## SECTION 7

## ELECTRICAL SYSTEM

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## SAFETY RULES



## WARNING

When working on the electrical system, always wear safety glasses and remove rings, wrist watches and any metal jewellery.

WARNING
Prior to inspection or repair interventions on electrical components, DISCONNECT GROUND CA$B L E$ " $A$ " from the battery negative terminal " $B$ ". DISCONNECT CABLE "D" FROM POSITIVE TERMINAL "D".


## WARNING

NEVER REST METAL OBJECTS on the battery to prevent dangerous short-circuits.

WARNING


SM9500
FUMES FROM THE BATTERY ELECTROLYTE ARE FLAMMABLE.
Never generate sparks nor bring free flames near the batteries. The emission of fumes is stronger when recharging.

WARNING
BATTERY FUMES ARE DANGEROUS if in contact with the skin or materials.


## WARNING

Beware when maintaining the battery.


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## CORRECT

Use a flashlight to inspect the level of the battery electrolyte. Always perform the inspection with engine inoperative.

Sm9539 Do not charge the battery or start the engine with jumper cables if the battery is frozen-up. warm-up the battery to $15^{\circ} \mathrm{C}\left(59^{\circ} \mathrm{F}\right)$ otherwise it could explode.
7.1 ELECTRICAL DIAGRAM OF PROTECTION TREE


Carefully read personal and machine SAFETY PRECAUTIONS at the beginning of this Manual

### 7.1.1 FUSES

Fuses are located on the left side of the dashboard for the cab version and inside the front pocket (as indicated in the figure).
Remove the pressure fitted covers on fuse boxes (A) and (B).

The fuses protect:

## FUSE BOX A

## (upper mounted)

1 = Tractor relay solenoid - Cab relay solenoid 5 A
2 = Operator safety proximity sw. - Engine stop electromagnet hold solenoid - Timer elettrostop-5A
$3=$ Starting relay solenoid-Eng. stop electr. relay solenoid - 5 A
$4=$ Buzzer - Monitor - 6W/B solenoid valve-Resistance - Control valve linkage - 5 A
$5=$ Steering safety solenoid valve-I.R.C. block supply solenoid valve - 5 A
$6=$ Horn-7.5A
$7=$ Micro controller (PIN 1,2,33,46) - 7.5 A
$8=$ Micro controller (PIN 12,13,14,24,39,40,41, $43,52)$ - 5 A
$9=$ Cab lights - Lighter - Pot. divider - Radio (optional) - 7.5 A
$10=$ Flood lights (side beam) - 7.5 A
$11=$ Rear flood lights (side beam) - 7.5 A
FUSE BOX B
(lower mounted)
1 = Flood lights (front beam) - Switches lamps 7.5 A
$2=$ CR climate control -20 A
$3=\mathrm{R}-\mathrm{H}$ door windshield motor pump - 7.5 A
$4=$ L-H door windshield motor pump - Side windshield washer motor pump - 7.5 A
$5=$ Rear windshield wiper motor 1 speed -7.5A
$6=$ Front and rear windshield motor pump - Front windshield wiper motor 1 speed -7.5 A
7 = CR climate control - Compressor solenoid (optional) - 20 A
8 = Cold starting relay solenoid - Cold start. indicator lamp - 5 A
$10=$ Optional -7.5 A
$11=$ Steering s.v. cut-off relay -5 A

## ! WARNING

> Always disconnect the battery grounding cable prior to cleaning, repairing, connecting or disconnecting any wire of the electrical system, to prevent personal injuries.
> Always keep all lights mounted on the machine in working conditions. Replace all burnt-out bulbs as soon as possible.


Fig. 7-2


Fig. 7-3

### 7.1.2 "LINK" FUSES AND COLD STARTING FUSE

"LINK" fuses are seen when opening the left side engine hood, located on the inner side of the frame beam.
Fuse 1 protects the machine - 50 .
Fuse 2 protects the alternator - 80.

MACHINE SERVICES "LINK" FUSE (50 Amp)
WIRES
777 AL + batteries
772 To diverter box


## ALTERNATOR "LINK" FUSE (80 Amp)

WIRES
777 AL + batteries
773 To alternator


## COLD STARTER FUSE <br> MEGA FUSE (150 Amp) Optional

WIRES
777 AL + batteries
780 To cold starter relay


### 7.1.3 MAIN SWITCH

LOCATION - Inside the left panel, under the cab.


### 7.1.4 ENGINE STARTING SWITCH

LOCATION - Right console in the cab.


### 7.1.5 BACK-UP ALARM

WIRES
163 To electronic controller
000 To ground
LOCATION - Left side of machine under the fuel reservoir.


### 7.1.6 STARTER MOTOR

Brand: DELCO - REMY
Type: 42 MT-7.8 kW ( 10.5 Hp )
LOCATION: on engine.


### 7.2 INSTRUMENT PANEL / MONITOR

The monitor is seen in the cab, in front of the operator's seat and is made of a panel on which no repair intervention are possible, including a circuit board and L.E.D.s.


- Turn the electrical system main switch indicated into "ON", for the cab or ROPS structure version.
- Turn the starter motor switch in the cab into the first stepe.



## Operation

When activated, the instrument performs a short test for 1 second switching all LEDs, segments of the display and buzzer ON; then the display (ref. S) indicates the engine hours.
The indicator lights and instruments indicate the state of the machine. Once the engine is started, pointer ( $\mathbf{R}$ ) shows the engine r.p.m., with 100 rpm increments.
To return visualising the engine hours, it is necessary to switch off and re-power the system using the key; the hours stay ON until the engine is cut-off.
In the event of any malfunction, this is signalled by the relevant LED indicators, identified by the appropriate "ISO standard" symbols, and, for part of them, a sound alarm during 3 seconds is associated; in case the malfunction persists, the alarm warns the operator with one minute cycles, lasting one second.
The engine work hours are recorded only when the engine speed exceeds 500 rpm .
The instrument receives data from an outer control unit, through serial line RX for the indication of the speed selected and eventual error codes.
These codes are indicated on the 5-digit numerical display (S).


SM9511


| REF. DESCRIPTION | ALARM | SIGNAL | 12 WAY | 8 WAY |
| :--- | :--- | :--- | :--- | :--- |
| CONN. |  |  |  |  |

Then connectors are male, one 8-way and one 12-way.
The corresponding connectors for the harness are of a female type, 12-way and 8-way, both with female contacts.

### 7.2.1 ELECTRICAL DIAGRAM OF INSTRUMENT PANEL/MONITOR



### 7.3 MONITOR SENDERS

## Location on engine

1. Air cleaner clogging sensor.
2. Engine coolant max. temperature switch.
3. Engine rpm sensor.
4. Engine oil low pressure sensor.
5. Alternator.

## Location on oil - fuel reservoirs

6. Fuel level sensor.
7. Hydraulic oil filter clogging sensor.
8. Brakes - clutches low oil pressure sensor (set at 11.5 bar ) ( 166.79 psi ).
9. Transmission oil low pressure sensor (set at 11.5 bar ) ( 166.79 psi ).
10.Transmission oil temperature sensor ( $119^{\circ} \mathrm{C}-246^{\circ} \mathrm{F}$ ).


## 1. AIR CLEANER CLOGGING SENSOR WIRES

663 To monitor
000 To ground
Setting: (closing of contact) 62 mbar ( 0.899 psi ) $\pm 8^{\circ} \mathrm{C}$ - ( $46.4^{\circ} \mathrm{F}$ ).

LOCATION - Left front side of machine, over the air cleaner.

## Installation notes

The depression switch must be tightened manually, without using tools.

## 2. ENGINECOOLANT MAX.TEMPERATURE SWITCH

WIRES
552 to monitor
000 To ground

Thread:
Setting:
Wrench:
Torque wrench:

M16 x 1.5
$100^{\circ} \pm 3^{\circ} \mathrm{C}\left(212 \pm 37.4^{\circ} \mathrm{F}\right)$
22 mm (0.866 in)
2.5 daNm (18.44 lbf.ft)


SM9517


LOCATION - Right front side of machine, on engine.

## 3. ENGINE RPM

|  |  |
| :--- | :--- |
| Thread: | $3 / 4-16$ UNF |
| Wrench: | $29 \mathrm{~mm}(1.142 \mathrm{in})$ |
| Torque wrench: | $1.9 \div 2.5 \mathrm{daNm}$ |
|  | $(14.01 \div 18.44 \mathrm{lbf} . \mathrm{ft})$ |

LOCATION - On engine flywheel housing

## 4. ENGINE OIL LOW PRESSURE SENSOR

WIRES
503 To monitor
000 To ground
Thread:
M10 x 1 taper
Setting:
Wrench:
$1.2 \div 0.8$ bar
27 mm
Torque wrench:
3.5 daNm

The sensor is normally closed, it opens when the pressure drops or reaches the setting value.

## 5. ALTERNATOR

BRAND: DELCO - REMY 70 Amp
Power voltage: 24 VOLT
LOCATION - on engine


SM9520


## 6. FUEL LEVEL SENSOR

WIRES
555 To monitor
557 To monitor
000 To ground

Thread:
Setting:
Wrench:
Torque wrench:

M10 x 1 taper
1.2 to 0.8 bar (17.4 to 11.6 psi$)$

27 mm (1.063 in)
3.5 daNm (25.8 lbf.ft)

LOCATION

- Rear side of machine over the fuel reservoir



## 7. HYDRAULIC OIL FILTER CLOGGING SENSOR

WIRES
580 To monitor
000 To ground
Thread:
Setting:
M18× 1,5
Wrench:
$2 \div 2.2$ bar ( $29 \div 31.91 \mathrm{psi}$ )

LOCATION - On hydraulic oil reservoir.

## 8. BRAKES AND STEERING CLUTCHES OIL LOW PRESSURE SENSOR

WIRES
611 To monitor
000 To ground
Thread:
M10 11 taper
Setting:
$12.5 \div 11$ bar
(181.30 $\div 159.54$ psi)

Wrench:
27 mm (1.063 in)
Torque wrench:
3.5 daNm (25.84 lbf.ft)

The sensor is normally closed, it opens when the pressure drops or reaches the setting value.


SM9524

## 9. TRANSMISSION OIL LOW PRESSURE SENSOR

WIRES
581 To monitor
000 To ground
Thread:
Setting:
Wrench:
M10 $\times 1$ taper
$12.5 \div 11$ bar
Torque wrench:
27 mm (1.063 in)
The sensor is normally closed, it opens when the pressure drops or reaches the setting value.


## 10. TRANSMISSION OIL MAX TEMPERATURE SWITCH

WIRES
559 To monitor
000 To ground
Thread:
M16 x 1.5
Setting:
Wrench:
Torque wrench:
$119^{\circ} \pm 3^{\circ} \mathrm{C}\left(246 \div 37.4^{\circ} \mathrm{F}\right)$
22 mm (0.87 in)
2.5 daNm (18.44 lbf.ft)


SM9526

### 7.4 DISPLAY

The display indicates three functions:
A) - Digital hourmeter, indicating the total hours work and is automatically actuated when the engine operates.
B) - Speed engaged
C) - Troubleshooting the transmission operation

### 7.4.1 DIAGNOSIS ON DISPLAY

The display has 5 digit fields providing the following messages.


## A - Work hour indication

B-Speed engaged indication + failure code

## Work hourmeter indication

The engine hours are indicated when the instrument panel is switched ON, for about one second, when the instrument undergoes a general test. To return visualising the engine hours, cut-off and re-power with the starter key.
The hours stay On until the engine is cut-off.

## Speed engaged signal + failure code

The first digit indicates the speed engaged (ex. $1^{\text {st }}$ speed).
The second indicates (in case of failure) letter E .


For each failure code, identify the corresponding component listed.


The $3^{\text {rd }}$ and $4^{\text {th }}$ digits identify the failure code (ex. failure code No. 024).
When the components failed is one only, the codes listed in TABLE 1 appear.

| TABLE 1 |  |
| :--- | :---: |
| Failed component | Failure code |
| Left proportional solenoid valve coil | 001 |
| Right proportional solenoid valve coil | 002 |
| Forward "F" speed solenoid | 004 |
| Rear "R" speed solenoid | 008 |
| $\mathbf{1}^{\text {st }}$ speed solenoid | 016 |
| $3^{\text {rd }}$ speed solenoid | 032 |
| Left steering lever solenoid | 064 |
| Right steering lever solenoid | 128 |


| TABLE 2 |  |  |  |  |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Failed component | LH <br> prop. <br> sol. <br> valve <br> coil | RH <br> prop. <br> sol. <br> valve <br> coil | For. <br> "F" <br> speed <br> solen. | Rev. <br> "R" <br> speed <br> solen. | $\mathbf{1}^{\text {st }}$ <br> speed <br> solen. | $3^{\text {rd }}$ <br> speed <br> solen. | LH <br> steer. <br> lever <br> solen. | RH <br> steer. <br> lever <br> solen. |  |
| Left prop. solenoid valve coil | 001 | 003 | 005 | 009 | 017 | 033 | 065 | 129 |  |
| Right prop. solenoid valve coil |  | 002 | 006 | 010 | 018 | 034 | 066 | 130 |  |
| Forward "F" speed solenoid |  |  | 004 | 012 | 020 | 036 | 068 | 132 |  |
| Reverse "R" speed solenoid |  |  |  | 008 | 024 | 040 | 072 | 136 |  |
| 1st speed solenoid |  |  |  |  | 016 | 048 | 080 | 144 |  |
| $\mathbf{3}^{\text {rd }}$ speed solenoid |  |  |  |  |  | 032 | 096 | 160 |  |
| Left steering lever solenoid |  |  |  |  |  |  | 064 | 192 |  |
| Right steering lever solenoid |  |  |  |  |  |  |  | 128 |  |

## Example of identification of a trouble code

When the failed components are two, the display shows a trouble code listed in TABLE 2, (given by the addition of two single codes listed in TABLE 1). As an example, code 024 indicates that two parts are in trouble. On the top, the column identifies, in correspondence with the " 1 st speed " solenoid (first failed component).

| TABLE 2 |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Failed component | LH prop. sol. valve coil | RH prop. sol. valve coil | For. "F" speed solen. | Rever. "R" speed solen |  | $3^{\text {rd }}$ speed solen. | LH steer lever solen. | LH steer lever solen. |
| Left prop. solenoid valve coil | 001 | 003 | 005 | 009 | 017 | 033 | 065 | 129 |
| Right prop. solenoid valve coil |  | 002 | 006 | 010 | 018 | 034 | 066 | 130 |
| Forward "F" speed solenoid |  |  | 004 | 012 | 020 | 036 | 068 | 132 |
| Reverse "R" speed solenoid" |  |  |  | 008 | 024 | 040 | 072 | 136 |
| $1^{\text {st }}$ speed solenoid |  |  |  | - | 016 | 048 | 080 | 144 |
| $3{ }^{\text {rd }}$ speed solenoid |  |  |  | 1 | 1 | 032 | 096 | 160 |
| Left steering lever solenoid |  |  |  | $\square$ |  |  | 064 | 192 |
| Right steering lever solenoid |  |  |  | 1 |  |  |  | 128 |
| Reverse "R" speed <br> $1^{\text {st }}$ spee | ed soleno <br> Trouble <br> solenoi | trouble <br> ode on di <br> d trouble | code <br> splay <br> code |  |  |  |  |  |

Whereas, on the left, it identifies the reverse speed "R" the crossing of the two components determines the trouble code, given by the addition of the two.

| Reverse "R" speed solenoid trouble code | $=008+$ |
| :--- | :--- |
| $1^{\text {st }}$ speed solenoid trouble code | $=016$ |
| Trouble code for both | $=024$ |



LOCATION - Inside the cab, behind the instrument panel.


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### 7.6 RELAYS - DIODES - DIVERTER BOX GROUP

The group is seen opening the left rear panel of the machine, near the batteries.


1. Diodes box-2. Relay 24 Volt - 50 Amp - 3. Relay 24 Volt - $10 / 20$ Amp - 4. Diverter box - 5. Power relay 90 Amp 6. 19 way connector-7. Batteries 12 Volt x 2 - 8. Cold starting relay -9. Fuse-10. Time elettrostop-11. Timer-12. Timer wire assembly.


## 1. DIODE BOXES (REF. B - D - L)

- For the wires and the connections of the components, please refer to the principle electrical diagram.


SM9532
2. RELAY 24 VOLT - 50 Amp (REF. A - F - O)


SM9533

## 3. RELAY 24 VOLT - 10/20 Amp (REF. C - M-G-H - N)

The relay is a magnetically activated mechanical switch.
Pins 86 and 85 are used to activate the relay.
Pins 30 to 87a form a N/C (normally closed) switch.
Pins 30 to 87 form a N/O (normally open) switch.


## 4. DIVERTER BOX



## 5. POWER RELAY (ENGINE STARTING)



SM9536

### 7.7 MAIN CONNECTORS 19-21-23 WAYS

(

MACHINE - CAB INTERFACE OF 19 WAY CONNECTOR

| CONTACT <br> NUMBER | CABE <br> WIRE <br> SECTION |  | WIRE <br> NUMBER | MACHINE WIRE <br> COLOUR |
| :---: | :---: | :--- | :---: | :---: | :---: |
| $\mathbf{1}$ | 1 | FROM FUSE 11 SWITCH ACC | WIRE |  |
| SECTION |  |  |  |  |$|$

MACHINE - CAB INTERFACE OF 21 WAY CONNECTOR

| CONTACT NUMBER | CABE WIRE SECTION | ROUTING | WIRE NUMBER | MACHINE WIRE COLOUR | WIRE SECTION |
| :---: | :---: | :---: | :---: | :---: | :---: |
| A | 1 | 4WEG SOLENOID VALVE | 597 | C | 1 |
| B | 2.5 | (III SPEED) ELECTRIC FAN | 706 | B | 2.5 |
| C | 1 | CONDITIONER THERMOSTAT | 824 | M | 1 |
| D | 2.5 | (II SPEED) ELECTRIC FAN | 709 | M | 2.5 |
| E | 2.5 | GROUNDING FOR CAB | 000 | N | 2.5 |
| F | - | NOT USED | - | - | - |
| G | 2.5 | (I SPEED) ELECTRIC FAN | 745 | L | 2.5 |
| H | 1 | ENGINE RPM SENSOR + | 536 | G | 1 |
| J | 1 | ENGINE OUT RPM SENSOR | 537 | N | 1 |
| K | 1 | DOOR WINDOW WASHERS ELECTRIC PUMP | 885 | G-V | 1 |
| L | 1 | FRONT/REAR WINDOW WASHERS ELECTRIC PUMP | 886 | C-B | 1 |
| M | 1 | FROM R.H. PROX. SW. TO DISCONN. DIODE | 156 | B | 1 |
| N | 1 | TRANSM. F/R SV - GND | 009 | V-N | 1 |
| P | 1.5 | F INPUT TRANSM. SV | 549 | A-G | 1 |
| R | 1 | R INPUT TRANSM. SV | 548 | A-N | 1 |
| S | 1 | FROM L.H. PROX. SW. TO DISCONN. DIODE | 157 | G-N | 1 |
| T | 1 | $1^{\text {ST/ } / 3} 3^{\text {RD }}$ TRANSM. SV - GND | 008 | C/B | 1 |
| U | 1 | $1^{\text {ST } / 3} 3^{\text {RD }}$ TRANSM SV INPUT $1^{\text {ST }}$ | 546 | B/R | 1 |
| V | 1 | $1^{\text {ST/ }} 3^{\text {RD }}$ TRANSM SV INPUT $3^{\text {RD }}$ | 547 | V/B | 1 |
| W | - | NOT USED | - | - | - |
| X | 1 | SCREENED CABLE GROUND SLEEVE | 011 | SCREEN | 1 |

MACHINE - CAB INTERFACE OF 23 WAY CONNECTOR

| CONTACT <br> NUMBER | CABE WIRE SECTION | ROUTING | WIRE NUMBER | MACHINE WIRE COLOUR | WIRE SECTION |
| :---: | :---: | :---: | :---: | :---: | :---: |
| A | 1 | FROM BRAKE PEDAL VALVE PRESS. SWITCH TO CONTROLLER | 166 | C-L | 1 |
| B | 1 | AIR CLEANER CLOGGING | 663 | B-N | 1 |
| C | 1 | FROM ACC TO BRAKE PEDAL VALVE PRESS. SWITCH (+) | 143 | M-N | 1 |
| D | 1 | COOLANT HUGH TEMP. INDIC. | 528 | V-B | 1 |
| E | - | NOT USED | - | - | - |
| F | 1 | COOLANT TEMP. SENSOR (TEMP. GAUGE) | 552 | V | 1 |
| G | - | NOT USED | - | - | - |
| H | 1 | TRANSM. OIL LOW PRESS. IND. | 581 | C-N | 1 |
| J | - | NOT USED | - | - | - |
| K | 1 | TRANSM. OIL HUGH TEMP. INDIC. | 559 | S-N | 1 |
| L | 1.5 | HORN + (1 ${ }^{\text {ST }}$ WIREE) | 119 | L-N | 1 |
| M | 1.5 | HORN GROUND (2 ${ }^{\text {ND }}$ WIREE) | 000 | N | 1 |
| N | - | NOT USED | - | - | - |
| 0 | 1 | LH PRESS. TRANSDUCER (+) | 503 | H | 1 |
| P | 1 | ELECTR. CUT-OFF (HOLD COIL) | 903 | S-G | 1 |
| Q | 1 | BRAKES OIL LOW PRESS. IND. | 611 | H-N | 1 |
| R | - | NOT USED | - | - | - |
| S | 1 | BACK-UP ALARM | 163 | A-B | 1 |
| T | - | NOT USED | - | - | - |
| U | 1 | EQUIPM. OIL FILTER CLOGGING INDIC. | 580 | M-B | 1 |
| V | 1 | FUEL RESERVE INDICATOR | 555 | Z-N | 1 |
| W | 1 | FUEL LEVEL SENSOR | 557 | Z | 1 |
| X | - | NOT USED | - | - | - |

COLOUR CODE

| $\mathbf{A}$ | LIGHT BLUE |
| :---: | :---: |
| $\mathbf{B}$ | WHITE |
| $\mathbf{C}$ | ORANGE |
| $\mathbf{G}$ | YELLOW |
| $\mathbf{H}$ | GREY |
| $\mathbf{L}$ | BLUE |
| $\mathbf{M}$ | BROWN |
| $\mathbf{N}$ | BLACK |
| $\mathbf{R}$ | RED |
| $\mathbf{S}$ | PINK |
| $\mathbf{V}$ | GREEN |
| $\mathbf{Z}$ | PURPLE |

