



**DONGFENG TRACTOR**

# **Illustrated Parts Catalogue**

**DFM 254s**

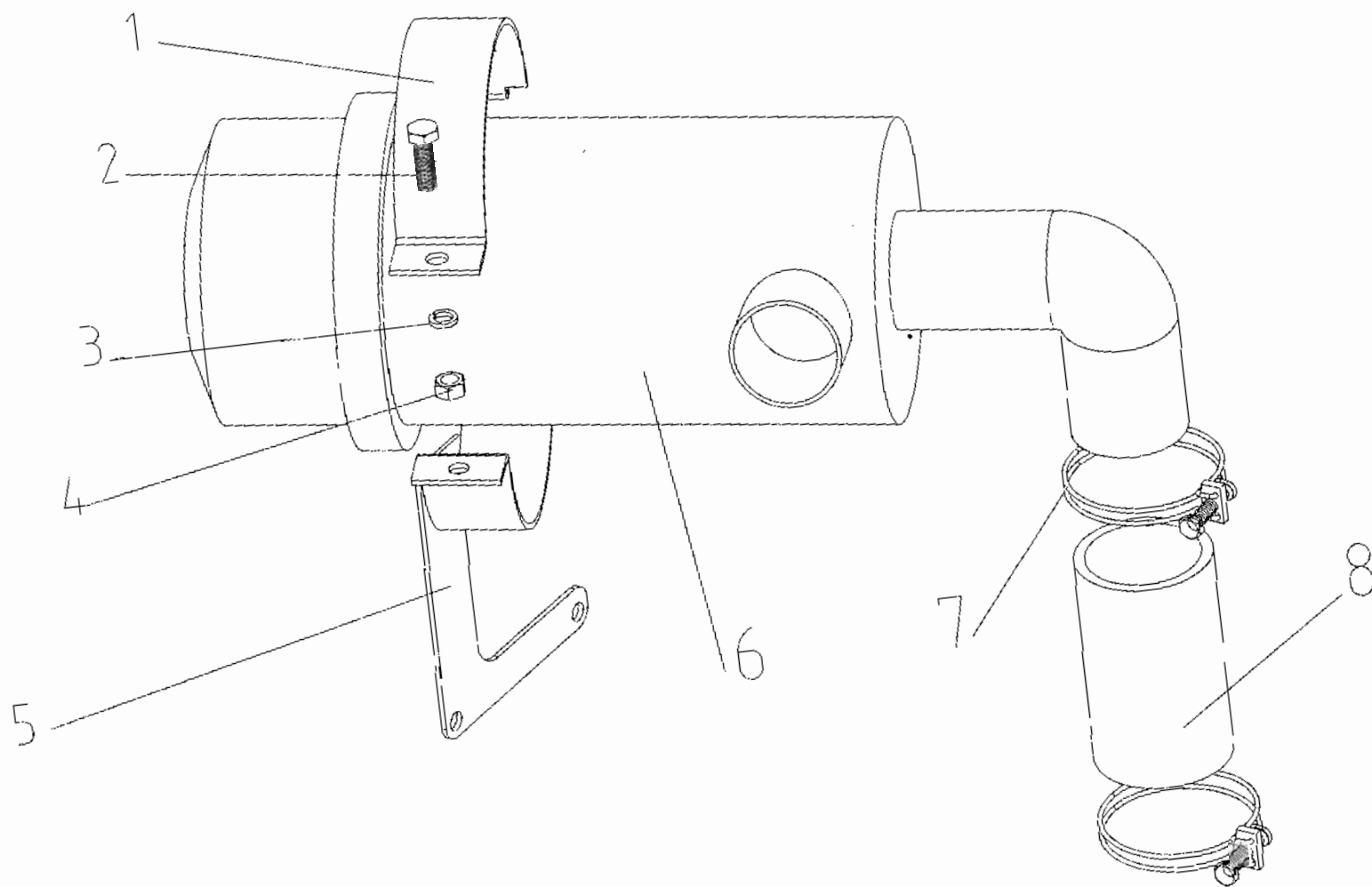
**DFM 304s**

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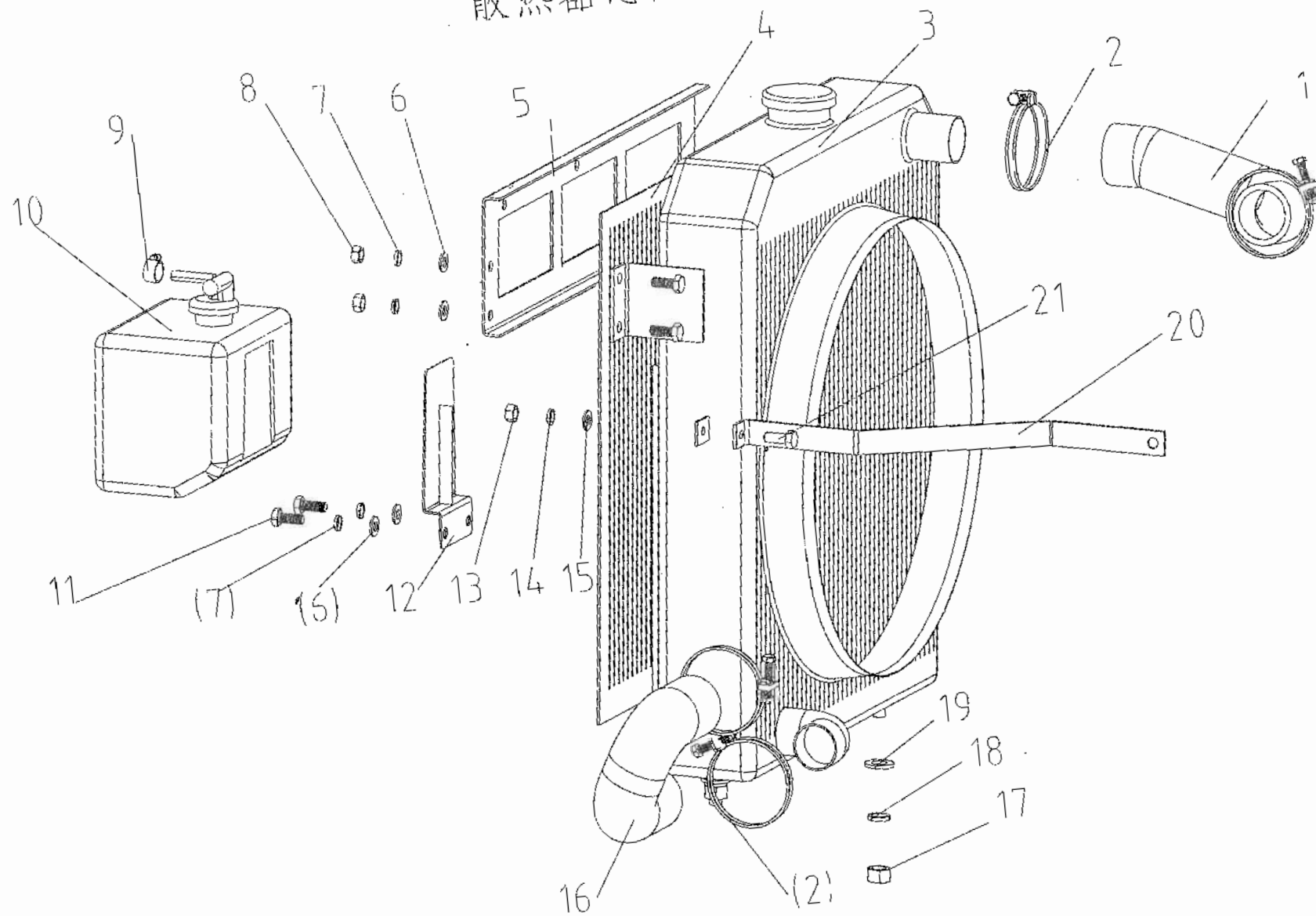
空滤器总成 Air Filter



# 空滤器总成 Air Filter (Dry Type)

序号 Ser. No.	代号 Part No. & standard code	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.00.101	空滤器架活动板	Clamping piece, bracket	1	
2	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	1	
3	GB93-87	垫圈 8	Spring lock washer 8	1	
4	GB6170-86	螺母M8	Paper gasket	1	
5	254G2.10.011	空滤器架焊合件	Air filter bracket	1	
6	200.00.013-1	380空滤器	Air filter	1	
7	200.00.014	卡箍	Clip	2	
8	250D.10.102	进气管	Air rubber pipe	1	

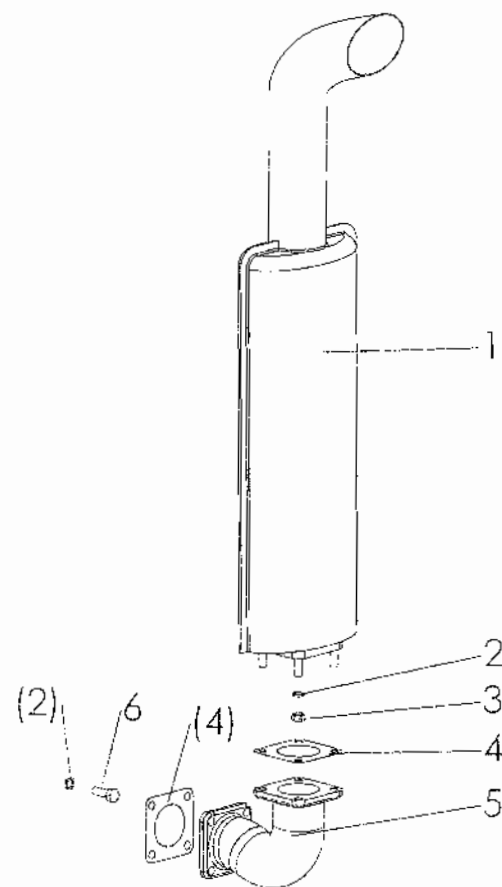
# 散热器总成 Radiator



# 散热器总成 Radiator

序号 Ser. No.	代号 Part No. & standard code	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.13.304-1	上输水胶管	Upper water hose	1	
2	JB8870-1999	喉箍 (35-51)	Clip (35-51)	4	
3	254G2.13.013	水箱总成	Radiator	1	
4		网罩	Net	1	
5	254G2.13.014	支架横梁焊合件	Crosspiece	1	
6	GB97.1-85	垫圈 8	Plain washer 8	6	
7	GB93-87	垫圈 8	Spring lock washer 8	6	
8	GB6170-86	螺母 M8	Hex. nut M8	4	
9	JB8870-1999	喉箍 (10-16)	Clip (10-16)	2	
10	254G2.13.013	副水箱	compensate tank	1	
11	GB5783-86	螺栓 M8×20	Hex. head bolt M8×20	6	
12	254G2.13.012	固定板焊合件	Bracket	1	
13	GB6170-86	螺母 M6	Hex. nut M6	1	
14	GB93-87	垫圈 6	Spring lock washer 6	1	
15	GB97.1-85	垫圈 6	Plain washer 6	1	
16	200.00.302-1	下输水胶管	Lower water hose	1	
17	GB6170-86	螺母 M10	Hex. nut M10	2	
18	GB93-87	垫圈 10	Spring lock washer 10	2	
19	GB97.1-85	垫圈 10	Plain washer 10	2	
20	200.00.303	水箱支撑杆	securing rod, radiator	1	
21	GB5783-86	螺栓 M6×20	Hex. head bolt M6×20	1	

## 排气管总成 Exhaust Pipe

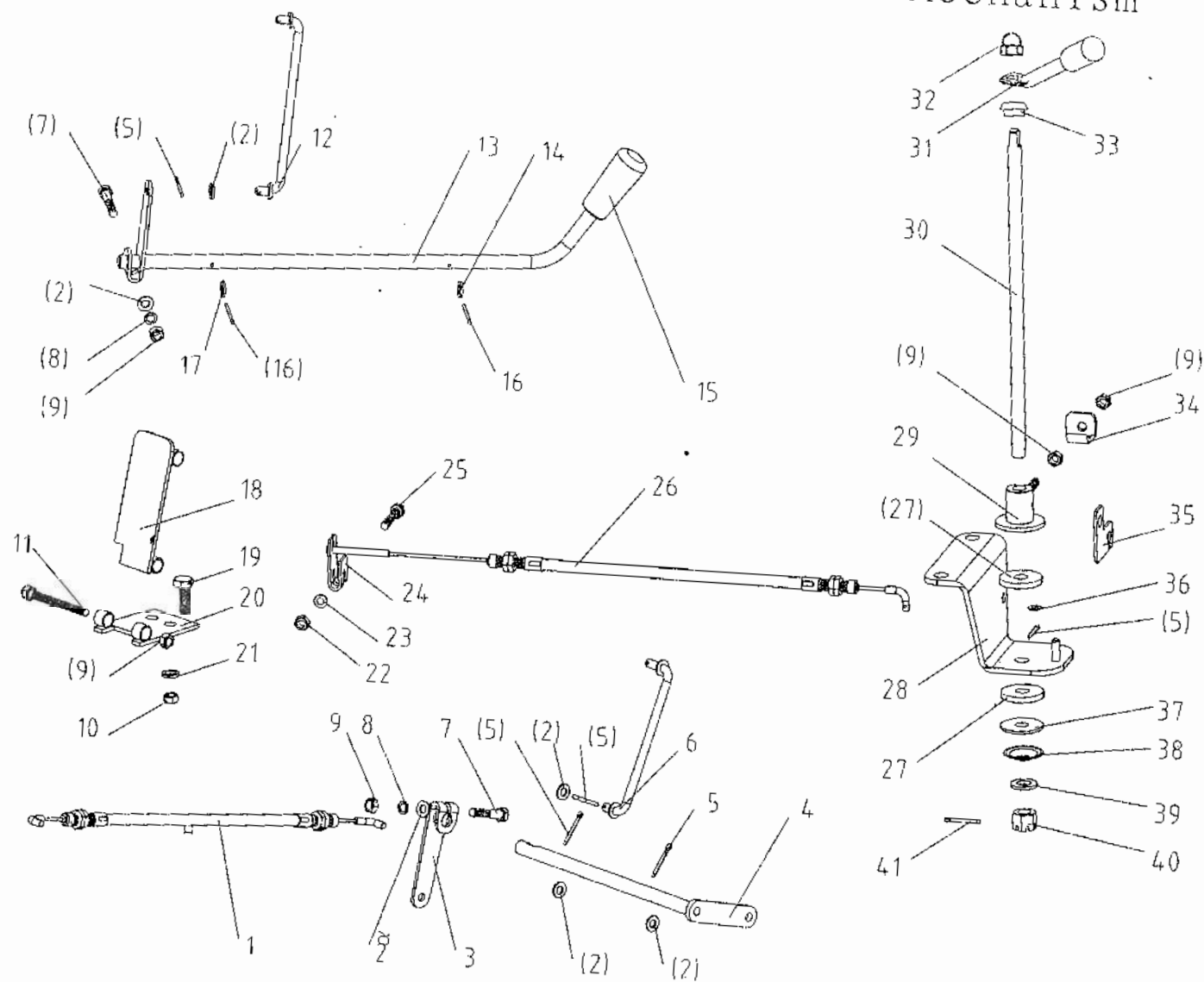




### 排气管总成 Exhaust pipe

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.00.021A-1	排气管组合件	Exhaust pipe (Silencer)	1	
2	GB93-87	垫圈 8	Spring lock washer 8	8	
3	GB6170-86	螺母 M8	Hex. nut M8	4	
4	300.22.101	排气管纸垫	Paper gasket	2	
5	200.00.201-B	排气支管	Exhaust bent pipe	1	
6	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	4	

# 油门操纵机构总成 Throttle Control Mechanism



# 油门操纵机构总成 Throttle Control Mechanism

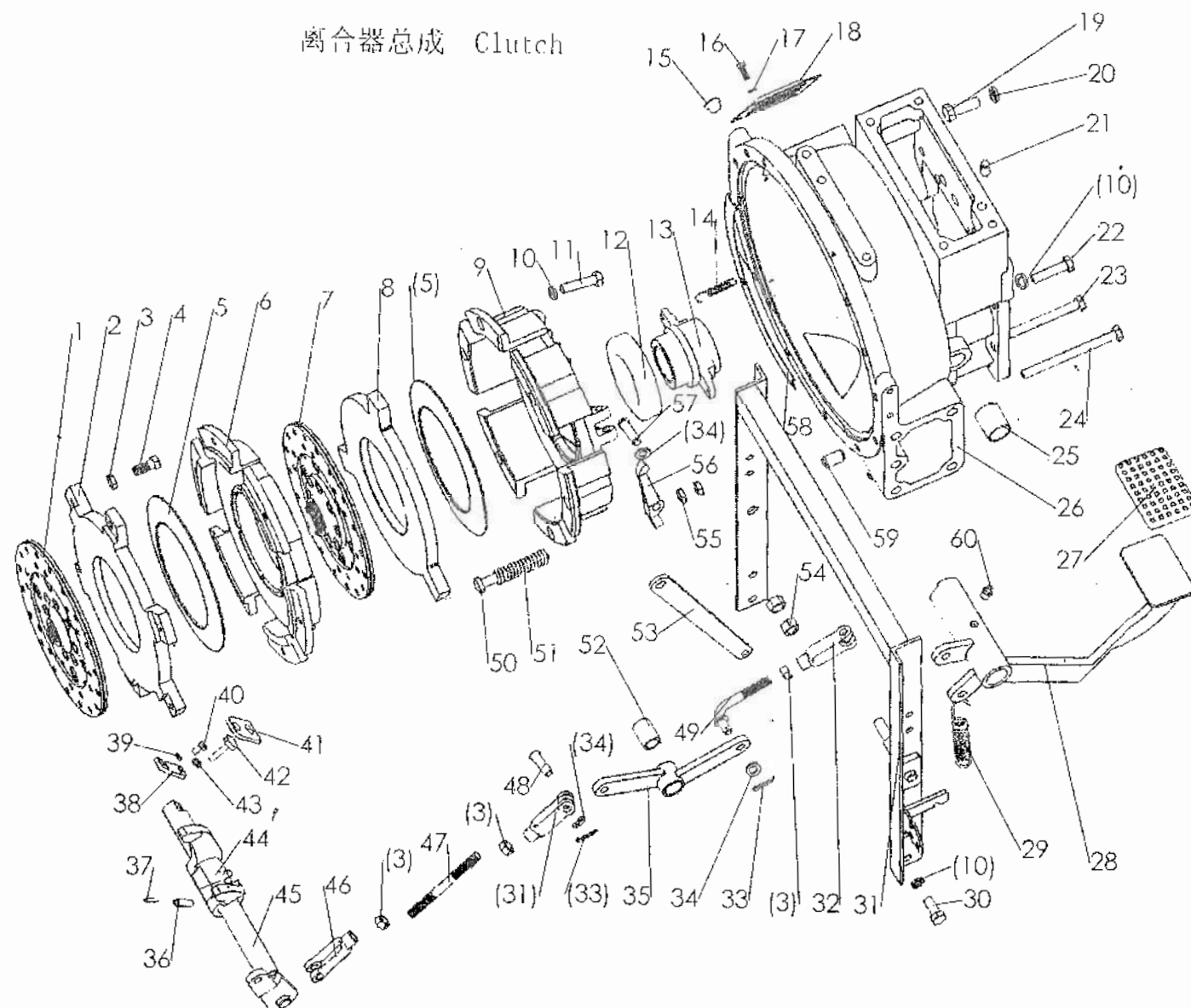
序号 Ser.No.	代号 Part No.& Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	254G2.20.012	油门拉线总成	1	
2	GB97.1-85	垫圈 6	10	
3	200.20.134	减压摇臂	1	
4	254G2.20.028	踏板轴焊合件	1	
5	GB91-86	销2×16	7	
6	200.20.012	踏板拉杆焊合件	1	
7	GB5782-86	螺栓M6×30	2	
8	GB93-87	垫圈6	2	
9	GB6170-86	螺母M6	5	
10	GB6170-86	螺母 M8	1	
11	GB5782-86	螺栓M6×65	1	
12	254G2.20.021	减压拉杆焊合件	1	
13	254G2.20.111	减压手柄	1	
14	GB97.1-85	垫圈 10	4	
15	254G2.20.110	塑料把	1	
16	GB91-86	销2.5×20	4	
17	GB97.1-85	垫圈10	2	
18	200.20.013	脚踏板焊合件	1	
19	GB5783-86	螺栓M8×30	1	
20	200.20.023	铰链板焊合件	1	
21	GB93-87	垫圈8	2	
22	GB97.1-85	垫圈 5	1	
23	GB93-87	垫圈8	2	
24	300.20A.110	夹头	1	
25	GB5783-86	螺栓M8×35	1	
26	254G2.20.020	手油门拉线组合件	1	

# 油门操纵机构总成 Throttle Control Mechanism

续表

序号 Ser.No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
27	300.20.111	摩擦片	2	
28	254G2.20.026	操纵杆支架焊合件	1	
29	254.G2.20.025	转套焊合件	1	
30	254G2.20.116	操纵杆	1	
31	300.20A.015	手摇杆总成	1	
32	GB923-88	螺栓M10	1	
33	300A.20.117	橡皮圈	1	
34	254G2.20.115	拉板	1	
35	254G2.20.117	固定板	1	
36	GB97.1-85	垫圈 5	1	
37	300.20.101	大垫圈	2	
38	300.20A.105	碟形弹簧	1	
39	GB95-85	垫圈10	1	
40	GB6181-86	螺母 M10	4	
41	GB91-86	销 2.5×28	1	

离合器总成 Clutch



### 离合器总成 Clutch

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.21.013-2	主离合器从动盘总成	Driven plate, main clutch	1	
2	280.21.102	主离合器压盘	Pressure plate, main clutch	1	
3	GB6171-86	螺母 M10×1	Fine thread hex. nut M10×1	6	
4	GB5781-86	螺栓 M10×1×25	Hex. head bolt M10×1×25	3	
5	280.21.103-1	碟形弹簧	Disc spring	2	
6	280.21.104	离合器固定压盘	Fixed pressure plate, clutch	1	
7	300.21B.012-2	PTO 离合器从动盘总成	Driven plate, PTO clutch	1	
8	280.21.105	副离合器压盘	Pressure plate sub-clutch	1	
9	280.21.106	离合器盖	Clutch cover	1	
10	GB93-87	垫圈 10	Spring lock washer 10	26	
11	GB5783-86	螺栓 M10×45	Hex. head bolt M10×45	6	
12		分离轴承 688713	Release bearing 688713	1	
13	280.21.114	分离轴承座	Release bearing seat	1	
14	280.21.110	分离轴承回位弹簧	Return spring, release bearing	2	
15	300.37.180	螺孔封套	Protecting plug, screw hole	10	
16	GB65-85	螺钉 M6×16	Srew M6×16	1	
17	GB93-87	垫圈 6	Spring lock washer 6	1	
18	300.37.131-1	盖板	Cover, inspetion opening	1	
19	GB5783-86	螺栓 M12×35	Hex. head bolt M12×35	12	
20	GB93-87	垫圈 12	Spring lock washer 12	12	
21	GB119-86	销 B10×22	Parallel pin B10×22	4	
22	GB5783-86	螺栓 M10×40	Hex. head bolt M10×40	6	
23	GB5782-86	螺栓 M10×115	Hex. head bolt M10×115	2	
24	GB5782-86	螺栓 M10×125	Hex. head bolt M10×125	4	
25	280.21.116-1	离合器轴衬套	Sleeve, clutch shaft	2	

# 离合器总成 Clutch

续表

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	254G2.21.101	离合器壳体	Clutch case	1	
27	254G2.21.102	踏板套	Pedal Cover	1	
28	280.21.015-1	脚踏杆焊合件	Clutch pedal	1	
29	300.21A.147-2	拉簧	Extension spring	1	
30	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	4	
31	254G2.21.016	支撑架焊合件	Support Frame	1	
32	300.21A.148	拉杆叉头	Rod clevis	2	
33	GB91-86	销 3×25	Split pin 3×25	3	
34	GB97.1-85	垫圈 10	Plain washer 10	16	
35	254G2.21.018	摇臂焊合件	Rocker	1	
36	GB879-86	销 8×40	Slotted spring pin 8×40	1	
37	GB879-86	销 5×40	Slotted spring pin 5×40	1	
38	300.21C.131	安全开关顶板	Board for safety switch	1	
39	GB93-87	垫圈 6	Spring lock washer 6	5	
40	GB5783-86	螺栓 M6×12	Hex. head bolt M6×12	1	
41	280.21.122	安全开关支架	Safety switch bracket	1	
42	300.21C.133	调整螺栓	Adjusting bolt	1	
43	GB6170-86	螺母 M6	Hex. nut M6	1	
44	280.21.111	离合器拨叉	Release fork	1	
45	254G2.21.014	分离轴焊合件	Release shaft, clutch	1	
46	254G2.21.106	连接叉	Rod clevis	2	
47	254G2.21.103	拉杆	Rod	1	
48	GB882-86	销轴 B10×30	Clevis pin with head B10×30	1	
49	254G2.21.015	短拉杆焊合件	Short rod	1	
50	280.21.108	调整螺栓	Adjusting bolt	3	

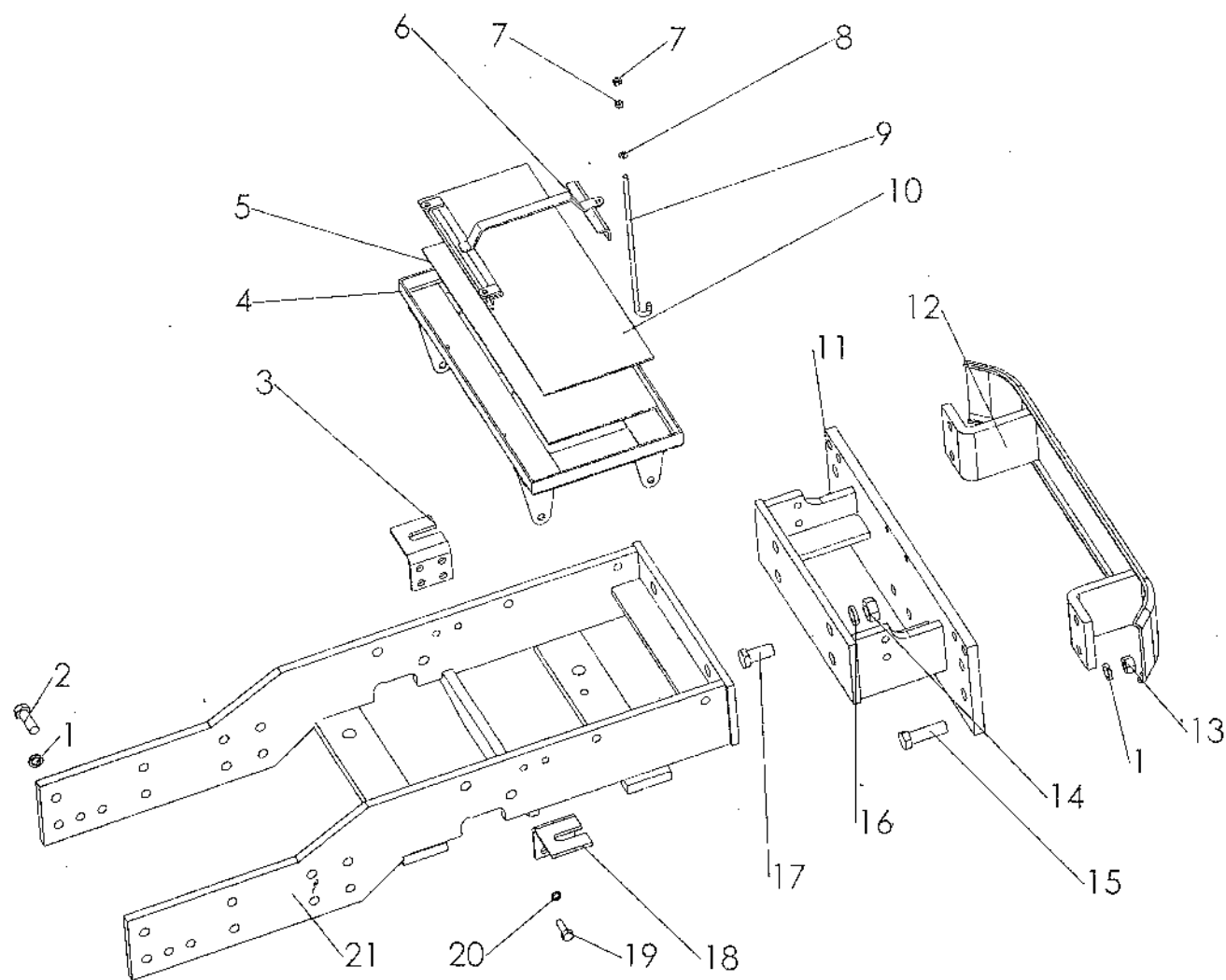
# 离合器总成 Clutch

续表

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
51	280.21.107	分离杠杆回位弹簧	Return spring, release lever	3	
52	254G2.40.128	梭形档换挡杆衬套	Lining of Patrol	1	
53	254G2.21.105	撑板	Support Board	1	
54	GB6170-86	螺母 M12	Hex. nut M12	1	
55	GB6173-86	螺母 M10×1	Fine thread hex. nut M10×1	6	
56	280.21.113-1	分离杠杆	Release lever	3	
57	280.21.109-1	销轴	Pin shaft	3	
58	300.21B.132	调整垫片	Adjusting shim	2	
59	300.37.154	圆柱销	Parallel pin	2	
60	GB1153-86	油杯 45° M6	Angle grease nipple 45° M6	1	



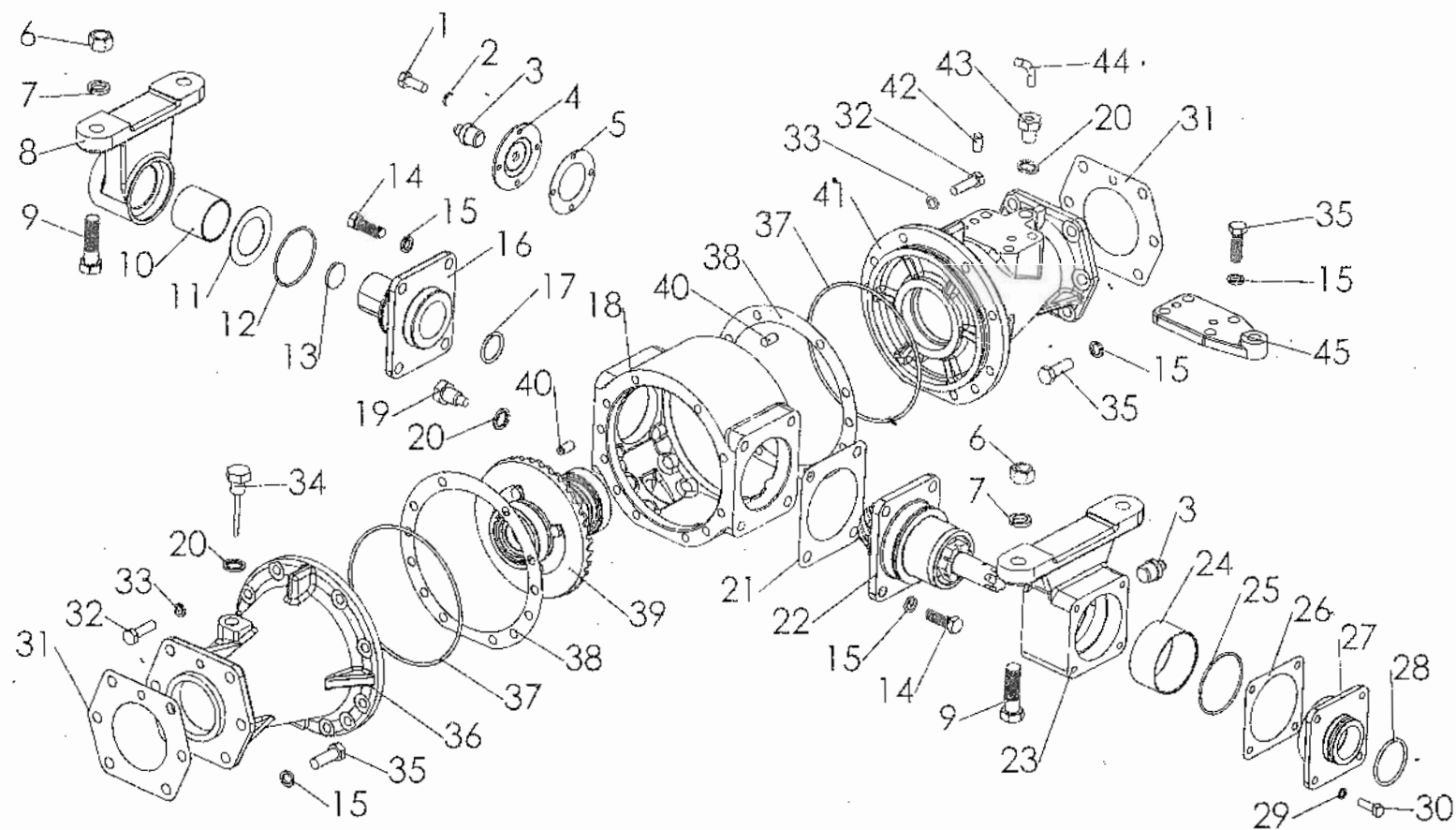
# 机架总成 Frame



### 机架总成 Frame

序号 Ser.No.	代号 Part No.& Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB93-87	垫 圈12	Spring Lock washer12	20	
2	GB5783-86	螺栓M12×35	Hex.head bolt M12×35	16	
3	254G2.30.117	左水箱支架	Left bracket of water tank	1	
4	254D.30.021	电瓶架焊合件	Battery brackcet assy	1	
5	250.30.103	蓄电池防护板	Battery defending plate	1	
6	250.30.012	蓄电池压板焊合件	Battery clamping plate assy	1	
7	GB6170-86	螺母M6	Hex.nut M6	6	
8	GB97.1-85	垫 圈6	Plain washer6	3	
9	250.30.102	蓄电池螺栓	Battery clamping bolt	3	
10	250.30.122	蓄电池上防护板	Upper battery defending plate	1	
11	254D.30A.012	配重架焊合件	Assistant weight support	1	
12	254G2.30.013	保险杠焊合件	Frant bumper	1	
13	GB6170-86	螺母M12	Hex.nut M12	4	
14	GB6170-86	螺母M16	Hex.nut M16	4	
15	GB5782-86	螺栓M12×45	Hex.head bolt M12×45	4	
16	GB93-87	垫 圈16	Spring Lock washer16	4	
17	GB5783-86	螺栓M16×45	Hex. head bolt M16×45	4	
18	254G2.30.118	右水箱支架	Right bracket of water tank	1	
19	GB5783-86	螺栓M8×20	Hex.head bolt M8×20	8	
20	GB93-87	垫 圈8	Spring lock washer 8	8	
21	254G2.30.011	机架焊合件	Frame	1	

# 前驱动桥总成 (中) Front Driving Axle (middle)



续表

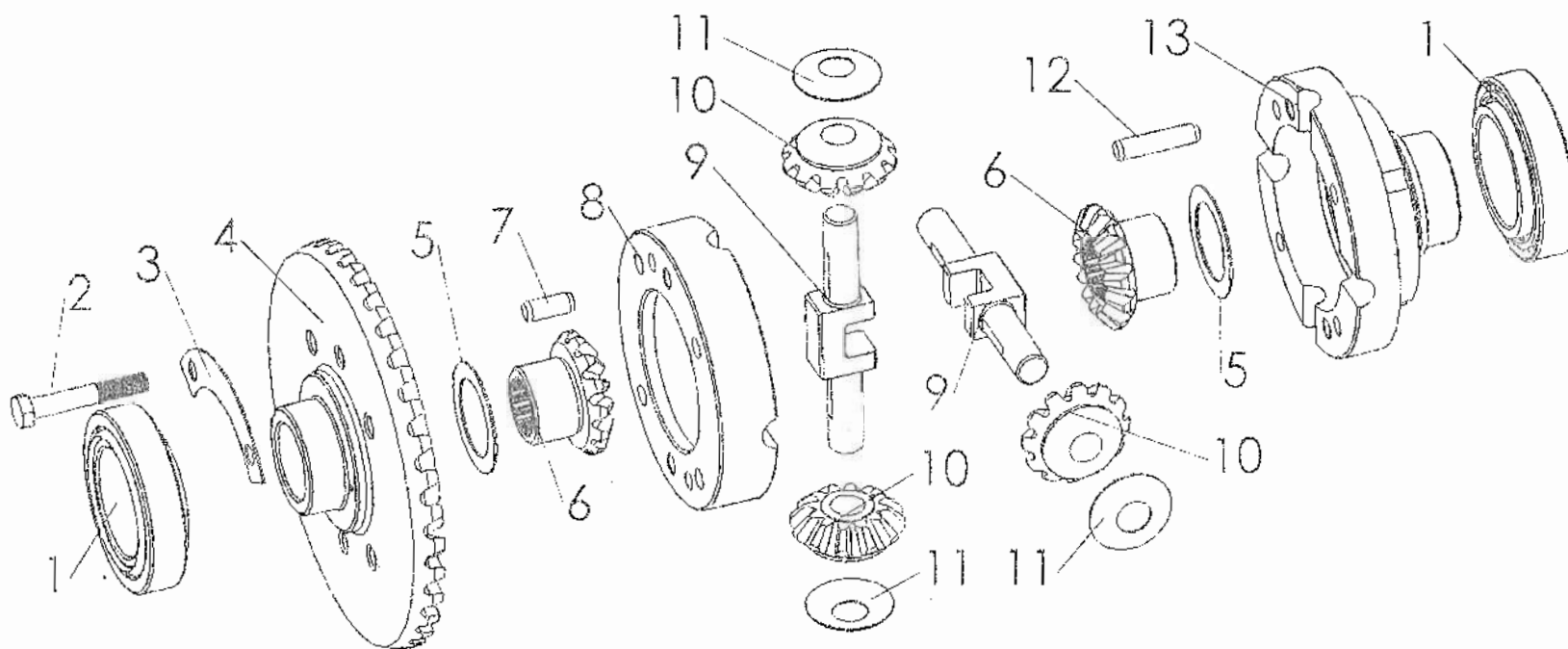
## 前驱动桥总成 (中) Front Drive Axle ( middle )

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
24	304.31.221-1	后支座衬套	1	
25	GB3452.1-82	O型圈 69×2.65	1	
26	304.31.126	后支座盖垫片	1	
27	254D.31.127	后支座盖	1	
28	GB3452.1-82	O型圈 48.7×3.55	1	
29	GB93-87	垫圈 8	4	
30	GB5783-86	螺栓 M8×25	4	
31	304.31.128-1	立轴套管垫片	2	
32	GB5783-86	螺栓 M10×35	20	
33	GB93-87	垫圈 10	20	
34	304.31.013-1	量油尺合件	1	
35	GB5783-86	螺栓 M12×35	16	
36	254G2.31.105	左半轴套管	1	
37	GB3452.1-82	O型圈 160×3.55	2	
38	304.31.117-1	主传动壳体垫片	2组 two set	1组每种各2片 Two pcs for each size
39	304.31.014A	差速器总成	1	With four Planet gear
40	GB119-86	销 A10×20	2	
41	254G2.31.108	右半轴套管	1	
42	GB119-86	销 A10×16	2	
43	304.31.118-1	通气螺塞	1	
44	304.31.119	通风管	1	
45	254D.31.234	转向油缸座	1	

### 前驱动桥总成 (中) Front Drive Axle ( middle )

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M6×12	4	
2	GB93-87	垫圈 6	4	
3	GB1152-89	油杯 M10×1	2	
4	304.31.019	前支座端盖组合件	1	
5	304.31.122	端盖垫片	1	
6	GB6170-86	螺母 M16	4	
7	GB93-87	垫圈 16	4	
8	254D.31.220	前支座	1	
9	GB27-88	螺栓 M16×65	4	
10	304.31.219-1	前支座衬套	1	
11	304.31.123-1	前摆轴垫片	1组 one set	1组每种各1片 One pcs for each size
12	GB3452.1-82	O型圈 65×2.65	1	
13	ZB T32003-88	碗形塞片 24	1	
14	GB5786-86	螺栓 M12×1.5×35	8	
15	GB93-87	垫圈 12	24	
16	304.31.124-2	前摆轴	1	
17	GB3452.1-82	O型圈 69×3.55	1	
18	304.31.116-2	主传动壳体	1	
19	200.38.024	放油螺塞总成	1	
20	12.37.149	组合密封垫圈	3	
21	304.31.125-1	轴承座垫片	1组 one set	1组每种各2片 Two pcs for each size
22	254D.31.022	主动锥齿轮总成	1	
23	254D.31.222	后支座	1	

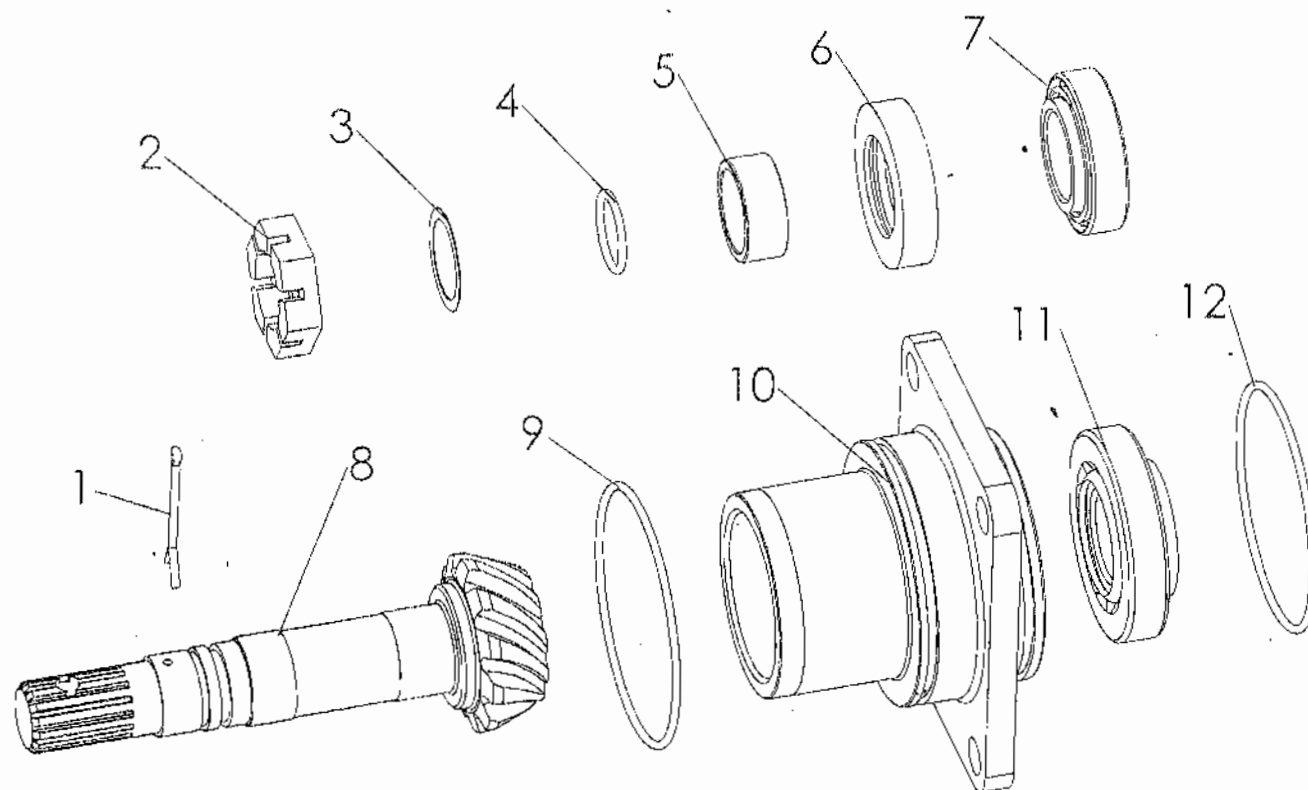
差速器总成 (304.31.014A )  
Differential Assembly (304.31.014A)



前驱动桥总成 (304.31.014A 部件) Front Drive Axle ( 304.31.014A Assembly )

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	GB297-84	轴承 2007109 Taper roller bearing 2007109	2	
2	GB5782-86	螺栓 M8×50 Hex. head bolt M8×50	4	
3	304.31.206	被动圆锥齿轮锁紧片 Lock washer for crown gear	2	
4	304.31.207	被动圆锥齿轮 Crown gear	1	
5	304.31.210A	半轴齿轮垫圈 Half shaft gear washer	2	
6	304.31.211A	差速器半轴齿轮 Half shaft gear	2	
7	GB119-86	销 A8×20 Straight pin A8×20	2	
8	304.31.235	左差速器壳体 Left differential housing	1	
9	304.31.208A	行星齿轮轴 Planet gear shaft	2	
10	304.31.205A	差速器行星齿轮 Planet gear	2	
11	304.31.209A	行星齿轮垫圈 Planet gear washer	2	
12	GB119-86	销 A8×35 Straight pin A8×35	2	
13	304.31.236	右差速器壳体 Right differential housing	1	

前驱动桥总成 (254D.31.022 部件)  
Front Drive Axle (254D.31.022 Assembly)

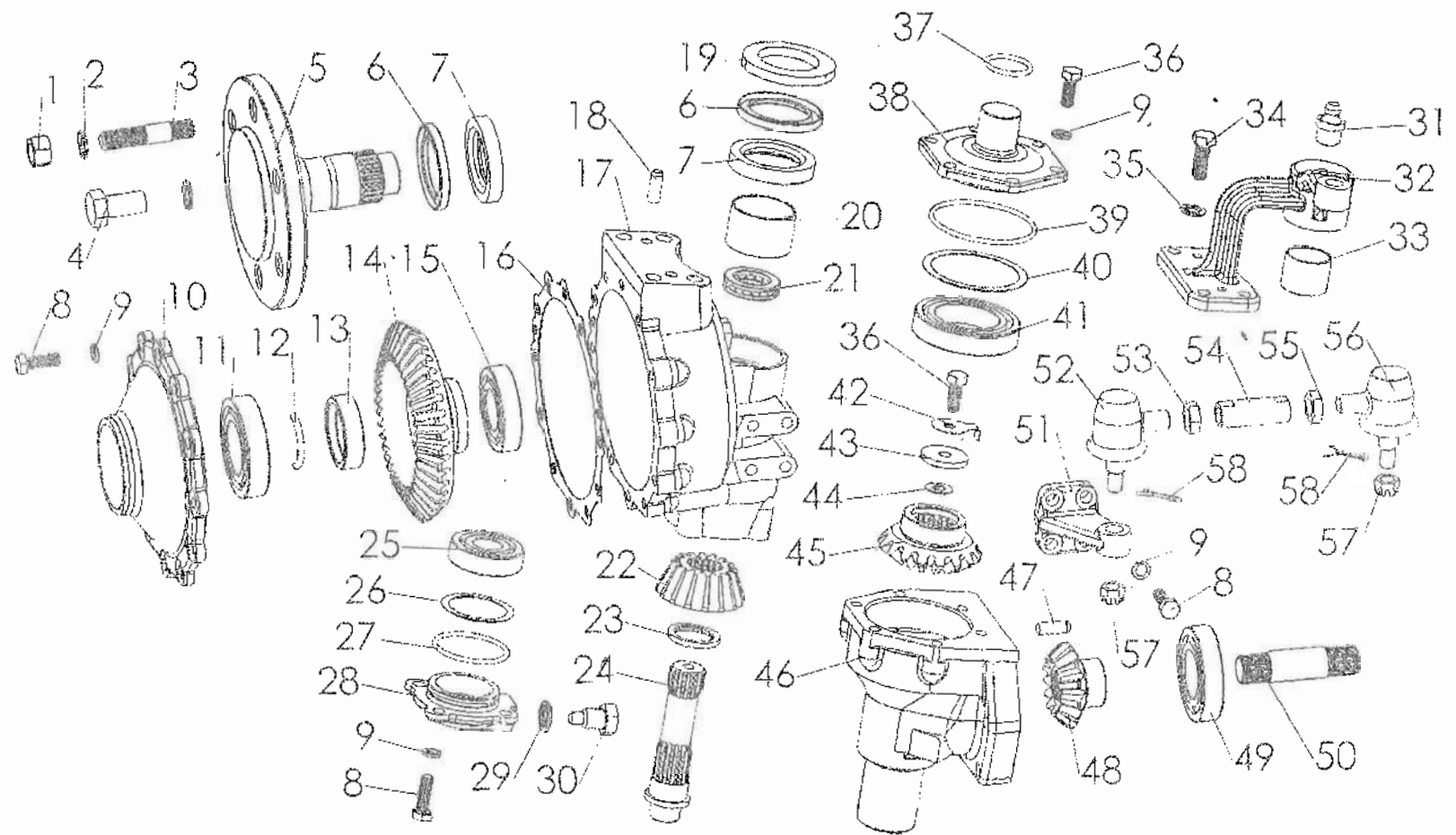




前驱动桥总成 (254D.31.022部件) Front Drive Axle ( 254D.31.022 Assembly )

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB91-86	销 3.2×50	Split pin 3.2×50	1	
2	304.31.223-1	槽形螺母	Castle nut	1	
3	304.31.224-1	调整垫片	Adjusting shims	1组 one set	1组每种各1片 one pcs for each size
4	GB3452.1-82	O形圈 23.6×2.65	O-ring seal 23.6×2.65	1	
5	304.31.225-1	主动锥齿轮油封座圈	Oil-seal seat	1	
6	HG4-692-67	油封 SD35×56×12	Oil-seal SD35×56×12	1	
7	GB297-84	轴承 2007106	Taper roller bearing 2007106	1	
8	254D.31.227	主动圆锥齿轮	Bevel drive pinion	1	
9	GB3452.1-82	O形圈 85×2.65	O-ring seal 85×2.65	1	
10	304.31.226	主动锥齿轮轴承座	Bearing seat	1	
11	GB297-84	轴承 27306	Taper roller bearing 27306	1	
12	GB3452.1-82	O形圈 80×2.65	O-ring seal 80×2.65	1	

# 前驱动桥总成（左边减速） Front Drive Axle (Left Side-Slowdown)



### 前驱动桥总成（左边减速）Front Drive Axle ( Left Side-Slowdown )

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6176-86	螺母 M18×1.5	Hex. nut M18×1.5	2	
2	GB93-87	垫圈 18	Spring lock washer 18	6	
3	304.31.179	螺柱	Stud	2	
4	GB5786-86	螺栓 M18×1.5×35	Hex. head bolt M18×1.5×35	4	
5	304.31.101-2	驱动轴	Drive shaft	1	
6	HG4-692-67	油封 W50×72×7	Oilseal W50×72×7	2	
7	HG4-692-67	油封 PD50×72×12	Oilseal PD50×72×12	2	
8	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	20	
9	GB93-87	垫圈 10	Spring lock washer 10	26	
10	304.31.104-3	驱动轴盖	Drive shaft cover	1	
11	GB276-89	轴承 209	Ball bearing 209	1	
12	304.31.102-2	驱动轴固定圈	Fixing ring of drive shaft	2	
13	304.31.103-2	驱动轴垫圈	Drive shaft sleeve	1	
14	304.31.132-2	末减速被动齿轮	Crown gear of final drive	1	
15	GB276-89	轴承 207	Ball bearing 207	1	
16	304.31.105-1	驱动轴盖垫片	Gasket for drive shaft cover	1	
17	304.31.228-4	左边减速壳体	Left final drive housing	1	
18	GB119-86	销 A10×28	Straight pin A10×28	2	
19	304.30.130	毛毡圈	Felt washer	1	
20	304.31.217-1	边减速壳体衬套	Final drive housing bushing	1	
21	GB301-84	轴承 8106	Thrust ball bearing 8106	1	
22	304.31.131-2	末减速主动齿轮	Bevelpinion gear of final drive	1	
23	304.31.140	隔套	Spacer	1	
24	304.31.107-3	立轴	Upright shaft	1	

续表

## 前驱动桥总成(左边减速) Front Drive Axle (Left Side-Slowdown)

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
25	GB276-89	轴承 305	1	
26	304.31.139	末端传动调整垫片	1组 one set	
27	GB3452.1-82	O形圈 56×2.65	1	
28	304.31.137-2	下轴承盖	1	
29	12.37.149	组合密封垫圈	1	
30	200.38.024	放油螺塞总成	1	
31	GB1152-89	油杯 M10×1	1	
32	254D.31.201	左转向臂	1	
33	304.31.202-1	联接转向臂衬套	1	
34	GB5785-86	螺栓 M12×40	4	
35	GB93-87	垫圈 12	4	
36	GB5783-86	螺栓 M10×25	7	
37	GB3452.1-82	O形圈 34.5×2.65	1	
38	304.31.111-3	上轴承盖	1	
39	GB3452.1-82	O形圈 85×2.65	1	
40	304.31.133	中间传动调整垫片	1组 one set	
41	GB276-89	轴承 111	1	
42	304.31.138	锁紧垫片	1	
43	304.31.110-1	立轴挡圈	1	
44	304.31.112-2	调整垫片	1组 one set	
45	304.31.113-1	中间传动被动齿轮	1	
46	254G2.31.103	立轴套管	1	

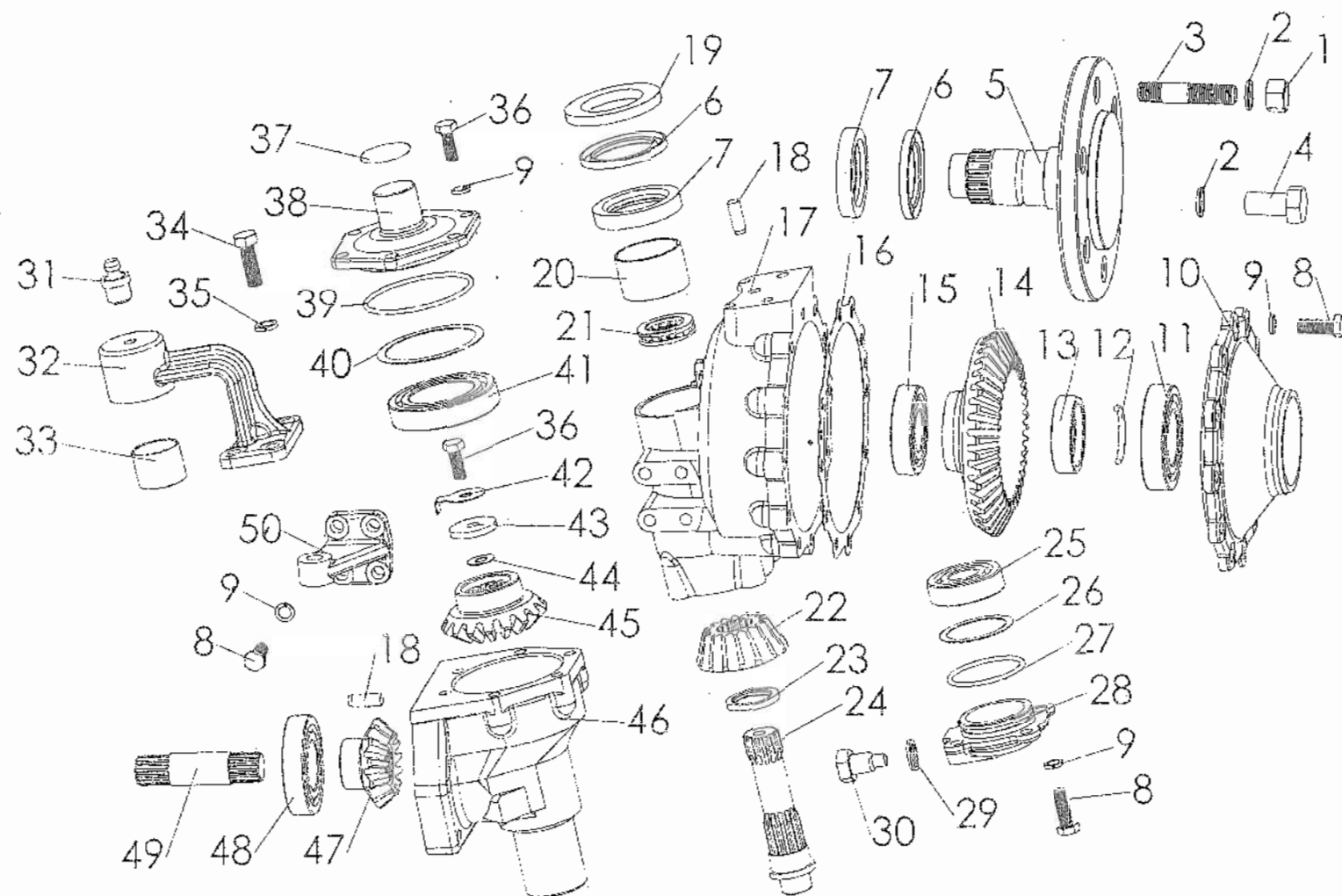
续表

## 前驱动桥总成 (左边减速) Front Drive Axle ( Left Side-Slowdown )

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
47	GB119-86	销 A10×20	Parallel pin A10×20	1	
48	304.31.129-1	中间传动主动齿轮	Driving bevel gear of the first drive	1	
49	GB276-89	轴承 208	Ball bearing 208	1	
50	254G2.31.106	半轴	Half shaft	1	
51	254D.31.120	左梯形臂	Left steering trapezoid arm	1	
52	300.31.026	转向接头总成(左)	Linkage ball joint (Left)	1	
53	GB6173-86	螺母 M16×1.5-左	Hex. thin nut M16×1.5-Left	1	
54	254G2.31.110	横拉杆	Steering tie rod	1	
55	GB6173-86	螺母 M16×1.5	Hex. thin nut M16×1.5	1	
56	300.31.027	转向接头总成(右)	Linkage ball joint (Right)	1	
57	GB6181-86	螺母 M12	Hex. thin slotted nut M12	2	
58	GB91-86	销 3.2×22	Split pin 3.2×22	2	

# 前驱动桥总成 (右边减速)

Front Drive Axle (Right side-Slowdown)



前驱动桥总成 (右边减速) Front Drive Axle ( Right side-Slowdown )

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6176-86	螺母 M18×1.5	Hex. nut M18×1.5	2	
2	GB93-87	垫圈 18	Spring lock washer 18	6	
3	304.31.179	螺栓	Stud	2	
4	GB5786-86	螺栓 M18×1.5×35	hex. head bolt M18×1.5×35	4	
5	304.31.101-2	驱动轴	Drive shaft	1	
6	HG4-692-67	油封 W50×72×7	Oil-seal W50×72×7	2	
7	HG4-692-67	油封 PD50×72×12	Oil-seal PD50×72×12	2	
8	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	20	
9	GB93-87	垫圈 10	Spring lock washer 10	26	
10	304.31.104-3	驱动轴盖	Drive shaft cover	1	
11	GB276-89	轴承 209	Ball bearing 209	1	
12	304.31.102-2	驱动轴固定圈	Fixing ring of drive shaft	2	
13	304.31.103-2	驱动轴垫圈	Drive shaft sleeve	1	
14	304.31.132-2	末减速被动齿轮	Crown gear of final drive	1	
15	GB276-89	轴承 207	Ball bearing 207	1	
16	304.31.105-1	驱动轴盖垫片	Gasket for drive shaft cover	1	
17	304.31.216-4	右边减速壳体	Right final drive housing	1	
18	GB119-86	销 A10×28	Parallel pin A10×28	2	
19	304.30.130	毛毡圈	Felt washer	1	
20	304.31.217-1	边减速壳体衬套	Final drive housing bushing	1	
21	GB301-84	轴承 8106	Thrust ball bearing 8106	1	
22	304.31.131-2	末减速主动齿轮	Bevel pinion gear of final drive	1	
23	304.31.140	隔套	Spacer	1	
24	304.31.107-3	立轴	Upright shaft	1	

续表 前驱动桥总成 (右边减速) Front Drive Axle ( Right side-Slowdown )

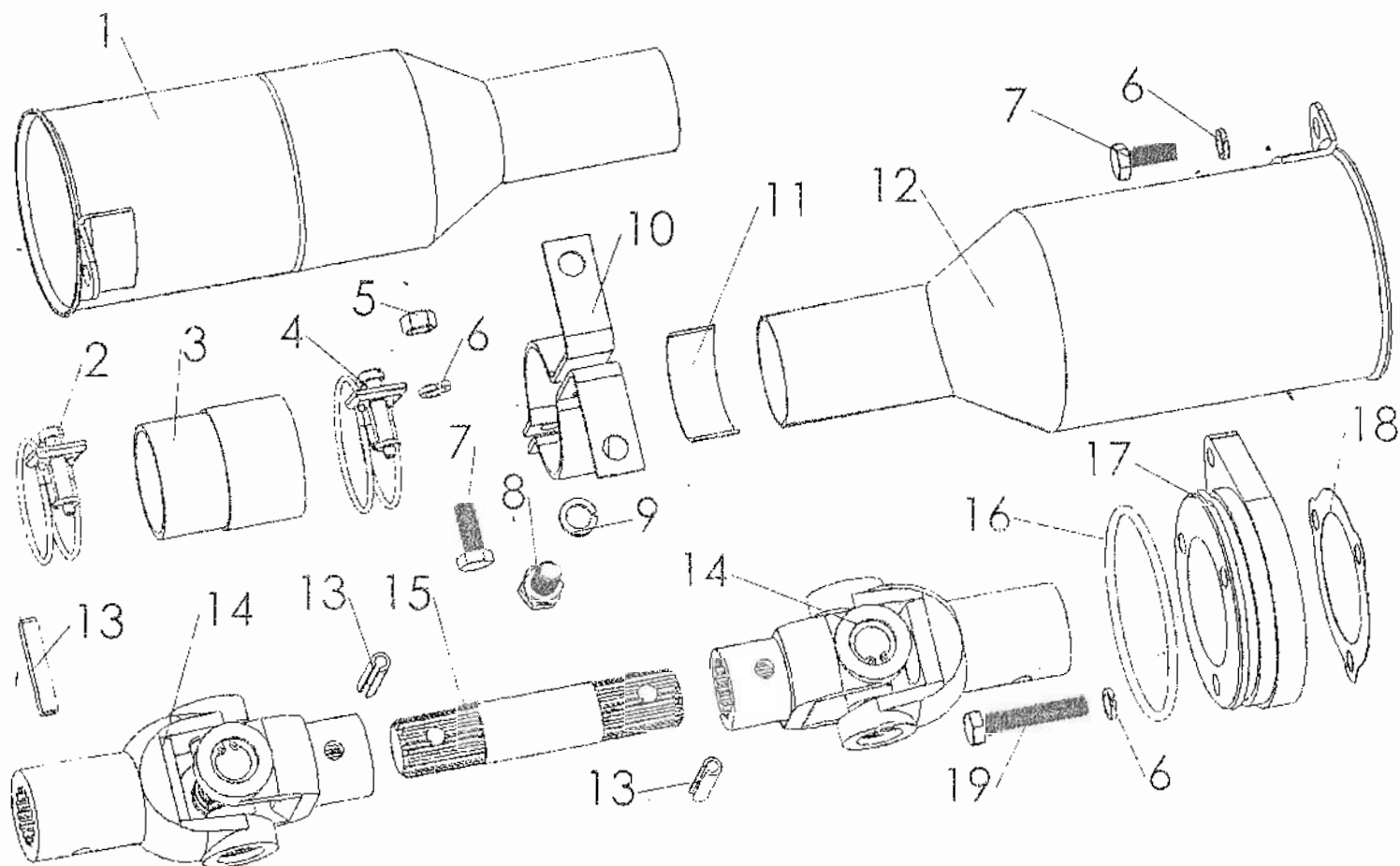
序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
25	GB276-89	轴承 305 Ball bearing 305	1	1组每种各2片 Two pcs for each size
26	304.31.139	末端传动调整垫片 Adjusting shims for final drive	1组 one set	
27	GB3452.1-82	O形圈 56×2.65 O-ring seal 56×2.65	1	
28	304.31.137-2	下轴承盖 Lower bearing cover	1	
29	12.37.149	组合密封垫圈 Combined seal washer	1	
30	200.38.024	放油螺塞总成 Oil drain plug	1	1组每种各2片 Two pcs for each size
31	GB1152-89	油杯 M10×1 Grease cup M10×1	1	
32	304.31.215-2	右联接臂 Right linking arm	1	
33	304.31.202-1	联接转向臂衬套 Steering arm bushing	1	
34	GB5783-86	螺栓 M12×35 Hex. head bolt M12×35	4	
35	GB93-87	垫圈 12 Spring lock washer 12	4	
36	GB5783-86	螺栓 M10×25 Hex. head bolt M10×25	7	
37	GB3452.1-82	O形圈 34.5×2.65 O-ring seal 34.5×2.65	1	
38	304.31.111-3	上轴承盖 Upper bearing cover	1	
39	GB3452.1-82	O形圈 85×2.65 O-ring seal 85×2.65	1	
40	304.31.133	中间传动调整垫片 Adjusting shims for the first drive	1组 one set	1组每种各2片 Two pcs for each size
41	GB276-89	轴承 111 Ball bearing 111	1	
42	304.31.138	锁紧垫片 Lock washer	1	
43	304.31.110-1	立轴挡圈 Blocking ring of upright shaft	1	
44	304.31.112-2	调整垫片 Adjusting shims	1组 one set	
45	304.31.113-1	中间传动被动齿轮 Driven bevel gear of the first drive	1	1组每种各2片 Two pcs for each size
46	254G2.31.103	立轴套管 Upright shaft housing	1	



续表 前驱动桥总成 (右边减速) Front Drive Axle ( Right side-Slowdown )

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
47	304.31.129-1	中间传动主动齿轮 Driving bevel gear of the first drive	1	
48	GB276-89	轴承 208 Ball bearing 208	1	
49	254G2.31.106	半轴 Half shaft	1	
50	254D.31.121	右梯形臂 Right steering trapezoid arm	1	
51	GB119-86	销 A10×20 Parallel pin A10×20	2	

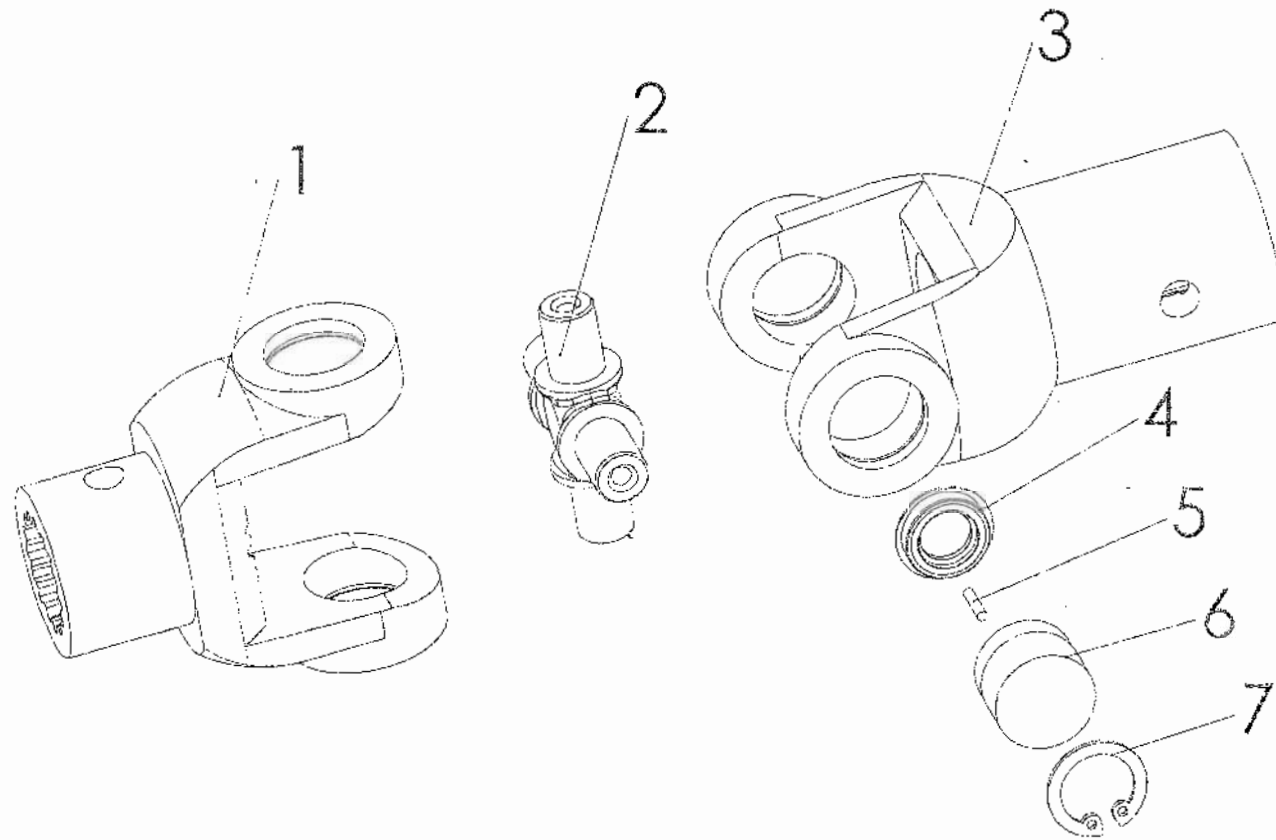
# 传动轴总成 Transmission shaft



### 传动轴总成 Transmission shaft

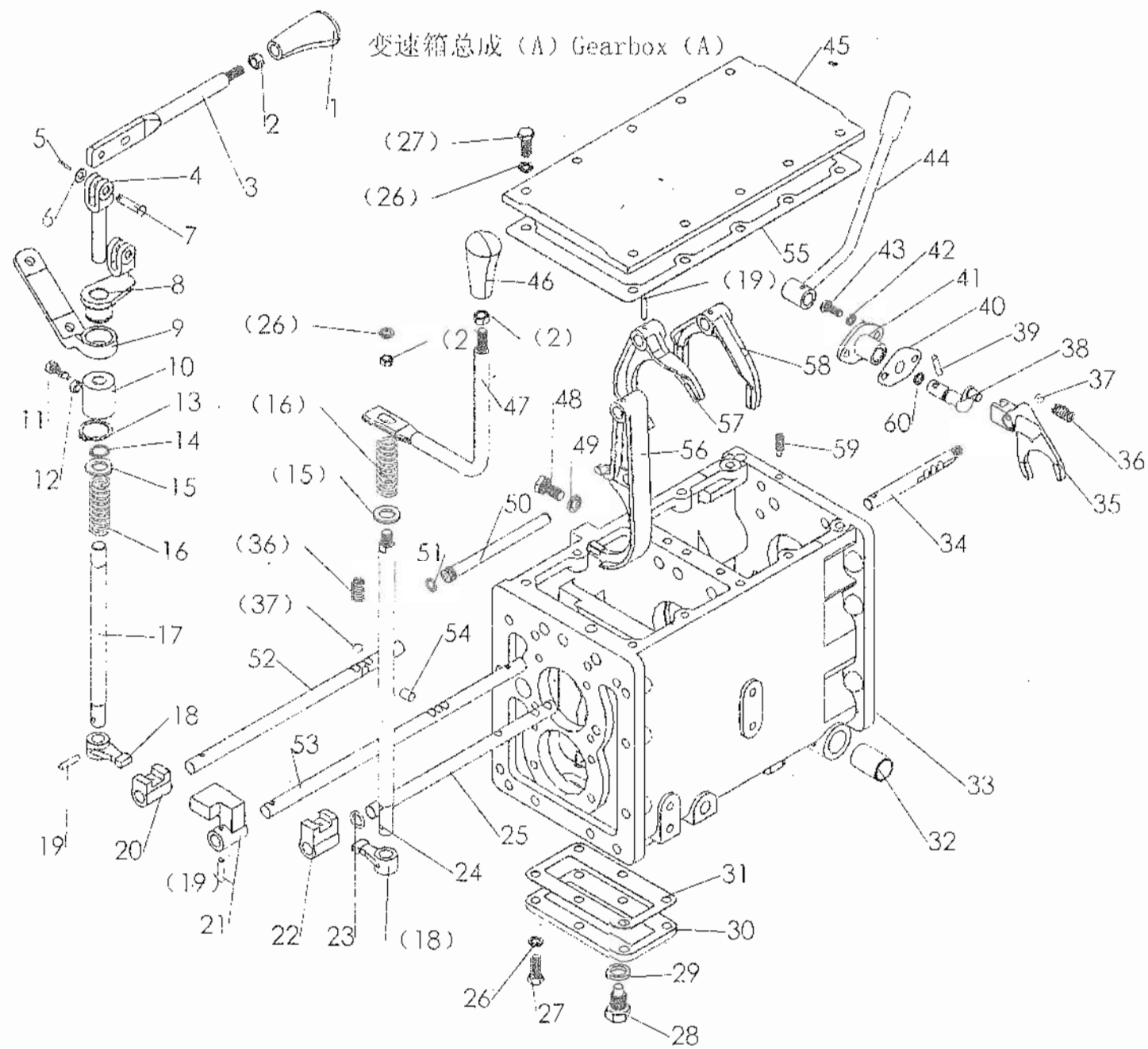
序号 Ser. No.	代号 Part No.&Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	254G2.36.012	前套管焊合件	1	
2	304.36.015	环箍 $\Phi 48$ 总成	1	
3	304.36.103	密封套	1	
4	304.36.014	环箍 $\Phi 53$ 总成	1	
5	GB6170-86	螺母 M8	2	
6	GB93-87	垫圈 8	6	
7	GB5783-86	螺栓 M8 $\times$ 20	3	
8	GB5783-86	螺栓 M10 $\times$ 20	2	
9	GB93-87	垫圈 10	2	
10	254G2.36.102	套管吊环	2	
11	304.36.114	橡胶板	1	
12	254G2.36.011	后套管焊合件	1	
13	GB879-86	销 8 $\times$ 40	3	
14	254D.36.011	万向节总成	2	
15	254G2.36.101	传动轴	1	
16	GB3452.1-92	O型圈 82.5 $\times$ 3.55	1	
17	254D.36.102	连接座	1	
18	254D.36.101	垫片	1	
19	GB5783-86	螺栓 M8 $\times$ 45	3	

# 万向节总成 Universal joint



### 万向节总成 (Universal joint)

序号 Ser. No.	代号 Part No.&Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	254D.36.126	前轴叉 Short universal joint fork	1	
2	254D.36.113	十字轴 Universal joint spider	1	
3	254D.36.107	长万向节头 Long universal joint fork	1	
4	254D.36.019	油封组合件 Grease seal	4	
5	GB309-84	滚针 2×9.8 Needle roller 2×9.8	80	
6	254D.36.114	滚针外圈 Out sleeve of needle roller	4	
7	GB893.1-86	挡圈 20 Circlip for hole 20	4	



### 变速箱总成 (A) Gearbox (A)

序号 Ser. No	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	304G2.37.015	主变速换挡杆手柄总成 Main shift lever handle	1	
2	GB6170-86	螺母 M10 Hex. nut M10	2	
3	304G2.37.173	主变速操纵杆 Main shift lever	1	
4	304G2.37.172	主变速上杆 Main shift up lever	1	
5	GB91-86	销 2.5x18 Split 2.5x18	2	
6	GB97.1-85	垫圈 8 Chamfered plain washer 8	2	
7	GB882-86	销轴 B8x30 Clevis pin with head B8x30	2	
8	304G2.37.174	转套 Rotate sleeve	1	
9	304G2.37.175	固定套 Fixing sleeve	1	
10	304G2.37.177	连接套 Linking sleeve	1	
11	304G2.37.176	紧固螺钉 Fixing bolt	2	
12	GB6170-86	螺母 M8 Hex. nut M8	2	
13	GB894.1-86	挡圈 30 Circlip for shaft 30	1	
14	GB894.1-86	挡圈 16 Circlip for shaft 16	1	
15	GB97.1-85	垫圈 16 Chamfered plain washer 16	2	
16	304G2.37.118-1	压簧 Pressure spring	2	
17	304G2.37.178	主变速下杆 Main shift lower lever	1	
18	304G2.37.120	拨杆 Sliding lever	2	
19	GB879-86	销 5x26 Slotted spring pin 5x26	8	
20	304G2.37.121	III-IV 档拨头 III-IV Sliding block	1	
21	304G2.37.122	I - II 档拨头 I - II Sliding block	1	
22	304G2.37.128	梭形档拨头 Patrol sliding block	1	
23	GB3452.1-92	O形圈 15x2.65 O-ring seal 15x2.65	3	
24	304G2.37.183	梭形档下杆 Patrol down level	1	
25	304G2.37.129	梭形档拨叉轴 Patrol fork shaft	1	

# 变速箱总成 (A) Gearbox (A)

续表

序号 Ser. No	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	GB93-87	垫圈 10	Spring lock washer 10	32	
27	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	26	
28	200.38.024	放油螺栓总成	Oil drain plug	1	
29	12.37.149	组合密封圈	Combined seal washer	1	
30	300.37.150	底盖	Bottom cover	1	
31	300.37.151	底盖纸垫	Paper gasket	1	
32	200.38.144	衬套	Bush	2	
33	304G2.37.101	变速箱壳体	Gearbox housing	1	
34	304G2.37.117	副变速拨叉轴	Range gear shift fork shaft	1	
35	200.37.211	高低档拨叉	Shift fork, Hi- low speed range	1	
36	200.37.127-i	拨叉定位弹簧	Positioning spring, shift fork	4	
37	GB308-84	钢球 9.5	Steel ball 9.5	4	
38	200.38.112	高低档拨销	Shifter peg	1	
39	GB879-86	销 6×28	Slotted spring pin 6×28	1	
40	200.38.111	操纵轴衬套纸垫	Paper gasket, bush	1	
41	200.38.113	操纵轴衬套	Bush, shifter peg	1	
42	GB93-87	垫圈 8	Spring lock washer 8	6	
43	GB5783-86	螺栓 M8×20	Hex. head bolt M8×20	2	
44	304G2.37.019	高低档换挡杆总成	Shift lever, range hi-low speed	1	
45	304G2.37.103	变速箱盖	Gearbox cover	1	

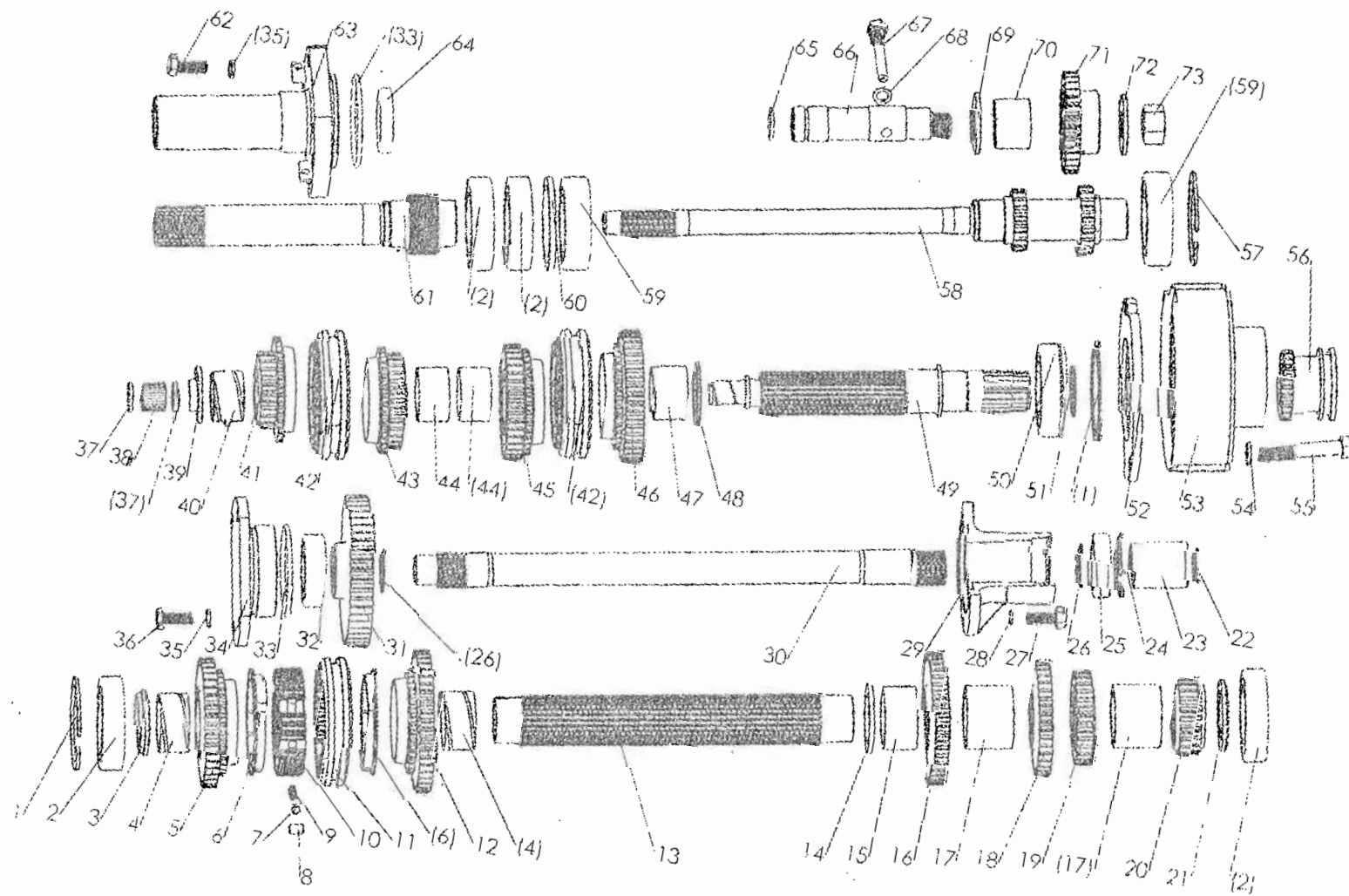


# 变速箱总成 (A) Gearbox (A)

续表

序号 Ser. No	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
46	304G2.37.016	梭形档换挡杆手柄总成	Patrol shift lever handle	1	
47	304G2.37.180	梭形档操纵杆	Patrol shift lever	1	
48	GB5783-86	螺栓M12×25	Hex. head bolt M12×25	1	
49	GB3541-83	垫圈 12	Washer 12	1	
50	304G2.37.155	梭形档拨叉中轴	Patrol Fork Middle Shaft	1	
51	GB3452.1-92	O形圈 11.2×2.65	O-ring seal 11.2×2.65	1	
52	304G2.37.127	III-IV档拨叉轴	Shaft, III-IV shift fork	1	
53	304G2.37.126	I - II档拨叉轴	Shaft, I - II shift fork	1	
54	450.37.102	互锁销	Mutual locking plunger	1	
55	304G2.37.102	变速箱盖纸垫	Gasket, gearbox cover	1	
56	304G2.37.130	梭形档拨叉	Patrol fork	1	
57	304G2.37.127	III-IV档拨叉	III-IV Fork	1	
58	304G2.37.126	I - II档拨叉	I - II Fork	1	
59	GB75-85	螺钉M8×30	Blot M8×30	1	
60	GB3452.1-92	O形圈 10.6×2.65	O-ring seal 10.6×2.65	1	

变速箱总成 (B) Gearbox (B)



### 变速箱总成 (B) Gearbox (B)

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB305-89	止动环 80	Snap ring 80	2	
2	GB276-89	轴承 208	Ball bearing 208	4	
3	304G2.37.143	梭形档前隔圈	Front spacer sleeve, patrol	1	
4	304G2.37.141	大衬套	Big bush	2	
5	304G2.37.018	梭形档被动齿轮焊合作	Driven gear, patrol	1	
6	450.37.204	同步环	Synthronization ring	6	
7	450.37.207	托架	Bracket	9	
8	450.37.208	止销	Stop pin	9	
9	450.37.206	弹簧	Spring	9	
10	304G2.37.142	同步器齿座	Synchronizing gear seat	1	
11	450.37.202	滑动齿套	Sliding gear sleeve	3	
12	304G2.37.017	前进档被动齿轮焊合作	Driven gear, advance	3	
13	304G2.37.135	中间轴	Counter-shaft	2	
14	304G2.37.140	梭形档后隔圈	Rear Spacer, patrol	2	
15	304G2.37.139	短隔圈	Short spacer	1	
16	304G2.37.138	IV档主动齿轮	Driving gear, IV Speed	2	
17	304G2.37.134	长隔套	Long Spacer	28	
18	304G2.37.137	III档主动齿轮	Driving gear, III Speed	1	
19	304G2.37.136	II档主动齿轮	Driving gear, II Speed	1	
20	304G2.37.133	I档主动齿轮	Driving gear, I Speed	1	
21	280.37.111	中间轴后轴端挡圈	Rear retaining ring, counter-shaft	1	
22	GB893.1-86	挡圈 28	Circclip for shaft 28	3	
23	300.37.132-1	输出轴接合套	Transmission shaft	1	
24	GB893.1-86	挡圈 55	Circclip for shaft 55	1	
25	GB276-89	轴承 106	Ball bearing 106	1	

# 变速箱总成 (B) Gearbox (B)

续表

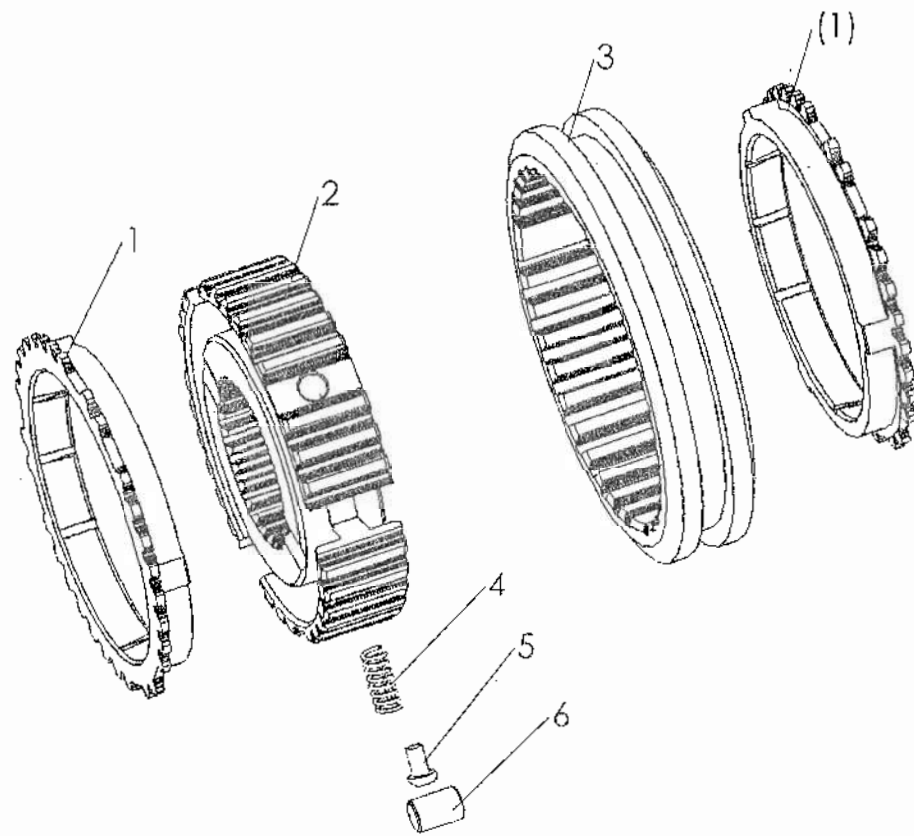
序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	GB894.1-86	挡圈 30	Circclip for shaft 30	2	
27	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	4	
28	GB93-87	垫圈 8	Spring lock washer 8	6	
29	280.37.110	中间轴后轴承盖	Rear bearing cover, counter-shaft	1	
30	304G2.37.132	动力输出传动轴	PTO transmission shaft	1	
31	300.37.149-A	动力输出传动齿轮(1000/540)	PTO transmission gear (1000/540)	1	For PTO(1000/540)
32	GB276-89	轴承 305	Ball bearing 305	1	
33	GB3452.1-82	O型圈 73×3.55	O-ring seal 73×3.55	2	
34	304G2.37.144	中间轴前轴承盖	Front bearing cover, counter-shaft	1	
35	GB93-87	垫圈 10	Spring lock washer 10	31	
36	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	26	
37	200.37.105	滚针止推圈	Thrust washer, roller	2	
38	GB309-89	滚针 2.5×19.8	Needle roller 2.5×19.8	28	
39	304G2.37.110	主变速前隔圈	Front spacer, main shift	1	
40	304G2.37.111	薄衬套	Thin bush	1	
41	304G2.37.011	IV档被动齿轮焊合件	Driven gear, IV Speed	1	
42		同步器	Synchronizer	2	
43	304G2.37.012	III档被动齿轮焊合件	Driven gear, III Speed	1	
44	304G2.37.113	短衬套	Short Bush	1	
45	304G2.37.013	II档被动齿轮焊合件	Driven gear, II Speed	1	
46	304G2.37.014	I档被动齿轮焊合件	Driven gear, I Speed	1	
47	304G2.37.115	长衬套	Long bush	1	
48	304G2.37.110	主变速后隔圈	Rear spacer, main shift	1	
49	304G2.37.131	二轴	shaft II	1	
50	GB277-89	轴承 50307	Snap ring ball bearing 50307	1	

# 变速箱总成 (B) Gearbox (B)

续表

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
51	GB894.1-86	挡圈 35	Circlip for shaft 35	1	
52	200.37.120	二轴后轴承盖	Rear bearing cover, Shaft II	1	
53	200.37.012	行星机构总成	Planet mechanism	1	
54	GB93-87	垫圈 12	Spring lock washer 12	4	
55	GB5782-86	螺栓 M12×70	Hex. head bolt M12×70	4	
56	200.37.212	接合齿套	Sliding gear	1	
57	GB893.1-86	挡圈 80	Circlip for shaft 80	2	
58	304G2.37.146	一轴带啮合齿轮	Constant-mesh gear, shaft I	1	
59	GB276-89	轴承 307	Ball bearing 307	1	
60	304G2.37.146	隔套	Spacer	1	
61	300.37.103-A	输入轴(1000/540)	Input shaft (1000/540)	1	For PTO (1000/540)
62	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	4	
63	304G2.37.147	一轴前轴承盖	Front bearing cover, shaft I	1	
64	JB2600-80	油封 SG35×55×10	Oil seal SG35×55×10	1	
65	GB3452.1-82	O型圈 25×2.65	O-ring seal 25×2.65	1	
66	304G2.37.105	中间齿轮轴	Middle Gear Shaft	1	
67	304G2.37.104	中间齿轮轴挡销	Block pin, middle gear shaft	1	
68	GB3541-83	垫圈 10	Washer 10	1	
69	304G2.37.106	中间齿轮前隔圈	Front spacer, middle gear shaft	1	
70	GB5801-86	滚针轴承 6254905	Needle roller bearing	1	
71	304G2.37.108	梭形档中间齿轮	Middle gear, patrol	1	
72	304G2.37.106	中间齿轮后隔圈	Rear spacer, middle gear shaft	1	
73	GB6171-86	螺母 M20×1.5 (左)	Hex. nut M20×1.5(left)	1	

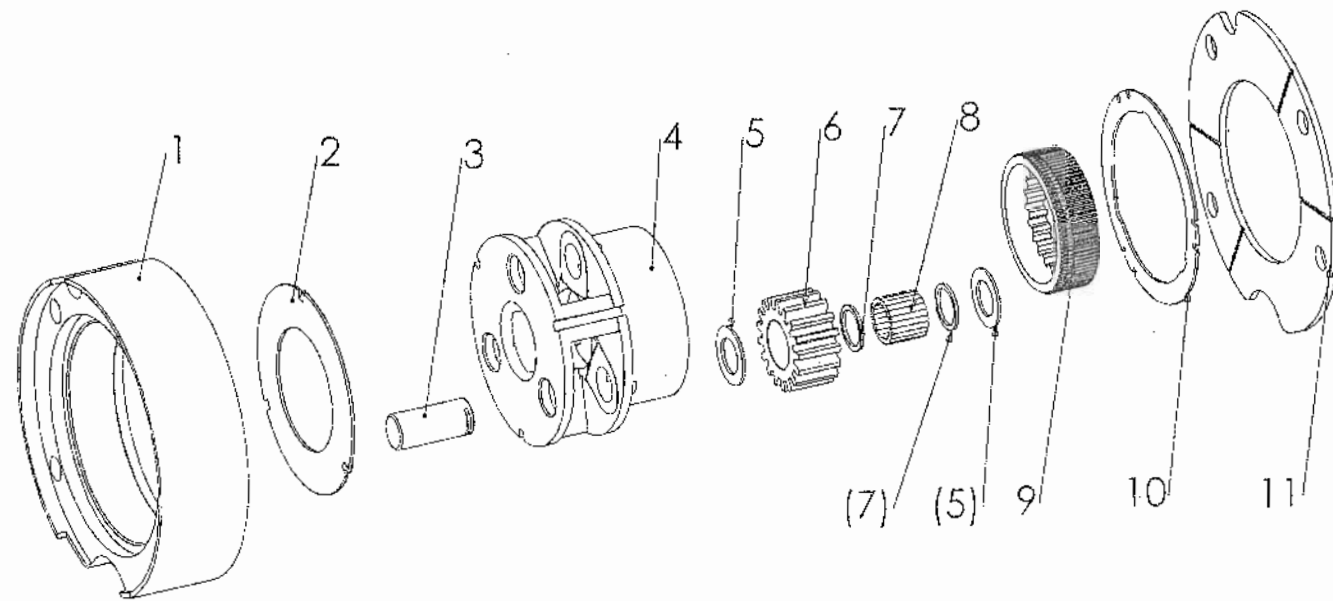
同步器 Synchronizer



### 同步器 Synchronizer

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	450.37.204	同步环	Synthronization ring	2	
2	450.37.203	同步器齿座	Synchronizing gear seat	1	
3	450.37.202	滑动齿套	Sliding gear sleeve	1	
4	450.37.206	弹簧	Spring	3	
5	450.37.207	托架	Bracket	3	
6	450.37.208	止销	Stop pin	3	

# 行星机构总成 Planet Mechanism

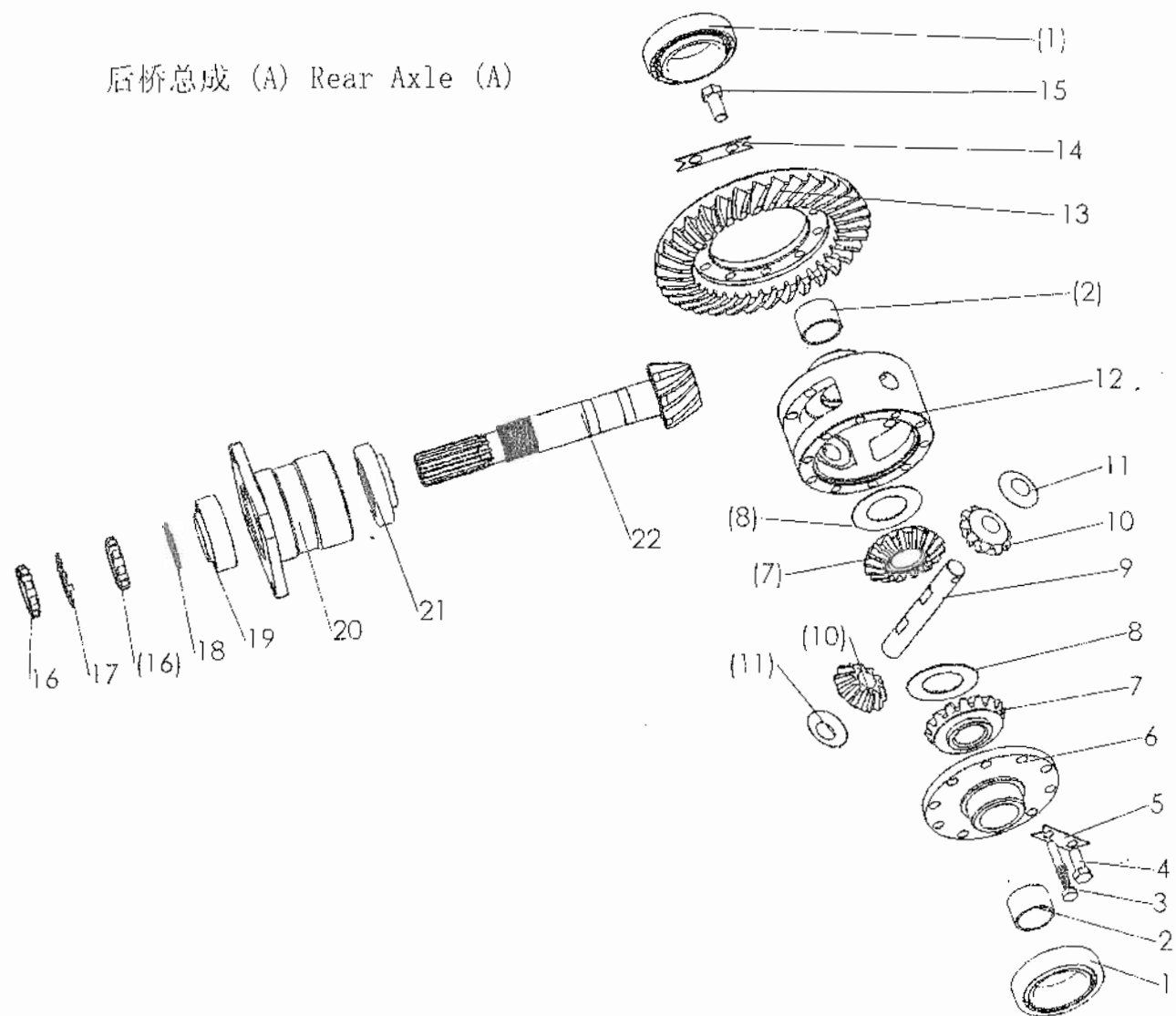




### 行星机构总成 Planet Mechanism

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.37.208	齿圈	Ring gear	1	
2	200.37.201	行星架前垫片	Front shim, planet carrier	1	
3	200.37.202	行星齿轮轴	Planet gear shaft	3	
4	200.37.209	行星齿轮架	Planet carrier	1	
5	200.37.204	行星轮垫片	Shim, planet gear	6	
6	200.37.207	行星齿轮	Planet gear	3	
7	200.37.203	行星轮滚针隔圈	Needle bearing retainer	6	
8	GB309-89	滚针 3×19.8	Needle roller 3×19.8	66	
9	200.37.210	行星轮架花键圈	Splined ring, planet carrier	1	
10	200.37.205	行星架后垫片	Rear shim, planet carrier	1	
11	200.37.206	行星轮架后盖	Rear cover, planet carrier	1	

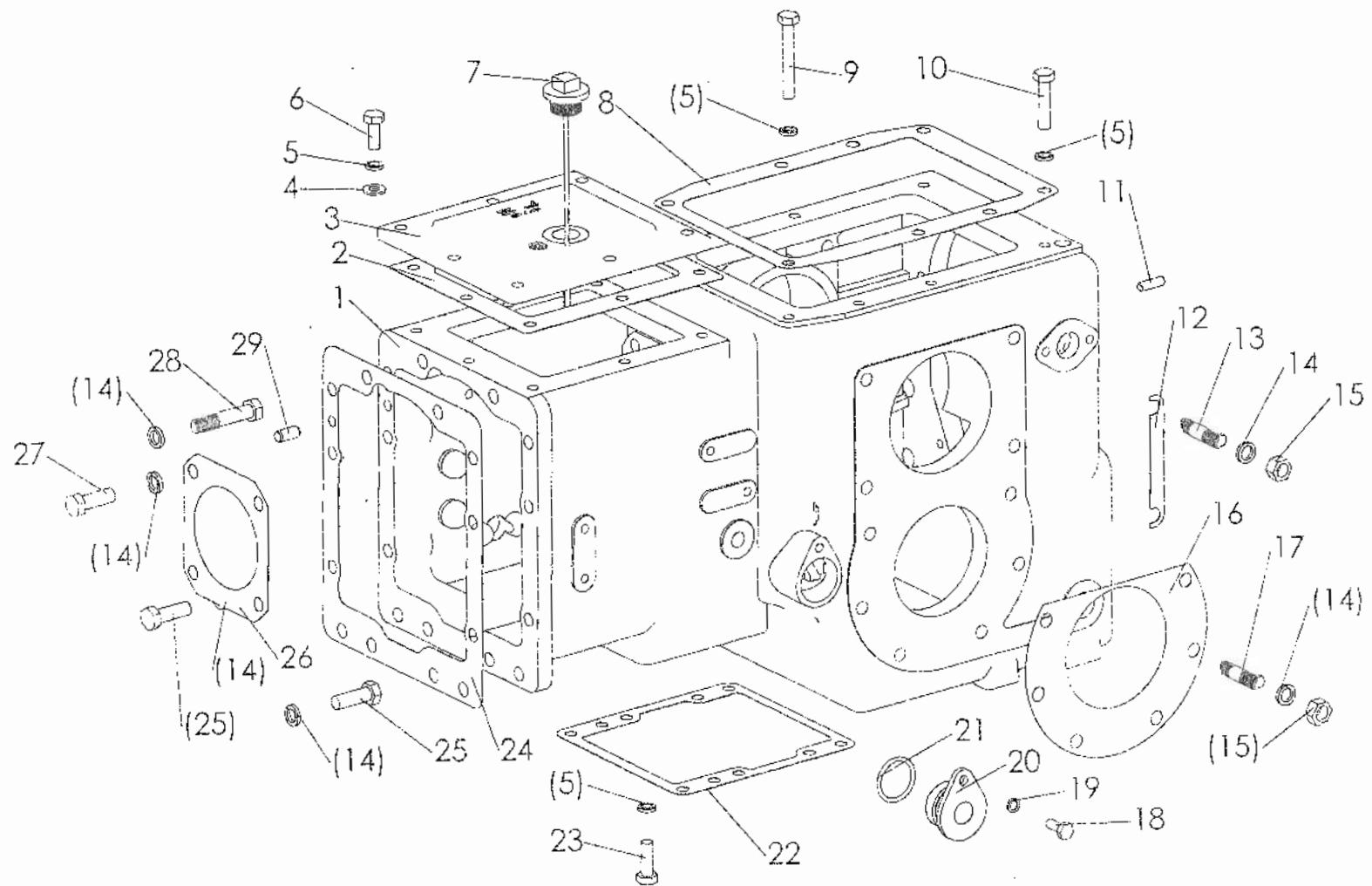
后桥总成 (A) Rear Axle (A)



### 后桥总成 (A) Rear Axle (A)

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB297-84	轴承 2007111	Tapered roller bearing 2007111	2	
2	200.38.124	衬套	Bush	2	
3	200.38.126	行星轴固定螺钉	Fixing bolt, planet gear shaft	1	
4	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	9	
5	200.38.125	锁紧垫片	Lock piece	5	
6	200.38.117	差速器盖	Differential case cover	1	
7	200.38.120	半轴齿轮	Half shaft gear	2	
8	200.38.123	半轴齿轮垫片	Shim halfshaft gear	2	
9	300.38.143	行星轴	Planet gear shaft	1	
10	200.38.119A	行星齿轮	Planet gear	2	
11	200.38.122A	行星齿轮垫片	Planet gear shim	2	
12	200.38.116A	差速器壳	Differential case	1	
13	250.38.118A	主传动被动齿轮	Spiral crown gear	1	
14	200.38.149	锁紧垫片	Lock piece	5	
15	GB5785-87	螺栓 M12×1.5×25	Fine thread hex. head bolt M12×1.5×25	10	
16	200.38.130	锁紧螺母	Lock nut	2	
17	200.38.131	止退垫片	Lock washer	1	
18	200.38.134	锁片	Lock piece	1	
19	GB297-84	轴承 7507	Tapered roller bearing 7507	1	
20	250.38.128A	主动齿轮轴承座	Bearing seat, spiral bevel pinion	1	
21	GB297-84	轴承 27307E	Tapered roller bearing 27307E	1	
22	304G2.38.110	主传动主动圆锥齿轮	Shank-type spiral bevel pinion	1	

后桥总成 (B) Rear Axle (B)



### 后桥总成 (B) Rear Axle (B)

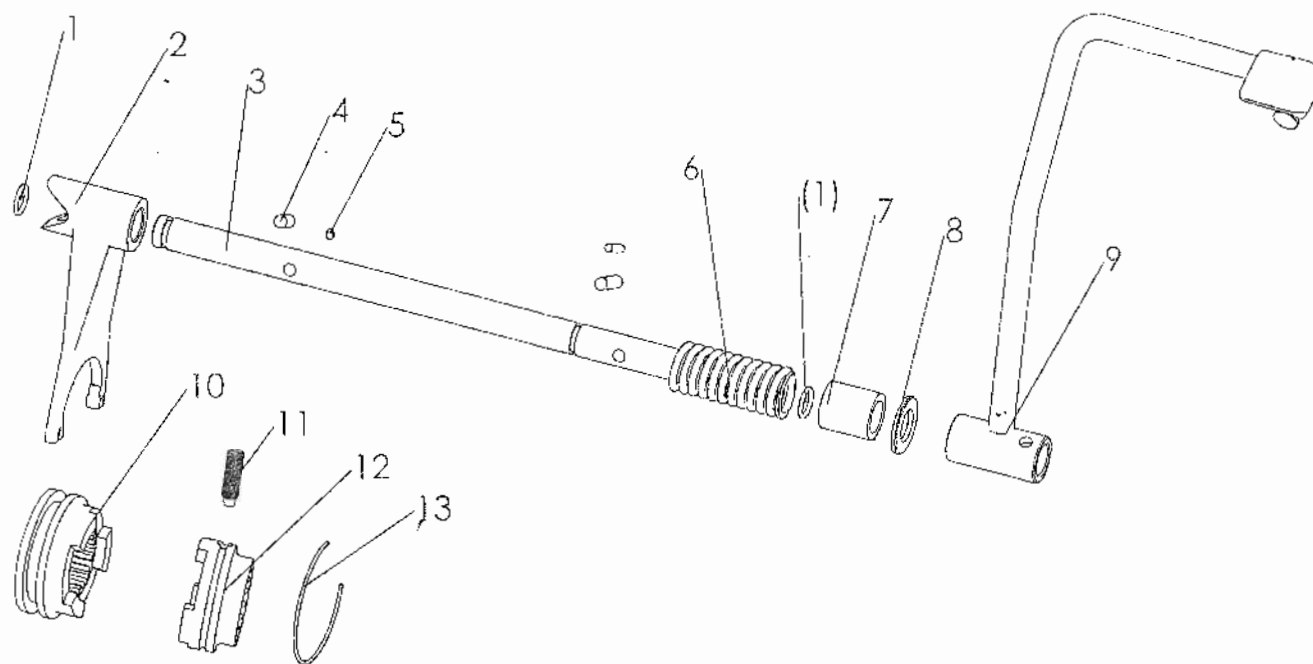
序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	304G2.38.101-1	后桥壳体	Rear axle case	1	
2	304G2.38.103	上盖板纸垫	Paper gasket upper cover	1	
3	304G2.38.104	上盖板	Upper cover	1	
4	GB97.2-85	垫圈 10	Plain washer 10	7	
5	GB93-87	垫圈 10	Spring lock washer 10	25	
6	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	7	
7	200.38.014A	油尺总成	Dipstick	1	
8	200.38.105	提升器壳纸垫	Paper gasket, lift housing	1	
9	GB5782-86	螺栓 M10×70	Hex. head bolt M10×70	1	
10	GB5783-86	螺栓 M10×45	Hex. head bolt M10×45	7	
11	GB119-86	销 B8×26	Parallel pin B8×26	2	
12	200.38.109	主传动被动齿轮调整垫片	Adjusting shims, spiral crown gear	4组 four sets	
13	GB898-88	螺柱 AM12×38	Double end stud AM12×38	8	
14	GB93-87	垫圈 12	Spring lock washer 12	35	
15	GB6170-86	螺母 M12	Hex. nut M12	20	
16	280.38.107	半轴套管纸垫	Paper gasket	1	
17	GB898-88	螺柱 AM12×35	Stud AM12×35	12	
18	GB5783-86	螺栓 M8×20	Hex. head bolt M8×25	1	
19	GB93-87	垫圈 8	Spring lock washer 8	1	
20	200.38.160	端盖	End cover	1	
21	GB3452.1-92	O形圈 33.5×3.55	O-ring seal 33.5×3.35	1	
22	304G2.38.106	分动箱体纸垫	Paper gasket	1	
23	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	8	
24	200.38.102	变速箱与后桥联接纸垫	Paper gasket	1	
25	GB5783-86	螺栓 M12×35	Hex. head bolt M12×35	9	

## 后桥总成 (B) Rear Axle (B)

续表

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	200.38.104	主传动主动齿轮调整垫片	Adjusting shims, spiral bevel pinion	1组 one set	
27	GB5786-86	螺栓 M12×1.5×35	Hex. head bolt M12×1.5×35	4	
28	GB5782-86	螺栓 M12×60	Hex. head bolt M12×60	2	
29	GB119-86	销 B8×16	Parallel pin B8×16	2	

差速锁总成 Differential Lock

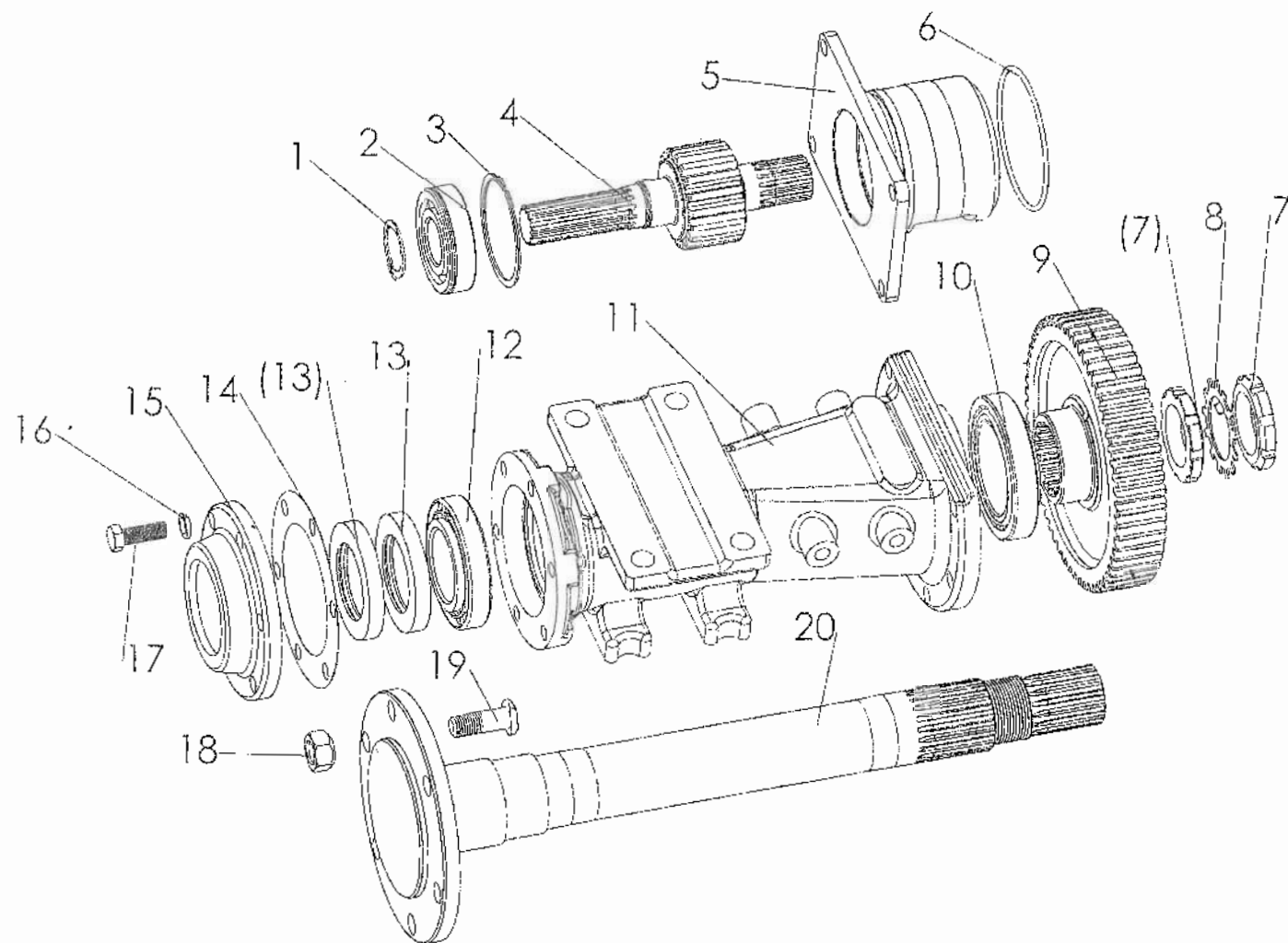


### 差速锁总成 Differential Lock

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	GB3452.1-92	O型密封圈 15×2.65	2	
2	200.38.152	拨叉	1	
3	250D.38.153	拨叉轴	1	
4	GB879-86	销 8×35	2	
5	GB879-86	销 5×35	2	
6	200.38.151	弹簧	1	
7	280.38.150	轴套	1	
8	GB97.2-85	垫圈20	1	
9	304G2.38.022	踏杆焊合件	1	
10	280.38.155	啮合套	1	
11	GB75-85	螺钉 M10×16	2	
12	280.38.154	连接套	1	
13	GB3081-82	热镀锌钢丝 I -1.40×260	1	



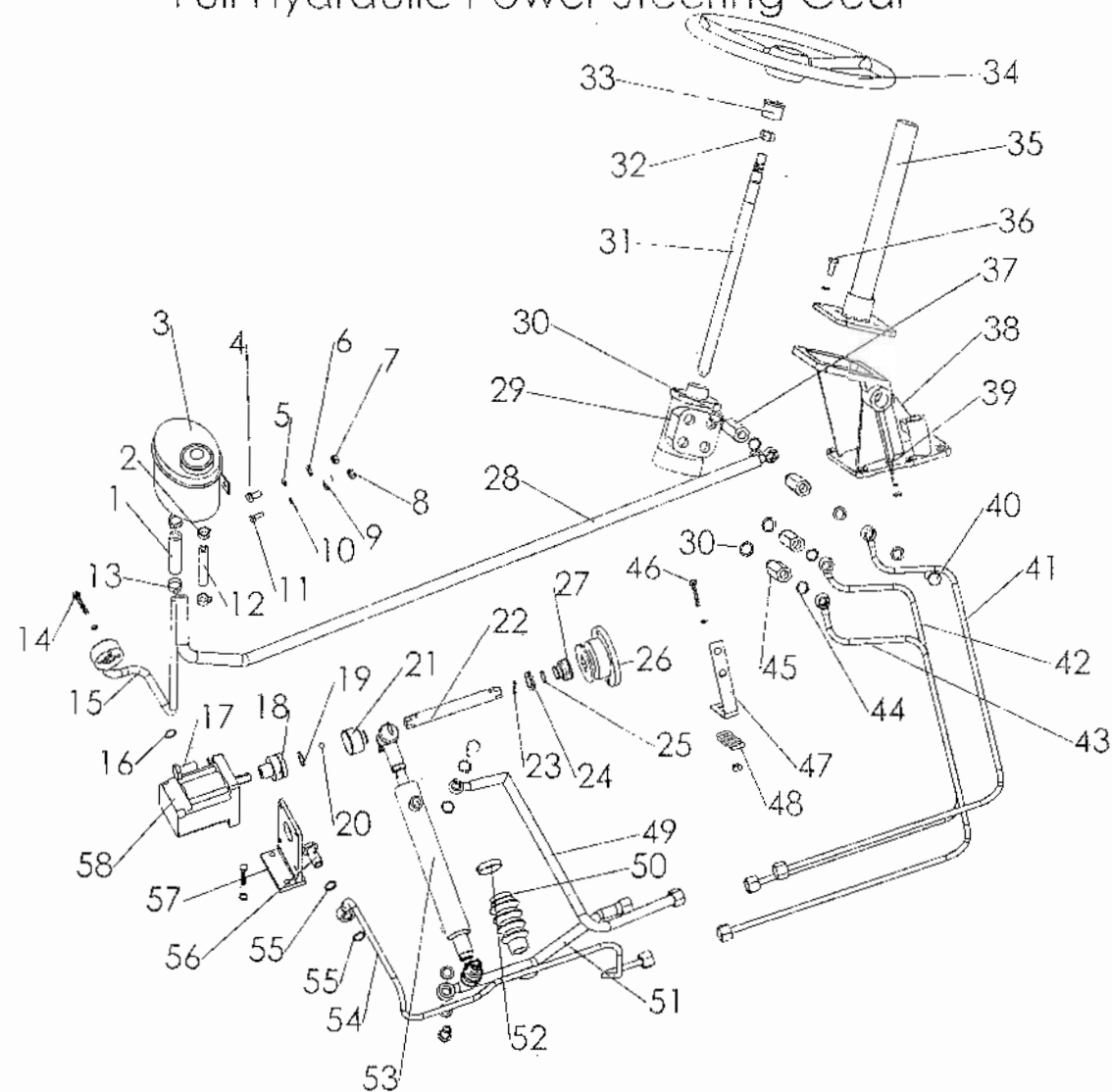
# 最终传动总成 Final Transmission



### 最终传动总成      Final Transmission

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	GB894.1-86	挡圈 35	1	
2	GB277-89	轴承 50307	1	
3	GB305-89	止动环 80/86.6	1	
4	280.39.105	主动齿轮	1	
5	280.39.107	轴承座	1	
6	GB3452.1-82	O形圈 103×3.55	1	
7	300.39.114	锁紧螺母	2	
8	300.39.115	锁紧垫片	1	
9	280.39.109	被动齿轮	1	
10	GB297-84	轴承 2007114	1	
11	280.39.103	半轴套管	1	
12	GB297-84	轴承 7211	1	
13	HG4-692-67	油封 SD60×90×12	2	
14	200.39.110	纸垫	1	
15	200.39.102	轴承盖	1	
16	GB93-87	垫圈 12	6	
17	GB5783-86	螺栓 M12×35	6	
18	300.39.101	后轮毂螺母	6	
19	300.39.102	后轮毂螺栓	6	
20	280.39.101	半轴	1	

# 液压转向系统总成 Full Hydraulic Power Steering Gear



### 液压转向器总成 Full Hydraulic Power Steering Gear

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	JB/T6105-1992	胶管13-100	Hose assy 13-100	1	
2	JB/T8870-99	喉箍 2A (13-20)	Hoop 2A (13-20)	3	
3	254G2.40.015	转向油箱总成	Steering fuel tank assy	1	
4	GB5783-86	螺栓M10×20	Hex. head bolt M10×20	2	
5	GB93-87	垫圈10	Spring lock washer 10	28	
6	GB97.1-86	垫圈10	Spring lock washer 10	2	
7	GB6170-86	螺母 M10	Hex. nut M10	2	
8	GB6170-86	螺母 M8	Hex. nut M8	7	
9	GB97.1-86	垫圈 8	Spring lock washer 8	4	
10	GB93-87	垫圈 8	Spring lock washer 8	7	
11	GB5783-86	螺栓M8×20	Hex. head bolt M8×20	4	
12	JB/T6105-1992	胶管10-100	Hose assy	1	
13	JB/T8870-99	喉箍 2A (16-25)	Hoop 2A (16-25)	2	
14	GB5783-86	螺栓M8×45	Hex. head bolt M8×45	3	
15	254G2.40.013	吸油管焊合件	Suction pipe assy of gear pump	1	
16	GB3452.1-92	O形圈18×2.65	O-ring seal 18×2.65	1	
17	GB5783-86	螺栓M8×35	Hex. head bolt M8×35	4	
18	254D.40.139	连接套	Connecting sleeve	1	
19	GB893.2-86	挡圈 12	Circlip for hole 12	1	
20	GB308-89	钢球 9	Steel ball 9	4	
21	254D.40.162	橡胶护套	Rubber jacket	1	
22	254D.40.143	连接轴	Connecting shaft	1	
23	GB879-86	销 6×30	Slotted spring pin 6×30	2	
24	254D.40.159	挡圈	Check ring	2	

# 液压转向器总成 Full Hydraulic Power Steering Gear

续表

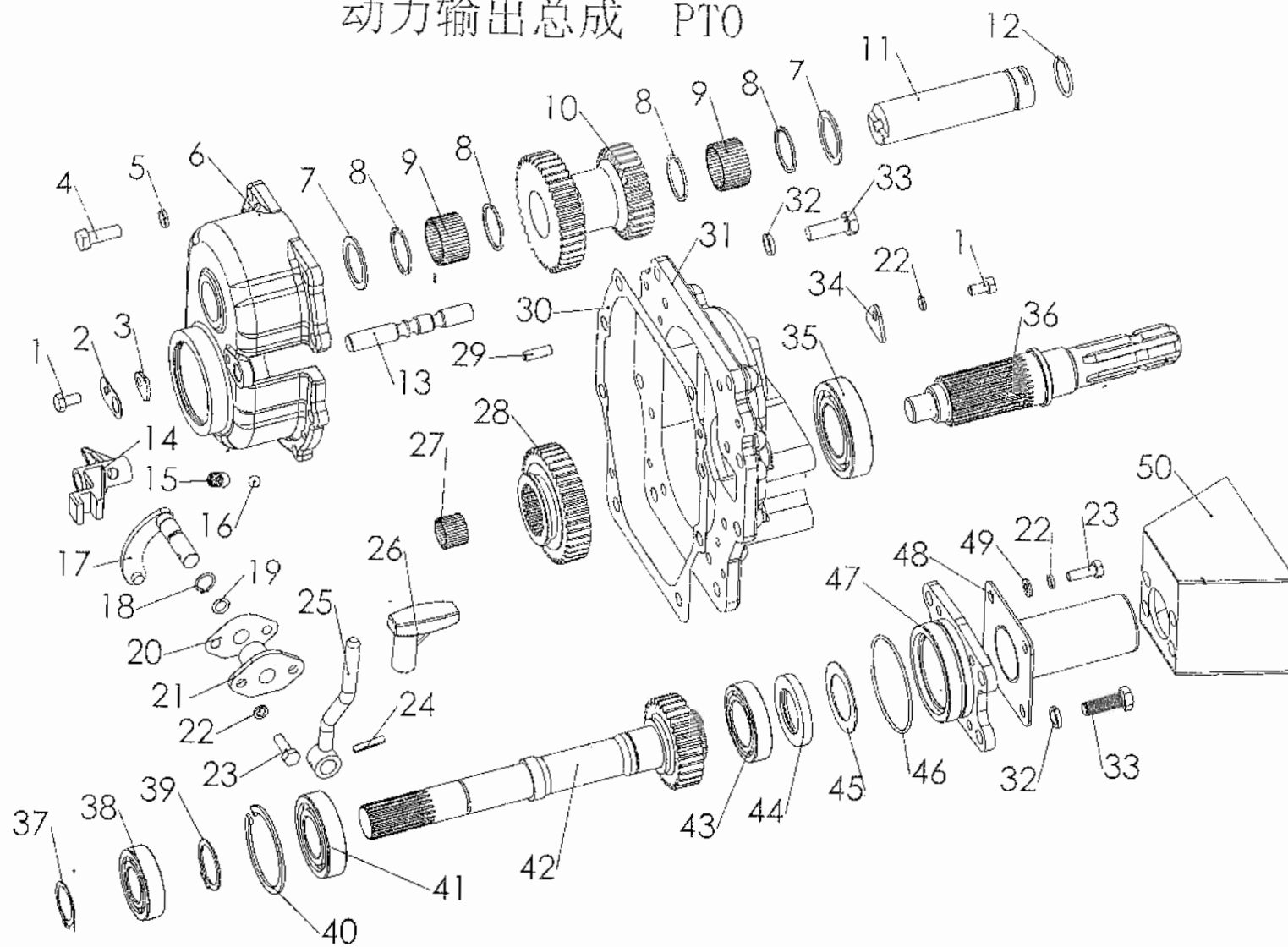
序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	GB3081-82	热镀锌钢丝 1-1.4	Steel wire 1-1.4	1	
26	254D.40.161	橡胶护套	Rubber jacket	1	
27	254D.40.138	法兰	Flange	1	
28	254G2.40.011	转向器回油管合件	Oil return pipe assy	1	
29	BZZ1-E80	转向器总成	Full hydraulic steering gear	1	
30	GB3541-83	垫圈 20	Washer 20	4	
31	254G2.40.122	转向轴	Steering shaft	1	
32	GB6171-86	螺母 M16×1.5	Hex. nut M16×1.5	1	
33	304.40.112	橡胶轴承	Rubber sleeve	1	
34	200.40.015	方向盘总成	Steering wheel assy	1	
35	254G2.40.035	转向管柱合件	Steering column assy	1	
36	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	10	
37	254G2.40.114	接管	Connector	1	
38	254G2.40.0.36	转向器支架合件	Bracket assy	1	
39	GB5783-86	螺栓 M10×40	Hex. head bolt M10×40	8	
40	GB3541-83	铰接螺栓 M16×1.5	Hollow bolt M16×1.5	6	
41	254G2.40.022	转向油缸油管焊合件 (一)	Steering cylinder pipe (1)	1	
42	254G2.40.024	转向油缸油管焊合件 (二)	Steering cylinder pipe (2)	1	
43	254G2.40.032	转向器进油管后段焊合件	Oil delivery pipe back weldment	1	
44	GB3541-83	垫圈 16	Washer 16	12	
45	304.40.140	接管 (二)	Connector (2)	3	
46	GB5783-86	螺栓 M8×30	Hex. head bolt M8×30	3	
47	254G2.40.101	管夹 (一)	Hose clip (1)	1	
48	254G2.40.102	管夹 (二)	Hose clip (2)	1	

# 液压转向器总成 Full Hydraulic Power Steering Gear

续表

序号 Ser.No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
49	254D.40.011	软管总成	Hose assy	1	Spline, left circle
50	304.40A.132	橡胶护套	Rubber jacket	1	
51	250D.40.014	软管总成	Hose assy	1	
52	JB/T8870-99	喉箍 2A (44-64)	Hoop 2A (44-64)	1	
53	254G2.40.038	油缸拉杆总成	Steering cylinder assy	1	
54	254G2.40.030	转向器进油管前段焊合件	Oil delivery pipe forepart weldment	1	
55	GB3541-83	垫圈18	Washer 18	2	
56	GB3541-83	铰接螺栓 M18×1.5	Hollow bolt M18×1.5	1	
57	284C.40.012	油泵托架焊合件	Bracket for pump	1	
58	HLCB-D06/06	恒流溢流泵	Constant flow pump	1	

# 动力输出总成 PTO



### 动力输出总成

序号 Ser. No.	代号 Part No.& Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M8×16	Hex. head bolt M8×16	2	
2	300.41B.122	锁紧垫片	Lock washer	1	
3	300.41B.101	拨叉轴定位板	Locating plate of shift fork shaft	1	
4	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	8	
5	GB93-87	垫圈 10	Spring lock washer 10	8	
6	280.41.102-1	双速输出齿轮壳体	PTO gear housing	1	
7	300.41B.103	挡圈	Check ring	2	
8	300.41B.104	挡圈	Check ring	4	
9	GB309-84	滚针 3×23.8	Needle roller 3×23.8	78	
10	300.41B.106	中间齿轮(540/1000)	Middle gear (540/1000)	1	for 540/1000 rpm
11	300.41B.107	双速输出中间轴	Middle shaft	1	
12	GB3452.1-82	O形圈 30×2.65	O-ring seal 30×2.65	1	
13	300.41B.111	拨叉轴	Shift fork shaft	1	
14	280.41.112	拨叉	Shift fork	1	
15	200.37.127-1	拨叉定位弹簧	Shift fork positioning spring	1	
16	GB308-89	钢球 9.5	Steel ball 9.5	1	
17	280.41.011	转轴焊合件	controlling shaft	1	
18	GB894.1-86	挡圈 15	Circlip for shaft 15	1	
19	GB3452.1-82	O形圈 10.6×2.65	O-ring seal 10.6×2.65	1	
20	200.38.111	操纵轴衬套纸垫	bushing gasket	1	
21	200.38.113	操纵轴衬套	Controlling shaft bushing	1	
22	GB93-87	垫圈 8	Spring lock washer 8	7	
23	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	6	



续表

## 动力输出总成

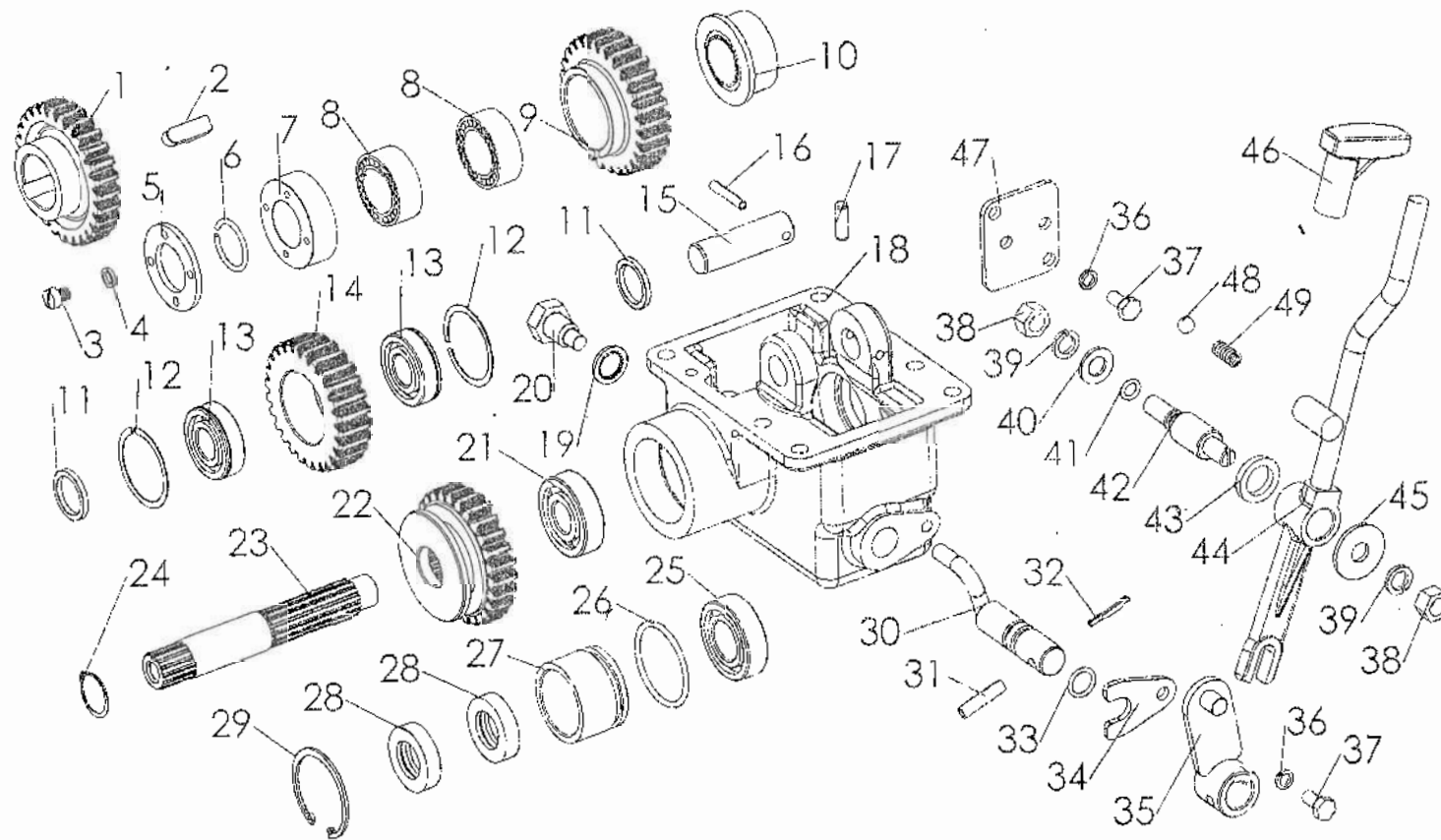
序号 Ser. No.	代号 Part No. & Standard	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
24	GB879-86	销 6×28	Slotted spring pin 6×28	1	
25	280.41.021	动力输出操纵杆焊合件	PTO control lever	1	
26	280.41.122	动力输出操纵杆手柄	PTO control handle	1	for 540/1000 rpm
27	GB5846-86	轴承 K223020	Bearing K223020	1	
28	300.41B.117	换档齿轮(540/1000)	Shifting gear (540/1000)	1	for 540/1000 rpm
29	GB119-86	销 B8×20	Straight pin B8×26	2	
30	280.41.104	后桥后盖板纸垫	Gasket of rear cover	1	
31	280.41.108-1	后桥后盖板	Rear cover of rear axle	1	
32	GB93-87	垫圈 12	Spring lock washer 12	12	
33	GB5783-86	螺栓 M12×35	Hex. head bolt M12×35	12	
34	300.41B.109	中间轴定位板	Locating plate of middle shaft	1	
35	GB276-89	轴承 209	Ball bearing 209	1	
36	300.41B.114	动力输出轴 (6键花键轴)	PTO shaft (of 6 teeth spline)	1	
37	GB894.1-86	挡圈 30	Circlip for shaft 30	1	
38	GB276-89	轴承 206	Ball bearing 206	1	
39	GB894.1-86	挡圈 35	Circlip for shaft 35	1	
40	GB893.1-86	挡圈 72	Circlip for hole 72	1	
41	GB276-89	轴承 207	Ball bearing 207	1	

续表

## 动力输出总成

序号 Ser. No.	代号 Part No.& Standand Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
42	304G2.41.123	传动齿轮轴 (540/1000)	Driving gear shaft (540/1000)	1	
43	GB276-89	轴承 108	Ball bearing 108	1	
44	GB13871-92	油封 FB40×62×8	Oil seal FB40×62×8	1	
45	300.41B.125	油封挡圈	Oil seal blocking ring	1	
46	GB3452.1-82	O形圈 80×2.65	O-ring seal 80×2.65	1	
47	300.41B.115-1	动力输出盖板	Cover	1	
48	300.41.011	防尘盖	PTO shaft shield	1	
49	GB97.1-85	垫圈 8-140HV	Plain washer 8-140HV	4	
50	300.41.012	动力输出护罩	PTO shaft protective cover	1	

# 分动箱总成 Transfer Case



### 分动箱总成 Transfer Case

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	284.42.101-1	中央传动分动齿轮 Power Transfer gear	1	
2	GB1096-79	键 B10×28 Flat key B10×28	1	
3	GB65-85	螺钉 M5×16 Cheese head screw M5×16	4	
4	GB93-87	垫圈 5 Spring lock washer 5	4	
5	304.42.133-1	限位板 Locating plate	1	
6	GB895.2-86	挡圈 30 Circlip for shaft 30	1	
7	304.42.104-1	前隔套 Front spacer	1	
8	GB5801-86	轴承 4524906 Needle roller bearing 4524906	2	
9	284.42.105-1	分动上过轮 Upper idler	1	
10	304.42.103	后隔套 Rear spacer	1	
11	304.42.116	隔圈 Spacer	2	
12	GB305-89	止动环 52/57.9 Stop ring 52/57.9	2	
13	GB277-89	轴承 50205 Ball bearing with stop ring groove 50205	2	
14	284.42.117	分动下过轮 Lower idler	1	
15	304.42.118	小轴 Lower idler shaft	1	
16	GB879-86	销 6×50 Slotted spring pin 6×50	1	
17	GB119-86	销 A8×30 Parallel pin A8×30	2	
18	304.42.109-1	分动箱体 Transfer case housing	1	
19	12.37.149	组合密封垫圈 Combined seal washer	1	

续表

## 分动箱总成 Transfer Case

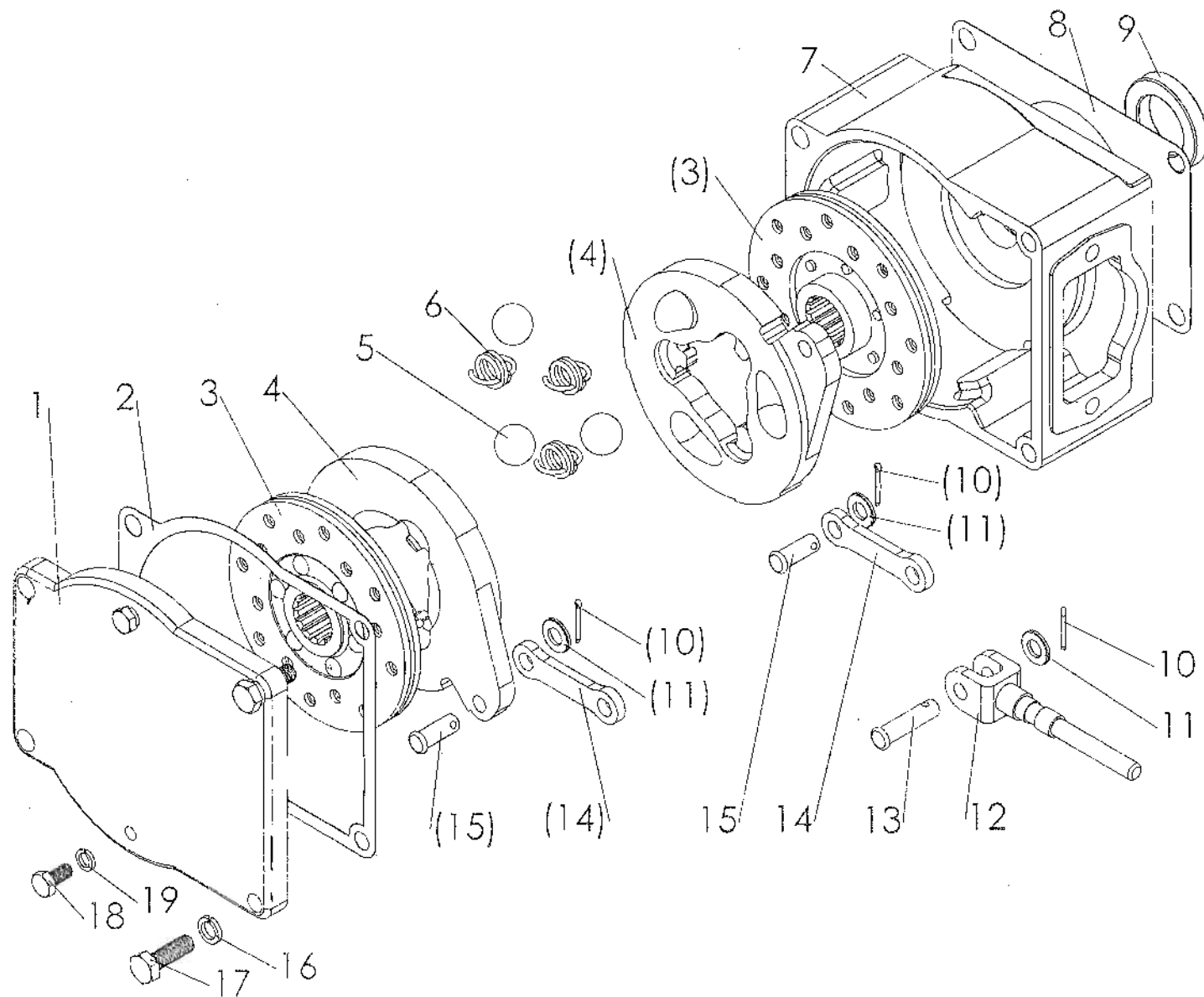
序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
20	200.38.024	放油螺塞总成 Oil drain plug	1	
21	GB276-89	轴承 304 Ball bearing 304	1	
22	254G2.42.106	分动箱齿轮 Sliding gear	1	
23	254D.42.107	分动箱轴 Transfer case shaft	1	
24	GB894.1-86	挡圈 25 Circlip for shaft 25	1	
25	GB276-89	轴承 205 Ball bearing 205	1	
26	GB3452.1-82	O形圈 45×3.55 O-ring seal 45×3.55	1	
27	304.42.108	油封座 Oil seal seat	1	
28	HG4-692-67	油封 PG25×42×10 Oil seal PG25×42×10	2	
29	GB893.1-86	挡圈 55 Circlip for hole 55	1	
30	304.42.012-1	拨杆焊合件 Shifter peg	1	
31	GB879-86	销 8×32 Slotted spring pin 8×32	1	
32	GB879-86	销 5×32 Slotted spring pin 5×32	1	
33	GB3452.1-82	O形圈 15×2.65 O-ring seal 15×2.65	1	
34	304.42.111	定位板 Locating plate	1	
35	254D.42.013-1	摇臂焊合件 Rocker arm	1	
36	GB93-87	垫圈 8 Spring lock washer 8	3	
37	GB5783-86	螺栓 M8×16 Hex. head bolt M8×16	3	
38	GB6170-86	螺母 M12 Hex. nut M12	2	
39	GB93-87	垫圈 12 Spring lock washer 12	2	
40	GB97.1-85	垫圈 12-140HV Plain washer 12-140HV	1	
41	GB3452.1-92	O形圈 9×2.65 O-ring seal 9×2.65	1	

续表

## 分动箱总成 Transfer Case

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
42	254D.42.134	支承轴	1	
43	254D.42.133	隔套	1	
44	254D.42.014-2	操纵杆总成	1	
45	GB96-85	垫圈 12-140HV	1	
46	304.42.134	分动箱操纵杆手柄	1	
47	304.42.115 <sup>1</sup>	垫板	1	
48	GB308-84	钢球 10	1	
49	304.42.114	弹簧	1	

盘式制动器总成 Disc Brake

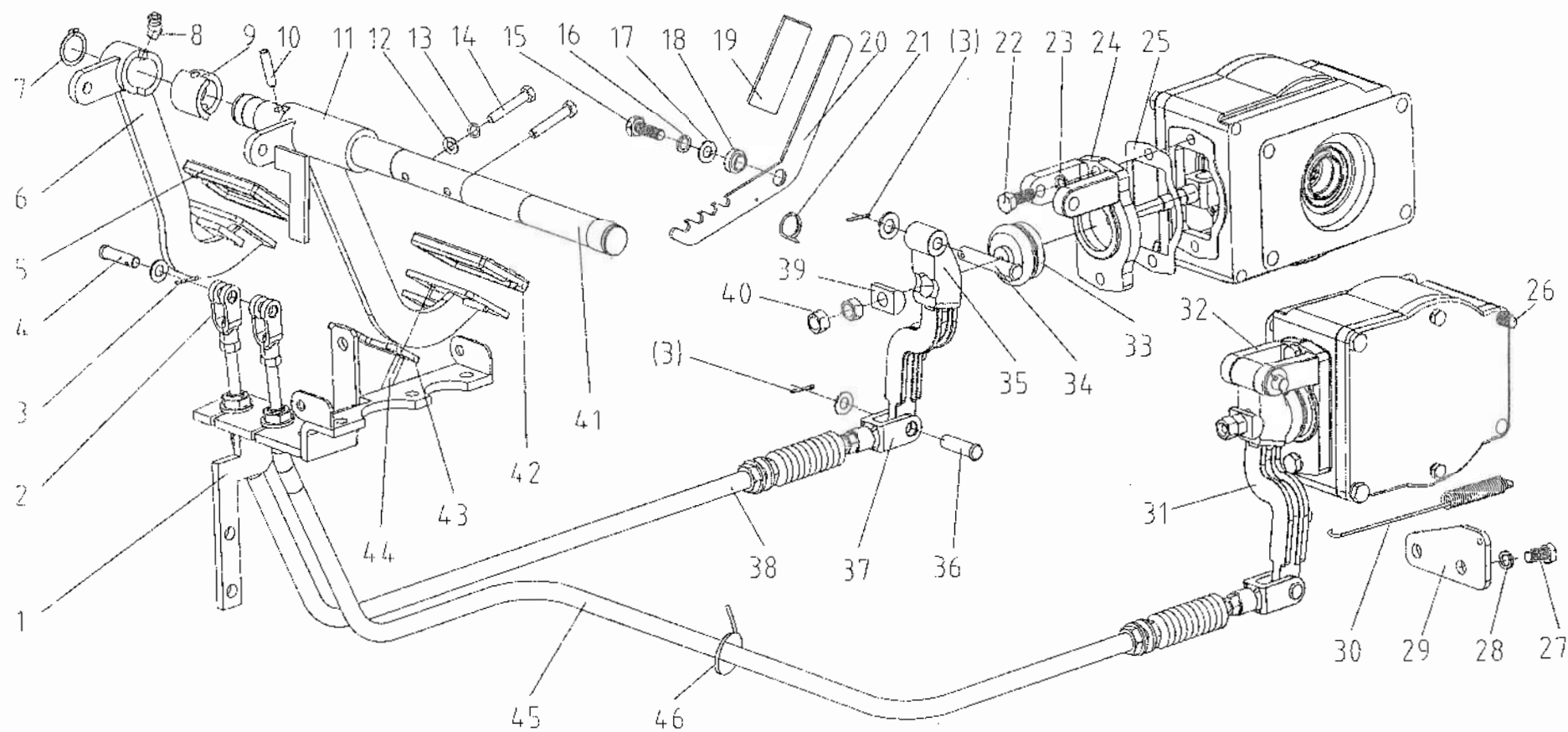


# 盘式制动器总成      Disc Brake

序号 Ser.No.	代号 Part No. & standard code	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	280.43.102-1	制动器盖 Brake cap	2	
2	280.43.112-1	纸垫 Brake cap gasket	2	
3	280.43.012-1	从动盘总成 Brake driven disk	4	
4	280.43.113-1	压盘 Brake pressure plate	4	
5	GB308-89	钢球 7/8" Steel ball 7/8"	6	
6	280.43.114	回位弹簧 Return spring	6	
7	280.43.101-1	制动器壳体 Brake housing	2	
8	280.43.122-1	纸垫 Brake gasket	2	
9	HG4-692-67	油封 SG32×52×12 Oil seal SG 32×52×12	2	
10	GB91-86	销 2.5×20 Split pin 2.5×20	6	
11	GB97.2-85	垫圈 10 Plain washer 10	6	
12	280.43.117-1	调节杆 Adjusting rod	2	
13	GB882-86	销 B10×40 Clevis pin with head B10×40	2	
14	280.43.116-1	拉板 Draw plate	4	
15	GB882-86	销 B10×26 Clevis pin with head B10×26	4	
16	GB93-87	垫圈 10 Spring lock washer 10	4	
17	GB5783-86	螺栓 M10×30 Hex. head bolt M10×30	4	
18	GB5783-86	螺栓 M8×16 Hex. head bolt M8×16	4	
19	GB93-87	垫圈 8 Spring lock washer 8	4	



# 制动器操纵机构总成 Brake Control Mechanism



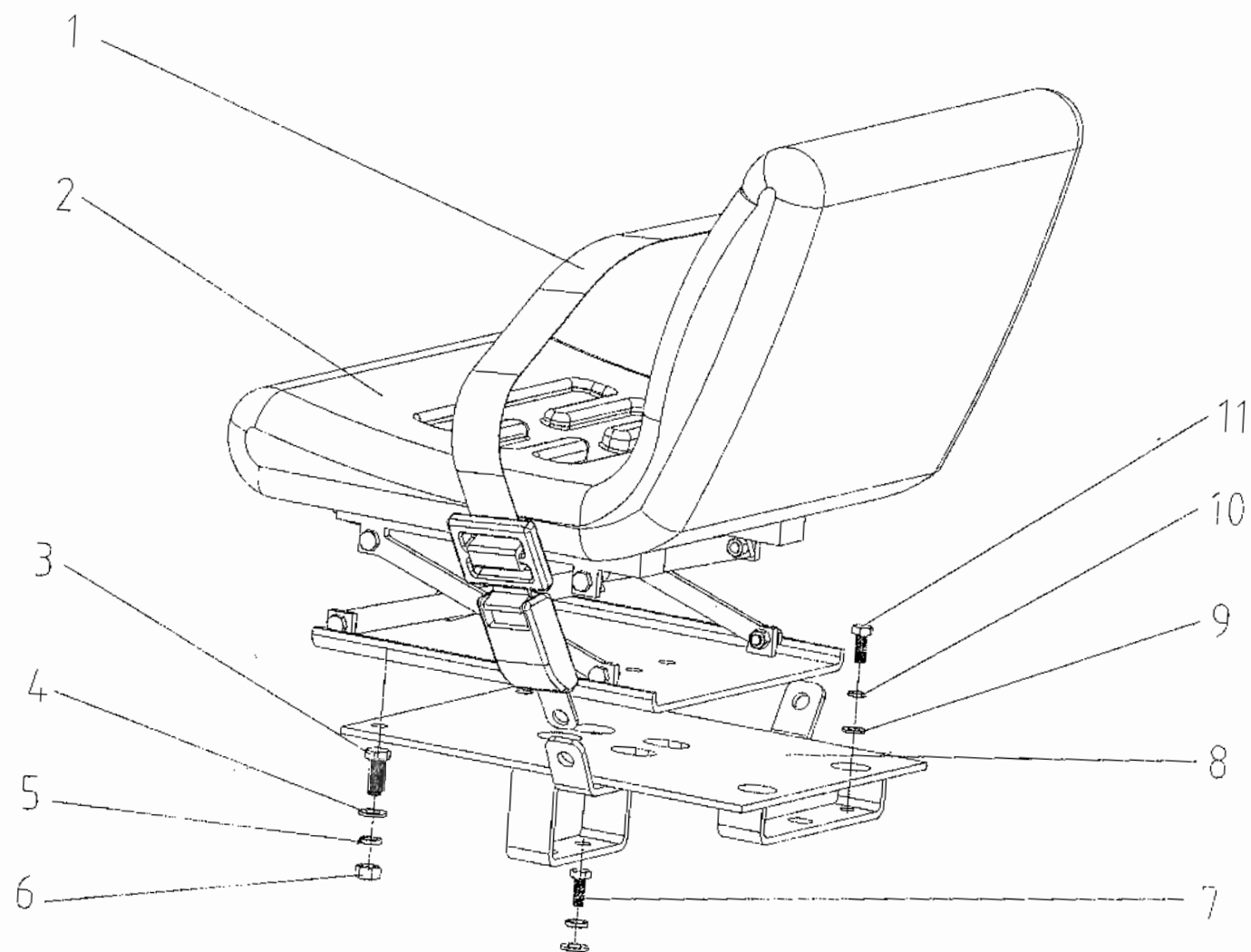
# 制动器操纵总成 Brake Control Mechanism

序号 Ser. No.	代号 Part No. & standard code	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
25	280.43.103	纸垫 Paper gasket	1	
26	GB899-88	螺柱 GM12×130 Double end Stud GM12×130	4	
27	GB5783-86	螺栓 M12×25 Hex. head bolt M12×25	4	
28	GB93-87	垫圈 12 Spring lock washer 12	4	
29	280.43.120	挂板 Link plate	2	
30	280.43.111	外回位弹簧 Outer return spring	2	
31	280.43.108-1	左摇臂 Left rocker arm	1	
32	280.43.104	左摇臂支座 Left rocker arm pedestal	1	
33	280.43.118	密封套 Seal carriage	2	
34	GB882-86	销轴 B10×70 Clevis pin with head B10×70	2	
35	280.43.109-1	右摇臂 Right rocker arm	1	
36	GB882-86	销轴 B10×40 Clevis pin with head B10×40	2	
37	250D.43.107	连接叉 Rod clevis	2	
38	254G2.43.014	右制动软轴组合件 Right brake thread	1	
39	280.43.105	自位垫块 Self-aligning block	2	
40	GB 6170-86	螺母 M12 Hex. nut M12	4	
41	254G2.43.101	制动器轴 Brake pedal shaft	1	
42	254G2.43.107	左踏板套 Left pedal sleeve	1	
43	254G2.43.106	连锁片 Interlock piece	1	
44	GB879-86	销 8×26 Slotted spring pin 8 × 26	1	
45	254G2.43.015	左制动软轴组合件 Left brake thread	1	
46	ZD150×8	可松开式紧锁扎带 Binder	8	

# 制动器操纵总成 Brake Control Mechanism

序号 Ser. No.	代号 Part No. & standard code	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	254G2.43.001	软轴支撑架焊合件 Brake thread bracket weldment	1	
2	254G2.43.102	拉杆叉头 Brake bar clevis	2	
3	GB91-86	销 3.2×20 Split pin 3.2×20	6	
4	GB882-86	销轴 B10×30 Clevis pin with head B10×30	2	
5	254G2.43.107	右踏板套 Right pedal sleeve	1	
6	254G2.43.013	右制动踏板焊合件 Right brake pedal	1	
7	GB894.1-86	挡圈 28 Circlip for shaft 28	1	
8	GB1153.89	油杯 45 M10×1 Angle grease nipple 45 M10×1	2	
9	254G2.43.108	限位套 Limited sleeve	1	
10	GB879-86	销 8×40 Slotted spring pin 8×40	1	
11	254G2.43.012	左制动踏板焊合件 Left brake pedal	1	
12	GB97.1-85	垫圈 8 Plain washer 8	2	
13	GB93-87	垫圈 8 Spring lock washer 8	6	
14	GB29.1-88	螺栓 M8×45 Hex. head bolt 8×45	2	
15	GB5783-86	螺栓 M10×30 Hex. head bolt M10×30	8	
16	GB93-87	垫圈 10 Spring lock washer 10	9	
17	GB97.1-85	垫圈 10 Plain washer 10	4	
18	254G2.43.105	压套 Press-in sleeve	1	
19	300.21B.129	离合器手柄套 Clutch handle sleeve	1	
20	254G2.43.104	停车手柄 Parking handle	1	
21	200.43.126	扭簧 Torsion coil spring	1	
22	GB5783-86	螺栓 M10×25 Hex. head bolt M10×25	5	
23	GB93-87	垫圈 10 Spring lock washer 10	9	
24	280.43.110	右摇臂支座 Right rocker arm pedestal	1	

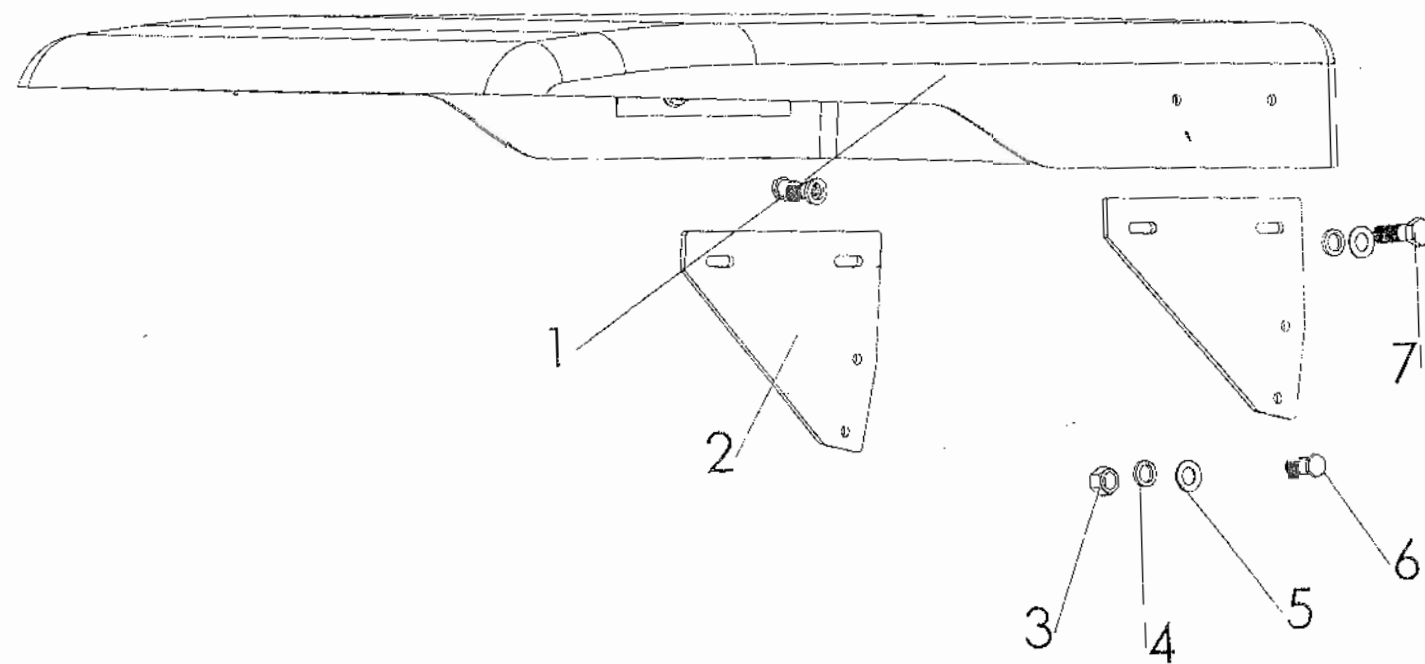
座椅总成 Seat



### 座椅总成 Seat

序号 Ser. No.	代号 Part No.& standard code	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.44B.012A	安全带	Safety belt	1	
2	254-2.001A	座椅	Seat	1	
3	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	6	
4	GB97.1-85	垫圈 10	Plain washer 10	8	
5	GB93-87	垫圈 10	Spring lock washer 10	8	
6	GB6170-86	螺母 M10	Hex. nut M10	4	
7	GB5783-86	螺栓 M10×20	Hex. head bolt M10×20	2	
8	304G2.44.011	座椅支架焊合件	Seat bracket weldment	1	
9	GB97.1-85	垫圈 8	Plain washer 8	2	
10	GB93-87	垫圈 8	Spring lock washer 8	2	
11	GB5783-86	螺栓 M8×20	Hex. head bolt M8×20	2	

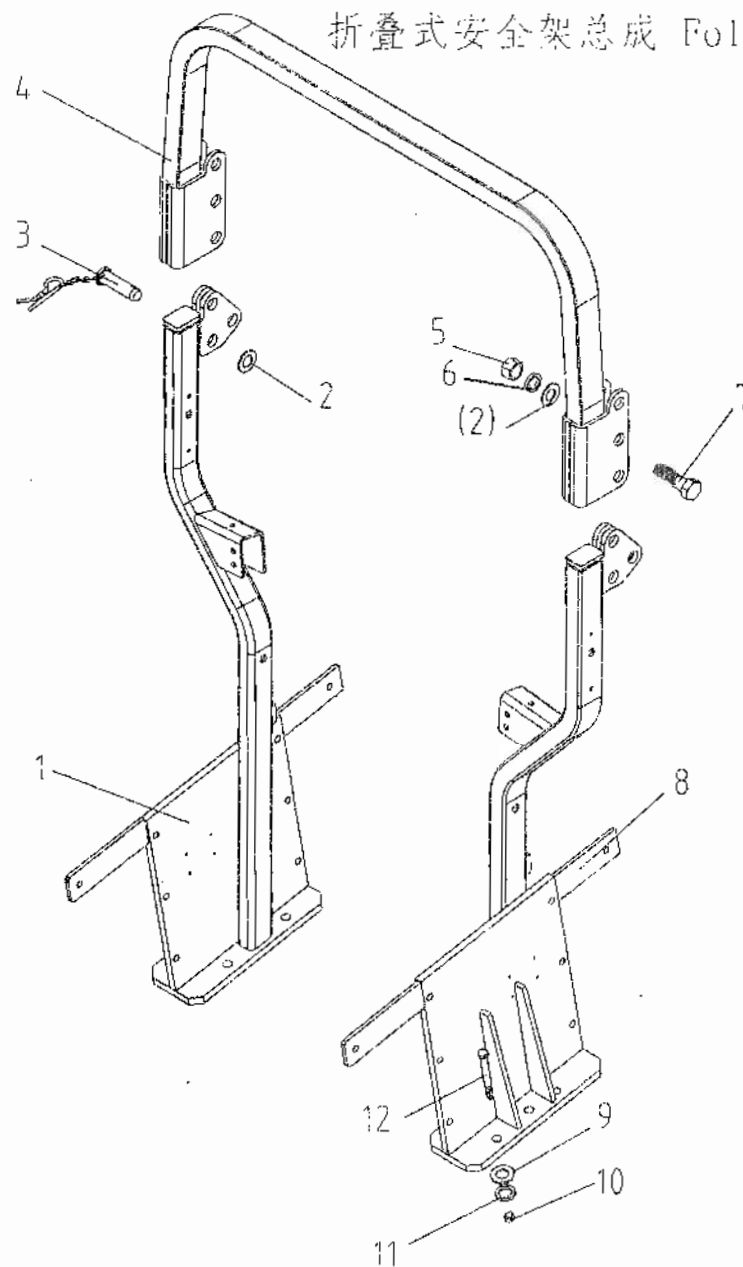
# 遮阳棚总成 Sunshade



遮阳棚总成      Sunshade

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.45.011	遮阳棚镶合件	Sunshade	1	
2	300.45.102	连接板	Connecting board	2	
3	GB6170-86	螺母M12	Hex. nut M12	8	
4	GB93-87	垫圈12	Spring lock washer 12	8	
5	GB97.1-85	垫圈12-140HV	Plain washer 12-140HV	16	
6	GB5782-86	螺栓M12×65	Hex. head bolt M12×65	4	
7	GB5782-86	螺栓M12×35	Hex. head bolt M12×35	4	

折叠式安全架总成 Folding Safety Frame

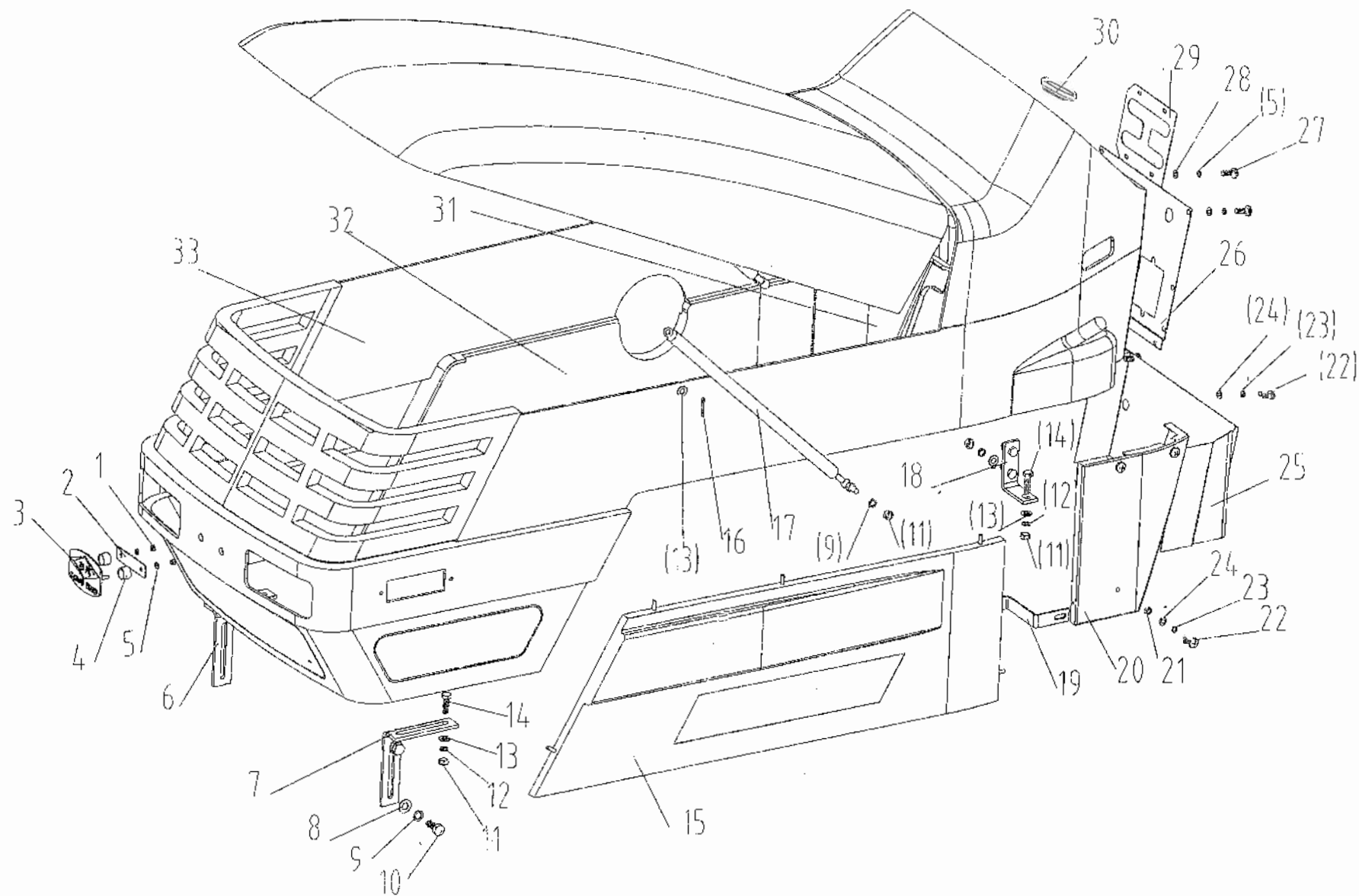




### 折叠式安全架总成 Folding Safety Frame

序号 Ser.No.	代号 Part No.& Standand Cord	名称及规格	Name & Specifications	数量 Quantity
1	254G2.46.011	安全架左撑杆焊合件	Left support frame	1
2	GB97.1-85	垫圈24	Plain washer 24	4
3	254G2.46.015	锁销连接总成	Lock pin	2
4	280.46D.012	安全架上框焊合件	Upper frame weldment	1
5	GB6170-86	螺母M24	Hex.nut M24	2
6	GB93-87	垫圈24	Spring lock washer 24	2
7	GB5782-86	螺栓M24×100	Bolt M24×100	2
8	254G2.46.012	安全架右撑杆焊合件	Right support frame	1
9	GB97.1-85	垫圈16	Spring lock washer 16	8
10	GB6170-86	螺母M16	Hex.nut M16	8
11	GB93-85	垫圈16	Spring lock washer 16	8
12	GB5782-86	螺栓M16×175	Bolt M16×175	8

机罩仪表罩总成 Hood and Panel



机罩仪表罩总成 Hood and Panel

序号	Ser. No.	代号 Part No. & standard code	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1		GB6170-86	螺母 M5	Hex. nut M5	2	
2		300.47.113	标牌安装板	Name plate carrier	1	
3		300.47.106A-1	东风标牌	Name plate	1	英文标牌
4		350.47A.104	标牌垫套	Name plate cushion sleeve	2	English Name plate
5		GB93-87	垫圈 5	Spring lock washer 5	4	
6		250D.47.112-1	机罩右前支架	Right, front bracket, hood	1	
7		250D.47.103-1	机罩左前支架	Left, front bracket, hood	1	
8		GB97.1-85	垫圈 10-140HV	Plain washer 10	4	
9		GB93-87	垫圈 10	Spring lock washer 10	4	
10		GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	4	
11		GB6170-86	螺母 M8	Hex. nut M8	10	
12		GB93-87	垫圈 8	Spring lock washer 8	10	
13		GB97.1-85	垫圈 8-140HV	Plain washer 8-140HV	10	
14		GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	8	
15		254G2.47.013	左侧板合件	Left side shield	1	
16		GB91-86	销 3.2×30	Split pin 3.2×30	2	
17		YQ8/18 250 610 100	压缩气弹簧	Air spring	2	
18		254G2.47.101	机罩连接板	Hood fixing plate	2	
19		254G2.47.107	侧板连接板	Side fender fixing plate	2	
20		254G2.47.104	左后侧板	Left-rear side shield	1	
21		GB6170-86	螺母 M6	Hex. nut M6	6	
22		GB818-85	螺钉 M6×20	Philips pan head screw M6×20	18	
23		GB93-87	垫圈 6	Spring lock washer 6	18	
24		GB97.1-85	垫圈 6-140HV	Plain washer 6-140HV	18	
25		254G2.47.106	机罩后罩板	Rear shield	1	
26		254G2.47.012	电器安装板焊合件	Installation plate, electric apparatus	1	

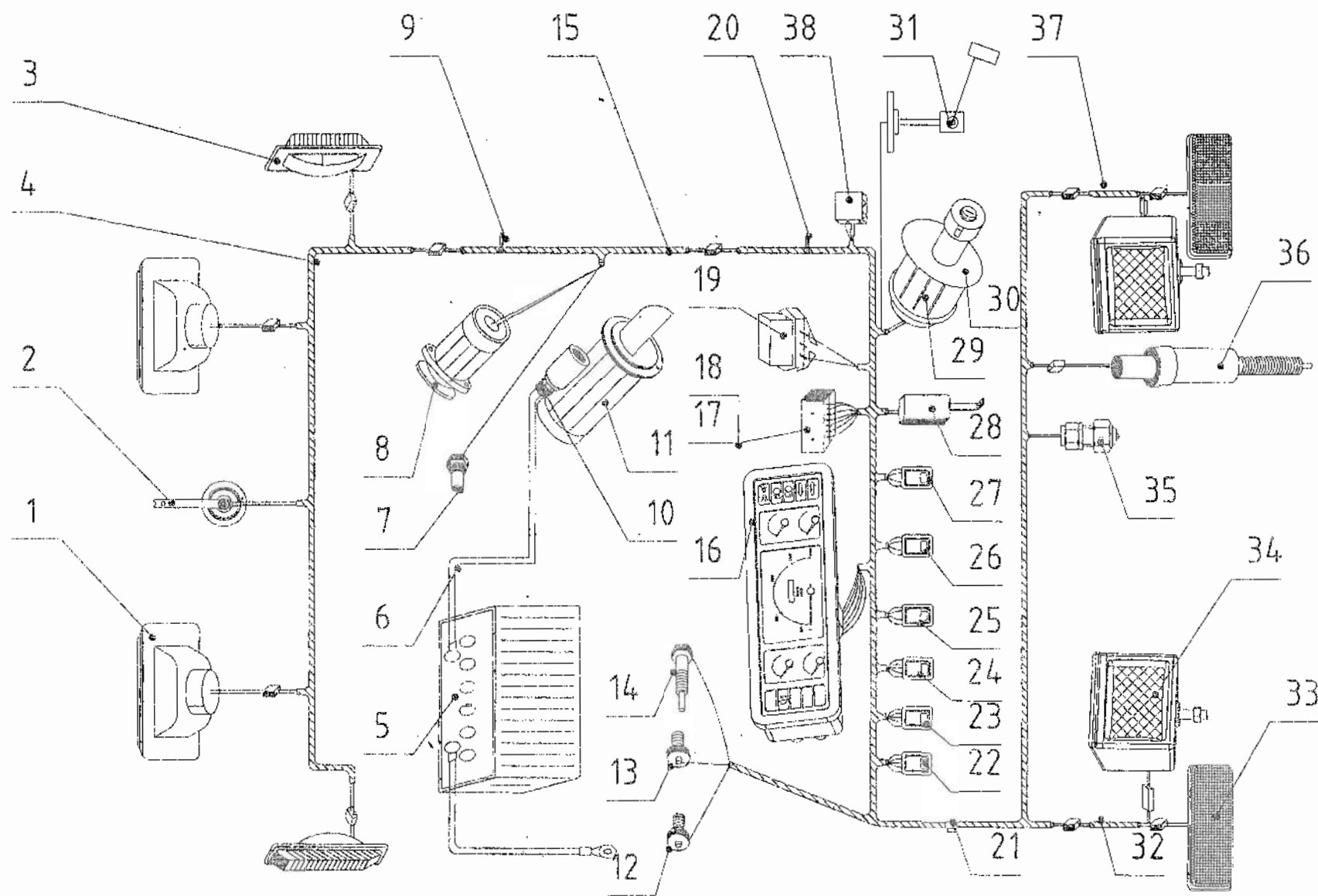
## 机罩仪表罩总成 Hood and Panel

续表

序号 Ser.No.	代号 Part No. & standard code	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
27	GB818-85	螺钉 M5×12	4	
28	GB97.1-85	垫圈 5-140HV	4	
29	254G2.47.102	工字板	1	
30	250D.47.113A	橡胶圈	1	
31	254G2.47.105	右后侧板	1	
32	254G2.47.014	右侧板合件	1	
33	254G2.47.011	机罩合件	1	

# 电气系统总成

# Electrical System



## 电气系统总成

## Electrical System

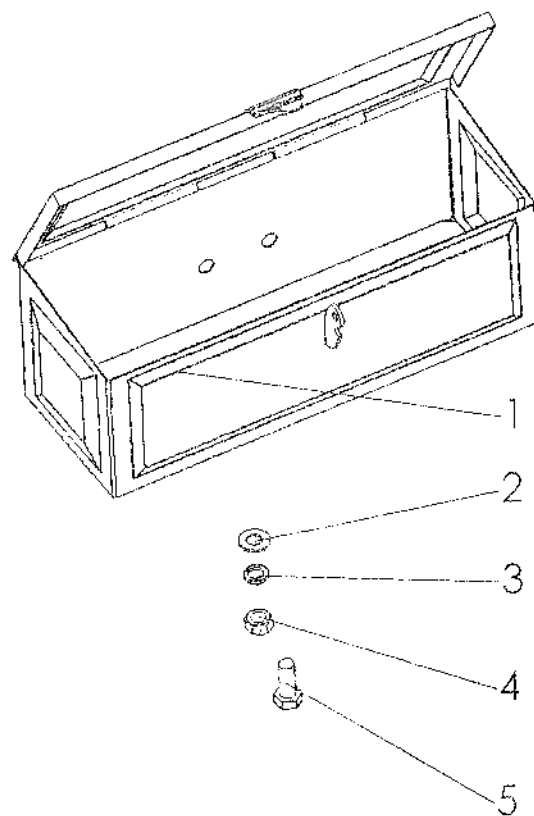
序号	Ser. No.	代号 Part No. & Standand Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1		250D.48.016	前照灯	Head lamp	2	
2		DL-124D	喇叭	Horn	1	
3		250D.48.017	前信号灯	Front turn signal lamp	2	
4		254G2.48.011	前线束	Front wiring harness	1	
5		6-QW-80	免维护蓄电池	Battery	1	
6		254G2.48.015	蓄电池电缆线	Battery cable	1	
7		XXWC92701	水温传感器	Water temperature sensor	1	
8		JF11	发电机	Generator	1	
9		ZD300X8	可松开式锁式扎带	Cincture	2	
10		250D.48.101	电缆线接头护套	Cable splice jacket	1	
11		QD	起动机	Starting motor	1	
12		XXGG90501	转速传感器	Rotation speed sensor	1	
13		XXYGB92201	油压传感器	Oil pressure sensor	1	
14		10-12-55	电热塞	pre-heating plug	1	
15		254G2.48.012	主线束	Main wiring harness	1	
16		254G2.48.024	组合仪表	Combination meter	1	
17		AX102	保险丝盒	Fuse box	1	
18		300.48B.103	保险丝盒安装支架	The setting of fuse-box	1	
19		FT111	电子调节器	Voltage regulator	1	
20		ZD150X8	可松开式锁式扎带	Cincture	10	
21		200.48B.108	线夹	Wire clip	3	
22		JK938A	前照灯开关	Head lamp switch	1	
23		JK938A	驻车闪光灯开关	Parking flasher	1	
24		JK938A	喇叭开关	Horn button	1	

电气系统总成

Electrical System

序号 Ser. No.	代号 Part No.& Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
25	JK938A	左转向灯开关	1	
26	JK938A	右转向灯开关	1	
27	JK938A	后照灯开关	1	
28	SG152	电子闪光器	1	
29	300.48B.107	起动开关标牌	1	
30	JK406B	预热起动开关	2	
31	XXRG90601A	油量传感器	1	
32	254G2.48.013	左挡泥板线束	1	
33	254G2.48.019	052型组合后灯	2	
34	254G2.48.018	053型后照灯	2	
35	JB1041	起动安全开关	1	
36	JK231B	制动灯开关	1	
37	254G2.48.014	右挡泥板线束	1	
38	350.48C.010	电熄火器总成	1	

# 工具箱总成 Tool Box

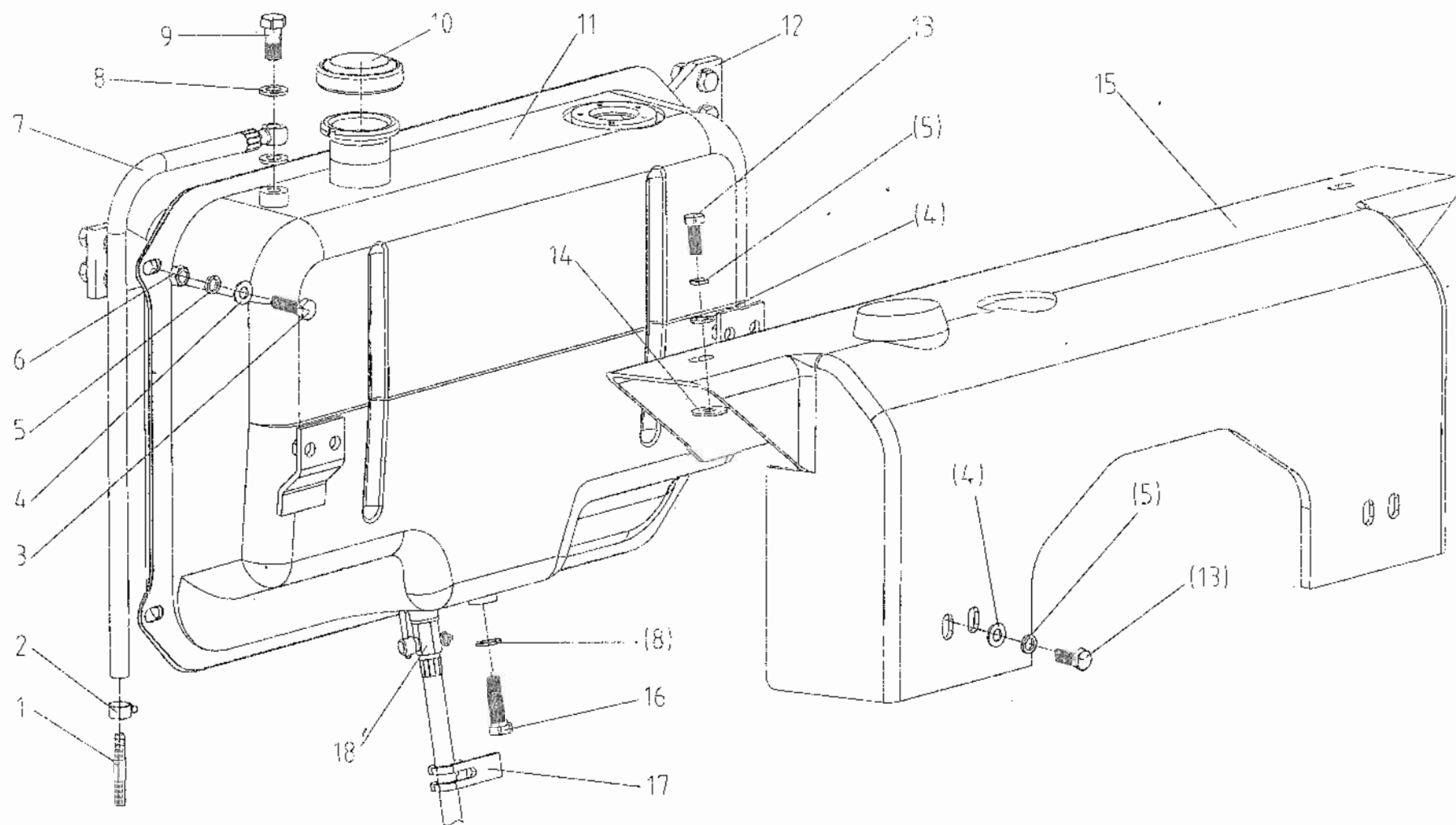




### 工具箱总成 Toolbox

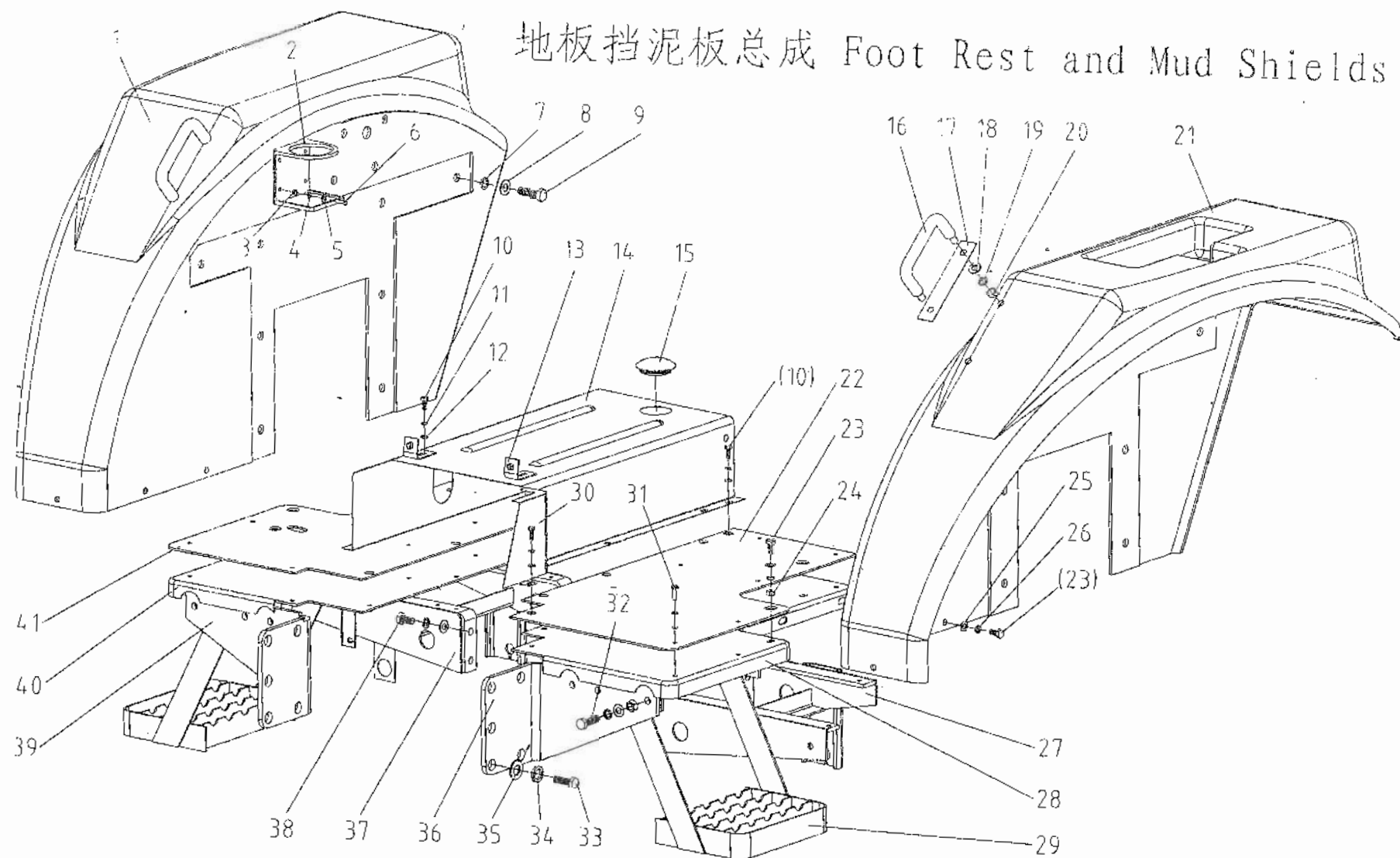
序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	450.49.001	工具箱 Toolbox	1	
2	GB97.1-85	垫圈 10 Plain washer 10-140HV	2	
3	GB93-87	垫圈 10 Spring lock washer 10	2	
4	GB6170-86	螺母 M10 Hex. nut M10	2	
5	GB5783-86	螺栓 M10×20 Hex. head bolt M10×20	2	

# 燃油箱总成 Fuel Tank



燃油箱总成 Fuel Tank

序号 Ser. No.	代号 Part No.& standard code	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	254G2.50.117	油管转接头 Oil pipe connector	1	
2	JB/T8870-99	喉箍 2A(13-20) Hoop 2A (13-20)	2	
3	GB5783-86	螺栓 M10×35 Hex. head bolt M10×35	8	
4	GB97.1-85	垫圈 10 Plain washer 10	16	
5	GB93-87	垫圈 10 Spring lock washer 10	16	
6	GB6170-86	螺母 M10 Hex. nut M10	16	
7	254G2.50.012	燃油回油管路总成 Fuel return pipe	1	
8	GB3451-83	垫圈 12 Copper Washer 12	4	
9	GB3451-83	铰接螺栓 M12×1.25 Hollow hex.head bolt M12×1.25	1	
10	195.01300	燃油箱盖 Fuel tank cap	1	
11	254G2.50.011	燃油箱焊合件 Fuel tank	1	
12	254G2.50.102	固定板 Locating board	2	
13	GB5783-86	螺栓 M10×25 Hex. head bolt M10×25	6	
14	254G2.50.103	调整垫片 Adjusting shim	按需要	
15	254G2.50.101	油箱护罩 Fuel tank hood	1	
16	GB5786-86	螺栓 M12×1.25×16 Hex.head fine pitch bolt M12×1.25×16	1	
17	200.48B.108	线夹 Wire clip	2	
18	254G2.50.013	燃油输油管路总成 Fuel delivery pipe	1	



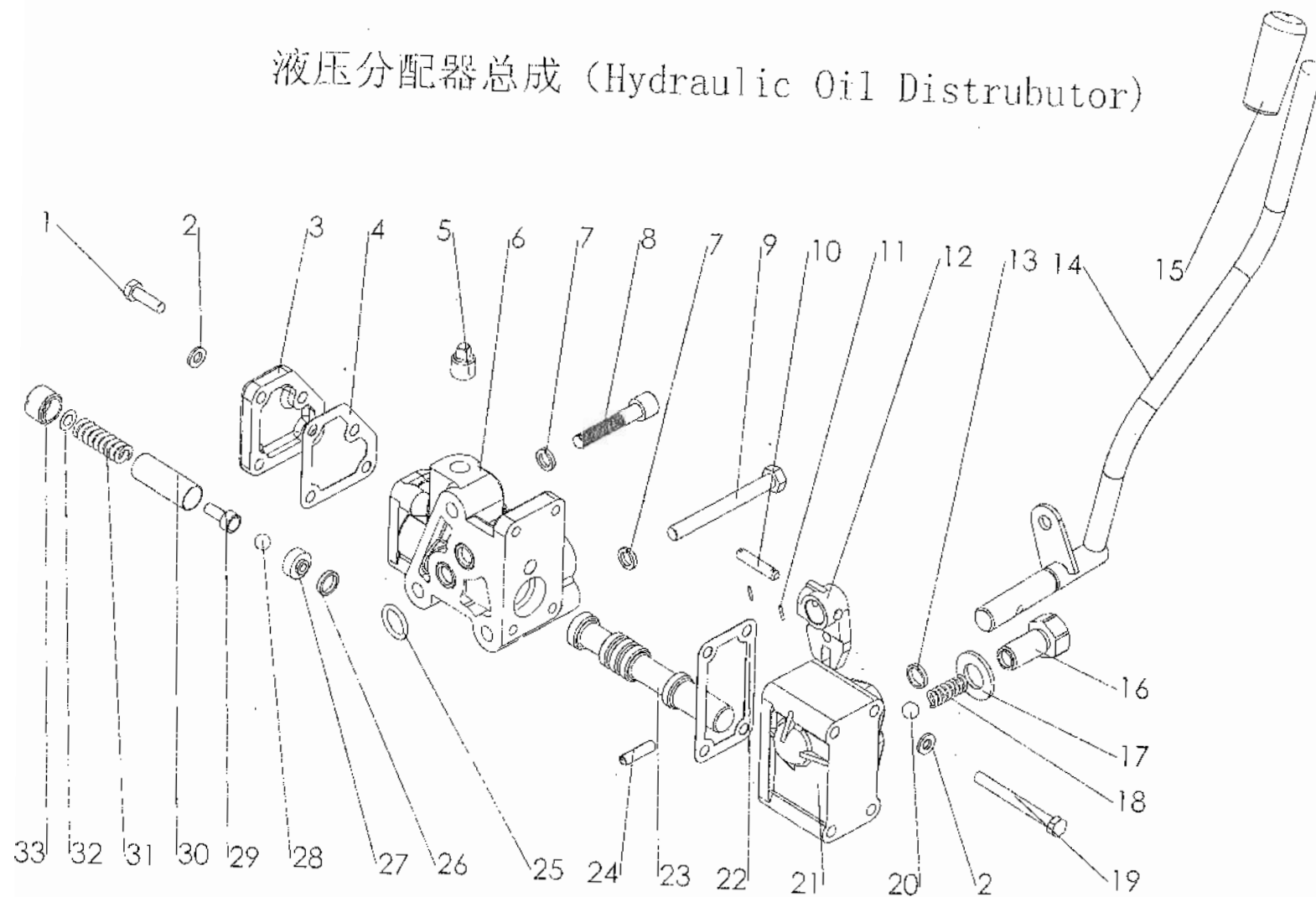
# 地板挡泥板总成 Foot Rest and Mud Shields

序号 Ser. No.	代号 Part No.& standard code	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	254G2.51.011	左挡泥板合件 Left mud Shield	1	
2	JW-1	茶几 Cup holder	1	
3	GB6170-86	螺母 M5 Hex. nut M5	4	
4	GB93-87	垫圈 5 Spring lock washer 5	4	
5	GB97.1-85	垫圈 5 Plain washer 5	4	
6	GB819-85	螺钉 M5×20 Philips pan head screw M5×20	4	
7	GB97.1-85	垫圈 12 Plain washer 12	16	
8	GB93-87	垫圈 12 Spring lock washer 12	16	
9	GB5783-86	螺栓 M12×40 Hex. head bolt M12×40	16	
10	GB5783-86	螺栓 M6×16 Hex. head bolt M6×16	11	
11	GB93-87	垫圈 6 Spring lock washer 6	26	
12	GB97.1-85	垫圈 6 Plain washer 6	26	
13	254G2.51.020	机罩连接板焊合件 Engine hood connecting board	2	
14	254G2.51.014	变速箱罩板焊合件 Gear-box cover plate	1	
15	254G2.51.141	加油口盖 Fuel tank cap	1	
16	300.47.212-1	拉手组合件 Handle	2	
17	200.47.203	垫板 Lining plate	2	
18	GB97.1-85	垫圈 10 Plain washer 10	13	
19	GB93-87	垫圈 10 Spring lock washer 10	13	
20	GB6170-86	螺母 M10 Hex. nut M10	9	
21	254G2.51.018	右挡泥板合件 Right mud shield	1	
22	254G2.51.103	右橡胶地板 Rubber pad., right foot rest	1	
23	GB5783-86	螺栓 M8×16 Hex. head bolt M8×16	17	
24	GB6170-86	螺母 M8 Hex. nut M8	6	

地板挡泥板总成 Foot Rest And Mud Shields

序号 Ser.No.	代号 Part No.& standard code	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
25	GB97.1-85	垫圈 8	17	
26	GB93-87	垫圈 8	17	
27	254G2.51.016	右支架总成	1	
28	254G2.51.017	右地板焊合作	1	
29	254G2.51.013	车梯焊合作	2	
30	254G2.51.019	护罩总成	1	
31	GB818-85	螺钉 M6×20	15	
32	GB5783-86	螺栓 M10×35	5	
33	GB5783-86	螺栓 M16×35	10	
34	GB93-87	垫圈 16	10	
35	GB97.1-85	垫圈 16	10	
36	254G2.51.107	右前支架	1	
37	254G2.51.015	左支架总成	1	
38	GB5783-86	螺栓 M10×20	4	
39	254G2.51.106	左前支架	1	
40	254G2.51.012	左地板焊合作	1	
41	254G2.51.101	左橡胶地板	1	

液压分配器总成 (Hydraulic Oil Distrubutor)



### 液压分配器总成    Hydraulic Oil Distributor

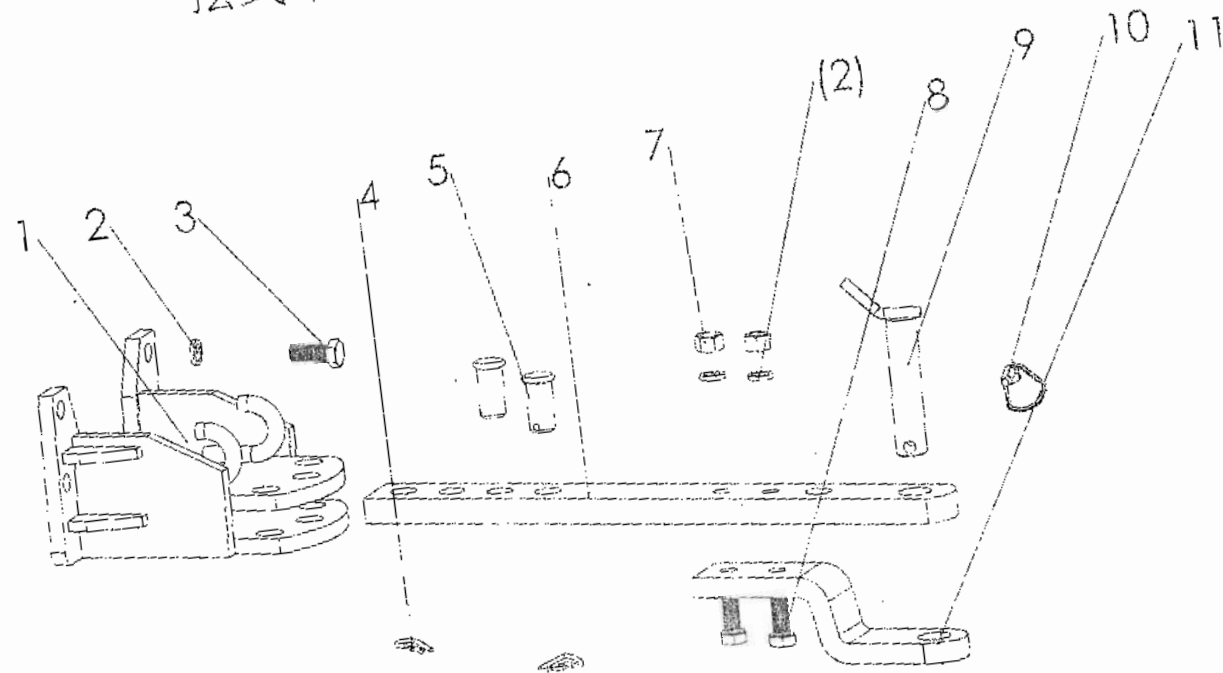
序号 Ser. No.	代号 Part No. & Standard Cord.	名称及规格	Name & specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M6×20	Hex. head bolt M6×20	4	
2	GB97.1-85	垫圈 6-140HV	Plain washer 6-140HV	8	
3	200.55.131	端盖	End cover	1	
4	200.55.132	端盖纸垫	Paper gasket	1	
5	GB3289.31-82	外方管堵 R1/4	Square head pipe plug R1/4	1	
6	300.55.133-A	分配器壳体	Distributor body	1	
7	GB93-87	垫圈 8	Spring lock washer 8	3	
8	GB70-85	螺钉 M8×25	Hex. socket cap screw	2	
9	GB5781-86	螺栓 M8×75	Hex. head bolt M8×75	1	
10	GB880-86	销 6×30	Pin 6×30	1	
11	GB91-86	销 1.6×10	Split pin 1.6×10	2	
12	200.55.128	拨叉	Fork	1	
13	GB3452.1-82	O形圈 15×2.65	O-ring seal 15×2.65	1	
14	254G2.55.015	手柄焊合件	Handle assy	1	
15	200.55.149	塑料把	Handle	1	
16	200.55.130	定位螺钉	Positioning bolt	1	
17	GB3451-83	垫圈 14	Copper washer 14	1	
18	200.55.135	定位弹簧	Positioning spring	1	
19	GB5783-86	螺栓 M6×60	Hex. head bolt M6×60	1	
20	GB308-86	钢球 9.5	Steel ball 9.5	1	
21	200.55.123	拨叉盒	Fork box	1	
22	200.55.125	拨叉盒纸垫	Paper gasket	1	
23	200.55.127	操纵阀	Sliding valve	1	
24	GB879-86	销 6×22	Slotted spring pin 6×22	1	
25	GB3452.1-82	O形圈 15×2.65	O-ring seal 15×2.65	1	



液压分配器总成 Hydraulic Oil Distributor

序号 Ser.No.	代号 Part No. & Standard Cord	名称及规格	Name & specifications	数量 Quantity	备注 Remarks
26	GB3452.1-82	O形圈10.6×2.65	O-ring seal 10.6×2.65	1	
27	300.55.145	垫块	Pad	1	
28	GB308-84	钢球 9	Steel ball dia.9	1	
29	200.55.137	球座	Ball seat	1	
30	200.55.136	套管	Sleeve	1	
31	200.55.135	安全阀弹簧	Safety valve Spring	1	
32	200.55.134	调节垫片	Adjusting shims	2~5	
33	200.55.133	螺塞	Plug	1	

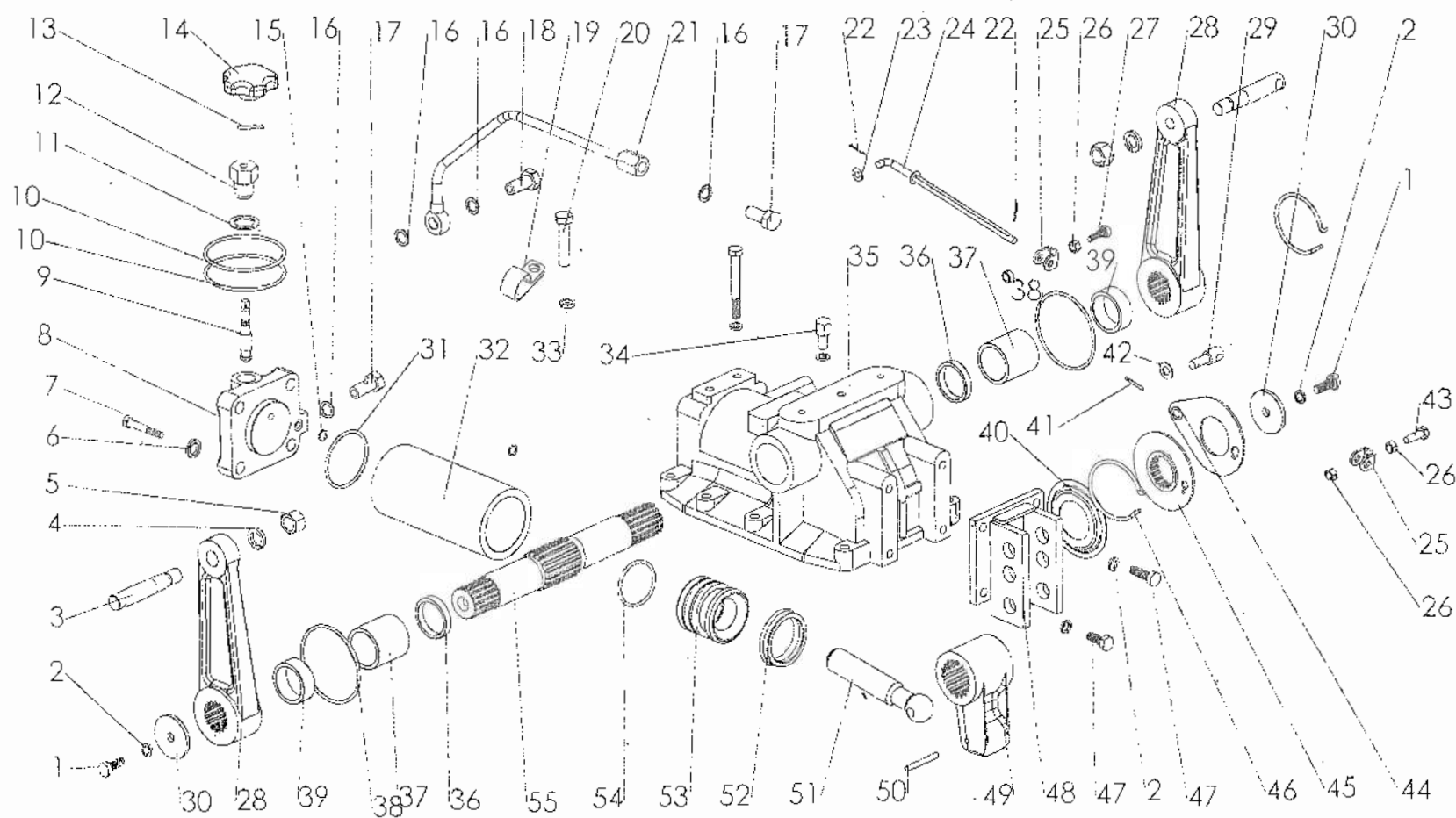
# 摆式牵引杆总成 Swing Drawbar



摆式牵引杆总成 Swing Drawbar

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	280.53A.012-1	摆杆式牵引焊合作	1	
2	GB93-87	垫圈 16	6	
3	GB5783-86	螺栓 M16×40	4	
4	300.53.102	牵引 R销	2	
5	GB882-86	销轴 B16×75	2	
6	300.53A.103	牵引板	1	
7	GB6170-86	螺母 M16	2	
8	GB5782-86	螺栓 M16×65	2	
9	300.53.011	销轴焊合作	1	
10	200.56.023	锁销总成	1	
11	300.53.104-1	牵引卡	1	

# 提升器总成 (Hydraulic Power Lift)



### 提升器总成    Hydraulic Power Lift

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	2	
2	GB93-87	垫圈 10	Spring washer 10	6	
3	200.55.105	提升臂销	Lift arm pin	2	
4	GB93-87	垫圈 16	Spring lock washer 16	2	
5	GB6170-86	螺母 M16	Hex. nut M16	2	
6	GB93-87	垫圈 14	Spring lock washer 14	4	
7	GB5782-86	螺栓 M14×45	Hex. head bolt M14×45	4	
8	200.55.114-1	油缸盖	Oil cylinder cover	1	
9	200.55.118-1	液压锁紧阀	Hydraulic lock valve	1	
10	GB3452.1-82	O形密封圈 6.3×1.8	O-ring seal 6.3×1.8	2	
11	JB1002-77	垫圈 22	Washer 22	1	
12	200.55.112-1	阀杆螺母	Valve stem nut	1	
13	GB879-86	销 5×24	Pin 5×24	1	
14	300.55.020	手轮胶合件	Hand wheel assy	1	
15	GB3452.1-82	O形密封圈 10.6×1.8	O-ring seal 10.6×1.8	2	
16	GB3541-83	垫圈 14	Washer 14	4	
17	JB1000-77	螺塞 M14×1.5	Plug M14×1.5	2	
18	200.55.124	铰接螺栓 M14×1.5	Hex. head bolt M14×1.5	1	
19	200.55.165	夹紧板	Clamping plate	1	
20	GB5782-86	螺栓 M12×50	Hex. head bolt M12×50	1	
21	200.55.022	输出油管焊合件	Out-let pipe	1	
22	GB91-86	销 2×16	Split pin 2×16	2	
23	GB97.1-85	垫圈 8-140HV	Plain washer 8-140HV	1	
24	200.55.013	联动杆焊合件	Linkage rod	1	
25	200.55.119-1	挡块	Limit block	2	
26	GB6170-86	螺母 M8	Hex. nut M8	3	

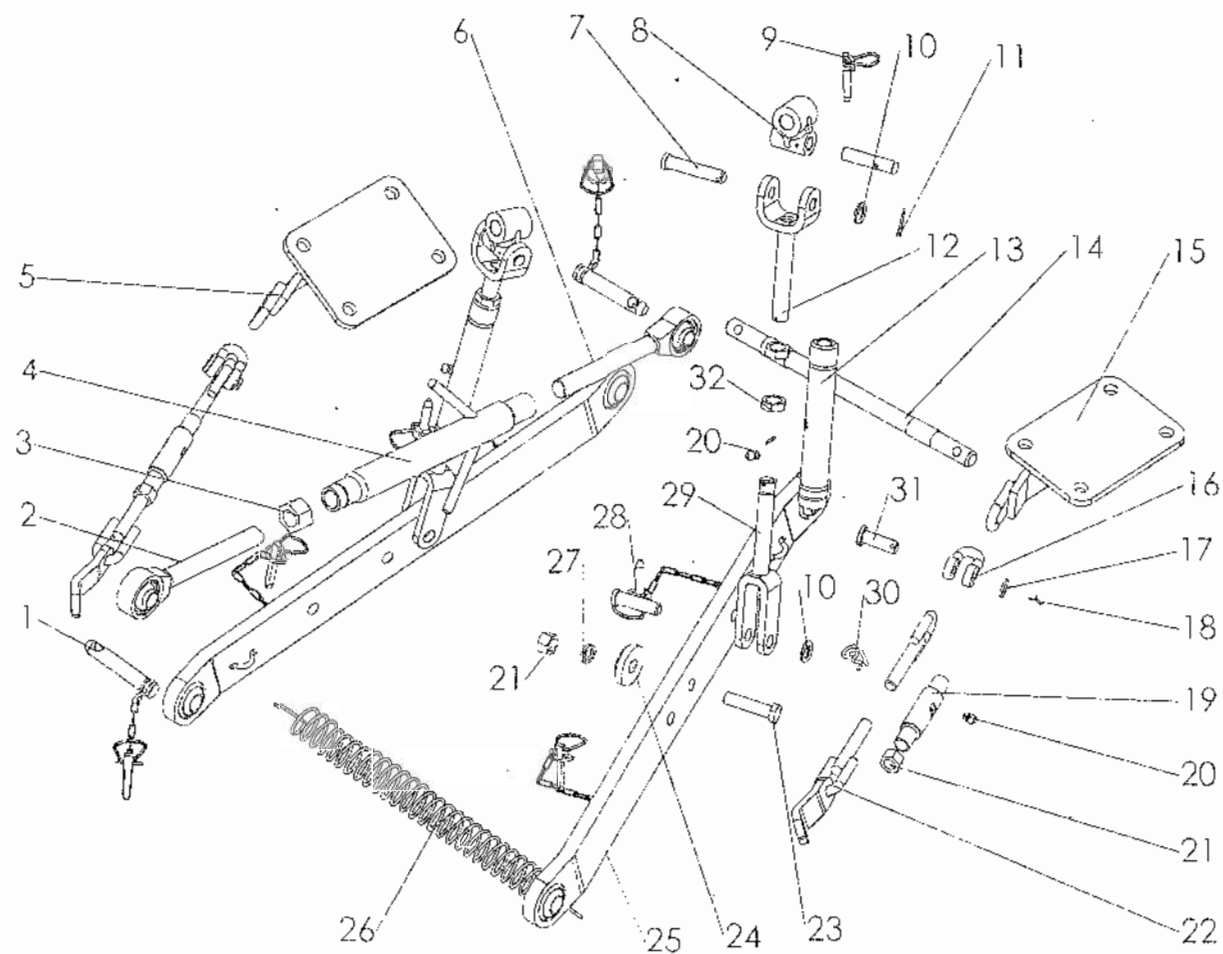
### 提升器总成 Hydraulic Power Lift

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
27	GB5783-86	螺栓 M8×25	2	
28	200.55.106	外提升臂	2	
29	200.55.120	联动销	1	
30	200.55.107	压板	2	
31	GB3452.1-82	O形密封圈 87.5×3.55	1	
32	200.55.115-1	油缸	1	
33	GB93-87	垫圈 12	1	
34	200.55.111-2	通气螺栓	1	
35	200.55.101-2	提升器壳体	1	
36	200.55.102	隔套	2	
37	200.55.103-1	衬套	2	
38	GB3542.1-82	O形密封圈 38.7×5.3	2	
39	200.55.104	挡圈	2	
40	200.55.122	挡盘	1	
41	GB91-86	销 3.2×20	1	
42	GB97.1-85	垫圈 10-140HV	1	
43	GB5783-86	螺栓 M8×25	1	
44	200.55.014	拨盘焊合件	1	
45	200.55.016	传动盘焊合件	1	
46	200.55.121	扭簧	1	
47	GB5783-86	螺栓 M10×30	4	
48	280.55.017	挂接板焊合件	1	
49	200.55.108-1	内提升臂	1	
50	GB879-86	销 6×50	1	
51	200.55.109	活塞顶杆	1	

# 提升器总成 Hydraulic Power Lift

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
52	200.55.117-1	YX形密封圈 D75 YX-seal D75	1	
53	200.55.116-1	活塞 Piston	1	
54	GB3452.1-82	O形密封圈69×3.55 O-ring seal 69×3.55	1	
55	200.55.110	提升轴 Lift shaft	1	

# 悬挂装置总成 Suspension Mechanism





### 悬挂装置总成 Suspension Mechanism

序号 Ser.No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	200.56.016	上拉杆连接销总成	2	
2	300.56.020-1	上拉杆后调节杆总成	1	
3	GB6170-86	六角螺母 M24	1	
4	300.56.019	调节螺管焊合件	1	
5	300.56.029-1/029A	左前限位链焊合件	1	
6	300.56.018-1	上拉杆前调节杆总成	1	029A used for load
7	GB882 -86	销16×80	2	
8	300.56.113	提升杆十字接头	2	
9	200.56.011	锁销组合件	2	
10	GB97.1-85	平垫圈 16-140HV	2	
11	GB91-86	开口销 3.2×26	2	
12	300.56.022-1	提升杆上吊耳焊合件	2	
13	300.56.034	提升螺管焊合件	2	
14	200.56.103	下拉杆连接轴	1	
15	300.56.026-1/026A	右前限位链焊合件	1	026A used for load
16	300.56.032-1	前限位链焊合件	2	
17	GB97.1-85	平垫圈 12-140HV	2	
18	GB91-86	开口销 4×20	2	
19	300.56.155-1	调节套	2	
20	GB1152-89	油杯 M10×1	4	
21	GB6170 -86	六角螺母 M16	4	
22	300.56.027-2	后限位链焊合件	2	
23	GB5782-86	六角头螺栓 M16×65	2	
24	300.56.157	圆板	2	
25	300.56.030	下拉杆焊合件	2	
26	300.56.102	弹簧	1	

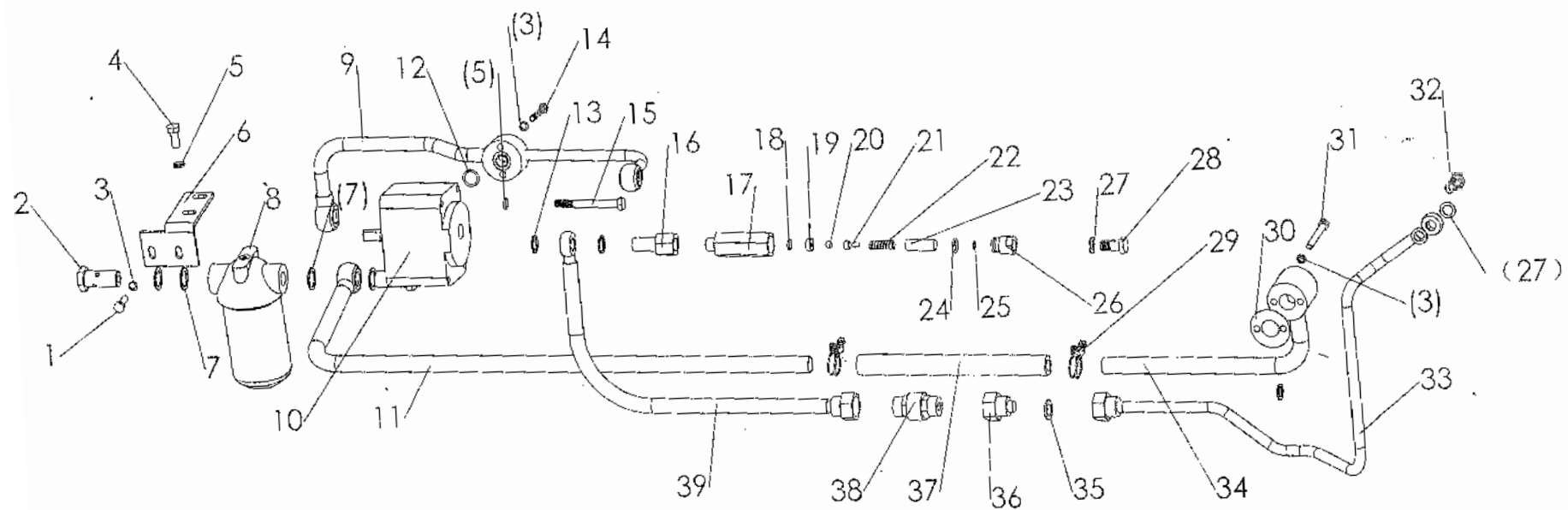
# 悬挂装置总成 Suspension Mechanism

续表:

序号 Ser.No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
27	GB93-87	垫圈 16	Spring lock washer 16	2	
28	GB882-86	销轴 16×55	Clevis pin with head B16×45	2	
29	300.56.024-1	提升杆下吊耳焊合件	Lower clevis of lift rod	2	
30	200.56.101-1	R销	R-pin	2	
31	GB882-86	销轴 B12×45	Clevis pin with head B12×45	2	
32	GB6173-86	螺母 M20×2	Hex.nut M20x2	2	

# 油泵、滤油器、油管总成

## Oil Pump, Filter, Pipe and Fittings



油泵 滤油器及油管总成 Oil Pump, Filter, Pipe and Fittings

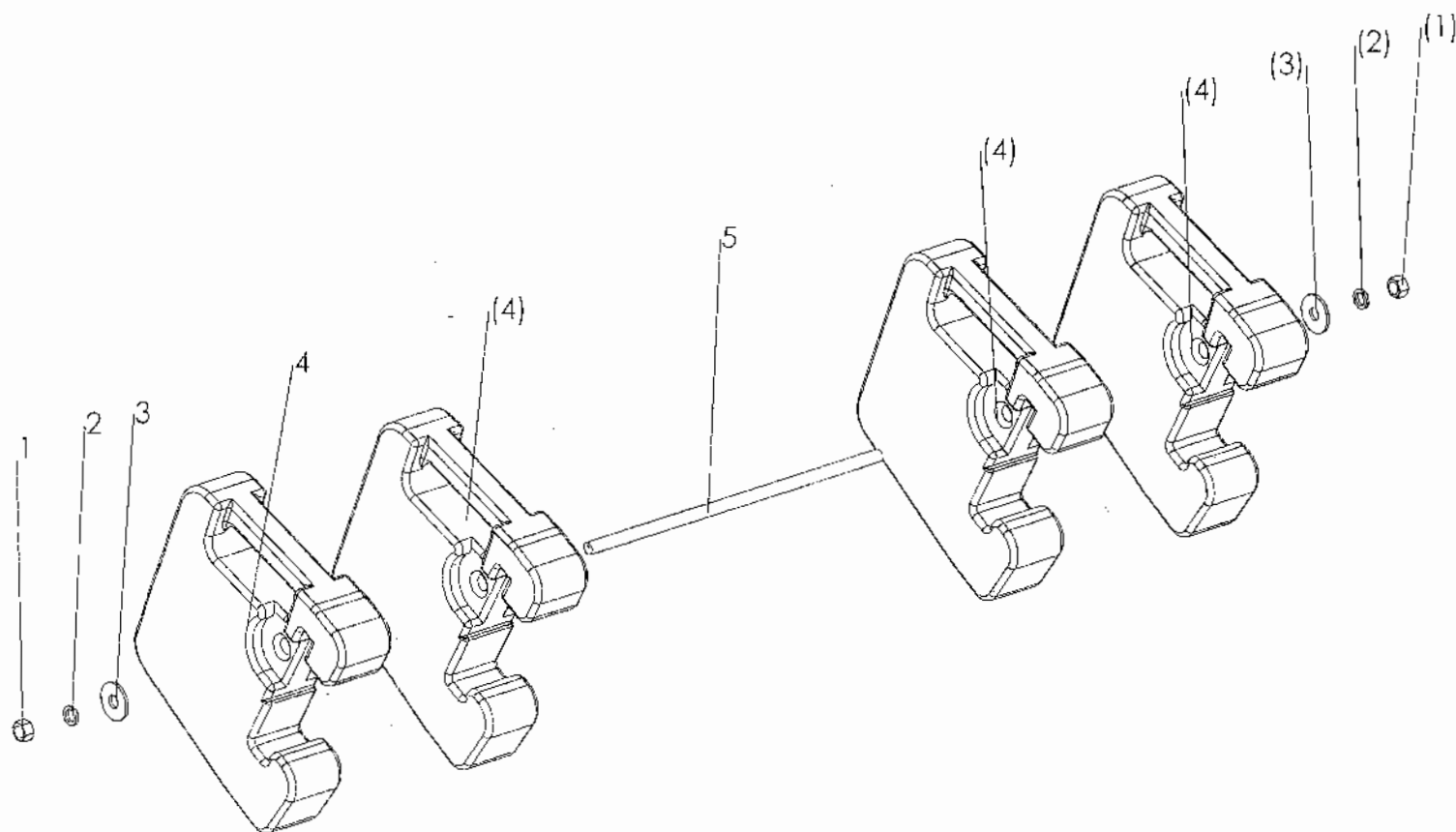
序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	2	
2	GB3541-83	铰接螺栓M22×1.5	Hollow bolt M22×1.5	2	
3	GB93-87	垫圈 8	Spring lock washer 8	6	
4	GB5783-86	螺栓 M10×20	Hex. head bolt M10×20	2	
5	GB93-87	垫圈 10	Spring lock washer 10	6	
6	254G2.58.102	滤清器支架	Filter bracket	1	
7	GB3541-83	垫圈 22	Copper washer 22	4	
8	YX0811T-0000	液压油滤清器总成	Hydraulic pressur filter	1	
9	254G2.58.011-1	油泵吸油管焊合件	Inlet pipe assy of gear pump	1	
10	CBN-E314L	齿轮泵	Gear pump (Left-handed)	1	
11	254G2.58.019-1	滤清器进油管焊合件 (1)	Filter inlet pipe assy (2)	1	
12	GB3452.1-92	O型圈 18×2.65	O-ring seal 18×2.65	1	
13	GB3541-83	垫圈 18	Copper washer 18	2	
14	GB5783-86	螺栓 M8×45	Hex. head bolt M8×45	2	
15	GB5782-86	螺栓 M10×115	Hex. head bolt M10×115	2	
16	254G2.58.101	安全阀接头	Safety valve connector	1	
17	254G2.58.109	阀体	Safety valve body	1	
18	GB3452.1-92	O型圈 10.6×2.65	O-ring seal 10.6×2.65	1	
19	200.55.138	垫块	Pad	1	
20	GB308-84	钢球 9	Steel ball dia.9	1	
21	200.55.137	球座	Ball seat	1	
22	200.55.135	安全阀弹簧	Safety valve Spring	1	
23	200.55.136	套管	Sleeve	1	
24	GB3452.1-92	O型圈 16×2.65	O-ring seal 10.6×2.65	1	

# 油泵 滤油器及油管总成 Oil Pump, Filter, Pipe and Fittings

续表

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	200.55.134	调整垫片	Adjusting shims	2~5	
26	254G2.58.110	安全阀螺塞	Safety valve plug	1	
27	GB3541-83	垫圈 14	Copper washer 14	4	
28	GB3451-83	铰接螺栓 M14×1.5	Hollow bolt M14×1.5	1	
29	200.58A.012	管接头夹组合件	Hose clip	2	
30	304.58A.101	纸垫	Paper gasket	1	
31	GB5782-86	螺栓 M8×65	Hex. head bolt M8×65	2	
32	200.55.124	空心螺栓M14×1.5	Hollow bolt M14×1.5	1	
33	254G2.58.020	分配器进油管焊合件	Distributor inlet pipe assy	1	
34	254G2.58.017	滤清器进油管焊合件 (一)	Filter inlet pipe assy (one)	1	
35	300.58.121	尼龙垫圈	Nylon washer	1	
36	300.58.120-1	固定接头	Fixed joint	1	
37	HG4-761-74	输油胶管 16×27×270	Hose 16×27×270	1	
38	10Q/JBMH4-1991	快换接头	Quick connector	1	
39	300.58.017-1	连接软管总成	Hose assy	1	

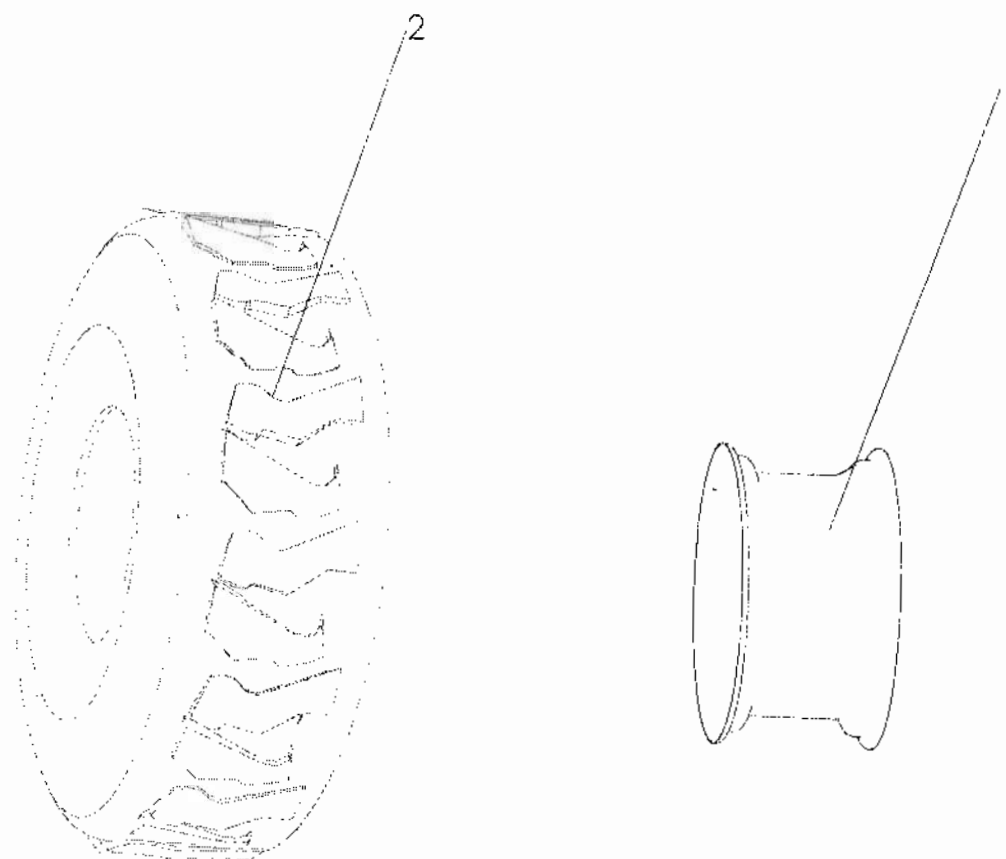
# 前配重总成 Frant Balance weight



### 前配重总成 Front Balance Weight

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6170-86	螺母M12	Hex. nut M12	2	
2	GB93-87	垫圈12	Spring lock washer 12	2	
3	GB97.1-85	垫圈12	plain washer 12	2	
4	250.73.101-1	配重	Balance weight block	4	
5	250.73.104	夹紧螺栓	Double end stud, clamping type	1	

前轮总成（工业胎） Front Wheel (Industrial tyre)

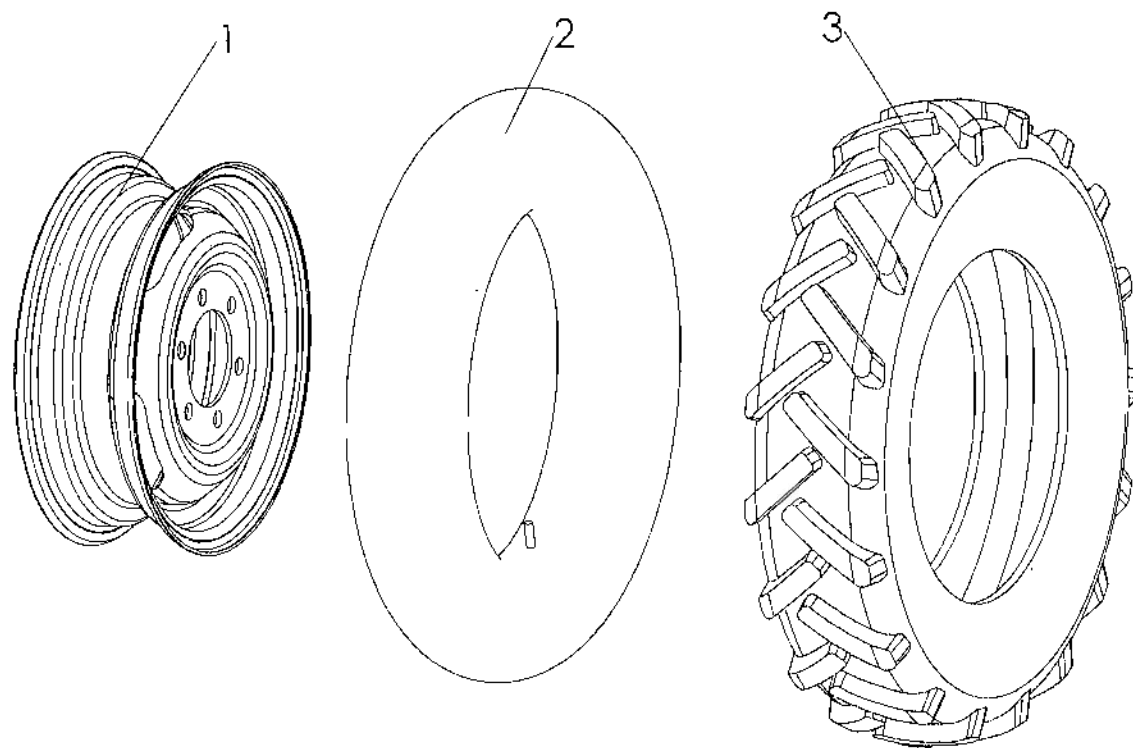




前轮总成 (工业胎) Front Wheel (Industrial Tyre)

序号 Ser. No	代号 Part No. & Standard Cord	名称及规格 Name & specifications	数量 Quantity	备注 Remarks
1	254G2.32.011	轮辋总成 (12×7.0JA.A)	1×2	
2		工业胎前轮 (23×8.5-12)	1×2	

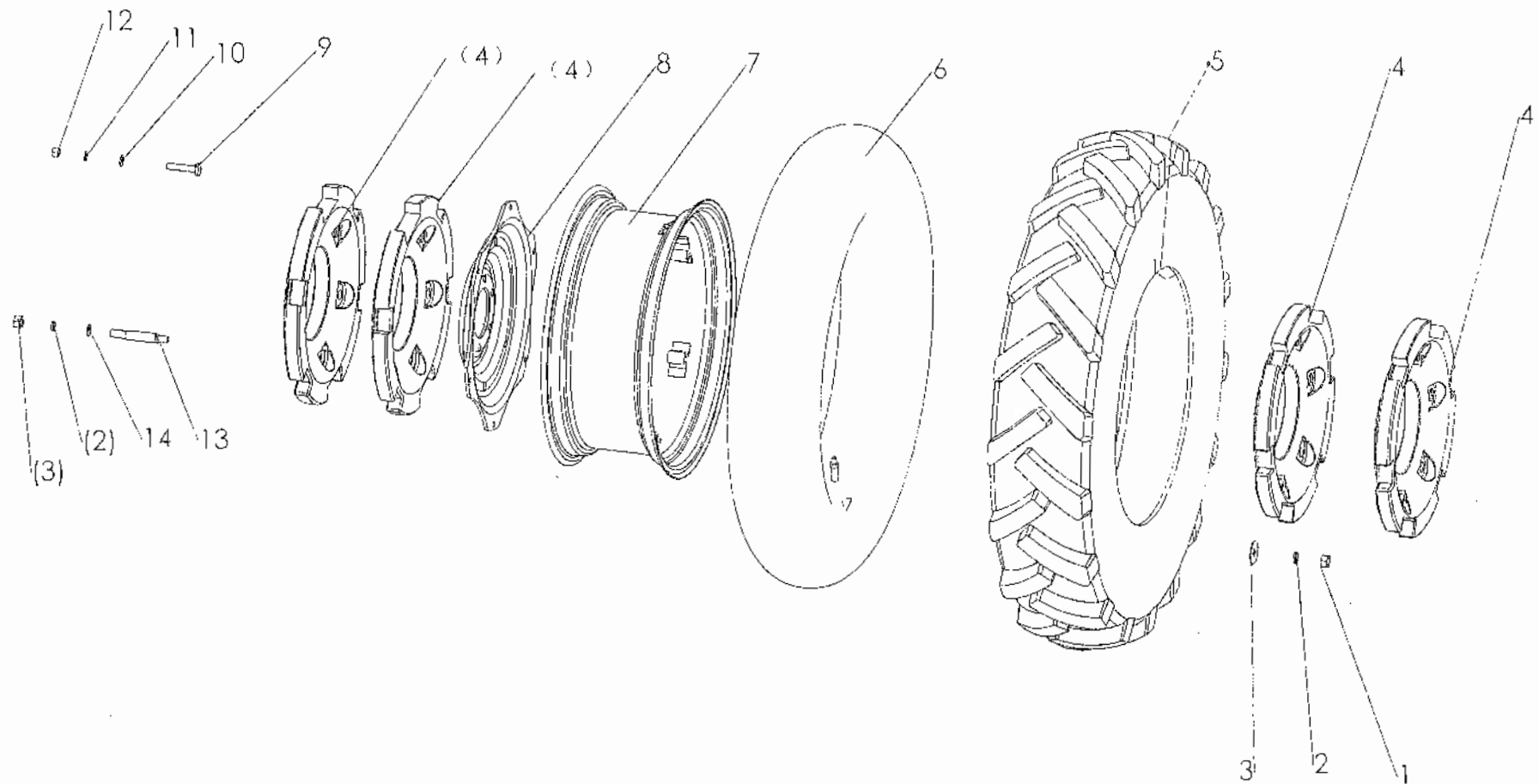
## 前驱动轮总成 Front Drive Wheel



### 前驱动轮总成      Front Drive Wheel

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格 Name & Specifications	数量 Quantity	备注 Remarks
1	284.32.011	轮辋总成 (16×4.50E)	1×2	配6.0-16轮胎 (For Tire 6.0-16)
2	GB2979-91	驱动轮内胎 6.0-16	1×2	
3	GB2979-91	驱动轮外胎 6.0-16	1×2	

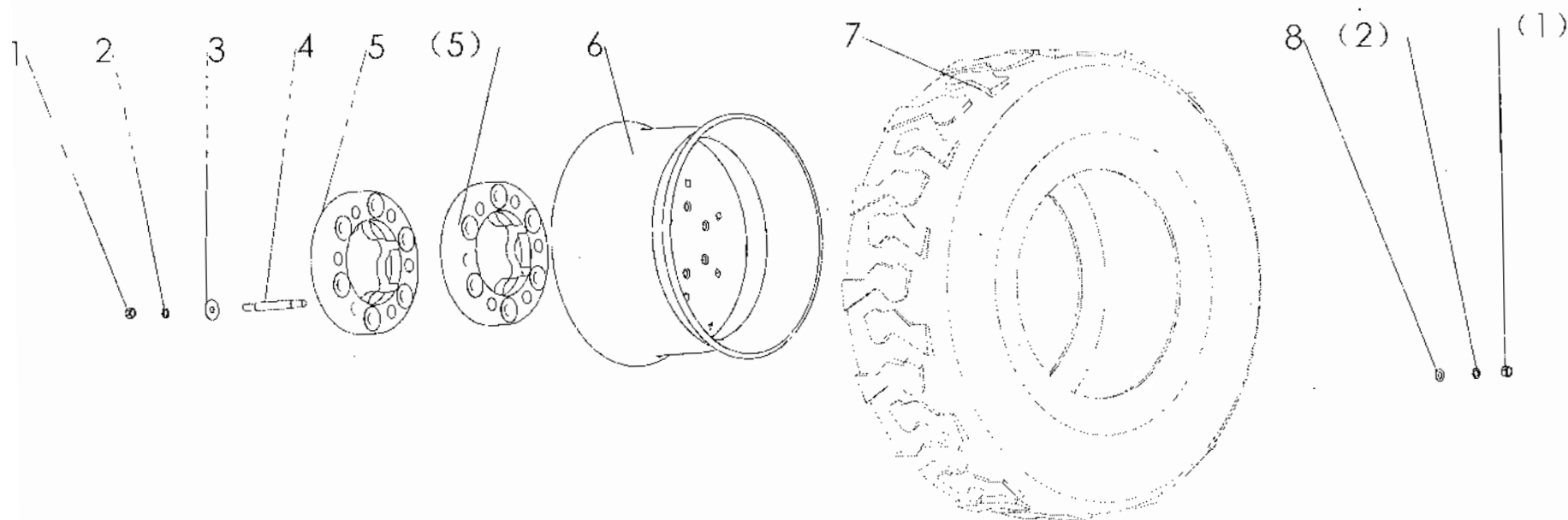
# 驱动轮总成 Drive Wheel



### 驱动轮总成    Drive Wheel

序号 Ser. No.	代号 Part No. & Standard Cord	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6170-86	螺母 M16	Hex. nut M16	6×2	用户选购 (Optional while placing order)
2	GB93-87	垫圈 16	Spring lock washer 16	6×2	用户选购 (Optional while placing order)
3	GB96-85	垫圈 16	Large plain washer 16	6×2	用户选购 (Optional while placing order)
4	300.34.101-2	后配重	Rear wheel ballast	4×2	用户选购 (Optional while placing order)
5	GB2979-91	驱动轮外胎 9.5-24	Tire 9.5-24	1×2	
6	GB2979-91	驱动轮内胎 9.5-24	Tube 9.5-24	1×2	
7	280.34.011	驱动轮轮辋 W8×24	Wheel rim W8×24	1×2	用户选购 (Optional while placing order)
8	300.34.103-1	驱动轮幅板	Wheel disc	1×2	
9	200.34.115	轮辋螺栓	Rim bolt	6×2	
10	GB97.1-85	垫圈 14	Plain washer 14	6×2	
11	GB93-87	垫圈 14	Spring lock washer 14	6×2	
12	GB6176-86	螺母 M14×1.5	Fine thread hex. nut M14×1.5	6×2	
13	300.34.102-1	配重螺栓	Bolt for ballast	6×2	用户选购 (Optional while placing order)
14	GB97.1-85	垫圈 16	Plain washer 16	6×2	用户选购 (Optional while placing order)

# 后轮总成（工业胎） Rear Wheel (Industrial tyre)



后轮总成 (工业胎) Rear Wheel (Industrial Tyre)

序号 Ser. No	代号 Part No & Standard Cord	名称及规格 Name & specifications	数量 Quantity	备注 Remarks
1	GB6170-86	螺母16 Hex.nut M16	6×2	
2	GB93-87	垫圈16 Spring lock washer 16	6×2	
3	GB96-85	垫圈16 Large plain washer 16	3×2	
4	254G2.34.102	配重螺栓 Bolt for ballast	3×2	
5	254G2.34.101	后配重 Rear wheel ballast	2×2	
6	254G2.34.011	轮辋总成 (17.5×10.5) Wheel rim	1×2	
7		工业胎后轮(14×17.5NHS) Industrial tyre for rear wheel	1×2	
8	GB97.1-85	垫圈16 plain washer 16	3×2	