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FOREWORD

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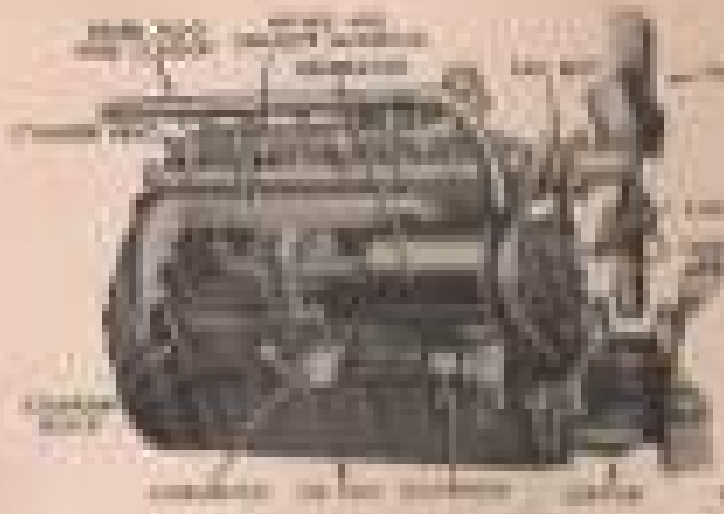
Chapter 1

DESCRIPTION AND DISASSEMBLY



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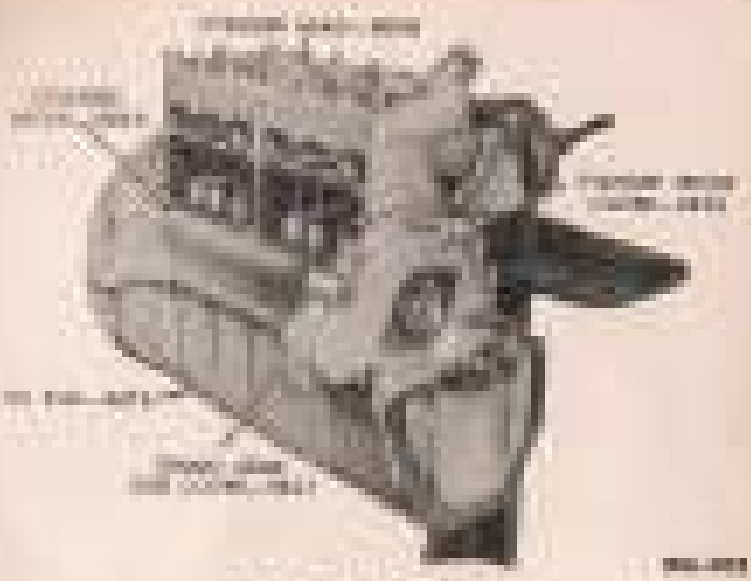

Fig. 2 – Engine Cutaway

Fig. 3 – Removing Valve Rocker Bushing Retainer

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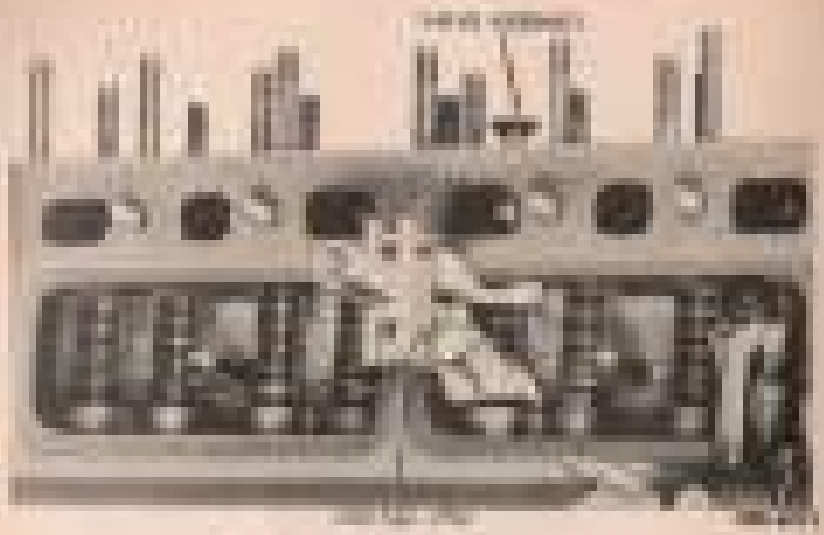

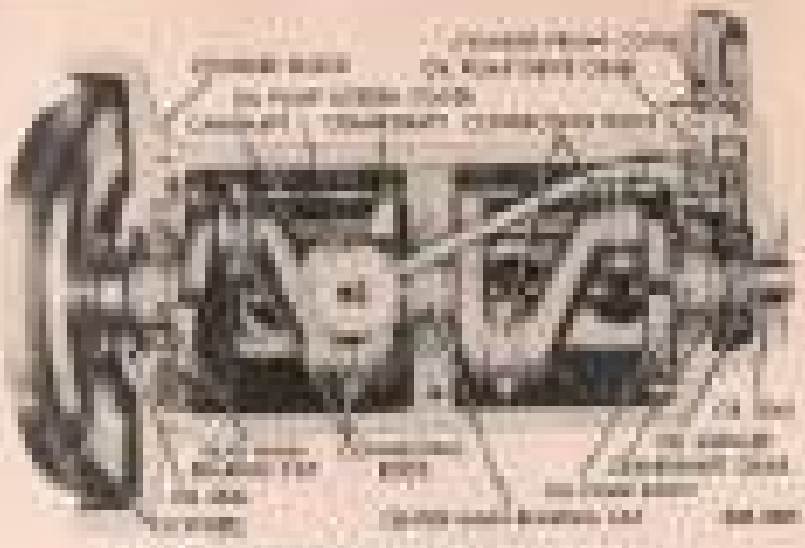

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Chapter

INSPECTION AND REPAIR

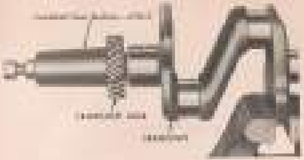

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Fig. [illegible]—Crankshaft Assembly Installed

Fig. [illegible]—Flywheel and Timed Pilot Bearing

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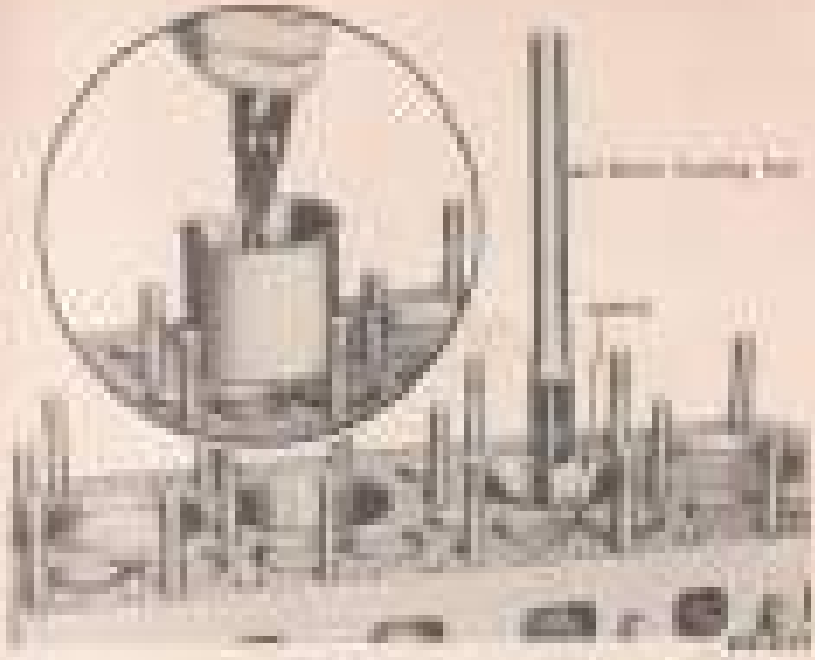

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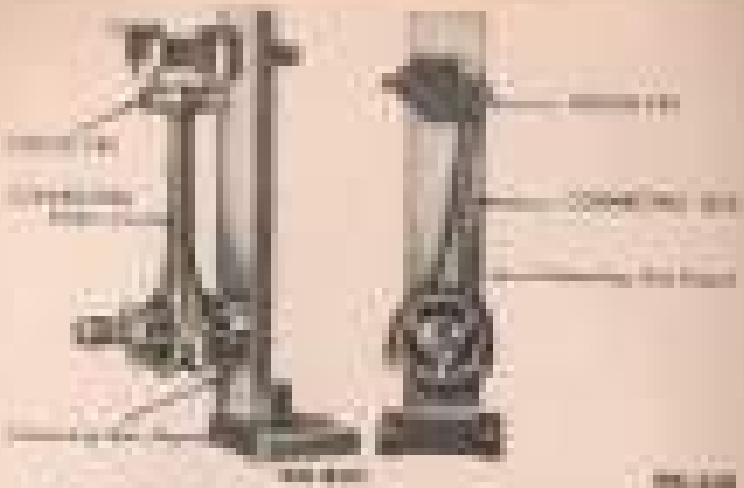

Fig. 33—Checking Connecting Rod for Bend

Fig. 34—Checking Connecting Rod for Twist

Fig. 35—Removing Connecting Rod Bushing from Rod

Fig. 36—Removing Piston Pin and Rod

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Fig. 57—Disassembling Valve Assembly

Fig. 58—Checking Valve Spring Tension

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Fig. [illegible]—Checking Valve Guide Bushes for Wear

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Chapter

III

ASSEMBLY OF ENGINE

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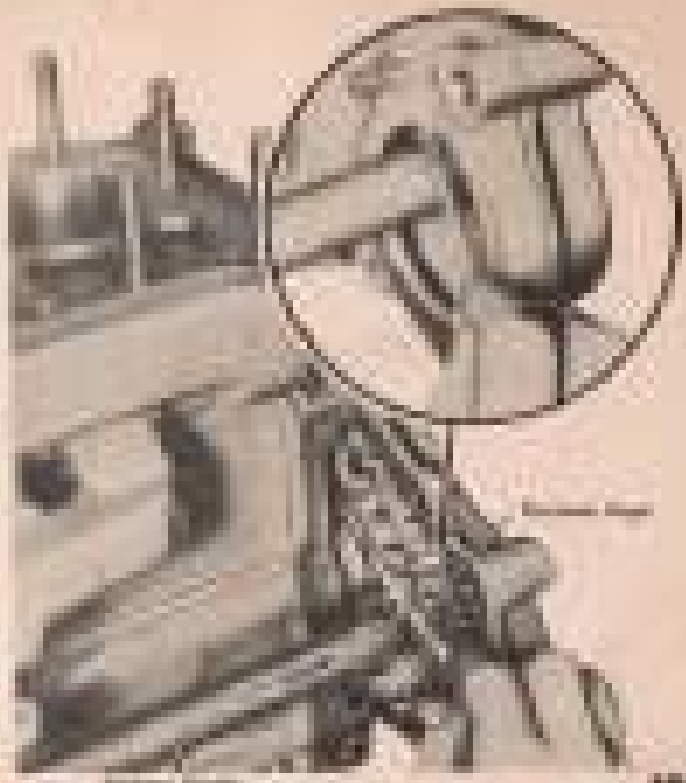

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Chapter

IV

FITS AND TOLERANCES

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