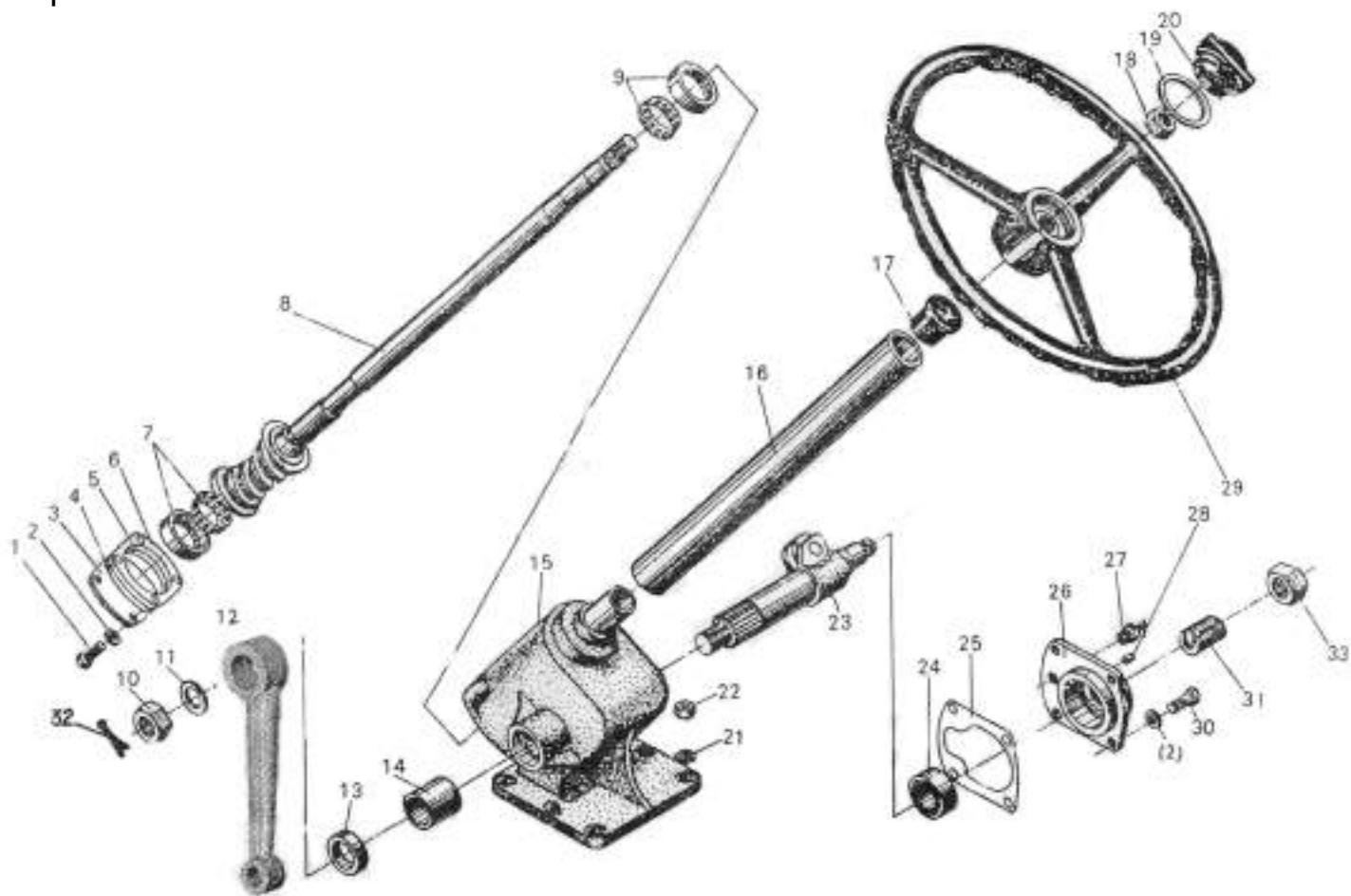
13.2 液压转向系统总成(四轮驱动) Full Hydraulic Power Steering Gear(For 4 Wheel Drive)

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	250-2.40.102	固定夹底板	Pressure plate of fixed clip	1	
26	250-2.40.101	油管固定夹	vitta fixed clip	1	
27	GB6170-86	螺母 M8	Hex. nut M8	1	
28	250-2.40.018	转向器进油管后段焊合件	Oil delivery pipe weldment	1	
29	304.30A.017	软管总成	Hose assy	1	
30	304.30A.020	转向油缸引伸油管焊合(二)	Extended pipe	1	
31	254G2.40A.038	油缸拉杆总成	Steering cylinder assy	1	
32	250D.40.012	软管总成	Hose assy	1	
33	354.40A.111	隔套	Pad	3	
34	FLD-D6	单路稳定分流阀	Distributary valve assy	1	
35	JB982-1977	组合密封垫圈 20	Washer 20	4	
36	254D.40.165	铰接螺栓 M20×1.5	Hollow bolt M20×1.5	2	
37	GB5782-86	螺栓 M8×65	Hex. head bolt M6×85	3	
38	GB93-87	垫圈 8	Spring lock washer 8	5	
39	254-1.40.011	分流阀回油管合件	Distributary valve assy outlet pipe	1	
40	JB982-1977	组合密封垫圈 24	Washer 24	1	
41	304.40A.103	接头	connector	1	
42	25.-2.40.013	分流阀进油管总成	Distributary valve assy inlet pipe	1	
43	250D.58.118	铰接螺栓 M18×1.5	Hollow bolt M18×1.5	1	
44	JB982-1977	组合密封垫圈 18	Washer 18	2	

14 转向器总成 Steering Gear

<https://tractormanualz.com>



14 转向器总成 Steering Gear

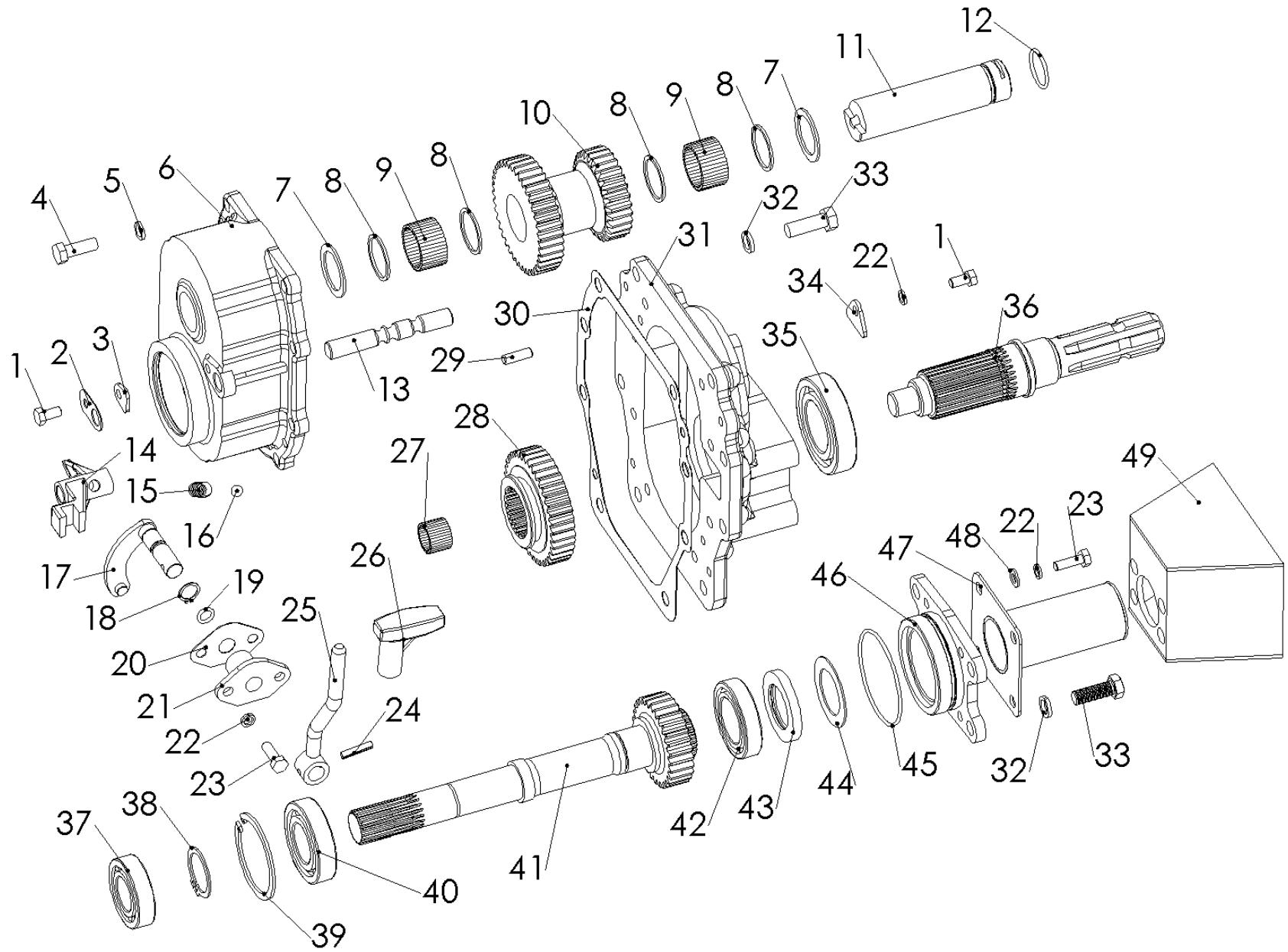
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5782-86	螺栓 M8×20	Hex. head bolt M8×20	4	
2	GB93-87	垫圈8	Spring lock washer 8	8	
3	25.40.103	转向器下盖	Steering gear lower cover	1	
4	25.40.209/210	转向器下盖调整衬垫	Lower cover adjusting shim	按需 (need)	
5	25.40.211	转向器下盖调整衬垫	Lower cover adjusting shim	按需 (need)	
6	25.40.213	转向器下盖纸垫	Paper gasket	1	
7		滚动轴承977007K	Taper roller bearing 977007K	1	
8		转向轴带转向蜗杆总成	Steering shaft with worm	1	
9		滚动轴承977007	Taper roller bearing 977007	1	
10	GB6173-86	螺母M22x1.5-7H	Fine pitch hex.thin nut M22x1.5	1	
11	GB93-87	垫圈22	Spring lock washer 22	1	
12	200.40.101	转向垂臂	Steering arm	1	
13	JB2600-80	油封32x45x10	Oil seal 32x45x10	1	
14	25.40.110	摇臂衬套	Steering arm bush	1	
15	25.40.109	转向器壳体	Steering gear case	1	
16	300.40.102A	转向套管	Steering-column case	1	
17	TY1205.40.109	下油封	Lower oil seal	1	
18	GB6173-86	螺母M16x1.5	Fine pitch hex.thin nut M16x1.5	1	
19	25.40.106	橡胶垫	Rubber pad	1	
20	25.40.107	转向盘盖	Steering wheel centre cap	1	
21	GB93-87	垫圈8	Spring lock washer 8	4	
22	GB6173-86	螺栓M10x30	Hex. head bolt M10×30	4	
23	25.40.013A	转向摇臂轴总成	Steering arm shaft	1	
24		轴承922205	Bearing 922205	1	

14 转向器总成 Steering Gear

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	25.40.208	转向器侧盖衬垫	Side cover gasket	1	
26	25.40.207A	转向器侧盖	Side cover	1	
27	GB1152-86	油杯 M10x1	Grease nipple M10x1	1	
28	GB119-86	销 B5x8	Parallel pin B5x8	1	
29	300.40.012	方向盘组件	Steering wheel	1	
30	GB5782-86	螺拴M8x16	Hex. head bolt M8x16	4	
31	25.40.202	转向摇臂轴调整螺钉	Adjusting screw	1	
32	GB91-86	销 4x36	Pin 4x36	1	
33	GB53-76	螺母 M24x1.5	Fine pitch hex.nut M24x1.5	1	

15 动力输出总成 PTO



15 动力输出总成 PTO

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M8×16	Hex. head bolt M8×16	2	
2	300.41B.122	锁紧垫片	Lock washer	1	
3	300.41B.101	拨叉轴定位板	Locating plate of shift fork shaft	1	
4	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	8	
5	GB93-87	垫圈 10	Spring lock washer 10	8	
6	280.41.102-1	双速输出齿轮壳体	PTO gear housing	1	
7	300.41B.103	挡圈	Blocking ring	2	
8	300.41B.104	挡圈	Blocking ring	4	
9	GB309-84	滚针 3×23.8	Needle roller 3×23.8	78	
10	300.41B.106A	中间齿轮(540/730)	Middle gear (540/730)	1	for 540/730rpm
11	300.41B.107	双速输出中间轴	Middle shaft	1	
12	GB3452.1-82	O形圈 30×2.65	O-ring seal 30×2.65	1	
13	300.41B.111	拨叉轴	Shift fork shaft	1	
14	280.41.112	拨叉	Shift fork	1	
15	200.37.127-1	拨叉定位弹簧	Shift fork positioning spring	1	
16	GB308-89	钢球 9.5	Steel ball 9.5	1	
17	280.41.011	转轴焊合件	controlling shaft	1	
18	GB894.1-86	挡圈 15	Circlip for shaft 15	1	
19	GB3452.1-82	O形圈 10.6×2.65	O-ring seal 10.6×2.65	1	
20	200.38.111	操纵轴衬套纸垫	bushing gasket	1	
21	200.38.113	操纵轴衬套	Controlling shaft bushing	1	
22	GB93-87	垫圈 8	Spring lock washer 8	7	
23	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	6	

15 动力输出总成 PTO

续表

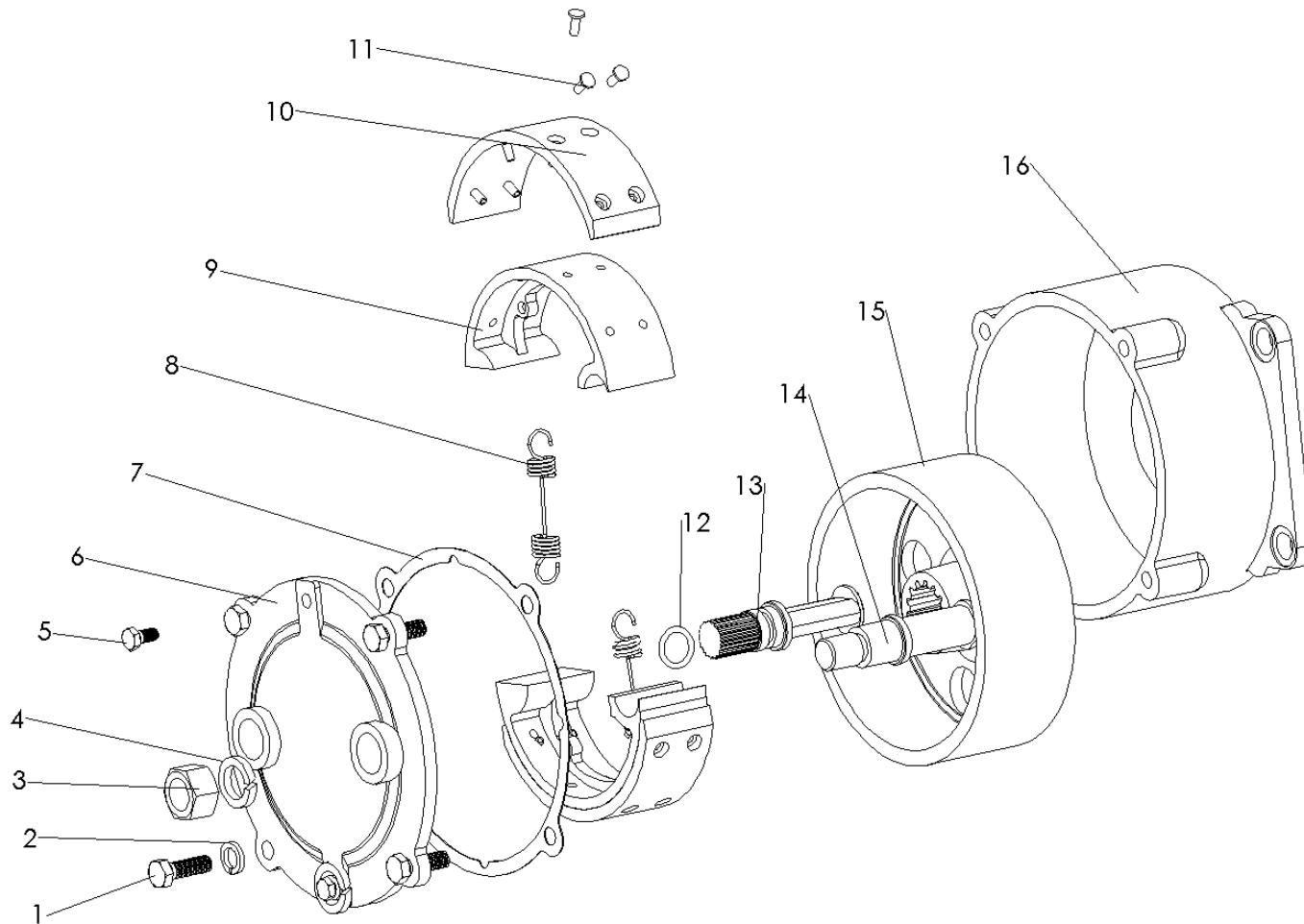
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
24	GB879-86	销 6×28	Slotted spring pin 6×28	1	
25	280.41.021	动力输出操纵杆焊合件	PTO control lever	1	
26	280.41.122A-1	动力输出操纵杆手柄	PTO control handle	1	
27	GB5846-86	轴承 K223020	Bearing K223020	1	
28	300.41B.117A	换挡齿轮(540/730)	Shifting gear (540/730)	1	for 540/730rpm
29	GB119-86	销 B8×26	Straight pin B8×26	2	
30	280.41.104	后桥后盖板纸垫	Gasket of rear cover	1	
31	280.41.108-1	后桥后盖板	Rear cover of rear axle	1	
32	GB93-87	垫圈 12	Spring lock washer 12	12	
33	GB5783-86	螺栓 M12×35	Hex. head bolt M12×35	12	
34	300.41B.109	中间轴定位板	Locating plate of middle shaft	1	
35	GB276-89	轴承 209	Ball bearing 209	1	
36	300.41B.114	动力输出轴(6键)	PTO shaft (of 6 teeth)	1	
	300.41B.114A	动力输出轴(8键)	PTO shaft (of 8 teeth)	1	
37	GB276-89	轴承 206	Ball bearing 206	1	
38	GB894.1-86	挡圈 35	Circlip for shaft 35	1	
39	GB893.1-86	挡圈 72	Circlip for hole 72	1	
40	GB276-89	轴承 207	Ball bearing 207	1	
41	250.41A.101	传动齿轮轴(540/730)	Driving gear shaft (540/730)	1	
	250.41A.101A	传动齿轮轴(540/730)	Driving gear shaft (540/730)	1	for 4DW
42	GB276-89	轴承 108	Ball bearing 108	1	
43	GB13871-92	油封 FB40×62×8	Oil seal FB40×62×8	1	

15 动力输出总成 PTO

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
44	300.41B.125	油封挡圈	Oil seal blocking ring	1	
45	GB3452.1-82	O形圈 80×2.65	O-ring seal 80×2.65	1	
46	300.41B.115-1	动力输出盖板	Cover	1	
47	250.41.101	防尘盖	PTO shaft shield	1	
48	GB97.1-85	垫圈 8-140HV	Plain washer 8-140HV	4	
49	300.41.012	动力输出护罩	PTO shaft safety cover	1	

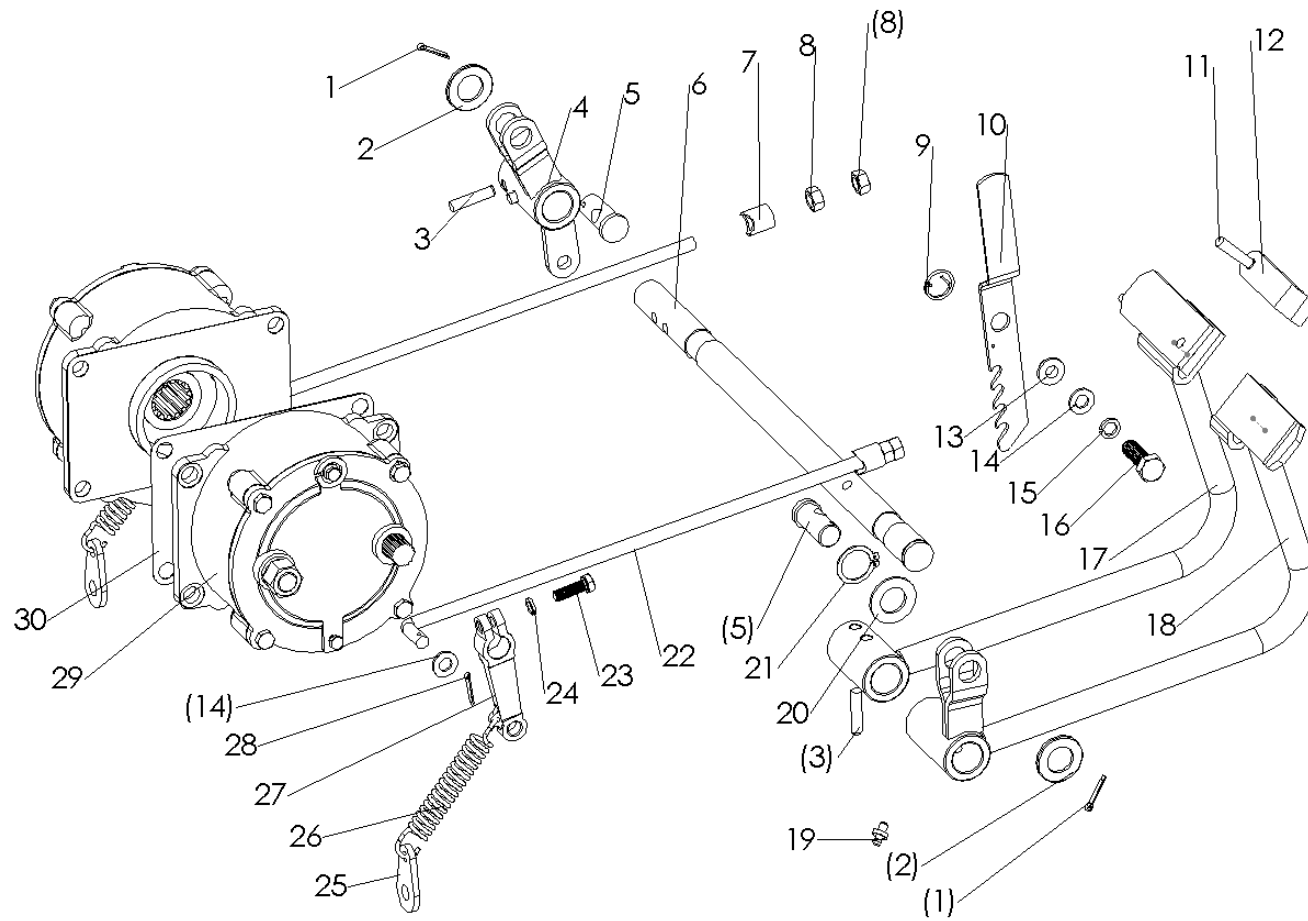
16 制动器总成 Brake



16 制动器总成 Brake

序号 Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	4	
2	GB93-87	垫圈 8	Spring lock washer	4	
3	GB6170-86	螺母 M16	Hex. nut M16	1	
4	GB93-87	垫圈 16	Spring lock washer 16	1	
5	200.43.107	螺栓	Hex.head bolt	2	
6	200.43.102-1	制动器盖	Brake cap	2	
7	200.43.132-1	制动器纸垫	Paper gasket	2	
8	200.43.124-1	内回位弹簧	Inner return spring	4	
9	200.43.105-1	制动蹄	Brake shoe	1	
10	200.43.109-1	摩擦片	Friction disc	2	
11	GB875-86	铆钉 4×13	Rivet 4×13	16	
12	GB3452.1-82	O型密封圈 15x2.65	O-ring seal 15x2.65	2	
13	200.43.120-1	制动凸轮轴	Brake camshaft	1	
14	200.43.123-1	制动蹄销轴	Brake anchorage	1	
15	200.43.103-1	制动鼓	Brake drum	1	
16	200.43.101-1	制动器壳体	Brake housing	1	

17 制动器及操纵机构总成 Brake Operation Mechanism



17 制动器及操纵机构总成 Brake operation mechanism

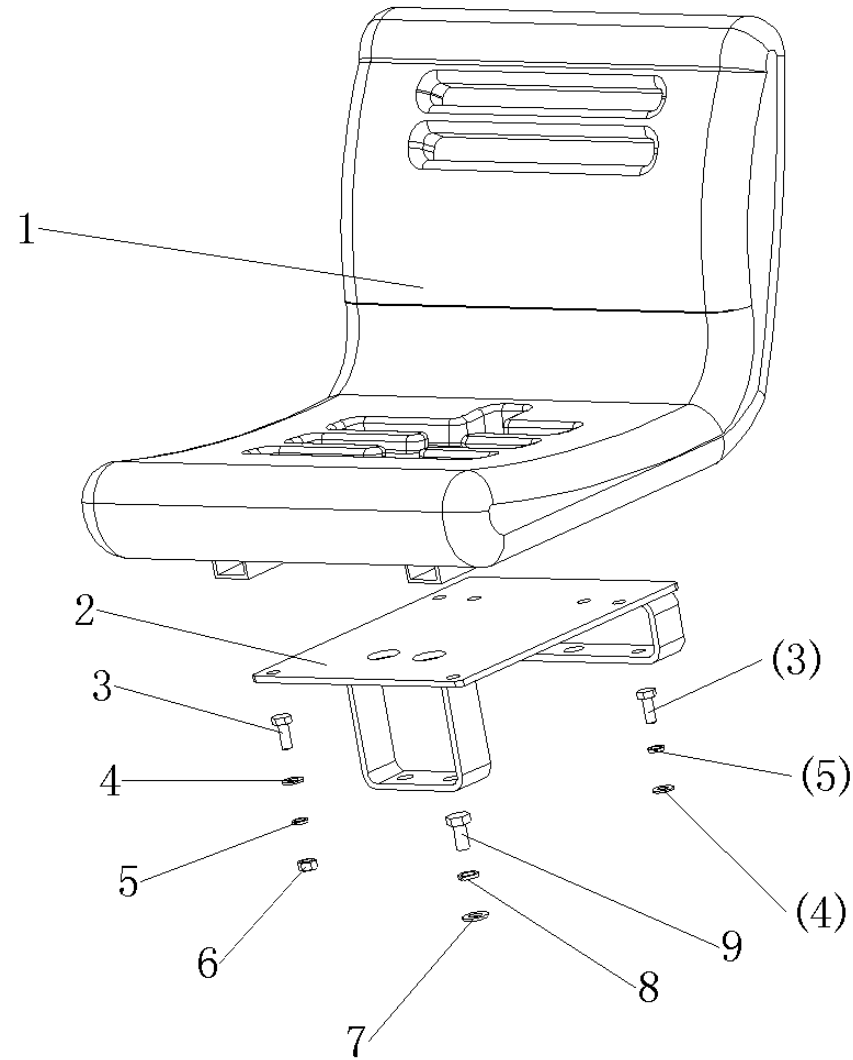
序号	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB91-86	销 3.2×14	Split pin 3.2×14	2	
2	GB97.2-85	垫圈 20-140HV	Spring lock washer 20-140HV	2	
3	GB879-86	销 8×40	Spring split pin 8×40	4	
4	200.43.016	左接头焊合件	Rockerarm,left pedal	1	
5	200.43.127	拉杆销	Pull rod pin	2	
6	200.43.104-1	制动传动轴	Brake pedal shaft	1	
7	200.43.128	调整套	Adjusting sleeve	2	
8	GB6170-86	螺母 M10	Hex. nut M10	4	
9	200.43.126	扭簧	Torsion coil spring	1	
10	200.43.131	停车手柄	Park brake handle	1	
11	GB879-86	销 8×18	Spring split pin 8×18	1	
12	200.43.106	联锁片	Interlock piece	1	
13	200.43.130	压套	Press-in sleeve	1	
14	GB97.2-85	垫圈 10-140HV	Chamfered plain washer 10	3	
15	GB93-87	垫圈 10	Spring lock washer 10	1	
16	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	1	
17	200.43.012	左制动器踏杆焊合件	Left brake pedal	1	
18	200.43.013	右制动器踏杆焊合件	Right brake pedal	1	
19	GB1153-89	油杯 45°M10×1	Angle grease nipple 45°M10×1	1	
20	GB97.2-86	垫圈 24-140HV	Chamfered plain washer 24	1	
21	GB894.1-86	挡圈 24	Circlip for shaft 24	1	
22	200.43.129-1	拉杆	Pull rod	2	
23	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	2	
24	GB93-87	垫圈 8	Spring lock washer 8	2	
25	200.43.135-1	挂板	Link plate	2	

17 制动器及操纵机构总成 Brake operation mechanism

续表

序号	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	200.43.125	外回位弹簧	External return spring	2	
27	200.43.119-1	制动摇臂	Brake rocker arm	2	
28	GB91-86	销 2.5×20	Split pin 2.5×20	2	
29	200.43.011-1	制动器总成	Brake	2	
30	200.43.110	纸垫	Paper gasket	2	

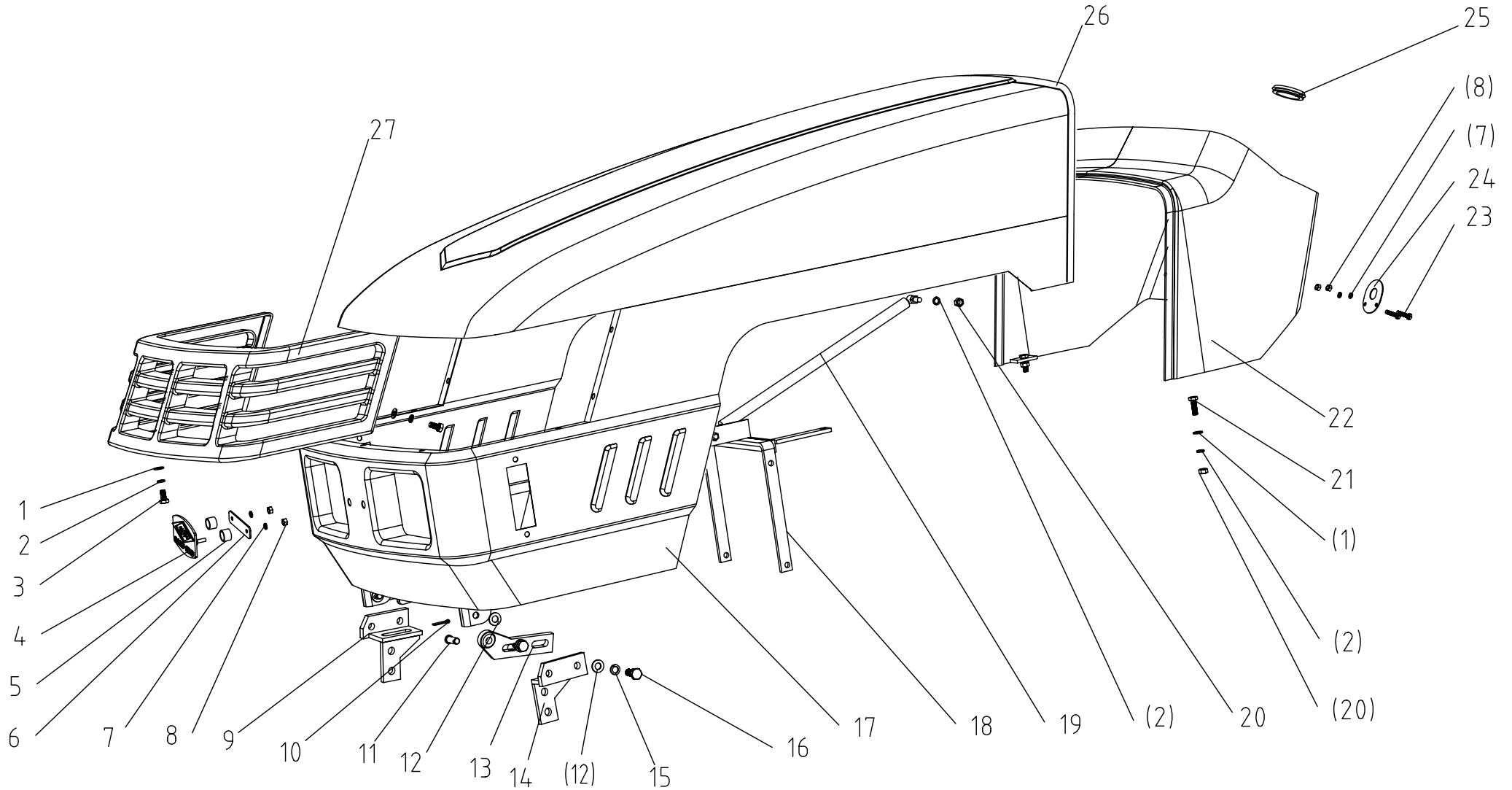
18 座椅总成 Seat



18 座椅总成 Seat

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	280.44C.101	座椅	Seat	1	
2	280.44C.011	座椅支架焊合件	Seat bracket weldment	1	
3	GB5783-86	螺栓 M8×20	Hex. head bolt M8×20	6	
4	GB93-87	垫圈 8	Spring lock washer 8	6	
5	GB97.1-85	垫圈 8-140HV	Plain washer 8-140HV	6	
6	GB6170-86	螺母 M8	Hex. nut M8	4	
7	GB97.1-85	垫圈 10-140HV	Plain washer 10-140HV	2	
8	GB93-87	垫圈 10	Spring lock washer 10	2	
9	GB5783-86	螺栓 M10×20	Hex. head bolt M10×20	2	

19 机罩仪表罩总成 Hood and Panel



19 机罩仪表罩总成 Hood and Panel

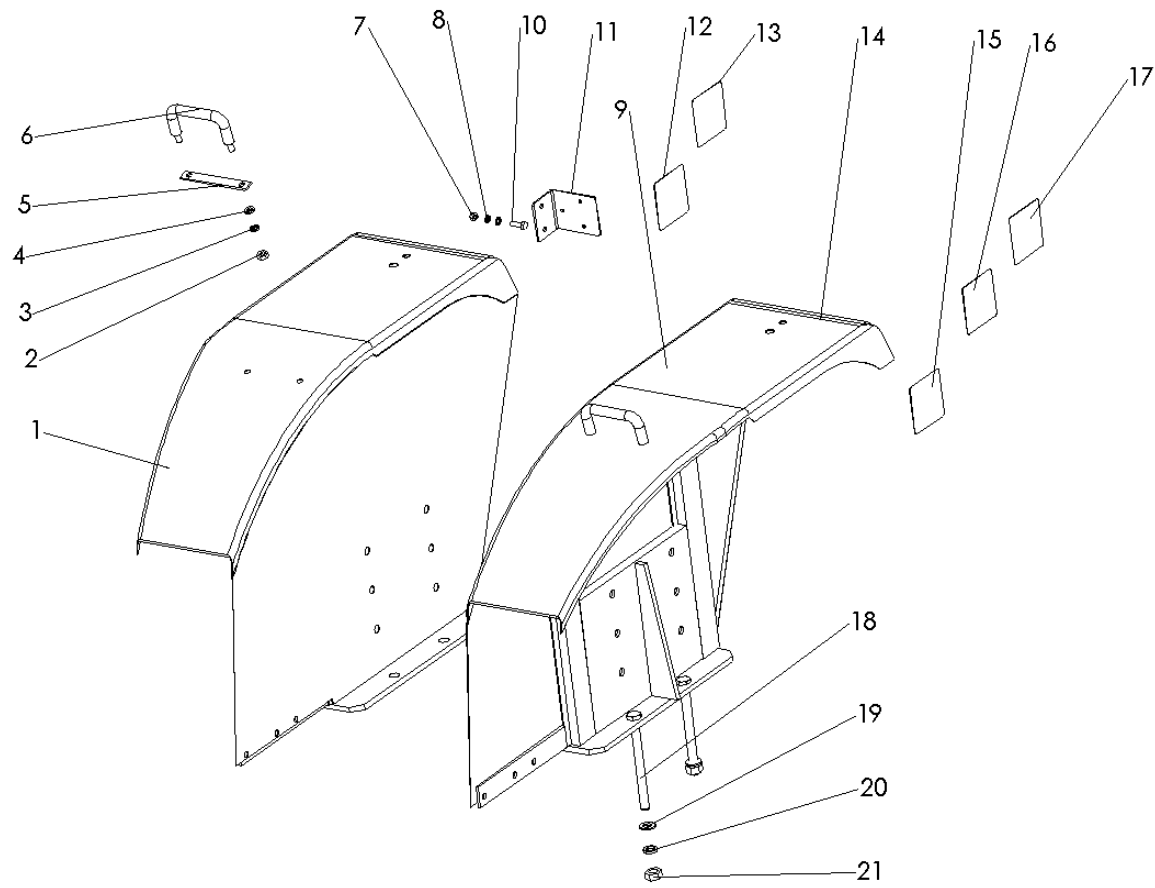
序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	GB97.1-85	垫圈 8-140HV Plain washer 8	14	
2	GB93-87	垫圈 8 Spring lock washer 8	14	
3	GB818-85	螺钉 M8×16 Philips pan head screw M8×16	9	
4	300.47.106	东风标牌 Brand mark plate	1	英文标牌 English Brand
5	350.47A.104	标牌垫套 Brand mark cushion sleeve	2	
6	300.47.113	标牌安装板 Brand mark plate carrier	1	
7	GB93-87	垫圈 5 Spring lock washer 5	4	
8	GB6170-86	螺母 M5 Hex. nut M5	4	
9	250EA.47.014	右支架焊合件 Right bracket	1	
10	GB91-86	销 3.2×30 Split pin 3.2×30	2	
11	GB882-86	销 B10×32 Clevis pin with head B10×32	2	
12	GB97.1-85	垫圈 10-140HV Plain washer 10	6	
13	300.47.105-1	机罩下铰 Lower hinge joint	2	
14	250EA.47.013	左支架焊合件 Left bracket	1	
15	GB93-87	垫圈 10 Spring lock washer 10	4	
16	GB5783-86	螺栓 M10×25 Hex. head bolt M10×25	4	
17	250EA.47.011	机罩焊合件 Engine hood	1	
18	250EA.47.012	撑杆支架焊合件 Stay bar bracket	1	
19	YQ8/18 250 610 100	压缩气弹簧 Gas spring	1	
20	GB6170-86	螺母 M8 Hex. nut M8	5	
21	GB5783-86	螺栓 M8×25 Hex. head bolt M8×25	3	
22	350.47A.102	仪表罩合件 Meter cover	1	
23	GB818-85	螺钉 M5×25 Philips pan head screw M5×25	2	
24	280.47B.118	电锁安装板 Installation plate switch	1	

19 机罩仪表罩总成 Hood and Panel

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	200.47.120	橡胶圈	Rubber ring	1	
26	TFT70.012	30#密封条	Rubber bar	1	
27	350.47A.101	前风窗	Radiator grill	1	

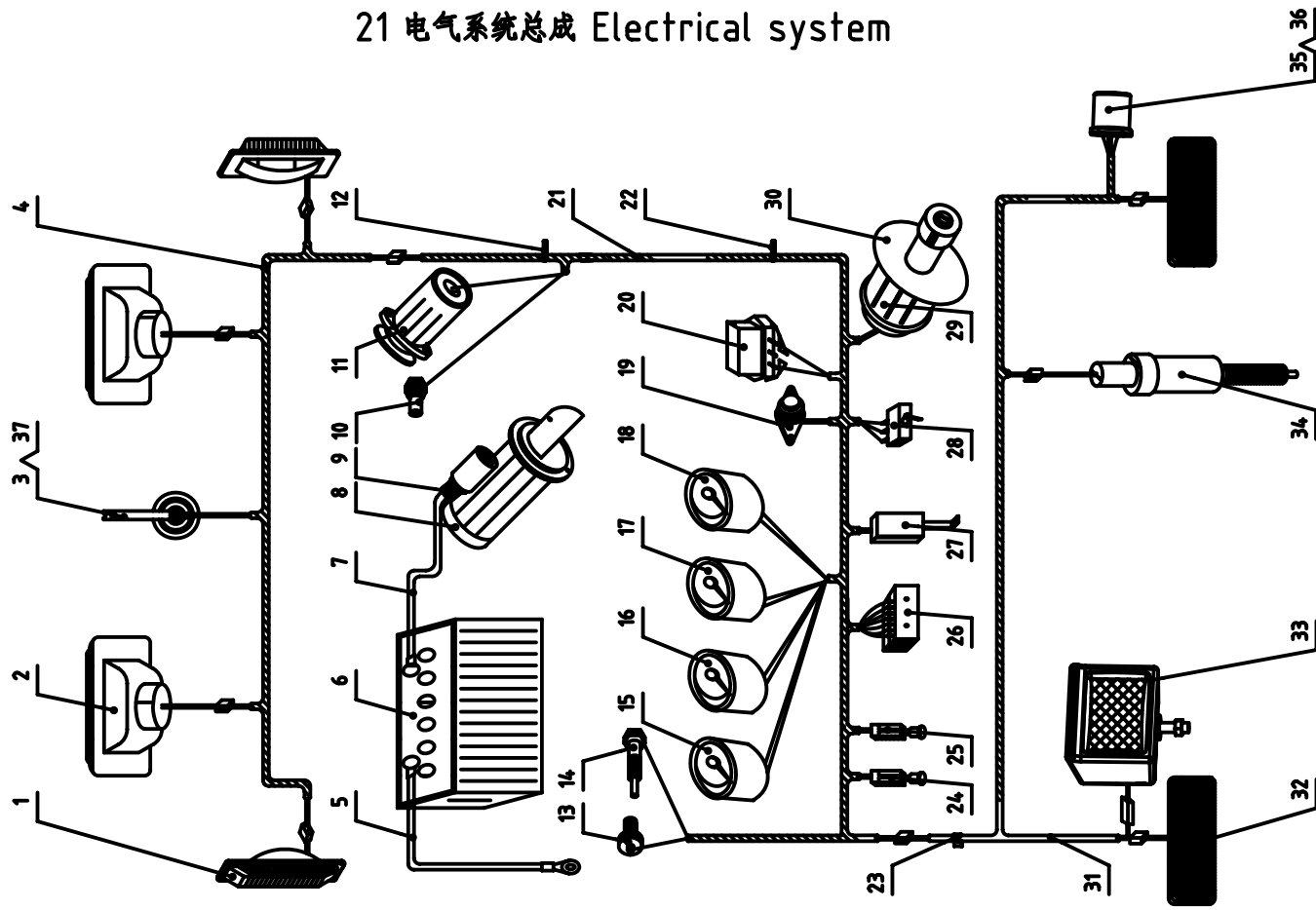
20 左右挡泥板总成 Left & Right Mud Shields



20 左右挡泥板总成 Left & Right Mud Shields

序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	250D.47.031-1	右挡泥板焊合件 Right mud Shield	1	
2	GB6170-86	螺母 M10 Hex. nut M10	4	
3	GB93-87	垫圈 10 Spring lock washer 10	4	
4	GB97.1-85	垫圈 10 Plain washer 10	4	
5	200.47.203	垫板 Lining plate	2	
6	300.47.212-1	拉手 Handle hold	2	
7	GB6170-86	螺母 M8 Hex.nut M8	2	
8	GB93-87	垫圈 8 Spring lock washer 8	2	
9	GB97.1-85	垫圈 8-140HV Plain washer 8	2	
10	GB5783-86	螺栓 M8x20 hex.head bolt M8x20	2	
11	300.47.307-1	拖车插座安装板 Socket fixing plate	1	
12	200.47A.308	位调节标志 Sign board,position control	1	
13	300.47.213-A	安全标志 Safty warning sign	1	
14	250D.47.021-1	左挡泥板焊合件 Left mud Shield	1	
15	300.47.308	安全标志 Safty warning sign	1	
16	300.47.309	安全标志 Safty warning sign	1	
17	300.47.310	安全标志 Safty warning sign	1	
18	GB5782-86	螺栓 M16×160 Hex. head bolt M16×160	8	
19	GB97.1-85	垫圈 16 Plain washer 16	8	
20	GB93-87	垫圈 16 Spring lock washer 16	8	
21	GB6170-86	螺母 M16 Hex. nut M16	8	

21 电气系统总成 Electrical system



21 电气系统总成 Electrical System

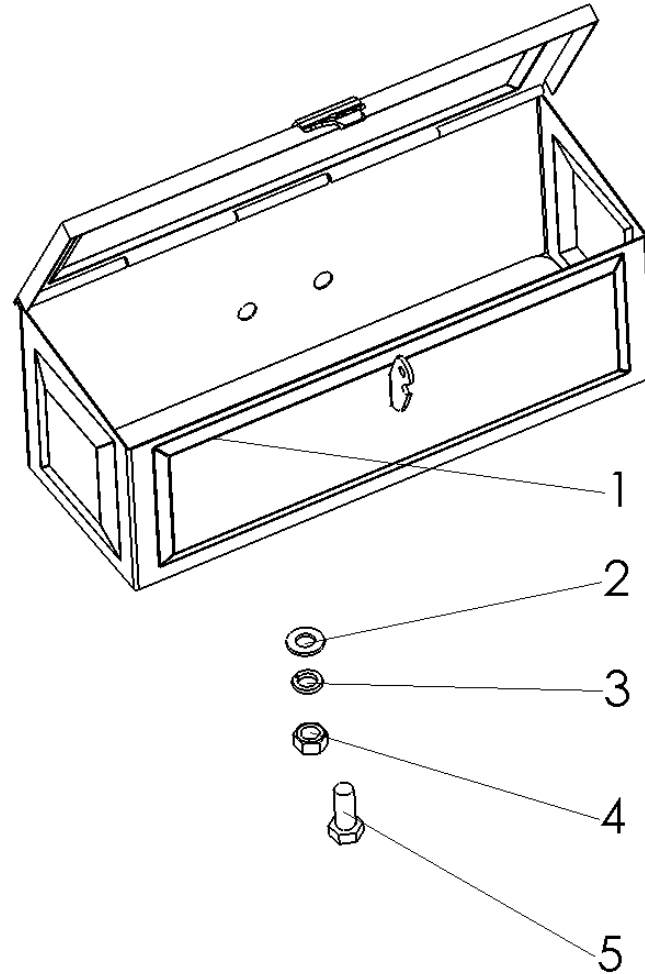
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	550.48A.017	DZ550前信号灯	Front turn signal lamp	2	
2	550.48A.016	DZ550前照灯	Head lamp	2	
3	254G2.48G.025	DL-124D喇叭	Horn	1	
4	300.48G.011	前线束	Front wiring harness	1	
5	300.48G.014	蓄电池负极搭线电缆	Battery cable	1	
6	6-QW-70S	蓄电池	Battery	1	
7	300.48G.015	蓄电池正极-起动机电缆总成	Battery cable	1	
8	QD1332	起动机	Starting motor	1	
9	800.48.112	电缆线接头护套	Cable splice jacket	1	
10	306型	水温传感器	Water temperature sensor	1	
11	2JF200	发电机	Generator	1	
12	ZD150×8	可松开式锁式扎带	Clingulum	10	
13	10-12-55	电热塞	pre-heating plug	1	
14	303型	油压传感器	Oil pressure sensor	1	
15		气压表	Air pressure meter	1	
16	PT-52	电流表	Current meter	1	
17	302	水温表	Water temperature meter	1	
18	308	油压表	Oil pressure meter	1	
19	JK260	喇叭按钮	Horn button	1	
20	FT111	电压调节器	Voltage regulator	1	
21	300.48G.012	主线束	Main wiring harness	1	
22	ZD300×8	可松开式锁式扎带	Clingulum	2	
23	200.48B.108	线夹	Wire clip	3	
24	JK107	后照灯开关	Tail lamp switch	1	

21 电气系统总成 Electrical System

续表

序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
25	JK107	前照灯开关 Head lamp switch	1	
26	AX102	保险丝盒 Fuse box	1	
27	SG152	电子闪光器 Flasher	1	
28	JK812-1	转向灯开关 Turning indicator switch	1	
29	JK406B	预热起动开关 Pre-heating starting switch	1	
30	300.48B.107	起动开关标牌 Starting swich	1	
31	300.48G.013	泥板线束 Wiring harness	1	
32	300.48.019	组合后灯 Combination rear signal lamp	2	
33	300.48.018	后照灯 Tail lamp	1	
34	JK231B	制动灯开关 Brakelight switch	1	
35	JB3762-84	拖车插座 Trailer socket	1	
36	354-1.47.307	拖车插座安装板 Socket fixing plate	2	
37	300. 48G. 016	喇叭固定支架 Horn bracket	1	

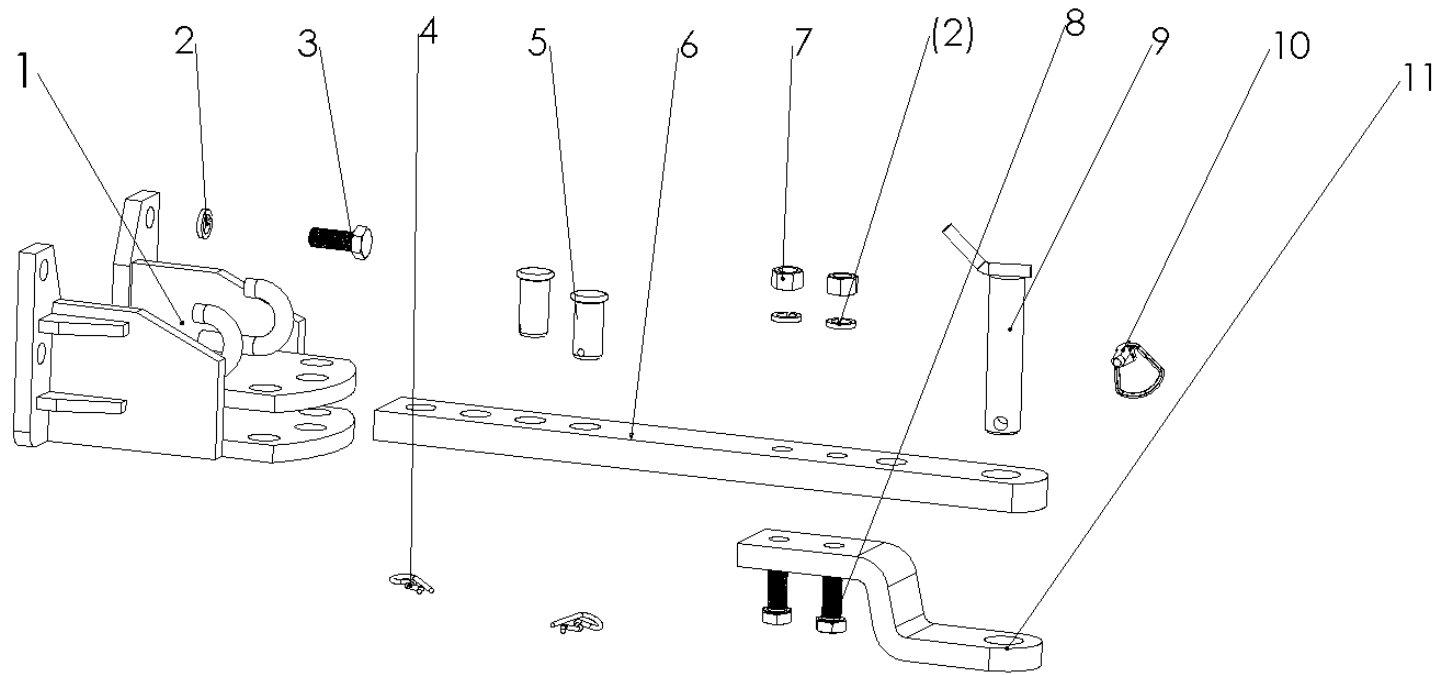
22 工具箱总成(工程塑料) Tool Box (Project Plastic)



22 工具箱总成(工程塑料) Toolbox(Project Plastic)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	450.49.001	工具箱	Toolbox	1	
2	GB97.1-85	垫圈 10	Plain washer 10-140HV	2	
3	GB93-87	垫圈 10	Spring lock washer 10	2	
4	GB6170-86	螺母 M10	Hex. nut M10	2	
5	GB5783-86	螺栓 M10×20	Hex. head bolt M10×20	2	

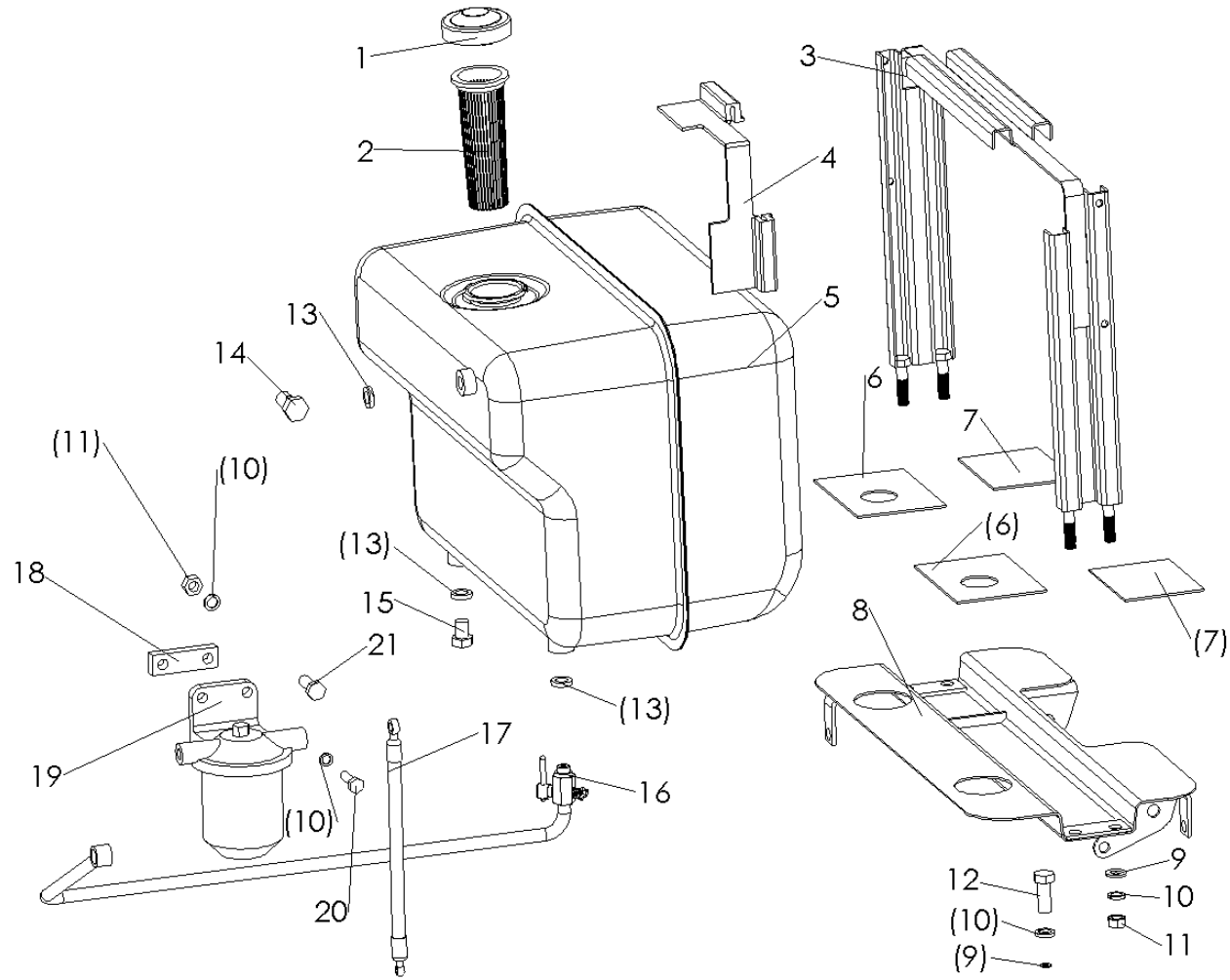
23 摆式牵引杆总成 Swing Drawbar Frame



23 摆式牵引杆总成 Swing Drawbar Frame

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	280.53A.012-1	摆式牵引杆总成	Swing Drawbar Frame	1	
2	GB93-87	垫圈 16	Spring lock washer 16	8	
3	GB5783-86	螺栓 M16×40	Hex. head bolt M16×40	2	
4	300.53.102	牵引 R销	R-pin	2	
5	300.53.109	牵引销	Drawbar pin	2	
6	300.53A.103	牵引板	Drawbar plate	1	
7	GB6170-86	螺母 M16	Hex. nut M16	2	
8	GB5782-86	螺栓 M16×65	Hex. head bolt M16×65	2	
9	300.53.011	销轴焊合件	Spindle	1	
10	200.56.011	锁销总成	Lock pin	1	
11	300.53.104-1	牵引卡	Drawbar clamping plate	1	

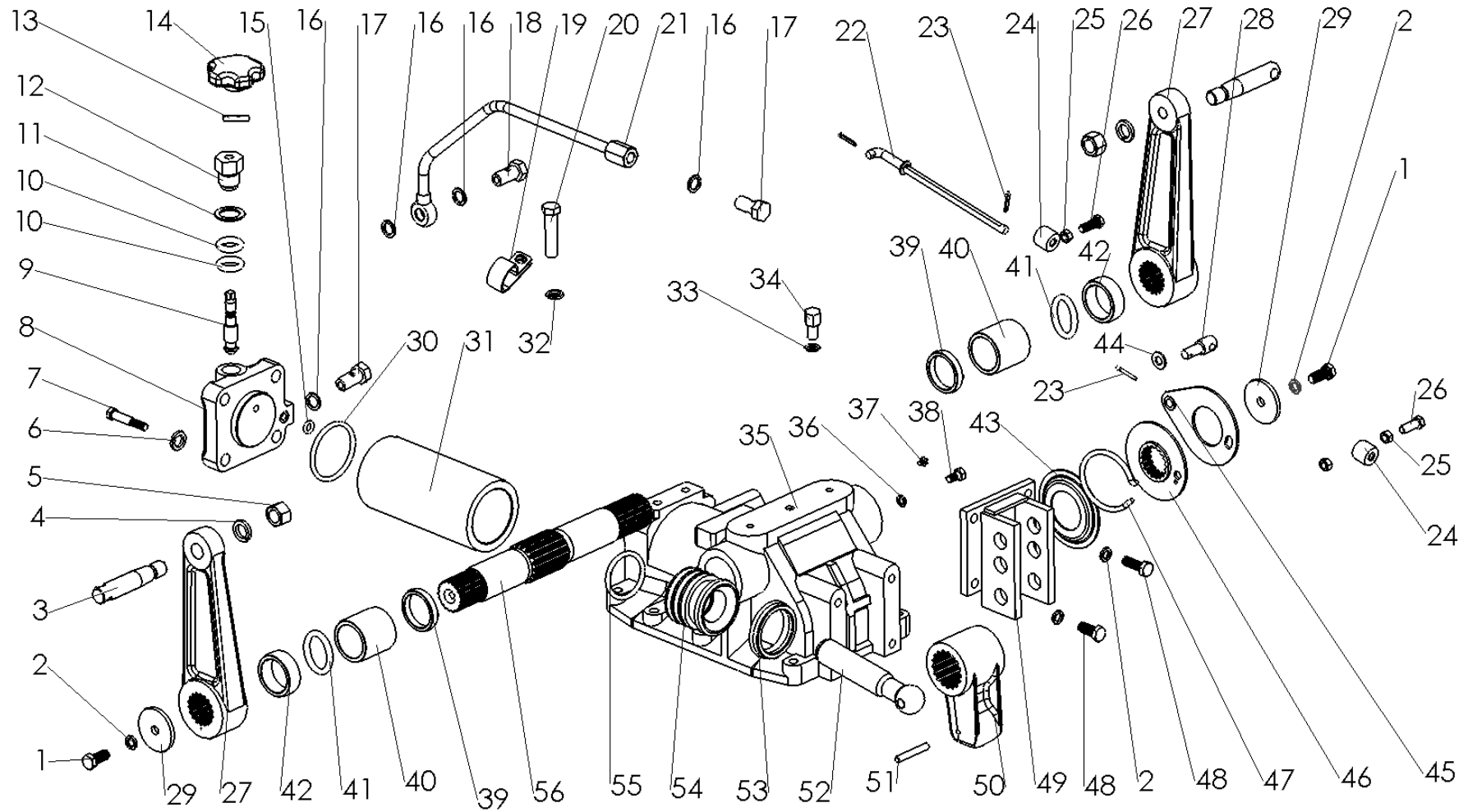
24 燃油箱总成 Fuel Tank



24 燃油箱总成 Fuel Tank

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.50.011	油箱盖组合件	Fuel tank cap	1	
2	200.50.012	滤网杯总成	Fuel strainer	1	
3	200.50.013A-1	紧箍带焊合件	Fule tank strap	1	
4	200.50.101	上橡胶垫	Upper rubber pad	2	
5	200.50.014-1	燃油箱焊合件	Fuel tank	1	
6	200.50.106	前橡胶垫	Front rubber pad	2	
7	200.50.107	橡胶垫	Rubber pad	2	
8	200.50.017-1	托板焊合件	Fuel tank cradle	1	
	200.50.017A	托板焊合件	Fuel tank cradle	1	
9	GB97.1-85	垫圈 10-140HV	Plain washer 10	8	
10	GB93-87	垫圈 10	Spring lock washer 10	11	
11	GB6170-86	螺母 M10	Hex. nut M10	5	
12	GB5786-86	螺栓 M10×20	Hex. head bolt M12×20	4	
13	GB3541-83	垫圈	Washer	4	
14	GB3451-83	铰接螺栓 M12×1.25	Hollow hex.head bolt M12×1.	1	
15	GB5786-86	螺栓 M12×1.25×16	Hex.head bolt M12×1.25×16	1	
16	200.50.015	燃油输油管路总成	Fuel delivery pipe	1	
17	GB3452-83	输油胶管 8A-300	Rubber fuel pipe fuel delivery 8A-300	1	
18	200.50.117	滤清器固定板	Support plate fuel filter	1	
19	C0506B	柴油滤清器	Fuel Filter	1	
20	GB5783-86	螺栓 M10×20	Hex. head bolt M8×20	2	
21	GB5783-86	螺栓 M10×30	Hex. head bolt M8×30	1	

25.1 提升器总成 Hydraulic Power Lift



25.1 提升器总成 Hydraulic Power Lift

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	2	
2	GB93-87	垫圈 10	Spring washer 10	6	
3	200.55.105	提升臂销	Lift arm pin	2	
4	GB93-87	垫圈 16	Spring washer 16	2	
5	GB6170-86	螺母 M16	Hex. nut M16	2	
6	GB93-87	垫圈 14	Spring washer 14	4	
7	GB5782-86	螺栓 M14×45	Hex. head bolt M14×60	4	
8	200.55.114-1	油缸盖	Cylinder cover	1	
9	200.55.118-1	液压锁紧阀	Hydraulic lock valve	1	
10	GB3452.1-82	O形密封圈 6.3×1.8	O-ring seal 6.3×1.8	2	
11	JB1002-77	垫圈 22	Washer 22	1	
12	200.55.112-1	阀杆螺母	Valve -pole nut	1	
13	GB879-86	销5x24	Pin5x24	1	
14	300.55.020	手轮胶合件	Handwheel assy	1	
15	GB3452.1-82	O形密封圈 10.6×1.8	O-ring seal 10.6×1.8	1	
16	GB3541-83	垫圈 14	Washer 14	6	
17	JB1000-77	螺塞 M14×1.5	Plug M14×1.5	2	
18	200.55.124	空心螺栓	Hollow bolt	1	
19	200.55.165	夹紧板	Clamping plate	1	
20	GB5782-86	螺栓 M12×50	Hex. head bolt M12×50	1	
21	200.55.022-1	输出油管焊合件	Out-let pipe	1	
22	200.55.013	联动杆焊合件	Linkage rod	1	
23	GB91-86	销 2×16	Split pin 2×16	2	
24	200.55.119-1	挡块	Limit spot	2	
25	GB6170-86	螺母 M8	Hex. nut M8	3	

25.1 提升器总成 Hydraulic Power Lift

续表

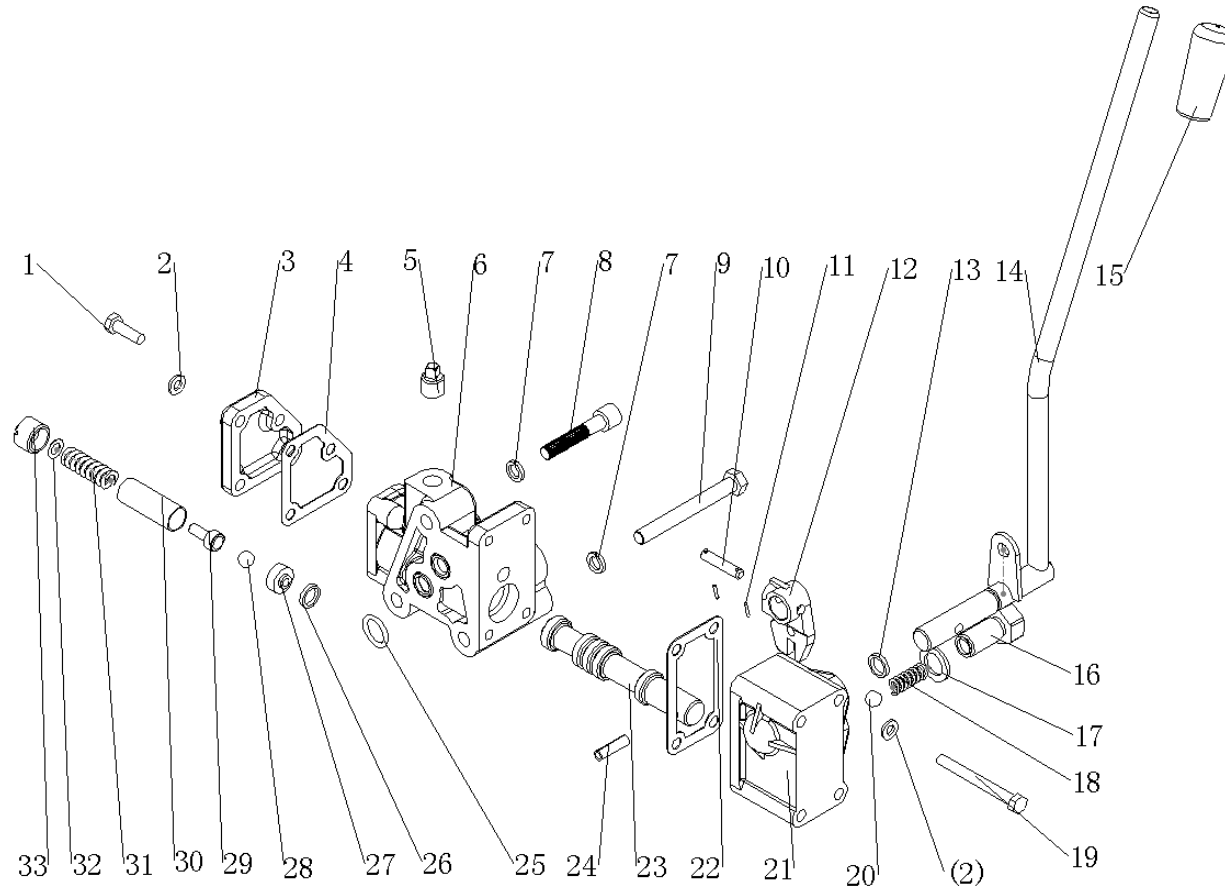
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	2	
27	200.55.106	外提升臂	Lift arm	2	
28	200.55.120	联动销	Linkage pin	1	
29	200.55.107	压板	Clamping plate	2	
30	GB3452.1-82	O形密封圈87.5×3.55	O-ring seal 87.5×3.55	1	
31	200.55.115-1	油缸	Cylinder	1	
32	GB93-87	垫圈 12	Spring washer 12	1	
33	GB3451-83	垫圈 10	Plain washer 10	1	
34	300.55.132	通气螺栓	Vent bolt	1	
35	200.55.101-2	提升器壳体	Lift case	1	
36	GB93-87	垫圈 8	Spring washer 8	3	
37	GB70-85	螺钉 8×25	Bolt 8×25	1	
38	GB5781-86	螺栓 M8×75	Hex. head bolt M8×75	1	
39	200.55.102	隔套	Spacer sleeve	2	
40	200.55.103A	衬套	Bush	2	
41	GB3542.1-82	O形密封圈 38.7×5.3	O-ring seal 38.7×5.3	2	
42	200.55.104	挡圈	Retainer ring	2	
43	200.55.122	挡盘	Retainer plate	1	
44	GB97.1-85	垫圈 10-140HV	Plain washer 10-140HV	1	
45	200.55.014	拨盘焊合件	Driven plate	1	
46	200.55.016	传动盘焊合件	Drive plate weldment	1	
47	200.55.121	扭簧	Torsion spring	1	
48	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	4	

25.1 提升器总成 Hydraulic Power Lift

续表

序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
49	200.55.017	挂接板焊合件 Hitching plate	1	
50	200.55.108-2	内提升臂 Inner lift arm	1	
51	GB879-86	销 6×50 Slotted spring pin 6×50	1	
52	200.55.109	活塞顶杆 Piston push rod	1	
53	200.55.117-1	Yx形密封圈 D75 YX-seal D75	1	
54	200.55.116-1	活塞 Piston	1	
55	GB3542.1-82	O形密封圈 69×3.55 O-ring seal 69×3.55	1	
56	200.55.110	提升轴 Lift shaft	1	

25.2 分配器总成 Hydraulic Oil Distributor



25.2 分配器总成 Hydraulic Oil Distributor

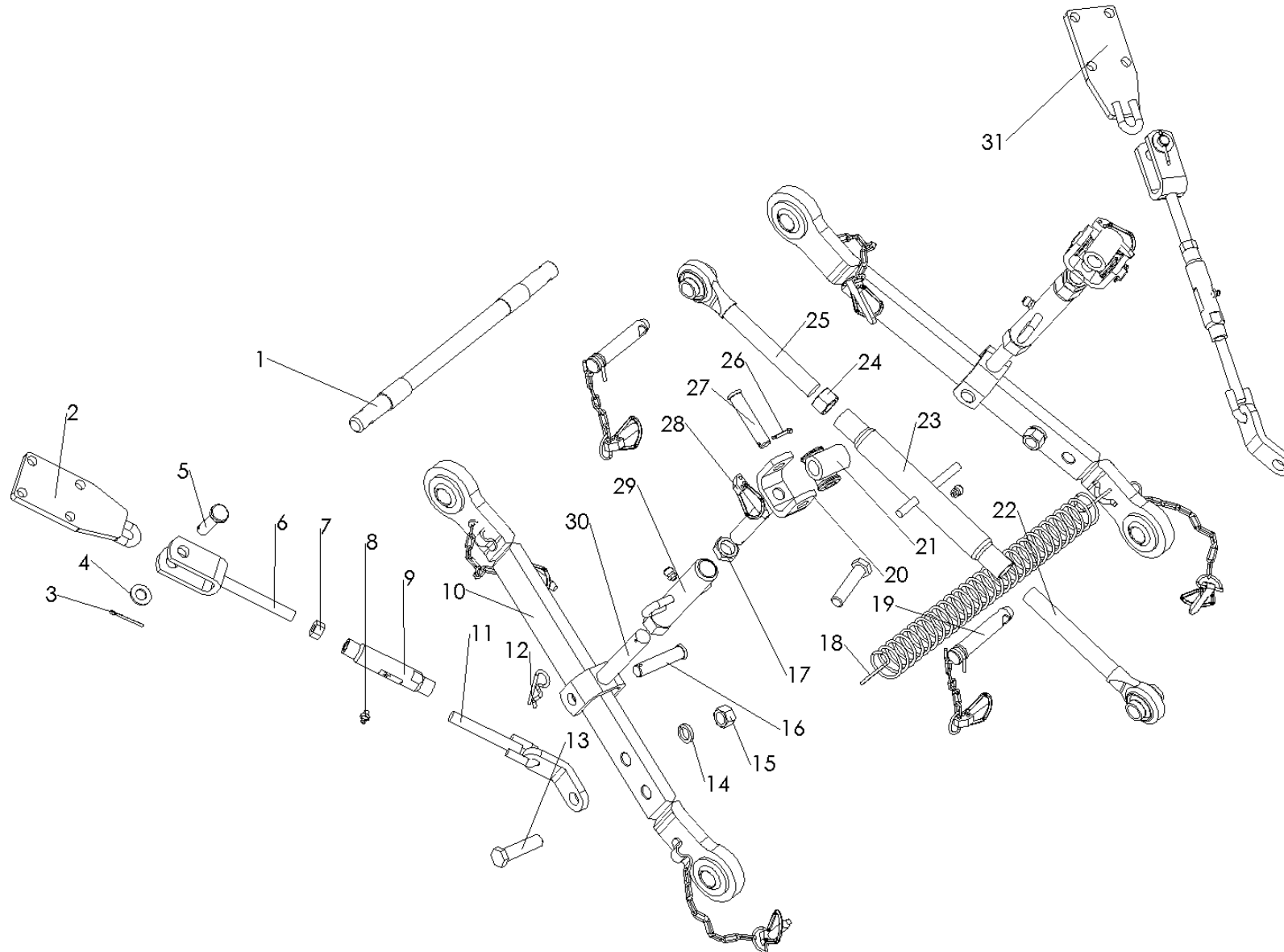
序号 Ser.No.	代号 Part No.	名称及规格	Name & specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓M6x20	Hex. head bolt M6x20	4	
2	GB97.1-85	垫圈6-140HV	Plain washer 6-140HV	8	
3	200.55.131	端盖	End cover	1	
4	200.55.132	端盖纸垫	Paper gasket	1	
5	GB3289.31-82	外方管堵R1/4	Square head oil plug R1/4	1	
6	200.55.126-A	分配器壳体	Distributor body	1	
7	GB93-87	垫圈8	Spring lock washer8	3	
8	GB70-85	螺钉M8x25	Hex.socked cap screw	2	
9	GB5782-86	螺栓M8x75	Hex. head bolt M8x75	1	
10	GB880-86	销6x30	Pin 6×30	1	
11	GB91-86	销1.6x10	Split pin 1.6×10	2	
12	200.55.128	拔叉	Fork	1	
13	GB3452.1-82	O形圈10.6x1.8	O-ring seal 10.6×1.8	1	
14	200.55.018-1	手柄焊合件	Handle assy	1	
15	200.55.149	塑料把	Handle	1	
16	200.55.130	定位螺钉	Positioning bolt	1	
17	GB3451-83	垫圈14	Copper washer 14	1	
18	200.55.135	定位弹簧	Positioning spring	1	
19	GB5782-86	螺栓M6x60	Hex. head bolt M6×60	1	
20	GB308-86	钢球9.5	Steel ball 9.5	1	
21	200.55.123	拔叉盒	Fork box	1	
22	200.55.125	拔叉盒纸垫	Paper gasket	1	
23	200.55.127	操纵阀	Sliding valve	1	
24	GB879-86	销6x22	Slotted spring pin 6×22	1	

25.2 分配器总成 Hydraulic Oil Distributor

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & specifications	数量 Quantity	备注 Remarks
25	GB3452.1-82	O形圈15x2.65	O-ring seal 15×2.65	2	
26	GB3452.1-82	O形圈10.6x2.65	O-ring seal 10.6×2.65	1	
27	200.55.138	垫块	Pad	1	
28	GB308-84	钢球9	Steel ball dia.9	1	
29	200.55.137	球座	Ball seat	1	
30	200.55.136	套管	Sleeve	1	
31	200.55.135	安全阀弹簧	Safety valve Spring	1	
32	200.55.134	调节垫片	Adjusting shims	2~5	
33	200.55.133	螺塞	Plug	1	

26 悬挂装置总成 Suspension Mechanism



26 悬挂装置总成 Suspension Mechanism

序号 Ser. No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.56.103	下拉杆连接轴	Lower link shaft	1	
2	300A.56.026	右前限位链焊合件	Right check chain fixation plank	1	
3	GB91-86	开口销 4×28	Split pin 4×28	2	
4	GB97.1-85	垫圈 14	Plain washer 14	2	
5	GB882-86	销 14×55	pin 14×55	2	
6	200.56.025-2	前限位链螺杆焊合件	Front check chain screw	2	
7	GB6172-86	螺母 M14	Hex .nut M14	2	
8	GB1152-79	油杯 M10x1	Grease nipple M10x1	5	
9	200.56.125	限位链螺杆	Check chain screw	2	
10	200.56.024-1	短下拉杆焊合件	Short Lower link weldment	2	
11	200.56.026-1	后限位链焊合件	Back check chain weldment	2	
12	200.56.101-1	R 销	R-pin	2	
13	GB5782-86	六角头螺栓 M16×55	Hex. head bolt M16×55	2	
14	GB93-86	垫圈 16	Spring lock washer 16	2	
15	GB6170-86	螺母 M16	Hex .nut M16	2	
16	GB882-86	销轴 B16×45	Pin shaft B16×45	2	
17	GB6171-86	螺母 M20×2	Hex .nut M20×2	2	
18	200.56.102	限位弹簧	Check spring	1	
19	200.56.016	上拉杆连接销总成	Coupling pin of upper link	2	
20	200.56.020	提升杆上叉焊合件	lift rod skewer	2	
21	200.56.111	十字叉套	Cross joint	2	
22	200.56.019-1	上拉杆后螺杆压合件	Upper link screw check chain	1	
23	200.56.018	短上拉杆螺管焊合件	Upper link check chain	1	

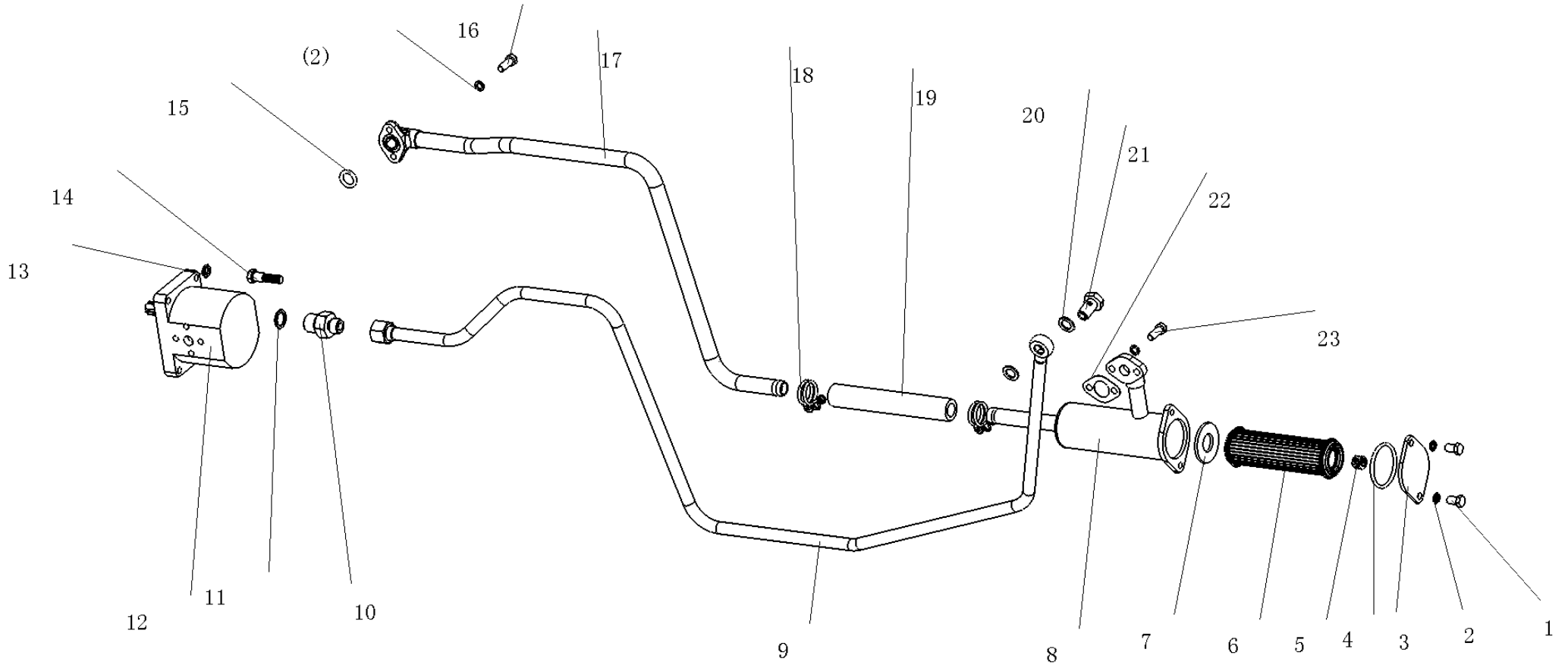
26 悬挂装置总成 Suspension Mechanism

续表

序号 Ser. No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
24	GB6171-86	螺母 M22×2	Hex .nut M22×2	2	
25	200.56.017-1	上拉杆前螺杆压合件	Lower link weldment	2	
26	GB91-86	开口销 3.2×26	Split pin 3.2×26	1	
27	GB882-86	销轴 B16×80	Pin shaft B16×80	2	
28	200.56.011	锁销组合件	Kock pin	8	
29	200.56.027	提升杆焊合件	Lift rod check chain	2	
30	200.56.022	提升杆下吊耳焊合件	Lower clevis of lift rod	2	
31	300A. 56. 029	左前限位链焊合件	Left check chain fixation plank	1	

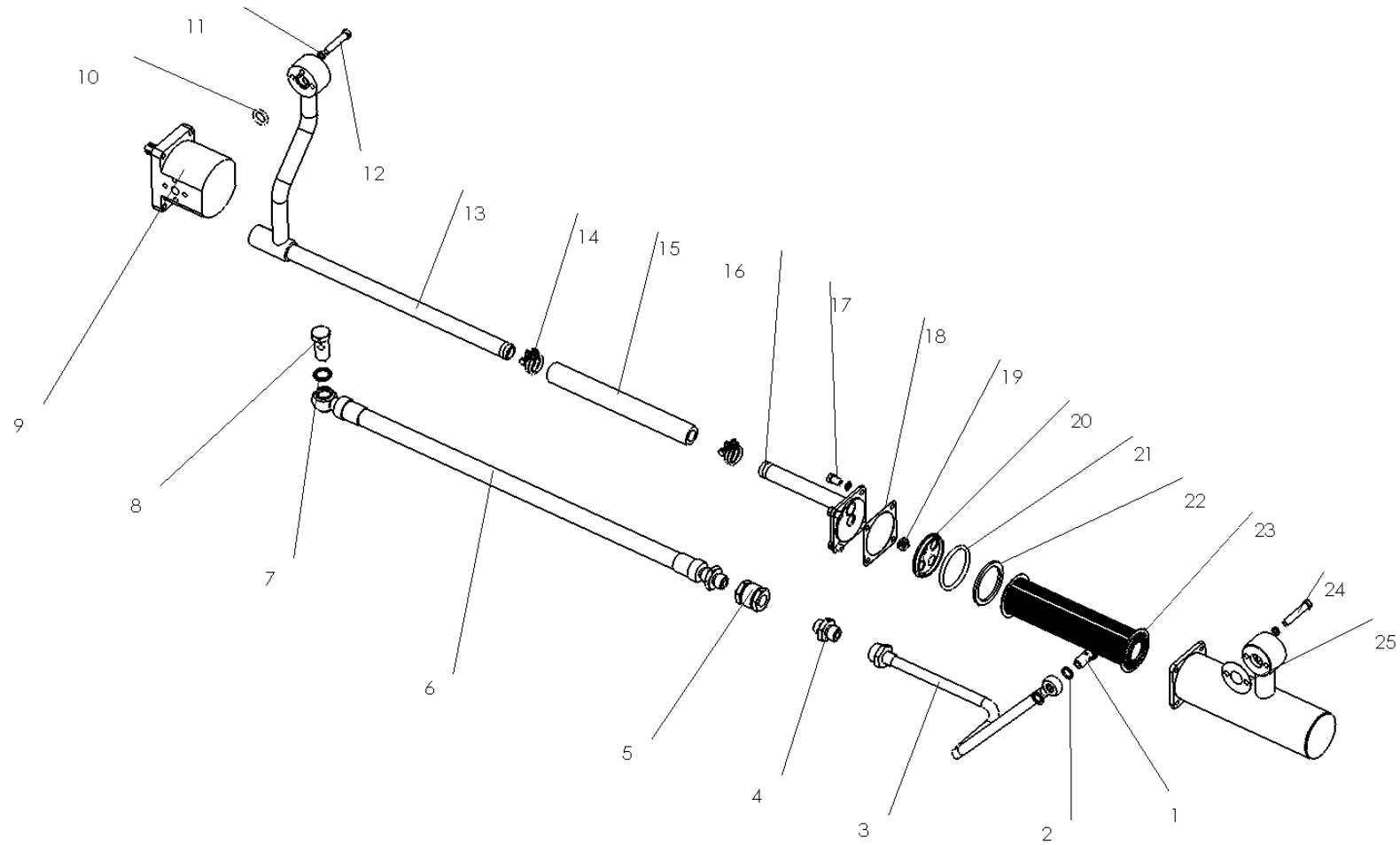
27.1 油泵 滤油器 油管总成 (机械转向)

Oil pump, Filter, Pipe and Fittings (For mechanical steering)



27.1 油泵、滤油器、油管总成(机械转向) Oil Pump, Filter, Pipe and Fittings(For mechanical steering)

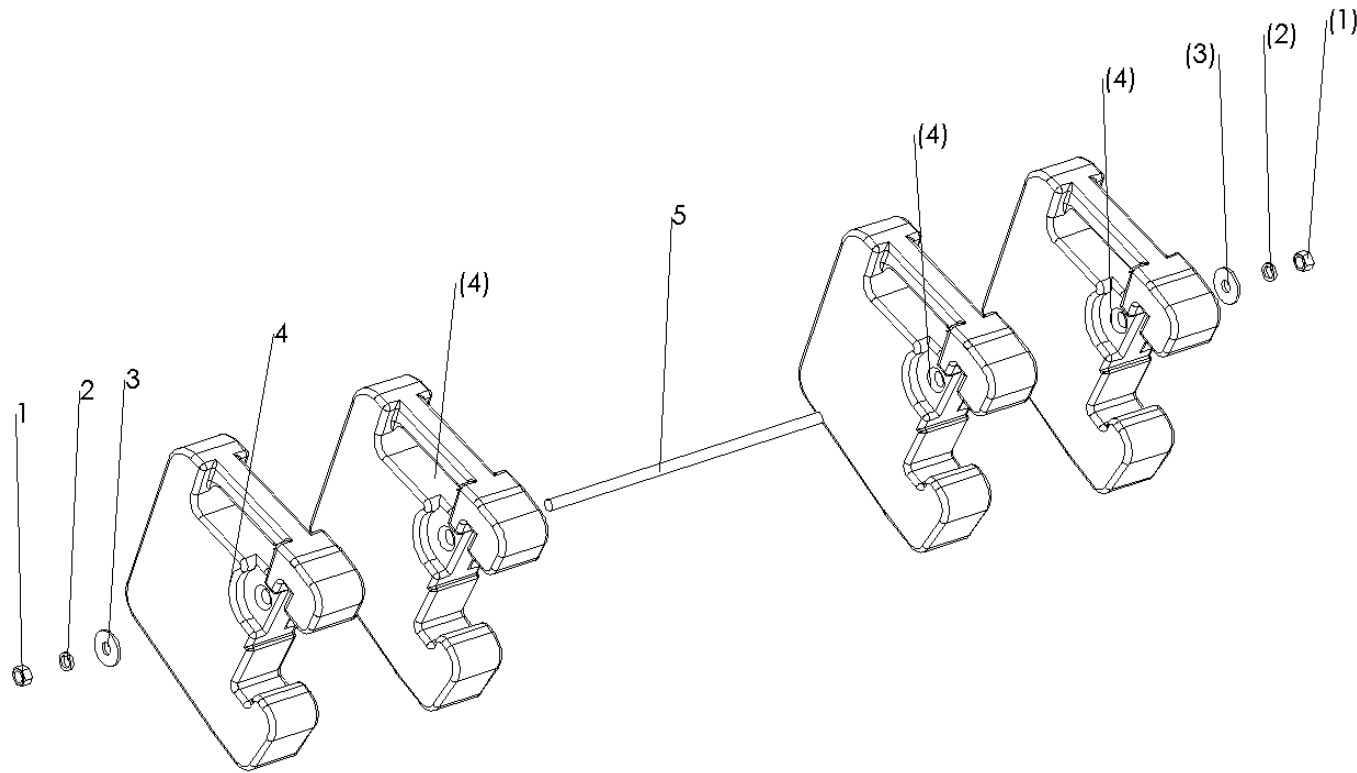
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M8×16	Hex. head bolt M8×16	2	
2	GB93-87	垫圈 8	Spring lock washer 8	4	
3	200.58A.108	滤油器压盖	End cover	1	
4	GB3452.1-82	O型圈 53×2.65	O-ring seal 53×2.65	1	
5	200.58A.109	滤芯压簧	Pressure spring	1	
6	200.58A.015	滤芯胶合件	Filter	1	
7	200.58A.016	滤油器壳焊合件	Filter box	1	
8	GB3541-83	铰接螺栓 M18×1.5	Hollow bolt M18×1.5	1	
9	200.58A.014	分配器进油管总成	Distributor inlet pipe	1	
10	200.58A.102	出油管接头	Vitta join	1	
11	GB3541-83	垫圈 18	Washer 18	1	
12	CBN-E306L	齿轮泵	Gear pump	1	左旋 Left circle
13	GB93-87	垫圈 10	Spring lock washer 10	2	
14	GB5782-86	螺栓 M10×100	Hex. head bolt M10×100	2	
15	GB3452.1-82	O型圈 18×2.65	O-ring seal 53×2.65	1	
16	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	2	
17	200.58A.011	油泵进油管焊合件	Suction pipe weldment	1	
16	250.58A.012	管接头夹组合件	Hose clip	2	
19	200.58A.131	输油胶管	Pastent pipe	1	
20	GB3541-83	垫圈 14	Washer 14	2	
21	GB3541-83	铰接螺栓 M14×1.5	bolt M14×1.5	1	
22	200.58A.130	纸垫	Paper gasket	1	
23	GB5783-86	螺栓 M8×20	Hex. head bolt M8×20	2	



27.2 油泵、滤油器、油管总成 (液压转向) Oil Pump, Filter, Pipe and Fittings(For hydraulic steering)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.55.124	空心螺栓	Hollow bolt	1	
2	JB892-1977	密封组合垫圈 14		2	
3	254-1.58.020	分配器进油管焊合件 I	Distributor inlet pipe I	1	
4	300.58.120-1	固定接头	Fixed join	1	
5		快换接头 R1/2	Quick connector	1	
6	254-1.58.021	联接软管总成	Hose assy	1	
7	JB892-1977	密封组合垫圈 20	Washer 20	2	
8	254D.40.165	铰接螺栓 M20×1.5	Hollow bolt M20×1.5	1	
9	CBN-E314L	齿轮泵	Gear pump	1	左旋 Left circle
10	GB3452.1-82	O型圈 20×2.65	O-ring seal 20×2.65	1	
11	GB93-87	垫圈 8	Spring lock washer 8	9	
12	GB5783-86	螺栓 M8×50	Hex. head bolt M8×50	3	
13	254.58.011	油泵进油管焊合件	Suction pipe weldment	1	
14	JB/T8870-99	喉箍2A (25-38)	Hoop 2A (25-38)	2	
15	HG4-761-74	输油胶管 19×30×270	Hose 19×30×270	1	
16	254-1.58.019	滤油器端盖焊合件		1	
17	GB5781-86	螺栓 M8×16	Hex. head bolt M8×16	4	
18	304.58A.111	橡胶垫		1	
19	304.58A.109	压紧弹簧		1	
20	304.58A.020	支撑座焊合件		1	
21	GB3452.1-92	O型圈 65×3.55	O-ring seal 65×3.55	1	
22	304.58A.134	橡胶垫圈			
23	304.58A.016	滤芯胶合件		1	
24	GB5782-86	螺栓 M8×55	Hex. head bolt M8×55	2	
25	304.58A.101	纸垫	Paper gasket	1	

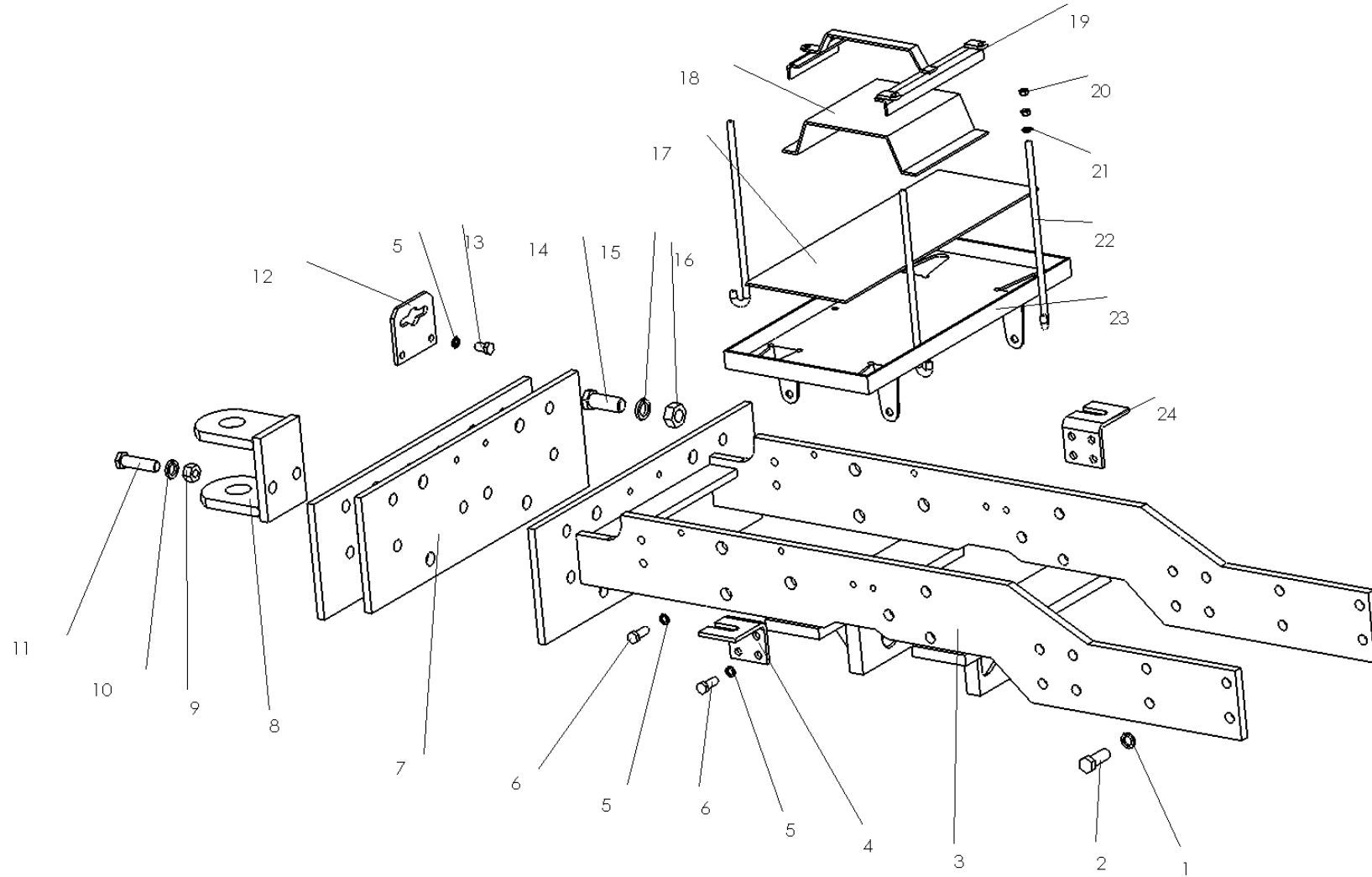
28 前配重总成 Front Balance weight



28 前配重总成Front Balance Weight

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6170-86	螺母M12	Hex.nut M12	2	
2	GB93-87	垫圈12	Spring lock washer 12	2	
3	GB96-85	垫圈12-100HV	Plain washer 12-100HV	2	
4	250.73.101-1	配重	Balance weight block	4	
5	250.73.104	夹紧螺栓	Double end stud,clamping type	1	

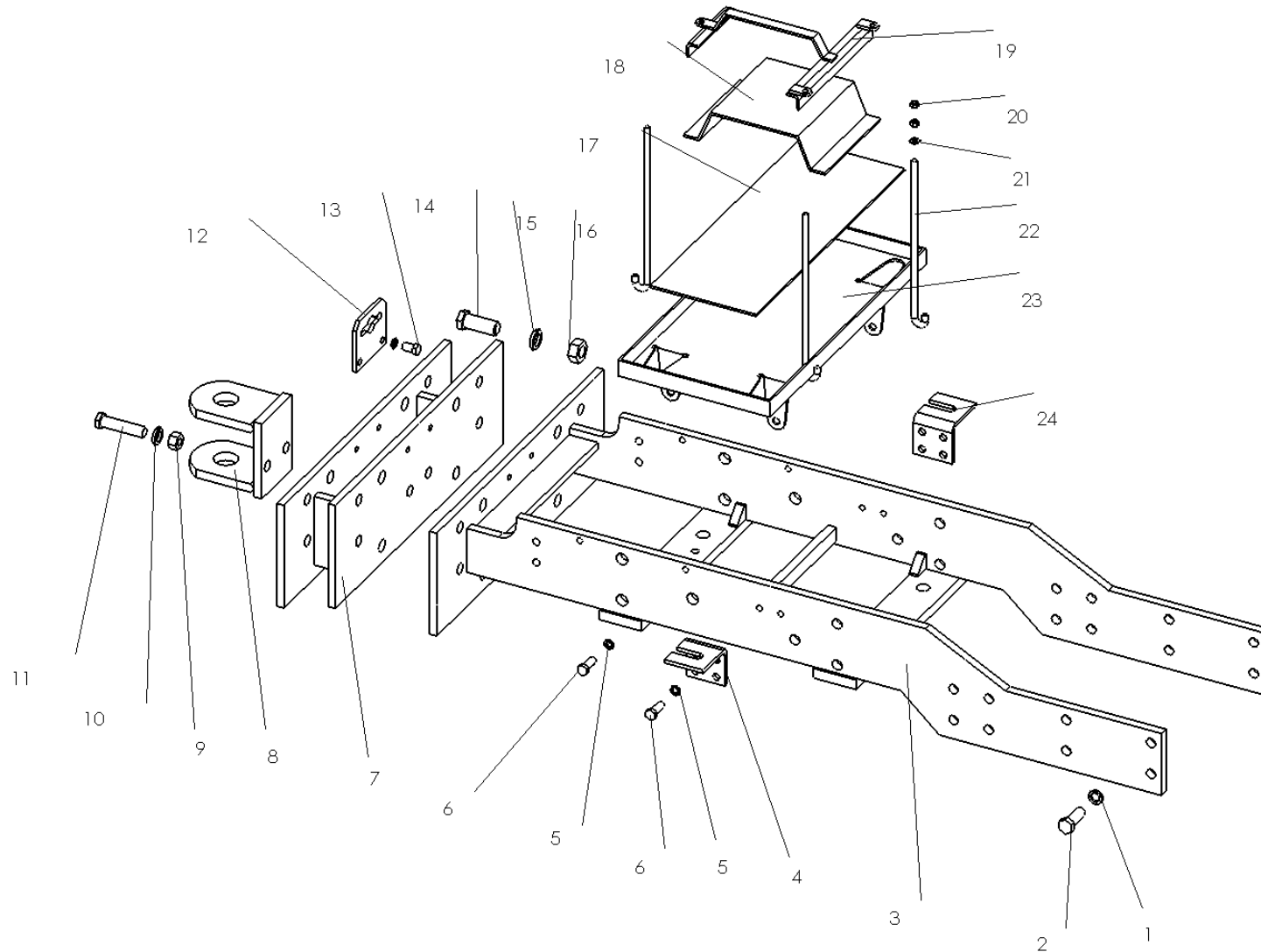
29.1 机架总成(2WD) Frame



29.1 机架总成(2WD) Frame

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB93-87	垫圈 12	Spring Lock washer12	16	
2	GB5783-86	螺栓 M12×35	Hex.head bolt M12×35	16	
3	250E.30.011	机架焊合件	Frame	1	
	250-2.30.011	机架焊合件	Frame	1	
4	250.30.104	左水箱支架	Left bracket of water tank	1	
5	GB93-87	垫圈 8	Spring Lock washer 8	10	
6	GB5783-86	螺栓 M8×20	Hex.head bolt M8×20	8	
7	250EA.30A.011	配重架焊合件	Assistant weight support	1	
8	300.31.011	牵引板焊合件	Front drawbar	1	
9	GB6170-86	螺母 M14	Hex .nut M14	2	
10	GB93-87	垫圈 14	Spring Lock washer14	2	
11	GB5782-86	螺栓M14×50	Hex.head bolt M14×50	2	
12	250.30.116	手摇起动支承板	Starting crank gate	1	
13	GB5783-86	螺栓M8×16	Hex.head bolt M8×16	2	
14	GB5782-86	螺栓M16×45	Hex.head bolt M16×45	4	
15	GB93-87	垫圈 16	Spring Lock washer16	4	
16	GB6170-86	螺母 M16	Hex .nut M16	4	
17	250.30.103	蓄电池防护板	Battery defending plate	1	
18	250.30.122	蓄电池上防护板	Up battery defending plate	1	
19	250.30.012	蓄电池压板焊合件	Battery clamping plate assy	1	
20	GB6170-86	螺母 M6	Hex .nut M6	6	
21	GB97.1-85	垫圈 6	Plain washer 6	3	
22	250.30.102	蓄电池螺杆	Battery clamping boit	3	
23	250.30.101	电瓶架	Battery bracket	1	
24	250.30.105	右水箱支架	Right bracket of water tank	1	

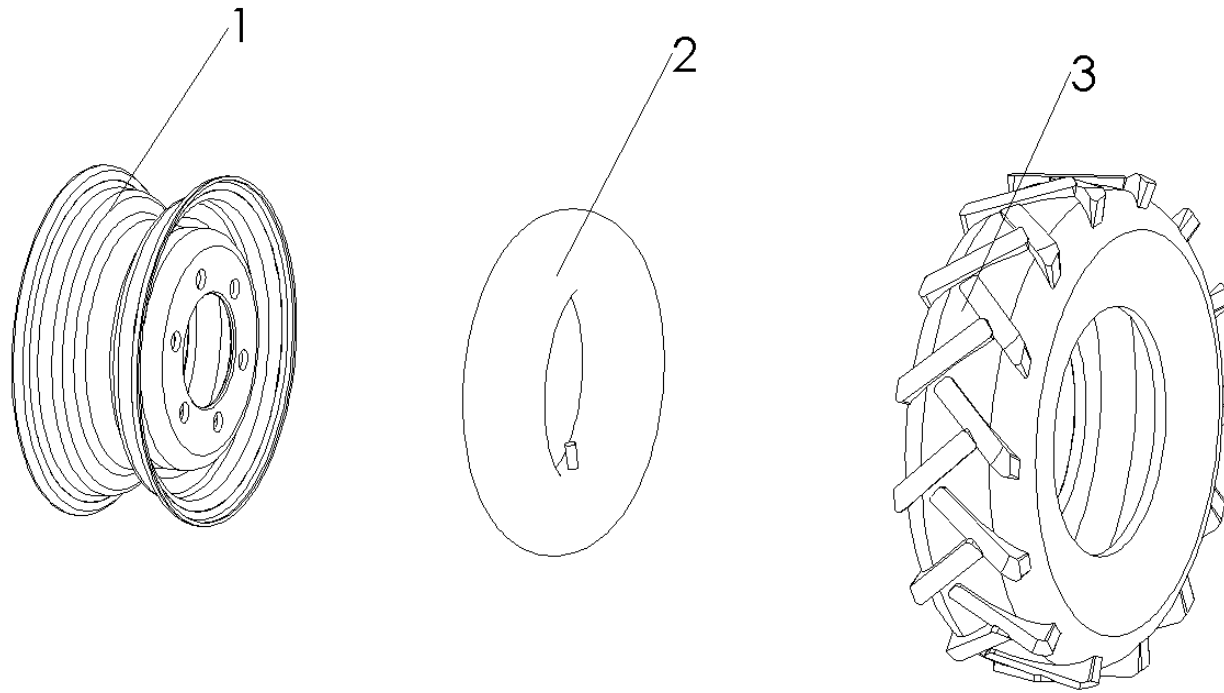
29.2 机架总成(4WD) Frame



29.2 机架总成(4WD) Frame

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB93-87	垫圈 12	Spring Lock washer12	16	
2	GB5783-86	螺栓 M12×35	Hex.head bolt M12×35	16	
3	254.30.011	机架焊合件	Frame	1	
4	250.30.104	左水箱支架	Left bracket of water tank	1	
5	GB93-87	垫圈 8	Spring Lock washer 8	8	
6	GB5783-86	螺栓 M8×20	Hex.head bolt M8×20	4	
7	250EA.30.011	配重架焊合件	Assistant weight support	1	
8	300.31.011	牵引板焊合件	Front drawbar	1	
9	GB6170-86	螺母 M14	Hex .nut M14	2	
10	GB93-87	垫圈 14	Spring Lock washer14	2	
11	GB5782-86	螺栓M14×50	Hex.head bolt M14×50	2	
12	250.30.116	手摇起动支承板	Starting crank gate	1	
13	GB5783-86	螺栓 M8×16	Hex.head bolt M8×16	4	
14	GB5782-86	螺栓M16×45	Hex.head bolt M16×45	4	
15	GB93-87	垫圈 16	Spring Lock washer 16	4	
16	GB6170-86	螺母 M16	Hex .nut M16	4	
17	250.30.103	蓄电池防护板	Battery defending plate	1	
18	250.30.122	蓄电池上防护板	Up battery defending plate	1	
19	250.30.012	蓄电池压板焊合件	Battery clamping plate assy	1	
20	GB6170-86	螺母 M6	Hex .nut M6	6	
21	GB97.1-85	垫圈 6	Plain washer 6	3	
22	250.30.102	蓄电池螺杆	Battery clamping boit	3	
23	250.30.101	电瓶架	Battery bracket	1	
24	250.30.104	左水箱支架	Right bracket of water tank	1	

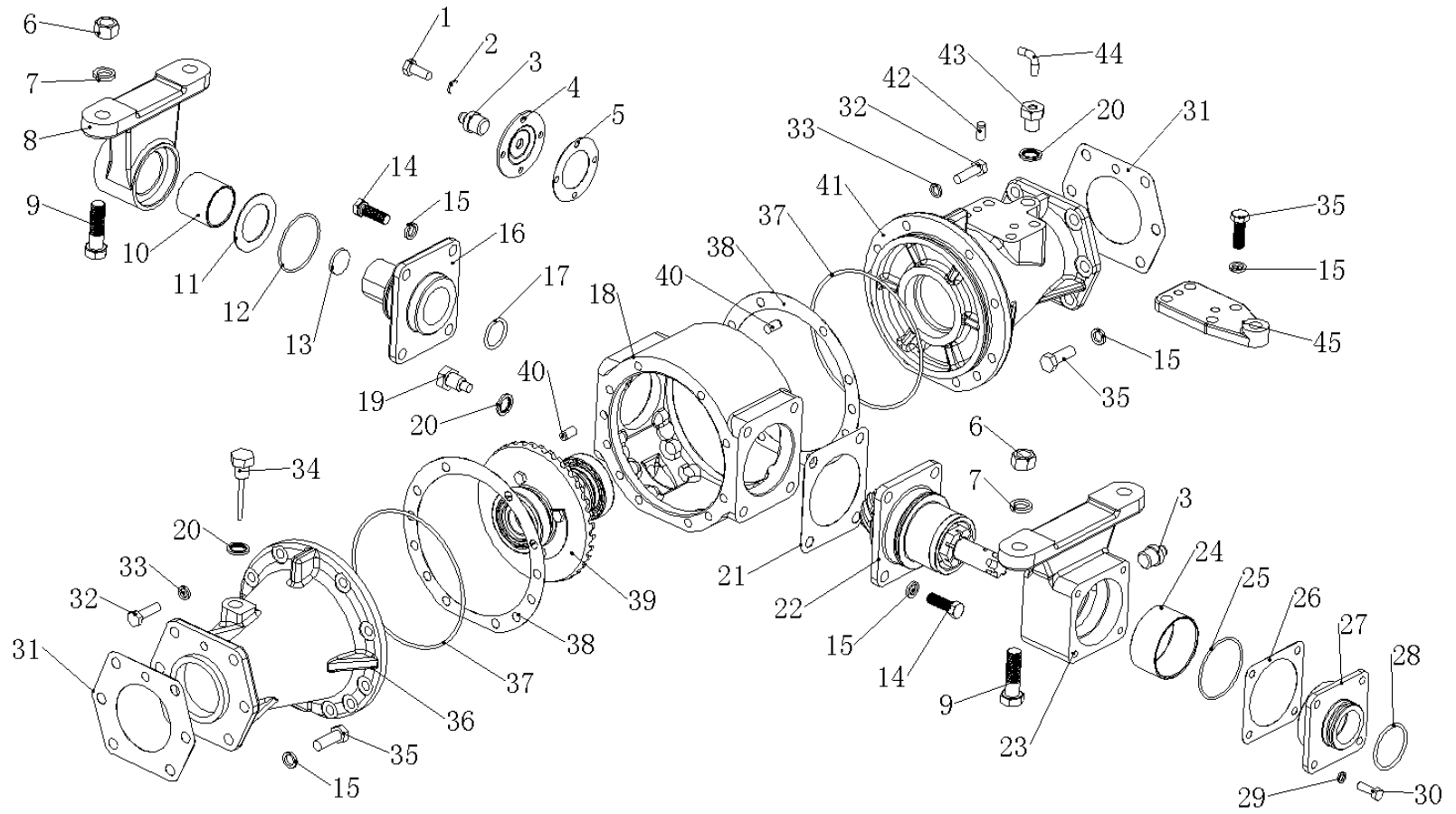
30 前驱动轮总成 Front drive wheel



30 前驱动轮总成 Front Drive Wheel

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	204.32.011-1	轮辋总成	Wheel rim	1×2	
2	GB/T2979-1999	驱动轮 6.00-12 内胎	Tube 6.00-12	1×2	
3	GB/T2979-1999	驱动轮 6.00-12 外胎	Tyre 6.00-12	1×2	

31 前驱动桥总成 (中) Front Driving Axle (middle)



31 前驱动桥总成（中） Front Driving Axle (middle)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M6×12	Hex. head bolt M6×12	4	
2	GB93-87	垫圈 6	Spring lock washer 6	4	
3	GB1152-89	油杯 M10×1	Grease cup M10×1	2	
4	304.31.019	前支座端盖组合件	End cover of front pedestal	1	
5	304.31.122	端盖垫片	End cover gasket	1	
6	GB6170-86	螺母 M16	Hex. nut M16	4	
7	GB93-87	垫圈 16	Spring lock washer 16	4	
8	304.31.220-2	前支座	Front pedestal	1	
9	GB27-88	螺栓 M16×65	Hex. head bolt M16×65	4	
10	304.31.219-1	前支座衬套	Front pedestal bush	1	
11	304.31.123-1	前摆轴垫片	Shims for front swing axle	1组 one set	1组每种各1片 one pcs for each size
12	GB3452.1-82	O型圈 65×2.65	O-ring seal 65×2.65	1	
13	ZB T32003-88	碗形塞片 24	Casing cap	1	
14	GB5786-86	螺栓 M12×1.5×35	Hex. head bolt M12×1.5×35	8	
15	GB93-87	垫圈 12	Spring lock washer 12	24	
16	304.31.124-2	前摆轴	Front swing axle	1	
17	GB3452.1-82	O型圈 69×3.55	O-ring seal 69×3.55	1	
18	304.31.116-2	主传动壳体	Main drive case	1	
19	200.38.024	放油螺塞总成	Oil drain plug	1	
20	12.37.149	组合密封垫圈	Combined seal washer	3	
21	304.31.125-1	轴承座垫片	Shims for bearing seat	1组 one set	1组每种各2片 two pcs for each size
22	304.31.022-1	主动锥齿轮总成	Bevel drive pinion assembly	1	

31 前驱动桥总成（中） Front Driving Axle (middle)

续表

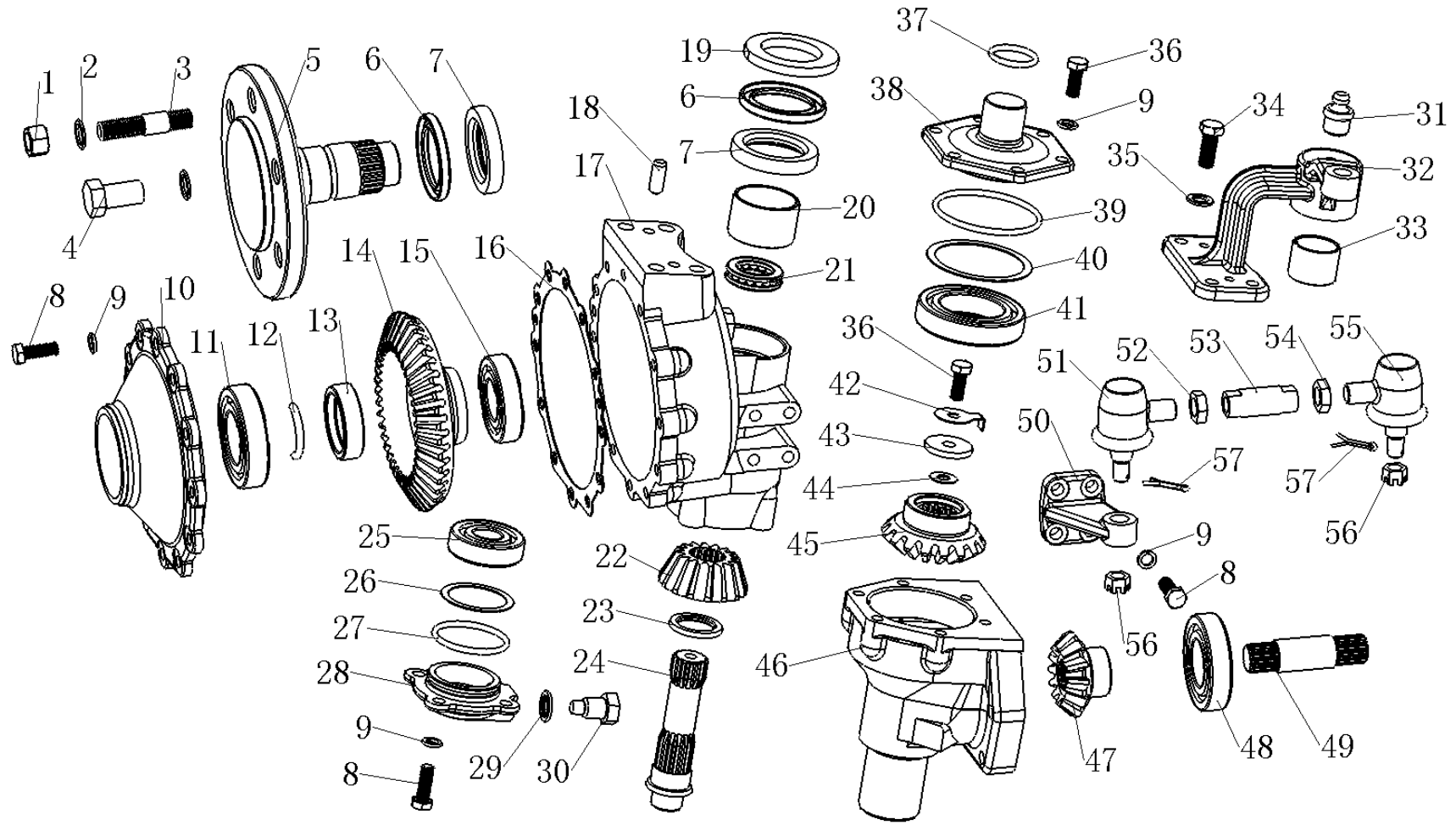
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
23	304.31.222-2	后支座	Rear pedestal	1	
24	304.31.221-1	后支座衬套	Rear pedestal bush	1	
25	GB3452.1-82	O型圈 69×2.65	O-ring seal 69×2.65	1	
26	304.31.126	后支座盖垫片	Gasket for end cover	1	
27	304.31.127-1	后支座盖	End cover of rear pedestal	1	
28	GB3452.1-82	O型圈 48.7×3.55	O-ring seal 48.7×3.55	1	
29	GB93-87	垫圈 8	Spring lock washer 8	4	
30	GB5783-86	螺栓 M8×25	Hex. Head bolt M8×25	4	
31	304.31.128-1	立轴套管垫片	Gasket for Upright shaft housing	2	
32	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	20	
33	GB93-87	垫圈10	Spring lock washer 10	20	
34	304.31.013-1	量油尺合件	Oil dipstick	1	
35	GB5783-86	螺栓 M12×35	Hex. head bolt M12×35	16	
36	254D.31.233	左半轴套管	Left half shaft housing	1	For mechanical steering
	254G2.31A.105	左半轴套管	Left half shaft housing	1	For hydraulic steering
37	GB3452.1-82	O型圈 160×3.55	O-ring seal 160×3.55	2	
38	304.31.117-1	主传动壳体垫片	Shims for main drive case	2组 two set	1组每种各2片 Two pcs for each size
39	304.31.014A	差速器总成	Differential assembly	1	with four Planet gear
40	GB119-86	销 A10×16	Straight pin A10×16	2	
41	254D.31.115	右半轴套管	Right half shaft housing	1	For mechanical steering
	254G2.31A.108	右半轴套管	Right half shaft housing	1	For hydraulic steering
42	GB119-86	销 A10×20	Straight pin A10×20	2	

31 前驱动桥总成（中） Front Driving Axle (middle)

续表

43	304.31.118-1	通气螺塞	Vent plug	1	
44	304.31.119-1	通气管	Vent pipe	1	
45	304.31.234	转向油缸座	Power steering cylinder bracket	1	

32 前驱动桥总成 (左边减速) Front Drive Axle (Left Side-Slowdown)



32 前驱动桥总成（左边减速） Front Wheel Drive Axle (Left Side-Slowdown)

序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	GB6176-86	螺母 M18×1.5 Hex. nut M18×1.5	2	
2	GB93-87	垫圈 18 Spring lock washer 18	6	
3	304.31.179	螺柱 Double screw bolt	2	
4	GB5786-86	螺栓 M18×1.5×35 hex. head bolt M18×1.5×35	4	
5	304.31.101-2	驱动轴 Drive shaft	1	
6	HG4-692-67	油封 W50×72×7 Oil-seal W50×72×7	2	
7	HG4-692-67	油封 PD50×72×12 Oil-seal PD50×72×12	2	
8	GB5783-86	螺栓 M10×30 Hex. head bolt M10×30	20	
9	GB93-87	垫圈 10 Spring lock washer 10	26	
10	304.31.104-3	驱动轴盖 Drive shaft cover	1	
11	GB276-89	轴承 209 Ball bearing 209	1	
12	304.31.102-2	驱动轴固定圈 Fixing ring of drive shaft	2	
13	304.31.103-2	驱动轴垫圈 Drive shaft sleeve	1	
14	304.31.132-2	末减速被动齿轮 Driven bevel gear of final drive	1	
15	GB276-89	轴承 207 Ball bearing 207	1	
16	304.31.105-1	驱动轴盖垫片 Gasket for drive shaft cover	1	
17	304.31.228-4	左边减速壳体 Left final drive housing	1	
18	GB119-86	销 A10×20 Straight pin A10×20	3	
19	304.30.130	毛毡圈 Felt washer	1	
20	304.31.217-1	边减速壳体衬套 Final drive housing bushing	1	
21	GB301-84	轴承 8106 Thrust ball bearing 8106	1	
22	304.31.131-2	末减速主动齿轮 Driving bevel gear of final drive	1	
23	304.31.140	隔套 Spacer	1	
24	304.31.107-3	立轴 Upright shaft	1	

32 前驱动桥总成（左边减速） Front Wheel Drive Axle (Left Side-Slowdown)

续表

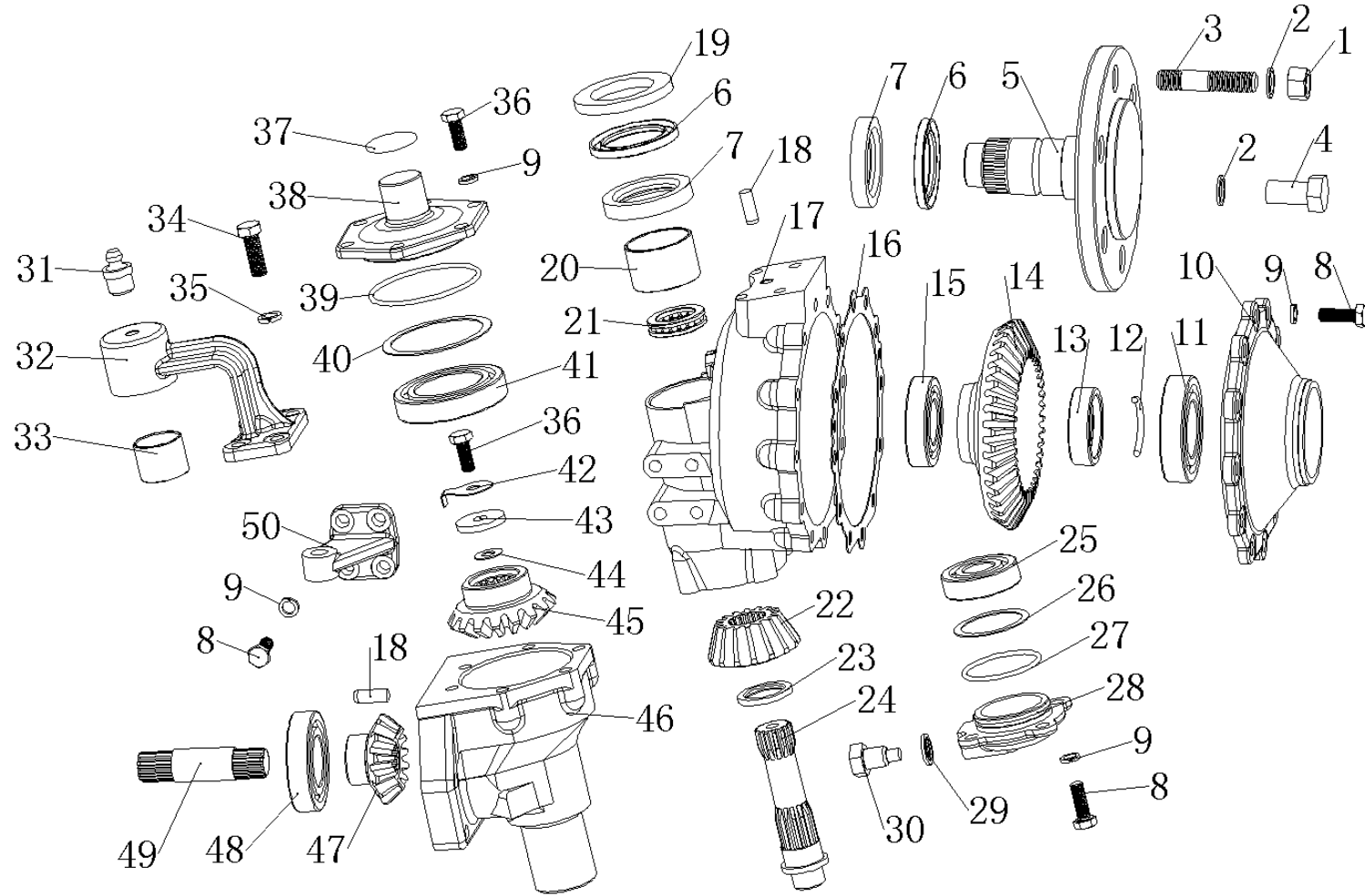
序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
25	GB276-89	轴承 305 Ball bearing 305	1	
26	304.31.139	末端传动调整垫片 Adjusting shims for final drive	1组 one set	1组每种各2片 Two pcs for each
27	GB3452.1-82	O形圈 56×2.65 O-ring seal 56×2.65	1	
28	304.31.137-2	下轴承盖 Lower bearing cover	1	
29	12.37.149	组合密封垫圈 Lower bearing cover	1	
30	200.38.024	放油螺塞总成 Combined seal washer	1	
31	GB1152-89	油杯 M10×1 Grease cup M10×1	1	
32	254.31.101	左转向臂 Left steering arm	1	For mechanical steering
	254G2.31A.101	左转向臂 Left steering arm	1	For hydraulic steering
33	304.31.202-1	联接转向臂衬套 Steering arm bushing	1	
34	GB5783-86	螺栓 M12×35 Hex. head bolt M12×35	4	
35	GB93-87	垫圈 12 Spring lock washer 12	4	
36	GB5783-86	螺栓 M10×25 Hex. head bolt M10×25	7	
37	GB3452.1-82	O型圈 34.5×2.65 O-ring seal 34.5×2.65	1	
38	304.31.111-3	上轴承盖 Upper bearing cover	1	
39	GB3452.1-82	O形圈 85×2.65 O-ring seal 85×2.65	1	
40	304.31.133	中间传动调整垫片 Adjusting shims for the first drive	1组 one set	1组每种各2片 Two pcs for each
41	GB276-89	轴承 111 Ball bearing 111	1	
42	304.31.138	锁紧垫片 Lock washer	1	
43	304.31.110-1	立轴挡圈 Blocking ring of upright shaft	1	
44	304.31.112-2	调整垫片 Adjusting shims	1组 one set	1组每种各2片 Two pcs for each
45	304.31.113-1	中间传动被动齿轮 Driven bevel gear of the first drive	1	

32 前驱动桥总成（左边减速） Front Wheel Drive Axle (Left Side-Slowdown)

续表

序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
46	304.31.108-3	立轴套管 Upright shaft housing	1	For mechanical steering
	254G2.31A.103	立轴套管 Upright shaft housing	1	For hydraulic steering
47	304.31.129-1	中间传动主动齿轮 Driving bevel gear of the first drive	1	
48	GB276-89	轴承 208 Ball bearing 208	1	
49	254D.31.114	半轴 Half shaft	1	For mechanical steering
	254G2.31.106	半轴 Half shaft	1	For hydraulic steering
50	254D.31.120	左梯形臂 Left steering trapezoid arm	1	
51	300.31.026	转向接头总成(左) Linkage ball joint (Left)	1	
52	GB6173-86	螺母 M16×1.5-左 Hex.thin nut M16×1.5-Left	1	
53	254D.31.232	横拉杆 Steering tie rod	1	For mechanical steering
	254G2.31.110	横拉杆 Steering tie rod	1	For hydraulic steering
54	GB6173-86	螺母 M16×1.5 Hex.thin nut M16×1.5	1	
55	300.31.027	转向接头总成(右) Linkage ball joint (Right)	1	
56	GB6181-86	螺母 M12 Hex. thin slotted nut M12	2	
57	GB91-86	销 3.2×22 Split pin 3.2×22	2	

33 前驱动桥总成 (右边减速) Front Drive Axle (Right side-Slowdown)



33 前驱动桥总成（右边减速） Front Wheel Drive Axle (Right side-Slowdown)

序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	GB6176-86	螺母 M18×1.5 Hex. nut M18×1.5	2	
2	GB93-87	垫圈 18 Spring lock washer 18	6	
3	304.31.179	螺柱 Double screw bolt	2	
4	GB5786-86	螺栓 M18×1.5×35 hex. head bolt M18×1.5×35	4	
5	304.31.101-2	驱动轴 Drive shaft	1	
6	HG4-692-67	油封 W50×72×7 Oil-seal W50×72×7	2	
7	HG4-692-67	油封 PD50×72×12 Oil-seal PD50×72×12	2	
8	GB5783-86	螺栓 M10×30 Hex. head bolt M10×30	20	
9	GB93-87	垫圈 10 Spring lock washer 10	26	
10	304.31.104-3	驱动轴盖 Drive shaft cover	1	
11	GB276-89	轴承 209 Ball bearing 209	1	
12	304.31.102-2	驱动轴固定圈 Fixing ring of drive shaft	2	
13	304.31.103-2	驱动轴垫圈 Drive shaft sleeve	1	
14	304.31.132-2	末减速被动齿轮 Driven bevel gear of final drive	1	
15	GB276-89	轴承 207 Ball bearing 207	1	
16	304.31.105-1	驱动轴盖垫片 Gasket for drive shaft cover	1	
17	304.31.216-4	右边减速壳体 Right final drive housing	1	
18	GB119-86	销 A10×28 Straight pin A10×28	2	
19	304.30.130	毛毡圈 Felt washer	1	
20	304.31.217-1	边减速壳体衬套 Final drive housing bushing	1	
21	GB301-84	轴承 8106 Thrust ball bearing 8106	1	
22	304.31.131-2	末减速主动齿轮 Driving bevel gear of final drive	1	
23	304.31.140	隔套 Spacer	1	
24	304.31.107-3	立轴 Upright shaft	1	

33 前驱动桥总成（右边减速） Front Wheel Drive Axle (Right side-Slowdown)

续表

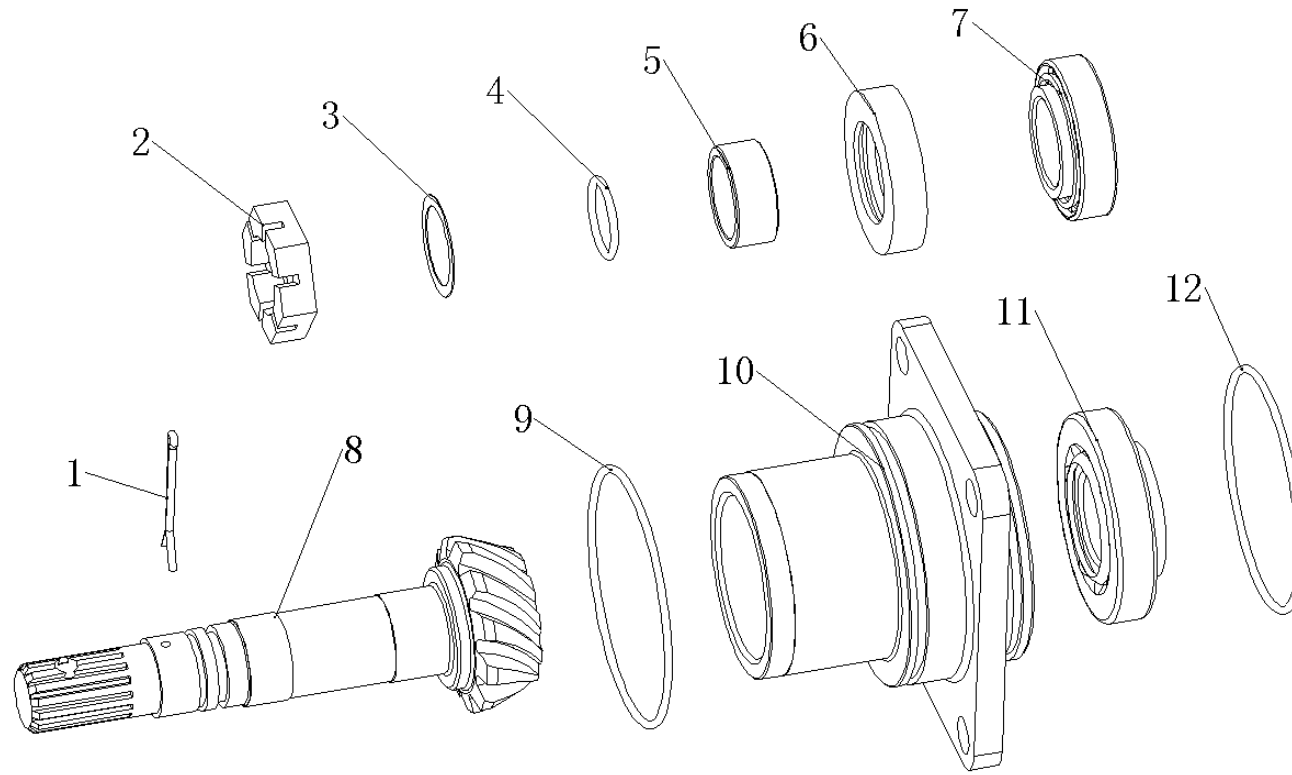
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	GB276-89	轴承 305	Ball bearing 305	1	
26	304.31.139	末端传动调整垫片	Adjusting shims for final drive	1组 one set	1组每种各2片 Two pcs for each size
27	GB3452.1-82	O形圈 56×2.65	O-ring seal 56×2.65	1	
28	304.31.137-2	下轴承盖	Lower bearing cover	1	
29	12.37.149	组合密封垫圈	Combined seal washer	1	
30	200.38.024	放油螺塞总成	Oil drain plug	1	
31	GB1152-89	油杯 M10×1	Grease cup M10×1	1	
32	304.31.215-3	右联接臂	Right linking arm	1	
33	304.31.202-1	联接转向臂衬套	Steering arm bushing	1	
34	GB5783-86	螺栓 M12×35	Hex. head bolt M12×35	4	
35	GB93-87	垫圈 12	Spring lock washer 12	4	
36	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	7	
37	GB3452.1-82	O型圈 34.5×2.65	O-ring seal 34.5×2.65	1	
38	304.31.111-3	上轴承盖	Upper bearing cover	1	
39	GB3452.1-82	O形圈 85×2.65	O-ring seal 85×2.65	1	
40	304.31.133	中间传动调整垫片	Adjusting shims for the first drive	1组 one set	1组每种各2片 Two pcs for each size
41	GB276-89	轴承 111	Ball bearing 111	1	
42	304.31.138	锁紧垫片	Lock washer	1	
43	304.31.110-1	立轴挡圈	Blocking ring of upright shaft	1	
44	304.31.112-2	调整垫片	Adjusting shims	1组 one set	1组每种各2片 Two pcs for each size
45	304.31.113-1	中间传动被动齿轮	Driven bevel gear of the first drive	1	

33 前驱动桥总成（右边减速） Front Wheel Drive Axle (Right side-Slowdown)

续表

序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
46	304.31.108-3	立轴套管 Upright shaft housing	1	For mechanical steering
	254G2.31A.103	立轴套管 Upright shaft housing	1	For hydraulic steering
47	304.31.129-1	中间传动主动齿轮 Driving bevel gear of the first driv	1	
48	GB276-89	轴承 208 Ball bearing 208	1	
49	254D.31.114	半轴 Half shaft	1	For mechanical steering
	254G2.31.106	半轴 Half shaft	1	For hydraulic steering
50	254D.31.121	右梯形臂 Right steering trapezoid arm	1	

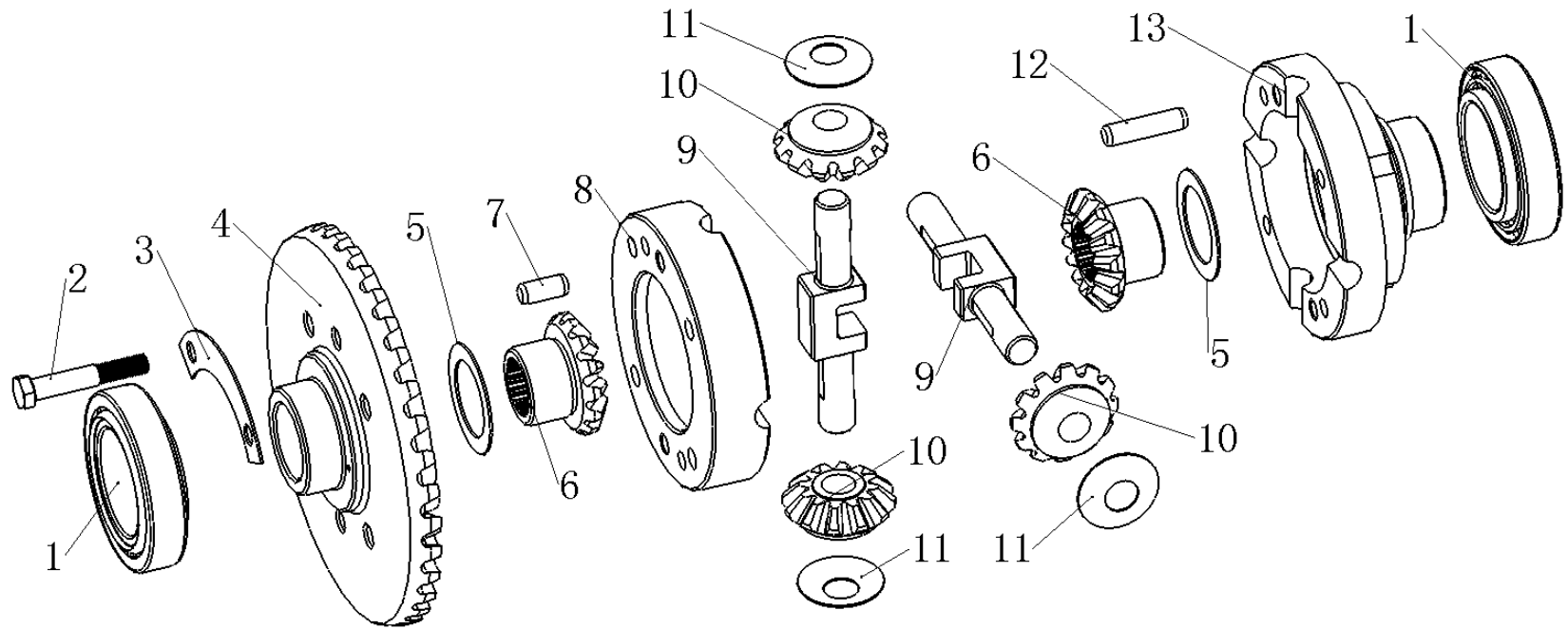
34 前驱动桥总成 (304.31.022-1部件)
Front Wheel Drive Axle (304.31.022-1 Assembly)



34 前驱动桥总成 (304.31.022-1 部件) Front Wheel Drive Axle (304.31.022-1 Assembly)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB91-86	销 3.2×50	Split pin 3.2×50	1	
2	304.31.223-1	槽形螺母	Castle nut	1	
3	304.31.224-1	调整垫片	Adjusting shims	1组 one set	1组每种各1片 one pcs for each
4	GB3452.1-82	O形圈 23.6×2.65	O-ring seal 23.6×2.65	1	
5	304.31.225-1	主动锥齿轮油封座圈	Oil-seal seat	1	
6	HG4-692-67	油封 SD35×56×12	Oil-seal SD35×56×12	1	
7	GB297-84	轴承 2007106	Taper roller bearing 2007106	1	
8	304.31.227	主动圆锥齿轮	Bevel drive pinion	1	
9	GB3452.1-82	O形圈 85×2.65	O-ring seal 85×2.65	1	
10	304.31.226	主动锥齿轮轴承座	Bearing seat	1	
11	GB297-84	轴承 27306	Taper roller bearing 27306	1	
12	GB3452.1-82	O形圈 80×2.65	O-ring seal 80×2.65	1	

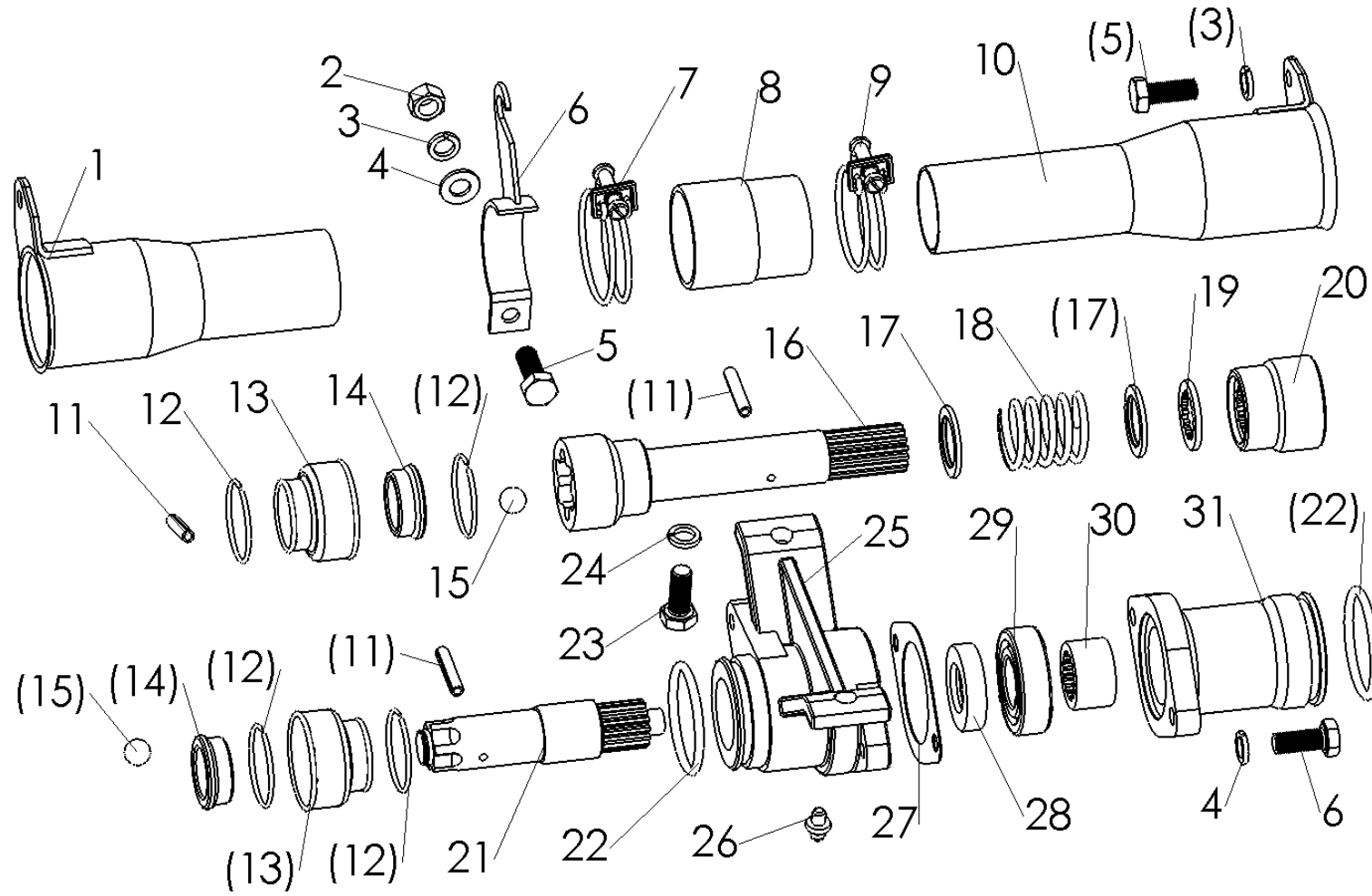
35 差速器总成 (304.31.014A) Differential Assembly (304.31.014A)



35 前驱动桥总成 (304.31.014A 部件) Front Wheel Drive Axle (304.31.014A Assembly)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB297-84	轴承 2007109	Taper roller bearing 200710	2	
2	GB5782-86	螺栓 M8×50	Hex. head bolt M8×50	4	
3	304.31.206	被动圆锥齿轮锁紧片	Lock washer for crown gear	2	
4	304.31.207	被动圆锥齿轮	Crown gear	1	
5	304.31.210A	半轴齿轮垫圈	Half shaft gear washer	2	
6	304.31.211A	差速器半轴齿轮	Half shaft gear	2	
7	GB119-86	销 A8×20	Straight pin A8×20	2	
8	304.31.235	左差速器壳体	Left differential housing	1	
9	304.31.208A	行星齿轮轴	Planet gear shaft	2	
10	304.31.205A	差速器行星齿轮	Planet gear	2	
11	304.31.209A	行星齿轮垫圈	Planet gear washer	2	
12	GB119-86	销 A8×35	Straight pin A8×35	2	
13	304.31.236	右差速器壳体	Right differential housing	1	

36 传动轴总成 Transmission shaft



36 传动轴总成 Transmission shaft

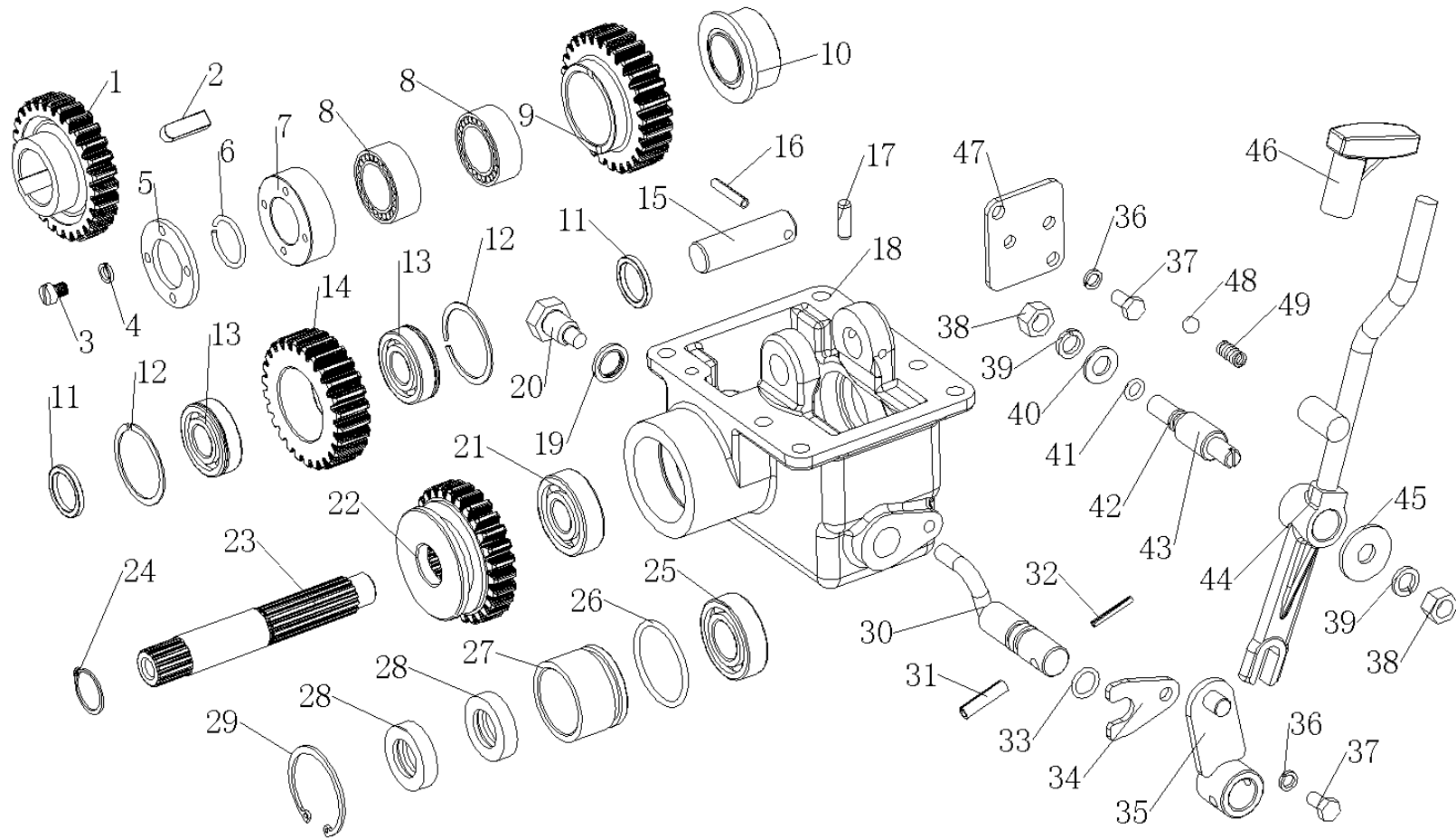
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	304A.36.012	前套管焊合件	Front housing	1	
2	GB6170-86	螺母 M8	Hex. nut M8	1	
3	GB93-87	垫圈 8	Spring lock washer 8	4	
4	GB97.1-85	垫圈 8-140HV	Flat washer 8-140HV	1	
5	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	3	
6	304A.36.013	固定架焊合件	Fixing bracket	2	
7	304.36.014	环箍 φ53总成	Hoop φ53	1	
8	304.36.103	密封套	Seal sleeve	1	
9	304.36.015	环箍 φ48总成	Hoop φ48	1	
10	304.36.016	后套管焊合件	Rear housing	1	
11	GB879-86	销 4×30	Slotted spring pin 4×30	3	
12	GB3081-82	热镀锌钢丝I-1.4	Steel wire I-1.4	按需 need	
13	304.36.108	橡胶护罩	Rubber cover	2	
14	304.36.101	支承套	Support sleeve	2	
15	GB308-89	钢球 9	Steel ball 9	12	
16	304A.36.011	前球形联接套焊合件	Transmission shaft	1	
17	304.36.104	挡圈 (二)	Blocking ring (2)	2	
18	304.36.105	弹簧	Spring	1	
19	304.36.106	密封挡圈	Seal blocking ring	1	
20	304.36.107	后球形连接套	Rear connecting-sleeve	1	
21	304A .36.112	后中轴	Rear mid-shaft	1	
22	GB3452.1-86	O型圈 48.7×3.55	O-ring seal 48.7×3.55	2	
23	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	2	
24	GB93-87	垫圈 10	Spring lock washer 10	2	

36 传动轴总成 Transmission shaft

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	304.36.109	中轴座	Mid-shaft seat	1	
26	GB1152-89	油杯 45°M10×1	Grease cup 45°M10×1	1	
27	304.36.110	纸垫	Paper gasket	1	
28	HG4-692-67	油封 PG25×42×10	Oil seal PG25×42×10	1	
29	GB278-89	轴承 60205	Ball bearing with shields 60205	1	
30	304.36.113	接合套	Connecting sleeve	1	
31	304A.36.111	中轴套管	Mid-shaft housing	1	

37 分动箱总成 Transfer case



37 分动箱总成 Transfer case

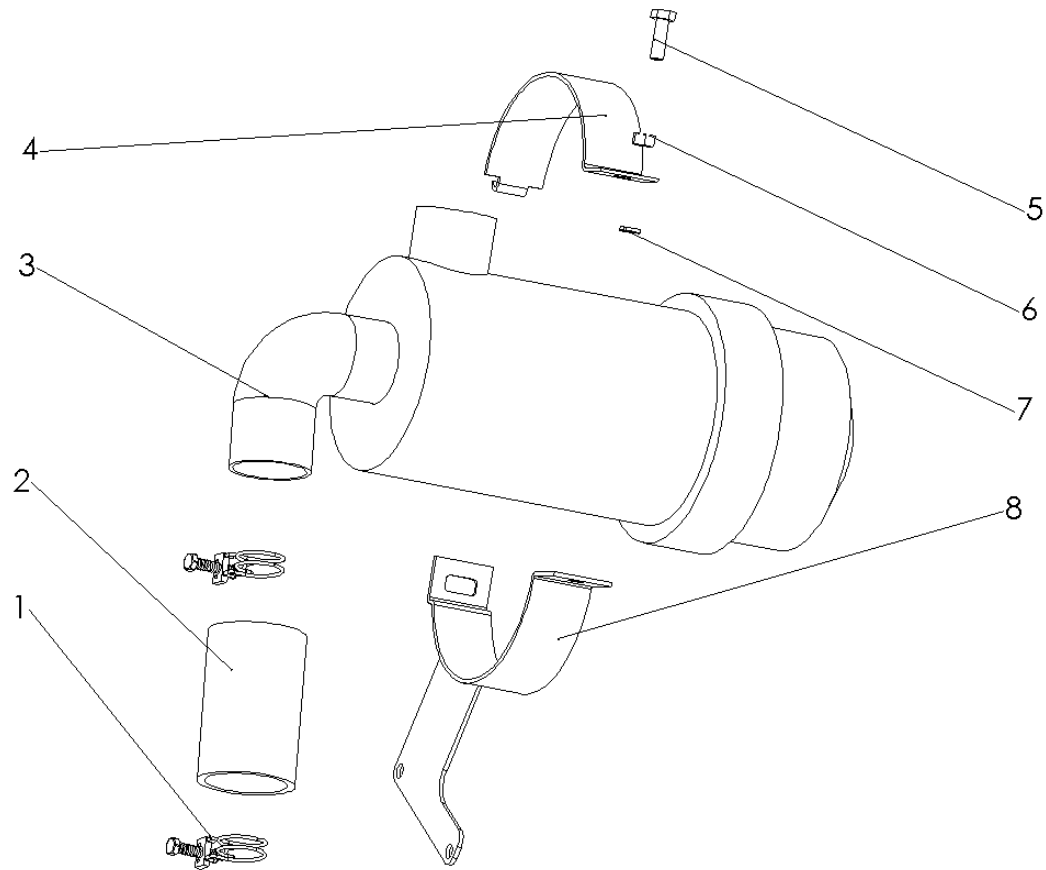
序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	304.42.101	中央传动分动齿轮 Power Transfer gear	1	
2	GB1096-79	键 C10×32 Flat key C10×32	1	
3	GB65-85	螺钉 M5×16 Cheese head screw M5×16	4	
4	GB93-87	垫圈 5 Spring lock washer 5	4	
5	304.42.133-1	限位板 Locating plate	1	
6	GB895.2-86	挡圈 30 Circlip for shaft 30	1	
7	304.42.104-1	前隔套 Front spacer	1	
8	GB5801-86	轴承 4524906 Needle bearing 4524906	2	
9	304.42.105	分动上过轮 Upper idler	1	
10	304.42.103	后隔套 Rear spacer	1	
11	304.42.116	隔圈 Spacer	2	
12	GB305-89	止动环 52/57.9 Locating snap ring 52/57.9	2	
13	GB277-89	轴承 50205 Ball bearing with snap ring groove 50	2	
14	304.42.117	分动下过轮 Lower idler	1	
15	304.42.118	小轴 Lower idler shaft	1	
16	GB879-86	销 6×50 Slotted spring pin 6×50	1	
17	GB119-86	销 A8×30 Straight pin A8×30	2	
18	304.42.109-1	分动箱体 Transfer case housing	1	
19	12.37.149	组合密封垫圈 Combined seal washer	1	
20	200.38.024	放油螺塞总成 Oil drain plug	1	
21	GB276-89	轴承 304 Ball bearing 304	1	
22	254D.42.106-1	分动箱齿轮 Sliding gear	1	
23	304.42.107	分动箱轴 Transfer case shaft	1	
24	GB894.1-86	挡圈 24 Circlip for shaft 24	1	

37 分动箱总成 Transfer case

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	GB276-89	轴承 205	Ball bearing 205	1	
26	GB3452.1-92	O形圈 45×33.55	O-ring seal 45×3.55	1	
27	304.42.108	油封座	Oil seal seat	1	
28	HG4-692-67	油封 PG25×42×10	Oil seal PG25×42×10	2	
29	GB893.1-86	挡圈 55	Circlip for hole 55	1	
30	304.42.012-1	拨杆焊合件	Shift peg	1	
31	GB879-86	销 8×32	Slotted spring pin 8×32	1	
32	GB879-86	销 5×32	Slotted spring pin 5×32	1	
33	GB3452.1-92	O形圈 15×2.65	O-ring seal 15×2.65	1	
34	304.42.111	定位板	Locating plate	1	
35	254D.42.013-1	摇臂焊合件	Rocker arm	1	
36	GB93-87	垫圈 8	Spring lock washer 8	3	
37	GB5783-86	螺栓 M8×16	Hex. head bolt M8×16	3	
38	GB6170-86	螺母 M12	Hex. nut M12	2	
39	GB93-87	垫圈 12	Spring lock washer 12	2	
40	GB97.1-85	垫圈 12	Plain washer 12-140HV	1	
41	GB3452.1-82	O形圈 9×2.65	O-ring seal 9×2.65	1	
42	254D.42.133	隔套	Spacer	1	
43	254D.42.134	支承轴	Pivot shaft	1	
44	254D.42.014-2	操纵杆总成	Control lever	1	
45	GB96-85	垫圈 12	Plain washer 12-140HV	1	
46	304.42.134	分动箱操纵杆手柄	Transfer control handle	1	
47	304.42.115	垫板	Positioning plate	1	
48	GB308-84	钢球 10	Steel ball 10	1	
49	304.42.114	弹簧	Spring	1	

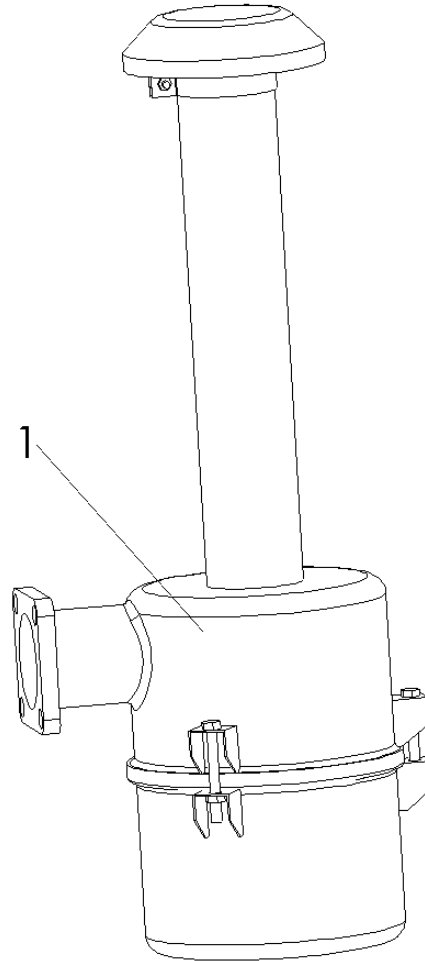
38.1 空滤器总成 (干式) Air Filter (Dry Type)



38.1 空滤器总成（干式） Air filter (Dry type)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.00.014	卡箍	Clip	2	
2	250D.10.102	进气管	Air pipe inlet	1	
3	200.00.013-1	空气滤清器	Air filter	1	
4	200.00.101	空滤器架活动板	Clamping piece, bracket	1	
5	GB5783-86	螺栓 8×25	Hex.head bolt M8×25	1	
6	GB6170-86	螺母 M8	Hex. Nut M8	1	
7	GB93-87	垫圈 8	Spring lock washer 8	1	
8	250D.10.011	空滤器支架焊合件	Air filter bracket	1	

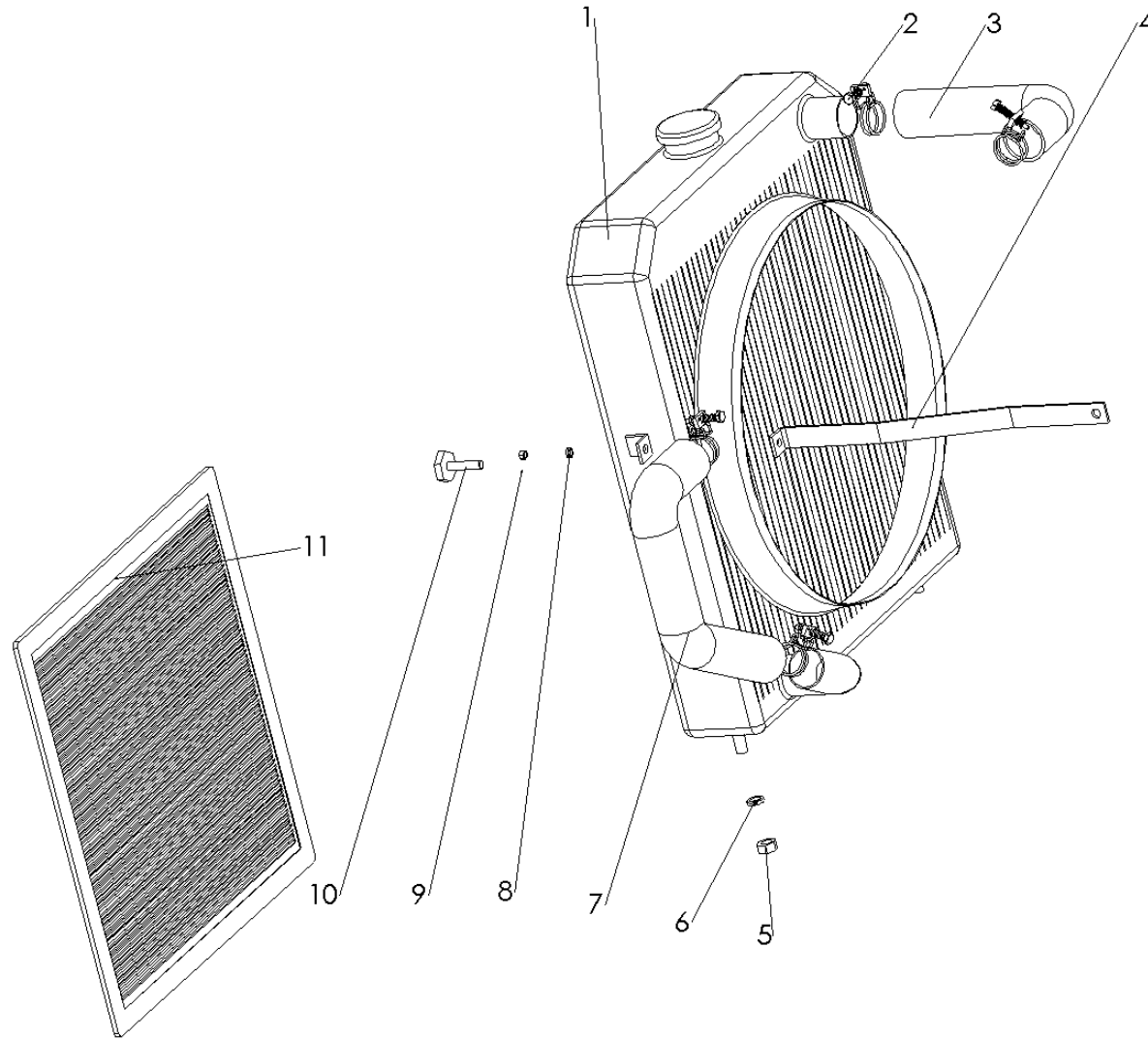
38.2 空滤器总成 Air Filter



38.2 空滤器总成 Air Filter

序号 Ser.No.	代号 Part No.	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	200.00.011A	空滤器总成 Air filter assembly	1	

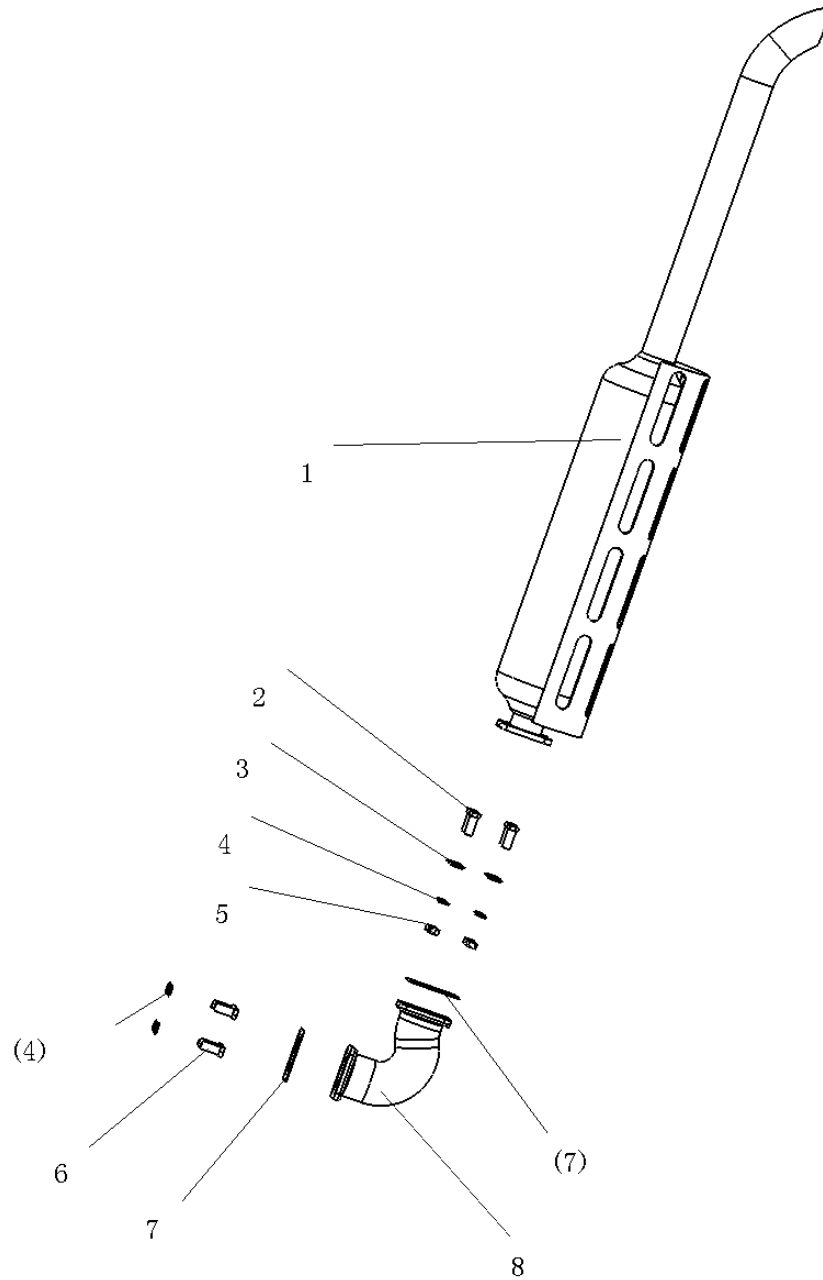
39 散热器总成 Radiator



39 散热器总成 Radiator

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.00.032	散热器部件	Radiator	1	
2	200.00.014	喉箍	Clip	4	
3	200.00.304-1	上输水胶管	Upper water hose	1	
4	200.00.303	水箱支承杆	Pull rod, radiator	1	
5	GB6170-86	螺母 M10	Hex. nut M10	4	
6	GB93-87	垫圈 10	Spring lock washer 10	2	
7	200.00.302-1	下输水胶管	Lower water hose	1	
8	GB93-87	垫圈 6	Spring lock washer 6	1	
9	GB6170-86	螺母 M6	Hex. nut M6	1	
10	GB5781-86	螺栓 M6×20	Hex.head bolt M6×20	1	
11		网罩	Net	1	

40 排气管总成 Exhaust pipe



40 排气管总成 Exhaust pipe

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.00.021A-1	排气管组合件	Exhaust pipe (Silencer)	1	
2	GB5783-86	螺栓 M8×30	Hex. head bolt M8×30	4	
3	GB97.1-85	垫圈 8	Plain washer 8	4	
4	GB93-87	垫圈 8	Spring lock washer 8	8	
5	GB6170-86	螺母 M8	Hex. Nut M8	4	
6	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	4	
7	300.22.101	排气管纸垫	Paper gasket	2	
8	200.00.201-B	排气支管	Exhaust bent pipe	1	