SECTION 7

ELECTRICAL SYSTEM

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WARNING

When working on the electrical system, always wear safety glasses and remove rings, wrist watches and any metal jewellery.



Prior to inspection or repair interventions on electrical components, DISCONNECT GROUND CA-BLE "A" from the battery negative terminal "B". DISCONNECT CABLE "D" FROM POSITIVE TER-MINAL "D".





NEVER REST METAL OBJECTS on the battery to prevent dangerous short-circuits.



WARNING

FUMES FROM THE BATTERY ELECTROLYTE ARE FLAMMABLE. Never generate sparks nor bring free flames near the batteries. The emission of fumes is stronger when recharging.



WARNING

BATTERY FUMES ARE DANGEROUS if in contact with the skin or materials.

WARNING

Beware when maintaining the battery.





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CORRECT Use a flashlight to inspect the level of the battery electrolyte. Always perform the inspection with engine inoperative.

Do not charge the battery or start the engine with jumper cables if the battery is frozen-up. warm-up the battery to 15 °C (59 °F) otherwise it could explode.

Carefully read personal and machine SAFETY PRECAUTIONS at the beginning of this Manual



Carefully read personal and machine SAFETY PRECAUTIONS at the beginning of this Manual

7.1.1 FUSES

Fuses are located on the left side of the dashboard for the cab version and inside the front pocket (as indicated in the figure).

Remove the pressure fitted covers on fuse boxes (A) and (B).

The fuses protect:

FUSE BOX A (upper mounted)

- 1 = Tractor relay solenoid Cab relay solenoid -5 A
- 2 = Operator safety proximity sw. Engine stop electromagnet hold solenoid - Timer elettrostop - 5 A
- 3 = Starting relay solenoid Eng. stop electr. relay solenoid 5 A
- 4 = Buzzer Monitor 6W/B solenoid valve Resistance - Control valve linkage - 5 A
- 5 = Steering safety solenoid valve I.R.C. block supply solenoid valve - 5 A
- 6 = Horn 7.5 A
- 7 = Micro controller (PIN 1,2,33,46) 7.5 A
- 8 = Micro controller (PIN 12,13,14,24,39,40,41, 43,52) - 5 A
- 9 = Cab lights Lighter Pot. divider Radio (optional) - 7.5 A
- 10 = Flood lights (side beam) 7.5 A
- 11 = Rear flood lights (side beam) 7.5 A

FUSE BOX B

(lower mounted)

- 1 = Flood lights (front beam) Switches lamps -7.5 A
- 2 = CR climate control 20 A
- 3 = R-H door windshield motor pump 7.5 A
- 4 = L-H door windshield motor pump Side windshield washer motor pump - 7.5 A
- 5 = Rear windshield wiper motor 1 speed 7.5 A
- 6 = Front and rear windshield motor pump Front windshield wiper motor 1 speed - 7.5 A
- 7 = CR climate control Compressor solenoid (optional) - 20 A
- 8 = Cold starting relay solenoid Cold start. indicator lamp - 5 A
- 10 = Optional 7.5 A
- 11 = Steering s.v. cut-off relay 5 A

WARNING

Always disconnect the battery grounding cable prior to cleaning, repairing, connecting or disconnecting any wire of the electrical system, to prevent personal injuries.

Always keep all lights mounted on the machine in working conditions. Replace all burnt-out bulbs as soon as possible.







Fig. 7-3

7.1.2 "LINK" FUSES AND COLD STARTING FUSE

"LINK" fuses are seen when opening the left side engine hood, located on the inner side of the frame beam. Fuse **1** protects the machine - 50. Fuse **2** protects the alternator - 80.

MACHINE SERVICES "LINK" FUSE (50 Amp)

WIRES 777 AL + batteries 772 To diverter box



ALTERNATOR "LINK" FUSE (80 Amp)

WIRES 777 AL + batteries

773 To alternator



1850-2M0148



COLD STARTER FUSE MEGA FUSE (150 Amp) Optional WIRES 777 AL + batteries 780 To cold starter relay

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Carefully read personal and machine SAFETY PRECAUTIONS at the beginning of this Manual

7.1.3 MAIN SWITCH

LOCATION - Inside the left panel, under the cab.



7.1.4 ENGINE STARTING SWITCH

position "M"

Light blue/Yell position "ST"

LOCATION - Right console in the cab.

Grey/Red



START

о

7.1.5 BACK-UP ALARM

WIRES

- 163 To electronic controller
- 000 To ground
- LOCATION Left side of machine under the fuel reservoir.



7.1.6 STARTER MOTOR

Brand: DELCO - REMY Type: 42 MT-7.8 kW (10.5 Hp)

LOCATION: on engine.



7.2 INSTRUMENT PANEL / MONITOR

The monitor is seen in the cab, in front of the operator's seat and is made of a panel on which no repair intervention are possible, including a circuit board and L.E.D.s.



D180 STEERING CLUTCH

Operation

When activated, the instrument performs a short test for 1 second switching all LEDs, segments of the display and buzzer ON; then the display (ref. S) indicates the engine hours.

The indicator lights and instruments indicate the state of the machine. Once the engine is started, pointer (**R**) shows the engine r.p.m., with 100 rpm increments.

To return visualising the engine hours, it is necessary to switch off and re-power the system using the key; the hours stay ON until the engine is cut-off.

In the event of any malfunction, this is signalled by the relevant LED indicators, identified by the appropriate "ISO standard" symbols, and, for part of them, a sound alarm during 3 seconds is associated; in case the malfunction persists, the alarm warns the operator with one minute cycles, lasting one second.

The engine work hours are recorded only when the engine speed exceeds 500 rpm.

The instrument receives data from an outer control unit, through serial line RX for the indication of the speed selected and eventual error codes.

These codes are indicated on the 5-digit numerical display (S).



Carefully read personal and machine SAFETY PRECAUTIONS at the beginning of this Manual

REF. DESCRIPTION		ALARM	SIGNAL	12 WAY CONN.	8 WAY CONN.
А	Red LED, engine air cleaner	NO	IN (-)	2	
В	Red LED, hydraulic oil filter	NO	IN (-)	1	
С	Red LED, transmission oil pressure	YES	IN (-)	8	
D	Red LED, Engine oil pressure	YES	IN (-)		2
Е	Red LED, general alarm	YES	activated by ind.	C, D, L, M, I	N, O, P
F	Green LED, front work lights	NO	IN (+ 24V)	3	
G	Green LED, rear work lights	NO	IN (+ 24V)		7
Н	Green LED, head lights + instr. light.	NO	IN (+ 24V)	12	
L	Red LED, engine coolant temperature	YES	IN (-)	10	
Μ	Red LED, transmission oil temperature	YES	IN (-)	9	
Ν	Red LED, battery	YES	IN (-)	4	
0	Red LED, brakes failure	YES	IN (-)		4
Ρ	Red LED, fuel reserve	NO	IN (-)	11	
Q	Engine coolant temperature indicator at 10 lcd	YES	IN (var)		1
R	Engine rpm analogical display at 24 lcd	_	IN (+ 24V)		6
S	5 digit display for No. speeds and				
	"engine hours"	NO	IN (-) (NPN -NO)		3 (RX)
Т	Fuel level indicator at 10 lcd	YES	IN (var)		5
	BUZZER OUTPUT	_	OUT (-)		8
	POWER INLET "positive"	-	IN (+ 24V)	6	
	GROUND INPUT (GND)	-	IN (-)	7	

Then connectors are male, one 8-way and one 12-way.

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The corresponding connectors for the harness are of a female type, 12-way and 8-way, both with female contacts.

7.2.1 ELECTRICAL DIAGRAM OF INSTRUMENT PANEL/MONITOR



7.3 MONITOR SENDERS

Location on engine

- 1. Air cleaner clogging sensor.
- 2. Engine coolant max. temperature switch.
- 3. Engine rpm sensor.
- 4. Engine oil low pressure sensor.
- 5. Alternator.

Location on oil - fuel reservoirs

- 6. Fuel level sensor.
- 7. Hydraulic oil filter clogging sensor.
- 8. Brakes clutches low oil pressure sensor (set at 11.5 bar) (166.79 psi).
- 9. Transmission oil low pressure sensor (set at 11.5 bar) (166.79 psi).
- **10.**Transmission oil temperature sensor (119 °C 246 °F).



1. AIR CLEANER CLOGGING SENSOR WIRES

663 To monitor000 To ground

Setting: (closing of contact) 62 mbar (0.899 psi) $\pm 8 \degree$ C - (46.4 \degree F).

LOCATION - Left front side of machine, over the air cleaner.

Installation notes

The depression switch must be tightened manually, without using tools.



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2. ENGINE COOLANT MAX. TEMPERATURE SWITCH

WIRES 552 to monitor 000 To ground

Thread: Setting: Wrench: Torque wrench:

M16 x 1.5 100° ± 3 °C (212 ± 37.4 °F) 22 mm (0.866 in) 2.5 daNm (18.44 lbf.ft)

LOCATION - Right front side of machine, on engine.



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3. ENGINE RPM

Thread:
Wrench:
Torque wrench:

3/4 - 16 UNF 29 mm (1.142 in) 1.9 ÷ 2.5 daNm (14.01 ÷ 18.44 lbf.ft)

LOCATION - On engine flywheel housing



4. ENGINE OIL LOW PRESSURE SENSOR

WIRES					
503	To monitor				
000	To ground				

5. ALTERNATOR

Power voltage: 24 VOLT

LOCATION - on engine

BRAND: DELCO - REMY 70 Amp

Thread:	M10 x 1 taper
Setting:	1.2 ÷ 0.8 bar
Wrench:	27 mm
Torque wrench:	3.5 daNm

The sensor is normally closed, it opens when the pressure drops or reaches the setting value.



6. FUEL LEVEL SENSOR

WIRES 555 To monitor 557 To monitor 000 To ground

Thread:	M10 x 1 taper
Setting:	1.2 to 0.8 bar (17.4 to 11.6 psi)
Wrench:	27 mm (1.063 in)
Torque wrench:	3.5 daNm (25.8 lbf.ft)

LOCATION - Rear side of machine over the fuel reservoir



7. HYDRAULIC OIL FILTER CLOGGING SENSOR

WIRES 580 To monitor 000 To ground

Thread: Setting: Wrench:

M18 x 1,5 2 ÷ 2.2 bar (29 ÷ 31.91 psi) 22 mm (0.866 in)

LOCATION - On hydraulic oil reservoir.



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8. BRAKES AND STEERING CLUTCHES OIL LOW PRESSURE SENSOR

WIRES 611 To monitor

000 To ground

Torque wrench:

Thread: Setting:

Wrench:

M10 x 1 taper 12.5 ÷ 11 bar (181.30 ÷ 159.54 psi) 27 mm (1.063 in) 3.5 daNm (25.84 lbf.ft)

The sensor is normally closed, it opens when the pressure drops or reaches the setting value.



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9. TRANSMISSION OIL LOW PRESSURE SENSOR

WIRES 581 To monitor 000 To ground

Thread: Setting: Wrench: Torque wrench: M10 x 1 taper 12.5 ÷ 11 bar 27 mm (1.063 in) 3.5 daNm (3.5 lbf.ft)

The sensor is normally closed, it opens when the pressure drops or reaches the setting value.



10. TRANSMISSION OIL MAX TEMPERATURE SWITCH

WIRES 559 To monitor 000 To ground

Thread: Setting: Wrench: Torque wrench: M16 x 1.5 119° ± 3 °C (246 ÷ 37.4 °F) 22 mm (0.87 in) 2.5 daNm (18.44 lbf.ft)



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7.4 DISPLAY

The display indicates three functions:

- A) <u>Digital hourmeter</u>, indicating the total hours work and is automatically actuated when the engine operates.
- B) Speed engaged
- C) Troubleshooting the transmission operation



7.4.1 DIAGNOSIS ON DISPLAY

The display has 5 digit fields providing the following messages.



- A Work hour indication
- B Speed engaged indication + failure code

Work hourmeter indication

The engine hours are indicated when the instrument panel is switched ON, for about one second, when the instrument undergoes a general test. To return visualising the engine hours, cut-off and re-power with the starter key.

The hours stay On until the engine is cut-off.

Speed engaged signal + failure code

The first digit indicates the speed engaged (ex. $1^{\mbox{\scriptsize st}}$ speed).

The second indicates (in case of failure) letter E.

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The 3rd and 4th digits identify the failure code (ex. failure code No. 024).

When the components failed is one only, the codes listed in **TABLE 1** appear.

For each failure code, identify the corresponding component listed.

TABLE 1	
Failed component	Failure code
Left proportional solenoid valve coil	001
Right proportional solenoid valve coil	002
Forward "F" speed solenoid	004
Rear "R" speed solenoid	008
1 st speed solenoid	016
3 rd speed solenoid	032
Left steering lever solenoid	064
Right steering lever solenoid	128

TABLE 2								
Failed component	LH prop. sol. valve coil	RH prop. sol. valve coil	For. "F" speed solen.	Rev. "R" speed solen.	1⁵t speed solen.	3 rd speed solen.	LH steer. lever solen.	RH steer. lever solen.
Left prop. solenoid valve coil	001	003	005	009	017	033	065	129
Right prop. solenoid valve coil		002	006	010	018	034	066	130
Forward "F" speed solenoid			004	012	020	036	068	132
Reverse "R" speed solenoid				008	024	040	072	136
1 st speed solenoid					016	048	080	144
3 rd speed solenoid						032	096	160
Left steering lever solenoid							064	192
Right steering lever solenoid								128

Carefully read personal and machine SAFETY PRECAUTIONS at the beginning of this Manual

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↑ sth (digit)

1 4th

] 3rd

Example of identification of a trouble code

When the failed components are two, the display shows a trouble code listed in TABLE 2, (given by the addition of two single codes listed in TABLE 1). As an example, code 024 indicates that two parts are in trouble. On the top, the column identifies, in correspondence with the "1st speed " solenoid (first failed component).

TABLE 2								
Failed component	LH prop. sol. valve coil	RH prop. sol. valve coil	For. "F" speed solen.	Rever. "R" speed solen.	1 st speed solen.	3 rd speed solen.	LH steer lever solen.	LH steer lever solen.
Left prop. solenoid valve coil	001	003	005	009	017	033	065	129
Right prop. solenoid valve coil		002	006	010	018	034	066	130
Forward "F" speed solenoid			004	012	020	036	068	132
Reverse "R" speed solenoid"	\geq			008	024	040	072	136
1 st speed solenoid					016	048	080	144
3 rd speed solenoid						032	096	160
Left steering lever solenoid					\bigvee		064	192
Right steering lever solenoid								128

Reverse "R" speed solenoid trouble code

Trouble code on display

1st speed solenoid trouble code

Whereas, on the left, it identifies the reverse speed "R" the crossing of the two components determines the trouble code, given by the addition of the two.

Reverse "R" speed solenoid trouble code	= 008 +
1 st speed solenoid trouble code	= 016
Trouble code for both	= 024

ouble code for both





7.6 RELAYS - DIODES - DIVERTER BOX GROUP

The group is seen opening the left rear panel of the machine, near the batteries.



1. Diodes box - 2. Relay 24 Volt - 50 Amp - 3. Relay 24 Volt - 10/20 Amp - 4. Diverter box - 5. Power relay 90 Amp - 6. 19 way connector - 7. Batteries 12 Volt x 2 - 8. Cold starting relay - 9. Fuse - 10. Time elettrostop - 11. Timer - 12. Timer wire assembly.



N. Air conditioner relay 10/20 Amp (opt.)

1. DIODE BOXES (REF. B - D - L)

For the wires and the connections of the compo-nents, please refer to the principle electrical diagram.





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2. RELAY 24 VOLT - 50 Amp (REF. A - F - O)



3. RELAY 24 VOLT - 10/20 Amp (REF. C - M - G - H - N)

The relay is a magnetically activated mechanical switch. Pins 86 and 85 are used to activate the relay. Pins 30 to 87a form a N/C (normally closed) switch. Pins 30 to 87 form a N/O (normally open) switch.



4. DIVERTER BOX





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5. POWER RELAY (ENGINE STARTING)



7.7 MAIN CONNECTORS 19 - 21 - 23 WAYS



MACHINE - CAB INTERFACE OF 19 WAY CONNECTOR

CONTACT NUMBER	CABE WIRE SECTION	ROUTING	WIRE NUMBER	MACHINE WIRE COLOUR	WIRE SECTION
1	1	FROM FUSE 11 SWITCH ACC	801	H-L	1
2	1	CUT-OFF DIODE 15	904	S-G	1
3	1	FROM FUSE 17 SWITCH	907	L-B	1
4	1	TO FUSE 24 FOR EV	542	A-V	1
5	1	FROM ALTERNATOR I	637	S	1
6	1	FROM DIODES CONNECTING PROXIM. OPERAT. SAFETY	164	L-N	1
7	-	NOT USED	-	-	-
8	2.5	CONDITIONER RELAY 87	809	G-N	2.5
9	-	NOT USED	-	-	-
10	2.5	KEY STARTER SWITCH POWER	724	R	2.5
11	-	NOT USED	-	-	-
12	2.5	SERVICES UNDER ACC	864	H-R	2.5
13	-	NOT USED	-	-	-
14	2.5	CONDITIONER RELAY 30	803	A	2.5
15	1	BRAKE SAFETY SOLENOID VALVE	543	Z-B	1
16	2.5	CAB SERVICES FROM RELAY 73	887	R-N	2.5
17	-	NOT USED	-	-	-
18	2.5	POWER. OF SERVICES NOT UNDER KEY	772	R	2.5
19	1	COLD STARTING RELAY	860	A/R	

MACHINE - CAB INTERFACE O	F 21 WAY CONNECTOR
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CONTACT NUMBER	CABE WIRE SECTION	ROUTING	WIRE NUMBER	MACHINE WIRE COLOUR	WIRE SECTION
Α	1	4WEG SOLENOID VALVE	597	С	1
В	2.5	(III SPEED) ELECTRIC FAN	706	В	2.5
С	1	CONDITIONER THERMOSTAT	824	M	1
D	2.5	(II SPEED) ELECTRIC FAN	709	M	2.5
E	2.5	GROUNDING FOR CAB	000	N	2.5
F	-	NOT USED	-	-	-
G	2.5	(I SPEED) ELECTRIC FAN	745	L	2.5
н	1	ENGINE RPM SENSOR +	536	G	1
J	1	ENGINE OUT RPM SENSOR	537	N	1
к	1	DOOR WINDOW WASHERS ELECTRIC PUMP	885	G-V	1
L	1	FRONT/REAR WINDOW WASHERS ELECTRIC PUMP	886	C-B	1
м	1	FROM R.H. PROX. SW. TO DISCONN. DIODE	156	В	1
N	1	TRANSM. F/R SV - GND	009	V-N	1
Р	1.5	F INPUT TRANSM. SV	549	A-G	1
R	1	R INPUT TRANSM. SV	548	A-N	1
S	1	FROM L.H. PROX. SW. TO DISCONN. DIODE	157	G-N	1
Т	1	1 ST / 3 RD TRANSM. SV - GND	008	C/B	1
U	1	1 ST / 3 RD TRANSM SV INPUT 1 ST	546	B/R	1
V	1	1 ST / 3 RD TRANSM SV INPUT 3 RD	547	V/B	1
w	-	NOT USED	-	-	-
X	1	SCREENED CABLE GROUND SLEEVE	011	SCREEN	1

Carefully read personal and machine SAFETY PRECAUTIONS at the beginning of this Manual

MACHINE - CAB INTERFACE O	F 23 WAY CONNECTOR
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CONTACT NUMBER	CABE WIRE SECTION	ROUTING	WIRE NUMBER	MACHINE WIRE COLOUR	WIRE SECTION
A	1	FROM BRAKE PEDAL VALVE PRESS. SWITCH TO CONTROLLER	166	C-L	1
В	1	AIR CLEANER CLOGGING	663	B-N	1
С	1	FROM ACC TO BRAKE PEDAL VALVE PRESS. SWITCH (+)	143	M-N	1
D	1	COOLANT HUGH TEMP. INDIC.	528	V-B	1
E	-	NOT USED	-	-	-
F	1	COOLANT TEMP. SENSOR (TEMP. GAUGE)	552	V	1
G	-	NOT USED	-	-	-
Н	1	TRANSM. OIL LOW PRESS. IND.	581	C-N	1
J	-	NOT USED	-	-	-
K	1	TRANSM. OIL HUGH TEMP. INDIC.	559	S-N	1
L	1.5	HORN + (1 ST WIREE)	119	L-N	1
M	1.5	HORN GROUND (2 ND WIREE)	000	N	1
N	-	NOT USED	-	-	-
0	1	LH PRESS. TRANSDUCER (+)	503	Н	1
Р	1	ELECTR. CUT-OFF (HOLD COIL)	903	S-G	1
Q	1	BRAKES OIL LOW PRESS. IND.	611	H-N	1
R	-	NOT USED	-	-	-
S	1	BACK-UP ALARM	163	A-B	1
Т	-	NOT USED	-	-	-
U	1	EQUIPM. OIL FILTER CLOGGING INDIC.	580	M-B	1
V	1	FUEL RESERVE INDICATOR	555	Z-N	1
w	1	FUEL LEVEL SENSOR	557	Z	1
X	-	NOT USED	-	-	-

COLOUR CODE

Α	LIGHT BLUE
В	WHITE
С	ORANGE
G	YELLOW
Н	GREY
L	BLUE
М	BROWN
N	BLACK
R	RED
S	PINK
V	GREEN
Z	PURPLE