OPERATION AND MAINTENANCE MANUAL
Serie MAXTER 60
Serie CLUSTER 70
06381134 **Edition** 01 **(English)**

MANUFACTURER

Technology as a passion.

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GENERAL INFORMATION

ORIGINAL INSTRUCTIONS

INTRODUCTION

This manual contains a description of how the machine operates and instructions about how to correctly use the machine and perform the main routine and supplementary servicing operations.
This manual is divided into chapters for practical consultation.

This manual must always be consigned together with the machine if this is transferred or sold. If the manual is damaged or lost, order a new copy from the manufacturer or from the previous owner. This manual is an integral part of the machine

The confidence you have shown in our company by choosing equipment carrying our trademark will be amply repaid by the excellent service it will give you over the years.

Correct use and normal routine maintenance will generously rewarded in performance, output and savings.

DECLARATION OF CONFORMITY

Declaration of conformity are at the end of the manual.

MODELS AND VERSIONS

Maxter 60
Maxter 60 RS

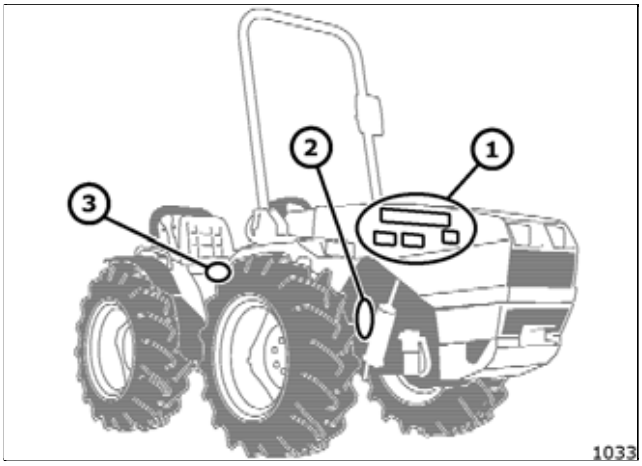
Cluster 70
Cluster 70 RS
Cluster 70 RS VARIANT
Cluster 70 RS REV
Cluster 70 RS REV VARIANT

Key to versions

SN = machine pivoted at the center.
RS = machine with steering wheels.
REV = machine with reversible cockpit.
VARIANT = commercial specification.

MACHINE IDENTIFICATION

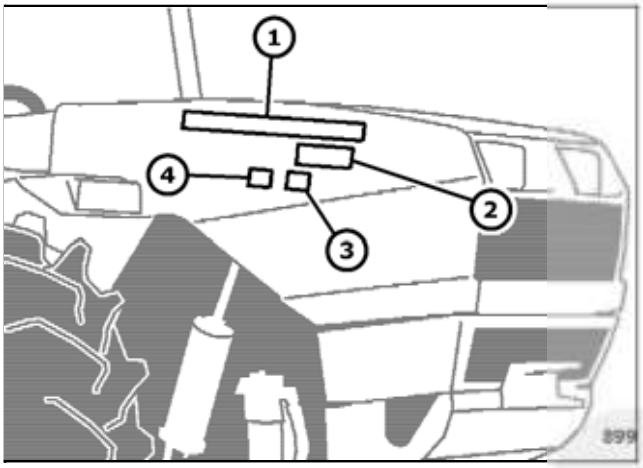
Identification criteria



The machine is identified in three different ways:

1. With decals.
2. Punch marks on chassis.
3. With a metal plate.

Decals

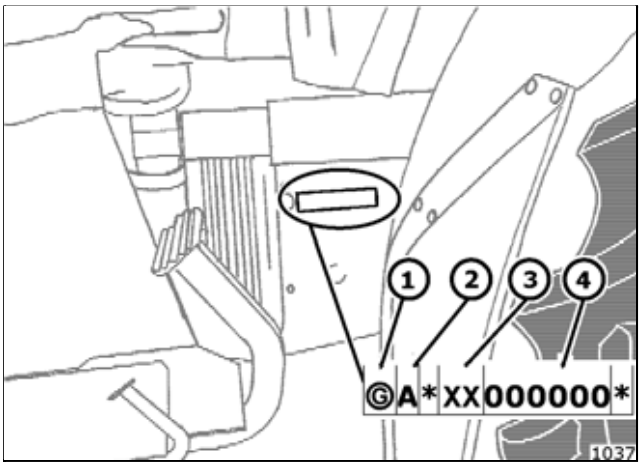


The decals affixed to the bonnet indicate:

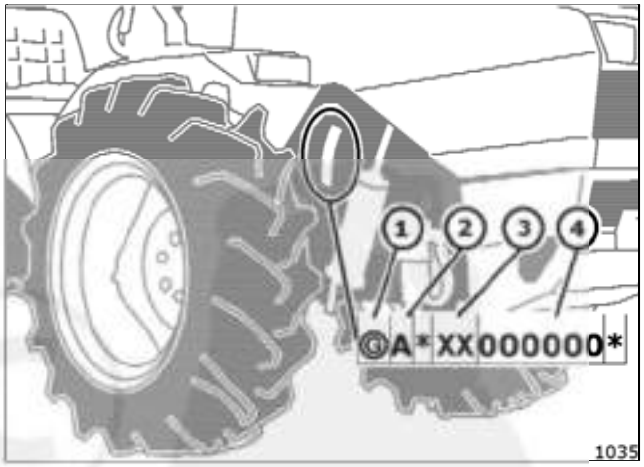
1. Brand.
2. Series
3. Model
4. Version.

Punch marks on chassis

Indications valid for pivoted at the center versions

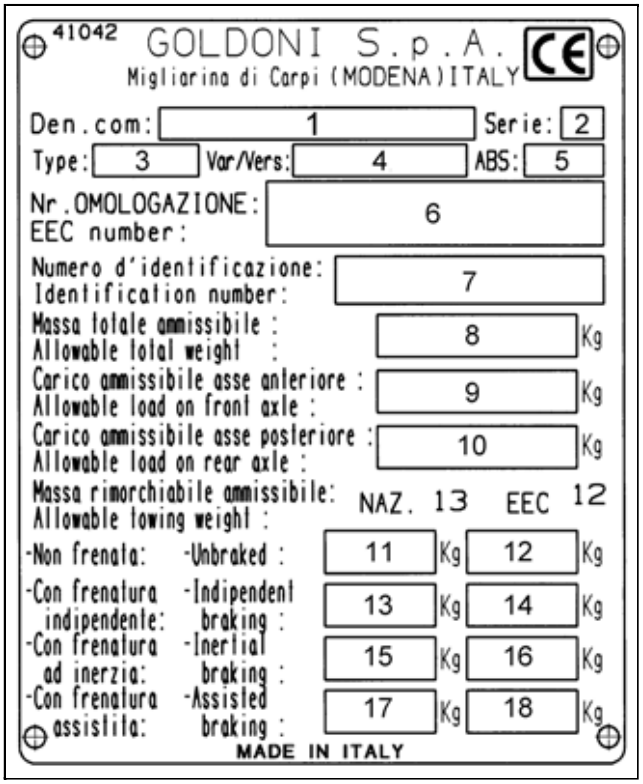


Indications valid for RS versions



1. Manufacturer's code.
2. Production series.
3. Type of machine.
4. Identification number (serial number).

Metal plate



The metal plate gives the following information:

1 Commercial denomination
2 Production series
3 Type of machine
4 Variant
5 ABS coefficient
6 Approval number
7 Identification number (serial number)
8 Total permissible weight (KG)
9 Permissible load on front axle (KG)
10 Permissible load on rear axle (KG)
11 Non-braked permissible towed weight (in Italy) (KG)
12 Non-braked permissible towed weight (European) (KG)
13 Permissible towed weight with independent braking (in Italy) (KG)
14 Permissible towed weight with independent braking (European) (KG)
15 Permissible towed weight with overrunning braking (in Italy) (KG)
16 Permissible towed weight with overrunning braking (European) (KG)
17 Permissible towed weight with power braking (in Italy) (KG)
18 Permissible towed weight with power braking (European) (KG)

IDENTIFICATION OF THE COMPONENTS

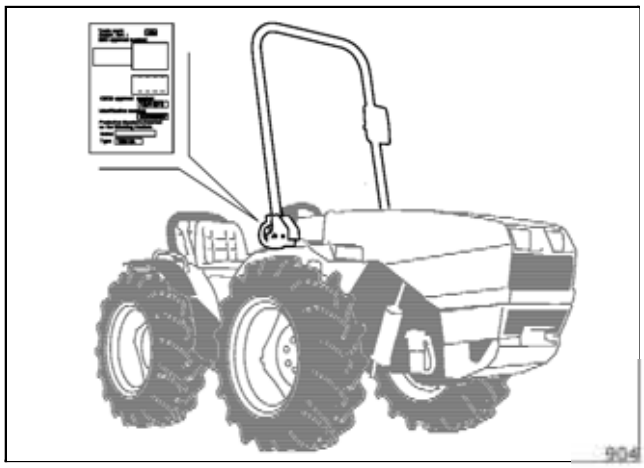
The machine consists of a series of main components which are each identified by a metal data plate and/or by punch marks.

Engine

Metal data plate and punched code number.

See engine's operation and maintenance manual.

Safety frame

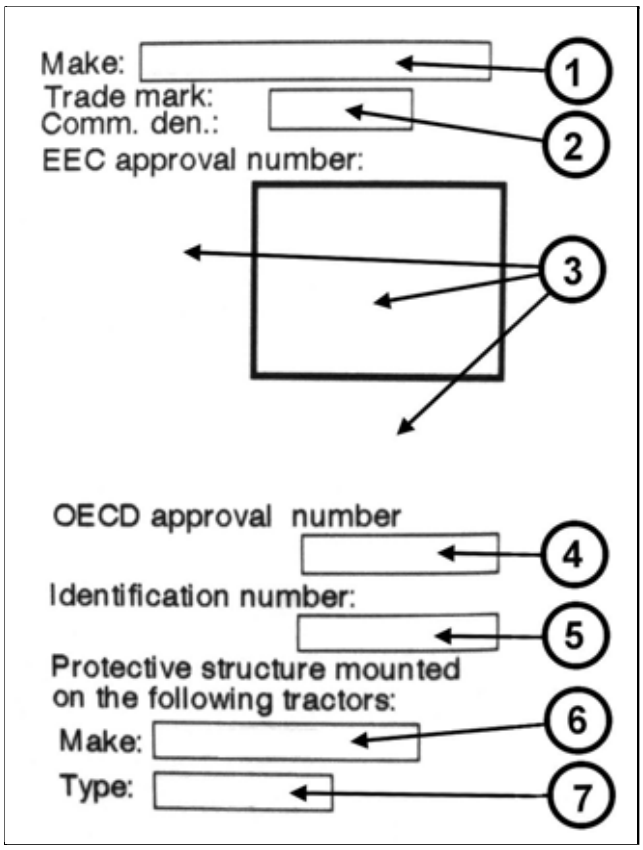


- Decal with the Type of safety frame.

Meaning of OCSE / OECD codes:

- OECD/OCSE 6: The safety frame has passed the ROPS (Roll Over Protection Structure) tests for the front frame. The driver is protected if the machine overturns
- OECD/OCSE 7: The safety frame has passed the ROPS (Roll Over Protection Structure) tests for the rear frame. The driver is protected if the machine overturns
- OECD/OCSE 10: The safety frame has passed the FOPS (Falling Object Protective Structure) tests. The frame withstands falling objects with1365 Joule energy level

The safety frame of the machine conforms to OECD 6

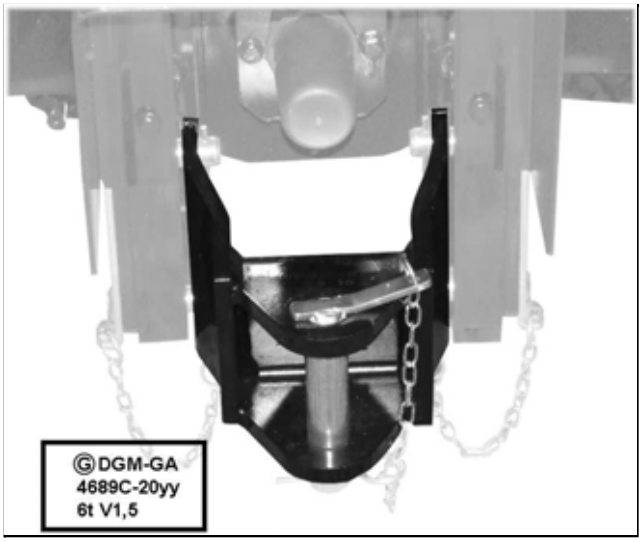


1. Manufacturer of the protection structure
2. Denomination of the protection structure
3. EEC approval code
4. OCSE / OECD approval code
5. Identification number (serial number).
6. Tractor brand
7. Variant/version

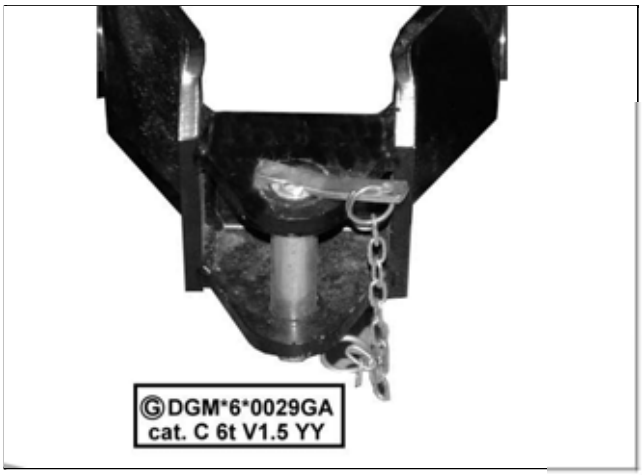
Towing attachments

Type CUNA
Cat. C

Maxter



Cluster



Code punched on device:

- Make
- Type of device

AFTER SALES

Warranty

Engine: conditions and terms established by the manufacturer
Tractor: within the terms laid down by our Certificate of Warranty.

Assistance

Contact the AUTHORIZED sales network

The Assistance Service provides specialized personnel able to work on our products. It is the only Service authorized to work on products covered by the warranty.
Use of Genuine Spare Parts and compliance with the scheduled servicing operations according to the prescribed frequency will preserve the qualities of the machine over time and will entitle you to the WARRANTY that covers the product throughout the established period.

Spares

To order spares: Contact our Spares Assistance centres with the following information: **model, series and serial number of the machine**, punched on the data plate.

HOW TO READ THE MANUAL

Certain sections of this manual containing information of particular importance in relation to safety or operation, are highlighted in the following way:

DANGER
Failure to comply with the instructions could lead to serious danger and serious personal injuries or harm to third parties.

WARNING
Failure to comply with the instructions could cause personal injuries or harm third parties.

IMPORTANT
The information is given with the intention of preventing damage to the machine or causing damage.

This manual is your operation and maintenance guide.
You are advised to strictly comply with the instructions herein and to consider the manual as an integral part of the product: it must be kept near the machine and consigned to all future users.

The illustrations, descriptions and specifications in this manual are not binding.
Our Company reserves the right to make any modifications dictated by technical or commercial requirements at any moment considered necessary.

Consult the specific manuals for safe operation and maintenance instructions about those parts of the machine manufactured by third parties.

All indications as to the "front", "rear", "right" and "left" parts of the machine refer to the operator on the machine.

A series of symbols have been make to make the texts easier to understand. Their meanings are described below:

Warning

Environment

Recycling

Legislation

Information

Instructions

Check

Clean with compressed

Adjustment

Lubrication

Greasing

Fluid changes

Part replacements

Set intervals

Washing

Work hours

When necessary.

Top up the level

Top up the level

Top up the level

DANGER
Do not wear loose clothing, jewelry, neck chains or bracelets and take care if your hair is very long as it could become caught up in parts of the machine and implements.

DANGER
Do not leave the engine running in an closed room: the exhaust fumes are poisonous.

DANGER
Do not leave the machine with engine running near flammable substances.

DANGER
After any maintenance work, grease and remove the grease from the engine to prevent the risk of a fire.

DANGER
Keep hands and other parts of the body away from holes or leaks in the hydraulic system: the hydrualic fluid that spurts from the leak is under pressure and can cause serious injuries.

WARNING
Do not tamper with the machine or the implements in any way.

WARNING
Do not service, repair or make any kind of adjustment to the tractor or to the implements hitched to it without having first turned off the engine, removed the ignition key and lowered the implement to the ground.

WARNING
Always park the tractor so that its stability is guaranteed by applying the parking brake and engaging a gear (1st gear uphill abd reverse downhill)and applying the parking brake. Use a chock for greater safety.

WARNING
Before driving the machine, check to be sure that there are no bystanders or animals within its range of action.

WARNING
Do not leave the machine unattended with the engine running and/or the key in the ignition.

WARNING
The operator must check to make sure that all parts of the tractor, especially the safety devices, are in a good working condition and that they always comform to the purpose for which they were designed. They should be kept in a perfectly efficient condition. If you note any defects or faults, fix or repair them in good time. If necessary contact your nearest Assistance Centre.

IMPORTANT
Check the nuts and bolts of the wheels and safety frame from time to time, always with the engine shut off.

DANGER
Safety decals have been affixed to various parts of the machine. They indicate potential dangers.

IMPORTANT
The decals must be kept clean and legible. If damaged, they must be replaced.

WARNING
Always disconnect the battery's ground cable (negative pole with the "-" symbol) before working on the electrical system.

WARNING
Work on the battery requires particular care: battery acid is corrosive and the gases released are inflammable.

It is of fundamental importance to safeguard the environment. Incorrect waste disposal can alter the environment and the ecological system.

Do not discard fluids like fuels, lubricants, coolants or other, in the environment.

Do not use food or dink containers, which could lead to mistakes, to drain off fluids like fuels, lubricants, coolants or other.

Contact an authorized organization or ask your dealer for advice about how to recycle or dispose of waste products in the correct way.

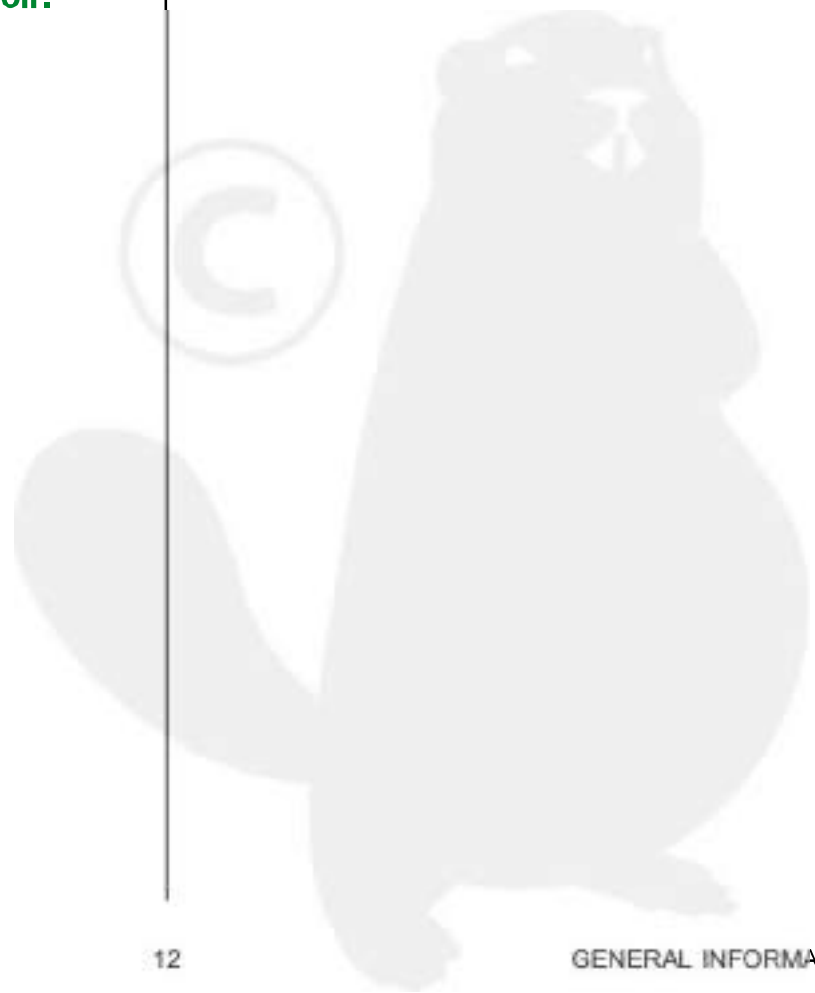
Do not dispose of parts of the cooling system (such as radiators, fluids, tanks, etc.) in the environment.

ALWAYS place a vessel under the drain hole so as to collect the fluid when draining a tank or reservoir.

Manual update

The information, descriptions and illustrations in this manual reflect the state-of-the-art at the time the machine was marketed.
The manufacturer reserves the right to make any modifications dictated by technical or commercial requirements at any time.
Such modifications do not oblige the manufacturer to modify the vehicles marketed up to that time nor to consider this publication to be inadequate.
Any integrations the manufacturer may provide must be kept together with the manual and will be considered an integral part of this latter.

Copyright



Standard symbols

Standard symbols have been used to ensure the machine is used in the best way.

	Hydraulic circuit filter		Driving beam		Oil
	Dipped beam		Transmission		Field light
	Differential lock		Parking light		Power take-off
	Side lights.		Power take-off rotation		Hazard lights
	Clutch		Indicator light		Parking brake
	Turn indicator		Four-wheel drive		Trailer turn indicator
	Guard lowered		Horn.		Forward direction
	Battery charger		Low speeds		Safety belts
	Work hours		Normal speeds		Idle
	Fuel level		Fast speeds		Clockwise rotation
	Fuel filter		Idle		Counter-clockwise rotation
	Engine preheating		Direction reverser		Air ventilation
	Engine air filter		Rotational accelerator		Air heating
	Engine oil pressure		Linear accelerator		Air conditioning
	Engine oil filter		Power lift		Windscreen wiper
	Engine coolant temperature		Power lift - Up		Windscreen wiper and window washer
	Air valve		Power lift - Down		Rear window wiper
	Hydraulic circuit		Power lift – Floating mode		Rear window wiper and window washer

SAFETY

SAFETY REGULATIONS

DANGER
There is no substitute for prudence to make your work safer and to prevent accidents.
The following recommendations are important for all users of our machines:

IMPORTANT
Failure to follow the regulations relieves our firm from all liability.

DANGER
Do not go downhill with the clutch disengaged or the gear shift in neutral. Use the engine to brake the machine. If you find you are using the brake a lot when going downhill, shift to a lower gear.

DANGER
Check to make sure that all revolving parts on the machines (PTO, cardan couplings, pulleys etc.) are fully guarded.

DANGER
Do not wear loose clothing, jewelry, neck chains or bracelets and take care if your hair is very long as it could become caught up in parts of the machine and implements.

DANGER
Do not leave the engine running in an closed room: the exhaust fumes are poisonous.

DANGER
Do not leave the machine with engine running near flammable substances.

DANGER
After any maintenance work, grease and remove the grease from the engine to prevent the risk of a fire.

DANGER
Keep hands and other parts of the body away from holes or leaks in the hydraulic system: the hydrualic fluid that spurts from the leak is under pressure and can cause serious injuries.

DANGER
Do not carry persons or equipment on the tractor beyond the number allowed by the Certificate of Approval or provided as standard equipment.

DANGER
Do not get on or off the machine while it is moving.

WARNING
Do not tamper with the machine or the implements in any way.

WARNING
Before starting the engine make sure that the gear shift and the PTO are in neutral.

WARNING
Engage the clutch gradually to prevent the machine from suddenly moving off or pitching up at the front.

WARNING
Do not service, repair or make any kind of adjustment to the tractor or to the implements hitched to it without having first turned off the engine, removed the ignition key and lowered the implement to the ground.

WARNING
Always park the tractor so that its stability is guaranteed by applying the parking brake and engaging a gear (1st gear uphill abd reverse downhill)and applying the parking brake. Use a chock for greater safety.

WARNING
Before driving the machine, check to be sure that there are no bystanders or animals within its range of action.

WARNING
Do not leave the machine unattended with the engine running and/or the key in the ignition.

WARNING
Whenever the PTO is in use, the drive shaft must be covered by the special guard.

WARNING
The operator must check to make sure that all parts of the tractor, especially the safety devices, are in a good working condition and that they always comform to the purpose for which they were designed. They should be kept in a perfectly efficient condition. If you note any defects or faults, fix or repair them in good time. If necessary contact your nearest Assistance Centre.

IMPORTANT
Follow the traffic code when driving on the roads.

IMPORTANT
Check the nuts and bolts of the wheels and safety frame from time to time, always with the engine shut off.

IMPORTANT
Do not use the differential lock near or in bends and avoid using it in fast gears or with engine running at a high rate.

IMPORTANT
Avoid tight steering angles when towed implements are mounted and the drive shaft is under strain since the coupling could be damaged.

IMPORTANT
Do not use the power lift's third-point as a towing hitch.

IMPORTANT
Adjust the hitch to its lowest possible positions to prevent the machine from pitching up at the front.

IMPORTANT
Keep the chains taut and the power lift raised when driving the machine with implements coupled to the three-point linkage.

IMPORTANT
Only use the front tow hook for towing the machine in an emergency.

DANGER
Do not drink fuels / lubricants / fluids. If these substances accidentally splash into the eyes, thoroughly rinse the affected part with plenty of water.

WARNING
Lengthy or repeated contact of the skin with fuels / lubricants / fluids should be avoided as skin disorders or other damage could ensue.

SAFETY OPERATIONS

Training

- Read the instructions carefully.Become familiar with the controls and how to correctly use the machine.
- Never ever allow children or persons who are unfamiliar with these instructions to use the machine.Local regulations can restrict the age of the operator.
- Never operate the machine while people, especially children, or animals are nearby.
- Remember that the operator or the user is responsible for any accidents or risks to which third parties or their property may be subjected.
- Do not carry passengers.

All drivers should seek and obtain professional and practical instructions.Such instructions should emphasize:

- the need for care and concentration when working with ride-on machines;
- control of a machine sliding on a slope will not be regained by applying the brake;

The main reasons for loss of control are:

- insufficient wheel grip;
- driving too fast;
- inadequate braking;
- the type of machine is unsuitable for its task;
- lack of awareness of the effect of ground conditions, especially slopes;
- incorrect hitching and load distribution.

Preparation

- Check the machine with care before starting up each time
- The decals affixed to the machine provide important information: it is in the interests of your safety to comply with these indications.
- Make sure that the safety decals are in a good condition. If the decals are damaged or illegible, they must be replaced with other originals obtained from the manufacturer and affixed in the positions indicated in the operation and maintenance manual.
- Arbitrary modifications to this machine will relieve the manufacturer from all liability for resulting damage or injuries to the operators, to third parties and to things.
- The manufacturer cannot make provisions for every rreasonably foreseeable improper use able to lead to a potential danger.
- Always wear substantial footwear and long trousers. Do not operate the equipment when barefoot or wearing open sandals.
- Thoroughly inspect the area where the equipment is to be used.
- WARNING-Fuel is highly flammable.
- Store fuel in containers specifically designed for this purpose.
- Refuel outdoors only and do not smoke while refueling.
  To avoid the risk of the machine catching fire, periodically check the fuel pipe and replace it if it appears to be damaged to an extent that could impair its tightness.
- Refuel before starting the engine. Never remove the plug of the fuel tank or add fuel while the engine is running or hot.
- If fuel is spillt, do not attempt to start

the engine but move the machine away from the place of spillage and avoid creating any source of ignition until fuel vapors have dissipated.

- Securely tighten the plugs on the tank and containers.
- Replace faulty silencers.
- Clean all foreign materials from the machine (dirt, tools, objects in general) that could impair the way it operates or injure the operator.

Operation

- Do not operate the engine in a confined space where dangerous monoxide fumes can collect.
- Only operate in daylight or in good artificial light.
- Before attempting to start the engine, disengage all the PTOs, shift the gear to the neutral position and fully depress the clutch lever.
- If you must cross a steep slope, consult section: Danger of tipping over.

Remember that there is no such thing as a safe slope. Driving up and down grassy slopes requires particular care. To avoid overturning:

- do not stop or start suddenly when driving on slopes;
- engage the clutch slowly. Always keep the gear engaged, especially when traveling downhill;
- maintain a low speed on slopes and around tight turns;
- stay alert for humps and hollows and other hidden hazards;
- take the greatest care when working across the face of a slope.

Take care when pulling loads or using heavy implements:

- use only approved drawbar hitch points;
- limit loads to those you can safely control;
- do not turn sharply.
- take care when reversing;
- use counterweights or wheel ballast to increase the stability.
- Watch out for traffic when crossing or driving alongside roads.
- Never unload material in the direction of bystanders or allow anyone near the

machine while it is operating.

- Never operate the machine with defective guards or without the protective safety devices in their correct positions.

- Do not change the engine governor settings or over-rev the engine. Operating the engine at an excessive speed can increase the hazard of personal injury.

Before leaving the operator's position:
- disengage the drive to any attachments and lower them;
- change into neutral and lock the parking brake;
- stop the engine and remove the key.

Disengage the drive to the implements, stop the engine, disconnect the spark plug wires and remove the ignition key:
- before clearing blockages;
- before checking, cleaning, or working on the machine;
- after striking a foreign object. Inspect the machine for damage and make repairs before restarting and using implements;
- if the machine starts to vibrate abnormally (check immediately).

- Disengage the drive to implements when transporting or not in use.

Switch off the engine and disengage the drive to the implement:
- before refueling;
- before making height adjustment unless the adjustment can be made from the operator's position.

- Reduce the throttle setting when slowing and, if the engine is equipped with a shut-off valve, turn the fuel off at the end of the operations.

- Read, understand and follow all the instructions in the manual and on the machine before starting.

- Inspect the machine before each job. For safety reasons, replace or repair damaged, very worn or missing parts. Make the necessary adjustments before you start work.

- Make sure that all drives are in neutral and that the parking brake is engaged before starting the engine. Only start the engine from the operator's position.

- Check brake action before you operate. Adjust or service the brakes as necessary.

- Stop machine if anyone enters the area in which you are working.

- Never leave the machine unattended when it is running.

- Take care when approaching blind corners, shrubs, trees and other objects that may impair the visibility.

- Only use the accessories and implements recommended by the manufacturer of the machine. Keep the safety decals visible when accessories or implements are fitted. Make sure that you have fully read the Instruction Manual of that accessory and/or of that implement and comply with the relative safety instructions.
- Do not use the machine if you are under the influence of medicines, alcohol or drugs.

- Before beginning to use the machine, check to make sure that the operator presence controls function correctly. Check the safety systems. Do not begin work unless they function correctly.

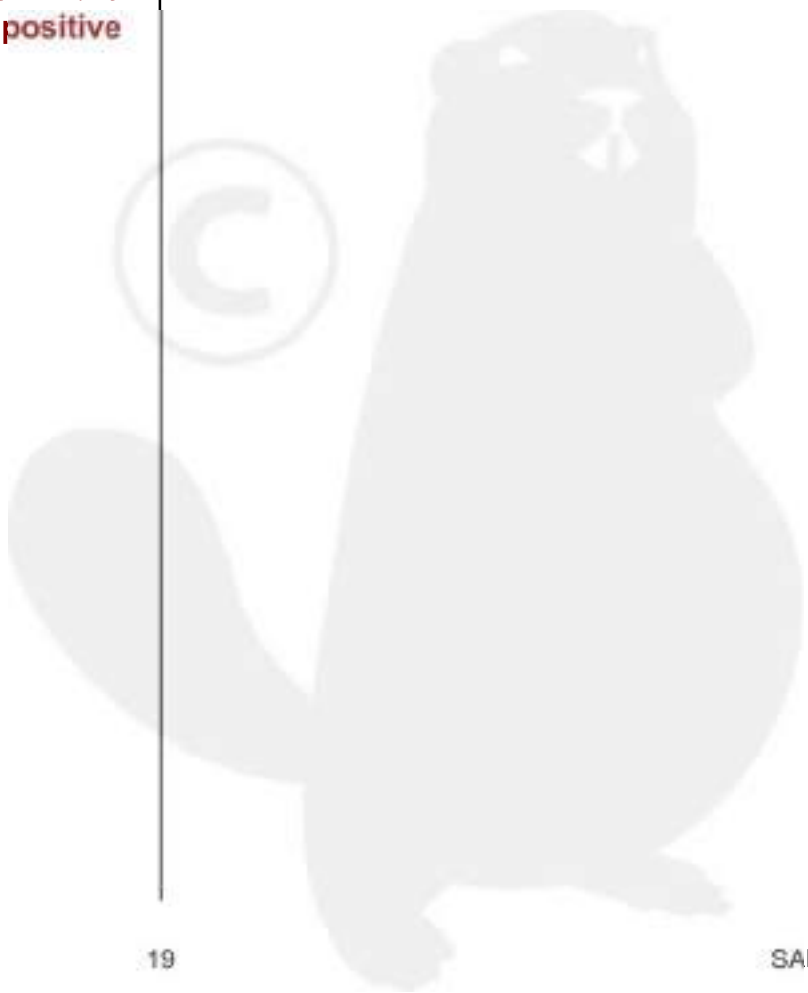
- Do not wear headphones to listen to music or the radio. Safe service and operation requires your full attention.

Maintenance and Storage

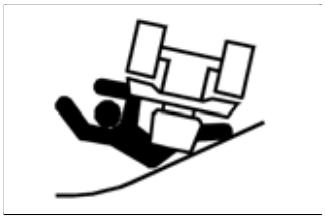
- Keep all nuts, bolts and screws perfectly tightened so as to be sure that the machinery operates in safe conditions.
- Never store the equipment with fuel in the tank inside a building where fumes could reach an open flame or spark.
- Allow the engine to cool before storing the machine in a closed place.
- To reduce the risk of fire, keep the engine, silencer, battery compartment and fuel storage area free of grass, leaves, or excessive grease.
- For safety reasons, replace worn or damaged parts.
- If the fuel tank has to be drained, this should be done outdoors.
- When machine is to be parked, stored or left unattended, lower the attachment unless a positive mechanical lock in used.

Parking Safely

- Stop the machine on level ground, not on a slope.
- Disengage PTO and stop the implements.
- Lower implements to the ground.
- Lock the parking brake.
- Turn off the engine.
- Remove the key.
- Wait until the engine and all moving parts have stopped before you leave the operator's station.
- Close the fuel shut-off valve if the machine is equipped with this component.



Avoid Tipping



- Slopes are a major factor related to loss of control and tip-over accidents, which can result in severe injury or even death. All operations that take place on sloping ground require extra caution.
- Be aware that mechanical front wheel drive (MFWD) can improve access to dangerously sloping terrain, thereby increasing the possibility of overturning.
- Drive up and down hiils, never across them.
- Watch out for holes, ruts, bumps, rocks or other hidden objects. Uneven terrain could cause the machine to overturn. Tall grass can hide obstacles.
- Take the utmost care on wet grass. Tires may lose their grip on slopes even though the brakes are functioning properly.
- Choose a low ground speed so you will not have to stop or shift gear on the slope.
- Always keep the gear engaged when going down slopes. Never coast downhill with the machine in neutral.
- Avoid starting, stopping or turning on slopes. If the tires lose their grip, disengage the PTO and proceed slowly, straight down the slope.
- Keep all movement on slopes slow and gradual. To not make sudden changes in speed or direction as this could cause the machine to tip over.
- Do not use the machine near ravines, ditches, embankments or bodies of water. The machine could suddenly tip over if a wheel goes over the edge or the edge caves in. Allow for a safety area between the machine and any hazard.
- The risk of tipping over increases to a considerable extent if the tires have been regulated with a narrow track width and the machine is driven at high speed.
- Comply with the manufacturer's recommendations for wheel weights or counterweights, which can increase stability when work is carried out on slopes or when front or rear-mounted implements are used. Remove the weights when they are not required.
- Slopes are a major factor related to loss of control and tip-over accidents, which can result in severe injury or even death. All operations that take place on sloping ground require extra caution.

Keep Riders Off

- Only one operator is allowed to work on the machine. Do not carry passengers.
- Passengers on the machine or on the implement may be struck by foreign objects or be thrown off the machine, causing serious injury.
- Passengers obstruct the operator's view, resulting in the machine being operated in an unsafe manner.

Towing Loads Safely

- The stopping distance increases with speed and the weight of a towed load. Drive slowly and allow extra time and distance for stopping.
- The total towed weight must not exceed the combined weight of the tractor, ballast and operator. Use counterweights or wheel weights as described in the instruction manual of the implement or tractor.
- Towing of an excessively heavy load can cause loss of traction and loss of control on slopes. Reduce the towed weight when working on slopes.
- Never carry children or other persons in or on towed implements.
- Only use approved hitches. Only tow with a machine equipped with a hitch designed for towing. Only attach towed equipment to the approved hitch point.
- If you are unable to back up a slope with a towed load, it means that the slope is too steep to work on with the towed load. Reduce the towed load or do not operate.
- Do not turn sharply. Use additional caution when turning or operating under adverse surface conditions. Take care when reversing.
- Never coast downhill with the machine in neutral.

Stay Clear of Rotating

- Entanglement in rotating driveline can cause serious injury or death.
- Wear close fitting clothing.
- Stop the engine and make sure that the PTO driveline has stopped before going near the PTO shaft.

Checking Wheel Hardware

- A serious accident could occur causing serious injury unless the wheel hardware is securely tightened.
- Check the tightness of the wheel hardware often during the first 100 hours of operation.
- The wheel hardware must be tightened to the specified torque value using the correct procedure whenever it works loose.

Wear Appropriate Clothing

- Wear close fitting clothing and safety equipment appropriate for the job.
- The following equipment is required:
  - safety goggles or safety glasses with side shields
  - a hard hat when working with the machine
  - protective gloves (in neoprene for chemical products, in leather for heavy-duty work)
  - protective ear muffs or ear plugs
  - respirator or filtering mask
  - close fitting, waterproof clothing
  - reflecting garments
  - safety footwear

Practice Safe Maintenance

- The only authorized interventions are the ones described in the MAINTENANCE chapter. All other interventions must be carried out by the technicians of workshops authorized. Your dealer will be able to provide information about your nearest authorized servicing center.
- Routine servicing of the machine may only be carried out by qualified and trained adults. Fully familiar with the procedure before performing servicing work.
- Do not operate the machine in a confined space where dangerous monoxide fumes can collect.
- Keep all nuts, bolts and screws perfectly tightened so as to be sure that the machinery operates in safe conditions.
- Never ever tamper with the safety devices. Check them regularly to make sure that they function properly.
- Prevent grass, leaves and other debris from building up on the machine. Clean up spilt oil or fuel and remove any fuel-soaked debris. Allow the machine to cool before storing.
- Never make adjustments or repairs with the engine running. Wait for all movement in the machine to stop before making adjustments, cleaning or repairing.
- Check brake operation frequently. Have the brakes adjusted and serviced by an authorized workshop when required.
- Replace the safety instruction decals if damaged.
- Keep hands, feet, clothing, jewelry and long hair well away from moving parts and control levers to prevent them from getting caught.
- Lower any implements to the ground before cleaning or servicing the machine. Disengage all electric power sources and stop the engine. Lock the packing brake and remove the key. Allow the machine to cool.
- Securely support any machine components that must be raised for service work. Use stands or lock service latches to support the components when needed.
- Disconnect the battery or remove the spark plug wire (for gasoline engines) before making any repairs. First disconnect the negative terminal and then the positive one. First install the positive terminal and then the negative one.
- Before servicing the machine or implement, carefully relieve the pressure from all components with stored energy, such as hydraulic components or springs.
- Relieve the hydraulic pressure by lowering the implement or cutting equipment to the ground or to the mechanical stop point and move the hydraulic control levers back and forth.
- Keep all parts in a good condition and properly installed. Repair all damage immediately. Replace worn or broken parts.
- Charge the batteries in an open, well-ventilated area, well away from sparks. Unplug the battery charger before connecting or disconnecting it

to or from the battery. Wear protective clothing and use insulated tools.

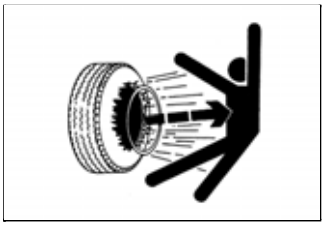
Avoid High Pressure Fluids

- Hydaulic hoses and lines can fail due to physical danage, kinks, age and exposure. Check the hoses and lines regularly. Replaced damaged hoses and lines.
- Hydraulic fluid connections can loosen due to physical damage and vibration. Check the connections regularly. Tighten any loose connections.
- Escaping fluid under pressure can penetrate the skin, causing serious injury. Avoid this hazard by relieving the pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.
- Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.
- Seek medical help immediately if an accident occurs. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Physicians who are unfamiliar with this type of injury should refer to a reliable medical source.

Prevent Fires

- Remove grass and debris from the engine compartment and silencer area before and after using the machine.
- Always shut off the fuel valve, if installed, when the machine is stored or transported.
- Do not park the machine neas an open flame or source of ignition, such as a water heater or a boiler.
- Frequently check the fuel lines, the tank, plugs and fittings for cracks or leaks. Replace them if necessary
- Never store the machine with fuel in the tank inside a building where fumes could reach an open flame or spark.
- Allow the engine to cool before storing the machine in a closed place.

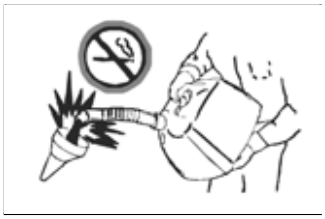
Tire Safety

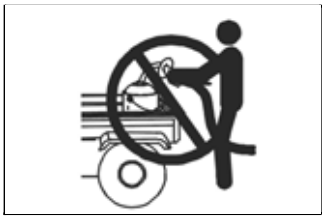


Explosive separation of a parts of tire and rim can cause serious injury or death:

- Never attempt to mount a tire without the proper equipment and experience to perform the job.
- Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. Heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.
- When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand on one side and NOT in front of or over the tire assembly.
- Check tires for low pressure, cuts, blisters, damaged rims or missing lug bolts and nuts.

Handling Fuel Safely





To avoid personal injury or property damage, use extreme care in handling fuel. Fuel is extremely flammable and fuel vapors are explosive.

- **Extinguish all cigarettes, cigars, pipes, and other sources of ignition.**
- **Use only approved non-metal, portable fuel containers. If using a funnel, make sure it is plastic and has no screen or filter.**
- **Never remove the fuel tank cap or add fuel with the engine running. Allow engine to cool before refueling.**
- **Never add fuel to or drain fuel from the machine indoors. Move machine outdoors and provide adequate ventilation.**
- **Clean up spilled fuel immediately. If fuel is spilled on clothing, change clothing immediately. If fuel is spilled near machine, do not attempt to start the engine but move the machine away from the area of spillage. Avoid creating any source of ignition until fuel vapors have dissipated.**
- **Never store the machine or fuel container where there is an open flame, spark, or pilot light such as on a water heater or other appliance.**
- **Prevent fire and explosion caused by static electric discharge. Static electric discharge can ignite fuel vapors in an ungrounded fuel container.**
- **Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before fueling.**
- **Remove fuel-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a fuel dispenser nozzle.**
- **Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until the fueling is complete. Do not use a nozzle lock-open device.**
- **Never overfill fuel tank. Replace fuel tank cap and tighten securely.**
- **Replace all fuel container caps securely after use.**
- **For gasoline engines, do not use gas with methanol.**

  Methanol is harmful to your health and to the environment.

Handling Waste Product and Chemicals

Waste products, such as, used oil, fuel, coolant, brake fluid, and batteries, can harm the environment and people:

- Never ever use beverage containers for waste fluids: someone may drink from them.
- Contact your local Recycling Center or authorized dealer for information about how to recycle or dispose of waste products.
- Use oil must be collected and must not be dispersed in the environment since, in accordance with the current laws, it is classified as dangerous waste and as such, must be taken to an authorized collection center.

ECOLOGY

It is of fundamental importance to safeguard the environment. Incorrect waste disposal can alter the environment and the ecological system.

Do not discard fluids like fuels, lubricants, coolants or other, in the environment.

Do not use food or dink containers, which could lead to mistakes, to drain off fluids like fuels, lubricants, coolants or other.

Do not dispose of parts of the cooling system (such as radiators, fluids, tanks, etc.) in the environment.

Contact an authorized organization or ask your dealer for advice about how to recycle or dispose of waste products in the correct way.

ALWAYS place a vessel under the drain hole so as to collect the fluid when draining a tank or reservoir.

JOBS IN FORESTRY

DANGER
Take great care of falling trees and branches if a log crane is mounted on the rear part of the tractor.

DANGER
Take great care if a winch is mounted on the rear part of the tractor as trees could enter the space where the drivers sits.

WARNING:
The machine is not suitable for forestry work as it is without a safety structure able to sufficiently protect the operator from the risks indicated above.

WARNING:
Implements such as log grabs and/or winches cannot be hitched to the machine.

WORK WITH CROP SPRAYARS (RISK OF HAZARDOUS SUBSTANCES)

Consult your operation and maintenance manual for instructions about maintenance and how to perform the servicing operations.

WARNING:
Both towed and mounted crop sprayers can be used but to reduce the risk of intoxication, it is obligatory to use Personal Protective Equipment

WARNING:
It is obligatory to use Personal Protective Equipment regardless of the chemicals used.

SAFETY DEVICES

Safety frame

The term protection frame is commonly understood to mean the device that protects the user if the machine overturns. This term therefore refers to both the cab and the roll bar.

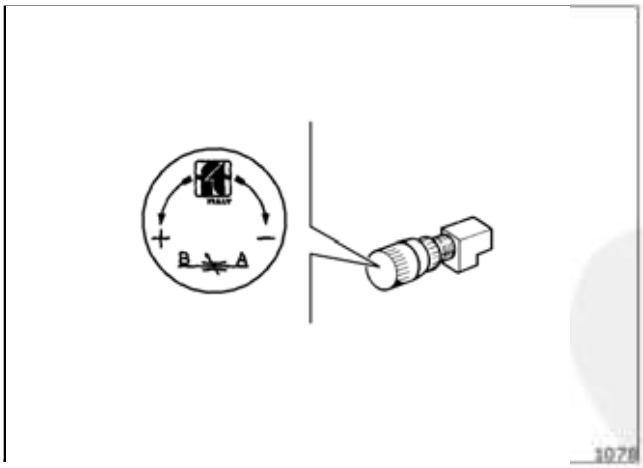
Depending on the versions, agricultural tractors and self-propelled machines can be fitted with one of the two types of protection frame

WARNING
The roll bar must be kept in the vertical position during work.
There are no conditions of work for which the roll bar is allowed to remain in the lowered position.

WARNING
When in the horizontal position, the safety frame will provide no protection if the tractor tips up.

WARNING
Make sure that the roll bar is in the correct position before starting the engine.

Power lift lock



IMPORTANT
Fully screw-in the adjuster to lock the implement in both the raised and lowered position. This provides a safety function when implements are transported on the roads.

Safety belts

DANGER
Wear the safety belts when you use the machine with the safety frame (roll-bar or ROPS) to reduce the risk of accidents if the tractor tips up.

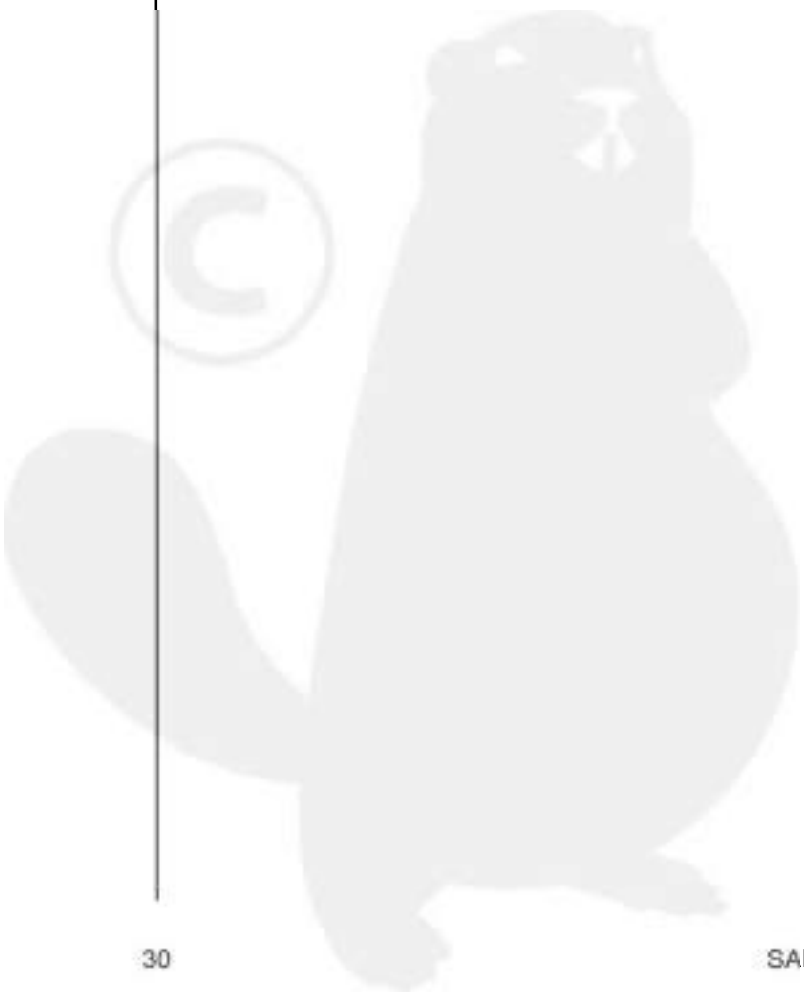
DANGER
Do not wear the seat belt if you use the machine with the roll-bar in the horizontal position.

SAFETY DECALS

DANGER
Safety decals have been affixed to various parts of the machine. They indicate potential dangers.

IMPORTANT
The decals must be kept clean and legible. If damaged, they must be replaced.

IMPORTANT
Some of the machine components can be equipped with the manufacturer's specific safety decals.



NOISE

Table of maximum noise levels

Model	Variant/version	Type-approval N°	Maximum noise level perceived at driver's seat dB (A) Chapter II
Maxter 60	ZA 6300	e1*2003/37*0311	86
Maxter 60 RS	ZS 6300	e1*2003/37*0314	86
Cluster 70	ZA 7300	e1*2003/37*0311	85
Cluster 70 RS	ZS 7300I	e1*2003/37*0314	85
Cluster 70 RS VARIANT	ZS 7300D	e1*2003/37*0314	85
Cluster 70 RS REV	ZS 730VI	e1*2003/37*0314	85
Cluster 70 RS REV VARIANT	ZS 730VD	e1*2003/37*0314	85

Noise level information

The values of the noise produced by the tractors described in the Operation and Maintenance Manual, are given in compliance with Directive 77/311/EEC concerning noise levels perceived by the driver of wheeled agricultural tractors.

Since it is impossible for the manufacturer to foresee the normal working conditions in which the agricultural tractor will be operated by the user, the noise levels have been defined in accordance with the methods and conditions conforms to Directive 77/311/EEC (repealed by 2009/76/EEC) concerning noise levels perceived by the driver of wheeled agricultural tractors.

Recommendations for the user

IMPORTANT
Remember that the agricultural tractor may be employed in different ways, and may be connected to an infinite number of implements. In order to ensure that drivers are protected against risks deriving from exposure to noise, the entire tractor-implement group must be considered.

IMPORTANT
In view of the above-mentioned noise levels and the consequent health risk, the user must adopt the appropriate precautionary measures, as required by regulations in the country.

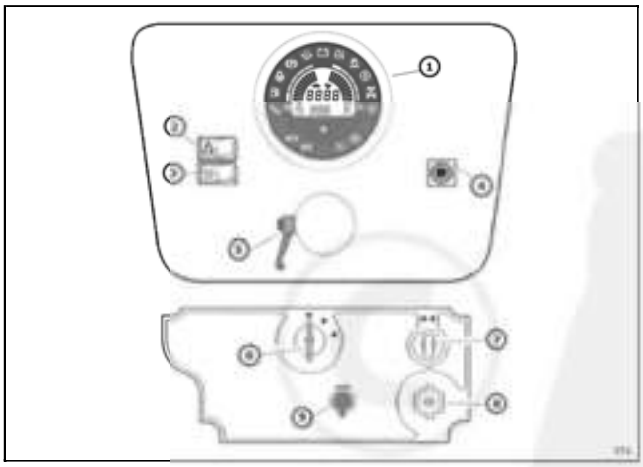
OPERATING INSTRUCTIONS

CONTROLS AND INSTRUMENTS

Dashboard

Maxter

Cluster



Indications valid for pivoted at the center versions

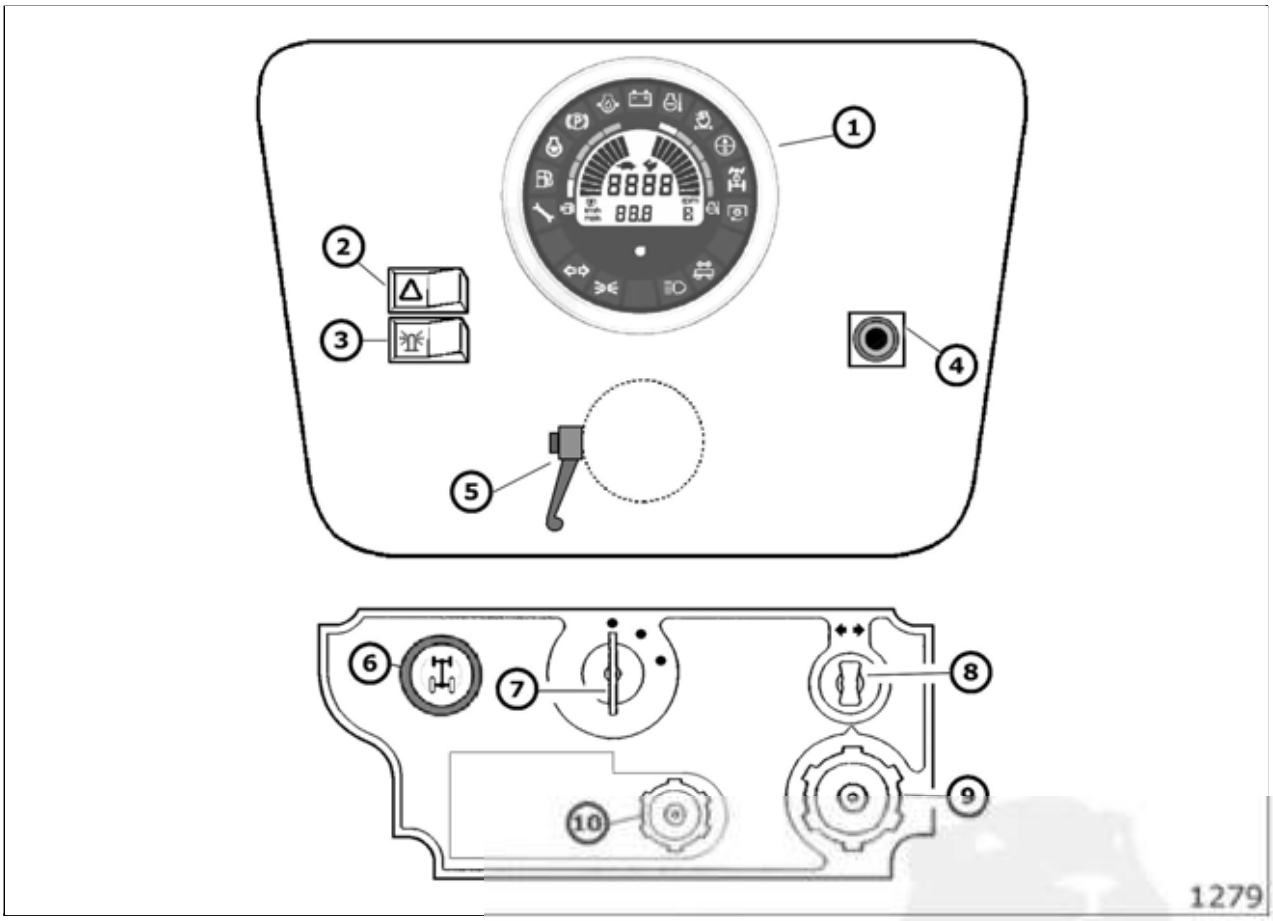
Indications valid for RS versions

1. Multifunction digital instrument
2. Emergency switch
3. Revolving beacon switch
4. Button to change display / reset.
5. Steering wheel height adjuster lever
6. Ignition switch
7. Turn indicator
8. Light switch and horn
9. 1-pin socket 12V
10. Fuse box

CONTROLS AND INSTRUMENTS

Dashboard

Cluster



Indications valid for REV versions

1. Multifunction digital instrument
2. Emergency switch
3. Revolving beacon switch
4. Button to change display / reset.
5. Steering wheel height adjuster lever
6. Front/rear differential lock button
7. Ignition switch
8. Turn indicator
9. Light switch and horn
10. PTO electrohydraulic clutch control knob

Multifunction digital instrument

Multifunction instrument indicators

Battery charge indicator - red.

Low engine oil pressure indicator - red.

Clogged engine air filter indicator - red.

Clogged oil filter indicator - red.

Hand brake engaged indicator - red.

Engine coolant temperature indicator - red.

PTO engaged indicator - yellow.

Fuel reserve indicator - yellow.

Engine warm-up indicator - yellow.

4WD engaged indicator - yellow.

Servicing indicator - yellow.

Tractor direction indicators - green.

Trailer direction indicators - green.

Side light indicators - green.

Driving beam indicator - blue.

Digital indicators of the LCD display

Initial check-up

All the display segments must come on for 1 second when the panel is powered

Fuel level gauge

The green section shows how much fuel there is in the tank. The yellow fuel reserve light comes on when the indicators light up in the red section.

Engine coolant temperature indicator

Excessively hot engine coolant is indicated by:
- Graduated scale with red full-scale.
- Red engine coolant temperature indicator.
- Buzzer.

WARNING
Immediately stop the engine if these indicators come on.

Carry out the following operations:
- Check the level of the cooling fluid.

WARNING
Never open the radiator's expansion tank whilst the engine is hot since the cooling fluid could cause burns as it is under pressure and very hot.
- Clean the radiator core.
- Check the tension of the cooling fan belt.

Total hour counter

The hour counter is situated in the lower part of the display. The machine's total number of work hours are displayed for 7 seconds after the hours still remaining before maintenance is required have been displayed.
The following symbols will light up :
- The hourglass symbol.
- The number of hours.

Engine RPM indicator

The engine rate is shown by the 4 central figures on the display.
The following symbols will light up :
- The initials RPM (revolutions per minute).
- The rate.

PTO speed indicator

Press the external button .
The speed in RPM will appear in the central part of the display.
The following symbols will light up :
- The initials RPM (revolutions per minute).
- The PTO symbol.
- The hare symbol (optional for the 750 RPM PTO).
- The tortoise symbol (for the 540 RPM PTO).
- The rate.

Servicing indicator

To remind the operator that maintenance is required, the dashboard instrument displays:
- Servicing hour counter.
- Servicing indicator - yellow.

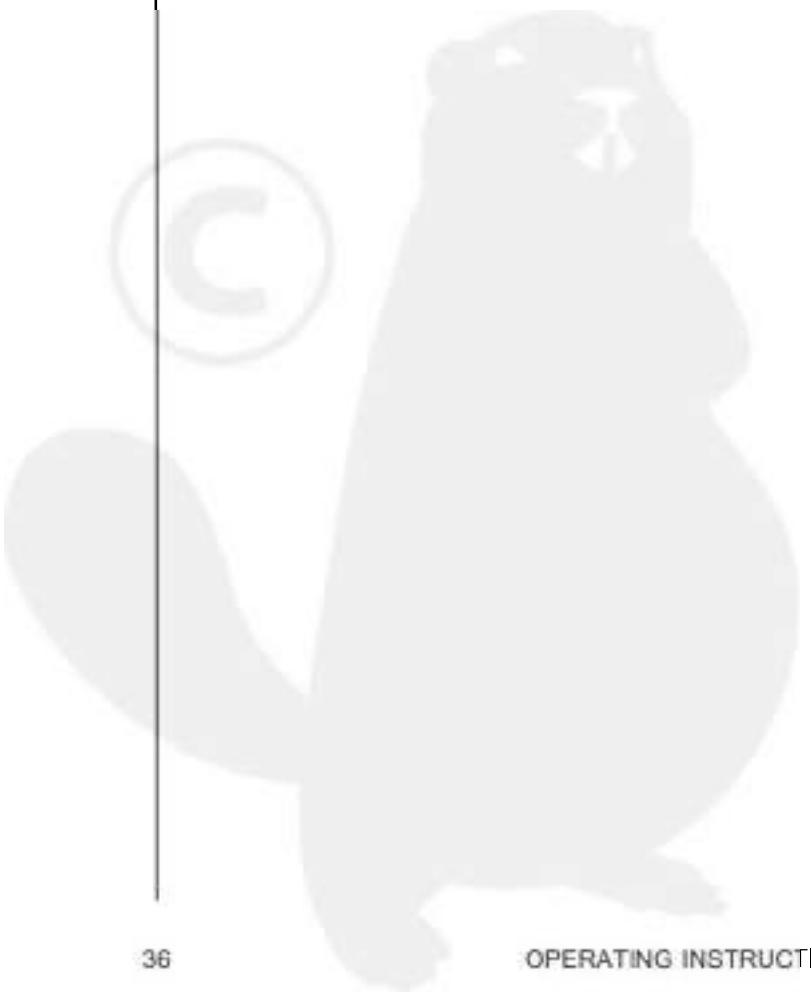
The hours before the next engine servicing operations are required are displayed for 3 seconds when the engine is started.

The yellow maintenance indicator will begin to flash when the maintenance date approaches.

If you go beyond the time required for maintenance, the number of hours is shown with the minus sign (-). The yellow maintenance indicator remains permanently on when the number of hours becomes negative.

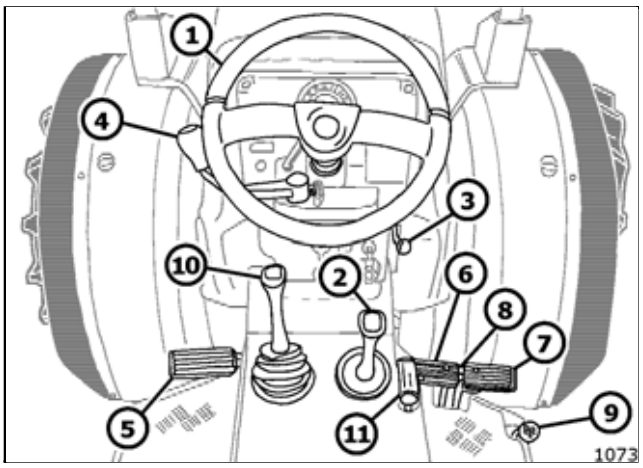
Contact an authorized workshop when maintenance is required.

All adjustments and settings must be carried out by an authorized workshop.



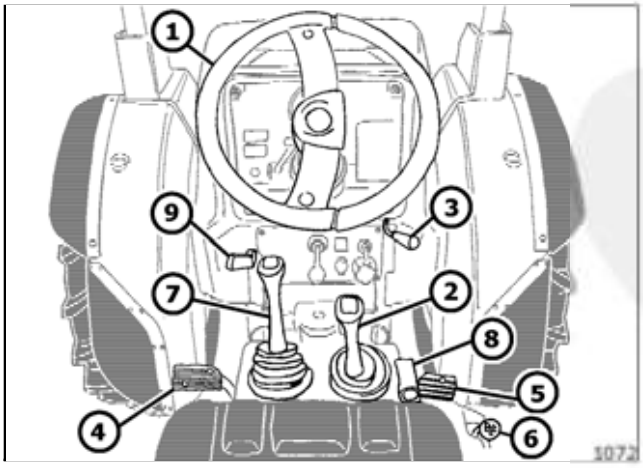
Controls in front part

Indications valid for RS versions



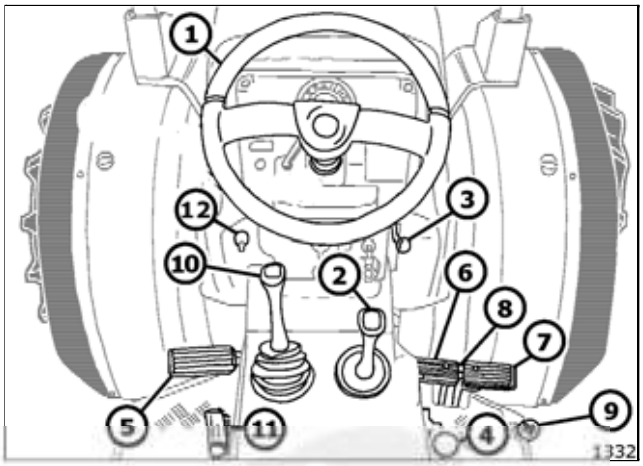
1. Steering wheel.
2. Gearshift lever.
3. Hand throttle.
4. Reverse shuttle lever: forward, reverse selection.
5. Clutch pedal.
6. LH brake pedal.
7. RH brake pedal.
8. Brake pedal latch.
9. Accelerator pedal.
10. Final drive lever.
11. Parking brake lever

Indications valid for pivoted at the center versions



1. Steering wheel.
2. Gearshift lever.
3. Hand throttle.
4. Clutch pedal.
5. Brake pedal.
6. Accelerator pedal.
7. Final drive lever.
8. Parking brake lever
9. Front differential locking lever.

Indications valid for REV versions

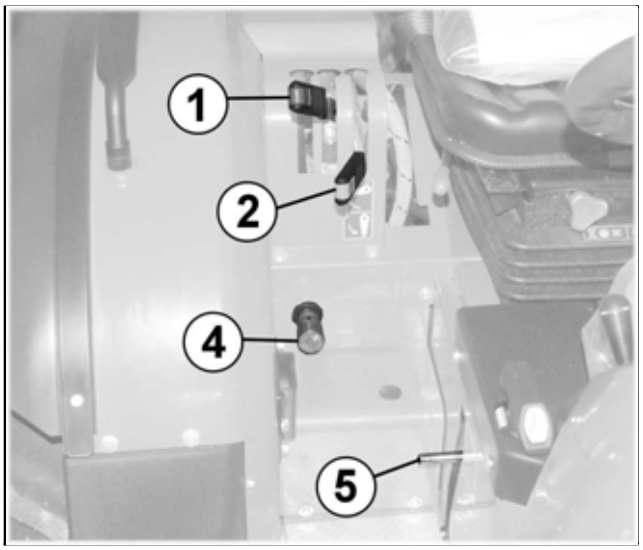


1. Steering wheel.
2. Gearshift lever.
3. Hand throttle.
4. Reverse shuttle lever: forward, reverse selection.
5. Clutch pedal.
6. LH brake pedal.
7. RH brake pedal.
8. Brake pedal latch.
9. Accelerator pedal.
10. Final drive lever.
11. Parking brake lever
12. 1-pin socket 12V

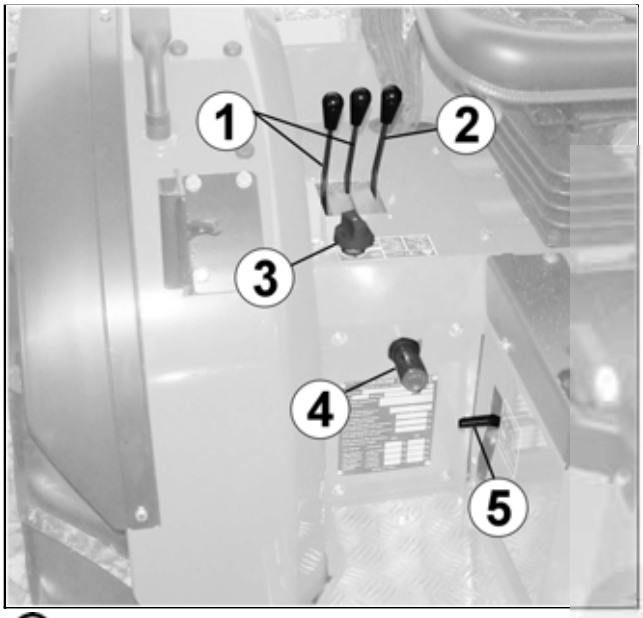
Controls on rh side

Indications valid for RS versions

Cluster

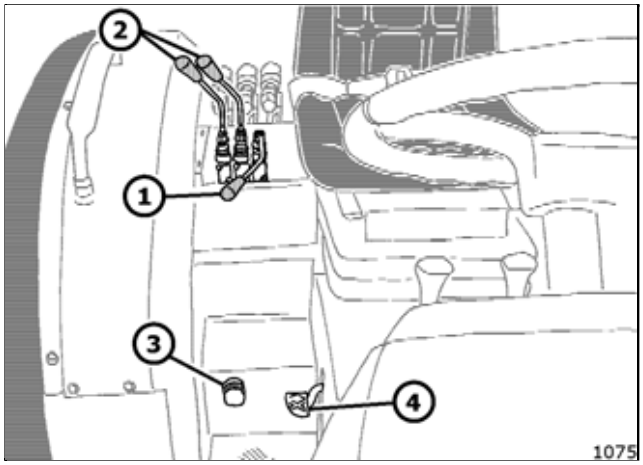


Maxter



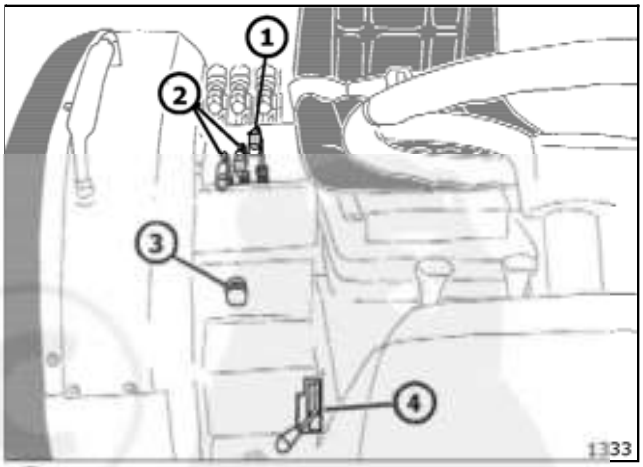
1. Rear supplementary spool valve lever.
2. Rear power lift position control lever.
3. PTO electrohydraulic clutch control knob Series Maxter
4. Power lift lock adjuster
5. Rear differential lock button

Indications valid for pivoted at the center versions



1. Rear power lift position control lever.
2. Rear supplementary spool valve lever.
3. Power lift lock adjuster
4. Rear differential lock button

Indications valid for REV versions

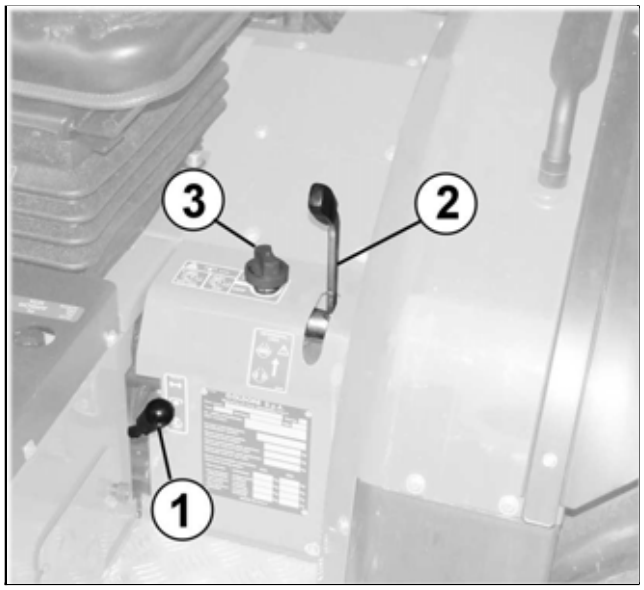


1. Rear power lift position control lever.
2. Rear supplementary spool valve lever.
3. Power lift lock adjuster
4. Lever for selecting the independent or synchronized rear PTO.

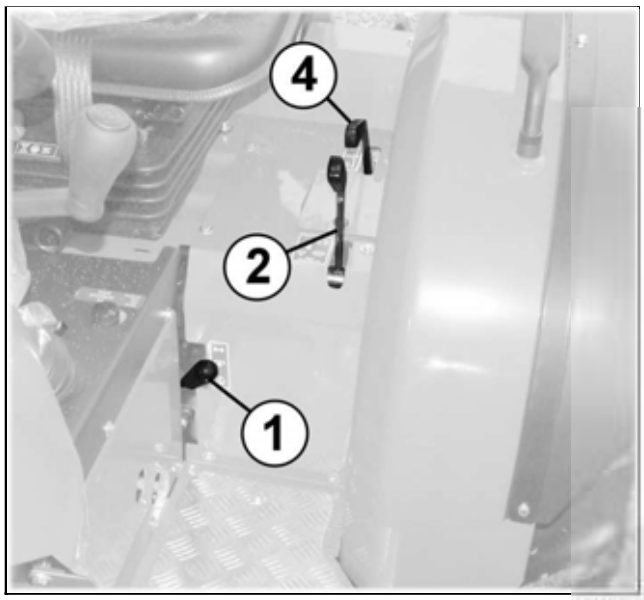
Controls on lh side

Indications valid for RS versions

Cluster

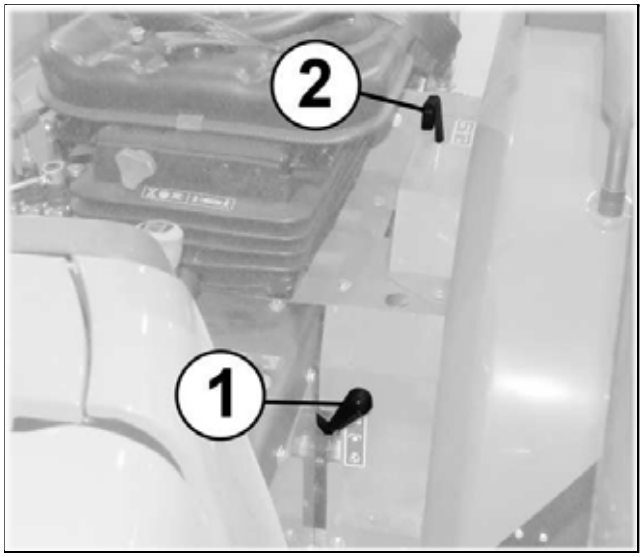


Maxter



1. Lever for selecting the independent or synchronized rear PTO.
2. Front differential locking lever.
3. PTO electrohydraulic clutch control knob
   Series Cluster
4. PTO speed selector lever
   Series Maxter

Indications valid for pivoted at the center versions



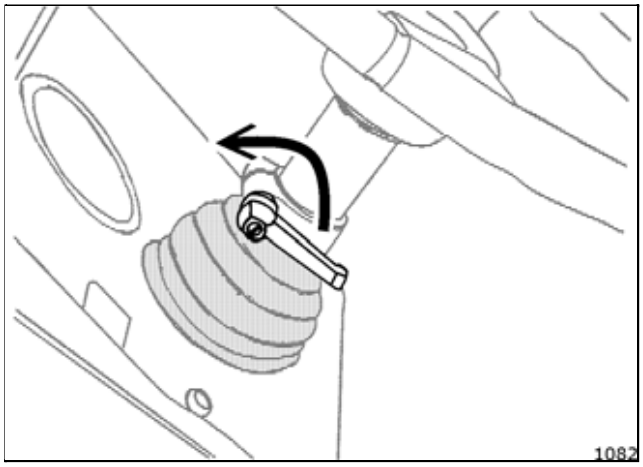
1. Lever for selecting the independent or synchronized rear PTO.
2. PTO speed selector lever
   Series Maxter

Seat controls

1. Distance of seat from controls.
2. Seat height adjustment.
3. Adjustment of springs.

Steering wheel

DANGER
This adjustment must be carried out when the machine is at a standstill, with the engine off and the parking brake engaged.



The steering wheel can be adjusted in height.
Using the lever:

- Release the safety retainer.
- Adjust the height.
- Lock the safety retainer.

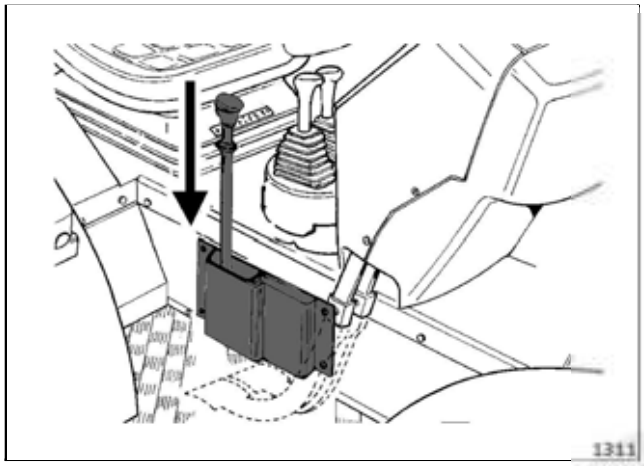
Reversibility

WARNING
Only reverse the cockpit when the machine is at a standstill, with the engine off and the parking brake engaged.

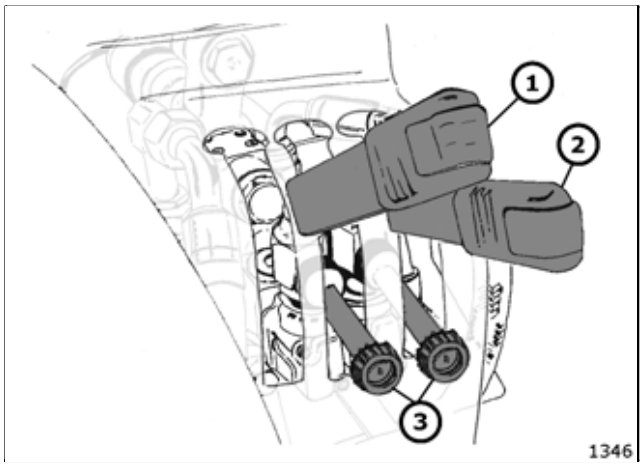
The main feature of the machine is the reversible cockpit.
Just a few operations allow the machine to function with the driver's seat, pedal board and relative controls in the opposite direction to that of normal use. This enables the user to get the most out of the hydraulic power lift's performance, with ample visibility when using implements.

Comply with the following instructions to reverse the cockpit:

- Stop the machine.
- Switch off the engine.
- Apply the parking brake.
- Move the gearshift lever to the idle position.
- Move the **final drive** lever to the neutral position.

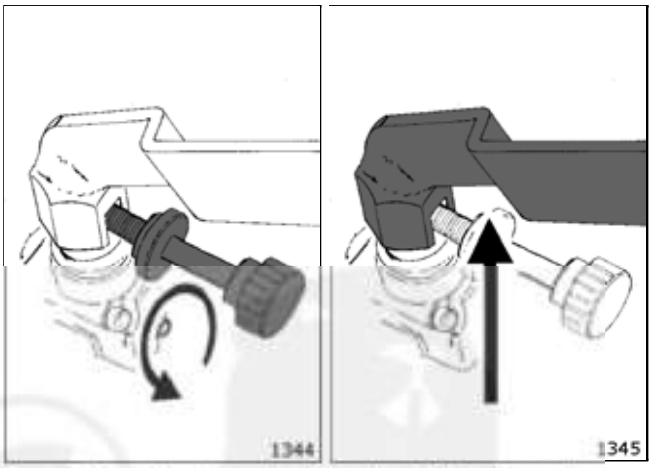


- Move the **reverse shuttle** lever to the neutral position.
- Completely lower the **reverse shuttle** lever.

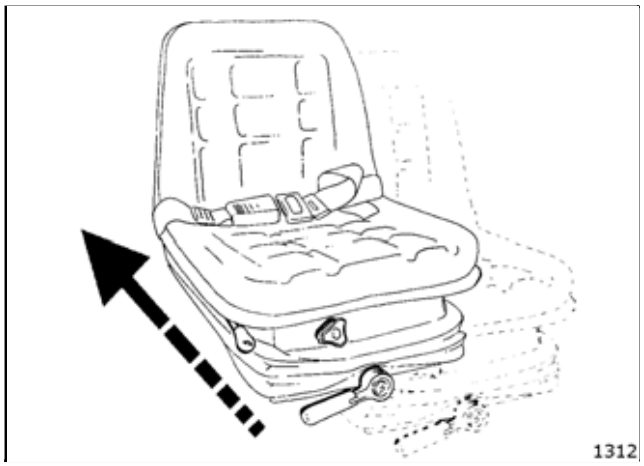


(1) Rear supplementary spool valve lever.
(2) Rear power lift position control lever.
(3) Knurled knob of the threaded pin.

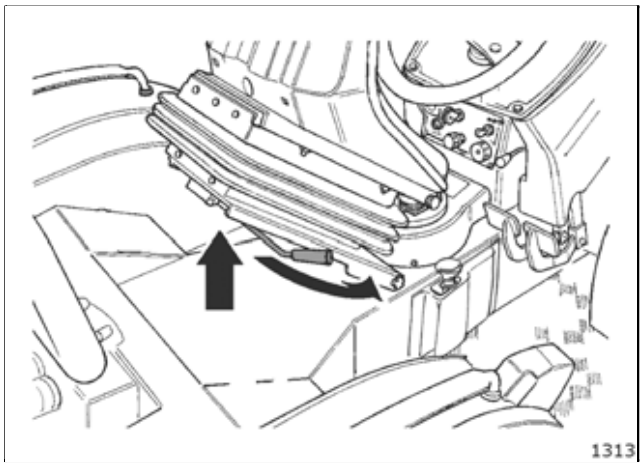
Disassemble the rear power lift's position control lever and the lever that controls the auxiliary control valves:



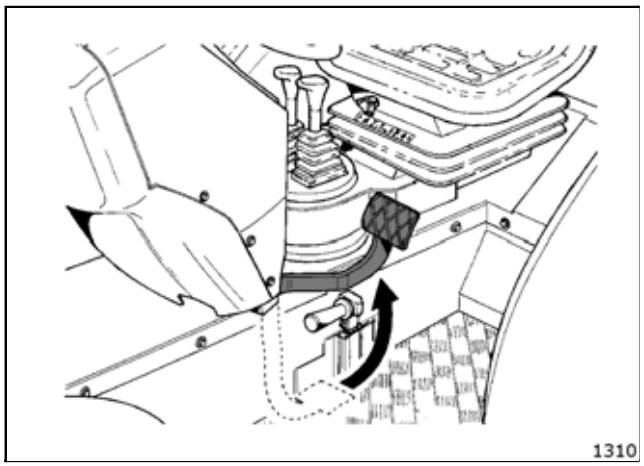
- Turn the knurled knobs of the threaded pins in the anti-clockwise direction until the lever releases (do not unscrew them completely).
- Remove the lever from its seat in the valve.



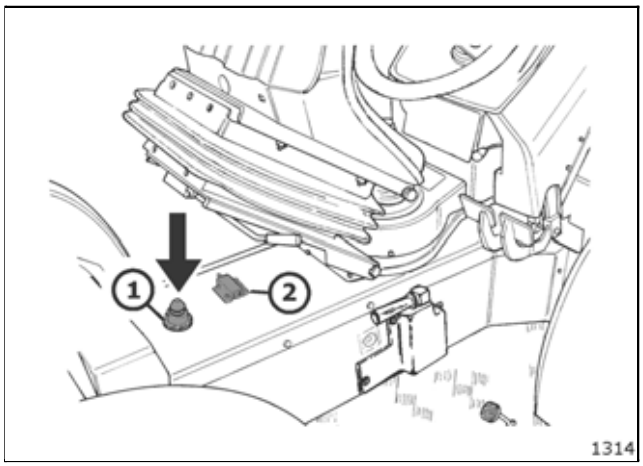
- Slide the seat completely back by means of the distance adjuster lever.



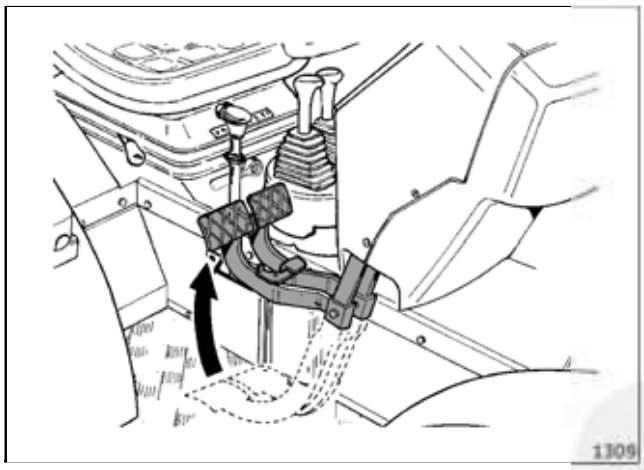
- Release the seat and lift it with the coupling lever.



- Raise the clutch pedal.



1. Seat coupling pin
2. Hydraulic flow reversing switch

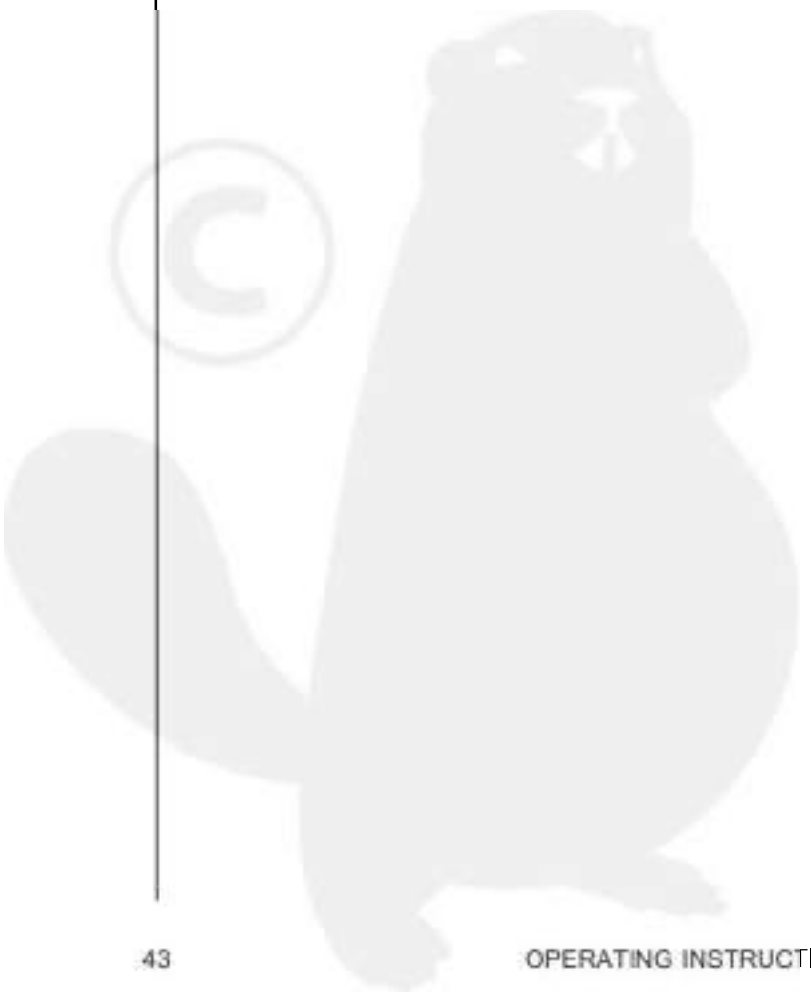


- Raise the brake pedals.

- Turn the control odule in the **clockwise direction** until the cockpit has beren completely reversed.
- Lower the seat until it locks on the coupling pin and on the hydraulic flow reversing switch.
- Move the pedal board and reverse shuttle lever to their original positions.
- Assemble the rear power lift's position control lever and the lever that controls the rear auxiliary control valve by tightening the knurled knob of the threaded pin until the levers lock.

The flows in the hydraulic circuits of the power steering and braking systems are automatically reversed by an electrohydraulic valve, thus ensuring that the steering action matches the way the steering wheel is turned and that the braking action matches the action on the relative pedal.

To switch the cockpit back to its original position, repeat the operations described above **but turn the control module in the anti-clockwise direction.**



STARTING AND STOPPING THE ENGINE

Before starting the engine

Indications for machines **without electrohydraulically controlled double clutch**:

(P) Apply the parking brake.

N Move the **final drive** lever to the neutral position.

N Move the lever used to select the independent or synchronized rear PTO to the neutral position.

N Move the lever used to select the PTO speed to the neutral position.

Depress the clutch pedal.

The safety device " Push And Start " will prevent the engine from starting unless the clutch pedal is fully depressed.

Indications for machines **with electrohydraulically controlled double clutch**:

(P) Apply the parking brake.

N Move the **final drive** lever to the neutral position.

N Move the rear PTO lever **to the independent position.**

N Move the lever used to select the PTO speed to the neutral position.

Depress the clutch pedal.

The safety device " Push And Start " will prevent the engine from starting unless the clutch pedal is fully depressed.

How to start the engine

See engine's operation and maintenance manual.

Ignition switch

- Insert the key and turn it as described below:

STOP No circuit powered.

Glow plug preheating. Keep the key in this position for 8-10 seconds.
For machines equipped with glow plug preheater indicator: wait until the indicator light goes out.

1 Engine starts.
Depress and turn the key.

Each starting attempt should last for just a few seconds.
Do not make consecutive attempts to start the engine without having waited at least 20 sec. between one attempt and the next, otherwise the battery will quickly run down and the starter motor could be damaged.

WARNING
Do not keep operating the starter motor when the engine has already started.

Damage to the starter motor due to failure to comply with these instructions will not be covered by the warranty.

After the engine has started:

- Release the key. It will automatically return to the operating position
- Release the clutch pedal
- Check the warning lights and instruments

As soon as the engine starts, the electronic device that automatically controls the fuel enrichment accelerates the engine until it reaches the best rate for ignition. Do not press the accelerator pedal during this phase.

How to stop the engine

WARNING
The steering action of the power steering system will be reduced if the engine accidentally stops. Depress the main brake to allow the machine to come to a full stop.

WARNING
Do not leave the tractor unattended with the ignition key inserted.

- Allow the engine to idle.

Depress the clutch pedal.

N Move the **final drive** lever to the neutral position.

N Move the lever used to select the independent or synchronized rear PTO to the neutral position.

N Move the lever used to select the PTO speed to the neutral position.

(P) Apply the parking brake.

- Turn the ignition key to position STOP.
- Remove the key and put it away in a safe place.

HOW TO START AND STOP THE MACHINE

Safety frame

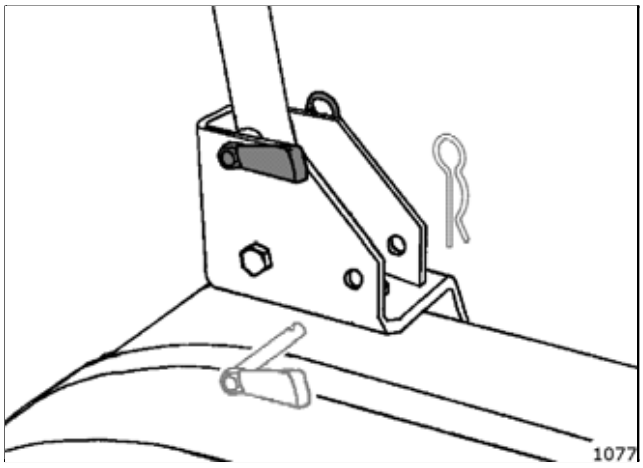
DANGER
The machine is equipped with a folding safety frame. Always keep the safety frame assembled in the correct vertical position during work.

DANGER
Never ever modify the structural components of the safety frame by welding on additional parts, making holes, grinding, etc. Failure to comply with these instructions could impair the rigidity of the frame and reduce the level of protection provided by the original equipment.

WARNING
If the tractor tips up or the safety frame or cab are damaged (e.g. owing to a collision), all the damaged structural components must be replaced in order to guarantee the original degree of safety.

WARNING
When in the horizontal position, the safety frame will provide no protection if the tractor tips up.

WARNING
Make sure that the roll bar is in the correct position before starting the engine.



To lower the safety frame, on both sides:

- Remove the safety pin.
- Remove the plug.
- Lower the safety frame
- Fit the plug into the second hole.
- Re-position the safety pin.

How to start the machine

DANGER
The machine could respond in a dangerous way if the clutch pedal is suddenly released.

WARNING
Make sure that the brakes are efficient before moving off.

IMPORTANT
Before starting the machine, make sure you become familiar with its main controls: brakes, transmission, PTO, diff lock and how to stop the engine.

IMPORTANT
Lengthy clutch disengagements could wear out the thrust bearing.

Depress the clutch pedal.

- Select the transmission ratio (consult the Gearbox chapter).

(P) Disengage the parking brake.

Gradually release the clutch pedal.

- Gradually accelerate the engine.

How to stop the machine

- Allow the engine to idle.

Depress the clutch pedal.

- Use both the brake pedals.
- Stop the machine.

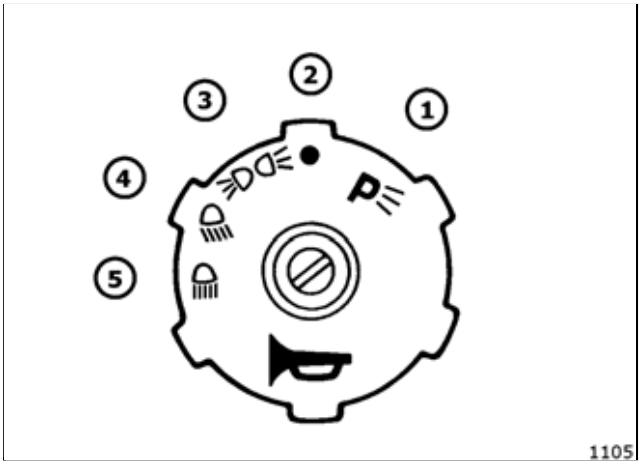
N Move the **final drive** lever to the neutral position.

N Move the gearshift lever to the idle position.

- Remember to disengage the PTO if used.

(P) Apply the parking brake.

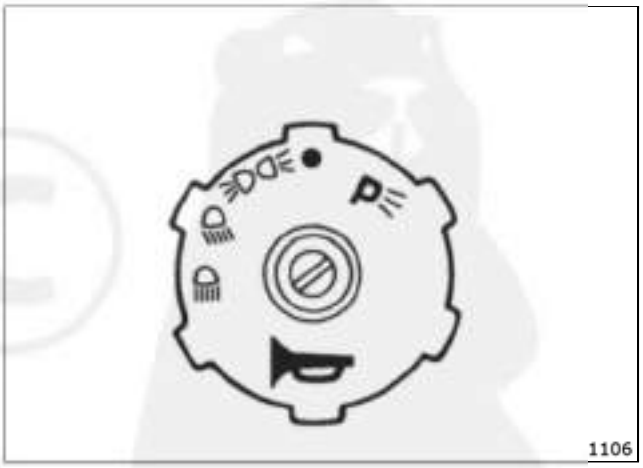
Light switch



- Turn the control to the required position:

1. Parking lights. P
2. Lights off - OFF
3. Side lights.
4. Dipped beams.
5. Driving beams.

Horn



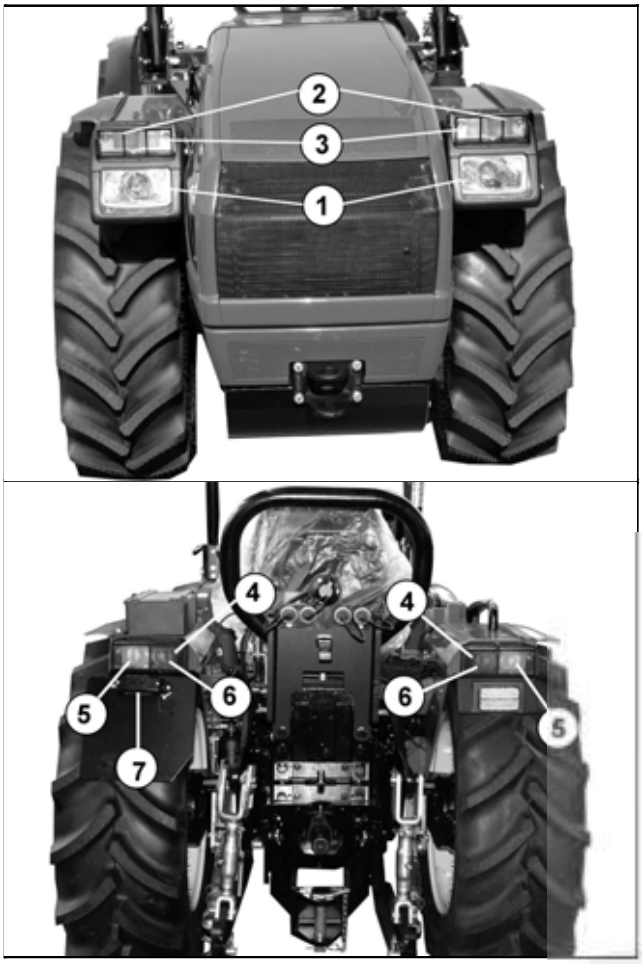
- Press the control.

Lights

If the tractor must be driven on the public highways, the headlights must comply with the Highway Code regulations in force in the country of use.

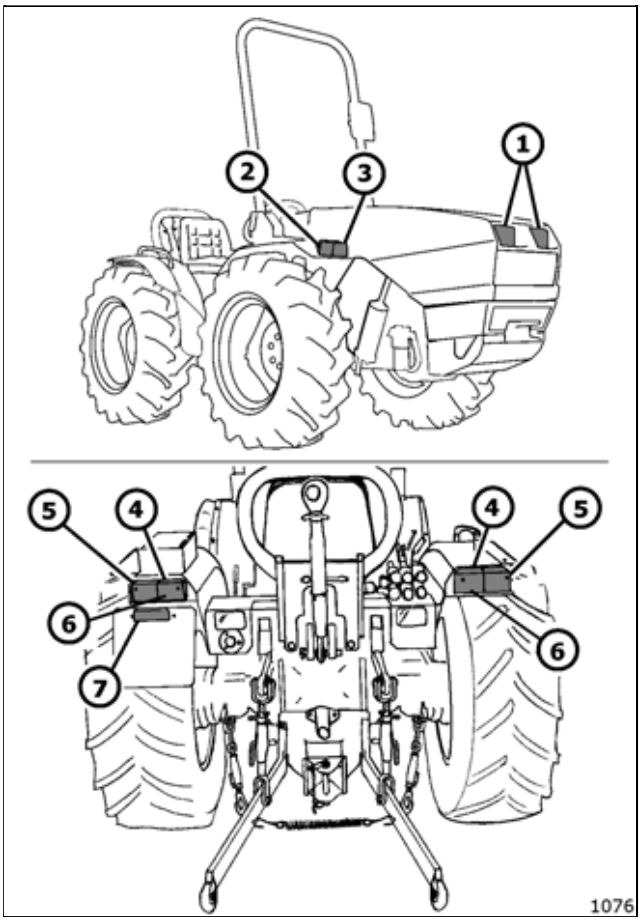
Use of driving beams is governed by the Highway Code in force in the country of use.

Cluster



1. Headlight in dipped/driving positions.
2. Front turn indicator.
3. Front side light.
4. Rear side light.
5. Rear turn indicator.
6. Rear brake light.
7. License plate light.

Maxter



1. Headlight in dipped/driving positions.
2. Front turn indicator.
3. Front side light.
4. Rear side light.
5. Rear turn indicator.
6. Rear brake light.
7. License plate light.

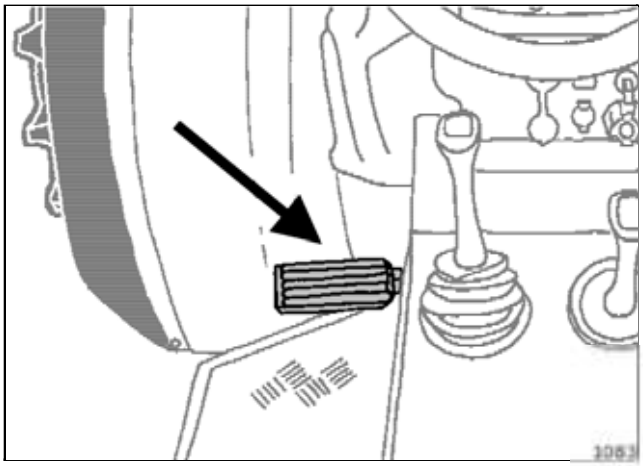
TRANSMISSION

Main clutch

WARNING
NEVER attempt to drive up or down slopes with the clutch disengaged.

IMPORTANT
Remove your foot from the clutch pedal when not required. Do not ride the clutch.

IMPORTANT
Lengthy clutch disengagements could wear out the thrust bearing.



Transmits drive from the engine to the transmission.

Pedal up = clutch engaged (drive is transmitted).
Pedal down = clutch disengaged (drive not transmitted).

Gearbox

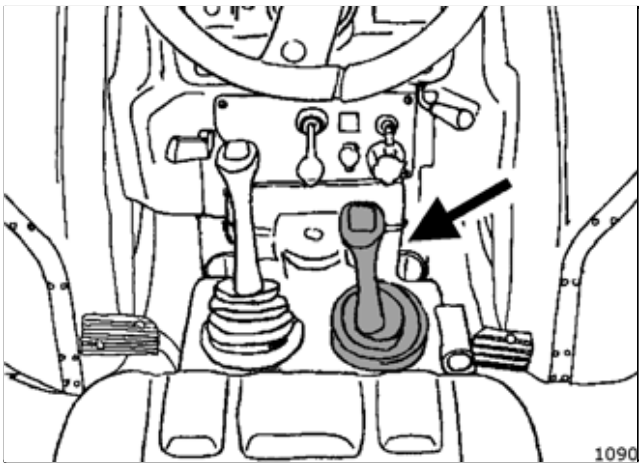
The machine's transmission comprises a gearbox, final drive and synchronized reverse shuttle, each controlled by its own lever.

The speed at which you drive the machine must be chosen to suit:

- The work required.
- The implement used.
- The type of ground.

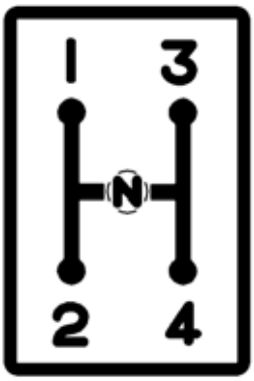
Consult the **TECHNICAL SPECIFICATIONS**

Gearshift lever



Indications valid for RS versions

Indications valid for REV versions



The lever can be moved in four positions (plus neutral):

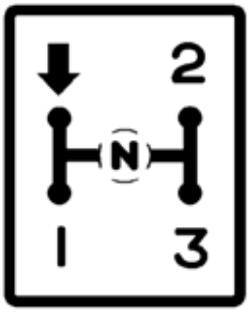
1 First speed gear.
2 Second speed gear.
N Neutral.
3 Third speed gear.
4 Fourth speed gear.

The speed gear selections are synchronized.
To shift gear:

- Depress the clutch pedal.
- Select the required range.
- Gradually release the clutch pedal.

Use the **REVERSE SHUTTLE** command to select the **reverse**

Indications valid for pivoted at the center versions



The lever can be moved in four positions (plus neutral):

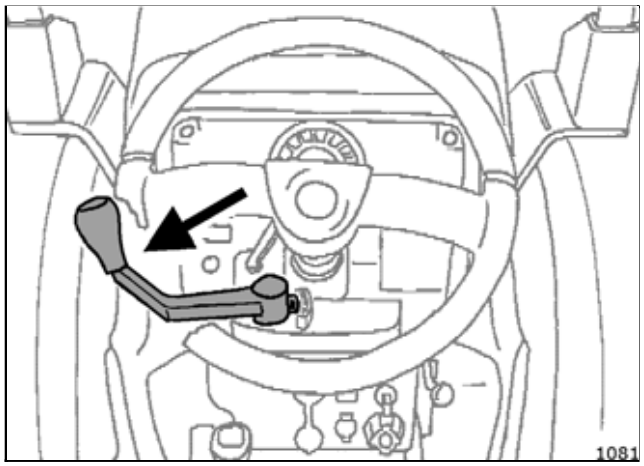
↓ Reverse speeds (REV)
1 First speed gear.
N Neutral.
2 Second speed gear.
3 Third speed gear.

The speed gear selections are synchronized.
To shift gear:

- Depress the clutch pedal.
- Select the required range.
- Gradually release the clutch pedal.

Reverse shuttle lever

Indications valid for RS versions



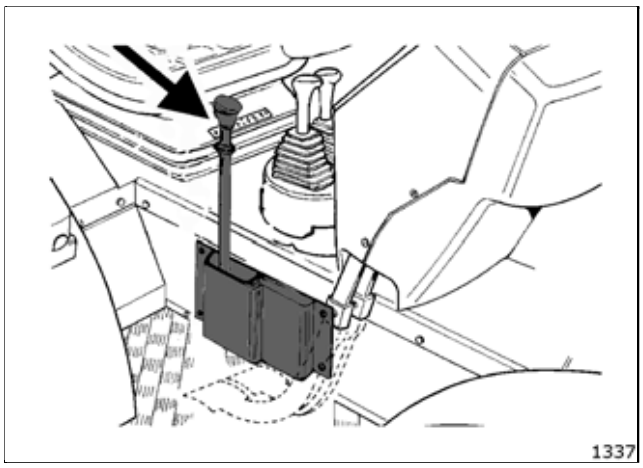
The lever has two positions (plus neutral):

	Forward.
N	Neutral.
	Reverse.

The speed gear selections are synchronized.
Even though selection is synchronized, proceed as described below to select the forward or reverse speeds:

- Stop the machine.
- Depress the clutch pedal.
- Select the forward or reverse speed.
- Gradually release the clutch pedal.

Indications valid for REV versions



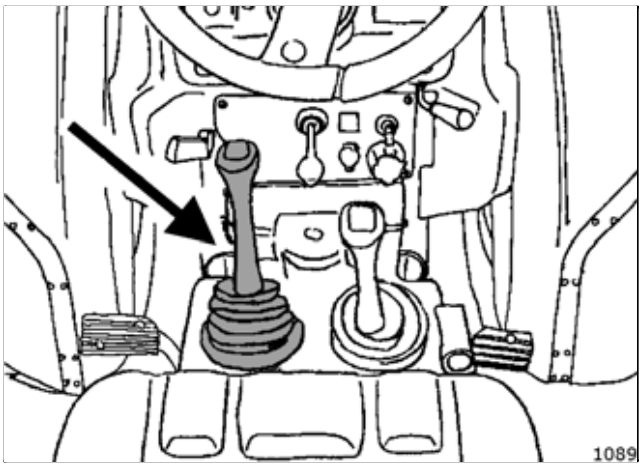
The lever has two positions (plus neutral):

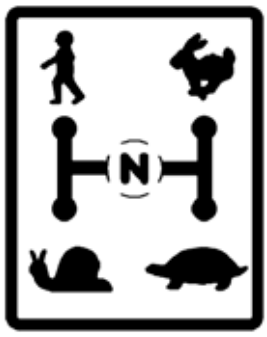
	Forward.
N	Neutral.
	Reverse.

The speed gear selections are synchronized.
Even though selection is synchronized, proceed as described below to select the forward or reverse speeds:

- Stop the machine.
- Depress the clutch pedal.
- Select the forward or reverse speed.
- Gradually release the clutch pedal.

Final drive lever





The lever can be moved in four positions (plus neutral):

Standard speeds (Man)

Slow (Snail)

N

Neutral.

High speeds (Hare)

Low speeds (Tortoise)

Selection is not synchronized.

To shift gear:

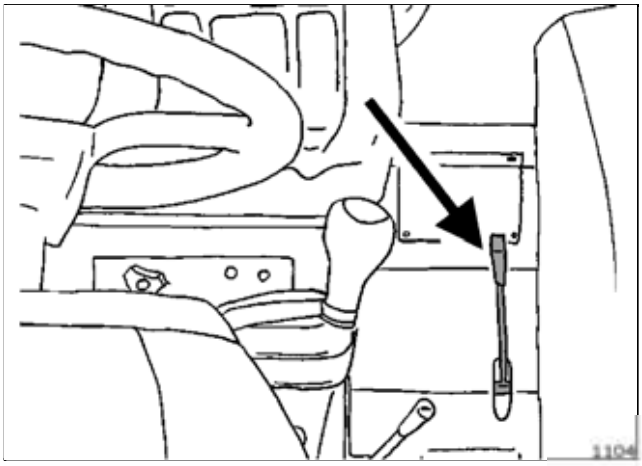
- Stop the machine.
- Depress the clutch pedal.
- Select the required range.
- Gradually release the clutch pedal.

Front differential lock

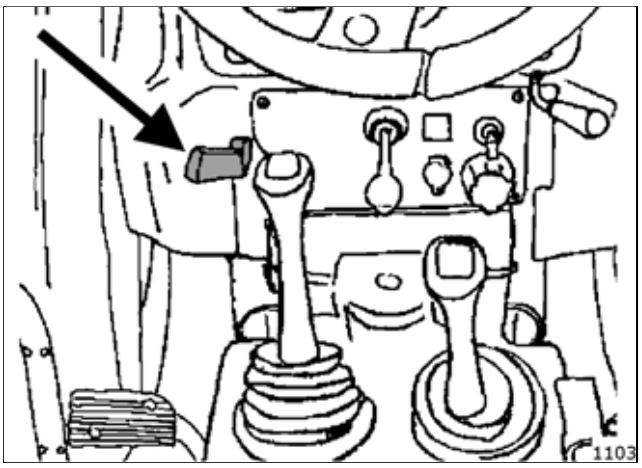
DANGER
When the differential lock is engaged, the tractor cannot be steered.

IMPORTANT
Do not use the differential lock near or in bends and avoid using it in fast gears or with engine running at a high rate.

Indications valid for RS versions



Indications valid for pivoted at the center versions



The tractor is equipped with a front differential lock.
Use recommended for ploughing work or if one of the two driving wheels possesses insufficient grip owing to muddy, rugged or slippery ground.

The front diff lock is mechanically controlled by means of the lever. It is unlocked by releasing the lever.

To get the most out of the device, engage the differential lock before the wheels begin to slip. Do not engage the lock while one wheel is already slipping.

If the diff lock fails to release, reduce the engine rate, stop the machine and release it by moving the steering wheel.

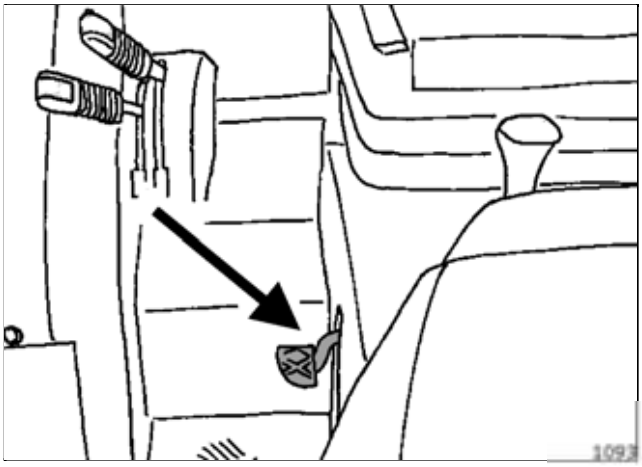
Rear diff lock

DANGER
When the differential lock is engaged, the tractor cannot be steered.

IMPORTANT
Do not use the differential lock near or in bends and avoid using it in fast gears or with engine running at a high rate.

Indications valid for RS versions

Indications valid for pivoted at the center versions



The tractor is equipped with a rear diff lock.
Use recommended for ploughing work or if one of the two driving wheels possesses insufficient grip owing to muddy, rugged or slippery ground.

The diff lock is controlled mechanically with the pedal. It is disengaged by releasing the pedal.

To get the most out of the device, engage the differential lock before the wheels begin to slip. Do not engage the lock while one wheel is already slipping.

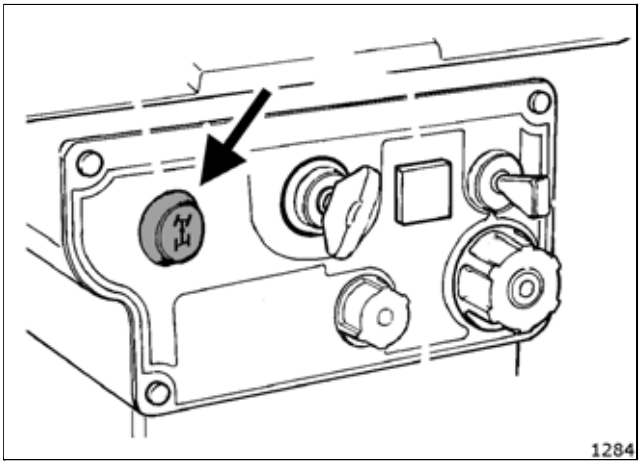
If the diff lock fails to release, reduce the engine rate, stop the machine and release it by moving the steering wheel.

Front and rear differential lock

DANGER
When the differential lock is engaged, the tractor cannot be steered.

IMPORTANT
Do not use the differential lock near or in bends and avoid using it in fast gears or with engine running at a high rate.

Indications valid for REV versions



The tractor is equipped with an electrohydraulic diff lock that acts on both axles.
Use recommended for ploughing work or if one of the two driving wheels possesses insufficient grip owing to muddy, rugged or slippery ground.

The diff lock is operated by pressing the button. The diff lock disengages automatically when the button is released.

To get the most out of the device, engage the differential lock before the wheels begin to slip. Do not engage the lock while one wheel is already slipping.

If the diff lock fails to release, reduce the engine rate, stop the machine and release it by moving the steering wheel.

POWER TAKE-OFF

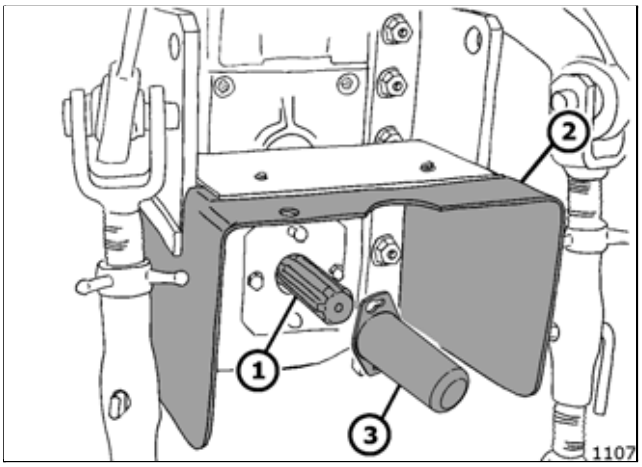
Rear power take-off (PTO)

WARNING
when the PTO is not used, move the mode selector lever to the Neutral or Independent position (depending on the model or version). This prevents the shaft of the PTO and other spinning components from accidentally turning.

WARNING
Do not remove or damage the protective plate

WARNING
Cover the PTO shaft with the guard when not in use.

IMPORTANT
If implements that develop a high degree of inertia are connected to the PTO (such as lawn mowers, brushwood choppers, etc.), it is advisable to use a cardan-shaft transmission with "free wheel" device. This device prevents the implement from transmitting drive to the machine and allows it to stop as soon as the clutch is depressed. It also prevents the hydraulic clutch from being subjected to early wear.



(1) Power take-off

(2) Metal plate protection.

(3) PTO shaft guard.

The tractor is equipped with a rear PTO that can operate in two ways:

- **Independent.**
- **Synchronised.**

Both can have two speeds:

- **Slow. 540 rpm**
- **Fast. 540E (750 rpm)**

Turning direction: clockwise (in synchronised mode, turning direction is clockwise with forward drive).

Independent power take-off

WARNING
To prevent injuries:
the safety device will prevent the engine from starting when the PTO mode selector lever is in the Synchronized position.

IMPORTANT
the safety device will prevent the engine from starting when the knob that operates the PTO's electrohydraulic control is in the Engaged position.

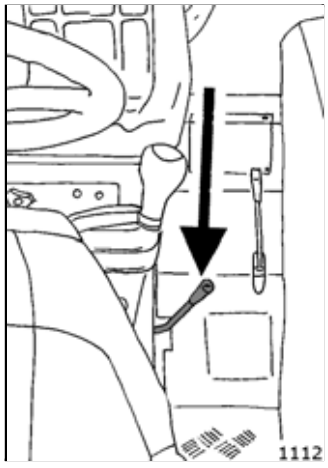
It does not depend on the ground speed of the machine and can be operated when this is either at a standstill or on the move.

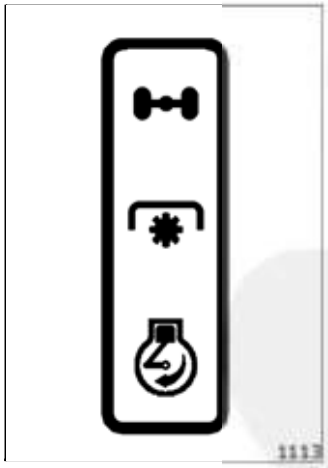
Indications valid for RS versions

Indications valid for pivoted at the center versions

Machines **with electrohydraulically controlled double clutch.**

All the machines are equipped with a electrohydraulically controlled double clutch.

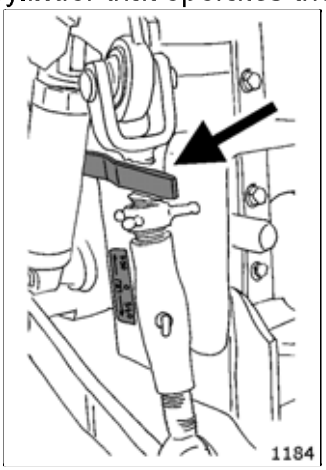

1112

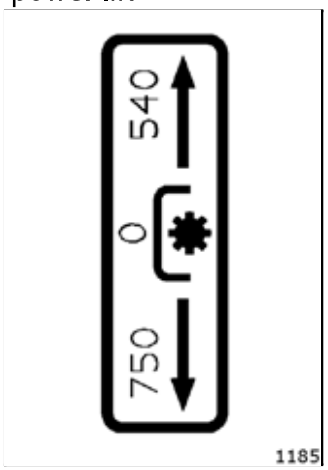

1113

- The PTO mode selector lever must be in the **Independente** position.

Cluster

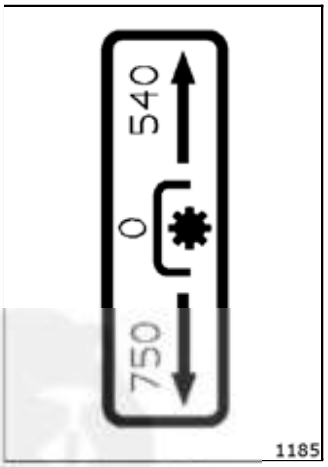
The lever that controls the PTO's gearbox is installed at the rear of the machine, near the lh cylinder that operates the power lift.


1184



1185

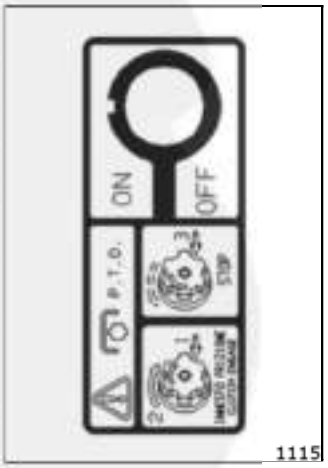
Maxter



1185

- Use the gearshift lever of the PTO to select the best rate.


1114



1115

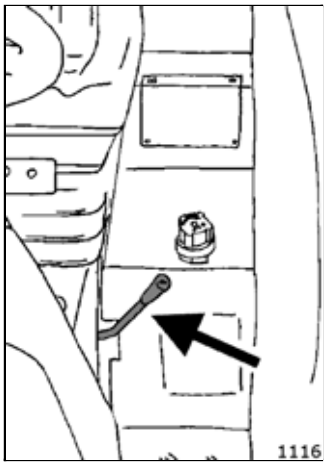
- Engage the PTO with the knob that operates thge electrohydraulic control.

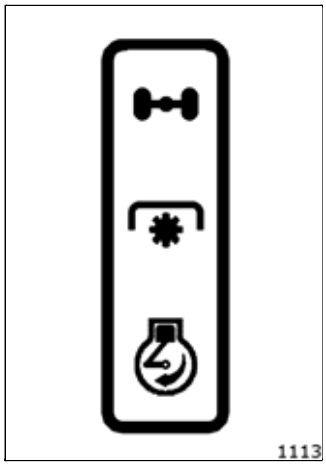
Indications valid for pivoted at the center versions

Machines **without electrohydraulically controlled double clutch.**

DANGER
The machine could respond in a dangerous way if the clutch pedal is suddenly released.

- Depress the clutch pedal.

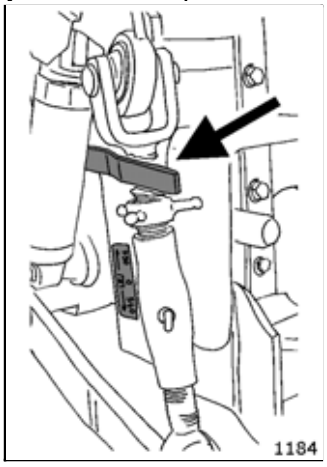


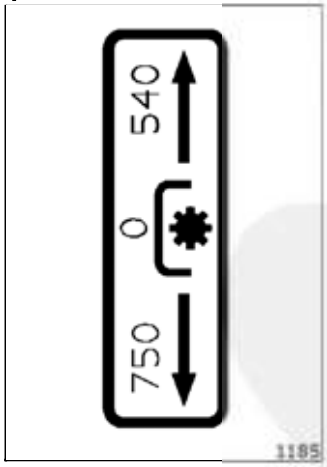


- Move the PTO mode selector lever from the **Neutral (Idle)** position to the **Independent** position

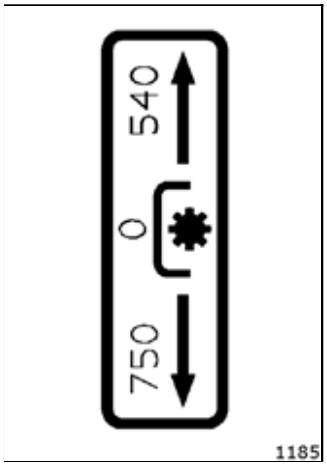
Cluster

The lever that controls the PTO's gearbox is installed at the rear of the machine, near the lh cylinder that operates the power lift.





Maxter

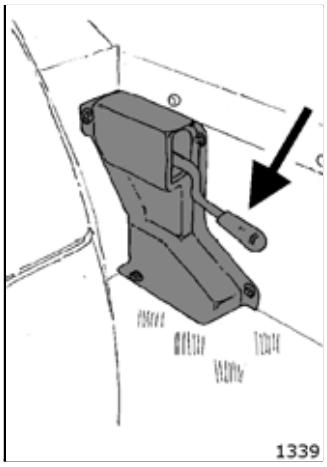


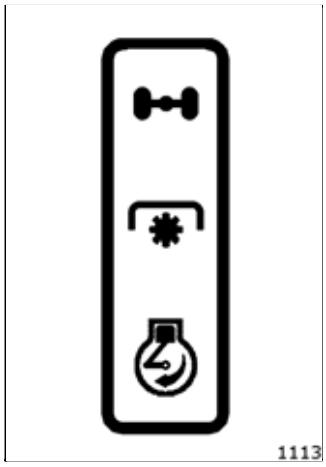
- Use the gearshift lever of the PTO to select the best rate.
- Gradually release the clutch pedal.
- Having finished work, remember to move the PTO's mode selector lever back to the **Neutral (Idle)** position.

Use of the machine's clutch pedal shuts off the drive transmitted by the PTO's shaft even when enabled by the electrohydraulic engaging command of the PTO.

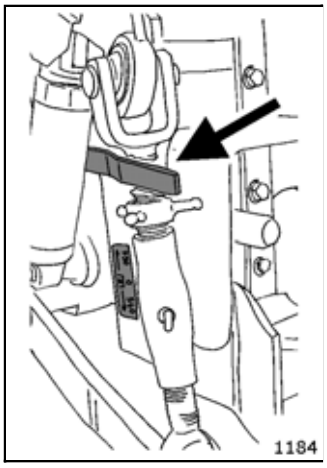
Indications valid for REV versions

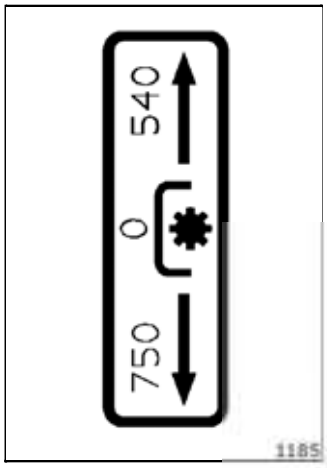
All the machines are equipped with a electrohydraulically controlled double clutch.



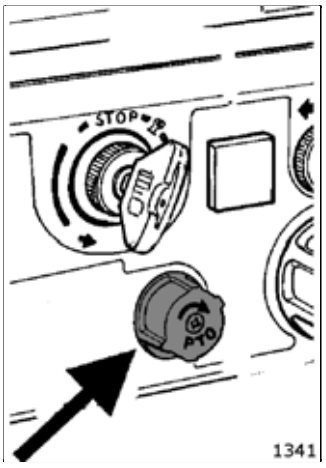


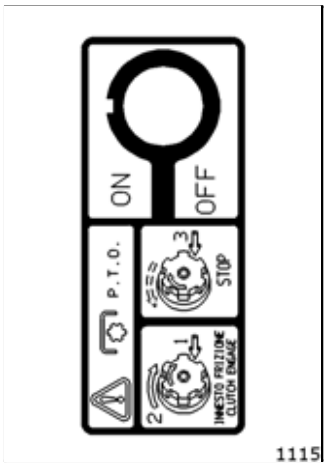
- The PTO mode selector lever must be in the **Independente** position.





- Use the gearshift lever of the PTO to select the best rate.





- Engage the PTO with the knob that operates thge electrohydraulic control.

Synchronized power take-off

DANGER
The machine could respond in a dangerous way if the clutch pedal is suddenly released.

WARNING
To prevent injuries:
the safety device will prevent the engine from starting when the PTO mode selector lever is in the Synchronized position.

IMPORTANT
the safety device will prevent the engine from starting when the knob that operates the PTO's electrohydraulic control is in the Engaged position.

IMPORTANT
Do not use the synchronized PTO with the fast speeds in machines with double electrohydraulic clutches.

IMPORTANT
Do not use the synchronized power take-off near or round very tight bends.

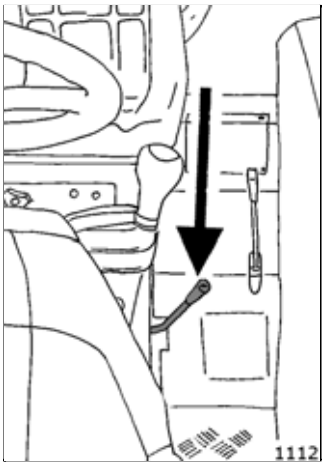
Synchronised with all gears.
This PTO is used for trailers with driving wheels.
Used in difficult operating conditions (steep slopes, muddy or slippery ground).

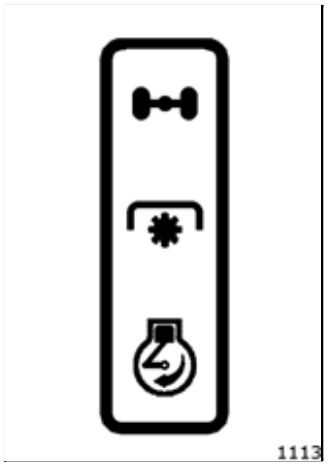
Indications valid for RS versions

Indications valid for pivoted at the center versions

Machines **with electrohydraulically controlled double clutch.**

All the machines are equipped with a electrohydraulically controlled double clutch.

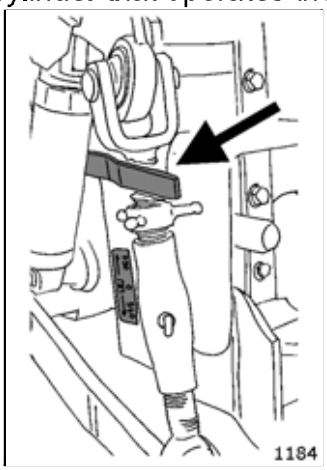


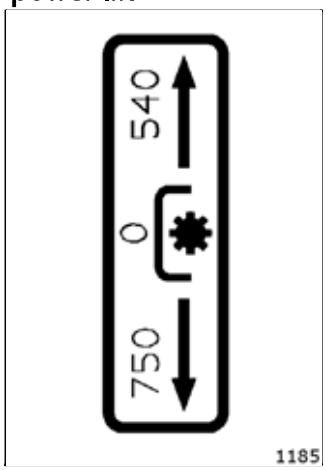


- Move the PTO mode selector lever to the **Synchronized** position.

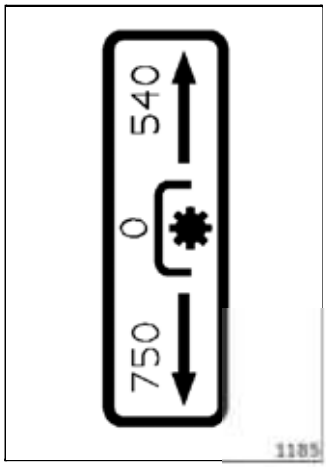
Cluster

The lever that controls the PTO's gearbox is installed at the rear of the machine, near the lh cylinder that operates the power lift.





Maxter



- Use the gearshift lever of the PTO to select the best rate.

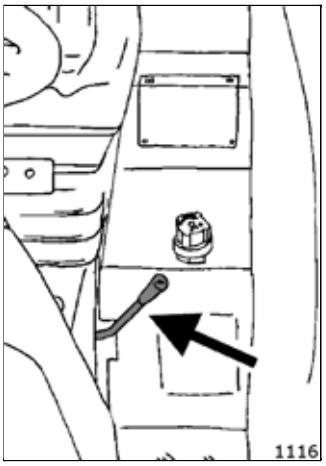
WARNING
when the PTO is not used, move the mode selector lever to the Neutral or Independent position (depending on the model or version). This prevents the shaft of the PTO and other spinning components from accidentally turning.

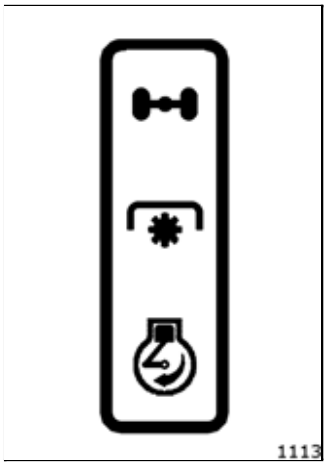
Indications valid for pivoted at the center versions

Machines **without electrohydraulically controlled double clutch.**

DANGER
The machine could respond in a dangerous way if the clutch pedal is suddenly released.

- Depress the clutch pedal.

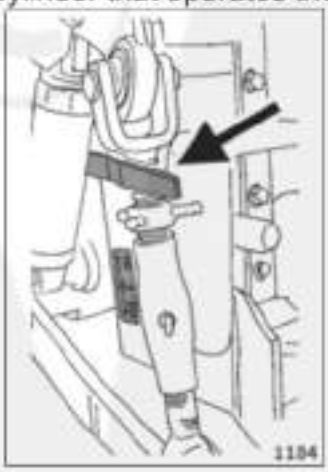


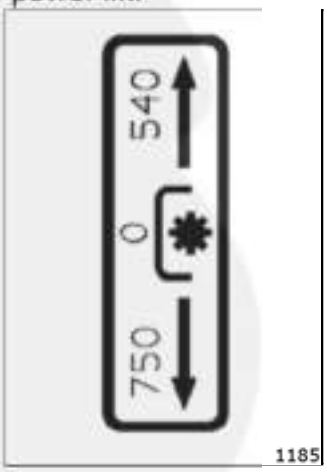


- Move the PTO mode selector lever from the **Neutral (Idle)** position to the **Synchronized** position

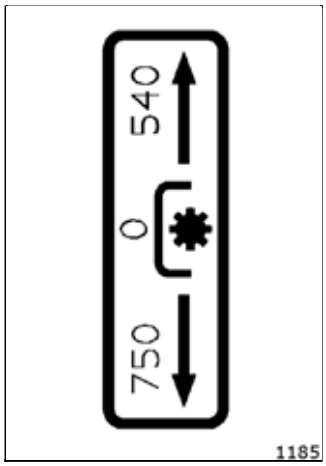
Cluster

The lever that controls the PTO's gearbox is installed at the rear of the machine, near the lh cylinder that operates the power lift.

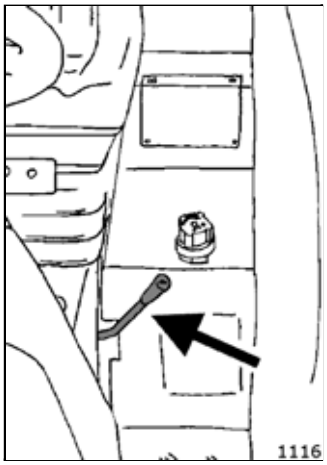


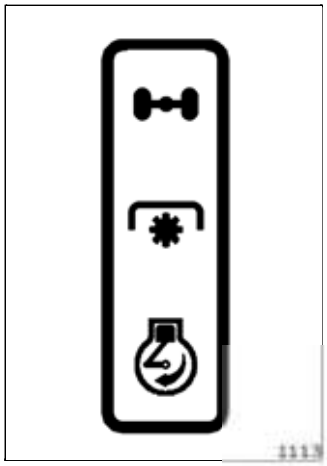


Maxter



- Use the gearshift lever of the PTO to select the best rate.

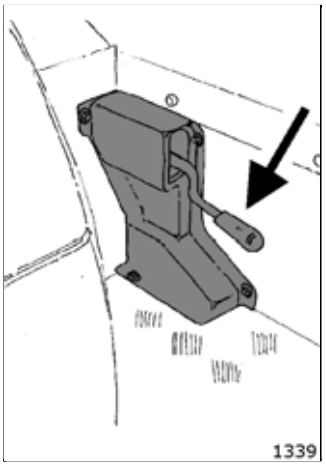


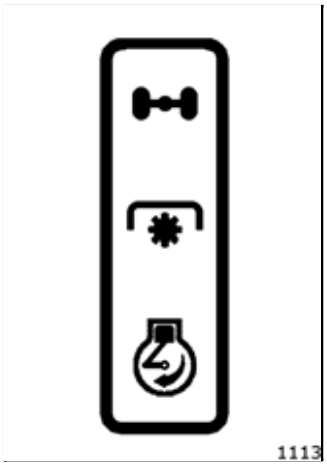


- Move the PTO mode selector lever from the **Neutral (Idle)** position to the **Synchronized** position
- Gradually release the clutch pedal.
- Having finished work, remember to move the PTO's mode selector lever back to the **Neutral (Idle)** position.

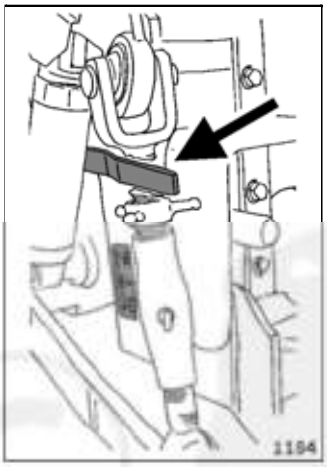
Indications valid for REV versions

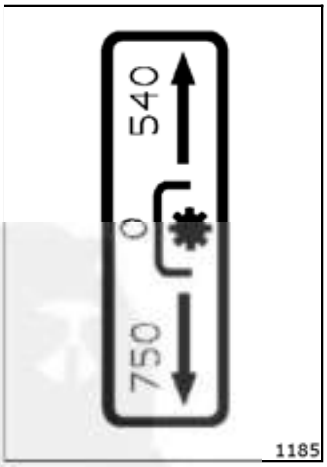
All the machines are equipped with a electrohydraulically controlled double clutch.





- Move the PTO mode selector lever to the **Synchronized** position.





- Use the gearshift lever of the PTO to select the best rate.

WARNING
when the PTO is not used, move the mode selector lever to the Neutral or Independent position (depending on the model or version). This prevents the shaft of the PTO and other spinning components from accidentally turning.

REAR POWER LIFT

The following conditions of use are available:

Indications valid for RS versions

Indications valid for REV versions

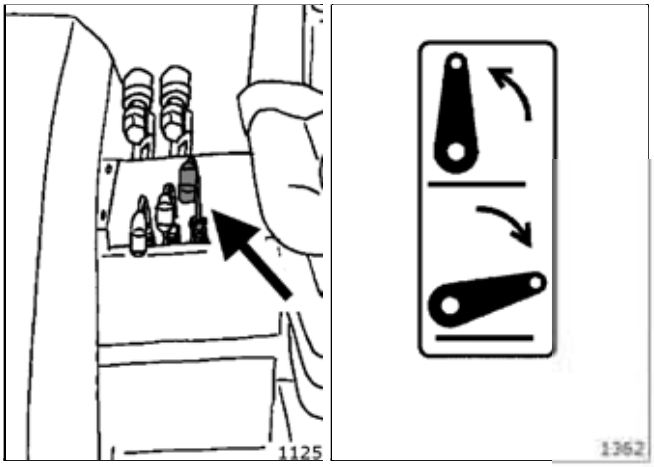
Indications valid for pivoted at the center versions

- **Up-down**

Up-down

Indications valid for RS versions

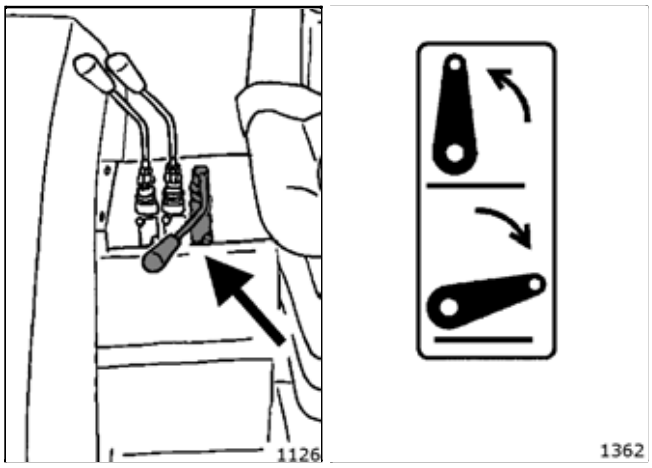
Indications valid for REV versions



It is a 3-point rear hydraulic power lift controlled by means of the valve system.

- Lever back = Implement lifted.
- Lever forward = Implement lowered (floating mode for implements that must follow the contours of the ground).
- Lever in intermediate position = Locks the implement at various heights.

Indications valid for pivoted at the center versions

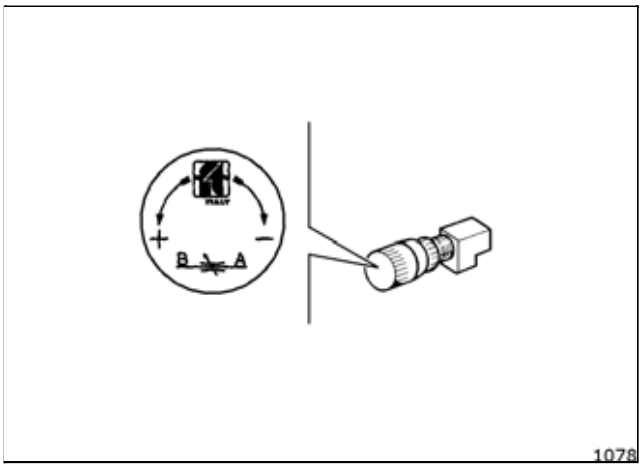


It is a 3-point rear hydraulic power lift controlled by means of the valve system.

- Lever back = Implement lifted.
- Lever forward = Implement lowered (floating mode for implements that must follow the contours of the ground).
- Lever in intermediate position = Locks the implement at various heights.

Power lift speed and sensitivity adjustment

IMPORTANT
Fully tighten the adjuster to lock the implement in its raised position. This acts as a safety device when implements are transported on the road.



Screw out this regulator to increase lift lowering speed.

3-point hitch sensitivity can be further increased by attaching it to one of the lower tractor hitch holes.

3-POINT HITCH

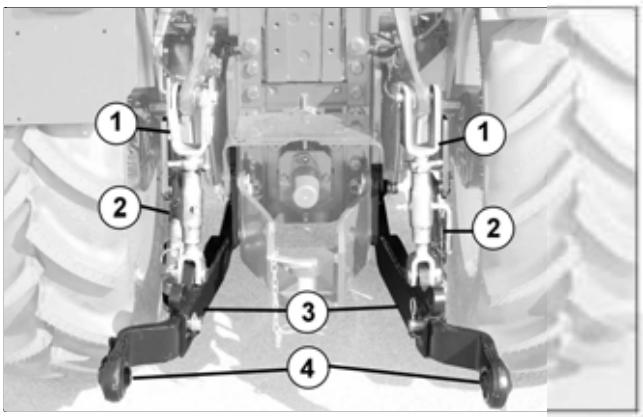
Rear 3-point hitch

WARNING
Do not service, repair or make any kind of adjustment to the tractor or to the implements hitched to it without having first turned off the engine, removed the ignition key and lowered the implement to the ground.

IMPORTANT
Do not use the power lift's third-point as a towing hitch.

DANGER
Do not wear loose clothing, jewelry, neck chains or bracelets and take care if your hair is very long as it could become caught up in parts of the machine and implements.

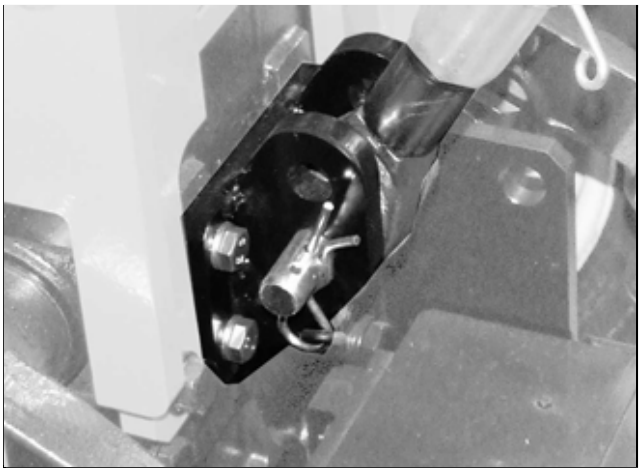
IMPORTANT
Keep the chains taut and the power lift raised when driving the machine with implements coupled to the three-point linkage.



Cat. 1 and 1N

1. Adjustable rod
2. Side stabilizer
3. Power lift lower link
4. Implement hitch end fitting

The machine is equipped with a three-point hitch. To ensure that the hitch always functions correctly, always make sure that the size and weight of the implements correspond to the specifications of the hitch and power lift.



The top link linkage has two holes, which make the implement easier to hitch and set at the right angle.
To adjust the top link, remove the split pin from the plug, remove the plug from the brackets, set the top link at the height of the required hole, then fit the plug and split pin back in position.

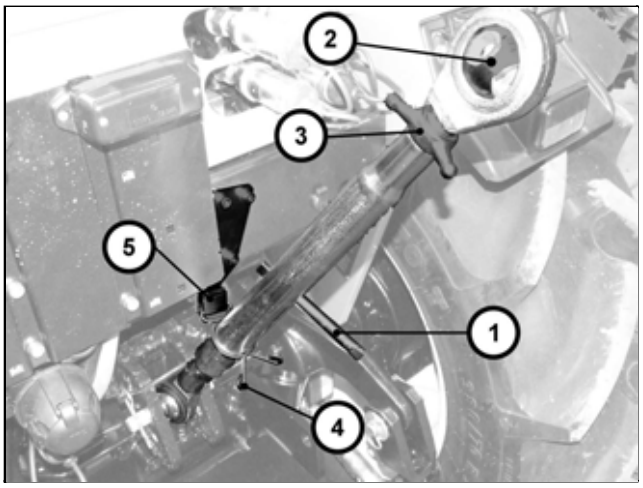
- Upper hole: less sensitivity (suitable for implements that produce a high amount of stress)
- Lower hole: greater sensitivity (suitable for light implements).

3-point hitch adjustment

DANGER
This adjustment must be carried out when the machine is at a standstill, with the engine off and the parking brake engaged.

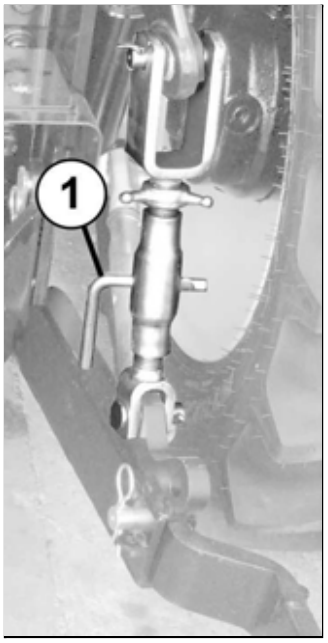
Top link linkage

Adjustable implement hitch end fitting
- Cat.1 and cat.2 ball end



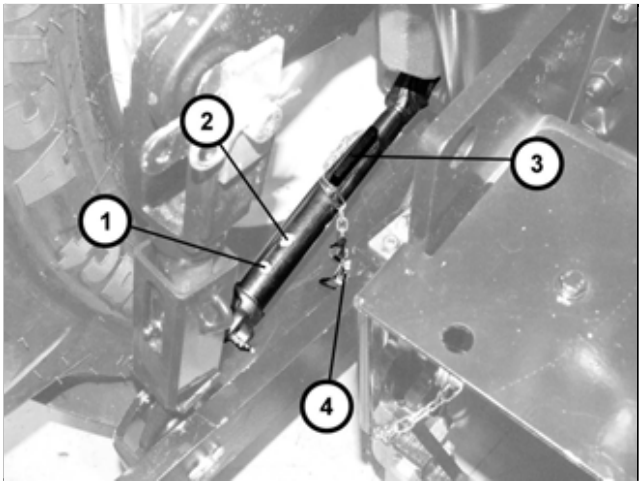
Adjust the length of the top link linkage to change the angle at which the implement digs into the ground.
Turn the top link to obtain the required length, using the lever (1).
The ball-shaped implement hitch coupling (2) is equipped with two holes for use as cat 1 or cat 2 .
Tighten the ring nut (3) to lock the top link in the required position.
Connect the spring (4) to the fixed support (5) if the top link is unused.

Adjustable rod



- Adjust the adjustable rod so as to level and align the power lift's lower linkages to suit the implement used and the type of job that needs to be done.
  To adjust the rod, turn the handle clockwise to raise the lower link or anti-clockwise to lower it until reaching the desired height.

Side stabilizer



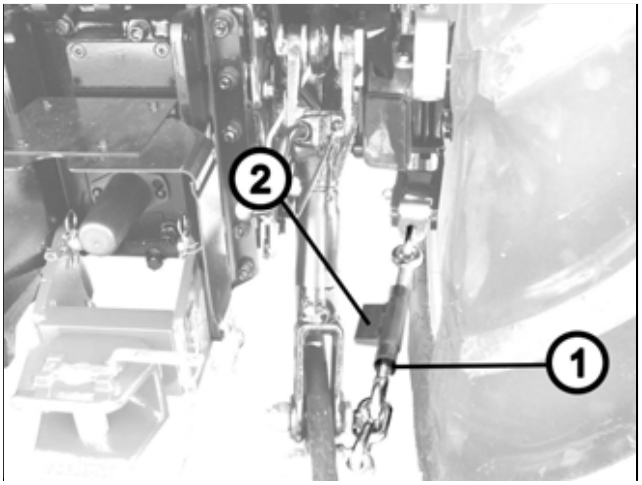
- Adjust the side stabilizers to limit the side swing of the power lift's lower links:
  To adjust the stabilizer, remove the split pin ④ from the stabilizer itself, tighten or loosen it by means of the handle ③ until obtaining the required degree of swing, fit the split pin back in the hole ① to lock the stabilizer in the hole ② to allow it to swing.

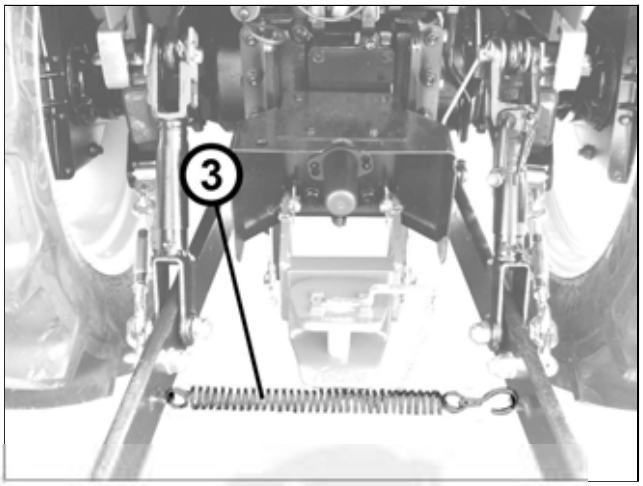
50-60 mm swing for ploughs, rotary harrows, etc.

10-50 mm swing for levelling blades, hoes, etc.

0 mm for transporting implements when they are not working.

Stabilizer chains



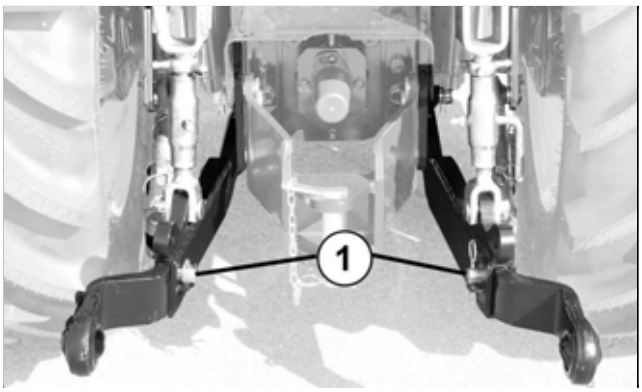


- Adjust the side chains to limit the sideways movement made by the lower link of the power lift::
  To adjust the chains, unscrew the retainer nut ① tighten or loosen the chain by means of the handle ② until the required amount of swing has been obtained then retighten the nut to lock the chain in place.

NOTE. Make sure that the retainer spring ③ is coupled to the lower links to prevent dangerous rubbing against the wheels.

50-60 mm swing for ploughs, rotary harrows, etc.
10-50 mm swing for levelling blades, hoes, etc.
0 mm for transporting implements when they are not working.

Adjustable lower link



- To adjust the lower link, remove the split pin from the plug ① , set the link to the correct length then fit the plug ① and split pin back in place

Implement hitch end fitting

The ball ends have two holes for use as cat 1 or cat 2

AUXILIARY CONTROL VALVES

WARNING
Take extreme care when hitching and unhitching implements. Have all bystanders move well away from the area where these operations are being carried out.

DANGER
Take great care when used oil is being drained from the sump as it could be very hot and cause burns.

DANGER
Pressurized fluids can penetrate under the skin and cause serious damage. Always stop the engine and relieve the pressure before connecting/disconnecting any pipes.

DANGER
The oil and diesel fuel are under pressure. They can cause serious injuries, blindness or even death if they spurt into the eyes or on to the skin. Leaking fluid under pressure may not be visible. Use a piece of wood or paper to find leaks. Never use the bare hands. Always wear safety goggles to protect the eyes. If the fluid penetrates under the skin it must be removed as soon as possible. Seek expert medical help.

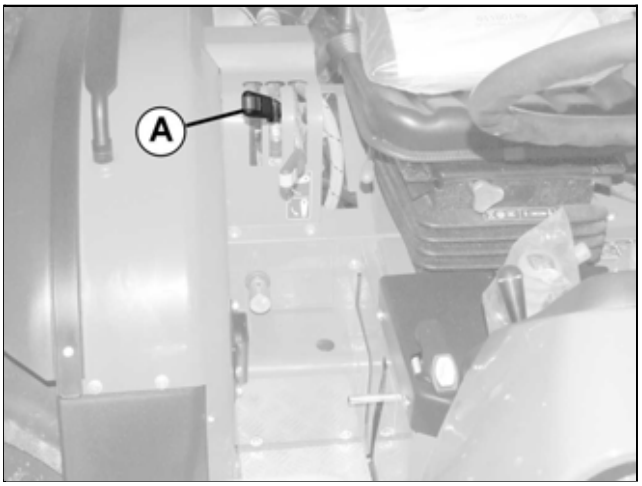
Rear hydraulic auxiliary control valves

Indications valid for RS versions

Indications valid for REV versions

Cluster

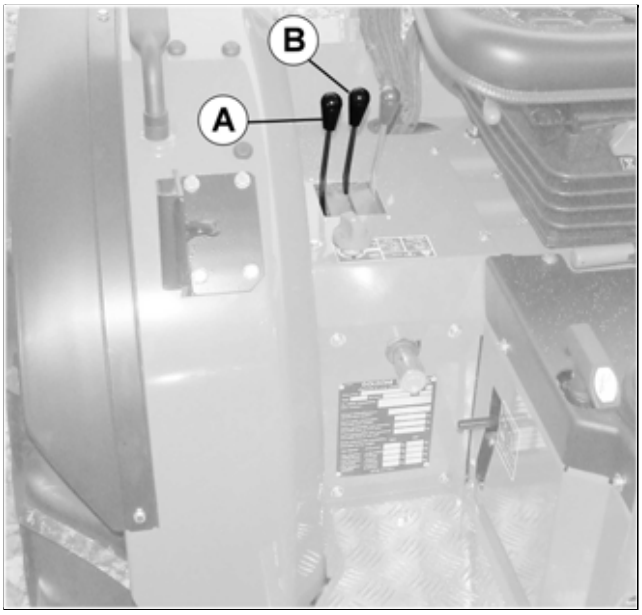
The machine is equipped with up to two double acting control valves,

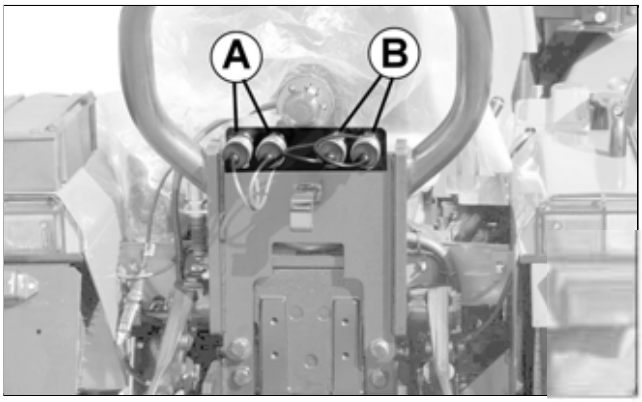


Ⓐ Rear supplementary spool valve lever.

Maxter

The machine is equipped with up to two double acting control valves,





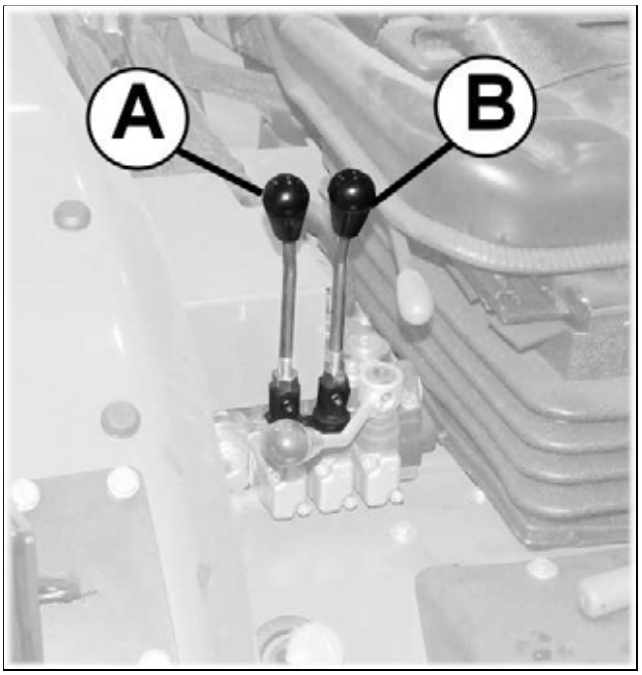
Ⓐ Rear supplementary spool valve lever.

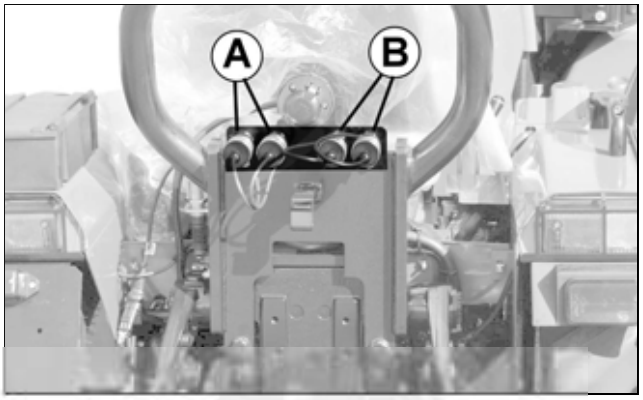
Ⓑ Rear supplementary spool valve lever.

The valves of the valve units are the 1/2" NPTF type and are complete with rubber protections.

Indications valid for pivoted at the center versions

The machine is equipped with up to two double acting control valves,





Ⓐ Rear supplementary spool valve lever.

Ⓑ Rear supplementary spool valve lever.

The valves of the valve units are the 1/2" NPTF type and are complete with rubber protections.

TOWING ATTACHMENTS

WARNING
The machine could jack up if the towing device is used in the highest position.

Choose the towing attachment to suit the type of trailer or implement towed, in compliance with the current laws in force.

The ease with which the machine can be driven also depends on the correct use and successive height adjustment of the towing device.

Keep the drawbar as horizontal as possible when using a trailer with synchronized drive.

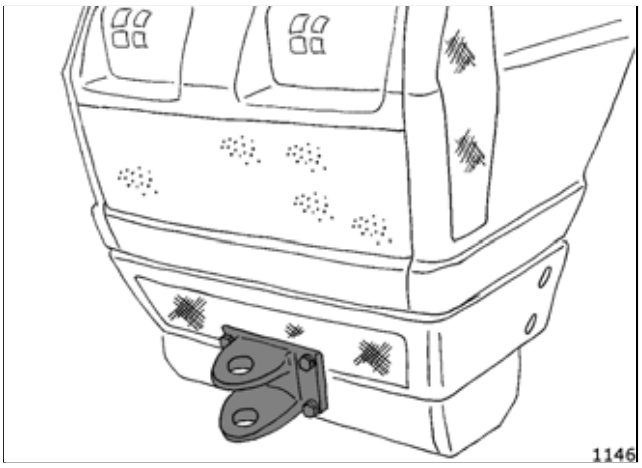
Towing the machine

Only use, for both machines (the one that tows or the towed machine), the normal towing devices (drawbar or tow hook).
For connecting the two machines, only use a safe, strong, special chain or rope designed for this particular purpose.

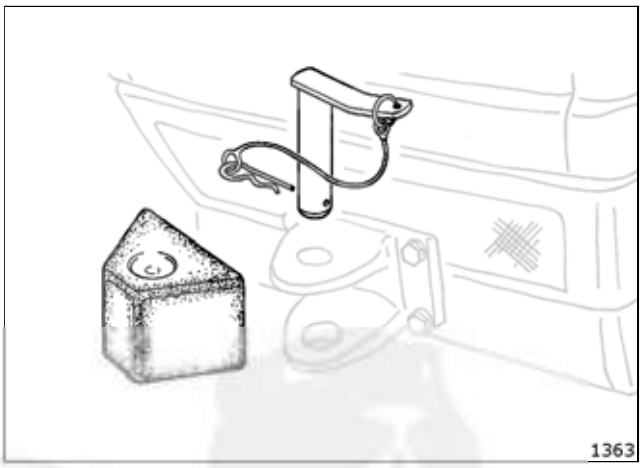
NOTE:

- The tractor must only be towed over short distances and not on public highways.
- The speed must not exceed 10 kph.
- An operator must remain seated in the driver's seat of the towed tractor.

Front tow hook

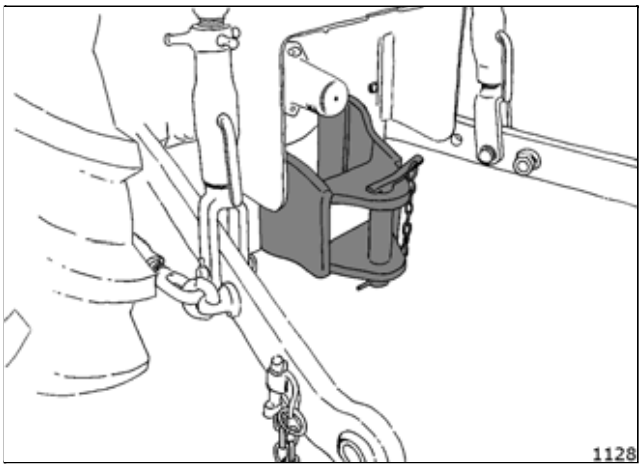


The machine is equipped with a front tow hook allowing emergency trailer manoeuvres to be made or for towing the machine if necessary.

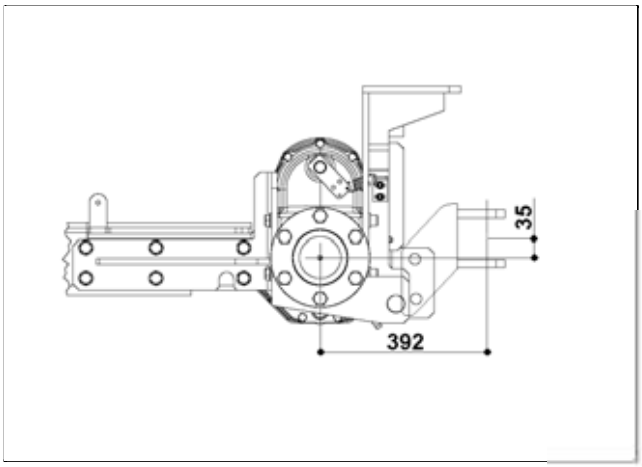


CUNA Class tow hook cat C

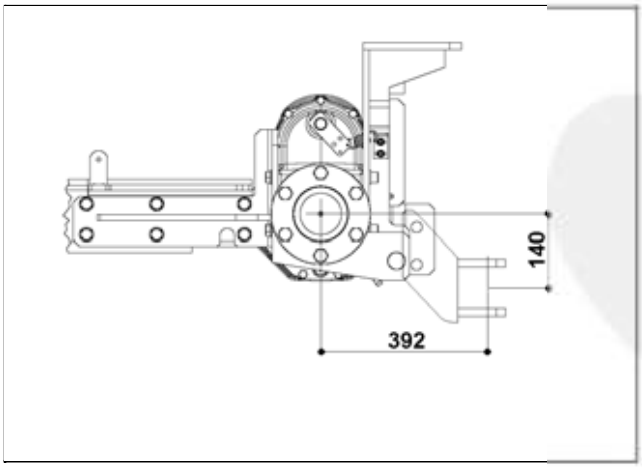
The tractor can be equipped with a rear tow hook of the "CUNA" Cat. C for towing trailers with one or two axles.



Maxter

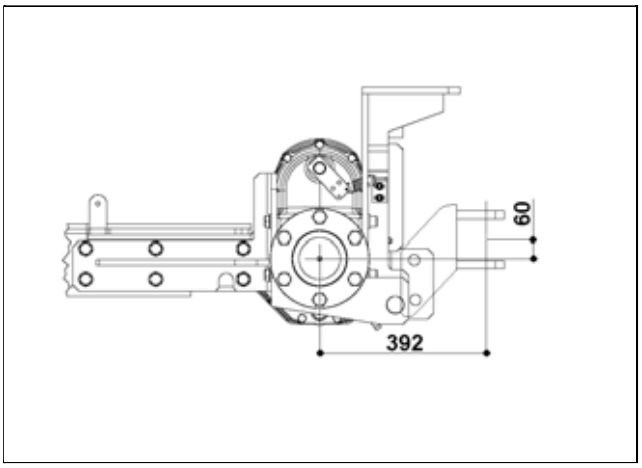


Maximum height

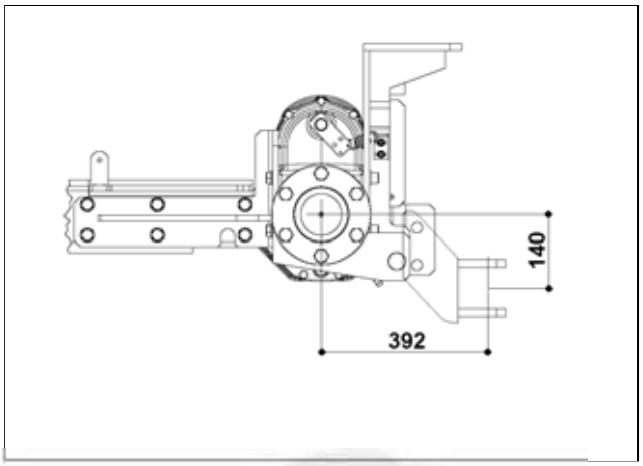


Minimum height

Cluster



Maximum height



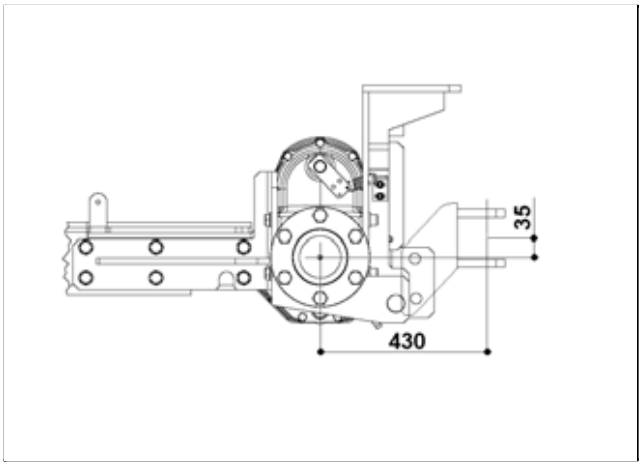
Minimum height

Tow hook adjustment (dimensions in mm).

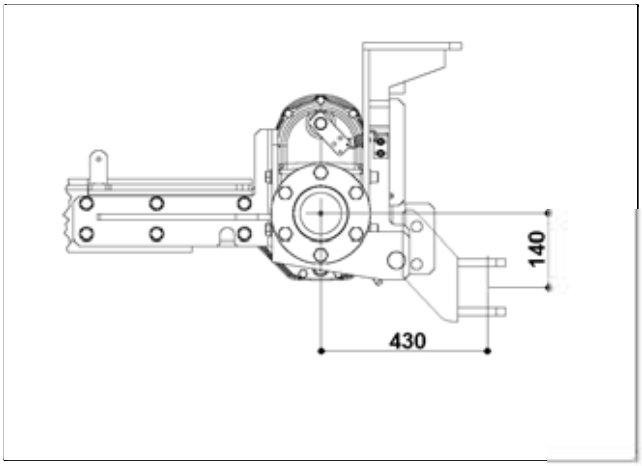
EEC Class tow hook

The tractor can be equipped with a rear tow hook of the "EEC" for towing trailers with one or two axles.

Maxter

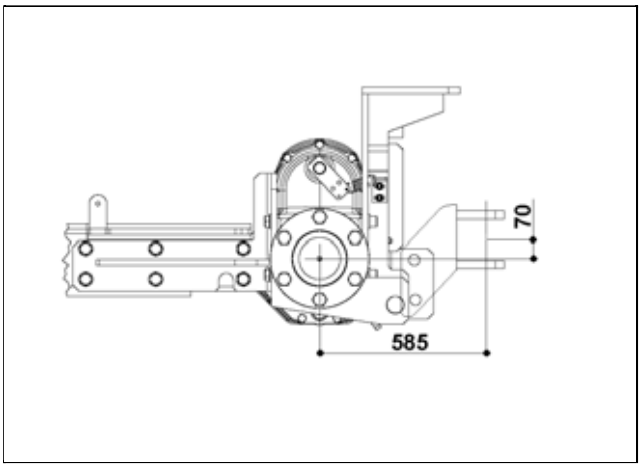


Maximum height

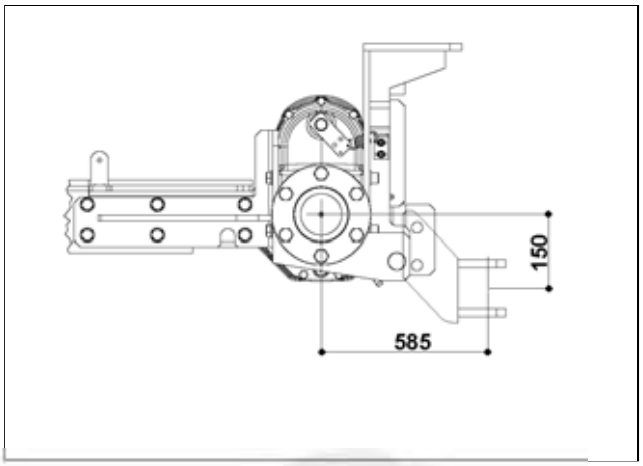


Minimum height

Cluster



Maximum height

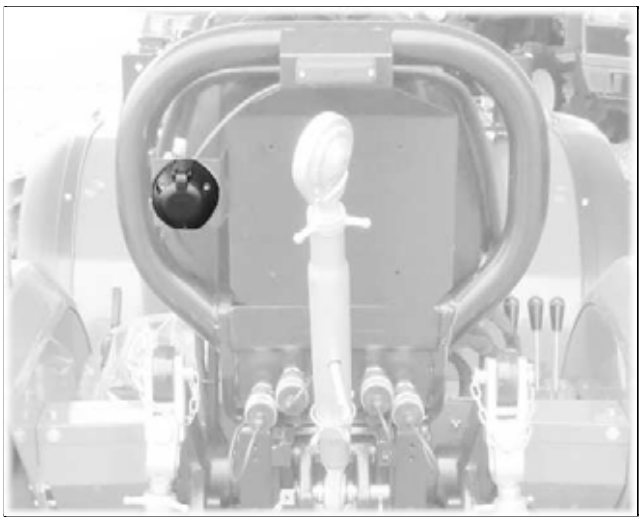


Minimum height

Tow hook adjustment (dimensions in mm).

Seven-pin trailer socket

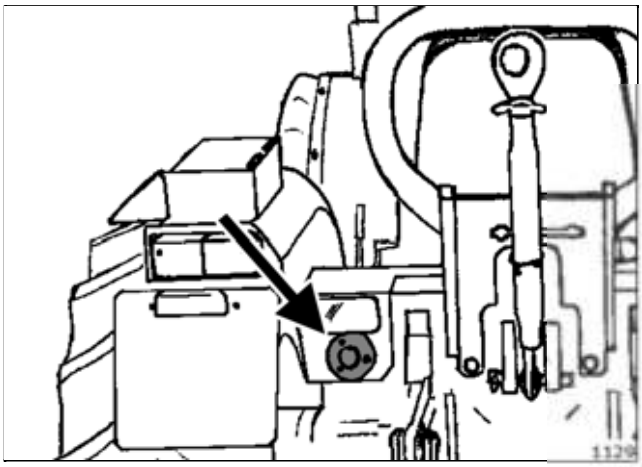
Maxter



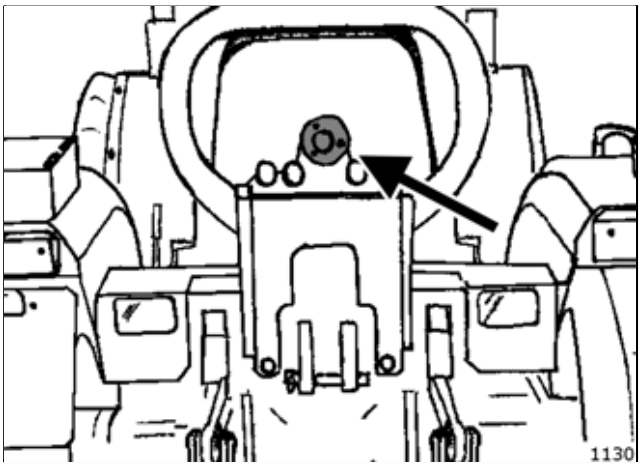
Cluster

Indications valid for RS versions

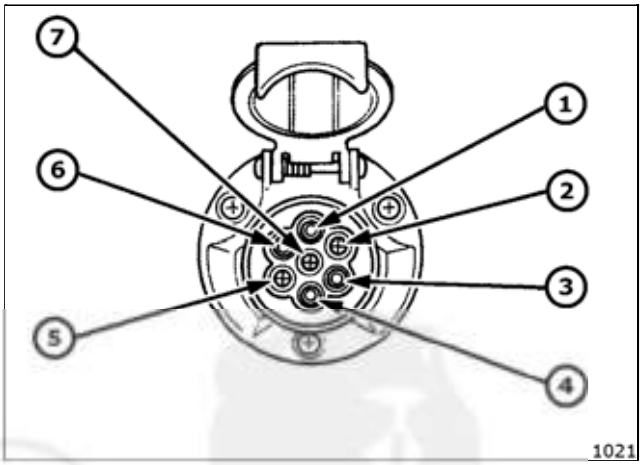
Indications valid for REV versions



Indications valid for pivoted at the center versions



This seven-pin socket is used to connect lights, turn indicators and other electrical devices for a trailer or implement.
Supplementary lights must be used if an implement obscures the turn indicators or other lights at the rear of the machine.



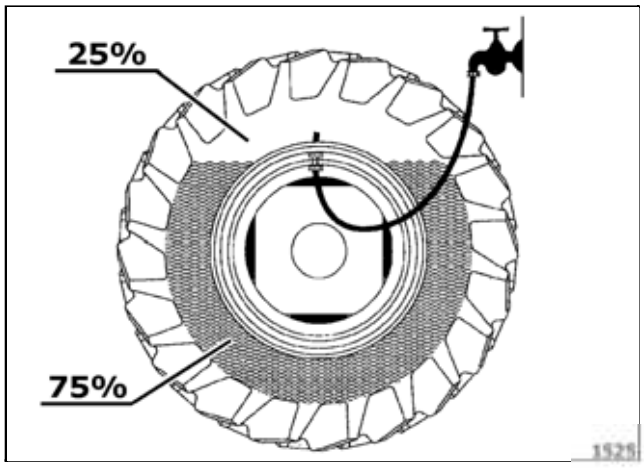
Terminal functions:
1. Lh turn indicator.
2. Vacant.
3. Ground.
4. Rh turn indicator.
5. Rh rear light.
6. Brake lights.
7. Lh rear light.

BALLAST

Wheel ballasting by filling the tyres with fluid

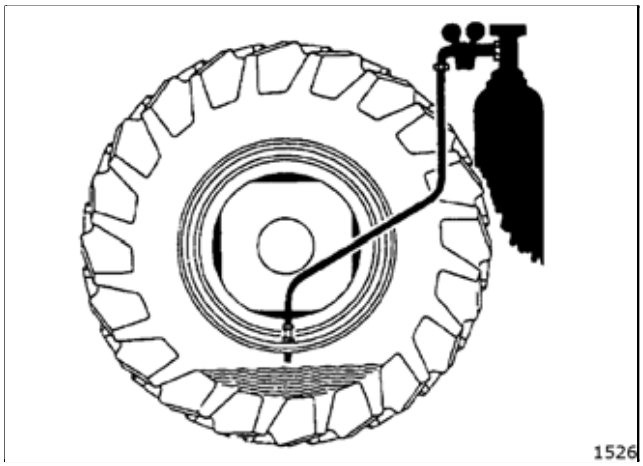
The driving wheels are ballasted by pouring water into the tyres.

Note: it is preferable to use wheels with air chambers.
Note: if wheels with tubeless tyres are used, ask your dealer how to correctly lubricate the disc so as to prevent it from rusting.
Note: add antifreeze to the water in cold weather.



To pour in water:

- Move the valve to the top.
- Unscrew the mobile valve union with caution.
- Put in water through a special tool.
- Stop filling every so often, so as to allow the air to escape.
- Stop filling altogether when water spills from the valve.
- The filling level must equal 75% of water.
- Tighten the mobile valve union.
- Inflate with air until the normal operating pressure is obtained.



How to drain out the water:

- Move the valve to the bottom.
- Unscrew the mobile valve union with caution.
- Allow the water to drain out.
- Finish emptying with a union and draw pipe.
- Inflate with air until the water has been completely emptied out.
- Tighten the mobile valve union.
- Inflate with air until the normal operating pressure is obtained.

WHEELS

Tyres

WARNING
The tyres must only be changed by competent persons in possession of the necessary equipment and technical know-how.

DANGER
It is absolutely essential to avoid:

- **Improper use.**
- **Overloads (even localized).**
- **Unsuitable pressure.**
- **Unsuitable rim and tyre couplings.**

Tyre life and performance depends on use of the correct operating pressure: if the pressure is too low, the tyre will quickly wear out while an excessive pressure will reduce the lugging power and make the wheels more liable to slip.

A correct tyre pressure depends on various factors:

- The operating conditions.
- Machine load.
- Machine model.
- The tyre make.
- The tyre size.

You are therefore advised to consult your dealer or the tyre manufacturer.

The values given below are only approximate as they depend on the conditions described above:

Table of tyre inflation pressures

Maxter

Indications valid for RS versions

Tyre	Bar (MAX)	kPa (MAX)	Position
8.25-16"	3,0	300	Front and Rear
260/70-R16"	3,0	300	Front and Rear
250/80-18"	2,5	250	Front and Rear
280/70-18"	2,0	200	Front and Rear
33/12.50 x 15" Garden	1,7	170	Front and Rear
31/15.50 x 15" Terra Tyre	1,6	recuoperabile	Front and Rear
29x12.50-15"	1,8	180	Front and Rear

Indications valid for pivoted at the center versions

Tyre	Bar (MAX)	kPa (MAX)	Position
8.25-16"	3,0	300	Front and Rear
250/80-18"	2,5	250	Front and Rear
280/70-18"	2,4	240	Front and Rear
260/80-20"	1,6	160	Front and Rear
300/70-20"	1,6	160	Front and Rear

Cluster

Indications valid for RS versions

Tyre	Bar (MAX)	kPa (MAX)	Position
8.25-16"	3,0	300	Front and Rear
250/80-18"	2,5	250	Front and Rear
280/70-18"	2,4	240	Front and Rear
300/65-18"	2,4	240	Front and Rear
31/15.50 x 15" Xtra-Track	1,7	170	Front and Rear
31/15.50 x 15" Soft Track	1,6	160	Front and Rear

Indications valid for pivoted at the center versions

Tyre	Bar (MAX)	kPa (MAX)	Position
250/80-18"	2,5	250	Front and Rear
280/70-18"	2,4	240	Front and Rear
300/70-20"	1,6	160	Front and Rear
31/15.50 x 15" Xtra-Track	1,6	160	Front and Rear
31/15.50 x 15" Soft Track	1,6	160	Front and Rear

Indications valid for REV versions

Tyre	Bar (MAX)	kPa (MAX)	Position
8.25-16"	3,0	300	Front and Rear
250/80-18"	3,2	320	Front and Rear
280/70-18"	2,4	240	Front and Rear
300/65-18"	2,4	240	Front and Rear
31/15.50 x 15" Xtra-Track	1,6	160	Front and Rear
31/15.50 x 15" Soft Track	1,6	160	Front and Rear

Indications valid for VARIANT versions

Tyre	Bar (MAX)	kPa (MAX)	Position
9.5-20" 7.50-16"	2,4 2,5	240 250	Rear Front
11.2-20" 8.25-16"	1,7 3,0	170 300	Rear Front
320/70-20" 250/80-16"	1,6 2,5	160 250	Rear Front
300/70-20" 280/70-16"	1,6 2,4	160 240	Rear Front
340/65-20" 300/65-16"	1,6 2,4	160 240	Rear Front

LIFTING POINTS

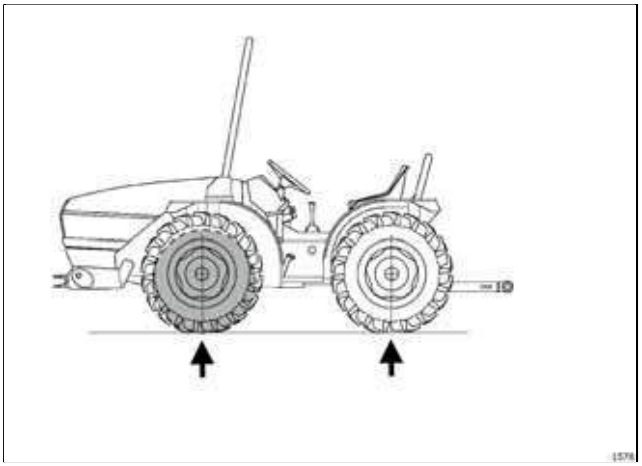
Hydraulic jackConsult your operation and maintenance manual for instructions about maintenance and how to perform the servicing operations.

WARNING:
Make sure that the devices have been fixed correctly before using the hydraulic ram.

WARNING:
Do not use the tow hook as a lifting point.

The recommended lifting points are:

Wheel hubs



Use the plates on the wheel hubs as lifting points

SCHEDULED SERVICING

WARNING
Check the levels:

- **Before using the machine**
- **With the machine at a standstill and the engine off (for at least the past hour).**
- **On a flat surface.**

SCHEDULED SERVICING

The user must have the machine itself regularly serviced to ensure that it continues to function correctly, and to benefit from the manufacturer annual warranty coverage. Most especially, the user must, at his expense, have all the following routine servicing work performed on his machine by his manufacturer area "Dealer" or "Authorized Workshop" in accordance with the peremptory conditions and terms indicated below.

A series of symbols have been make to make the texts easier to understand. Their meanings are described below:


Instructions


Check


Clean with compressed


Adjustment


Lubrication


Greasing


Fluid changes


Part replacements


Set intervals


Washing


Work hours


When necessary.


Top up the level


Top up the level


Top up the level

DANGER
Do not wear loose clothing, jewelry, neck chains or bracelets and take care if your hair is very long as it could become caught up in parts of the machine and implements.

DANGER
Do not leave the engine running in an closed room: the exhaust fumes are poisonous.

DANGER
Do not leave the machine with engine running near flammable substances.

DANGER
After any maintenance work, grease and remove the grease from the engine to prevent the risk of a fire.

DANGER
Keep hands and other parts of the body away from holes or leaks in the hydraulic system: the hydrualic fluid that spurts from the leak is under pressure and can cause serious injuries.

WARNING
Do not tamper with the machine or the implements in any way.

WARNING
Do not service, repair or make any kind of adjustment to the tractor or to the implements hitched to it without having first turned off the engine, removed the ignition key and lowered the implement to the ground.

WARNING
Always park the tractor so that its stability is guaranteed by applying the parking brake and engaging a gear (1st gear uphill abd reverse downhill)and applying the parking brake. Use a chock for greater safety.

WARNING
Before driving the machine, check to be sure that there are no bystanders or animals within its range of action.

WARNING
Do not leave the machine unattended with the engine running and/or the key in the ignition.

WARNING
The operator must check to make sure that all parts of the tractor, especially the safety devices, are in a good working condition and that they always comform to the purpose for which they were designed. They should be kept in a perfectly efficient condition. If you note any defects or faults, fix or repair them in good time. If necessary contact your nearest Assistance Centre.

IMPORTANT
Check the nuts and bolts of the wheels and safety frame from time to time, always with the engine shut off.

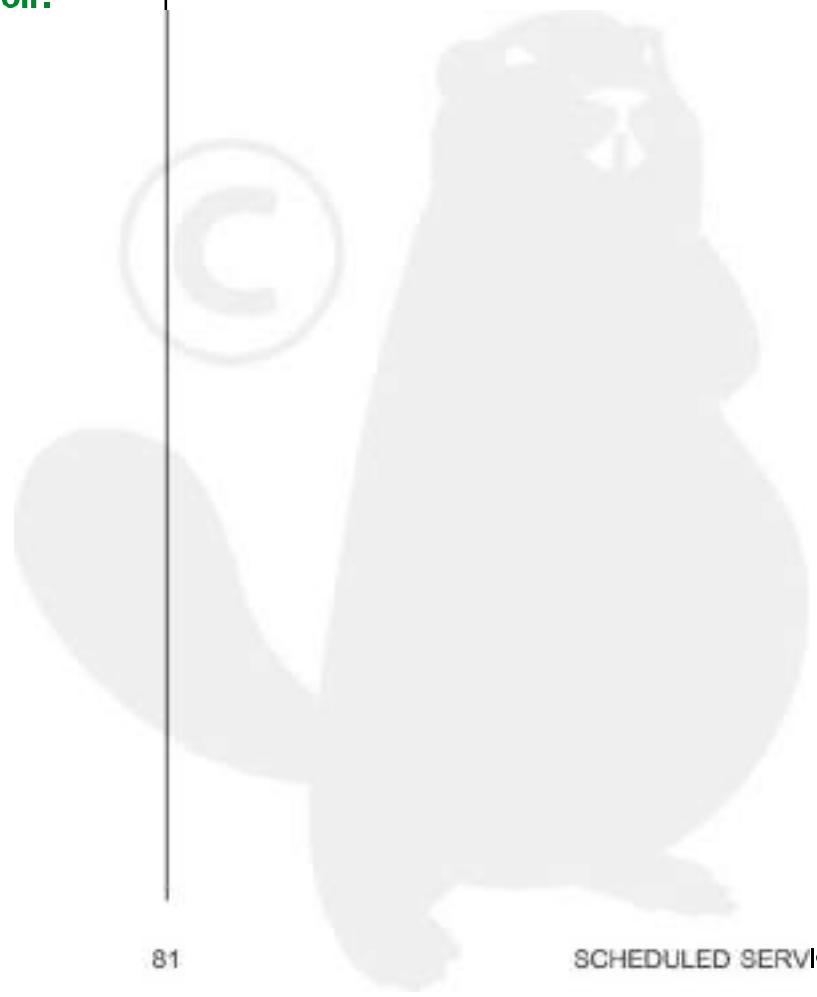
DANGER
Safety decals have been affixed to various parts of the machine. They indicate potential dangers.

IMPORTANT
The decals must be kept clean and legible. If damaged, they must be replaced.

WARNING
Always disconnect the battery's ground cable (negative pole with the "-" symbol) before working on the electrical system.

WARNING
Work on the battery requires particular care: battery acid is corrosive and the gases released are inflammable.

- It is of fundamental importance to safeguard the environment. Incorrect waste disposal can alter the environment and the ecological system.
- Do not discard fluids like fuels, lubricants, coolants or other, in the environment.
- Do not use food or dink containers, which could lead to mistakes, to drain off fluids like fuels, lubricants, coolants or other.
- Contact an authorized organization or ask your dealer for advice about how to recycle or dispose of waste products in the correct way.
- Do not dispose of parts of the cooling system (such as radiators, fluids, tanks, etc.) in the environment.
- ALWAYS place a vessel under the drain hole so as to collect the fluid when draining a tank or reservoir.



Routine scheduled maintenance

WARNING
The following table shows the maintenance intervals.

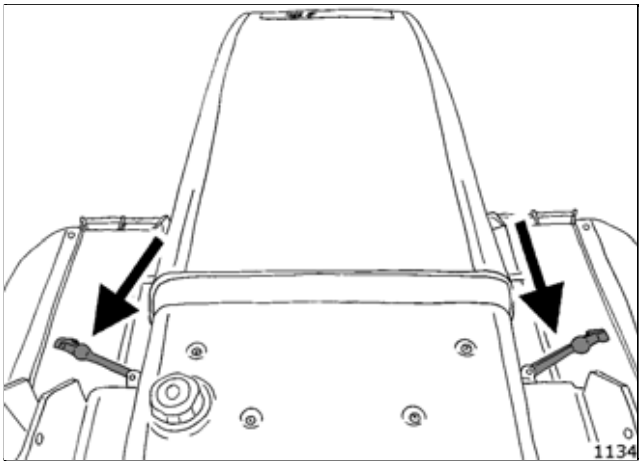
Extraordinary Maintenance:

Working range	Hours	50	8	50	300	300	500		1000	
	Months	12				12	24	12	24	
Engine oil										
Engine oil filter										
Fuel filter										
Fuel tank										
Cooling system										
Transmission belt										
Dry air filter - External filter										
Dry air filter - Internal safety filter										

Working range	Hours	50	150	8	50	150	400	800		
	Months	12						12	24	
Gearbox housing, rear differential, power lift										
Delivery oil filter (Main Pump)										
Intake transmission oil filter										
Front differential										
Wheel final drives										
Central pivot										
Grease nipple										
Clutch										
Steering										
Brakes										
Hydraulic pipes.										
Electrical system										

ENGINE UNIT

How to open the bonnet

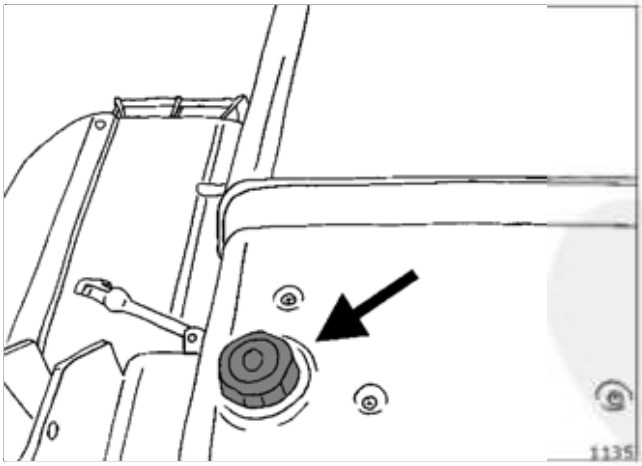


Release the rubber rods and lift the bonnet.

Engine

Consult the specific manual for the safety notes and operation and maintenance instructions for certain of the components manufactured by other companies.

Fuel tank



Check

Check:

- To make sure that there is sufficient fuel for the whole job.
- To make sure that there are no dents or abrasions on the tank.

Clean

Clean the zone surrounding the tank plug.

Top up level

Use good quality fuel with the technical specifications described in the engine's operation and maintenance manual.

WARNING
Top up the fuel level when the engine is off. Do not smoke near fuel or when the tank is being filled.

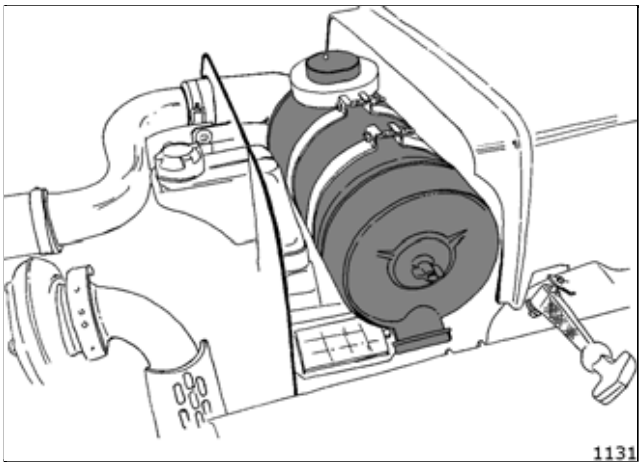
Replace

Replace the fuel plug with a genuine spare if it is missing or damaged.
Replace the tank with a genuine spare if it has been damaged by scratches, abrasions or dents.

Do not discard fluids like fuels, lubricants, coolants or other, in the environment.

Dry air filter

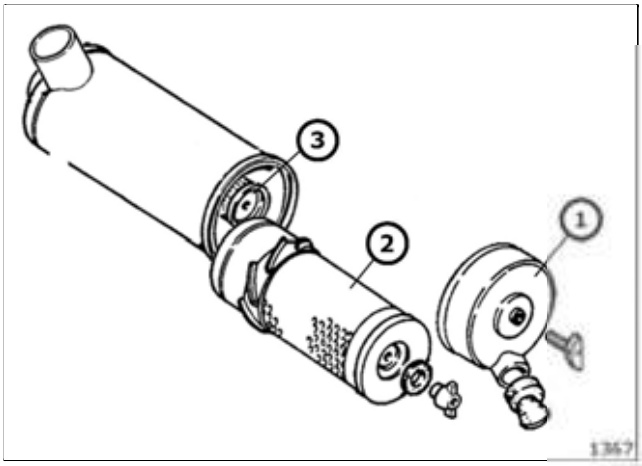
WARNING
Stop the engine and wait until it has cooled down before proceeding with any servicing operations.



Clean

8

Clean drain valve when required, or at least once a week.



1. Cover.
2. External filter.
3. Internal safety filter.

Clean the filter whenever the warning light comes on or when necessary, after evaluating the environmental conditions in which the machine works (dusty, dry, etc.). Proceed as described below:

- Release and remove the cover.
- Remove the external filter.
- Blow a jet of compressed air (maximum pressure 3 BAR) from the inside towards the outside.
- Fit the filter back into its housing.
- Close with the cover, with the drain valve in the lowest position.

DO NOT remove the internal safety filter (it must neither be cleaned nor damaged).

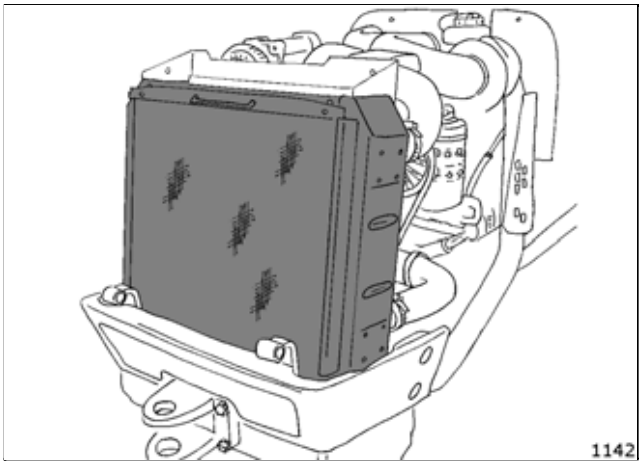
Replace

- Replace the external filter when required, or at least after every 300 h service.
- Replace the internal safety filter when required, or at least once a year.
- The internal filter changes colour when dirty

Cooling system

WARNING
Stop the engine and wait until it has cooled down before proceeding with any servicing operations.

WARNING
Never open the radiator's expansion tank whilst the engine is hot since the cooling fluid could cause burns as it is under pressure and very hot.


1142

Check

8

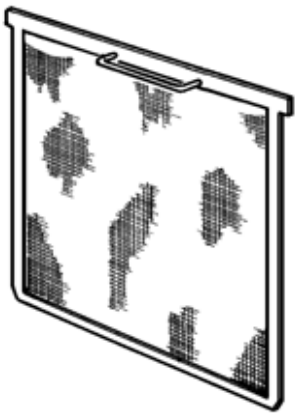
- Check the level of the cooling fluid.
- Make sure that the radiator guard is clean.
- Check the belt tension (see engine's operation and maintenance manual).
- Every so often, check to make sure that all the pipe clamps are well tightened.

Replace

Change the cooling fluid every two years. Contact an authorized workshop when maintenance is required.

Clean

8


1145

Clean the radiator guard when necessary, or at least once a week:

- Remove the guard from its housing.
- Blow a jet of compressed air (maximum pressure 3 BAR) from the inside towards the outside.

Top up level

Top up the level of the cooling fluid when required:

- Remove the plug from the reservoir.
- Top up the level.
- Screw the plug back on and tighten it fully.

We recommend Petronas Lubricants fluid: **PARAFLU 11**
It is also advisable to use antifreeze solutions, complying with the specifications given on the relative package.

Do not discard fluids like fuels, lubricants, coolants or other, in the environment.

ALWAYS place a vessel under the drain hole so as to collect the fluid when draining a tank or reservoir.

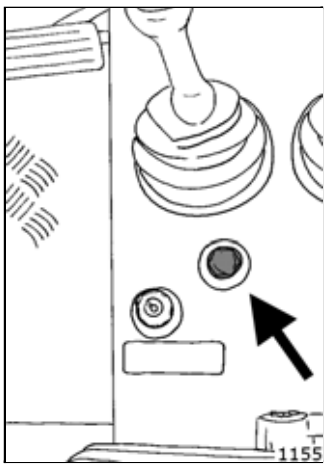
TRANSMISSION UNIT

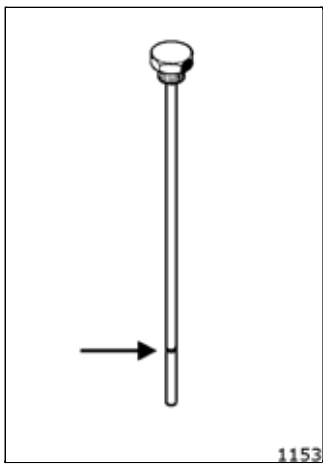
Gearbox housing, rear differential, power lift

These parts of the tractor all use the same oil.

Check

50





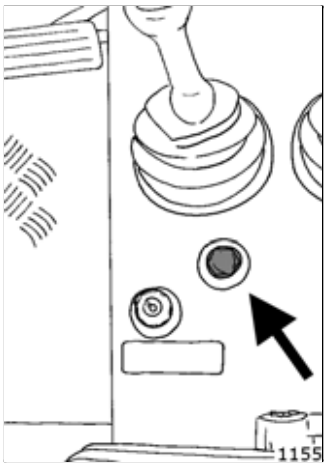
Top up level

Check the oil level by means of the dipstick.

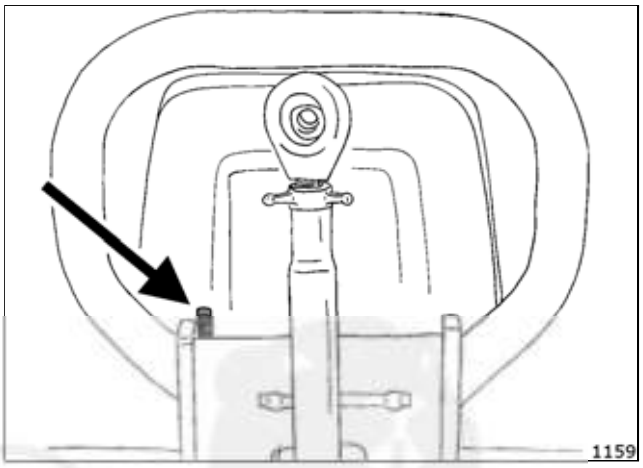
If necessary, top up with oil of the recommended type.
We recommend Arbor oil by Petronas Lubricants: **ARBOR UNIVERSAL 15W-40**

Clean

Keep the following parts clean:



- The zone surrounding the plug with the dipstick.

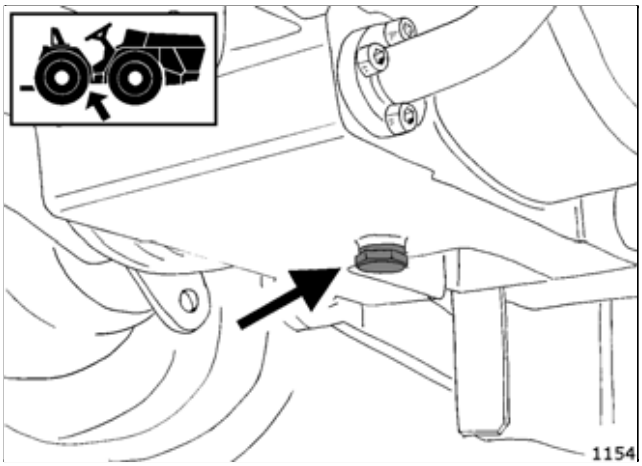


- The oil breather that plugs the pipe held with a clamp around the roll-bar behind the seat.

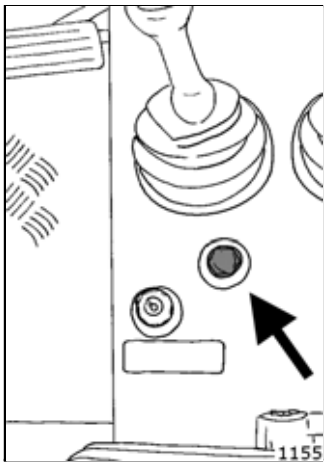
Replace

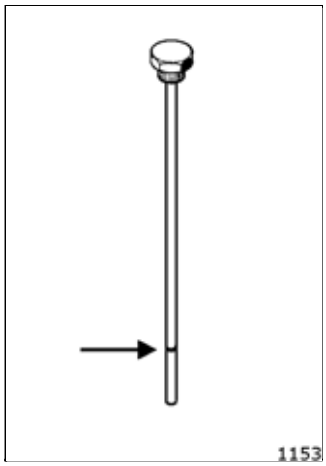
Change the transmission oil with 18 litres of new oil.

We recommend Arbor oil by Petronas Lubricants: **ARBOR UNIVERSAL 15W-40**



Drain out the oil through the plug.





Oil filling: by means of the dipstick.

Allow the oil to settle before checking the new level.
Change the transmission oil filter as necessary.

Comply with the following instructions whenever the transmission oil is changed:

- Clean the transmission oil filter on the intake.
- Replace the intermal cartridge of the transmission oil filter on the delivery.

ALWAYS place a vessel under the drain hole so as to collect the fluid when draining a tank or reservoir.

Do not discard fluids like fuels, lubricants, coolants or other, in the environment.

Intake transmission oil filter

Washing

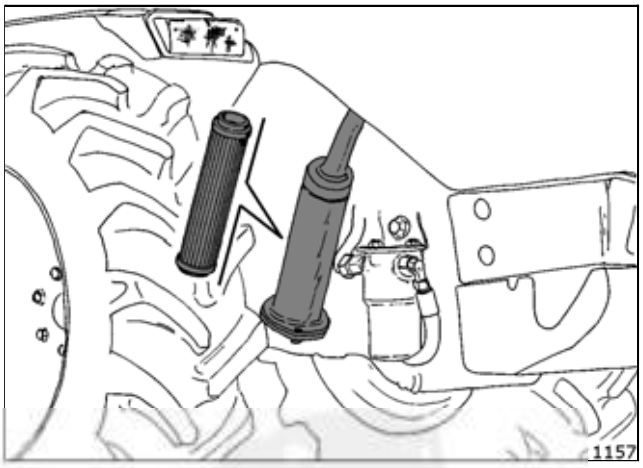
Maxter

Indications valid for RS versions

Indications valid for pivoted at the center versions

Cluster

Indications valid for pivoted at the center versions



Cluster

Indications valid for RS versions

Indications valid for REV versions

Clean the transmission oil filter:

- After the first 50 hours service.

- Whenever the oil is changed.
- After every 300 hours service.
- When the red clogged oil filter indicator light comes on.

To clean the filter:

- Unscrew the bolts that fix the cover.
- Remove the filter.
- Wash with gasoline or diesel fuel.
- Dry with compressed air.
- Fit the cover back on and close it.

ALWAYS place a vessel under the drain hole so as to collect the fluid when draining a tank or reservoir.

Do not discard fluids like fuels, lubricants, coolants or other, in the environment.

Delivery oil filter (Main pump)

Replace

Cluster

Indications valid for REV versions

Maxter
Cluster

Indications valid for RS versions

Indications valid for pivoted at the center versions

Replace the intermal cartridge of the transmission oil filter on the delivery:

- After every 300 hours service.
- When the red clogged oil filter indicator light comes on.

Proceed as described below to change the filter cartridge:

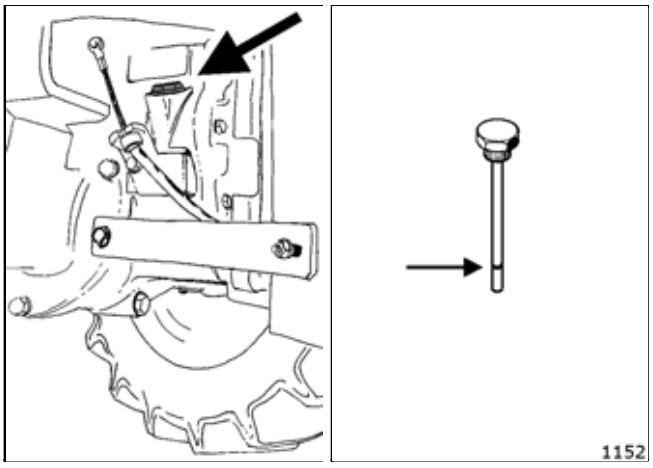
- Unscrew the lower part of the filter.
- Remove the internal cartridge and replace it with an original spare.
- Fit the lower part of the filter back in place and screw it in as far as it will go.

ALWAYS place a vessel under the drain hole so as to collect the fluid when draining a tank or reservoir.

Do not discard fluids like fuels, lubricants, coolants or other, in the environment.

Front differential

Check 50



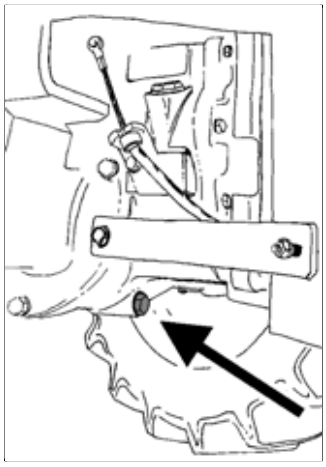
Check the oil level by means of the dipstick.
If necessary, top up with oil of the recommended type.

Clean

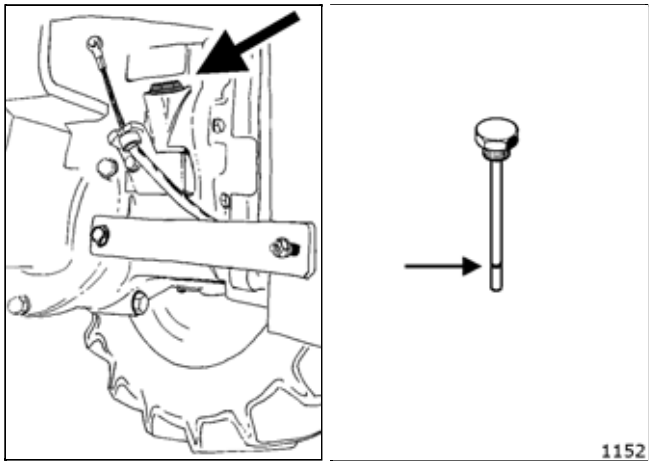
Keep the following parts clean:
- The zone surrounding the plug with the dipstick.

Replace

Change the transmission oil with 9.5 litres of new oil.
We recommend oil **SAE 80W - 90 (API GL - 5)**



Drain out the oil through the plug.



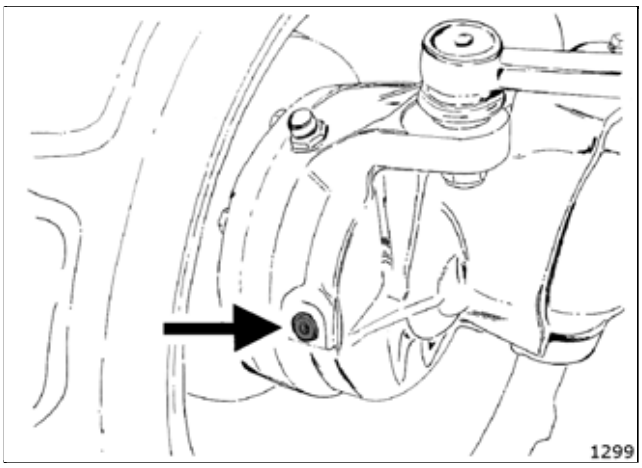
Oil filling: by means of the dipstick.
Allow the oil to settle before checking the new level.

ALWAYS place a vessel under the drain hole so as to collect the fluid when draining a tank or reservoir.

Do not discard fluids like fuels, lubricants, coolants or other, in the environment.

Front differential

Check 50



Check the oil level by means of the oil level plug.
The oil must reach the lower edge of the hole.
If necessary, top up with oil of the recommended type.
We recommend Arbor oil by Petronas Lubricants: **ARBOR TRW 90**

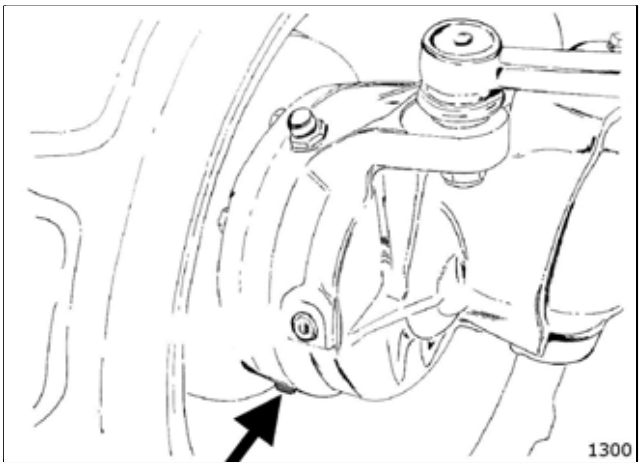
Clean

Keep the following parts clean:

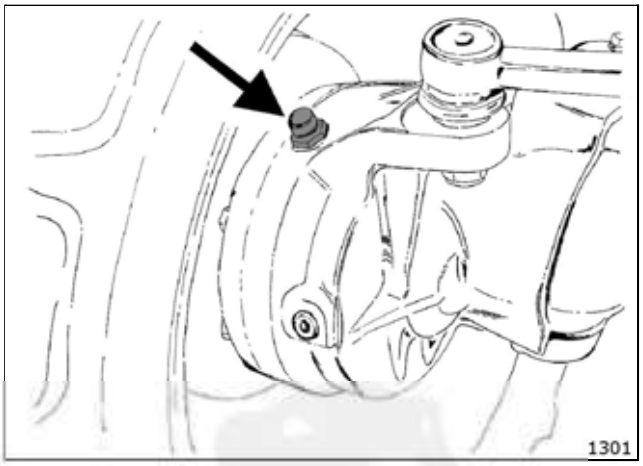
- The areas surrounding the oil level, drain and fill plugs.

Replace

eplace the oil in the final drive, which requires 0.7 liters of fluid.
We recommend Arbor oil by Petronas Lubricants: **ARBOR TRW 90**



Drain the oil through the drain plug in the lower part of the final drive on both the front wheels.



Pour in the oil through the plug used to top up the level.

Allow the oil to settle before checking the new level.

ALWAYS place a vessel under the drain hole so as to collect the fluid when draining a tank or reservoir.

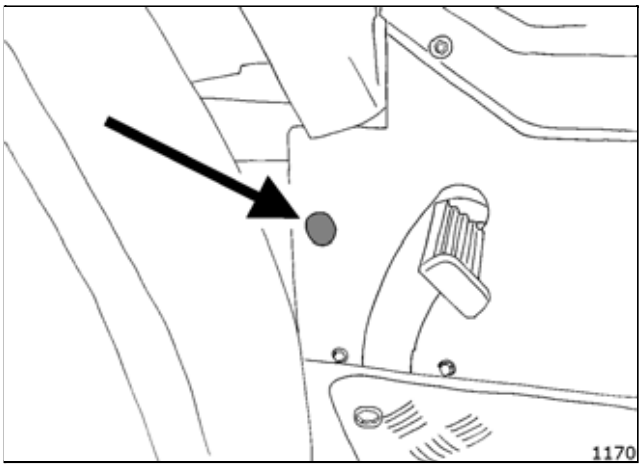
Do not discard fluids like fuels, lubricants, coolants or other, in the environment.

Central pivot

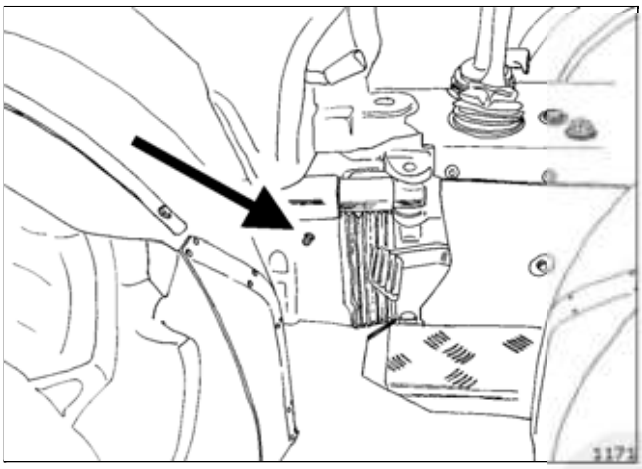
Greasing 50

Axial

Indications valid for RS versions



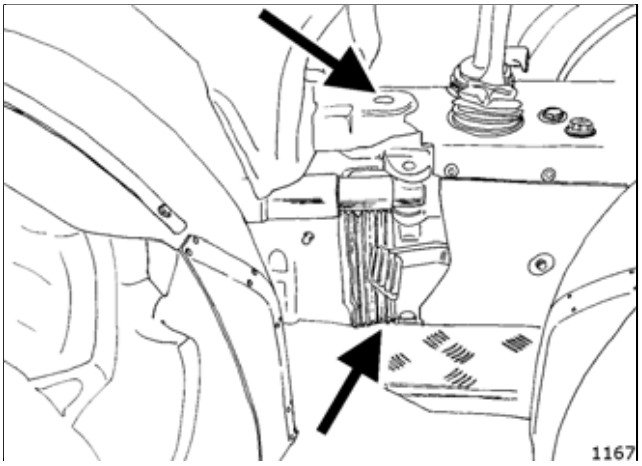
Indications valid for pivoted at the center versions



Grease:
It is advisable to use Arbor all-purpose grease by Petronas Lubricants: **ARBOR MP EXTRA**

Central **steering**

Indications valid for pivoted at the center versions

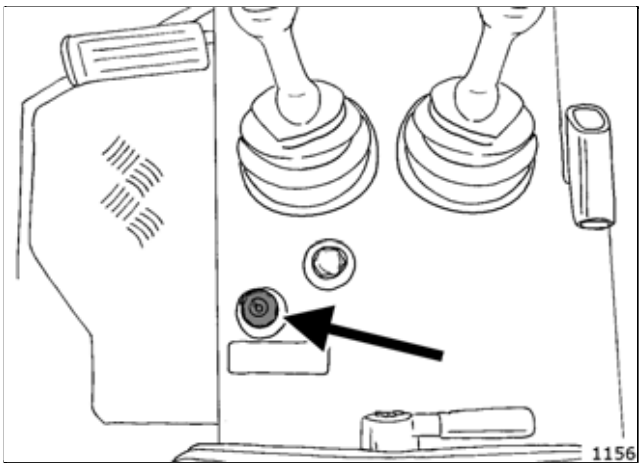


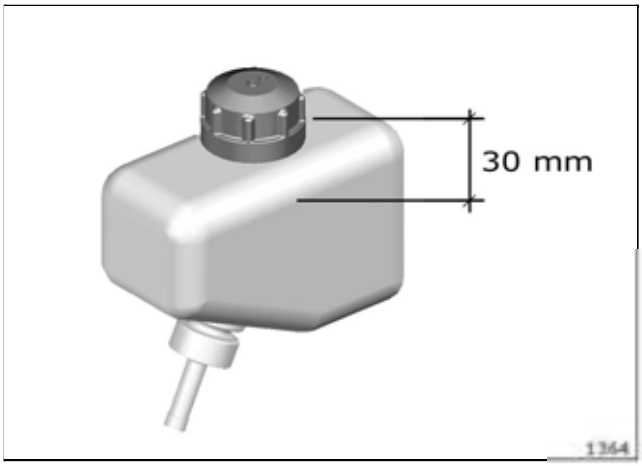
Grease:
It is advisable to use Arbor all-purpose grease by Petronas Lubricants: **ARBOR MP EXTRA**

Clutch

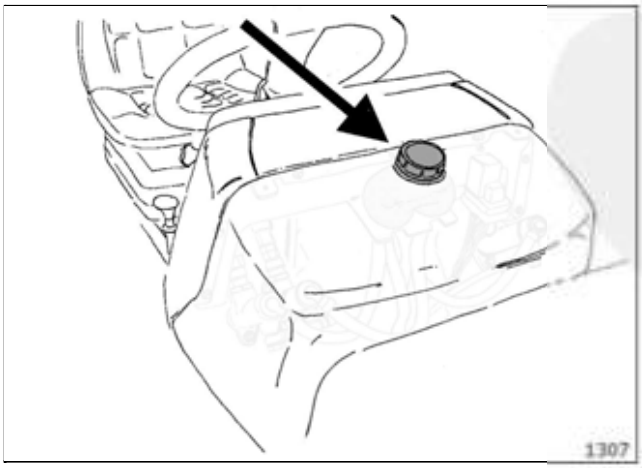
Indications valid for RS versions

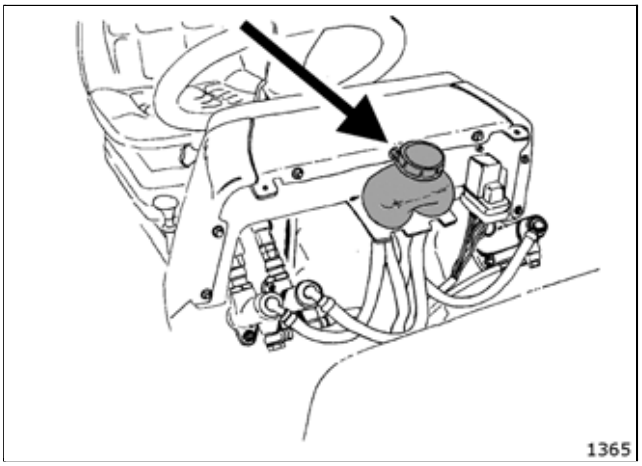
Indications valid for pivoted at the center versions





Indications valid for REV versions





Check **150**

Check the level of hydraulic oil in the reservoir.
The tank must be completely full.
We recommend Arbor oil by Petronas Lubricants **ARBOR MTA**

Replace

The oil in the hydraulic circuit must be changed every **2 years.**

Replace

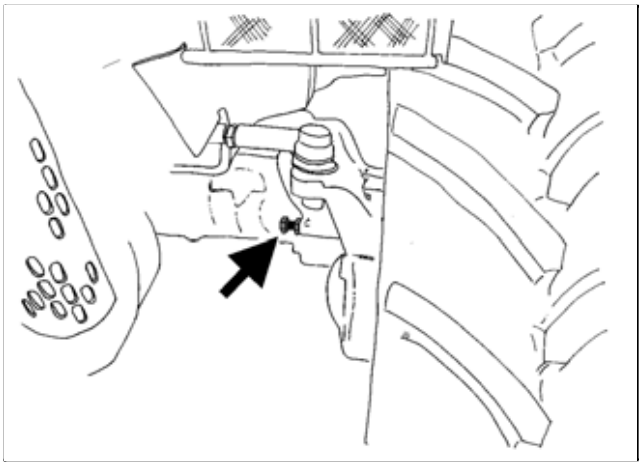
If necessary, have the clutch assembly replaced by an authorized workshop. Only use a genuine spare.

Steering

Adjustment

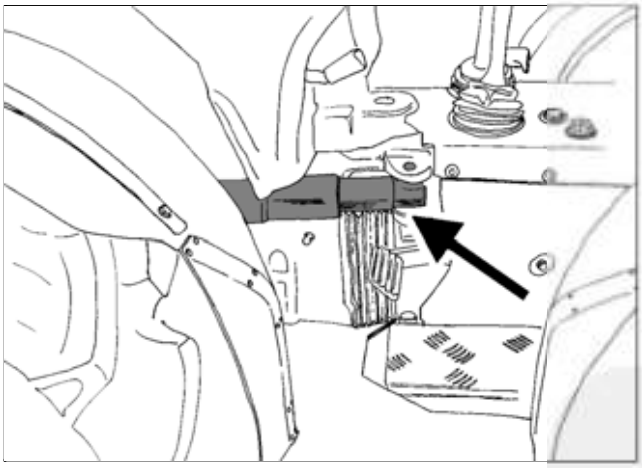
Indications valid for RS versions

Indications valid for REV versions



Use the adjuster screws to regulate the steering radius

Indications valid for pivoted at the center versions



Comply with the following instructions if the steering radius has to be increased (for example, if wider wheels are mounted):

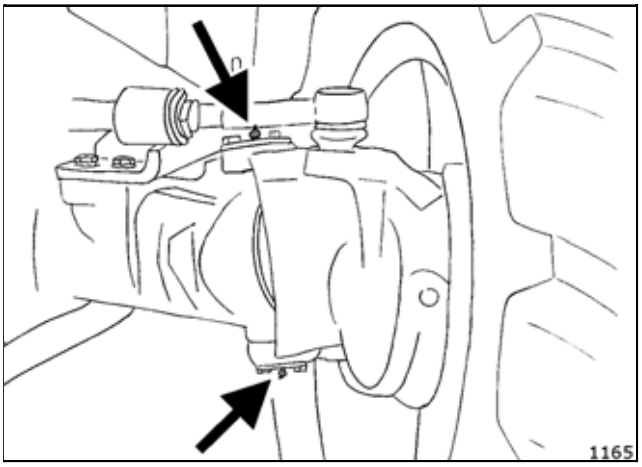
- Remove the pivot pin from the steering cylinder.
- Remove the rod from steering cylinder. Slacken off tube to facilitate this operation.
- Fix the spacer with the screw supplied. Use Loctite on the threads to lock the screw.
- Fit the rod back in the cylinder.

Carry out this operation for both steering cylinders: right and left.

Greasing 8

Indications valid for RS versions

Indications valid for REV versions



Grease:
It is advisable to use Arbor all-purpose grease by Petronas Lubricants: **ARBOR MP EXTRA**

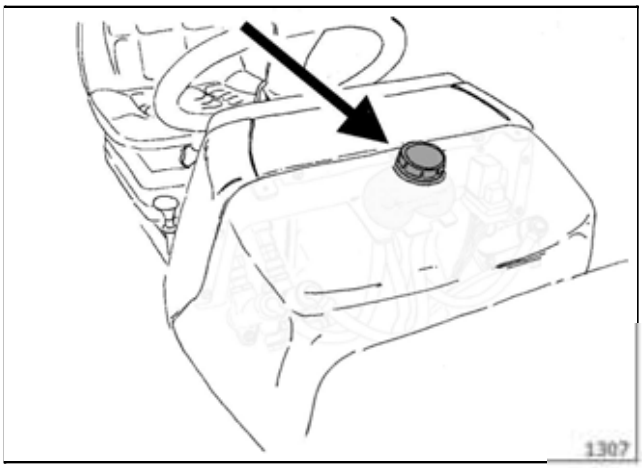
Brakes

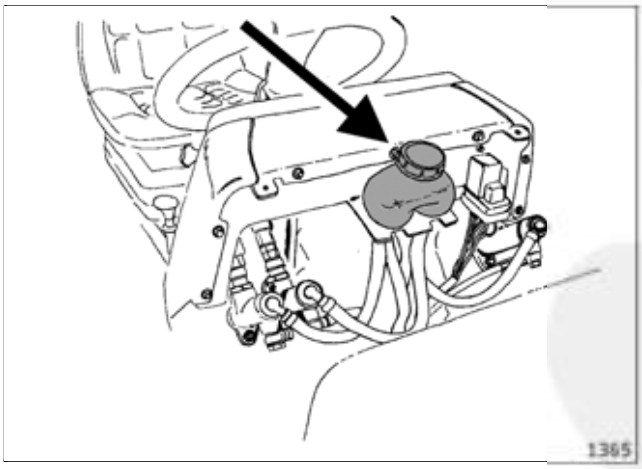
Adjustment

Adjust the brakes if brake pedal travel becomes excessive or when one of the wheels brakes in a different way.

IMPORTANT
Only your dealer or specialized personnel GOLDONI s.p.a. may adjust the braking system.

Indications valid for REV versions





Check

150

Check the level of hydraulic oil in the reservoir.
The tank must be completely full.
We recommend Arbor oil by Petronas Lubricants **ARBOR MTA**

Replace

The oil in the hydraulic circuit must be changed every **2 years.**

Replace

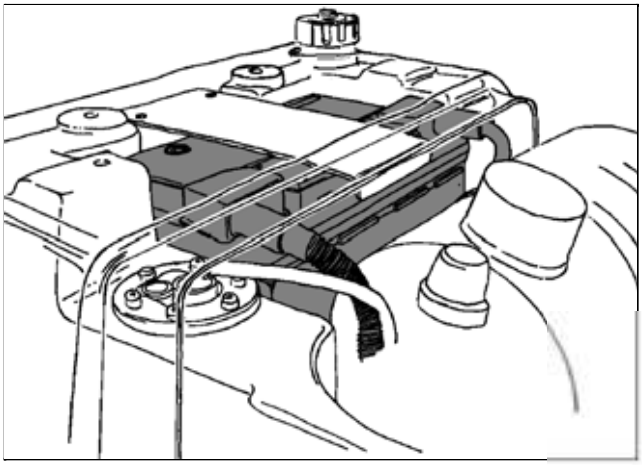
If necessary, have the clutch assembly replaced by an authorized workshop. Only use a genuine spare.

ELECTRICAL SYSTEM

WARNING
Always disconnect the battery's ground cable (negative pole with the "-" symbol) before working on the electrical system.

Battery

WARNING
Work on the battery requires particular care: battery acid is corrosive and the gases released are inflammable.



Check

50

Make sure that the battery is firmly fixed to the machine.

Clean

Keep the battery clean with a damp, antistatic cloth.
Keep the battery poles and cable terminals clean.

Greasing

Lightly grease the poles and terminals when necessary.
Use Vaseline-based grease, not normal grease.

Top up level

Check the level of the battery acid and keep it topped up so that the battery elements are always covered. Add distilled water with the engine off and well away from naked flames.

Idle periods

If the machine remains idle for a long period of time:

- Charge the battery as indicated by the manufacturer.
- Disconnect both the cables.
- Store the battery in a cool, dry, well ventilated place.

Replace

If the battery must be replaced, make sure the new one possesses identical technical specifications (the values are given on the actual battery itself).

Headlights

If the tractor must be driven on the public highways, the headlights must comply with the Highway Code regulations in force in the country of use.

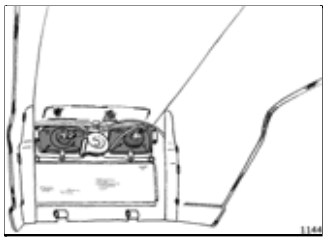
Adjustment

Consult specialized personnel in possession of the specific tools required in order to have the headlights adjusted correctly.

Replace

Replace burnt-out light bulbs with others if identical technical characteristics (see indications on the bulbs themselves).
Consult specialized personnel if in doubt.

Maxter



To change the dipped beam / driving beam:

Figure 1

Figure 2

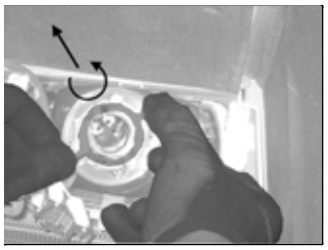


Figure 3

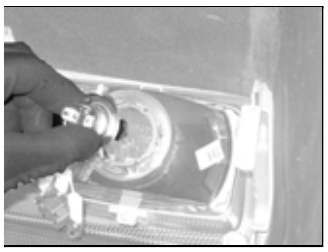


Figure 4

- Open the bonnet:
- Disconnect the wiring of the defective bulb (Figure 1).
- Remove the protective cover (Figure 2)
- Remove the retainer spring by pushing the 2 tabs downwards while turning them in the anti-clockwise direction (Figure 3).
- Remove the bulb and fit a new one in its place (Figure 4).
- Fit the spring and the protective cover back in place.
- Connect the wiring to the bulb.
- Close the bonnet
- Test both the dipped beam and driving beam to make sure that they function correctly

Cluster

- Remove the plastic cover from the headlights
- Disconnect the wiring of the defective bulb
- Remove the protective cover
- Remove the retainer spring by pushing the 2 tabs downwards while turning them in the anti-clockwisedirection
- Remove the bulb and fit a new one in its place
- Fit the spring and the protective cover back in place
- Connect the wiring to the bulb
- Test both the dipped beam and driving beam to make sure that they function correctly

Side lights and turn indicators

To replace the side light and/or the turn indicator light:

Figure 1

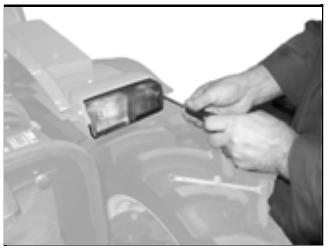


Figure 2

Figure 3

- Disassemble the headlight protection (figure 1)
- Remove the glass holder (figure 2)
- Remove the bulb by turning it 1/4 of a turn in the anti-clockwise direction (figure 3)
- Fit a new bulb in its housing, push it into place and turn it 1/4 of a turn in the clockwise direction.
- Re-assemble the glass holder and protection
- Perform an operating test

Rear lights

To replace the side light and/or the turn indicator light:

Figure 1

Figure 2

Figure 3

- Disassemble the headlight protection (figure 1)
- Remove the glass holder (figure 2)
- Remove the bulb by turning it 1/4 of a turn in the anti-clockwise direction (figure 3)
- Fit a new bulb in its housing, push it into place and turn it 1/4 of a turn in the clockwise direction.
- Re-assemble the glass holder and protection
- Perform an operating test

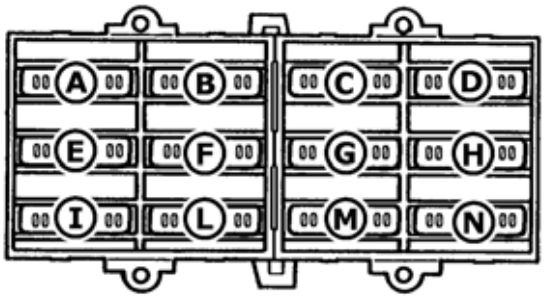
Proceed as described below to change the license plate light bulb:

Figure 1

Figure 2

- Remove the tail lamp cover (figure 1)
- Remove the bulb by turning it 1/4 of a turn in the anti-clockwise direction (figure 2)
- Fit a new bulb in its housing, push it into place and turn it 1/4 of a turn in the clockwise direction.
- Fit the tail lamp cover back in place
- Perform an operating test.

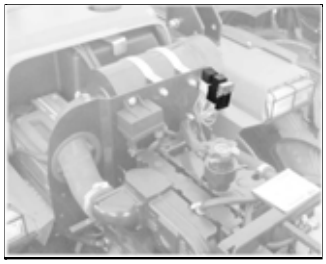
Fuses - Maxter



D0047-0

The electrical system is protected by fuses against short circuits or abnormal power draw.

The machine is equipped with **main fuses**. These fuses protect the entire electric system.



Replace

Before changing a fuse, find and eliminate the short circuit that caused it to blow.

Replace the burnt-out fuses with others possessing the same technical characteristics (see indications on the actual fuse itself).
Consult specialized personnel if in doubt.

Fuse functions:

Indications for machines **with electrohydraulically controlled double clutch**:

Ⓐ **7.5A**
Rh dipped beam.

Ⓑ **7.5A**
Lh dipped beam.

Ⓒ **10A**
Rh front side light.
Lh rear light.
7-pin socket.
License plate light.
Multifunction instrument lighting

Ⓓ **10A**
Lh front side light.
Rh rear light.
7-pin socket.

Ⓔ **10A**
Driving beams.
Driving beam indicator.
Flashing headlights.

Ⓕ **10A**
Parking brake switch power supply.

Ⓖ **15A**
Horn.

Ⓗ **25A**
1-pin socket power supply.
Power supply of turn indicator hazard light switch (+30).

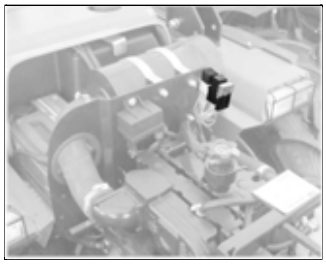
Ⓘ **10A**
Power supply of rear draft energizing connector.
PTO selector switch.

Ⓛ **10A**
Power supply of motor stop solenoid.

Ⓜ **7.5A**
Alternator energizing.
Ppreheater plant energizing.

7-pin socket.
Multifunction digital instrument

Ⓝ 10A
Power supply of turn indicator hazard light switch (+15).



Main fuse
70A
General protection of electrical system.

Fuse functions:

Indications for machines **without electrohydraulically controlled double clutch**:

Ⓐ 7.5A
Rh dipped beam.

Ⓑ 7.5A
Lh dipped beam.

Ⓒ 10A
Rh front side light.
Lh rear light.
7-pin socket.
License plate light.
Multifunction instrument lighting

Ⓓ 10A
Lh front side light.
Rh rear light.
7-pin socket.

Ⓔ 10A
Driving beams.
Driving beam indicator.
Flashing headlights.

Ⓕ 10A
Parking brake switch power supply.

Ⓖ 15A
Horn.

Ⓗ 25A
1-pin socket power supply.
Power supply of turn indicator hazard light switch (+30).

Ⓘ 10A
Power supply of rear draft energizing connector.

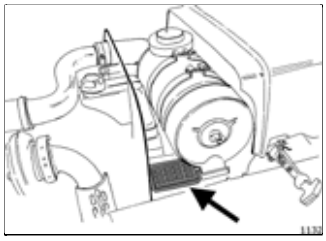
Ⓛ 10A
Power supply of motor stop solenoid.

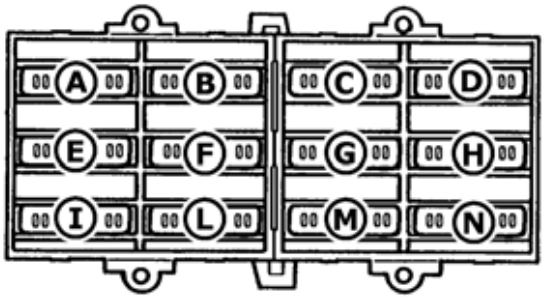
Ⓜ 7.5A
Alternator energizing.
Ppreheater plant energizing.
7-pin socket.
Multifunction digital instrument

Ⓝ 10A
Power supply of turn indicator hazard light switch (+15).

Main fuse
70A
General protection of electrical system.

Fuses - Cluster

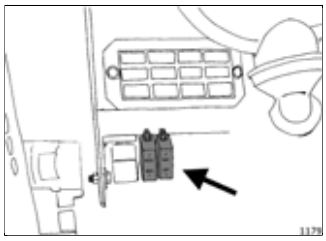




D0047-0

The electrical system is protected by fuses against short circuits or abnormal power draw.

The machine is equipped with **main fuses**. These fuses protect the entire electric system.



Replace

Before changing a fuse, find and eliminate the short circuit that caused it to blow.

Replace the burnt-out fuses with others possessing the same technical characteristics (see indications on the actual fuse itself).
Consult specialized personnel if in doubt.

Fuse functions:

Indications for machines **with electrohydraulically controlled double clutch**:

Ⓐ **5A**
Rh front side light.
Multifunction instrument lighting
Lh rear light.
7-pin socket.
License plate light.

Ⓑ **5A**
Lh front side light.
Rh rear light.
7-pin socket.

Ⓒ **10A**
Multifunction digital instrument
PTO indicator relay.
7-pin socket.
Alternator energizing.
Ppreheater plant energizing.

Ⓓ **15A**
Power supply of motor stop solenoid.

Ⓔ **5A**
Rh dipped beam.

Ⓕ **5A**
Lh dipped beam.

Ⓖ **10A**
Revolving beacon switch
Parking brake switch power supply.

Ⓗ **10A**
Rear draft energizing connection.
Drainage selector switch.

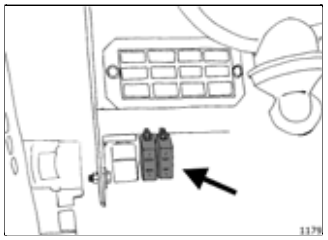
Ⓘ **15A**
Rh and Lh driving beams.
Driving beam indicator.

Ⓛ **15A**
Horn.

Ⓜ **15A**

1-pin socket power supply.
Power supply of turn indicator hazard light switch (+30).

Ⓝ 15A
Power supply of turn indicator hazard light switch (+15).



Main fuse
50A
General protection of electrical system.

Fuse functions:

Indications for machines **without electrohydraulically controlled double clutch**:

Ⓐ 15A
Power supply of motor stop solenoid.

Ⓑ 10A
Alternator energizing.
Ppreheater plant energizing.
Multifunction digital instrument
PTO indicator relay.
7-pin socket.

Ⓒ 5A
Lh front side light.
Rh rear light.
7-pin socket.

Ⓓ 5A
Rh front side light.
Multifunction instrument lighting
Lh rear light.
7-pin socket.
License plate light.

Ⓔ 10A
Rear draft ELX connection.
PTO selector switch.

Ⓕ 10A
Revolving beacon switch
Parking brake switch power supply.

Ⓖ 5A
Lh dipped beam.

Ⓗ 5A
Rh dipped beam.

Ⓘ 15A
Power supply of turn indicator hazard light switch (+15).

Ⓛ 15A
1-pin socket power supply.
Power supply of turn indicator hazard light switch (+30).

Ⓜ 15A
Horn.

Ⓝ 15A
Front light connector.
Rh and Lh driving beams.
Driving beam indicator.

Main fuse
50A
General protection of electrical system.

Fuse functions:
Indications valid for REV versions

Machines **with electrohydraulically controlled double clutch**.

Ⓐ 15A
Revolving beacon switch

Ⓑ 10A
Power supply of motor stop solenoid.
Alternator energizing.
Ppreheater plant energizing.
7-pin socket.

Ⓒ 5A
Lh front side light.
Rh rear light.

Ⓓ 5A
Rh front side light.
Lh rear light.
Multifunction instrument lighting
License plate light.
7-pin socket.

Ⓔ 10A
Rear draft energizing connection.
Drainage selector switch.

Ⓕ 10A
Parking brake switch power supply.
7-pin socket.

Ⓖ 5A
Lh dipped beam.

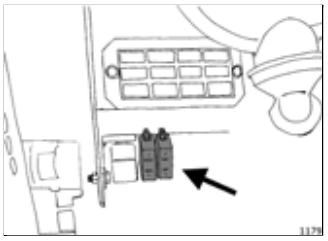
Ⓗ 5A
Rh dipped beam.

Ⓘ 15A
Power supply of turn indicator hazard light switch (+15).

Ⓛ 15A
Power supply of turn indicator hazard light switch (+30).
1-pin socket power supply.

Ⓜ 15A
Horn.

Ⓝ 15A
Driving beams.



Main fuse
50A
General protection of electrical system.

Engine air filter clogging sensor

IMPORTANT
If the protection is positioned incorrectly, this could cause serious damage to the engine's air intake circuit.

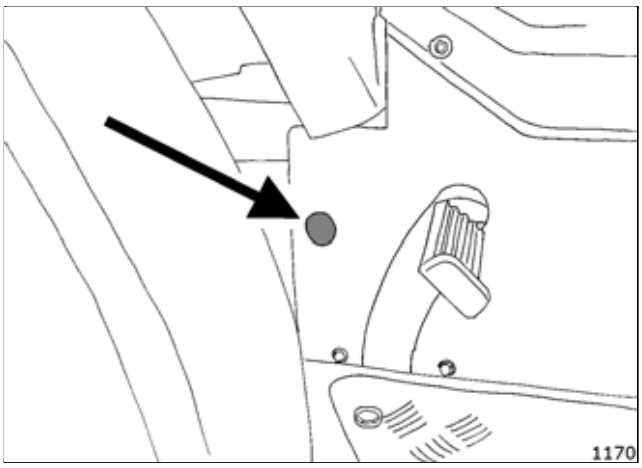
Check

Make sure that the engine air filter's clogging gauge is in the correct position and, if maintenance sork is carried out, that it is correctly assembled and protected against the outdoor weather conditions.
It is essential for the cable connecting to the electrical system of the machine to come out of the lower part of the actual gauge itself.

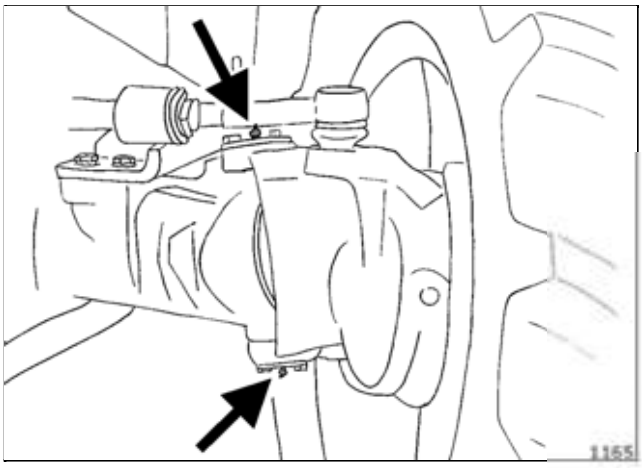
GREASE NIPPLE

Grease nipple

Maxter 60 RS Cluster 70 RS

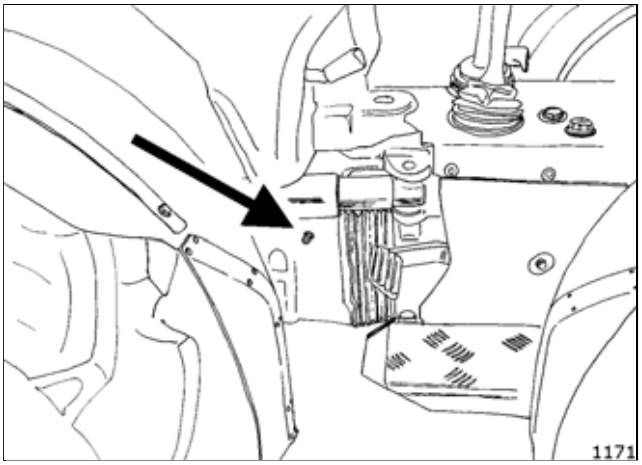


Axial

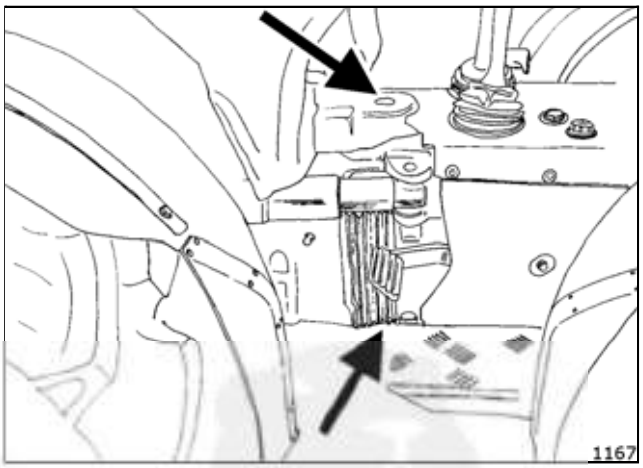


Front right and left wheel articulation: 2 grease nipples each side

Maxter 60 Cluster 70



Axial



Central articulation 2 grease nipples (bottom and top)

BODYWORK

WARNING
If you use jets of pressurized water for cleaning, direct the jet well away from:

- **Components of the electrical system.**
- **Tyres.**
- **Hydraulic pipes.**
- **Radiator.**
- **Electrical components.**
- **Soundproofing seals.**
- **Other components that could be damaged by the pressure of the water.**

Check

Periodically check the condition of the bodywork.
To ensure long life, have abrasions and deep scratches repaired by specialized personnel.
Make sure that water does not remain in hidden parts of the bodywork.

Clean

Clean the bodywork with a normal solution of water and a specific shampoo:

- When needed if the tractor is used in a normal environment.
- Frequently if it is used in places near the sea.
- Immediately after using organic substances or chemicals.

Do not discard fluids like fuels, lubricants, coolants or other, in the environment.

TECHNICAL SPECIFICATIONS

TECHNICAL SPECIFICATIONS

			Maxter	Cluster
Engine	Type		VM direct injection	
	Rated power	Kw (hp) / rpm	35 (48) / 2600	48 (66) / 2600
	Cylinders	N	3	3 Turbo Intercooler
	Cooling		Water	
	Displacement	cc	2082	
	Torque reserve		-	35%
	Fuel tank	lt.	30	50

			Maxter 60	Maxter 60 RS	Cluster 70	Cluster 70 RS	Cluster 70 RS REV
Transmission	N° speed gears		12 + 4 Synchronized	16 + 16 Synchronized	12 + 4 Synchronized	16 + 16 Synchronized	
	Clutch	Dry single-plate	9"		11"		
	Direction reverser		Synchronized				
	Rear differential lock		Mechanical				Electrohydraulic
	Front differential lock		Mechanical				Electrohydraulic
	Speeds	Kph	30				

		Maxter	Cluster
Brakes and steering system	Type of brakes	oil-cooled multiple-plates	
	Type of steering system	Hydrostatic with load sensing valve	
	Steering angle	45°	50°

			Maxter 60	Maxter 60 RS	Cluster 70	Cluster 70 RS	Cluster 70 RS REV
Power take-off	Rear	Type	With two independent speeds 540/750 rpm and speeds synchronized with all the gearbox speeds 1-3/8" profile with 6 splines				
		Clutch	/	oil-cooled multiple-plates			
		Control	/	Electrohydraulic	Mechanical	Electrohydraulic	
	Front	Type					
		Clutch					
		Control					

				Maxter	Cluster
Power lift	Rear	Type		Up-down	
		Lifting capacity	Kg	1500	1800
		3-point hitch		Cat. 1 and 1N	
	Front	Type			
		Lifting capacity	Kg		
		3-point hitch			

			Maxter 60	Maxter 60 RS	Cluster 70	Cluster 70 RS	Cluster 70 RS REV
Hydraulic circuit	Pump capacity	lt/min.	38		40		25 + 40
	Rear hydraulic control valves		2			Up to 3	
	Front hydraulic control valves						

		Maxter 60	Maxter 60 RS	Cluster 70	Cluster 70 RS	Cluster 70 RS REV
Driver's position	Platform	Not installed				Integral platform on silent-blocks
	Safety frame.	Folding roll bar				
	Instrumentation	Analog		Digital		
	Seat	Adjustable in the horizontal and vertical directions and installed on type-approved elastic suspensions.				
	Tow hook	• Type CUNA Cat. C • Cat. CEE				

DIMENSIONS AND WEIGHTS

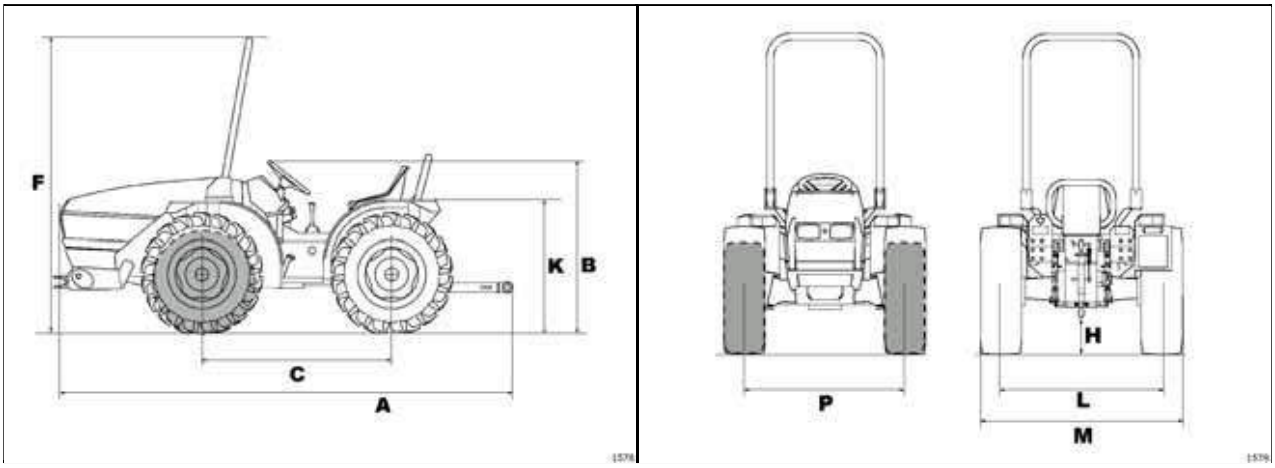


Table of Machine Dimensions and Weights - (Maxter)

The data are calculated with wheels: Front and Rear 280/70-18"

			Maxter 60	Maxter 60 RS
A	Max length	mm	3250	
M	Min - max width	mm	1195 - 1375	1425 - 1515
F	Height to chassis	mm	2160	2130
B	Max height to steering wheel	mm	1190	
K	Height to seat	mm	831	
H	Ground clearance	mm	250	
C	Wheelbase	mm	1370	
P	Min - max Front track	mm	870 - 1140	1020 - 1280
L	Min - max Rear track	mm	870 - 1140	1020 - 1280
	Minimum turning radius with brakes	mt	2,38	3,50
	Weight with safety frame	Kg	1650	

Table of Machine Dimensions and Weights - (Cluster)

Indications valid for RS versions

Dimensions and Weights **(1)**

A	Max length	mm	2930
M	Min - max width	mm	1340 - 1800 **(3)**
F	Height to chassis	mm	2110
B	Max height to steering wheel	mm	1220
H	Ground clearance	mm	295
C	Wheelbase	mm	1372
P	Min - max Front track	mm	1060
L	Min - max Rear track	mm	1060
/	Minimum turning radius without brakes	mt	3,4 **(4)**
/	Weight with safety frame	Kg	1790

(1) The values are calculated with 280/70/18 front and rear wheels (equal-wheel version) and with 300/70/20 rear and 280/70/16 front wheels (Variant version)
(3) 1200 mm with 8.25x16" tyres
(4) 3.1 m with 8.25x16" tyres

Indications valid for RS VARIANT versions

Dimensions and Weights **(1)**

A	Max length	mm	2940
M	Min - max width	mm	1390 -1800
F	Height to chassis	mm	2090
B	Max height to steering wheel	mm	1250
H	Ground clearance	mm	335
C	Wheelbase	mm	1375
P	Min - max Front track	mm	/
L	Min - max Rear track	mm	1080
/	Minimum turning radius without brakes	mt	3,2 **(6)**
/	Weight with safety frame	Kg	1770

(1) The values are calculated with 280/70/18 front and rear wheels (equal-wheel version) and with 300/70/20 rear and 280/70/16 front wheels (Variant version)
(6) 2.9 m with 9.5R20 rear and 7.50x16" front tyres

Indications valid for pivoted at the center versions

Dimensions and Weights **(1)**

A	Max length	mm	2930
M	Min - max width	mm	1160 - 1560 **(2)**
F	Height to chassis	mm	2110
B	Max height to steering wheel	mm	1185
H	Ground clearance	mm	280
C	Wheelbase	mm	1372
P	Min - max Front track	mm	880
L	Min - max Rear track	mm	880
/	Minimum turning radius without brakes	mt	2,38
/	Weight with safety frame	Kg	1770

(1) The values are calculated with 280/70/18 front and rear wheels (equal-wheel version) and with 300/70/20 rear and 280/70/16 front wheels (Variant version)
(2) 995 mm with 8.25x16" tyres

Indications valid for REV versions

Dimensions and Weights **(1)**

A	Max length	mm	3110
M	Min - max width	mm	1340 - 1800 **(3)**
F	Height to chassis	mm	2110
B	Max height to steering wheel	mm	1220
H	Ground clearance	mm	295
C	Wheelbase	mm	1552
P	Min - max Front track	mm	1060
L	Min - max Rear track	mm	1060
/	Minimum turning radius without brakes	mt	3,8 **(5)**
/	Weight with safety frame	Kg	1850

(1) The values are calculated with 280/70/18 front and rear wheels (equal-wheel version) and with 300/70/20 rear and 280/70/16 front wheels (Variant version)
(3) 1200 mm with 8.25x16" tyres
(5) 3.4 m with 8.25x16" tyres

Indications valid for REV VARIANT versions

Dimensions and Weights **(1)**

A	Max length	mm	3130
M	Min - max width	mm	1390 -1800
F	Height to chassis	mm	2090
B	Max height to steering wheel	mm	1250
H	Ground clearance	mm	335
C	Wheelbase	mm	1552
P	Min - max Front track	mm	/
L	Min - max Rear track	mm	1080
/	Minimum turning radius without brakes	mt	3,4 **(7)**
/	Weight with safety frame	Kg	1850

(1) The values are calculated with 280/70/18 front and rear wheels (equal-wheel version) and with 300/70/20 rear and 280/70/16 front wheels (Variant version)
(7) 3.1 m with 9.5R20 rear and 7.50x16" front tyres

Engine

For the engine dimensions and weights:

See engine's operation and maintenance manual.

Maximum load per axle

For information about the maximum loads per axle, refer to the **certificates of conformity** supplied with the machine

SPEEDS

Speed Chart - (Maxter)

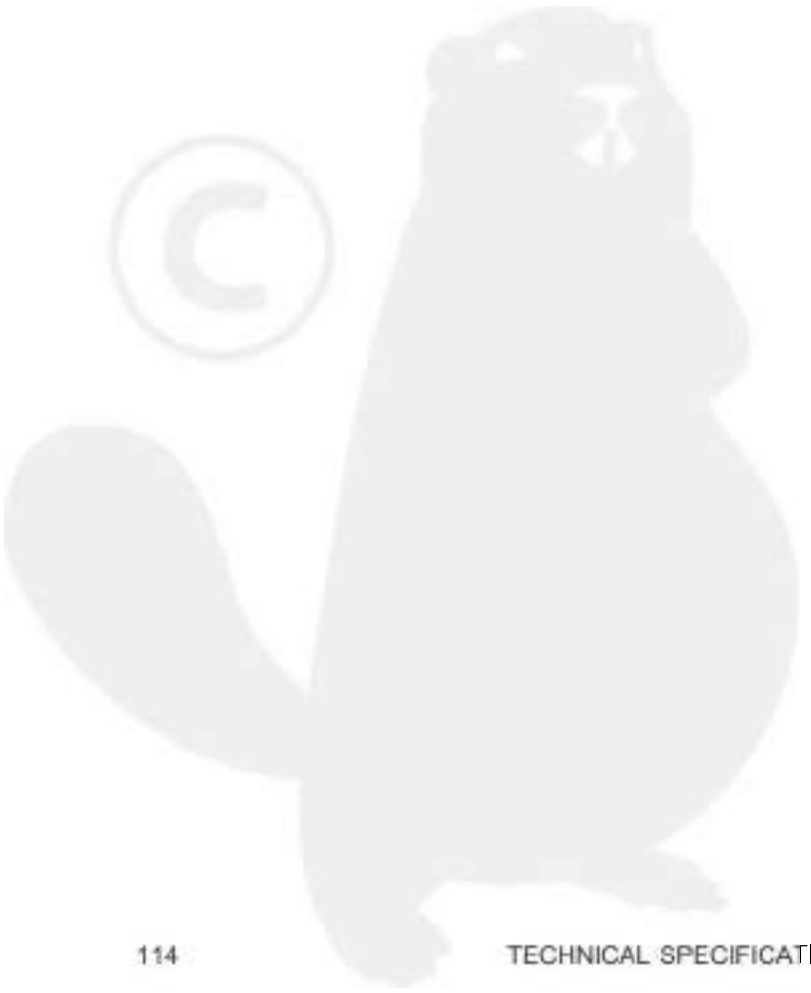
In **kph** with engine at 2600 Rpm and 280/70x18 wheels (Speeds are purely indicative)

	Forward		Reverse	
	Maxter 60	**Maxter 60 RS**	**Maxter 60**	**Maxter 60 RS**
1st Slow	1,4	0,9	2,1	0,7
2nd Slow	2,2	1,3	/	0,9
3rd Slow	3,0	2,0	/	1,4
4th Slow	/	2,8	/	2,0
1° low speed	4,7	3,1	7,3	2,3
2° low speed	7,4	4,3	/	3,1
3° low speed	10,4	6,8	/	4,7
4° low speed	/	9,5	/	6,8
1° normal speed	5,6	3,7	8,5	2,6
2° normal speed	8,69	5,1	/	3,6
3° normal speed	12,1	7,9	/	5,7
4° normal speed	/	11,1	/	7,9
1st Fast	14,3	9,5	22.0	6,8
2nd Fast	22,4	13,1	/	9,4
3rd Fast	31,3	20,5	/	14,7
4th Fast	/	28,6	/	20,5

Speed Chart - (Cluster)

In **kph** with engine at 2600 Rpm and 250/80x18 wheels (Speeds are purely indicative)

	Forward		Reverse	
	Cluster 70	**Cluster 70 RS Cluster 70 RS REV**	**Cluster 70**	**Cluster 70 RS Cluster 70 RS REV**
1st Slow	1,4	0,8	/	0,6
2nd Slow	2,5	1,2	2,4	0,9
3rd Slow	3,4	2,0	/	1,5
4th Slow	/	2,8	/	2,0
1° low speed	4,8	2,8	/	2,0
2° low speed	8,5	4,3	8,3	3,1
3° low speed	11,8	7,0	/	5,0
4° low speed	/	9,7	/	7,0
1° normal speed	5,6	3,4	/	2,4
2° normal speed	9,9	5,2	9,7	3,8
3° normal speed	13,8	8,6	/	6,1
4° normal speed	/	12,0	/	8,6
1st Fast	14,4	10,9	/	7,6
2nd Fast	25,5	16,9	25,0	12,2
3rd Fast	35,6	27,6	/	19,8
4th Fast	/	38,7	/	27,7



RECOMMENDED LUBRICANTS AND FLUIDS

Original lubricants

Genuine Lubricants ARBOR by PETRONAS LUBRICANTS

ARBOR ALFATECH SYNT 10W-40 oil
- Viscosity at 100° C (mm2/s) 14
- Index of viscosity 158
- Flash point V.A. (°C) 200
- Pour point (°C) -33
- Mass Volume at 15 °C (kg/l) 0.875

ARBOR UNIVERSAL 15W-40 oil
- Viscosity at 40° C (mm2/s) 110
- Viscosity at 100° C (mm2/s) 14
- Viscosity at -15° C (mPa.s) 3450
- Index of viscosity 135
- Flash point V.A. (°C) 220
- Pour point (°C) -36
- Mass Volume at 15 °C (kg/l) 0.886

ARBOR TRW 90 oil
- Viscosity at 40° C (mm2/s) 135
- Viscosity at 100° C (mm2/s) 14.3
- Viscosity at -26° C (mPa.s) 108000
- Index of viscosity 104
- Flash point V.A. (°C) 220
- Pour point (°C) -27
- Mass Volume at 15 °C (kg/l) 0.895

ARBOR MTA 90 oil
- Viscosity at -40° C (mPa.s) 28000
- Viscosity at 40° C (mm2/s) 35.5
- Viscosity at 100° C (mm2/s) 7.5
- Index of viscosity 160
- Flash point V.A. (°C) 200
- Pour point (°C) -40
- Mass Volume at 15 °C (kg/l) 0.870
- Colour red

ARBOR MP Extra grease
- NLGI grade 2
- Manipulated penetration (60)(dmm) 285
- Dropping point (°C) 190
- 4 weld load balls (kg) 300
- Basic oil viscosity at 40°C (mm2/s) 200

Original protective fluids

ARBOR original protective fluids by PETRONAS LUBRICANTS

PARAFLU 11 antifreeze fluid
- Density at 15°C (g/cc) 1.135
- pH (dil. 50%) 7,7
- Alkaline reserve (ml HCl 0.1 N) 16
- Boiling point (dil. 50%) (°C) 108
- Graining point (dil. 50%) (°C) -38
- Foam at 88°C (cc) 50

PROBLEMS AND SOLUTIONS

GENERAL

Engine

Engine

Engine: does not start

- Check the condition of the battery:
  - check the battery terminals: make sure that they have been tightened correctly, remove any turn or or tarnish;
  - either recharge or replace the battery if it has discharged
- Check the starter motor
  - have this done by a motor-vehicle electrician

Engine: difficult to start

- Check:
  - Fuel level
  - Whether the fuel filter is clean (replace it if necessary)
- Injection system efficiency
  - Check whether there is air in the circuit: bleed the circuit if necessary. If the engine is still difficult to start, check the injection pump settings and injectors.
  - Check the glow plug preheating system. This operation may only be carried out by an authorized workshop
  - Not enough compression. Have the compression checked by an authorized workshop

Light coloured smoke from exhaust

- Inefficient injectors: have the injectors checked by an authorized workshop
- Injection pump fase not in the best condition: have the machine checked by an authorized workshop

ANALYTICAL INDEX

NOTES

IDENTIFICATION CARD OF THE MACHINE

We will be able to provide you with better and faster service if you fill out the form below.
Please give the information indicated in this page for a clear and immediate reply (whenever you call the Technical Assistance Service or the Spares Assistance Service)

Type of machine.	
Model / Version.	.....
Identification number (serial number).	.....
Series	.....
Information about manufacturer and/or importer	
Name	.....
Address	.....
Telephone / internet / email	.....
Owner or operator	
Name	.....
Address	.....
Telephone / internet / email	.....

Goldoni S.p.A.
Via Canale, 3
41012 Migliarina di Carpi
Modena, Italy

tel. +39 0522 640 111
fax +39 0522 699 002
www.goldoni.com
C/C postale n. 15113418

Capitale Sociale: € 5.676.000 int. vers.
R.E.A: MO n. 72133 - Mecc. MO07284
Cod. Fiscale e PIVA: MO 00171300361
Reg. Imp: MO 00171300361

Tecnologia per passione.

EC DECLARATION OF CONFORMITY

THE UNDERSIGNED

Goldoni Alberto

LEGAL REPRESENTATIVE OF

GOLDONI S.p.A.
Via Canale 3
41012 Migliarina di Carpi (MO) ITALY

HEREBY CERTIFIES

THAT THE MACHINE

MACHINE TYPE:

AGRICULTURAL TRACTOR

TRACTOR TYPE:

ZA

MODEL NAME:

MAXTER 60

SERIAL NUMBER:

XXXXXX

FULFILLS ALL RELEVANT PROVISIONS AND ESSENTIAL REQUIREMENTS OF THE FOLLOWING DIRECTIVES:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
MACHINERY DIRECTIVE	2006/42/EC	Self-certification, per Commission Working Document ENTR-B-1, 6 jan. 2004
ELECTROMAGNETIC COMPATIBILITY	2004/108/EC	Self-certification

NAME AND ADDRESS OF THE PERSON AUTHORIZED TO COMPILE THE TECHNICAL FILE:

GOLDONI S.p.A.
Via Canale 3
41012 Migliarina di Carpi (MO)

Produced at

Migliarina di Carpi (Italy), 30/12/2009

Signature

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GOLDONI S.p.A.
Via Canale 3
41012 Migliarina di Carpi (MO) ITALY

HEREBY CERTIFIES

THAT THE MACHINE

MACHINE TYPE: AGRICULTURAL TRACTOR

TRACTOR TYPE: ZS

MODEL NAME: MAXTER 60 RS

SERIAL NUMBER: XXXXXX

FULFILLS ALL RELEVANT PROVISIONS AND ESSENTIAL REQUIREMENTS OF THE FOLLOWING DIRECTIVES:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
MACHINERY DIRECTIVE	2006/42/EC	Self-certification, per Commission Working Document ENTR...
ELECTROMAGNETIC COMPATIBILITY	2004/108/EC	Self-certification

NAME AND ADDRESS OF THE PERSON AUTHORIZED TO COMPILE THE TECHNICAL FILE:

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GOLDONI S.p.A.
Via Canale 3
41012 Migliarina di Carpi (MO) ITALY

HEREBY CERTIFIES

THAT THE MACHINE

MACHINE TYPE:	AGRICULTURAL TRACTOR
TRACTOR TYPE:	ZA
MODEL NAME:	CLUSTER 70
SERIAL NUMBER:	XXXXXX

FULFILLS ALL RELEVANT PROVISIONS AND ESSENTIAL REQUIREMENTS OF THE FOLLOWING DIRECTIVES:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
MACHINERY DIRECTIVE	2006/42/EC	[illegible]
ELECTROMAGNETIC COMPATIBILITY	2004/108/EC	Self-certification

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41012 Migliarina di Carpi (MO) ITALY

HEREBY CERTIFIES

THAT THE MACHINE

MACHINE TYPE: AGRICULTURAL TRACTOR

TRACTOR TYPE: ZS

MODEL NAME: CLUSTER 70 RS

SERIAL NUMBER: XXXXXX

FULFILLS ALL RELEVANT PROVISIONS AND ESSENTIAL REQUIREMENTS OF THE FOLLOWING DIRECTIVES:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
MACHINERY DIRECTIVE	2006/42/EC	Self-certification, per Commission Working Document ENTR III-1, 4 Jan. 2006
ELECTROMAGNETIC COMPATIBILITY	2004/108/EC	Self-certification

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LEGAL REPRESENTATIVE OF

GOLDONI S.p.A.
Via Canale 3
41012 Migliarina di Carpi (MO) ITALY

HEREBY CERTIFIES

THAT THE MACHINE

MACHINE TYPE:

AGRICULTURAL TRACTOR

TRACTOR TYPE:

ZS

MODEL NAME:

CLUSTER 70 RS VARIANT

SERIAL NUMBER:

XXXXXX

FULFILLS ALL RELEVANT PROVISIONS AND ESSENTIAL REQUIREMENTS OF THE FOLLOWING DIRECTIVES:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
MACHINERY DIRECTIVE	2006/42/EC	Self-certification, per Convention Working Document ENTR/49-1-1 Jan 2004
ELECTROMAGNETIC COMPATIBILITY	2004/108/EC	Self-certification

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Reg. Imp: MO 00171300361

Tecnologia per passione.

EC DECLARATION OF CONFORMITY

THE UNDERSIGNED Goldoni Alberto **LEGAL REPRESENTATIVE OF**

GOLDONI S.p.A.
Via Canale 3
41012 Migliarina di Carpi (MO) ITALY

HEREBY CERTIFIES

THAT THE MACHINE

MACHINE TYPE:	AGRICULTURAL TRACTOR
TRACTOR TYPE:	ZS
MODEL NAME:	CLUSTER 70 RS REV
SERIAL NUMBER:	XXXXXX

FULFILLS ALL RELEVANT PROVISIONS AND ESSENTIAL REQUIREMENTS OF THE FOLLOWING DIRECTIVES:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
MACHINERY DIRECTIVE	2006/42/EC	Self-certification, per Commission Working Document ENTR.../1, ...
ELECTROMAGNETIC COMPATIBILITY	2004/108/EC	Self-certification

NAME AND ADDRESS OF THE PERSON AUTHORIZED TO COMPILE THE TECHNICAL FILE:

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41012 Migliarina di Carpi (MO)

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Tecnologia per passione.

EC DECLARATION OF CONFORMITY

THE UNDERSIGNED

Goldoni Alberto

LEGAL REPRESENTATIVE OF

GOLDONI S.p.A.
Via Canale 3
41012 Migliarina di Carpi (MO) ITALY

HEREBY CERTIFIES

THAT THE MACHINE

MACHINE TYPE:

AGRICULTURAL TRACTOR

TRACTOR TYPE:

ZS

MODEL NAME:

CLUSTER 70 RS REV VARIANT

SERIAL NUMBER:

XXXXXX

FULFILLS ALL RELEVANT PROVISIONS AND ESSENTIAL REQUIREMENTS OF THE FOLLOWING DIRECTIVES:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
MACHINERY DIRECTIVE	2006/42/EC	Self-certification, per Convention Working Document ENTR/49-1, 4 Jan 2006
ELECTROMAGNETIC COMPATIBILITY	2004/108/EC	Self-certification

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Produced at

Migliarina di Carpi (Italy), 30/12/2009

Signature